



## Safety Data Sheet

Copyright, 2023, 3M Company All rights reserved. Copying and/or downloading of this information for the purpose of properly utilizing 3M products is allowed provided that: (1) the information is copied in full with no changes unless prior written agreement is obtained from 3M, and (2) neither the copy nor the original is resold or otherwise distributed with the intention of earning a profit thereon.

<b>Document group:</b>	39-2042-8	<b>Version number:</b>	2.00
<b>Revision date:</b>	25/04/2023	<b>Supersedes date:</b>	10/03/2021
<b>Transportation version number:</b>			

This Safety Data Sheet has been prepared in accordance with the REACH Regulation (1907/2006), as amended for GB.

### IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

#### 1.1. Product identifier

3M™ Scotch-Weld™ Structural Adhesive EC-7246-2 B/A FST: Kit

#### Product Identification Numbers

UU-0096-2093-9      UU-0096-2152-3      UU-0111-9619-1

7100185496      7100185478      7100242437

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

#### 1.3. Details of the supplier of the safety data sheet

**Address:** 3M United Kingdom PLC, 3M Centre, Cain Road, Bracknell, Berkshire, RG12 8HT.  
**Telephone:** +44 (0)1344 858 000  
**E Mail:** tox.uk@mmm.com

**Website:** [www.3M.com/uk](http://www.3M.com/uk)

#### 1.4. Emergency telephone number

+44 (0)1344 858 000

This product is a kit or a multipart product which consists of multiple, independently packaged components. A Safety Data Sheet for each of these components is included. Please do not separate the component Safety Data Sheets from this cover page. The document numbers of the MSDSs for components of this product are:

20-3377-7, 39-0438-0

### TRANSPORTATION INFORMATION

Refer to section 14 of the kit components for transport information.

### KIT LABEL

## 2.1. Classification of the substance or mixture

The retained CLP Regulation (EU) No 1272/2008 as amended for Great Britain

### CLASSIFICATION:

Skin Corrosion/ Irritation, Category 1C - Skin Corr. 1C; H314

Serious Eye Damage/Eye Irritation, Category 1 - Eye Dam. 1; H318

Skin Sensitization, Category 1 - Skin Sens. 1; H317

Specific Target Organ Toxicity-Single Exposure, Category 3 - STOT SE 3; H336

Hazardous to the Aquatic Environment (Acute), Category 1 - Aquatic Acute 1; H400

Hazardous to the Aquatic Environment (Chronic), Category 1 - Aquatic Chronic 1; H410

For full text of H phrases, see Section 16.

## 2.2. Label elements

The retained CLP Regulation (EU) No 1272/2008 as amended for Great Britain

### SIGNAL WORD

DANGER.

### Symbols

GHS05 (Corrosion) | GHS07 (Exclamation mark) | GHS09 (Environment) |

### Pictograms



### Contains:

Acrylic copolymer; Nitric acid, calcium salt, tetrahydrate; 2-piperazin-1-ylethylamine; 1,4-Bis[(2,3-epoxypropoxy)methyl]cyclohexane; bis-[4-(2,3-epoxypropoxy)phenyl]propane; Aluminium hydroxide; Phosphinic acid, diethyl-, aluminum salt; [3-(2,3-epoxypropoxy)propyl]trimethoxysilane; Silane, triethoxy[3-(oxiranylmethoxy)propyl]-; 3,3'-Oxybis(ethyleneoxy)bis(propylamine); 2-Propenenitrile, polymer with 1,3-butadiene, 1-cyano-1-methyl-4-oxo-4-[[2-(1-piperazinyl)ethyl]amino]butyl-terminated; Reaction products of fatty acids, C18-unsaturated, dimers and trimers with 3,3'-[oxybis(ethane-2,1-diylloxy)]dipropylamine; Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol; 2,4,6-tris(dimethylaminomethyl)phenol

### HAZARD STATEMENTS:

H314	Causes severe skin burns and eye damage.
H317	May cause an allergic skin reaction.
H336	May cause drowsiness or dizziness.
H410	Very toxic to aquatic life with long lasting effects.

### PRECAUTIONARY STATEMENTS

#### Prevention:

P260A	Do not breathe vapours.
P273	Avoid release to the environment.
P280D	Wear protective gloves, protective clothing, and eye/face protection.

#### Response:

P303 + P361 + P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower.
P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if

P310 present and easy to do. Continue rinsing.  
Immediately call a POISON CENTRE or doctor/physician.

**For containers not exceeding 125 ml the following Hazard and Precautionary statements may be used:**

**<=125 ml Hazard statements**

H314 Causes severe skin burns and eye damage.  
H317 May cause an allergic skin reaction.

**<=125 ml Precautionary statements**

**Prevention:**

P260A Do not breathe vapours.  
P280D Wear protective gloves, protective clothing, and eye/face protection.

**Response:**

P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower.  
P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
P310 Immediately call a POISON CENTRE or doctor/physician.

Refer to Safety Data Sheet for component % unknown values ([www.3M.com/msds](http://www.3M.com/msds)).

**Revision information:**

GB Kit Information: CLP Percent Unknown information was added.  
GB Label: CLP Ingredients - kit components information was added.  
Label: CLP Percent Unknown - Kit information was deleted.  
Kit: Component document group number(s) information was modified.  
Label: CLP Ingredients - kit components information was deleted.  
Section 1: Product identification numbers information was modified.  
Section 01: SAP Material Numbers information was modified.  
Section 2: <125ml Precautionary - Prevention information was modified.  
Section 2: <125ml Precautionary - Response information was modified.  
Label: CLP Classification information was modified.  
Label: CLP Environmental Hazard Statements information was modified.  
Label: CLP Precautionary - Prevention information was modified.  
Label: CLP Precautionary - Response information was modified.



## Safety Data Sheet

Copyright, 2023, 3M Company All rights reserved. Copying and/or downloading of this information for the purpose of properly utilizing 3M products is allowed provided that: (1) the information is copied in full with no changes unless prior written agreement is obtained from 3M, and (2) neither the copy nor the original is resold or otherwise distributed with the intention of earning a profit thereon.

**Document group:** 20-3377-7  
**Revision date:** 13/03/2023

**Version number:** 17.00  
**Supersedes date:** 25/10/2022

This Safety Data Sheet has been prepared in accordance with the REACH Regulation (1907/2006), as amended for GB.

### SECTION 1: Identification of the substance/mixture and of the company/undertaking

#### 1.1. Product identifier

3M Scotch-Weld™ EC-7246-2 B/A FST: Part B

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

##### Identified uses

Part B of two-part epoxy adhesive

#### 1.3. Details of the supplier of the safety data sheet

**Address:** 3M United Kingdom PLC, 3M Centre, Cain Road, Bracknell, Berkshire, RG12 8HT.  
**Telephone:** +44 (0)1344 858 000  
**E Mail:** tox.uk@mmm.com  
**Website:** www.3M.com/uk

#### 1.4. Emergency telephone number

+44 (0)1344 858 000

### SECTION 2: Hazard identification

#### 2.1. Classification of the substance or mixture

The retained CLP Regulation (EU) No 1272/2008 as amended for Great Britain

The health and environmental classifications of this material have been derived using the calculation method, except in cases where test data are available or the physical form impacts classification. Classification(s) based on test data or physical form are noted below, if applicable.

##### CLASSIFICATION:

Skin Corrosion/Irritation, Category 2 - Skin Irrit. 2; H315

Serious Eye Damage/Eye Irritation, Category 2 - Eye Irrit. 2; H319

Skin Sensitization, Category 1 - Skin Sens. 1; H317

Hazardous to the Aquatic Environment (Chronic), Category 2 - Aquatic Chronic 2; H411

For full text of H phrases, see Section 16.

**2.2. Label elements****The retained CLP Regulation (EU) No 1272/2008 as amended for Great Britain****SIGNAL WORD**

WARNING.

**Symbols**

GHS07 (Exclamation mark) | GHS09 (Environment) |

**Pictograms**

Ingredient	CAS Nbr	EC No.	% by Wt
Aluminium hydroxide	21645-51-2	244-492-7	40 - 60
Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol	9003-36-5	500-006-8	< 20
bis-[4-(2,3-epoxipropoxy)phenyl]propane	1675-54-3	216-823-5	5 - 15
1,4-Bis[(2,3-Epoxypropoxy)Methyl]Cyclohexane	14228-73-0	238-098-4	< 10
Organophosphorous salt	225789-38-8		3 - 7
Acrylic copolymer	Trade Secret		< 5
3-(Trimethoxysilyl) Propyl Glycidyl Ether	2530-83-8	219-784-2	< 3
Silane, triethoxy[3-(oxiranylmethoxy)propyl]-	2602-34-8	220-011-6	< 3

**HAZARD STATEMENTS:**

H315	Causes skin irritation.
H319	Causes serious eye irritation.
H317	May cause an allergic skin reaction.
H411	Toxic to aquatic life with long lasting effects.

**PRECAUTIONARY STATEMENTS****Prevention:**

P273	Avoid release to the environment.
P280E	Wear protective gloves.

**Response:**

P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P333 + P313	If skin irritation or rash occurs: Get medical advice/attention.
P391	Collect spillage.

**For containers not exceeding 125 ml the following Hazard and Precautionary statements may be used:****<=125 ml Hazard statements**

H317	May cause an allergic skin reaction.
------	--------------------------------------

**<=125 ml Precautionary statements**

**Prevention:**

P280E

Wear protective gloves.

**Response:**

P333 + P313

If skin irritation or rash occurs: Get medical advice/attention.

6% of the mixture consists of components of unknown acute oral toxicity.

Contains 6% of components with unknown hazards to the aquatic environment.

**2.3. Other hazards**

None known.

This material does not contain any substances that are assessed to be a PBT or vPvB

**SECTION 3: Composition/information on ingredients****3.1. Substances**

Not applicable

**3.2. Mixtures**

<b>Ingredient</b>	<b>Identifier(s)</b>	<b>%</b>	<b>Classification according to Regulation (EC) No. 1272/2008 [CLP], as amended for GB</b>
Aluminium hydroxide	(CAS-No.) 21645-51-2 (EC-No.) 244-492-7	40 - 60	Substance with a national occupational exposure limit
Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol	(CAS-No.) 9003-36-5 (EC-No.) 500-006-8	< 20	Skin Irrit. 2, H315 Skin Sens. 1A, H317 Aquatic Acute 1, H400,M=1 Aquatic Chronic 1, H410,M=1
bis-[4-(2,3-epoxipropoxy)phenyl]propane	(CAS-No.) 1675-54-3 (EC-No.) 216-823-5	5 - 15	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317 Aquatic Chronic 2, H411
1,4-Bis[(2,3-Epoxypropoxy)Methyl]Cyclohexane	(CAS-No.) 14228-73-0 (EC-No.) 238-098-4	< 10	Aquatic Chronic 3, H412 Acute Tox. 4, H302 Skin Irrit. 2, H315 Skin Sens. 1B, H317
Organophosphorous salt	(CAS-No.) 225789-38-8	3 - 7	Substance not classified as hazardous
Acrylic copolymer	Trade Secret	< 5	Substance not classified as hazardous
3-(Trimethoxysilyl) Propyl Glycidyl Ether	(CAS-No.) 2530-83-8 (EC-No.) 219-784-2	< 3	Eye Dam. 1, H318 Aquatic Chronic 3, H412
Silane, triethoxy[3-(oxiranylmethoxy)propyl]-	(CAS-No.) 2602-34-8 (EC-No.) 220-011-6	< 3	Substance not classified as hazardous

Please see section 16 for the full text of any H statements referred to in this section

**Specific Concentration Limits**

Ingredient	Identifier(s)	Specific Concentration Limits
bis-[4-(2,3-epoxipropoxy)phenyl]propane	(CAS-No.) 1675-54-3 (EC-No.) 216-823-5	(C >= 5%) Skin Irrit. 2, H315 (C >= 5%) Eye Irrit. 2, H319

For information on ingredient occupational exposure limits or PBT or vPvB status, see sections 8 and 12 of this SDS

## SECTION 4: First aid measures

### 4.1. Description of first aid measures

#### Inhalation

Remove person to fresh air. If you feel unwell, get medical attention.

#### Skin contact

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

#### Eye contact

Immediately flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. Get medical attention.

#### If swallowed

Rinse mouth. If you feel unwell, get medical attention.

### 4.2. Most important symptoms and effects, both acute and delayed

The most important symptoms and effects based on the GB CLP classification include:

Irritation to the skin (localized redness, swelling, itching, and dryness). Allergic skin reaction (redness, swelling, blistering, and itching). Serious irritation to the eyes (significant redness, swelling, pain, tearing, and impaired vision).

### 4.3. Indication of any immediate medical attention and special treatment required

Not applicable

## SECTION 5: Fire-fighting measures

### 5.1. Extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

### 5.2. Special hazards arising from the substance or mixture

None inherent in this product.

### Hazardous Decomposition or By-Products

#### Substance

Aldehydes.  
Carbon monoxide  
Carbon dioxide.  
Hydrogen Chloride

#### Condition

During combustion.  
During combustion.  
During combustion.  
During combustion.

### 5.3. Advice for fire-fighters

When fire fighting conditions are severe and total thermal decomposition of the product is possible, wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, tunic and trousers (leggings), bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

## SECTION 6: Accidental release measures

### 6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapours, in accordance with good industrial hygiene practice. Warning! A motor could be an ignition source and could cause flammable gases or vapours in the spill area to burn or explode. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

### 6.2. Environmental precautions

Avoid release to the environment.

### 6.3. Methods and material for containment and cleaning up

Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue. Seal the container. Dispose of collected material as soon as possible.

### 6.4. Reference to other sections

Refer to Section 8 and Section 13 for more information

## SECTION 7: Handling and storage

### 7.1. Precautions for safe handling

Avoid breathing dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidising agents (eg. chlorine, chromic acid etc.)

### 7.2. Conditions for safe storage including any incompatibilities

Store away from heat. Store away from acids. Store away from oxidising agents. Store away from amines.

### 7.3. Specific end use(s)

See information in Section 7.1 and 7.2 for handling and storage recommendations. See Section 8 for exposure controls and personal protection recommendations.

## SECTION 8: Exposure controls/personal protection

### 8.1 Control parameters

#### Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	CAS Nbr	Agency	Limit type	Additional comments
DUST, INERT OR NUISANCE	21645-51-2	UK HSC	TWA(as respirable dust):4 mg/m <sup>3</sup> ;TWA(as inhalable dust):10 mg/m <sup>3</sup>	

UK HSC : UK Health and Safety Commission

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

#### Biological limit values

No biological limit values exist for any of the components listed in Section 3 of this safety data sheet.

### 8.2. Exposure controls

#### 8.2.1. Engineering controls



Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

### 8.2.2. Personal protective equipment (PPE)

#### Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Full face shield.

Indirect vented goggles.

#### *Applicable Norms/Standards*

Use eye/face protection conforming to EN 166

#### Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended:

Material	Thickness (mm)	Breakthrough Time
Polymer laminate	No data available	No data available

#### *Applicable Norms/Standards*

Use gloves tested to EN 374

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron - polymer laminate

#### Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

#### *Applicable Norms/Standards*

Use a respirator conforming to EN 140 or EN 136: filter types A & P

#### Thermal hazards

Wear heat insulating gloves, indirect vented goggles, and a full face shield when handling hot material to prevent thermal burns.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

Physical state	Solid.
Specific Physical Form:	Paste
Colour	Off-White

<b>Odor</b>	Typical Epoxy
<b>Odour threshold</b>	<i>No data available.</i>
<b>Melting point/freezing point</b>	<i>No data available.</i>
<b>Boiling point/boiling range</b>	<i>Not applicable.</i>
<b>Flammability (solid, gas)</b>	Not classified
<b>Flammable Limits(LEL)</b>	<i>Not applicable.</i>
<b>Flammable Limits(UEL)</b>	<i>Not applicable.</i>
<b>Flash point</b>	>=93 °C [ <i>Test Method:</i> Closed Cup]
<b>Autoignition temperature</b>	<i>No data available.</i>
<b>Decomposition temperature</b>	<i>No data available.</i>
<b>pH</b>	<i>substance/mixture is non-soluble (in water)</i>
<b>Kinematic Viscosity</b>	100,000 mm²/sec
<b>Water solubility</b>	Nil
<b>Solubility- non-water</b>	<i>No data available.</i>
<b>Partition coefficient: n-octanol/water</b>	<i>No data available.</i>
<b>Vapour pressure</b>	<i>Not applicable.</i>
<b>Density</b>	1.45 - 1.55 g/ml
<b>Relative density</b>	1.45 - 1.55 [ <i>Ref Std:</i> WATER=1]
<b>Relative Vapour Density</b>	<i>No data available.</i>

## 9.2. Other information

### 9.2.2 Other safety characteristics

<b>EU Volatile Organic Compounds</b>	<i>No data available.</i>
<b>Evaporation rate</b>	<i>No data available.</i>
<b>Percent volatile</b>	<=1 %

## SECTION 10: Stability and reactivity

### 10.1 Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section

### 10.2 Chemical stability

Stable.

### 10.3 Possibility of hazardous reactions

Hazardous polymerisation will not occur.

### 10.4 Conditions to avoid

Heat.

### 10.5 Incompatible materials

Amines.

Strong oxidising agents.

### 10.6 Hazardous decomposition products

<u>Substance</u>	<u>Condition</u>
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

## SECTION 11: Toxicological information

The information below may not agree with the material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 11 are based on UN GHS calculation rules and classifications derived from 3M assessments.

#### 11.1. Information on hazard classes as defined in the retained CLP Regulation (EU) No 1272/2008, as amended for Great Britain.

#### Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

##### Inhalation

Respiratory tract irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

##### Skin contact

Skin Irritation: Signs/symptoms may include localised redness, swelling, itching, dryness, cracking, blistering, and pain. Allergic skin reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

##### Eye contact

Severe eye irritation: Signs/symptoms may include significant redness, swelling, pain, tearing, cloudy appearance of the cornea, and impaired vision.

##### Ingestion

Gastrointestinal irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhoea.

#### Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

#### Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >5,000 mg/kg
Overall product	Inhalation-Dust/Mist(4 hr)		No data available; calculated ATE >12.5 mg/l
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
Aluminium hydroxide	Dermal		LD50 estimated to be > 5,000 mg/kg
Aluminium hydroxide	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 2.3 mg/l
Aluminium hydroxide	Ingestion	Rat	LD50 > 5,000 mg/kg
Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol	Dermal	Rat	LD50 > 2,000 mg/kg
Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol	Ingestion	Rat	LD50 > 5,000 mg/kg
bis-[4-(2,3-epoxypropoxy)phenyl]propane	Dermal	Rat	LD50 > 1,600 mg/kg
bis-[4-(2,3-epoxypropoxy)phenyl]propane	Ingestion	Rat	LD50 > 1,000 mg/kg
1,4-Bis[(2,3-Epoxypropoxy)Methyl]Cyclohexane	Dermal	Rabbit	LD50 > 2,000 mg/kg
1,4-Bis[(2,3-Epoxypropoxy)Methyl]Cyclohexane	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 5.19 mg/l
1,4-Bis[(2,3-Epoxypropoxy)Methyl]Cyclohexane	Ingestion	Rat	LD50 1,098 mg/kg
Organophosphorous salt	Dermal	Rat	LD50 > 2,000 mg/kg
Organophosphorous salt	Ingestion	Rat	LD50 > 2,000 mg/kg
3-(Trimethoxysilyl) Propyl Glycidyl Ether	Dermal	Rabbit	LD50 4,000 mg/kg
Silane, triethoxy[3-(oxiranylmethoxy)propyl]-	Dermal	Rabbit	LD50 4,250 mg/kg
3-(Trimethoxysilyl) Propyl Glycidyl Ether	Inhalation-Dust/Mist	Rat	LC50 > 5.3 mg/l

	(4 hours)		
3-(Trimethoxysilyl) Propyl Glycidyl Ether	Ingestion	Rat	LD50 7,010 mg/kg
Silane, triethoxy[3-(oxiranylmethoxy)propyl]-	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 5.3 mg/l
Silane, triethoxy[3-(oxiranylmethoxy)propyl]-	Ingestion	Rat	LD50 > 2,000 mg/kg

ATE = acute toxicity estimate

**Skin Corrosion/Irritation**

Name	Species	Value
Aluminium hydroxide	Rabbit	No significant irritation
Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol	Rabbit	Irritant
bis-[4-(2,3-epoxipropoxy)phenyl]propane	Rabbit	Mild irritant
1,4-Bis[(2,3-Epoxypropoxy)Methyl]Cyclohexane	In vitro data	Irritant
3-(Trimethoxysilyl) Propyl Glycidyl Ether	Rabbit	Mild irritant
Silane, triethoxy[3-(oxiranylmethoxy)propyl]-	Rabbit	No significant irritation

**Serious Eye Damage/Irritation**

Name	Species	Value
Aluminium hydroxide	Rabbit	No significant irritation
Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol	Rabbit	No significant irritation
bis-[4-(2,3-epoxipropoxy)phenyl]propane	Rabbit	Moderate irritant
1,4-Bis[(2,3-Epoxypropoxy)Methyl]Cyclohexane	In vitro data	No significant irritation
3-(Trimethoxysilyl) Propyl Glycidyl Ether	Rabbit	Corrosive
Silane, triethoxy[3-(oxiranylmethoxy)propyl]-	Rabbit	No significant irritation

**Skin Sensitisation**

Name	Species	Value
Aluminium hydroxide	Guinea pig	Not classified
Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol	Multiple animal species	Sensitising
bis-[4-(2,3-epoxipropoxy)phenyl]propane	Human and animal	Sensitising
1,4-Bis[(2,3-Epoxypropoxy)Methyl]Cyclohexane	Mouse	Sensitising
3-(Trimethoxysilyl) Propyl Glycidyl Ether	Guinea pig	Not classified
Silane, triethoxy[3-(oxiranylmethoxy)propyl]-	Guinea pig	Not classified

**Respiratory Sensitisation**

Name	Species	Value
bis-[4-(2,3-epoxipropoxy)phenyl]propane	Human	Not classified

**Germ Cell Mutagenicity**

Name	Route	Value
Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol	In vivo	Not mutagenic
Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol	In Vitro	Some positive data exist, but the data are not sufficient for classification

bis-[4-(2,3-epoxipropoxy)phenyl]propane	In vivo	Not mutagenic
bis-[4-(2,3-epoxipropoxy)phenyl]propane	In Vitro	Some positive data exist, but the data are not sufficient for classification
1,4-Bis[(2,3-Epoxypropoxy)Methyl]Cyclohexane	In vivo	Not mutagenic
1,4-Bis[(2,3-Epoxypropoxy)Methyl]Cyclohexane	In Vitro	Some positive data exist, but the data are not sufficient for classification
3-(Trimethoxysilyl) Propyl Glycidyl Ether	In vivo	Not mutagenic
3-(Trimethoxysilyl) Propyl Glycidyl Ether	In Vitro	Some positive data exist, but the data are not sufficient for classification
Silane, triethoxy[3-(oxiranylmethoxy)propyl]-	In Vitro	Some positive data exist, but the data are not sufficient for classification
Silane, triethoxy[3-(oxiranylmethoxy)propyl]-	In vivo	Some positive data exist, but the data are not sufficient for classification

### Carcinogenicity

Name	Route	Species	Value
Aluminium hydroxide	Not specified.	Multiple animal species	Not carcinogenic
bis-[4-(2,3-epoxipropoxy)phenyl]propane	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification
3-(Trimethoxysilyl) Propyl Glycidyl Ether	Dermal	Mouse	Not carcinogenic
Silane, triethoxy[3-(oxiranylmethoxy)propyl]-	Dermal	Mouse	Not carcinogenic

### Reproductive Toxicity

#### Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test result	Exposure Duration
Aluminium hydroxide	Ingestion	Not classified for development	Rat	NOAEL 768 mg/kg/day	during organogenesis
bis-[4-(2,3-epoxipropoxy)phenyl]propane	Ingestion	Not classified for female reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
bis-[4-(2,3-epoxipropoxy)phenyl]propane	Ingestion	Not classified for male reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
bis-[4-(2,3-epoxipropoxy)phenyl]propane	Dermal	Not classified for development	Rabbit	NOAEL 300 mg/kg/day	during organogenesis
bis-[4-(2,3-epoxipropoxy)phenyl]propane	Ingestion	Not classified for development	Rat	NOAEL 750 mg/kg/day	2 generation
1,4-Bis[(2,3-Epoxypropoxy)Methyl]Cyclohexane	Ingestion	Not classified for female reproduction	Rat	NOAEL 300 mg/kg/day	premating into lactation
1,4-Bis[(2,3-Epoxypropoxy)Methyl]Cyclohexane	Ingestion	Not classified for male reproduction	Rat	NOAEL 300 mg/kg/day	33 days
1,4-Bis[(2,3-Epoxypropoxy)Methyl]Cyclohexane	Ingestion	Not classified for development	Rat	NOAEL 300 mg/kg/day	premating into lactation
3-(Trimethoxysilyl) Propyl Glycidyl Ether	Ingestion	Not classified for female reproduction	Rat	NOAEL 1,000 mg/kg/day	1 generation
3-(Trimethoxysilyl) Propyl Glycidyl Ether	Ingestion	Not classified for male reproduction	Rat	NOAEL 1,000 mg/kg/day	1 generation
3-(Trimethoxysilyl) Propyl Glycidyl Ether	Ingestion	Not classified for development	Rat	NOAEL 3,000 mg/kg/day	during organogenesis

### Target Organ(s)

#### Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL not available	

1,4-Bis[(2,3-Epoxypropoxy)Methyl]Cyclohexane	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	
--	------------	------------------------	--	------------------------	---------------------	--

**Specific Target Organ Toxicity - repeated exposure**

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol	Ingestion	heart   endocrine system   gastrointestinal tract   bone, teeth, nails, and/or hair   hematopoietic system   liver   immune system   nervous system   eyes   kidney and/or bladder   respiratory system   vascular system	Not classified	Rat	NOAEL 250 mg/kg/day	13 weeks
bis-[4-(2,3-epoxypropoxy)phenyl]propane	Dermal	liver	Not classified	Rat	NOAEL 1,000 mg/kg/day	2 years
bis-[4-(2,3-epoxypropoxy)phenyl]propane	Dermal	nervous system	Not classified	Rat	NOAEL 1,000 mg/kg/day	13 weeks
bis-[4-(2,3-epoxypropoxy)phenyl]propane	Ingestion	auditory system   heart   endocrine system   hematopoietic system   liver   eyes   kidney and/or bladder	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
1,4-Bis[(2,3-Epoxypropoxy)Methyl]Cyclohexane	Ingestion	endocrine system   gastrointestinal tract   liver   heart   hematopoietic system   immune system   nervous system   kidney and/or bladder	Not classified	Rat	NOAEL 300 mg/kg/day	33 days
3-(Trimethoxysilyl) Propyl Glycidyl Ether	Ingestion	heart   endocrine system   bone, teeth, nails, and/or hair   hematopoietic system   liver   immune system   nervous system   kidney and/or bladder   respiratory system	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days

**Aspiration Hazard**

For the component/components, either no data is currently available or the data is not sufficient for classification.

**Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.**

**11.2. Information on other hazards**

This material does not contain any substances that are assessed to be an endocrine disruptor for human health.

**SECTION 12: Ecological information**

The information below may not agree with the material classification in Section 2 and/or the ingredient classifications

in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 12 are based on UN GHS calculation rules and classifications derived from 3M assessments.

### 12.1. Toxicity

No product test data available.

Material	CAS #	Organism	Type	Exposure	Test endpoint	Test result
Aluminium hydroxide	21645-51-2	Fish	Experimental	96 hours	No tox obs at lmt of water sol	>100 mg/l
Aluminium hydroxide	21645-51-2	Green algae	Experimental	72 hours	No tox obs at lmt of water sol	>100 mg/l
Aluminium hydroxide	21645-51-2	Water flea	Experimental	48 hours	No tox obs at lmt of water sol	>100 mg/l
Aluminium hydroxide	21645-51-2	Green algae	Experimental	72 hours	No tox obs at lmt of water sol	100 mg/l
Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol	9003-36-5	Green algae	Experimental	72 hours	ErC50	>1.8 mg/l
Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol	9003-36-5	Rainbow trout	Experimental	96 hours	LC50	0.55 mg/l
Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol	9003-36-5	Water flea	Experimental	48 hours	EC50	1.6 mg/l
Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol	9003-36-5	Water flea	Analogous Compound	21 days	NOEC	0.3 mg/l
Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol	9003-36-5	Activated sludge	Analogous Compound	3 hours	IC50	>100 mg/l
bis-[4-(2,3-epoxipropoxy)phenyl]propane	1675-54-3	Activated sludge	Analogous Compound	3 hours	IC50	>100 mg/l
bis-[4-(2,3-epoxipropoxy)phenyl]propane	1675-54-3	Rainbow trout	Estimated	96 hours	LC50	2 mg/l
bis-[4-(2,3-epoxipropoxy)phenyl]propane	1675-54-3	Water flea	Estimated	48 hours	EC50	1.8 mg/l
bis-[4-(2,3-epoxipropoxy)phenyl]propane	1675-54-3	Green algae	Experimental	72 hours	ErC50	>11 mg/l
bis-[4-(2,3-epoxipropoxy)phenyl]propane	1675-54-3	Green algae	Experimental	72 hours	NOEC	4.2 mg/l
bis-[4-(2,3-epoxipropoxy)phenyl]propane	1675-54-3	Water flea	Experimental	21 days	NOEC	0.3 mg/l
1,4-Bis[(2,3-Epoxypropoxy)Methyl]Cyclohexane	14228-73-0	Bacteria	Estimated	18 hours	EC50	10,264 mg/l

1,4-Bis[(2,3-Epoxypropoxy)Methyl]Cyclohexane	14228-73-0	Green algae	Estimated	72 hours	EC50	26.7 mg/l
1,4-Bis[(2,3-Epoxypropoxy)Methyl]Cyclohexane	14228-73-0	Rainbow trout	Estimated	96 hours	LC50	10.1 mg/l
1,4-Bis[(2,3-Epoxypropoxy)Methyl]Cyclohexane	14228-73-0	Water flea	Estimated	48 hours	EC50	16.3 mg/l
1,4-Bis[(2,3-Epoxypropoxy)Methyl]Cyclohexane	14228-73-0	Green algae	Estimated	72 hours	EC10	21.4 mg/l
1,4-Bis[(2,3-Epoxypropoxy)Methyl]Cyclohexane	14228-73-0	Water flea	Estimated	21 days	NOEC	11.7 mg/l
Organophosphorous salt	225789-38-8	Green algae	Experimental	72 hours	EC50	>180 mg/l
Organophosphorous salt	225789-38-8	Water flea	Experimental	48 hours	EC50	100 mg/l
Organophosphorous salt	225789-38-8	Zebra Fish	Experimental	96 hours	LC50	100 mg/l
Organophosphorous salt	225789-38-8	Green algae	Experimental	72 hours	NOEC	180 mg/l
Organophosphorous salt	225789-38-8	Water flea	Experimental	21 days	NOEC	10 mg/l
Organophosphorous salt	225789-38-8	Zebra Fish	Experimental	28 days	NOEC	100 mg/l
Organophosphorous salt	225789-38-8	Activated sludge	Experimental	3 hours	EC50	1,968 mg/l
3-(Trimethoxysilyl) Propyl Glycidyl Ether	2530-83-8	Common Carp	Experimental	96 hours	LC50	55 mg/l
3-(Trimethoxysilyl) Propyl Glycidyl Ether	2530-83-8	Green algae	Experimental	96 hours	ErC50	350 mg/l
3-(Trimethoxysilyl) Propyl Glycidyl Ether	2530-83-8	Invertebrate	Experimental	48 hours	LC50	324 mg/l
3-(Trimethoxysilyl) Propyl Glycidyl Ether	2530-83-8	Green algae	Experimental	96 hours	NOEC	130 mg/l
3-(Trimethoxysilyl) Propyl Glycidyl Ether	2530-83-8	Water flea	Experimental	21 days	NOEC	100 mg/l
3-(Trimethoxysilyl) Propyl Glycidyl Ether	2530-83-8	Activated sludge	Experimental	3 hours	EC50	>100 mg/l
Silane, triethoxy[3-(oxiranylmethoxy)propyl]-	2602-34-8	Activated sludge	Experimental	3 hours	NOEC	>=1,000 mg/l
Silane, triethoxy[3-(oxiranylmethoxy)propyl]-	2602-34-8	Green algae	Experimental	72 hours	EC50	>100 mg/l
Silane, triethoxy[3-(oxiranylmethoxy)propyl]-	2602-34-8	Water flea	Experimental	48 hours	EC50	>100 mg/l
Silane, triethoxy[3-(oxiranylmethoxy)propyl]-	2602-34-8	Zebra Fish	Experimental	96 hours	LC50	>100 mg/l
Silane, triethoxy[3-(oxiranylmethoxy)propyl]-	2602-34-8	Green algae	Experimental	72 hours	NOEC	100 mg/l

## 12.2. Persistence and degradability

Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol
Aluminium	21645-51-2	Data not availbl-	N/A	N/A	N/A	N/A



hydroxide		insufficient				
Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol	9003-36-5	Experimental Biodegradation	28 days	BOD	0 %BOD/ThOD	EC C.4.E Closed Bottle Test
Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol	9003-36-5	Analogous Compound Hydrolysis		Hydrolytic half-life (pH 7)	86 hours (t 1/2)	OECD 111 Hydrolysis func of pH
bis-[4-(2,3-epoxipropoxy)phenyl]propane	1675-54-3	Experimental Biodegradation	28 days	BOD	5 %BOD/COD	OECD 301F - Manometric respirometry
bis-[4-(2,3-epoxipropoxy)phenyl]propane	1675-54-3	Experimental Hydrolysis		Hydrolytic half-life (pH 7)	117 hours (t 1/2)	OECD 111 Hydrolysis func of pH
1,4-Bis[(2,3-Epoxypropoxy)Methyl]Cyclohexane	14228-73-0	Estimated Biodegradation	28 days	Dissolv. Organic Carbon Deplet	16.6 %removal of DOC	OECD 301F - Manometric respirometry
Organophosphorous salt	225789-38-8	Experimental Biodegradation	28 days	BOD	1 %BOD/ThOD	OECD 301F - Manometric respirometry
Organophosphorous salt	225789-38-8	Experimental Aquatic Inherent Biodegrad.	28 days	Percent degraded	7 %degraded	OECD 302C - Modified MITI (II)
Organophosphorous salt	225789-38-8	Analogous Compound Hydrolysis		Hydrolytic half-life	>30 years (t 1/2)	EC C.7 Hydrolysis at pH
3-(Trimethoxysilyl) Propyl Glycidyl Ether	2530-83-8	Experimental Biodegradation	28 days	Dissolv. Organic Carbon Deplet	37 %removal of DOC	EC C.4.A. DOC Die-Away Test
3-(Trimethoxysilyl) Propyl Glycidyl Ether	2530-83-8	Experimental Hydrolysis		Hydrolytic half-life (pH 7)	6.5 hours (t 1/2)	OECD 111 Hydrolysis func of pH
Silane, triethoxy[3-(oxiranylmethoxy)propyl]-	2602-34-8	Experimental Biodegradation	28 days	BOD	53 %BOD/ThOD	OECD 301F - Manometric respirometry
Silane, triethoxy[3-(oxiranylmethoxy)propyl]-	2602-34-8	Experimental Hydrolysis		Hydrolytic half-life	36 hours (t 1/2)	

### 12.3 : Bioaccumulative potential

Material	Cas No.	Test type	Duration	Study Type	Test result	Protocol
Aluminium hydroxide	21645-51-2	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol	9003-36-5	Experimental Bioconcentration		Log Kow	≤3.6	OECD 117 log Kow HPLC method
bis-[4-(2,3-epoxipropoxy)phenyl]propane	1675-54-3	Experimental Bioconcentration		Log Kow	3.242	OECD 117 log Kow HPLC method
1,4-Bis[(2,3-Epoxypropoxy)Methyl]Cyclohexane	14228-73-0	Estimated Bioconcentration		Bioaccumulation factor	3	
Organophosphorous salt	225789-38-8	Analogous Compound BCF - Fish	60 days	Bioaccumulation factor	76-190	
Organophosphorous salt	225789-38-8	Estimated Bioconcentration		Log Kow	-2	

3-(Trimethoxysilyl) Propyl Glycidyl Ether	2530-83-8	Experimental Bioconcentration		Log Kow	0.5	Episuite™
Silane, triethoxy[3-(oxiranymethoxy)propyl]-	2602-34-8	Estimated Bioconcentration		Bioaccumulation factor	2.5	

#### 12.4. Mobility in soil

Material	Cas No.	Test type	Study Type	Test result	Protocol
Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol	9003-36-5	Experimental Mobility in Soil	Koc	4,460 l/kg	OECD 121 Estim. of Koc by HPLC
bis-[4-(2,3-epoxipropoxy)phenyl]propane	1675-54-3	Modeled Mobility in Soil	Koc	450 l/kg	Episuite™
1,4-Bis[(2,3-Epoxypropoxy)Methyl]Cyclohexane	14228-73-0	Estimated Mobility in Soil	Koc	57 l/kg	Episuite™
Organophosphorous salt	225789-38-8	Experimental Mobility in Soil	Koc	0.38 l/kg	OECD 121 Estim. of Koc by HPLC
3-(Trimethoxysilyl) Propyl Glycidyl Ether	2530-83-8	Modeled Mobility in Soil	Koc	10 l/kg	Episuite™
Silane, triethoxy[3-(oxiranymethoxy)propyl]-	2602-34-8	Estimated Mobility in Soil	Koc	2,700 l/kg	Episuite™

#### 12.5. Results of the PBT and vPvB assessment

This material does not contain any substances that are assessed to be a PBT or vPvB

#### 12.6. Other adverse effects

This material does not contain any substances that are assessed to be an endocrine disruptor for environmental effects

## SECTION 13: Disposal considerations

#### 13.1 Waste treatment methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Combustion products will include halogen acid (HCl/HF/HBr). Facility must be capable of handling halogenated materials. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

The coding of a waste stream is based on the application of the product by the consumer. Since this is out of the control of 3M, no waste code(s) for products after use will be provided. Please refer to the European Waste Code (EWC - 2000/532/EC and amendments) to assign the correct waste code to your waste stream. Ensure national and/or regional regulations are complied with and always use a licensed waste contractor.

#### EU waste code (product as sold)

- 08 04 09\* Waste adhesives and sealants containing organic solvents or other dangerous substances
- 20 01 27\* Paint, inks, adhesives and resins containing dangerous substances

**SECTION 14: Transportation information**

	<b>Ground Transport (ADR)</b>	<b>Air Transport (IATA)</b>	<b>Marine Transport (IMDG)</b>
<b>14.1 UN number</b>	UN3077	UN3077	UN3077
<b>14.2 UN proper shipping name</b>	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S.(EPOXY RESIN)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S.(EPOXY RESIN)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S.(EPOXY RESIN)
<b>14.3 Transport hazard class(es)</b>	9	9	9
<b>14.4 Packing group</b>	III	III	III
<b>14.5 Environmental hazards</b>	Environmentally Hazardous	Not applicable	Marine Pollutant
<b>14.6 Special precautions for user</b>	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.
<b>14.7 Transport in bulk according to Annex II of Marpol 73/78 and IBC Code</b>	No data available.	No data available.	No data available.
<b>Control Temperature</b>	No data available.	No data available.	No data available.
<b>Emergency Temperature</b>	No data available.	No data available.	No data available.
<b>ADR Classification Code</b>	M7	Not applicable.	Not applicable.
<b>IMDG Segregation Code</b>	Not applicable.	Not applicable.	NONE

Please contact the address or phone number listed on the first page of the SDS for additional information on the transport/shipment of the material by rail (RID) or inland waterways (ADN).

**SECTION 15: Regulatory information****15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture****Carcinogenicity****Ingredient****CAS Nbr****Classification****Regulation**

bis-[4-(2,3-epoxipropoxy)phenyl]propane

1675-54-3

Gr. 3: Not classifiable

International Agency  
for Research on Cancer**Restrictions on the manufacture, placing on the market and use:**

The following substance(s) contained in this product is/are subject to Annex XVII of regulation (EC) 1907/2006, as amended for GB, with regard to restrictions on the manufacture, placing on the market and use when present in certain dangerous

conditions. Users of this product are required to comply with the restrictions placed upon it by the aforementioned provision.

**Ingredient****CAS Nbr**

bis-[4-(2,3-epoxipropoxy)phenyl]propane

1675-54-3

Restriction status: listed in UK REACH Annex XVII

Restricted uses: See Annex XVII to Regulation (EC) No 1907/2006 as amended for Great Britain for Conditions of Restriction

**Global inventory status**

Contact 3M for more information. The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

**COMAH Regulation, SI 2015/483**

Seveso hazard categories, Annex 1, Part 1

Hazard Categories	Qualifying quantity (tonnes) for the application of	
	Lower-tier requirements	Upper-tier requirements
E2 Hazardous to the Aquatic environment	200	500

Seveso named dangerous substances, Annex 1, Part 2

None

**Regulation (EU) No 649/2012, as amended for GB**

No chemicals listed

**15.2. Chemical Safety Assessment**

A chemical safety assessment has not been carried out for this substance/mixture in accordance with Regulation (EC) No 1907/2006, as amended for GB.

## SECTION 16: Other information

**List of relevant H statements**

H302	Harmful if swallowed.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H319	Causes serious eye irritation.
H400	Very toxic to aquatic life.
H410	Very toxic to aquatic life with long lasting effects.
H411	Toxic to aquatic life with long lasting effects.
H412	Harmful to aquatic life with long lasting effects.

**Revision information:**

GB Section 02: CLP Ingredient table information was added.

GB Section 02: Other hazards phrase information was added.

GB Section 04: First Aid - Symptoms and Effects (GB CLP) information was added.

GB Section 04: Information on toxicological effects information was added.  
GB Section 12: Classification Warning information was added.  
GB Section 15: Carcinogenicity information information was added.  
GB Section 15: Chemical Safety Assessment information was added.  
GBSDS Section 14 Transport in bulk - Main Heading information was added.  
GBSDS Section 14 UN Number information was added.  
CLP: Ingredient table information was deleted.  
Label: CLP Percent Unknown information was deleted.  
Section 02: Label Elements: GB Percent Unknown information was added.  
Section 2: Other hazards phrase information was deleted.  
Section 3: Composition/ Information of ingredients table information was added.  
Section 3: Composition/ Information of ingredients table information was deleted.  
Section 03: SCL table information was added.  
Section 03: SCL table information was deleted.  
Section 04: First Aid - Symptoms and Effects (CLP) information was deleted.  
Section 04: Information on toxicological effects information was deleted.  
Section 8: Personal Protection - Thermal hazards information information was modified.  
Section 9: Vapour density text information was modified.  
Section 11: Acute Toxicity table information was modified.  
Section 11: Carcinogenicity Table information was modified.  
Section 11: Classification disclaimer information was deleted.  
Section 11: GB Classification disclaimer information was added.  
Section 11: GB No endocrine disruptor information available warning information was added.  
Section 11: Germ Cell Mutagenicity Table information was modified.  
Section 11: No endocrine disruptor information available warning information was deleted.  
Section 11: Reproductive Toxicity Table information was modified.  
Section 11: Serious Eye Damage/Irritation Table information was modified.  
Section 11: Skin Corrosion/Irritation Table information was modified.  
Section 11: Skin Sensitization Table information was modified.  
Section 11: Target Organs - Repeated Table information was modified.  
Section 11: Target Organs - Single Table information was modified.  
Section 12: 12.6. Endocrine Disrupting Properties information was deleted.  
Section 12: 12.6. Other adverse effects information was added.  
Section 12: 12.7. Other adverse effects information was deleted.  
Section 12: Classification Warning information was deleted.  
Section 12: Component ecotoxicity information information was modified.  
Section 12: Mobility in soil information information was modified.  
Prints No Data if Adverse effects information is not present information was deleted.  
Section 12: No endocrine disruptor information available warning information was added.  
Section 12: No endocrine disruptor information available warning information was deleted.  
Section 12: Persistence and Degradability information information was modified.  
Section 12: Biocumulative potential information information was modified.  
Section 14 Classification Code – Regulation Data information was modified.  
Section 14 Hazard Class + Sub Risk – Regulation Data information was modified.  
Section 14 Hazardous/Not Hazardous for Transportation information was modified.  
Section 14 Other Dangerous Goods – Regulation Data information was modified.  
Section 14 Packing Group – Regulation Data information was modified.  
Section 14 Proper Shipping Name information was modified.  
Section 14 Segregation – Regulation Data information was modified.  
Section 14 Marine transport in bulk according to IMO instruments – Main Heading information was deleted.  
Section 14 UN Number Column data information was modified.  
Section 14 UN Number information was deleted.  
Section 14: Transportation classification information was deleted.  
Section 15: Carcinogenicity information information was deleted.  
Section 15: Chemical Safety Assessment information was deleted.  
Section 15: Seveso Hazard Category Text information was added.

Section 15: Seveso Hazard Category Text information was deleted.

Two-column table displaying the unique list of H Codes and statements (std phrases) for all components of the given material. information was added.

Two-column table displaying the unique list of H Codes and statements (std phrases) for all components of the given material. information was deleted.

Section 16: Web address information was added.

Section 16: Web address information was deleted.

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications. In addition, this SDS is being provided to convey health and safety information. If you are the importer of record of this product into the European Union, you are responsible for all regulatory requirements, including, but not limited to, product registrations/notifications, substance volume tracking, and potential substance registration.

**3M SDSs for Great Britain are available at [www.3M.com/uk](http://www.3M.com/uk)**

For Northern Ireland documents, please contact your 3M representative to obtain a copy.



## Safety Data Sheet

Copyright, 2024, 3M Company All rights reserved. Copying and/or downloading of this information for the purpose of properly utilizing 3M products is allowed provided that: (1) the information is copied in full with no changes unless prior written agreement is obtained from 3M, and (2) neither the copy nor the original is resold or otherwise distributed with the intention of earning a profit thereon.

**Document group:** 39-0438-0  
**Revision date:** 24/04/2024

**Version number:** 3.00  
**Supersedes date:** 25/08/2023

This Safety Data Sheet has been prepared in accordance with the REACH Regulation (1907/2006), as amended for GB.

### SECTION 1: Identification of the substance/mixture and of the company/undertaking

#### 1.1. Product identifier

3M(tm) Scotch-Weld(tm) EC-7246-2 B/A FST : Part A

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

##### Identified uses

Industrial use.

#### 1.3. Details of the supplier of the safety data sheet

**Address:** 3M United Kingdom PLC, 3M Centre, Cain Road, Bracknell, Berkshire, RG12 8HT.  
**Telephone:** +44 (0)1344 858 000  
**E Mail:** tox.uk@mmm.com  
**Website:** www.3M.com/uk

#### 1.4. Emergency telephone number

+44 (0)1344 858 000

### SECTION 2: Hazard identification

#### 2.1. Classification of the substance or mixture

The retained CLP Regulation (EU) No 1272/2008 as amended for Great Britain

The health and environmental classifications of this material have been derived using the calculation method, except in cases where test data are available or the physical form impacts classification. Classification(s) based on test data or physical form are noted below, if applicable.

##### CLASSIFICATION:

Skin Corrosion/ Irritation, Category 1C - Skin Corr. 1C; H314  
Serious Eye Damage/Eye Irritation, Category 1 - Eye Dam. 1; H318  
Skin Sensitization, Category 1 - Skin Sens. 1; H317  
Specific Target Organ Toxicity-Single Exposure, Category 3 - STOT SE 3; H336  
Hazardous to the Aquatic Environment (Acute), Category 1 - Aquatic Acute 1; H400  
Hazardous to the Aquatic Environment (Chronic), Category 1 - Aquatic Chronic 1; H410

For full text of H phrases, see Section 16.

## 2.2. Label elements

The retained CLP Regulation (EU) No 1272/2008 as amended for Great Britain

### SIGNAL WORD

DANGER.

### Symbols

GHS05 (Corrosion) | GHS07 (Exclamation mark) | GHS09 (Environment) |

### Pictograms



Ingredient	CAS Nbr	EC No.	% by Wt
Reaction products of fatty acids, C18-unsaturated, dimers and trimers with 3,3'-[oxybis(ethane-2,1-diyl)oxy]dipropylamine		701-270-9	30 - 60
3,3'-Oxybis(ethyleneoxy)bis(propylamine)	4246-51-9	224-207-2	< 5
Nitric acid, calcium salt, tetrahydrate	13477-34-4	233-332-1	1 - 5
2,4,6-tris(dimethylaminomethyl)phenol	90-72-2	202-013-9	< 5

### HAZARD STATEMENTS:

H314	Causes severe skin burns and eye damage.
H317	May cause an allergic skin reaction.
H336	May cause drowsiness or dizziness.
H410	Very toxic to aquatic life with long lasting effects.

### PRECAUTIONARY STATEMENTS

#### Prevention:

P260A	Do not breathe vapours.
P273	Avoid release to the environment.
P280D	Wear protective gloves, protective clothing, and eye/face protection.

#### Response:

P303 + P361 + P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower.
P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310	Immediately call a POISON CENTRE or doctor/physician.

For containers not exceeding 125 ml the following Hazard and Precautionary statements may be used:

#### <=125 ml Hazard statements

H314	Causes severe skin burns and eye damage.
H317	May cause an allergic skin reaction.

#### <=125 ml Precautionary statements



**Prevention:**

P260A

Do not breathe vapours.

P280D

Wear protective gloves, protective clothing, and eye/face protection.

**Response:**

P303 + P361 + P353

IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower.

P305 + P351 + P338

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P310

Immediately call a POISON CENTRE or doctor/physician.

**2.3. Other hazards**

Persons previously sensitised to amines may develop a cross-sensitisation reaction to certain other amines.

This material does not contain any substances that are assessed to be a PBT or vPvB

**SECTION 3: Composition/information on ingredients****3.1. Substances**

Not applicable

**3.2. Mixtures**

<b>Ingredient</b>	<b>Identifier(s)</b>	<b>%</b>	<b>Classification according to Regulation (EC) No. 1272/2008 [CLP], as amended for GB</b>
Reaction products of fatty acids, C18-unsaturated, dimers and trimers with 3,3'-[oxybis(ethane-2,1-diylxy)]dipropylamine	(EC-No.) 701-270-9	30 - 60	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1A, H317 STOT SE 3, H336 Aquatic Acute 1, H400,M=1 Aquatic Chronic 1, H410,M=1
Aluminium hydroxide	(CAS-No.) 21645-51-2 (EC-No.) 244-492-7	15 - 40	Substance with a national occupational exposure limit
Phosphinic acid, diethyl-, aluminum salt	(CAS-No.) 225789-38-8	1 - 5	Substance not classified as hazardous
2-Propenenitrile, polymer with 1,3-butadiene, 1-cyano-1-methyl-4-oxo-4-[[2-(1-piperazinyl)ethyl]amino]butyl-terminated	(CAS-No.) 68683-29-4	1 - 5	Skin Irrit. 2, H315 Skin Sens. 1A, H317
Nitric acid, calcium salt, tetrahydrate	(CAS-No.) 13477-34-4 (EC-No.) 233-332-1	1 - 5	Acute Tox. 4, H302 Eye Dam. 1, H318
2,4,6-tris(dimethylaminomethyl)phenol	(CAS-No.) 90-72-2 (EC-No.) 202-013-9	< 5	Acute Tox. 4, H302 Skin Corr. 1C, H314 Eye Dam. 1, H318
3,3'-Oxybis(ethyleneoxy)bis(propylamine)	(CAS-No.) 4246-51-9 (EC-No.) 224-207-2	< 5	Skin Corr. 1B, H314 Eye Dam. 1, H318 Skin Sens. 1, H317
2-piperazin-1-ylethylamine	(CAS-No.) 140-31-8 (EC-No.) 205-411-0	< 0.3	Acute Tox. 3, H311 Acute Tox. 4, H302 Skin Corr. 1B, H314

			Skin Sens. 1B, H317 Aquatic Chronic 3, H412 Repr. 2, H361d STOT RE 1, H372
--	--	--	---

Any entry in the Identifier(s) column that begins with the numbers 6, 7, 8, or 9 are a Provisional List Number provided by ECHA pending publication of the official EC Inventory Number for the substance.

Please see section 16 for the full text of any H statements referred to in this section

For information on ingredient occupational exposure limits or PBT or vPvB status, see sections 8 and 12 of this SDS

## SECTION 4: First aid measures

### 4.1. Description of first aid measures

#### Inhalation

Remove person to fresh air. If you feel unwell, get medical attention.

#### Skin contact

Immediately flush with large amounts of water for at least 15 minutes. Remove contaminated clothing. Get immediate medical attention. Wash clothing before reuse.

#### Eye contact

Immediately flush with large amounts of water for at least 15 minutes. Remove contact lenses if easy to do. Continue rinsing. Immediately get medical attention.

#### If swallowed

Rinse mouth. Do not induce vomiting. Get immediate medical attention.

### 4.2. Most important symptoms and effects, both acute and delayed

The most important symptoms and effects based on the GB CLP classification include:

Skin burns (localized redness, swelling, itching, intense pain, blistering, and tissue destruction). Allergic skin reaction (redness, swelling, blistering, and itching). Central nervous system depression (headache, dizziness, drowsiness, incoordination, nausea, slurred speech, giddiness, and unconsciousness).

### 4.3. Indication of any immediate medical attention and special treatment required

Overexposure to this product may result in methemoglobinemia. Methemoglobinemia may be clinically suspected by the presence of clinical "cyanosis" in the presence of a normal PaO<sub>2</sub> (as obtained by arterial blood gases). Routine pulse oximetry may be inaccurate for monitoring oxygen saturation in the presence of methemoglobinemia, and should not be used to make the diagnosis of this disorder. If the patient is symptomatic or if the methemoglobin level is >20%, specific therapy with methylene blue should be considered as part of the medical management.

## SECTION 5: Fire-fighting measures

### 5.1. Extinguishing media

In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry chemical or carbon dioxide to extinguish.

### 5.2. Special hazards arising from the substance or mixture

Closed containers exposed to heat from fire may build pressure and explode.

### Hazardous Decomposition or By-Products

#### Substance

Carbon monoxide  
 Carbon dioxide.  
 Irritant vapours or gases.  
 Oxides of nitrogen.

#### Condition

During combustion.  
 During combustion.  
 During combustion.  
 During combustion.

### **5.3. Advice for fire-fighters**

Water may not effectively extinguish fire; however, it should be used to keep fire-exposed containers and surfaces cool and prevent explosive rupture. Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

## **SECTION 6: Accidental release measures**

### **6.1. Personal precautions, protective equipment and emergency procedures**

Evacuate area. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapours, in accordance with good industrial hygiene practice. Warning! A motor could be an ignition source and could cause flammable gases or vapours in the spill area to burn or explode. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

### **6.2. Environmental precautions**

Avoid release to the environment. For larger spills, cover drains and build dykes to prevent entry into sewer systems or bodies of water.

### **6.3. Methods and material for containment and cleaning up**

Cover spill area with a fire extinguishing foam that is resistant to polar solvents. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible using non-sparking tools. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorised person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and Safety Data Sheet. Seal the container. Dispose of collected material as soon as possible.

### **6.4. Reference to other sections**

Refer to Section 8 and Section 13 for more information

## **SECTION 7: Handling and storage**

### **7.1. Precautions for safe handling**

Do not handle until all safety precautions have been read and understood. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Do not breathe dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidising agents (eg. chlorine, chromic acid etc.) Use personal protective equipment (eg. gloves, respirators...) as required.

### **7.2. Conditions for safe storage including any incompatibilities**

Store in a well-ventilated place. Keep container tightly closed. Keep cool. Store away from heat. Store away from acids. Store away from strong bases. Store away from oxidising agents.

### **7.3. Specific end use(s)**

See information in Section 7.1 and 7.2 for handling and storage recommendations. See Section 8 for exposure controls and personal protection recommendations.

## **SECTION 8: Exposure controls/personal protection**

### **8.1 Control parameters**

#### **Occupational exposure limits**

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	CAS Nbr	Agency	Limit type	Additional comments
DUST, INERT OR NUISANCE	21645-51-2	UK HSC	TWA(as respirable dust):4 mg/m3;TWA(as inhalable dust):10 mg/m3	

UK HSC : UK Health and Safety Commission

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

### Biological limit values

No biological limit values exist for any of the components listed in Section 3 of this safety data sheet.

## 8.2. Exposure controls

### 8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

### 8.2.2. Personal protective equipment (PPE)

#### Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Full face shield.

Indirect vented goggles.

#### Applicable Norms/Standards

Use eye/face protection conforming to EN 166

#### Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended:

Material	Thickness (mm)	Breakthrough Time
Polymer laminate	No data available	No data available

#### Applicable Norms/Standards

Use gloves tested to EN 374

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron - polymer laminate

#### Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates

Half facepiece or full facepiece supplied-air respirator

For questions about suitability for a specific application, consult with your respirator manufacturer.

#### *Applicable Norms/Standards*

Use a respirator conforming to EN 140 or EN 136

Use a respirator conforming to EN 140 or EN 136: filter types A & P

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

Physical state	Liquid.
Specific Physical Form:	Paste
Colour	Off-White
Odor	Amine
Odour threshold	No data available.
Melting point/freezing point	No data available.
Boiling point/boiling range	No data available.
Flammability	Not applicable.
Flammable Limits(LEL)	Not applicable.
Flammable Limits(UEL)	Not applicable.
Flash point	>=93 °C
Autoignition temperature	No data available.
Decomposition temperature	No data available.
pH	substance/mixture is non-soluble (in water)
Kinematic Viscosity	No data available.
Water solubility	No data available.
Solubility- non-water	No data available.
Partition coefficient: n-octanol/water	No data available.
Vapour pressure	Not applicable.
Density	1.2 - 1.3 g/ml
Relative density	1.2 - 1.3
Relative Vapour Density	Not applicable.
Particle Characteristics	Not applicable.

### 9.2. Other information

#### 9.2.2 Other safety characteristics

EU Volatile Organic Compounds

No data available.

Evaporation rate

Not applicable.

Percent volatile

No data available.

## SECTION 10: Stability and reactivity

### 10.1 Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section

### 10.2 Chemical stability

Stable.

### 10.3 Possibility of hazardous reactions

Hazardous polymerisation will not occur.

#### 10.4 Conditions to avoid

Heat.

#### 10.5 Incompatible materials

Strong acids.

Strong bases.

Strong oxidising agents.

#### 10.6 Hazardous decomposition products

<u>Substance</u>	<u>Condition</u>
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

## SECTION 11: Toxicological information

The information below may not agree with the material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 11 are based on UN GHS calculation rules and classifications derived from 3M assessments.

#### 11.1. Information on hazard classes as defined in the retained CLP Regulation (EU) No 1272/2008, as amended for Great Britain.

##### Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

##### Inhalation

Respiratory tract irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

##### Skin contact

Corrosive (skin burns): Signs/symptoms may include localised redness, swelling, itching, intense pain, blistering, ulceration, and tissue destruction. Allergic skin reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

##### Eye contact

Corrosive (eye burns): Signs/symptoms may include cloudy appearance of the cornea, chemical burns, severe pain, tearing, ulcerations, significantly impaired vision or complete loss of vision.

##### Ingestion

May be harmful if swallowed.

Gastrointestinal corrosion: Signs/symptoms may include severe mouth, throat and abdominal pain, nausea, vomiting, and diarrhea; blood in the faeces and/or vomitus may also be seen. May cause additional health effects (see below).

##### Additional Health Effects:

##### Single exposure may cause target organ effects:

Methemoglobinemia: Signs/symptoms may include headache, dizziness, nausea, difficulty breathing, and generalised weakness. Central nervous system (CNS) depression: Signs/symptoms may include headache, dizziness, drowsiness, incoordination, nausea, slowed reaction time, slurred speech, giddiness, and unconsciousness.

##### Reproductive/Developmental Toxicity:

Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

#### Additional information:

Persons previously sensitised to amines may develop a cross-sensitisation reaction to certain other amines.

#### Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

#### Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >5,000 mg/kg
Overall product	Ingestion		No data available; calculated ATE >2,000 - =5,000 mg/kg
Reaction products of fatty acids, C18-unsaturated, dimers and trimers with 3,3'-[oxybis(ethane-2,1-diylloxy)]dipropyl-amine	Dermal	Rat	LD50 > 2,000 mg/kg
Reaction products of fatty acids, C18-unsaturated, dimers and trimers with 3,3'-[oxybis(ethane-2,1-diylloxy)]dipropyl-amine	Ingestion	Rat	LD50 > 2,000 mg/kg
Aluminium hydroxide	Dermal		LD50 estimated to be > 5,000 mg/kg
Aluminium hydroxide	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 2.3 mg/l
Aluminium hydroxide	Ingestion	Rat	LD50 > 5,000 mg/kg
Phosphinic acid, diethyl-, aluminum salt	Dermal	Rat	LD50 > 2,000 mg/kg
Phosphinic acid, diethyl-, aluminum salt	Ingestion	Rat	LD50 > 2,000 mg/kg
2-Propenenitrile, polymer with 1,3-butadiene, 1-cyano-1-methyl-4-oxo-4-[[2-(1-piperazinyl)ethyl]amino]butyl-terminated	Dermal	Rabbit	LD50 > 3,000 mg/kg
2-Propenenitrile, polymer with 1,3-butadiene, 1-cyano-1-methyl-4-oxo-4-[[2-(1-piperazinyl)ethyl]amino]butyl-terminated	Ingestion	Rat	LD50 > 15,300 mg/kg
Nitric acid, calcium salt, tetrahydrate	Ingestion	Rat	LD50 > 300, <2000 mg/kg
Nitric acid, calcium salt, tetrahydrate	Dermal	similar compounds	LD50 > 2,000 mg/kg
2,4,6-tris(dimethylaminomethyl)phenol	Dermal	Rat	LD50 1,280 mg/kg
2,4,6-tris(dimethylaminomethyl)phenol	Ingestion	Rat	LD50 1,000 mg/kg
3,3'-Oxybis(ethyleneoxy)bis(propylamine)	Dermal	Rabbit	LD50 2,525 mg/kg
3,3'-Oxybis(ethyleneoxy)bis(propylamine)	Ingestion	Rat	LD50 2,850 mg/kg
2-piperazin-1-ylethylamine	Dermal	Rabbit	LD50 865 mg/kg
2-piperazin-1-ylethylamine	Ingestion	Rat	LD50 1,470 mg/kg

ATE = acute toxicity estimate

#### Skin Corrosion/Irritation

Name	Species	Value
Reaction products of fatty acids, C18-unsaturated, dimers and trimers with 3,3'-[oxybis(ethane-2,1-diylloxy)]dipropyl-amine	Rat	Irritant
Aluminium hydroxide	Rabbit	No significant irritation
Phosphinic acid, diethyl-, aluminum salt	Rabbit	No significant irritation
2-Propenenitrile, polymer with 1,3-butadiene, 1-cyano-1-methyl-4-oxo-4-[[2-(1-piperazinyl)ethyl]amino]butyl-terminated	Rabbit	Irritant
Nitric acid, calcium salt, tetrahydrate	similar compounds	No significant irritation
2,4,6-tris(dimethylaminomethyl)phenol	Rabbit	Corrosive
3,3'-Oxybis(ethyleneoxy)bis(propylamine)	Rabbit	Corrosive
2-piperazin-1-ylethylamine	Rabbit	Corrosive

#### Serious Eye Damage/Irritation

Name	Species	Value
Reaction products of fatty acids, C18-unsaturated, dimers and trimers with 3,3'-	In vitro	Severe irritant

[oxybis(ethane-2,1-diyl oxy)]dipropylamine	data	
Aluminium hydroxide	Rabbit	No significant irritation
Phosphinic acid, diethyl-, aluminum salt	Rabbit	Mild irritant
2-Propenenitrile, polymer with 1,3-butadiene, 1-cyano-1-methyl-4-oxo-4-[[2-(1-piperazinyl)ethyl]amino]butyl-terminated	Rabbit	Mild irritant
Nitric acid, calcium salt, tetrahydrate	Rabbit	Corrosive
2,4,6-tris(dimethylaminomethyl)phenol	Rabbit	Corrosive
3,3'-Oxybis(ethyleneoxy)bis(propylamine)	Rabbit	Corrosive
2-piperazin-1-ylethylamine	Rabbit	Corrosive

### Skin Sensitisation

Name	Species	Value
Reaction products of fatty acids, C18-unsaturated, dimers and trimers with 3,3'-[oxybis(ethane-2,1-diyl oxy)]dipropylamine	Guinea pig	Sensitising
Aluminium hydroxide	Guinea pig	Not classified
Phosphinic acid, diethyl-, aluminum salt	Guinea pig	Not classified
2-Propenenitrile, polymer with 1,3-butadiene, 1-cyano-1-methyl-4-oxo-4-[[2-(1-piperazinyl)ethyl]amino]butyl-terminated	Guinea pig	Sensitising
Nitric acid, calcium salt, tetrahydrate	similar compounds	Not classified
2,4,6-tris(dimethylaminomethyl)phenol	Guinea pig	Not classified
3,3'-Oxybis(ethyleneoxy)bis(propylamine)	Professional judgement	Sensitising
2-piperazin-1-ylethylamine	Guinea pig	Sensitising

### Respiratory Sensitisation

For the component/components, either no data is currently available or the data is not sufficient for classification.

### Germ Cell Mutagenicity

Name	Route	Value
Reaction products of fatty acids, C18-unsaturated, dimers and trimers with 3,3'-[oxybis(ethane-2,1-diyl oxy)]dipropylamine	In Vitro	Not mutagenic
Phosphinic acid, diethyl-, aluminum salt	In Vitro	Not mutagenic
Phosphinic acid, diethyl-, aluminum salt	In vivo	Not mutagenic
Nitric acid, calcium salt, tetrahydrate	In Vitro	Not mutagenic
2,4,6-tris(dimethylaminomethyl)phenol	In Vitro	Not mutagenic
3,3'-Oxybis(ethyleneoxy)bis(propylamine)	In Vitro	Not mutagenic
2-piperazin-1-ylethylamine	In vivo	Not mutagenic
2-piperazin-1-ylethylamine	In Vitro	Some positive data exist, but the data are not sufficient for classification

### Carcinogenicity

Name	Route	Species	Value
Aluminium hydroxide	Not specified.	Multiple animal species	Not carcinogenic

### Reproductive Toxicity

#### Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test result	Exposure Duration
Reaction products of fatty acids, C18-unsaturated, dimers and trimers with 3,3'-	Ingestion	Not classified for female reproduction	Rat	NOAEL 1,000	premating into lactation



[oxybis(ethane-2,1-diylloxy)]dipropylamine				mg/kg/day	
Reaction products of fatty acids, C18-unsaturated, dimers and trimers with 3,3'-[oxybis(ethane-2,1-diylloxy)]dipropylamine	Ingestion	Not classified for male reproduction	Rat	NOAEL 1,000 mg/kg/day	29 days
Reaction products of fatty acids, C18-unsaturated, dimers and trimers with 3,3'-[oxybis(ethane-2,1-diylloxy)]dipropylamine	Ingestion	Not classified for development	Rat	NOAEL 1,000 mg/kg/day	premating into lactation
Aluminium hydroxide	Ingestion	Not classified for development	Rat	NOAEL 768 mg/kg/day	during organogenesis
Phosphinic acid, diethyl-, aluminum salt	Ingestion	Not classified for female reproduction	Rat	NOAEL 1,000 mg/kg/day	1 generation
Phosphinic acid, diethyl-, aluminum salt	Ingestion	Not classified for male reproduction	Rat	NOAEL 1,000 mg/kg/day	1 generation
Phosphinic acid, diethyl-, aluminum salt	Ingestion	Not classified for development	Rat	NOAEL 1,000 mg/kg/day	1 generation
Nitric acid, calcium salt, tetrahydrate	Ingestion	Not classified for female reproduction	similar compounds	NOAEL 1,500 mg/kg/day	premating into lactation
Nitric acid, calcium salt, tetrahydrate	Ingestion	Not classified for male reproduction	similar compounds	NOAEL 1,500 mg/kg/day	28 days
Nitric acid, calcium salt, tetrahydrate	Ingestion	Not classified for development	similar compounds	NOAEL 1,500 mg/kg/day	premating into lactation
2,4,6-tris(dimethylaminomethyl)phenol	Ingestion	Not classified for male reproduction	Rat	NOAEL 150 mg/kg/day	2 generation
2,4,6-tris(dimethylaminomethyl)phenol	Ingestion	Not classified for female reproduction	Rat	NOAEL 50 mg/kg/day	2 generation
2,4,6-tris(dimethylaminomethyl)phenol	Ingestion	Not classified for development	Rabbit	NOAEL 15 mg/kg/day	during gestation
3,3'-Oxybis(ethyleneoxy)bis(propylamine)	Ingestion	Not classified for female reproduction	Rat	NOAEL 600 mg/kg/day	premating into lactation
3,3'-Oxybis(ethyleneoxy)bis(propylamine)	Ingestion	Not classified for male reproduction	Rat	NOAEL 600 mg/kg/day	59 days
3,3'-Oxybis(ethyleneoxy)bis(propylamine)	Ingestion	Not classified for development	Rat	NOAEL 600 mg/kg/day	premating into lactation
2-piperazin-1-ylethylamine	Ingestion	Not classified for female reproduction	Rat	NOAEL 598 mg/kg/day	premating & during gestation
2-piperazin-1-ylethylamine	Ingestion	Not classified for male reproduction	Rat	NOAEL 409 mg/kg/day	32 days
2-piperazin-1-ylethylamine	Ingestion	Toxic to development	Rabbit	NOAEL 75 mg/kg/day	during gestation

## Target Organ(s)

### Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Reaction products of fatty acids, C18-unsaturated, dimers and trimers with 3,3'-[oxybis(ethane-2,1-diylloxy)]dipropylamine	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	Irritation Positive	
Reaction products of fatty acids, C18-unsaturated, dimers and trimers with 3,3'-[oxybis(ethane-2,1-diylloxy)]dipropylamine	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Rat	NOAEL Not available	
2-Propenenitrile, polymer with 1,3-butadiene, 1-	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for	similar health	NOAEL not available	

cyano-1-methyl-4-oxo-4-[[2-(1-piperazinyl)ethyl]amino]butyl-terminated			classification	hazards		
Nitric acid, calcium salt, tetrahydrate	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	
Nitric acid, calcium salt, tetrahydrate	Ingestion	methemoglobinemia	Causes damage to organs	Human	NOAEL Not available	environmental exposure
2,4,6-tris(dimethylaminomethyl)phenol	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	
3,3'-Oxybis(ethyleneoxy)bis(propylamine)	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	
2-piperazin-1-ylethylamine	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification		NOAEL Not available	

**Specific Target Organ Toxicity - repeated exposure**

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Reaction products of fatty acids, C18-unsaturated, dimers and trimers with 3,3'-[oxybis(ethane-2,1-diylloxy)]dipropyl-amine	Ingestion	heart   skin   endocrine system   gastrointestinal tract   bone, teeth, nails, and/or hair   hematopoietic system   liver   immune system   muscles   nervous system   eyes   kidney and/or bladder   respiratory system   vascular system	Not classified	Rat	NOAEL 1,000 mg/kg/day	29 days
Phosphinic acid, diethyl-, aluminum salt	Ingestion	hematopoietic system   nervous system   eyes   kidney and/or bladder	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
Nitric acid, calcium salt, tetrahydrate	Ingestion	heart   skin   endocrine system   bone, teeth, nails, and/or hair   hematopoietic system   liver   immune system   nervous system   eyes   kidney and/or bladder   respiratory system   vascular system	Not classified	similar compounds	NOAEL 1,500 mg/kg/day	28 days
2,4,6-tris(dimethylaminomethyl)phenol	Dermal	skin	Not classified	Rat	NOAEL 25 mg/kg/day	4 weeks
2,4,6-tris(dimethylaminomethyl)phenol	Dermal	liver   nervous system   auditory system   hematopoietic system   eyes	Not classified	Rat	NOAEL 125 mg/kg/day	4 weeks
2,4,6-tris(dimethylaminomethyl)phenol	Ingestion	heart   endocrine system   hematopoietic system   liver   muscles   nervous system   kidney and/or bladder	Not classified	Rat	NOAEL 150 mg/kg/day	90 days

		respiratory system   vascular system   auditory system   skin   gastrointestinal tract   bone, teeth, nails, and/or hair   immune system   eyes				
3,3'- Oxybis(ethyleneoxy)bis(pr opylamine)	Ingestion	gastrointestinal tract   heart   endocrine system   bone, teeth, nails, and/or hair   hematopoietic system   liver   immune system   muscles   nervous system   eyes   kidney and/or bladder   respiratory system   vascular system	Not classified	Rat	NOAEL 600 mg/kg/day	59 days
2-piperazin-1-ylethylamine	Dermal	skin	Not classified	Rat	NOAEL 100 mg/kg/day	29 days
2-piperazin-1-ylethylamine	Dermal	hematopoietic system   nervous system   kidney and/or bladder	Not classified	Rat	NOAEL 1,000 mg/kg/day	29 days
2-piperazin-1-ylethylamine	Inhalation	respiratory system	Causes damage to organs through prolonged or repeated exposure	Rat	NOAEL 0.2 mg/m <sup>3</sup>	13 weeks
2-piperazin-1-ylethylamine	Inhalation	hematopoietic system   eyes   kidney and/or bladder	Not classified	Rat	NOAEL 53.8 mg/m <sup>3</sup>	13 weeks
2-piperazin-1-ylethylamine	Ingestion	heart   endocrine system   hematopoietic system   liver   nervous system   kidney and/or bladder	Not classified	Rat	NOAEL 598 mg/kg/day	28 days

**Aspiration Hazard**

For the component/components, either no data is currently available or the data is not sufficient for classification.

**Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.**

**11.2. Information on other hazards**

This material does not contain any substances that are assessed to be an endocrine disruptor for human health.

**SECTION 12: Ecological information**

**The information below may not agree with the material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 12 are based on UN GHS calculation rules and classifications derived from 3M assessments.**

**12.1. Toxicity**

No product test data available.

Material	CAS #	Organism	Type	Exposure	Test endpoint	Test result
----------	-------	----------	------	----------	---------------	-------------

Reaction products of fatty acids, C18-unsaturated, dimers and trimers with 3,3'-[oxybis(ethane-2,1-diyloxy)]dipropylamine	701-270-9	Fathead minnow	Experimental	96 hours	LL50	2.16 mg/l
Reaction products of fatty acids, C18-unsaturated, dimers and trimers with 3,3'-[oxybis(ethane-2,1-diyloxy)]dipropylamine	701-270-9	Green algae	Experimental	72 hours	EL50	0.43 mg/l
Reaction products of fatty acids, C18-unsaturated, dimers and trimers with 3,3'-[oxybis(ethane-2,1-diyloxy)]dipropylamine	701-270-9	Water flea	Experimental	48 hours	EL50	0.57 mg/l
Reaction products of fatty acids, C18-unsaturated, dimers and trimers with 3,3'-[oxybis(ethane-2,1-diyloxy)]dipropylamine	701-270-9	Green algae	Experimental	72 hours	NOEL	0.28 mg/l
Reaction products of fatty acids, C18-unsaturated, dimers and trimers with 3,3'-[oxybis(ethane-2,1-diyloxy)]dipropylamine	701-270-9	Activated sludge	Experimental	3 hours	EC50	410.3 mg/l
Aluminium hydroxide	21645-51-2	Fish	Experimental	96 hours	No tox obs at lmt of water sol	>100 mg/l
Aluminium hydroxide	21645-51-2	Green algae	Experimental	72 hours	No tox obs at lmt of water sol	>100 mg/l
Aluminium hydroxide	21645-51-2	Water flea	Experimental	48 hours	No tox obs at lmt of water sol	>100 mg/l
Aluminium hydroxide	21645-51-2	Green algae	Experimental	72 hours	No tox obs at lmt of water sol	100 mg/l
2-Propenenitrile, polymer with 1,3-butadiene, 1-cyano-1-methyl-4-oxo-4-[[2-(1-piperazinyl)ethyl]amino]butyl-terminated	68683-29-4	N/A	Data not available or insufficient for classification	N/A	N/A	N/A
3,3'-Oxybis(ethyleneoxy)bis(propylamine)	4246-51-9	Bacteria	Experimental	17 hours	EC50	4,000 mg/l
3,3'-Oxybis(ethyleneoxy)bis(propylamine)	4246-51-9	Golden Orfe	Experimental	96 hours	LC50	>1,000 mg/l
3,3'-Oxybis(ethyleneoxy)bis(propylamine)	4246-51-9	Green algae	Experimental	72 hours	EC50	>500 mg/l
3,3'-Oxybis(ethyleneoxy)bis(propylamine)	4246-51-9	Water flea	Experimental	48 hours	EC50	218.16 mg/l

3,3'-Oxybis(ethyleneoxy)bis(propylamine)	4246-51-9	Green algae	Experimental	72 hours	EC10	5.4 mg/l
Nitric acid, calcium salt, tetrahydrate	13477-34-4	Guppy	Estimated	96 hours	LC50	1,378 mg/l
Nitric acid, calcium salt, tetrahydrate	13477-34-4	Fathead minnow	Estimated	30 days	NOEC	58 mg/l
Phosphinic acid, diethyl-, aluminum salt	225789-38-8	Green algae	Experimental	72 hours	EC50	>180 mg/l
Phosphinic acid, diethyl-, aluminum salt	225789-38-8	Water flea	Experimental	48 hours	EC50	100 mg/l
Phosphinic acid, diethyl-, aluminum salt	225789-38-8	Zebra Fish	Experimental	96 hours	LC50	100 mg/l
Phosphinic acid, diethyl-, aluminum salt	225789-38-8	Green algae	Experimental	72 hours	NOEC	180 mg/l
Phosphinic acid, diethyl-, aluminum salt	225789-38-8	Water flea	Experimental	21 days	NOEC	10 mg/l
Phosphinic acid, diethyl-, aluminum salt	225789-38-8	Zebra Fish	Experimental	28 days	NOEC	100 mg/l
Phosphinic acid, diethyl-, aluminum salt	225789-38-8	Activated sludge	Experimental	3 hours	EC50	1,968 mg/l
2,4,6-tris(dimethylamino methyl)phenol	90-72-2	N/A	Experimental	96 hours	LC50	718 mg/l
2,4,6-tris(dimethylamino methyl)phenol	90-72-2	Common Carp	Experimental	96 hours	LC50	>100 mg/l
2,4,6-tris(dimethylamino methyl)phenol	90-72-2	Green algae	Experimental	72 hours	EC50	46.7 mg/l
2,4,6-tris(dimethylamino methyl)phenol	90-72-2	Water flea	Experimental	48 hours	EC50	>100 mg/l
2,4,6-tris(dimethylamino methyl)phenol	90-72-2	Green algae	Experimental	72 hours	NOEC	6.44 mg/l
2-piperazin-1-ylethylamine	140-31-8	Bacteria	Experimental	17 hours	EC10	100 mg/l
2-piperazin-1-ylethylamine	140-31-8	Golden Orfe	Experimental	96 hours	LC50	368 mg/l
2-piperazin-1-ylethylamine	140-31-8	Green algae	Experimental	72 hours	EC50	>1,000 mg/l
2-piperazin-1-ylethylamine	140-31-8	Water flea	Experimental	48 hours	EC50	58 mg/l
2-piperazin-1-ylethylamine	140-31-8	Green algae	Experimental	72 hours	NOEC	31 mg/l

## 12.2. Persistence and degradability

Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol
Reaction products of fatty acids, C18-unsaturated, dimers and trimers with 3,3'-[oxybis(ethane-2,1-diyloxy)]dipropan-1-amine	701-270-9	Experimental Biodegradation	28 days	BOD	0 %BOD/ThOD	OECD 301F - Manometric respirometry
Aluminium hydroxide	21645-51-2	Data not available - insufficient	N/A	N/A	N/A	N/A

2-Propenenitrile, polymer with 1,3-butadiene, 1-cyano-1-methyl-4-oxo-4-[[2-(1-piperazinyl)ethyl]amino]butyl-terminated	68683-29-4	Data not available or insufficient	N/A	N/A	N/A	N/A
3,3'-Oxybis(ethyleneoxy)bis(propylamine)	4246-51-9	Experimental Biodegradation	25 days	CO2 evolution	-8 %CO2 evolution/THCO2 evolution	OECD 301B - Modified Sturm or CO2
3,3'-Oxybis(ethyleneoxy)bis(propylamine)	4246-51-9	Estimated Photolysis		Photolytic half-life (in air)	2.96 hours (t 1/2)	
Nitric acid, calcium salt, tetrahydrate	13477-34-4	Data not available or insufficient	N/A	N/A	N/A	N/A
Phosphinic acid, diethyl-, aluminum salt	225789-38-8	Experimental Biodegradation	28 days	BOD	1 %BOD/ThOD	OECD 301F - Manometric respirometry
Phosphinic acid, diethyl-, aluminum salt	225789-38-8	Experimental Aquatic Inherent Biodegrad.	28 days	Percent degraded	7 %degraded	OECD 302C - Modified MITI (II)
Phosphinic acid, diethyl-, aluminum salt	225789-38-8	Analogous Compound Hydrolysis		Hydrolytic half-life	>30 years (t 1/2)	EC C.7 Hydrolysis at pH
2,4,6-tris(dimethylamino methyl)phenol	90-72-2	Experimental Biodegradation	28 days	BOD	4 %BOD/ThOD	OECD 301D - Closed bottle test
2-piperazin-1-ylethylamine	140-31-8	Experimental Biodegradation	28 days	BOD	0 %BOD/ThOD	OECD 301C - MITI test (I)

### 12.3 : Bioaccumulative potential

Material	Cas No.	Test type	Duration	Study Type	Test result	Protocol
Reaction products of fatty acids, C18-unsaturated, dimers and trimers with 3,3'-[oxybis(ethane-2,1-diyl)oxy]dipropylamine	701-270-9	Modeled Bioconcentration		Bioaccumulation factor	42	Catalogic™
Reaction products of fatty acids, C18-unsaturated, dimers and trimers with 3,3'-[oxybis(ethane-2,1-diyl)oxy]dipropylamine	701-270-9	Modeled Bioconcentration		Log Kow	11.7	Episuite™
Aluminium hydroxide	21645-51-2	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
2-Propenenitrile, polymer with 1,3-butadiene, 1-cyano-1-methyl-4-oxo-4-[[2-(1-piperazinyl)ethyl]amino]butyl-terminated	68683-29-4	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
3,3'-Oxybis(ethyleneoxy)bis(propylamine)	4246-51-9	Experimental Bioconcentration		Log Kow	-1.25	
Nitric acid, calcium salt, tetrahydrate	13477-34-4	Data not available or insufficient for classification	N/A	N/A	N/A	N/A

Phosphinic acid, diethyl-, aluminum salt	225789-38-8	Analogous Compound BCF - Fish	60 days	Bioaccumulation factor	76-190	
Phosphinic acid, diethyl-, aluminum salt	225789-38-8	Estimated Bioconcentration		Log Kow	-2	
2,4,6-tris(dimethylamino methyl)phenol	90-72-2	Experimental Bioconcentration		Log Kow	-0.66	830.7550 Part.Coef Shake Flask
2-piperazin-1-ylethylamine	140-31-8	Experimental Bioconcentration		Log Kow	0.3	

#### 12.4. Mobility in soil

Material	Cas No.	Test type	Study Type	Test result	Protocol
Reaction products of fatty acids, C18-unsaturated, dimers and trimers with 3,3'-[oxybis(ethane-2,1-diylxy)]dipropan-1-amine	701-270-9	Modeled Mobility in Soil	Koc	3,780,000,000 l/kg	
3,3'-Oxybis(ethyleneoxy)bis(propylamine)	4246-51-9	Modeled Mobility in Soil	Koc	1 l/kg	ACD/Labs ChemSketch™
Phosphinic acid, diethyl-, aluminum salt	225789-38-8	Experimental Mobility in Soil	Koc	0.38 l/kg	OECD 121 Estim. of Koc by HPLC

#### 12.5. Results of the PBT and vPvB assessment

This material does not contain any substances that are assessed to be a PBT or vPvB

#### 12.6. Other adverse effects

This material does not contain any substances that are assessed to be an endocrine disruptor for environmental effects

## SECTION 13: Disposal considerations

#### 13.1 Waste treatment methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

The coding of a waste stream is based on the application of the product by the consumer. Since this is out of the control of 3M, no waste code(s) for products after use will be provided. Please refer to the European Waste Code (EWC - 2000/532/EC and amendments) to assign the correct waste code to your waste stream. Ensure national and/or regional regulations are complied with and always use a licensed waste contractor.

#### EU waste code (product as sold)

08 04 09\* Waste adhesives and sealants containing organic solvents or other dangerous substances  
20 01 27\* Paint, inks, adhesives and resins containing dangerous substances

**SECTION 14: Transportation information**

	<b>Ground Transport (ADR)</b>	<b>Air Transport (IATA)</b>	<b>Marine Transport (IMDG)</b>
<b>14.1 UN number</b>	UN3263	UN3263	UN3263
<b>14.2 UN proper shipping name</b>	CORROSIVE SOLID, BASIC, ORGANIC, N.O.S.(3,3'-OXYBIS(ETHYLENEOXY) BIS(PROPYLAMINE); TRIS(2,4,6-DIMETHYLAMINOMONOMETHYL)PHENOL)	CORROSIVE SOLID, BASIC, ORGANIC, N.O.S.(3,3'-OXYBIS(ETHYLENEOXY) BIS(PROPYLAMINE); TRIS(2,4,6-DIMETHYLAMINOMONOMETHYL)PHENOL)	CORROSIVE SOLID, BASIC, ORGANIC, N.O.S.(3,3'-OXYBIS(ETHYLENEOXY) BIS(PROPYLAMINE); TRIS(2,4,6-DIMETHYLAMINOMONOMETHYL)PHENOL; ALIPHATIC POLYMER DIAMINE)
<b>14.3 Transport hazard class(es)</b>	8	8	8
<b>14.4 Packing group</b>	II	II	II
<b>14.5 Environmental hazards</b>	Environmentally Hazardous	Not applicable	Marine Pollutant
<b>14.6 Special precautions for user</b>	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.
<b>14.7 Transport in bulk according to Annex II of Marpol 73/78 and IBC Code</b>	No data available.	No data available.	No data available.
<b>Control Temperature</b>	No data available.	No data available.	No data available.
<b>Emergency Temperature</b>	No data available.	No data available.	No data available.
<b>ADR Classification Code</b>	C8	Not applicable.	Not applicable.
<b>IMDG Segregation Code</b>	Not applicable.	Not applicable.	18 - ALKALIS

Please contact the address or phone number listed on the first page of the SDS for additional information on the transport/shipment of the material by rail (RID) or inland waterways (ADN).

**SECTION 15: Regulatory information****15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture****Global inventory status**

Contact 3M for more information. The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.



**COMAH Regulation, SI 2015/483**

Seveso hazard categories, Annex 1, Part 1

Hazard Categories	Qualifying quantity (tonnes) for the application of	
	Lower-tier requirements	Upper-tier requirements
E1 Hazardous to the Aquatic environment	100	200

Seveso named dangerous substances, Annex 1, Part 2

None

**Regulation (EU) No 649/2012, as amended for GB**

No chemicals listed

**15.2. Chemical Safety Assessment**

A chemical safety assessment has not been carried out for this substance/mixture in accordance with Regulation (EC) No 1907/2006, as amended for GB.

**SECTION 16: Other information****List of relevant H statements**

H302	Harmful if swallowed.
H311	Toxic in contact with skin.
H314	Causes severe skin burns and eye damage.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H319	Causes serious eye irritation.
H336	May cause drowsiness or dizziness.
H361d	Suspected of damaging the unborn child.
H372	Causes damage to organs through prolonged or repeated exposure.
H400	Very toxic to aquatic life.
H410	Very toxic to aquatic life with long lasting effects.
H412	Harmful to aquatic life with long lasting effects.

**Revision information:**

GB Section 02: CLP Ingredient table information was modified.

GB Section 04: First Aid - Symptoms and Effects (GB CLP) information was modified.

Section 3: Composition/ Information of ingredients table information was modified.

Section 5: Hazardous combustion products table information was modified.

Section 6: Accidental release clean-up information information was modified.

Section 8: Respiratory protection - recommended respirators information information was modified.

Section 9: Flammability (solid, gas) information information was deleted.

Section 09: Flammability information information was added.

Section 09: Particle Characteristics N/A information was added.

Section 11: Acute Toxicity table information was modified.

Section 11: Germ Cell Mutagenicity Table information was modified.

Section 11: Reproductive Toxicity Table information was modified.

Section 11: Serious Eye Damage/Irritation Table information was modified.

Section 11: Skin Corrosion/Irritation Table information was modified.

Section 11: Skin Sensitization Table information was modified.

Section 11: Target Organs - Repeated Table information was modified.

Section 11: Target Organs - Single Table information was modified.

Section 12: Component ecotoxicity information information was modified.

Section 12: Mobility in soil information information was modified.

Section 12: Persistence and Degradability information information was modified.

Section 12:Biocumulative potential information information was modified.

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications. In addition, this SDS is being provided to convey health and safety information. If you are the importer of record of this product into the European Union, you are responsible for all regulatory requirements, including, but not limited to, product registrations/notifications, substance volume tracking, and potential substance registration.

**3M SDSs for Great Britain are available at [www.3M.com/uk](http://www.3M.com/uk)**

For Northern Ireland documents, please contact your 3M representative to obtain a copy.