Safety Data Sheet

Document group:	10-0384-7	**Version number:**	10.03
Revision date:	13/06/2025	**Supersedes date:**	31/07/2024

This Safety Data Sheet has been prepared in accordance with the REACH Regulation (EC) 1907/2006 and its modifications.

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier
3M™ Hot Melt Adhesive 3779-AE, 3779-PG, 3779-TC, 3779-Q, 3779-B

Product Identification Numbers
62-3779-9132-8 62-3779-9330-8

7000000888 7100009192

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses
hot melt adhesive

1.3. Details of the supplier of the safety data sheet
Address: 3M Ireland Limited, 70 SIR JOHN ROGERSON'S QUAY, D02R296 DUBLIN 2
Telephone: +353 1 280 3555
E Mail: ner-productstewardship@mmm.com
Website: www.3M.com

1.4. Emergency telephone number
+44 (0)1344 858 000

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture
CLP REGULATION (EC) No 1272/2008

The health and environmental classifications of this material have been derived using the calculation method, except in cases where test data are available or the physical form impacts classification. Classification(s) based on test data or physical form are noted below, if applicable.

CLASSIFICATION:
Hazardous to the Aquatic Environment (Chronic), Category 3 - Aquatic Chronic 3; H412

For full text of H phrases, see Section 16.

2.2. Label elements
CLP REGULATION (EC) No 1272/2008

Ingredients:

Ingredient	CAS Nbr	EC No.	% by Wt
Polyamide Polymer	Trade Secret		95 - 100

HAZARD STATEMENTS:
H412 Harmful to aquatic life with long lasting effects.

SUPPLEMENTAL INFORMATION:

Supplemental Precautionary Statements:
Avoid contact with hot extruded molten material or applicator tip. Avoid direct eye exposure to vapours. In case of eye/skin contact with molten material, immediately flush with cold water and cover with a clean dressing. Do not attempt to remove molten material. Have burn treated by a physician.

Contains 99% of components with unknown hazards to the aquatic environment.

2.3. Other hazards

May cause thermal burns.
This material does not contain any substances that are assessed to be a PBT or vPvB

SECTION 3: Composition/information on ingredients

3.1. Substances

Ingredient	Identifier(s)	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
Polyamide Polymer	Trade Secret	95 - 100	Substance not classified as hazardous
Benzenamine, N-phenyl-, reaction products with 2,4,4-trimethylpentene	(CAS-No.) 68411-46-1 (EC-No.) 270-128-1	< 2	Repr. 2, H361f Aquatic Acute 1, H400,M=1 Aquatic Chronic 1, H410,M=1

Please see section 16 for the full text of any H statements referred to in this section

For information on ingredient occupational exposure limits or PBT or vPvB status, see sections 8 and 12 of this SDS

3.2. Mixtures
Not applicable

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation
Remove person to fresh air. If you feel unwell, get medical attention.

Skin contact
Immediately flush skin with large amounts of cold water for at least 15 minutes. DO NOT ATTEMPT TO REMOVE MOLTEN MATERIAL. Cover affected area with a clean dressing. Get immediate medical attention.

Eye contact
Immediately flush eyes with large amounts of water for at least 15 minutes. DO NOT ATTEMPT TO REMOVE MOLTEN MATERIAL. Get immediate medical attention.

If swallowed
Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed
No critical symptoms or effects. See Section 11.1, information on toxicological effects.

4.3. Indication of any immediate medical attention and special treatment required
Not applicable

SECTION 5: Fire-fighting measures

5.1. Extinguishing media
In case of fire: Use a carbon dioxide or dry chemical extinguisher to extinguish.

5.2. Special hazards arising from the substance or mixture
None inherent in this product.

Hazardous Decomposition or By-Products

Substance	Condition
Amine compounds.	During combustion.
Hydrocarbons.	During combustion.
Carbon monoxide	During combustion.
Carbon dioxide.	During combustion.
Oxides of nitrogen.	During combustion.

5.3. Advice for fire-fighters
Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures
Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapours, in accordance with good industrial hygiene practice. Use personal protective equipment based on the results of an exposure assessment. Refer to Section 8 for PPE recommendations. If anticipated exposure resulting from an accidental release exceeds the protective capabilities of the PPE listed in Section 8, or are unknown, select PPE that offers an appropriate level of protection. Consider the physical and chemical hazards of the material when doing so. Examples of PPE ensembles for emergency response could include wearing bunker gear for a release of flammable material; wearing chemical protective clothing if the spilled material is a corrosive, a sensitizer, a significant dermal irritant, or can be absorbed through the skin; or donning a positive pressure supplied-air respirator for chemicals with inhalation hazards. For information regarding physical and health hazards, refer to sections 2 and 11 of the SDS.

6.2. Environmental precautions
Avoid release to the environment.

6.3. Methods and material for containment and cleaning up
Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue. Seal the container. Dispose of collected material as soon as possible.

6.4. Reference to other sections

Refer to Section 8 and Section 13 for more information

SECTION 7: Handling and storage

7.1. Precautions for safe handling
Avoid skin contact with hot material. For industrial/occupational use only. Not for consumer sale or use. Do not handle until all safety precautions have been read and understood. Avoid breathing dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Avoid release to the environment. Avoid contact with oxidising agents (eg. chlorine, chromic acid etc.) Use personal protective equipment (eg. gloves, respirators…) as required.

7.2. Conditions for safe storage including any incompatibilities
Store away from oxidising agents.

7.3. Specific end use(s)
See information in Section 7.1 and 7.2 for handling and storage recommendations. See Section 8 for exposure controls and personal protection recommendations.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limits
No occupational exposure limit values exist for any of the components listed in Section 3 of this Safety Data Sheet.

Biological limit values
No biological limit values exist for any of the components listed in Section 3 of this safety data sheet.

8.2. Exposure controls

8.2.1. Engineering controls
Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection
None required.

Skin/hand protection
No chemical protective gloves are required.

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:
Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

Applicable Norms/Standards
Use a respirator conforming to EN 140 or EN 136: filter types A & P

Thermal hazards

Wear heat insulating gloves, indirect vented goggles, and a full face shield when handling hot material to prevent thermal burns.

Applicable Norms/Standards
Use gloves tested to EN 407

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Solid.
Specific Physical Form:	Waxy Solid
Colour	Dark Amber
Odor	Odourless
Odour threshold	*No data available.*
Melting point/freezing point	*Not applicable.*
Boiling point/boiling range	*Not applicable.*
Flammability	Not applicable.
Flammable Limits(LEL)	*No data available.*
Flammable Limits(UEL)	*No data available.*
Flash point	287.8 ºC [*Test Method:*Cleveland Open Cup] [*Details:*Conditions: ASTM D-92-72]
Autoignition temperature	*No data available.*
Decomposition temperature	*No data available.*
pH	*substance/mixture is non-soluble (in water)*
Kinematic Viscosity	*Not applicable.*
Water solubility	Nil
Solubility- non-water	*No data available.*
Partition coefficient: n-octanol/water	*No data available.*
Density	0.99 g/cm3
Relative density	0.99 [*Ref Std:*WATER=1]
Relative Vapour Density	Nil
Particle Characteristics	*Not applicable.*

9.2. Other information

9.2.2 Other safety characteristics

EU Volatile Organic Compounds	*No data available.*
Evaporation rate	*Not applicable.*
Molecular weight	*No data available.*
Percent volatile	0 % weight
Solids content	100 %

SECTION 10: Stability and reactivity

10.1 Reactivity
This material may be reactive with certain agents under certain conditions - see the remaining headings in this section

10.2 Chemical stability
Stable.

10.3 Possibility of hazardous reactions
Hazardous polymerisation will not occur.

10.4 Conditions to avoid
None known.

10.5 Incompatible materials
Strong oxidising agents.

10.6 Hazardous decomposition products

Substance	Condition
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 11 are based on UN GHS calculation rules and classifications derived from internal hazard assessments.

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation
Respiratory tract irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Skin contact
Thermal burns: Signs/symptoms may include intense pain, redness and swelling, and tissue destruction.

Eye contact
Thermal burns: Signs/symptoms may include severe pain, redness and swelling, and tissue destruction.

Ingestion
Gastrointestinal irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhoea. May cause additional health effects (see below).

Additional Health Effects:

Reproductive/Developmental Toxicity:
Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

Toxicological Data
If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >5,000 mg/kg

Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
Polyamide Polymer	Dermal		LD50 estimated to be > 5,000 mg/kg
Polyamide Polymer	Ingestion	Rat	LD50 > 15,000 mg/kg
Benzenamine, N-phenyl-, reaction products with 2,4,4-trimethylpentene	Dermal	Rat	LD50 > 2,000 mg/kg
Benzenamine, N-phenyl-, reaction products with 2,4,4-trimethylpentene	Ingestion	Rat	LD50 > 5,000 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Benzenamine, N-phenyl-, reaction products with 2,4,4-trimethylpentene	Rabbit	Mild irritant

Serious Eye Damage/Irritation

Name	Species	Value
Benzenamine, N-phenyl-, reaction products with 2,4,4-trimethylpentene	Rabbit	Mild irritant

Skin Sensitisation

Name	Species	Value
Benzenamine, N-phenyl-, reaction products with 2,4,4-trimethylpentene	Guinea pig	Not classified

Respiratory Sensitisation

For the component/components, either no data is currently available or the data is not sufficient for classification.

Germ Cell Mutagenicity

Name	Route	Value
Benzenamine, N-phenyl-, reaction products with 2,4,4-trimethylpentene	In Vitro	Not mutagenic

Carcinogenicity

For the component/components, either no data is currently available or the data is not sufficient for classification.

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test result	Exposure Duration
Benzenamine, N-phenyl-, reaction products with 2,4,4-trimethylpentene	Ingestion	Not classified for male reproduction	Rat	NOAEL 54 mg/kg/day	2 generation
Benzenamine, N-phenyl-, reaction products with 2,4,4-trimethylpentene	Ingestion	Not classified for development	Rat	NOAEL 18 mg/kg/day	2 generation
Benzenamine, N-phenyl-, reaction products with 2,4,4-trimethylpentene	Ingestion	Toxic to female reproduction	Rat	NOAEL 54 mg/kg/day	2 generation

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Benzenamine, N-phenyl-, reaction products with 2,4,4-trimethylpentene	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL not available	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Benzenamine, N-phenyl-, reaction products with 2,4,4-trimethylpentene	Ingestion	nervous system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 54 mg/kg/day	98 days
Benzenamine, N-phenyl-, reaction products with 2,4,4-trimethylpentene	Ingestion	endocrine system | liver | kidney and/or bladder | heart | gastrointestinal tract | bone, teeth, nails, and/or hair | hematopoietic system | immune system | muscles | eyes | respiratory system	Not classified	Rat	NOAEL 225 mg/kg/day	28 days

Aspiration Hazard
For the component/components, either no data is currently available or the data is not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

11.2. Information on other hazards

This material does not contain any substances that are assessed to be an endocrine disruptor for human health.

SECTION 12: Ecological information

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 12 are based on UN GHS calculation rules and classifications derived from 3M assessments.

12.1. Toxicity

No product test data available.

Material	CAS #	Organism	Type	Exposure	Test endpoint	Test result
Polyamide Polymer	Trade Secret	N/A	Data not available or insufficient for classification	N/A	N/A	N/A
Benzenamine, N-phenyl-, reaction products with 2,4,4-trimethylpentene	68411-46-1	Water flea	Experimental	24 hours	EC50	0.82 mg/l
Benzenamine, N-phenyl-, reaction products with 2,4,4-trimethylpentene	68411-46-1	Zebra Fish	Experimental	96 hours	LC50	>47.05 mg/l

12.2. Persistence and degradability

Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol
Polyamide Polymer	Trade Secret	Data not availbl-insufficient	N/A	N/A	N/A	N/A
Benzenamine, N-phenyl-, reaction products with 2,4,4-trimethylpentene	68411-46-1	Experimental Biodegradation	28 days	CO2 evolution	<=1 %CO2 evolution/THCO2 evolution	OECD 301B - Modified sturm or CO2

12.3 : Bioaccumulative potential

Material	Cas No.	Test type	Duration	Study Type	Test result	Protocol
Polyamide Polymer	Trade Secret	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Benzenamine, N-phenyl-, reaction products with 2,4,4-trimethylpentene	68411-46-1	Analogous Compound BCF - Fish	42 days	Bioaccumulation factor	1730	

12.4. Mobility in soil
No test data available.

12.5. Results of the PBT and vPvB assessment

This material does not contain any substances that are assessed to be a PBT or vPvB

12.6. Endocrine disrupting properties

This material does not contain any substances that are assessed to be an endocrine disruptor for environmental effects

12.7. Other adverse effects
No information available.

SECTION 13: Disposal considerations

13.1 Waste treatment methods
Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of waste product in a permitted industrial waste facility. As a disposal alternative, incinerate in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

The coding of a waste stream is based on the application of the product by the consumer. Since this is out of the control of 3M, no waste code(s) for products after use will be provided. Please refer to the European Waste Code (EWC - 2000/532/EC and amendments) to assign the correct waste code to your waste stream. Ensure national and/or regional regulations are complied with and always use a licensed waste contractor.

EU waste code (product as sold)

08 04 10	Waste adhesives and sealants other than those mentioned in 08 04 09
20 01 28	Paint, inks, adhesives and resins other than those mentioned in 20 01 27

SECTION 14: Transportation information

Not hazardous for transportation.

	Ground Transport (ADR)	Air Transport (IATA)	Marine Transport (IMDG)
14.1 UN number or ID number	No data available.	No data available.	No data available.

14.2 UN proper shipping name	No data available.	No data available.	No data available.
14.3 Transport hazard class(es)	No data available.	No data available.	No data available.
14.4 Packing group	No data available.	No data available.	No data available.
14.5 Environmental hazards	No data available.	No data available.	No data available.
14.6 Special precautions for user	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.
14.7 Marine Transport in bulk according to IMO instruments	No data available.	No data available.	No data available.
Control Temperature	No data available.	No data available.	No data available.
Emergency Temperature	No data available.	No data available.	No data available.
ADR Classification Code	No data available.	No data available.	No data available.
IMDG Segregation Code	No data available.	No data available.	No data available.

Please contact the address or phone number listed on the first page of the SDS for additional information on the transport/shipment of the material by rail (RID) or inland waterways (ADN).

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Global inventory status
Contact 3M for more information. The components of this material are in compliance with the provisions of Philippines RA 6969 requirements. Certain restrictions may apply. Contact the selling division for additional information. The components of this product are in compliance with the new substance notification requirements of CEPA. This product complies with Measures on Environmental Management of New Chemical Substances. All ingredients are listed on or exempt from on China IECSC inventory. The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

DIRECTIVE 2012/18/EU
Seveso hazard categories, Annex 1, Part 1
None

Seveso named dangerous substances, Annex 1, Part 2
None

Regulation (EU) No 649/2012
No chemicals listed

15.2. Chemical Safety Assessment
A chemical safety assessment has not been carried out for this substance/mixture in accordance with Regulation (EC) No 1907/2006, as amended.

SECTION 16: Other information

List of relevant H statements

H361f	Suspected of damaging fertility.
H400	Very toxic to aquatic life.
H410	Very toxic to aquatic life with long lasting effects.
H412	Harmful to aquatic life with long lasting effects.

Revision information:
Section 1: Address information was modified.
Section 1: E-mail address information was modified.
Section 6: Accidental release personal information information was modified.
Section 11: Acute Toxicity table information was modified.

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications. In addition, this SDS is being provided to convey health and safety information. If you are the importer of record of this product into the European Union, you are responsible for all regulatory requirements, including, but not limited to, product registrations/notifications, substance volume tracking, and potential substance registration.

3M Ireland MSDSs are available at www.3M.com