Safety Data Sheet

Copyright,2026, 3M Company.
All rights reserved. Copying and/or downloading of this information for the purpose of properly utilizing 3M products is allowed provided that: (1) the information is copied in full with no changes unless prior written agreement is obtained from 3M, and (2) neither the copy nor the original is resold or otherwise distributed with the intention of earning a profit thereon.

Document Group:	42-2373-1	**Version Number:**	1.05
Issue Date:	04/20/26	**Supersedes Date:**	11/18/25

Product identifier
3M™ Scotch-Weld™ Low Odor Acrylic Adhesive DP8705NS, Black, Kit

ID Number	UPC	ID Number	UPC
62-2873-1445-4		62-2873-3630-9	

7100245039, 7100245036

Recommended use
Adhesive

Supplier's details

MANUFACTURER:	3M
DIVISION:	Industrial Adhesives and Tapes Division
ADDRESS:	3M Center, St. Paul, MN 55144-1000, USA
Telephone:	1-888-3M HELPS (1-888-364-3577)

Emergency telephone number
1-800-364-3577 or (651) 737-6501 (24 hours)

This product is a kit or a multipart product which consists of multiple, independently packaged components. A Safety Data Sheet (SDS), Article Information Sheet (AIS), or Article Information Letter (AIL) for each of these components is included. Please do not separate the component documents from this cover page. The document numbers for components of this product are:

42-2370-7, 42-2372-3

DISCLAIMER: The information in this Safety Data Sheet (SDS) is believed to be correct as of the date issued. 3M MAKES NO WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OR COURSE OF PERFORMANCE OR USAGE OF TRADE. User is responsible for determining whether the 3M product is fit for a particular purpose and suitable for user's method of use or application. Given the variety of factors that can affect the use and application of a 3M product, some of which are uniquely within the user's knowledge and control, it is essential that the user evaluate the 3M product to determine whether it is fit for a particular purpose and suitable for user's method of use or application.

3M provides information in electronic form as a service to its customers. Due to the remote possibility that electronic transfer may have resulted in errors, omissions or alterations in this information, 3M makes no representations as to its completeness or accuracy. In addition, information obtained from a database may not be as current as the information in the SDS available directly from 3M.

3M USA SDSs are available at www.3M.com

Safety Data Sheet

Copyright,2026, 3M Company.
All rights reserved. Copying and/or downloading of this information for the purpose of properly utilizing 3M products is allowed provided that: (1) the information is copied in full with no changes unless prior written agreement is obtained from 3M, and (2) neither the copy nor the original is resold or otherwise distributed with the intention of earning a profit thereon.

Document Group:	42-2370-7	**Version Number:**	2.07
Issue Date:	06/10/26	**Supersedes Date:**	11/18/25

SECTION 1: Identification

1.1. Product identifier
3M(TM) Scotch-Weld(TM) Low Odor Acrylic Adhesive DP8705NS, Blk, Part B

Product Identification Numbers

ID Number	UPC	ID Number	UPC
LA-D100-3045-7		LA-D100-3045-8	

1.2. Recommended use and restrictions on use

Recommended use
Adhesive

1.3. Supplier's details

MANUFACTURER:	3M
DIVISION:	Industrial Adhesives and Tapes Division
ADDRESS:	3M Center, St. Paul, MN 55144-1000, USA
Telephone:	1-888-3M HELPS (1-888-364-3577)

1.4. Emergency telephone number
1-800-364-3577 or (651) 737-6501 (24 hours)

SECTION 2: Hazard identification

2.1. Hazard classification
Serious Eye Damage/Irritation: Category 2A.
Skin Sensitizer: Category 1.

2.2. Label elements
Signal word
Warning

Symbols
Exclamation mark |

Pictograms



Hazard Statements

Causes serious eye irritation.
May cause an allergic skin reaction.

Precautionary statements

Prevention:
Avoid breathing vapors.
Wash exposed skin thoroughly after handling.
Contaminated work clothing should not be allowed out of the workplace.
Wear protective gloves and eye protection.

Response:
IF ON SKIN: Wash with plenty of soap and water.
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
If eye irritation persists or if skin irritation or rash occurs: Get medical attention.
Take off contaminated clothing and wash it before reuse.

Disposal:
Dispose of contents and container in accordance with applicable local, regional, national, and international regulations.

28% of the mixture consists of ingredients of unknown acute oral toxicity.
28% of the mixture consists of ingredients of unknown acute dermal toxicity.
50% of the mixture consists of ingredients of unknown acute inhalation toxicity.

SECTION 3: Composition/information on ingredients

Ingredient	C.A.S. No.	% by Wt
Hydroxyethyl Methacrylate	868-77-9	15 - 40 Trade Secret *
Proprietary polymer (NJTS Reg. No. 04499600-7478)	Trade Secret*	4 - 15
Lauryl Methacrylate	142-90-5	1 - 11
Acrylic Copolymer (NJTS Reg. No. 04499600-7448)	Trade Secret*	0.1 - 10
Acrylonitrile-Butadiene Polymer	9003-18-3	3 - 10
Kaolin	1332-58-7	0.9 - 10
Fillers (NJTS Reg. No. 04499600-7093)	Trade Secret*	1 - 5
Myristyl Methacrylate	2549-53-3	1 - 5
Urethane Acrylate Oligomer (NJTS Reg. No. 04499600-7410)	Trade Secret*	0.1 - 4
Phosphate methacrylate	1627542-04-4	< 3
Hydroxypropyl Methacrylate	27813-02-1	0.3 - 1.8
Hexadecyl Methacryate	2495-27-4	0.1 - 1.5
Diethylene glycol, monomethacrylate	2351-43-1	<= 1
Methyl Methacrylate	80-62-6	< 1
Carbon Black	1333-86-4	<= 0.9
Copper Naphthenates	1338-02-9	< 0.1
1,3-BUTADIENE	106-99-0	< 0.1

GLYCIDYL METHACRYLATE	106-91-2	< 0.02

NJTS or NJTSRN: New Jersey Trade Secret Registry Number.

*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:
Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:
Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye Contact:
Immediately flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. Get medical attention.

If Swallowed:
Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

Allergic skin reaction (redness, swelling, blistering, and itching).

4.3. Indication of any immediate medical attention and special treatment required
Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media
In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture
None inherent in this product.

Hazardous Decomposition or By-Products

Substance	Condition
Carbon monoxide	During Combustion
Carbon dioxide	During Combustion
Oxides of Nitrogen	During Combustion

5.3. Special protective actions for fire-fighters
No special protective actions for fire-fighters are anticipated.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures
Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Use personal protective equipment based on the results of an exposure assessment. Refer to Section 8 for PPE recommendations. If anticipated exposure resulting from an accidental release exceeds the protective capabilities of the PPE listed in Section 8, or are unknown, select PPE that offers an appropriate level of protection. Consider the physical and chemical hazards of the material

when doing so. Examples of PPE ensembles for emergency response could include wearing bunker gear for a release of flammable material; wearing chemical protective clothing if the spilled material is a corrosive, a sensitizer, a significant dermal irritant, or can be absorbed through the skin; or donning a positive pressure supplied-air respirator for chemicals with inhalation hazards. For information regarding physical and health hazards, refer to sections 2 and 11 of the SDS.

6.2. Environmental precautions
Avoid release to the environment. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up
Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling
For industrial/occupational use only. Not for consumer sale or use. Avoid breathing dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.)

7.2. Conditions for safe storage including any incompatibilities
Store away from heat. Store away from acids. Store away from strong bases. Store away from oxidizing agents. Store away from amines.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits
If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
GLYCIDYL METHACRYLATE	106-91-2	ACGIH	TWA:0.01 ppm	A2: Suspected human carcin., SKIN; Dermal sensitizer
GLYCIDYL METHACRYLATE	106-91-2	AIHA	TWA:2.91 mg/m3(0.5 ppm)	SKIN; Dermal sensitizer
1,3-BUTADIENE	106-99-0	ACGIH	TWA:2 ppm	A2: Suspected human carcin.
1,3-BUTADIENE	106-99-0	OSHA	TWA:1 ppm;STEL:5 ppm	29 CFR 1910.1051
Inert or Nuisance Dust, Respirable fraction	1332-58-7	OSHA	TWA(as total dust):50 millions of particles/cu. ft.(15 mg/m3);TWA(respirable fraction):15 millions of particles/cu. ft.(5 mg/m3)	
Kaolin	1332-58-7	ACGIH	TWA(respirable fraction):2 mg/m3	A4: Not class. as human carcin
KAOLIN, RESPIRABLE FRACTION	1332-58-7	OSHA	TWA(as total dust):15 mg/m3;TWA(respirable	

			fraction):5 mg/m3	
Carbon Black	1333-86-4	ACGIH	TWA(inhalable fraction):3 mg/m3	A3: Confirmed animal carcin.
Carbon Black	1333-86-4	OSHA	TWA:3.5 mg/m3	
Copper, dusts and mists, as Cu	1338-02-9	ACGIH	TWA(as Cu, fume):0.2 mg/m3;TWA(as Cu dust or mist):1 mg/m3	
Methyl Methacrylate	80-62-6	ACGIH	TWA:50 ppm;STEL:100 ppm	A4: Not class. as human carcin, Dermal Sensitizer
Methyl Methacrylate	80-62-6	OSHA	TWA:410 mg/m3(100 ppm)	
Fillers (NJTS Reg. No. 04499600-7093)	Trade Secret	OSHA	TWA:20 millions of particles/cu. ft.;TWA concentration:0.8 mg/m3	

ACGIH : American Conference of Governmental Industrial Hygienists
AIHA : American Industrial Hygiene Association
CMRG : Chemical Manufacturer's Recommended Guidelines
OSHA : United States Department of Labor - Occupational Safety and Health Administration
TWA: Time-Weighted-Average
STEL: Short Term Exposure Limit
CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls
Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:
Safety Glasses with side shields
Indirect Vented Goggles

Skin/hand protection
Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended: Polymer laminate

If this product is used in a manner that presents a higher potential for exposure (e.g., spraying, high splash potential, etc.), then use of a protective apron may be necessary. See recommended glove material(s) for determining appropriate apron material(s). If a glove material is not available as an apron, polymer laminate is a suitable option.

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:
Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates
Half facepiece or full facepiece supplied-air respirator

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Liquid
Specific Physical Form:	Paste
Color	Black
Odor	Mild Acrylate
Odor threshold	*No Data Available*
pH	*Not Applicable*
Melting point/Freezing point	*Not Applicable*
Boiling point/Initial boiling point/Boiling range	*No Data Available*
Flash Point	> 93.3 ºC [*Test Method:*Closed Cup]
Evaporation rate	*No Data Available*
Flammability	Not Applicable
Flammable Limits(LEL)	*No Data Available*
Flammable Limits(UEL)	*No Data Available*
Vapor Pressure	*No Data Available*
Relative Vapor Density	*No Data Available*
Density	1.04 g/ml
Relative Density	1.04 [*Ref Std:*WATER=1]
Water solubility	Nil
Solubility- non-water	*No Data Available*
Partition coefficient: n-octanol/ water	*No Data Available*
Autoignition temperature	*No Data Available*
Decomposition temperature	*No Data Available*
Kinematic Viscosity	38,500 mm2/sec
Volatile Organic Compounds	<=575 g/l [*Test Method:*calculated SCAQMD rule 443.1] [*Details:*EU VOC Content]
Percent volatile	*No Data Available*
VOC Less H2O & Exempt Solvents	<=10 g/l [*Test Method:*calculated SCAQMD rule 443.1] [*Details:*when used as intended with Part A]
VOC Less H2O & Exempt Solvents	<=575 g/l [*Test Method:*calculated SCAQMD rule 443.1] [*Details:*as supplied]
VOC Less H2O & Exempt Solvents	<=1 % [*Test Method:*calculated SCAQMD rule 443.1] [*Details:*when used as intended with Part A]
Molecular weight	*Not Applicable*

Particle Characteristics	*Not Applicable*

SECTION 10: Stability and reactivity

10.1. Reactivity
This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability
Stable.

10.3. Possibility of hazardous reactions
Hazardous polymerization will not occur.

10.4. Conditions to avoid
Heat
Sparks and/or flames

10.5. Incompatible materials
Amines
Strong acids
Strong bases
Strong oxidizing agents

10.6. Hazardous decomposition products

Substance	Condition
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:
Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Skin Contact:
Contact with the skin during product use is not expected to result in significant irritation. Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye Contact:
Severe Eye Irritation: Signs/symptoms may include significant redness, swelling, pain, tearing, cloudy appearance of the cornea, and impaired vision.

Ingestion:
Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

Carcinogenicity:

Ingredient	CAS No.	Class Description	Regulation
1,3-Butadiene	106-99-0	Known To Be Human Carcinogen.	National Toxicology Program Carcinogens
1,3-Butadiene	106-99-0	Grp. 1: Carcinogenic to humans	International Agency for Research on Cancer
1,3-BUTADIENE	106-99-0	Cancer hazard	OSHA Carcinogens
Carbon black	1333-86-4	Grp. 2B: Possible human carc.	International Agency for Research on Cancer
Glycidyl methacrylate	106-91-2	Grp. 2A: Probable human carc.	International Agency for Research on Cancer

Toxicological Data
If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >5,000 mg/kg
Overall product	Inhalation-Vapor(4 hr)		No data available; calculated ATE >50 mg/l
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
Hydroxyethyl Methacrylate	Dermal	Rabbit	LD50 > 5,000 mg/kg
Hydroxyethyl Methacrylate	Ingestion	Rat	LD50 5,564 mg/kg
Lauryl Methacrylate	Ingestion	Rat	LD50 > 5,000 mg/kg
Lauryl Methacrylate	Dermal	similar compounds	LD50 > 3,000 mg/kg
Kaolin	Dermal		LD50 estimated to be > 5,000 mg/kg
Kaolin	Ingestion	Human	LD50 > 15,000 mg/kg
Acrylonitrile-Butadiene Polymer	Dermal	Rabbit	LD50 > 15,000 mg/kg
Acrylonitrile-Butadiene Polymer	Ingestion	Rat	LD50 > 30,000 mg/kg
Fillers (NJTS Reg. No. 04499600-7093)	Dermal	Rabbit	LD50 > 5,000 mg/kg
Fillers (NJTS Reg. No. 04499600-7093)	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.691 mg/l
Fillers (NJTS Reg. No. 04499600-7093)	Ingestion	Rat	LD50 > 5,110 mg/kg
Myristyl Methacrylate	Dermal	Rabbit	LD50 > 3,000 mg/kg
Myristyl Methacrylate	Ingestion	Rat	LD50 > 5,000 mg/kg
Phosphate methacrylate	Ingestion	Rat	LD50 > 2,000 mg/kg
Phosphate methacrylate	Dermal	similar health hazards	LD50 estimated to be 2,000 - 5,000 mg/kg
Hydroxypropyl Methacrylate	Dermal	Rabbit	LD50 > 5,000 mg/kg
Hydroxypropyl Methacrylate	Ingestion	Rat	LD50 > 2,000 mg/kg
Hexadecyl Methacryate	Dermal	Rabbit	LD50 > 3,000 mg/kg
Hexadecyl Methacryate	Ingestion	Rat	LD50 > 5,000 mg/kg
Diethylene glycol, monomethacrylate	Dermal	similar compounds	LD50 > 5,000 mg/kg
Diethylene glycol, monomethacrylate	Ingestion	similar compounds	LD50 5,564 mg/kg
Carbon Black	Dermal	Rabbit	LD50 > 3,000 mg/kg
Carbon Black	Ingestion	Rat	LD50 > 8,000 mg/kg
Methyl Methacrylate	Dermal	Rabbit	LD50 > 5,000 mg/kg
Methyl Methacrylate	Inhalation-Vapor (4 hours)	Rat	LC50 29.8 mg/l
Methyl Methacrylate	Ingestion	Rat	LD50 7,900 mg/kg
Copper Naphthenates	Dermal	similar compounds	LD50 > 2,000 mg/kg
Copper Naphthenates	Ingestion	similar compounds	LD50 >300, < 2,000 mg/kg
GLYCIDYL METHACRYLATE	Dermal	Rabbit	LD50 480 mg/kg
GLYCIDYL METHACRYLATE	Ingestion	Rat	LD50 597 mg/kg
1,3-BUTADIENE	Inhalation-Gas (4 hours)	Rat	LC50 129,000 ppm
1,3-BUTADIENE	Ingestion	Rat	LD50 5,480 mg/kg
1,3-BUTADIENE	Dermal	similar health hazards	LD50 estimated to be > 5,000 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Hydroxyethyl Methacrylate	Rabbit	Minimal irritation
Lauryl Methacrylate	similar compounds	Minimal irritation
Acrylonitrile-Butadiene Polymer	Professional judgement	No significant irritation
Kaolin	Professional judgement	No significant irritation
Fillers (NJTS Reg. No. 04499600-7093)	Rabbit	No significant irritation
Myristyl Methacrylate	Rabbit	Minimal irritation
Phosphate methacrylate	Professional judgement	No significant irritation
Hydroxypropyl Methacrylate	Rabbit	Minimal irritation
Hexadecyl Methacryate	Rabbit	Minimal irritation
Diethylene glycol, monomethacrylate	similar compounds	Minimal irritation
Carbon Black	Rabbit	No significant irritation
Methyl Methacrylate	Rabbit	Irritant
Copper Naphthenates	Rabbit	No significant irritation
GLYCIDYL METHACRYLATE	Rabbit	Corrosive

Serious Eye Damage/Irritation

Name	Species	Value
Hydroxyethyl Methacrylate	Rabbit	Moderate irritant
Lauryl Methacrylate	similar compounds	No significant irritation
Acrylonitrile-Butadiene Polymer	Professional judgement	No significant irritation
Kaolin	Professional judgement	No significant irritation
Fillers (NJTS Reg. No. 04499600-7093)	Rabbit	No significant irritation
Myristyl Methacrylate	Rabbit	No significant irritation
Phosphate methacrylate	Professional judgement	Corrosive
Hydroxypropyl Methacrylate	Rabbit	Moderate irritant
Hexadecyl Methacryate	Rabbit	No significant irritation
Diethylene glycol, monomethacrylate	similar compounds	Moderate irritant
Carbon Black	Rabbit	No significant irritation
Methyl Methacrylate	Rabbit	Mild irritant
Copper Naphthenates	In vitro data	No significant irritation
GLYCIDYL METHACRYLATE	Rabbit	Corrosive
1,3-BUTADIENE	Human	Mild irritant

Skin Sensitization

Name	Species	Value
Hydroxyethyl Methacrylate	Human and animal	Sensitizing
Lauryl Methacrylate	Guinea pig	Not classified
Fillers (NJTS Reg. No. 04499600-7093)	Human and animal	Not classified
Myristyl Methacrylate	Professional judgement	Some positive data exist, but the data are not sufficient for classification
Phosphate methacrylate	Professional judgement	Sensitizing
Hydroxypropyl Methacrylate	Human and animal	Sensitizing
Hexadecyl Methacryate	Mouse	Some positive data exist, but the data are not sufficient for classification
Diethylene glycol, monomethacrylate	similar compounds	Sensitizing
Methyl Methacrylate	Human and animal	Sensitizing
Copper Naphthenates	Guinea pig	Not classified
GLYCIDYL METHACRYLATE	Human and animal	Sensitizing

Respiratory Sensitization

Name	Species	Value
Methyl Methacrylate	Human	Not classified

Germ Cell Mutagenicity

Name	Route	Value
Hydroxyethyl Methacrylate	In vivo	Not mutagenic
Hydroxyethyl Methacrylate	In Vitro	Some positive data exist, but the data are not sufficient for classification
Lauryl Methacrylate	In Vitro	Not mutagenic
Lauryl Methacrylate	In vivo	Not mutagenic
Fillers (NJTS Reg. No. 04499600-7093)	In Vitro	Not mutagenic
Myristyl Methacrylate	In Vitro	Not mutagenic
Phosphate methacrylate	In Vitro	Not mutagenic
Hydroxypropyl Methacrylate	In vivo	Not mutagenic
Hydroxypropyl Methacrylate	In Vitro	Some positive data exist, but the data are not sufficient for classification
Diethylene glycol, monomethacrylate	In Vitro	Some positive data exist, but the data are not sufficient for classification
Carbon Black	In Vitro	Not mutagenic
Carbon Black	In vivo	Some positive data exist, but the data are not sufficient for classification
Methyl Methacrylate	In vivo	Not mutagenic
Methyl Methacrylate	In Vitro	Some positive data exist, but the data are not sufficient for classification
GLYCIDYL METHACRYLATE	In Vitro	Some positive data exist, but the data are not sufficient for classification

GLYCIDYL METHACRYLATE	In vivo	Mutagenic
1,3-BUTADIENE	In Vitro	Some positive data exist, but the data are not sufficient for classification
1,3-BUTADIENE	In vivo	Mutagenic

Carcinogenicity

Name	Route	Species	Value
Kaolin	Inhalation	Multiple animal species	Not carcinogenic
Fillers (NJTS Reg. No. 04499600-7093)	Not Specified	Mouse	Some positive data exist, but the data are not sufficient for classification
Carbon Black	Dermal	Mouse	Not carcinogenic
Carbon Black	Ingestion	Mouse	Not carcinogenic
Carbon Black	Inhalation	Rat	Carcinogenic
Methyl Methacrylate	Ingestion	Rat	Not carcinogenic
Methyl Methacrylate	Inhalation	Human and animal	Not carcinogenic
GLYCIDYL METHACRYLATE	Ingestion	similar compounds	Carcinogenic
GLYCIDYL METHACRYLATE	Inhalation	Multiple animal species	Carcinogenic
1,3-BUTADIENE	Inhalation	Human and animal	Carcinogenic

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test Result	Exposure Duration
Hydroxyethyl Methacrylate	Ingestion	Not classified for female reproduction	Rat	NOAEL 1,000 mg/kg/day	premating & during gestation
Hydroxyethyl Methacrylate	Ingestion	Not classified for male reproduction	Rat	NOAEL 1,000 mg/kg/day	49 days
Hydroxyethyl Methacrylate	Ingestion	Not classified for development	Rat	NOAEL 1,000 mg/kg/day	premating & during gestation
Lauryl Methacrylate	Ingestion	Not classified for female reproduction	Rat	NOAEL 1,000 mg/kg/day	premating into lactation
Lauryl Methacrylate	Ingestion	Not classified for male reproduction	Rat	NOAEL 1,000 mg/kg/day	6 weeks
Lauryl Methacrylate	Ingestion	Not classified for development	Rat	NOAEL 1,000 mg/kg/day	premating into lactation
Fillers (NJTS Reg. No. 04499600-7093)	Ingestion	Not classified for female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
Fillers (NJTS Reg. No. 04499600-7093)	Ingestion	Not classified for male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
Fillers (NJTS Reg. No. 04499600-7093)	Ingestion	Not classified for development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis
Hydroxypropyl Methacrylate	Ingestion	Not classified for female reproduction	Rat	NOAEL 1,000 mg/kg/day	premating into lactation
Hydroxypropyl Methacrylate	Ingestion	Not classified for male reproduction	Rat	NOAEL 1,000 mg/kg/day	49 days
Hydroxypropyl Methacrylate	Ingestion	Not classified for development	Rat	NOAEL 1,000 mg/kg/day	during gestation
Methyl Methacrylate	Ingestion	Not classified for female reproduction	Rat	NOAEL 400 mg/kg/day	2 generation
Methyl Methacrylate	Ingestion	Not classified for male reproduction	Rat	NOAEL 400 mg/kg/day	2 generation

Methyl Methacrylate	Ingestion	Not classified for development	Rabbit	NOAEL 450 mg/kg/day	during gestation
Methyl Methacrylate	Inhalation	Not classified for development	Rat	NOAEL 8.3 mg/l	during organogenesis
GLYCIDYL METHACRYLATE	Ingestion	Not classified for development	Rat	NOAEL 100 mg/kg/day	premating into lactation
GLYCIDYL METHACRYLATE	Inhalation	Not classified for development	Rabbit	NOAEL 0.058 mg/l	during gestation
GLYCIDYL METHACRYLATE	Ingestion	Not classified for female reproduction	Rat	NOAEL 30 mg/kg/day	premating into lactation
GLYCIDYL METHACRYLATE	Ingestion	Toxic to male reproduction	Rat	NOAEL 30 mg/kg/day	45 days
1,3-BUTADIENE	Inhalation	Not classified for development	Mouse	NOAEL 40 ppm	during gestation
1,3-BUTADIENE	Inhalation	Toxic to female reproduction	Mouse	LOAEL 6.25 ppm	2 years
1,3-BUTADIENE	Inhalation	Toxic to male reproduction	Mouse	NOAEL 200 ppm	2 years

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Lauryl Methacrylate	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Professional judgement	NOAEL Not available	
Myristyl Methacrylate	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Professional judgement	NOAEL not available	
Phosphate methacrylate	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	
Hydroxypropyl Methacrylate	Inhalation	respiratory irritation	May cause respiratory irritation	similar compounds	NOAEL Not available	
Diethylene glycol, monomethacrylate	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	
Methyl Methacrylate	Inhalation	respiratory irritation	May cause respiratory irritation	Human	NOAEL Not available	occupational exposure
GLYCIDYL METHACRYLATE	Inhalation	respiratory irritation	May cause respiratory irritation	similar health hazards	NOAEL not available	
1,3-BUTADIENE	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Lauryl Methacrylate	Ingestion	hematopoietic system	Not classified	Rat	NOAEL 1,000 mg/kg/day	6 weeks
Lauryl Methacrylate	Ingestion	liver	Not classified	Rat	NOAEL 1,000 mg/kg/day	6 weeks
Lauryl Methacrylate	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 1,000 mg/kg/day	6 weeks
Kaolin	Inhalation	pneumoconiosis	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL NA	occupational exposure

Kaolin	Inhalation	pulmonary fibrosis	Not classified	Rat	NOAEL Not available	
Fillers (NJTS Reg. No. 04499600-7093)	Inhalation	respiratory system	Not classified	Human	NOAEL Not available	occupational exposure
Fillers (NJTS Reg. No. 04499600-7093)	Inhalation	silicosis	Not classified	Human	NOAEL Not available	occupational exposure
Hydroxypropyl Methacrylate	Inhalation	blood	Not classified	Rat	NOAEL 0.5 mg/l	21 days
Hydroxypropyl Methacrylate	Ingestion	hematopoietic system	Not classified	Rat	NOAEL 1,000 mg/kg/day	41 days
Hydroxypropyl Methacrylate	Ingestion	heart	Not classified	Rat	NOAEL 1,000 mg/kg/day	41 days
Hydroxypropyl Methacrylate	Ingestion	endocrine system	Not classified	Rat	NOAEL 1,000 mg/kg/day	41 days
Hydroxypropyl Methacrylate	Ingestion	liver	Not classified	Rat	NOAEL 1,000 mg/kg/day	41 days
Hydroxypropyl Methacrylate	Ingestion	immune system	Not classified	Rat	NOAEL 1,000 mg/kg/day	41 days
Hydroxypropyl Methacrylate	Ingestion	nervous system	Not classified	Rat	NOAEL 1,000 mg/kg/day	41 days
Hydroxypropyl Methacrylate	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 1,000 mg/kg/day	41 days
Carbon Black	Inhalation	pneumoconiosis	Not classified	Human	NOAEL Not available	occupational exposure
Methyl Methacrylate	Dermal	peripheral nervous system	Not classified	Human	NOAEL Not available	occupational exposure
Methyl Methacrylate	Inhalation	olfactory system	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	occupational exposure
Methyl Methacrylate	Inhalation	kidney and/or bladder	Not classified	Multiple animal species	NOAEL Not available	14 weeks
Methyl Methacrylate	Inhalation	liver	Not classified	Mouse	NOAEL 12.3 mg/l	14 weeks
Methyl Methacrylate	Inhalation	respiratory system	Not classified	Human	NOAEL Not available	occupational exposure
Methyl Methacrylate	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 90.3 mg/kg/day	2 years
Methyl Methacrylate	Ingestion	heart	Not classified	Rat	NOAEL 90.3 mg/kg/day	2 years
Methyl Methacrylate	Ingestion	skin	Not classified	Rat	NOAEL 90.3 mg/kg/day	2 years
Methyl Methacrylate	Ingestion	endocrine system	Not classified	Rat	NOAEL 90.3 mg/kg/day	2 years
Methyl Methacrylate	Ingestion	gastrointestinal tract	Not classified	Rat	NOAEL 90.3 mg/kg/day	2 years
Methyl Methacrylate	Ingestion	hematopoietic system	Not classified	Rat	NOAEL 90.3 mg/kg/day	2 years
Methyl Methacrylate	Ingestion	liver	Not classified	Rat	NOAEL 90.3 mg/kg/day	2 years
Methyl Methacrylate	Ingestion	muscles	Not classified	Rat	NOAEL 90.3 mg/kg/day	2 years
Methyl Methacrylate	Ingestion	nervous system	Not classified	Rat	NOAEL 90.3 mg/kg/day	2 years
Methyl Methacrylate	Ingestion	respiratory system	Not classified	Rat	NOAEL 90.3 mg/kg/day	2 years
GLYCIDYL METHACRYLATE	Inhalation	respiratory system	Causes damage to organs through prolonged or repeated exposure	Rabbit	NOAEL 0.012 mg/l	13 days
GLYCIDYL METHACRYLATE	Ingestion	endocrine system	Not classified	Rat	NOAEL 100 mg/kg/day	45 days
GLYCIDYL	Ingestion	kidney and/or	Not classified	Rat	NOAEL 100	45 days

METHACRYLATE		bladder			mg/kg/day	
GLYCIDYL METHACRYLATE	Ingestion	gastrointestinal tract	Not classified	Rat	NOAEL 10 mg/kg/day	45 days
1,3-BUTADIENE	Inhalation	hematopoietic system	Some positive data exist, but the data are not sufficient for classification	Mouse	NOAEL 200 ppm	2 years
1,3-BUTADIENE	Inhalation	heart	Not classified	Mouse	NOAEL 625 ppm	2 years
1,3-BUTADIENE	Inhalation	gastrointestinal tract	Not classified	Mouse	NOAEL 625 ppm	2 years
1,3-BUTADIENE	Inhalation	immune system	Not classified	Mouse	NOAEL 625 ppm	2 years
1,3-BUTADIENE	Inhalation	respiratory system	Not classified	Mouse	NOAEL 625 ppm	2 years
1,3-BUTADIENE	Inhalation	vascular system	Not classified	Mouse	NOAEL 625 ppm	2 years
1,3-BUTADIENE	Inhalation	endocrine system	Not classified	Mouse	NOAEL 625 ppm	2 years
1,3-BUTADIENE	Inhalation	liver	Not classified	Mouse	NOAEL 625 ppm	2 years
1,3-BUTADIENE	Inhalation	nervous system	Not classified	Mouse	NOAEL 625 ppm	2 years
1,3-BUTADIENE	Inhalation	kidney and/or bladder	Not classified	Mouse	NOAEL 625 ppm	2 years

Aspiration Hazard
For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

Ecotoxicological information

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

SECTION 13: Disposal considerations

13.1. Disposal methods
Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

EPA Hazardous Waste Number (RCRA): Not regulated

SECTION 14: Transport Information

For Transport Information, please visit http://3M.com/Transportinfo or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information

15.1. US Federal Regulations
Contact 3M for more information.

EPCRA 311/312 Hazard Classifications:

Physical Hazards
Not Applicable.

Health Hazards
Respiratory or Skin Sensitization
Serious eye damage or eye irritation

15.2. State Regulations
Contact 3M for more information.

15.3. Chemical Inventories
The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

Contact 3M for more information.

15.4. International Regulations
Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: Other information

NFPA Hazard Classification
Health: 2 **Flammability:** 1 **Instability:** 0 **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

Document Group:	42-2370-7	**Version Number:**	2.07
Issue Date:	06/10/26	**Supersedes Date:**	11/18/25

DISCLAIMER: The information in this Safety Data Sheet (SDS) is believed to be correct as of the date issued. 3M MAKES NO WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OR COURSE OF PERFORMANCE OR USAGE OF TRADE. User is responsible for determining whether the 3M product is fit for a particular purpose and suitable for user's method of use or application. Given the variety of factors that can affect the use and application of a 3M product, some of which are uniquely within the user's knowledge and control, it is essential that the user evaluate the 3M product to determine whether it is fit for a particular purpose and suitable for user's method of use or application.

3M provides information in electronic form as a service to its customers. Due to the remote possibility that electronic transfer may have resulted in errors, omissions or alterations in this information, 3M makes no representations as to its completeness

or accuracy. In addition, information obtained from a database may not be as current as the information in the SDS available directly from 3M.

3M USA SDSs are available at www.3M.com

Safety Data Sheet

Copyright,2025, 3M Company.
All rights reserved. Copying and/or downloading of this information for the purpose of properly utilizing 3M products is allowed provided that: (1) the information is copied in full with no changes unless prior written agreement is obtained from 3M, and (2) neither the copy nor the original is resold or otherwise distributed with the intention of earning a profit thereon.

Document Group:	42-2372-3	**Version Number:**	2.05
Issue Date:	11/20/25	**Supersedes Date:**	11/18/25

SECTION 1: Identification

1.1. Product identifier
3M™ Scotch-Weld™ Low Odor Acrylic Adhesive DP8705NS, Part A

Product Identification Numbers
LA-D100-3045-9, LA-D100-3046-0

1.2. Recommended use and restrictions on use

Recommended use
Adhesive

1.3. Supplier's details

MANUFACTURER:	3M
DIVISION:	Industrial Adhesives and Tapes Division
ADDRESS:	3M Center, St. Paul, MN 55144-1000, USA
Telephone:	1-888-3M HELPS (1-888-364-3577)

1.4. Emergency telephone number
1-800-364-3577 or (651) 737-6501 (24 hours)

SECTION 2: Hazard identification

2.1. Hazard classification
Acute Toxicity (oral): Category 4.
Serious Eye Damage/Irritation: Category 2A.
Skin Sensitizer: Category 1.

2.2. Label elements
Signal word
Warning

Symbols
Exclamation mark |

Pictograms



Hazard Statements

Harmful if swallowed.
Causes serious eye irritation.
May cause an allergic skin reaction.

Precautionary statements

Prevention:
Avoid breathing vapors.
Wash exposed skin thoroughly after handling.
Do not eat, drink or smoke when using this product.
Contaminated work clothing should not be allowed out of the workplace.
Wear protective gloves and eye protection.

Response:
IF SWALLOWED: Call a POISON CENTER or doctor if you feel unwell.
IF ON SKIN: Wash with plenty of soap and water.
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
Rinse mouth.
If eye irritation persists or if skin irritation or rash occurs: Get medical attention.
Take off contaminated clothing and wash it before reuse.

Disposal:
Dispose of contents and container in accordance with applicable local, regional, national, and international regulations.

11% of the mixture consists of ingredients of unknown acute oral toxicity.

SECTION 3: Composition/information on ingredients

Ingredient	C.A.S. No.	% by Wt
Dibenzoate Propanol	27138-31-4	45 - 65
Acrylate Polymer	25101-28-4	15 - 25
Benzoate Esters	None	< 15
Catalyst (NJTS Reg. No. 04499600-6922)	Trade Secret*	10 - 15 Trade Secret *
Organic Peroxide	13122-18-4	3 - 7 Trade Secret *

NJTS or NJTSRN: New Jersey Trade Secret Registry Number.

*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:

Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:
Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye Contact:
Immediately flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. Get medical attention.

If Swallowed:
Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

Allergic skin reaction (redness, swelling, blistering, and itching).

4.3. Indication of any immediate medical attention and special treatment required
Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media
In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture
None inherent in this product.

Hazardous Decomposition or By-Products

Substance	Condition
Carbon monoxide	During Combustion
Carbon dioxide	During Combustion

5.3. Special protective actions for fire-fighters
Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures
Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Use personal protective equipment based on the results of an exposure assessment. Refer to Section 8 for PPE recommendations. If anticipated exposure resulting from an accidental release exceeds the protective capabilities of the PPE listed in Section 8, or are unknown, select PPE that offers an appropriate level of protection. Consider the physical and chemical hazards of the material when doing so. Examples of PPE ensembles for emergency response could include wearing bunker gear for a release of flammable material; wearing chemical protective clothing if the spilled material is a corrosive, a sensitizer, a significant dermal irritant, or can be absorbed through the skin; or donning a positive pressure supplied-air respirator for chemicals with inhalation hazards. For information regarding physical and health hazards, refer to sections 2 and 11 of the SDS.

6.2. Environmental precautions
Avoid release to the environment. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up
Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not

remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling
For industrial/occupational use only. Not for consumer sale or use. Avoid breathing dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.)

7.2. Conditions for safe storage including any incompatibilities
Protect from sunlight. Store away from heat. Store away from acids. Store away from strong bases. Store away from oxidizing agents. Store in a dry place. Store away from amines.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits
No occupational exposure limit values exist for any of the components listed in Section 3 of this SDS.

8.2. Exposure controls

8.2.1. Engineering controls
Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:
Safety Glasses with side shields
Indirect Vented Goggles

Skin/hand protection
Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended: Polymer laminate

If this product is used in a manner that presents a higher potential for exposure (e.g., spraying, high splash potential, etc.), then use of a protective apron may be necessary. See recommended glove material(s) for determining appropriate apron material(s). If a glove material is not available as an apron, polymer laminate is a suitable option.

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:
Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Liquid
Specific Physical Form:	Paste
Color	Gray
Odor	Mild Hydrocarbon
Odor threshold	*No Data Available*
pH	*Not Applicable*
Melting point/Freezing point	*Not Applicable*
Boiling point/Initial boiling point/Boiling range	>=65.6 ºC
Flash Point	> 93.3 ºC [*Test Method:*Closed Cup]
Evaporation rate	*No Data Available*
Flammability	Not Applicable
Flammable Limits(LEL)	*No Data Available*
Flammable Limits(UEL)	*No Data Available*
Vapor Pressure	*No Data Available*
Relative Vapor Density	*No Data Available*
Density	1.08 g/ml
Relative Density	1.08 [*Ref Std:*WATER=1]
Water solubility	Nil
Solubility- non-water	*No Data Available*
Partition coefficient: n-octanol/ water	*No Data Available*
Autoignition temperature	*No Data Available*
Decomposition temperature	*No Data Available*
Kinematic Viscosity	18,500 mm2/sec
Volatile Organic Compounds	<=61 g/l [*Test Method:*calculated SCAQMD rule 443.1] [*Details:*EU VOC content]
Percent volatile	< 6
VOC Less H2O & Exempt Solvents	<=10 g/l [*Test Method:*calculated SCAQMD rule 443.1] [*Details:*when used as intended with Part B]
VOC Less H2O & Exempt Solvents	<=61 g/l [*Test Method:*calculated SCAQMD rule 443.1] [*Details:*as supplied]
VOC Less H2O & Exempt Solvents	<=1 % [*Test Method:*calculated SCAQMD rule 443.1] [*Details:*when used as intended with Part B]
Molecular weight	*Not Applicable*

Particle Characteristics	*Not Applicable*

SECTION 10: Stability and reactivity

10.1. Reactivity
This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability
Stable.

10.3. Possibility of hazardous reactions
Hazardous polymerization will not occur.

10.4. Conditions to avoid
Heat
Sparks and/or flames

10.5. Incompatible materials
Amines
Strong acids
Strong bases
Strong oxidizing agents

10.6. Hazardous decomposition products

Substance	Condition
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:
Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Skin Contact:
Contact with the skin during product use is not expected to result in significant irritation. Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye Contact:
Severe Eye Irritation: Signs/symptoms may include significant redness, swelling, pain, tearing, cloudy appearance of the cornea, and impaired vision.

Ingestion:
Harmful if swallowed. Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

Toxicological Data
If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or

the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Ingestion		No data available; calculated ATE >300 - =2,000 mg/kg
Dibenzoate Propanol	Dermal	Rat	LD50 > 2,000 mg/kg
Dibenzoate Propanol	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 200 mg/l
Dibenzoate Propanol	Ingestion	Rat	LD50 3,295 mg/kg
Acrylate Polymer	Dermal		LD50 estimated to be > 5,000 mg/kg
Acrylate Polymer	Ingestion	Rat	LD50 > 5,000 mg/kg
Catalyst (NJTS Reg. No. 04499600-6922)	Ingestion	Rat	LD50 >300, <2000 mg/kg
Organic Peroxide	Dermal	Rat	LD50 > 2,000 mg/kg
Organic Peroxide	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.8 mg/l
Organic Peroxide	Ingestion	Rat	LD50 12,905 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Dibenzoate Propanol	Rabbit	No significant irritation
Catalyst (NJTS Reg. No. 04499600-6922)	In vitro data	No significant irritation
Organic Peroxide	Rabbit	No significant irritation

Serious Eye Damage/Irritation

Name	Species	Value
Dibenzoate Propanol	Rabbit	No significant irritation
Catalyst (NJTS Reg. No. 04499600-6922)	In vitro data	Severe irritant
Organic Peroxide	Rabbit	No significant irritation

Skin Sensitization

Name	Species	Value
Dibenzoate Propanol	Guinea pig	Not classified
Catalyst (NJTS Reg. No. 04499600-6922)	Guinea pig	Not classified
Organic Peroxide	Guinea pig	Sensitizing

Respiratory Sensitization

For the component/components, either no data are currently available or the data are not sufficient for classification.

Germ Cell Mutagenicity

Name	Route	Value
Dibenzoate Propanol	In Vitro	Not mutagenic
Catalyst (NJTS Reg. No. 04499600-6922)	In Vitro	Not mutagenic

Carcinogenicity

For the component/components, either no data are currently available or the data are not sufficient for classification.

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test Result	Exposure Duration
Dibenzoate Propanol	Ingestion	Not classified for female reproduction	Rat	NOAEL 500 mg/kg/day	2 generation
Dibenzoate Propanol	Ingestion	Not classified for male reproduction	Rat	NOAEL 400 mg/kg/day	2 generation
Dibenzoate Propanol	Ingestion	Not classified for development	Rat	NOAEL 1,000 mg/kg/day	during gestation

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Catalyst (NJTS Reg. No. 04499600-6922)	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Dibenzoate Propanol	Ingestion	hematopoietic system	Not classified	Rat	NOAEL 2,500 mg/kg/day	90 days
Dibenzoate Propanol	Ingestion	liver	Not classified	Rat	NOAEL 2,500 mg/kg/day	90 days

Aspiration Hazard
For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

Ecotoxicological information

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

SECTION 13: Disposal considerations

13.1. Disposal methods
Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

EPA Hazardous Waste Number (RCRA): Not regulated

SECTION 14: Transport Information

For Transport Information, please visit http://3M.com/Transportinfo or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information

15.1. US Federal Regulations

Contact 3M for more information.

EPCRA 311/312 Hazard Classifications:

Physical Hazards
Not Applicable.

Health Hazards
Acute toxicity
Respiratory or Skin Sensitization
Serious eye damage or eye irritation

15.2. State Regulations

Contact 3M for more information.

15.3. Chemical Inventories

The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

Contact 3M for more information.

15.4. International Regulations

Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: Other information

NFPA Hazard Classification

Health: 2 **Flammability:** 1 **Instability:** 0 **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

Document Group:	42-2372-3	**Version Number:**	2.05
Issue Date:	11/20/25	**Supersedes Date:**	11/18/25

DISCLAIMER: The information in this Safety Data Sheet (SDS) is believed to be correct as of the date issued. 3M MAKES NO WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OR COURSE OF PERFORMANCE OR USAGE OF TRADE. User is responsible for determining whether the 3M product is fit for a particular purpose and suitable

for user's method of use or application. Given the variety of factors that can affect the use and application of a 3M product, some of which are uniquely within the user's knowledge and control, it is essential that the user evaluate the 3M product to determine whether it is fit for a particular purpose and suitable for user's method of use or application.

3M provides information in electronic form as a service to its customers. Due to the remote possibility that electronic transfer may have resulted in errors, omissions or alterations in this information, 3M makes no representations as to its completeness or accuracy. In addition, information obtained from a database may not be as current as the information in the SDS available directly from 3M.

3M USA SDSs are available at www.3M.com