Safety Data Sheet

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SECTION 1: Identification

1.1. Product identifier
3M™ Hot Melt Adhesive 3797 PG, 3797 TC

Product Identification Numbers

ID Number	UPC	ID Number	UPC
62-3797-7230-4	00-21200-64779-6	62-3797-7232-0	00-21200-64777-2
62-3797-9330-0	00-21200-82592-7	62-3797-9830-9	00-21200-82593-4

7000121350, 7000000892

1.2. Recommended use and restrictions on use

Recommended use
Hot Melt Adhesive.

1.3. Supplier's details

MANUFACTURER:	3M
DIVISION:	Industrial Adhesives and Tapes Division
ADDRESS:	3M Center, St. Paul, MN 55144-1000, USA
Telephone:	1-888-3M HELPS (1-888-364-3577)

1.4. Emergency telephone number
1-800-364-3577 or (651) 737-6501 (24 hours)

SECTION 2: Hazard identification

2.1. Hazard classification
Not classified as hazardous according to OSHA Hazard Communication Standard, 29 CFR 1910.1200.

2.2. Label elements
Signal word
Not applicable.

Symbols
Not applicable

Pictograms
Not applicable

Supplemental Information:
Avoid contact with hot extruded molten material or applicator tip. Avoid direct eye exposure to vapors. In case of eye/skin contact with molten material, immediately flush with cold water and cover with a clean dressing. Do not attempt to remove molten material. Have burn treated by a physician. May cause thermal burns.

28% of the mixture consists of ingredients of unknown acute oral toxicity.

SECTION 3: Composition/information on ingredients

Ingredient	C.A.S. No.	% by Wt
Polypropylene	9003-07-0	20 - 45
Hydrocarbon Resin	88526-47-0	25 - 35
Polyethylene	9002-88-4	15 - 30
Ethylene-Propylene Copolymer	9010-79-1	1 - 25
Antioxidant	6683-19-8	0.5 - 1.5
Polyolefin Wax	8002-74-2	0.5 - 1.5

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:
No need for first aid is anticipated. If symptoms develop, remove the affected person to fresh air. Get medical attention.

Skin Contact:
Immediately flush skin with large amounts of cold water for at least 15 minutes. DO NOT ATTEMPT TO REMOVE MOLTEN MATERIAL. Cover affected area with a clean dressing. Get immediate medical attention.

Eye Contact:
Immediately flush eyes with large amounts of water for at least 15 minutes. DO NOT ATTEMPT TO REMOVE MOLTEN MATERIAL. Get immediate medical attention.

If Swallowed:
Do not induce vomiting. Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed
No critical symptoms or effects. See Section 11.1, information on toxicological effects.

4.3. Indication of any immediate medical attention and special treatment required
Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media
In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture
None inherent in this product.

Hazardous Decomposition or By-Products

Substance	Condition
Carbon monoxide	During Combustion
Carbon dioxide	During Combustion

5.3. Special protective actions for fire-fighters
Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures
Ventilate the area with fresh air. Observe precautions from other sections. Use personal protective equipment based on the results of an exposure assessment. Refer to Section 8 for PPE recommendations. If anticipated exposure resulting from an accidental release exceeds the protective capabilities of the PPE listed in Section 8, or are unknown, select PPE that offers an appropriate level of protection. Consider the physical and chemical hazards of the material when doing so. Examples of PPE ensembles for emergency response could include wearing bunker gear for a release of flammable material; wearing chemical protective clothing if the spilled material is a corrosive, a sensitizer, a significant dermal irritant, or can be absorbed through the skin; or donning a positive pressure supplied-air respirator for chemicals with inhalation hazards. For information regarding physical and health hazards, refer to sections 2 and 11 of the SDS.

6.2. Environmental precautions
Avoid release to the environment.

6.3. Methods and material for containment and cleaning up
Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling
Avoid skin contact with hot material. For industrial/occupational use only. Not for consumer sale or use. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.)

7.2. Conditions for safe storage including any incompatibilities
Store away from oxidizing agents.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits
If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
Polyolefin Wax	8002-74-2	ACGIH	TWA(as fume):2 mg/m3	

ACGIH : American Conference of Governmental Industrial Hygienists
AIHA : American Industrial Hygiene Association
CMRG : Chemical Manufacturer's Recommended Guidelines
OSHA : United States Department of Labor - Occupational Safety and Health Administration
TWA: Time-Weighted-Average
STEL: Short Term Exposure Limit
CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls
No engineering controls required.

8.2.2. Personal protective equipment (PPE)

Eye/face protection
None required.

Skin/hand protection
No chemical protective gloves are required.

Respiratory protection
None required.

Thermal hazards
Wear heat insulating gloves, indirect vented goggles, and a full face shield when handling hot material to prevent thermal burns.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Solid
Specific Physical Form:	Waxy Solid
Color	Light Gray
Odor	Odorless
Odor threshold	*No Data Available*
pH	*Not Applicable*
Melting point	*Not Applicable*
Boiling Point	*Not Applicable*
Flash Point	570 ºF [*Test Method:*Cleveland Open Cup]
Evaporation rate	*Not Applicable*
Flammability	Not Applicable
Flammable Limits(LEL)	*No Data Available*
Flammable Limits(UEL)	*No Data Available*
Vapor Pressure	Nil
Relative Vapor Density	Nil
Density	0.92 g/cm3
Relative Density	0.92 [*Ref Std:*WATER=1]
Solubility in Water	Nil
Solubility- non-water	*No Data Available*
Partition coefficient: n-octanol/ water	*No Data Available*
Autoignition temperature	*No Data Available*
Decomposition temperature	*No Data Available*
Kinematic Viscosity	*Not Applicable*
Hazardous Air Pollutants	0 % weight [*Test Method:*Calculated]
Molecular weight	*No Data Available*
Volatile Organic Compounds	0 % [*Test Method:*calculated SCAQMD rule 443.1]
Percent volatile	0 % weight
VOC Less H2O & Exempt Solvents	0 g/l [*Test Method:*calculated SCAQMD rule 443.1]
Solids Content	100 %
Particle Characteristics	*Not Applicable*

SECTION 10: Stability and reactivity

10.1. Reactivity
This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability
Stable.

10.3. Possibility of hazardous reactions
Hazardous polymerization will not occur.

10.4. Conditions to avoid
None known.

10.5. Incompatible materials
Strong oxidizing agents

10.6. Hazardous decomposition products

Substance	Condition
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:
No health effects are expected.

Skin Contact:
During heating: Thermal Burns: Signs/symptoms may include intense pain, redness and swelling, and tissue destruction.

Eye Contact:
During heating: Thermal Burns: Signs/symptoms may include severe pain, redness and swelling, and tissue destruction.

Ingestion:
No known health effects.

Toxicological Data
If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
Polypropylene	Dermal		LD50 estimated to be > 5,000 mg/kg

Polypropylene	Ingestion	Mouse	LD50 > 8,000 mg/kg
Ethylene-Propylene Copolymer	Dermal	Rabbit	LD50 > 2,000 mg/kg
Ethylene-Propylene Copolymer	Ingestion	Rat	LD50 > 5,000 mg/kg
Polyethylene	Dermal		LD50 estimated to be > 5,000 mg/kg
Polyethylene	Ingestion	Rat	LD50 > 2,000 mg/kg
Antioxidant	Dermal	Rabbit	LD50 > 3,160 mg/kg
Antioxidant	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 1.95 mg/l
Antioxidant	Ingestion	Rat	LD50 > 10,250 mg/kg
Polyolefin Wax	Dermal	Rat	LD50 > 5,000 mg/kg
Polyolefin Wax	Ingestion	Rat	LD50 > 5,000 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Polypropylene	Human and animal	No significant irritation
Ethylene-Propylene Copolymer	Rabbit	No significant irritation
Polyethylene	Professional judgement	No significant irritation
Antioxidant	Rabbit	No significant irritation
Polyolefin Wax	Rabbit	No significant irritation

Serious Eye Damage/Irritation

Name	Species	Value
Polypropylene	Professional judgement	No significant irritation
Ethylene-Propylene Copolymer	Rabbit	No significant irritation
Antioxidant	Rabbit	Mild irritant
Polyolefin Wax	Rabbit	No significant irritation

Skin Sensitization

Name	Species	Value
Polypropylene	Human and animal	Not classified
Antioxidant	Human and animal	Not classified
Polyolefin Wax	Guinea pig	Not classified

Respiratory Sensitization

For the component/components, either no data are currently available or the data are not sufficient for classification.

Germ Cell Mutagenicity

Name	Route	Value
Polypropylene	In Vitro	Not mutagenic
Antioxidant	In Vitro	Not mutagenic
Antioxidant	In vivo	Not mutagenic
Polyolefin Wax	In Vitro	Not mutagenic

Carcinogenicity

Name	Route	Species	Value
Polypropylene	Not Specified	Rat	Some positive data exist, but the data are not sufficient for classification
Polyethylene	Not Specified	Multiple animal species	Some positive data exist, but the data are not sufficient for classification
Antioxidant	Ingestion	Multiple animal species	Not carcinogenic
Polyolefin Wax	Ingestion	Rat	Not carcinogenic

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test Result	Exposure Duration
Antioxidant	Ingestion	Not classified for female reproduction	Rat	NOAEL 688 mg/kg/day	2 generation
Antioxidant	Ingestion	Not classified for male reproduction	Rat	NOAEL 688 mg/kg/day	2 generation
Antioxidant	Ingestion	Not classified for development	Multiple animal species	NOAEL 1,000 mg/kg/day	during organogenesis

Target Organ(s)

Specific Target Organ Toxicity - single exposure
For the component/components, either no data are currently available or the data are not sufficient for classification.

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Antioxidant	Ingestion	endocrine system	Not classified	Rat	NOAEL 450 mg/kg/day	2 years
Antioxidant	Ingestion	liver	Not classified	Dog	NOAEL 302 mg/kg/day	90 days
Antioxidant	Ingestion	hematopoietic system	Not classified	Rat	NOAEL 2,500 mg/kg/day	90 days
Antioxidant	Ingestion	nervous system	Not classified	Rat	NOAEL 2,500 mg/kg/day	90 days
Antioxidant	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 2,500 mg/kg/day	90 days
Antioxidant	Ingestion	auditory system	Not classified	Dog	NOAEL 302 mg/kg/day	90 days
Antioxidant	Ingestion	eyes	Not classified	Dog	NOAEL 302 mg/kg/day	90 days
Polyolefin Wax	Ingestion	heart	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 15 mg/kg/day	90 days
Polyolefin Wax	Ingestion	hematopoietic system	Not classified	Rat	NOAEL 1,500 mg/kg/day	90 days
Polyolefin Wax	Ingestion	liver	Not classified	Rat	NOAEL 1,500 mg/kg/day	90 days
Polyolefin Wax	Ingestion	immune system	Not classified	Rat	NOAEL 1,500 mg/kg/day	90 days
Polyolefin Wax	Ingestion	skin	Not classified	Rat	NOAEL 1,500 mg/kg/day	90 days

Polyolefin Wax	Ingestion	endocrine system	Not classified	Rat	NOAEL 1,500 mg/kg/day	90 days
Polyolefin Wax	Ingestion	bone, teeth, nails, and/or hair	Not classified	Rat	NOAEL 1,500 mg/kg/day	90 days
Polyolefin Wax	Ingestion	muscles	Not classified	Rat	NOAEL 1,500 mg/kg/day	90 days
Polyolefin Wax	Ingestion	nervous system	Not classified	Rat	NOAEL 1,500 mg/kg/day	90 days
Polyolefin Wax	Ingestion	eyes	Not classified	Rat	NOAEL 1,500 mg/kg/day	90 days
Polyolefin Wax	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 1,500 mg/kg/day	90 days
Polyolefin Wax	Ingestion	respiratory system	Not classified	Rat	NOAEL 1,500 mg/kg/day	90 days
Polyolefin Wax	Ingestion	vascular system	Not classified	Rat	NOAEL 1,500 mg/kg/day	90 days

Aspiration Hazard
For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

Ecotoxicological information

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

SECTION 13: Disposal considerations

13.1. Disposal methods
Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Prior to disposal, consult all applicable authorities and regulations to insure proper classification. Dispose of waste product in a permitted industrial waste facility. As a disposal alternative, incinerate in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. If no other disposal options are available, waste product may be placed in a landfill properly designed for industrial waste.

EPA Hazardous Waste Number (RCRA): Not regulated

SECTION 14: Transport Information

Not regulated per U.S. DOT, IATA or IMO.

These transportation classifications are provided as a customer service. As the shipper YOU remain responsible for

complying with all applicable laws and regulations, including proper transportation classification and packaging. 3M transportation classifications are based on product formulation, packaging, 3M policies and 3M understanding of applicable current regulations. 3M does not guarantee the accuracy of this classification information. This information applies only to transportation classification and not the packaging, labeling, or marking requirements. The original 3M package is certified for U.S. ground shipment only. If you are shipping by air or ocean, the package may not meet applicable regulatory requirements.

SECTION 15: Regulatory information

15.1. US Federal Regulations
Contact 3M for more information.

EPCRA 311/312 Hazard Classifications:

Physical Hazards
Not Applicable.

Health Hazards
Not Applicable.

15.2. State Regulations
Contact 3M for more information.

15.3. Chemical Inventories
The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

Contact 3M for more information.

15.4. International Regulations
Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: Other information

NFPA Hazard Classification
Health: 0 **Flammability:** 1 **Instability:** 0 **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

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