



## Safety Data Sheet

Copyright,2025, 3M Company All rights reserved. Copying and/or downloading of this information for the purpose of properly utilizing 3M products is allowed provided that: (1) the information is copied in full with no changes unless prior written agreement is obtained from 3M, and (2) neither the copy nor the original is resold or otherwise distributed with the intention of earning a profit thereon.

<b>Document Group:</b>	11-2530-1	<b>Version Number:</b>	1.00
<b>Revision Date:</b>	30/07/2025	<b>Supersedes Date:</b>	Initial Issue
<b>Transportation version number:</b>			

### SECTION 1: Identification of the substance/mixture and of the company/undertaking

#### 1.1. Product identifier

3M BRAND GLEITPASTE P55/1

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

##### Identified uses

Lubricant

#### 1.3. Details of the supplier of the safety data sheet

**ADDRESS:** 3M Israel, 91 Medinat Ha'Yehudim Street, Herzeliya 46120  
**Telephone:** 09-961 5000  
**E Mail:** innovation.il@mmm.com  
**Website:** www.3M.com/il

#### 1.4. Emergency telephone number

09-961 5000

### SECTION 2: Hazard identification

#### 2.1. Classification of the substance or mixture

CLP REGULATION (EC) No 1272/2008

##### CLASSIFICATION:

This material is not classified as hazardous according to Regulation (EC) No. 1272/2008, as amended, on classification, labelling, and packaging of substances and mixtures.

#### 2.2. Label elements

CLP REGULATION (EC) No 1272/2008

Not applicable

#### 2.3. Other hazards

None known

This material does not contain any substances that are assessed to be a PBT or vPvB

### SECTION 3: Composition/information on ingredients

**3.1. Substances**

Not applicable

**3.2. Mixtures**

Ingredient	Identifier(s)	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
1,1,2,3,3,3-HEXAFLUORO-1-PROPENE, OXIDIZED, POLYMD.	(CAS-No.) 69991-67-9	95 - 100	Substance not classified as hazardous
Synthetic amorphous silica, fumed, crystalline-free	(CAS-No.) 112945-52-5	<= 5	Substance not classified as hazardous

Please see section 16 for the full text of any H statements referred to in this section

For information on ingredient occupational exposure limits or PBT or vPvB status, see sections 8 and 12 of this SDS

**SECTION 4: First aid measures****4.1. Description of first aid measures****Inhalation:**

No need for first aid is anticipated. If symptoms develop, remove the affected person to fresh air. Get medical attention.

**Skin Contact:**

Wash with soap and water. If signs/symptoms develop, get medical attention.

**Eye Contact:**

Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

**If Swallowed:**

Do not induce vomiting. Rinse mouth. If you feel unwell, get medical attention.

**4.2. Most important symptoms and effects, both acute and delayed**

No critical symptoms or effects. See Section 11.1, information on toxicological effects.

**4.3. Indication of any immediate medical attention and special treatment required**

Not applicable

**SECTION 5: Fire-fighting measures****5.1. Extinguishing media**

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

**5.2. Special hazards arising from the substance or mixture**

None inherent in this product.

**Hazardous Decomposition or By-Products****Substance**

Carbonyl Fluoride

Carbon monoxide

**Condition**

During Combustion

During Combustion

Carbon dioxide  
Hydrogen Fluoride  
Oxides of Nitrogen

During Combustion  
During Combustion  
During Combustion

### 5.3. Advice for fire-fighters

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

## SECTION 6: Accidental release measures

### 6.1. Personal precautions, protective equipment and emergency procedures

Use personal protective equipment based on the results of an exposure assessment. Refer to Section 8 for PPE recommendations. If anticipated exposure resulting from an accidental release exceeds the protective capabilities of the PPE listed in Section 8, or are unknown, select PPE that offers an appropriate level of protection. Consider the physical and chemical hazards of the material when doing so. Examples of PPE ensembles for emergency response could include wearing bunker gear for a release of flammable material; wearing chemical protective clothing if the spilled material is a corrosive, a sensitizer, a significant dermal irritant, or can be absorbed through the skin; or donning a positive pressure supplied-air respirator for chemicals with inhalation hazards. For information regarding physical and health hazards, refer to sections 2 and 11 of the SDS. Ventilate the area with fresh air.

### 6.2. Environmental precautions

Avoid release to the environment.

### 6.3. Methods and material for containment and cleaning up

Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

### 6.4. Reference to other sections

Refer to Section 8 and Section 13 for more information

## SECTION 7: Handling and storage

### 7.1. Precautions for safe handling

Avoid release to the environment. Keep away from reactive metals (eg. Aluminum, zinc etc.) to avoid the formation of hydrogen gas that could create an explosion hazard.

### 7.2. Conditions for safe storage including any incompatibilities

Store away from acids. Store away from strong bases.

### 7.3. Specific end use(s)

See information in Section 7.1 and 7.2 for handling and storage recommendations. See Section 8 for exposure controls and personal protection recommendations.

## SECTION 8: Exposure controls/personal protection

### 8.1. Control parameters

#### Occupational exposure limits

No occupational exposure limit values exist for any of the components listed in Section 3 of this SDS.

## 8.2. Exposure controls

### 8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment.

### 8.2.2. Personal protective equipment (PPE)

#### Eye/face protection

None required.

#### Skin/hand protection

No chemical protective gloves are required.

#### Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

Physical state	Liquid
Specific Physical Form:	Paste
Color	White
Odor	Odorless
Odor threshold	<i>No Data Available</i>
Melting point/freezing point	<i>No Data Available</i>
Boiling point/boiling range	270 °C [ <i>Details: MITS data (per supplier info)</i> ]
Flammability	Not Applicable
Flammable Limits(LEL)	<i>Not Applicable</i>
Flammable Limits(UEL)	<i>Not Applicable</i>
Flash Point	Flash point > 93 °C (200 °F)
Autoignition temperature	<i>Not Applicable</i>
Decomposition temperature	<i>No Data Available</i>
pH	<i>substance/mixture is non-soluble (in water)</i>
Kinematic Viscosity	<i>No Data Available</i>
Water solubility	Nil
Solubility- non-water	<i>No Data Available</i>
Partition coefficient: n-octanol/ water	<i>No Data Available</i>
Vapor Pressure	<=1.3 Pa
Density	1.99 g/cm <sup>3</sup>
Relative Density	Approximately 1.99 N/A [ <i>Ref Std: WATER=1</i> ]
Relative Vapor Density	<i>No Data Available</i>
Particle Characteristics	<i>Not Applicable</i>

### 9.2. Other information

**9.2.2 Other safety characteristics**

Average particle size	<i>No Data Available</i>
Bulk density	<i>No Data Available</i>
EU Volatile Organic Compounds	<i>No Data Available</i>
Evaporation rate	<i>No Data Available</i>
Molecular weight	<i>No Data Available</i>
Percent volatile	0 %
Softening point	<i>No Data Available</i>

**SECTION 10: Stability and reactivity****10.1. Reactivity**

This material is considered to be non reactive under normal use conditions.

**10.2. Chemical stability**

Stable.

**10.3. Possibility of hazardous reactions**

Hazardous polymerization will not occur.

**10.4. Conditions to avoid**

Not determined

**10.5. Incompatible materials**

Strong acids  
Reactive metals  
Strong bases

**10.6. Hazardous decomposition products**

<u>Substance</u>	<u>Condition</u>
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

Extreme heat arising from situations such as misuse or equipment failure can generate hydrogen fluoride as a decomposition product.

**SECTION 11: Toxicological information**

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 11 are based on UN GHS calculation rules and classifications derived from internal hazard assessments.

**11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008****Signs and Symptoms of Exposure**

Based on test data and/or information on the components, this material may produce the following health effects:

**Inhalation:**

No health effects are expected.

**Skin Contact:**

Contact with the skin during product use is not expected to result in significant irritation.

**Eye Contact:**

Contact with the eyes during product use is not expected to result in significant irritation.

**Ingestion:**

No known health effects.

**Toxicological Data**

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

**Acute Toxicity**

Name	Route	Species	Value
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
1,1,2,3,3,3-HEXAFLUORO-1-PROPENE, OXIDIZED, POLYMD.	Dermal	Professional judgement	LD50 estimated to be > 5,000 mg/kg
1,1,2,3,3,3-HEXAFLUORO-1-PROPENE, OXIDIZED, POLYMD.	Ingestion	Professional judgement	LD50 estimated to be > 5,000 mg/kg
Synthetic amorphous silica, fumed, crystalline-free	Dermal	Rabbit	LD50 > 5,000 mg/kg
Synthetic amorphous silica, fumed, crystalline-free	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.691 mg/l
Synthetic amorphous silica, fumed, crystalline-free	Ingestion	Rat	LD50 > 5,110 mg/kg

ATE = acute toxicity estimate

**Skin Corrosion/Irritation**

Name	Species	Value
Synthetic amorphous silica, fumed, crystalline-free	Rabbit	No significant irritation

**Serious Eye Damage/Irritation**

Name	Species	Value
Synthetic amorphous silica, fumed, crystalline-free	Rabbit	No significant irritation

**Skin Sensitization**

Name	Species	Value
Synthetic amorphous silica, fumed, crystalline-free	Human and animal	Not classified

**Respiratory Sensitization**

For the component/components, either no data are currently available or the data are not sufficient for classification.

**Germ Cell Mutagenicity**

Name	Route	Value
Synthetic amorphous silica, fumed, crystalline-free	In Vitro	Not mutagenic

**Carcinogenicity**

Name	Route	Species	Value
------	-------	---------	-------

**3M BRAND GLEITPASTE P55/1**

Synthetic amorphous silica, fumed, crystalline-free	Not Specified	Mouse	Some positive data exist, but the data are not sufficient for classification
---	---------------	-------	--

**Reproductive Toxicity****Reproductive and/or Developmental Effects**

Name	Route	Value	Species	Test Result	Exposure Duration
Synthetic amorphous silica, fumed, crystalline-free	Ingestion	Not classified for female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
Synthetic amorphous silica, fumed, crystalline-free	Ingestion	Not classified for male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
Synthetic amorphous silica, fumed, crystalline-free	Ingestion	Not classified for development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis

**Target Organ(s)****Specific Target Organ Toxicity - single exposure**

For the component/components, either no data are currently available or the data are not sufficient for classification.

**Specific Target Organ Toxicity - repeated exposure**

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Synthetic amorphous silica, fumed, crystalline-free	Inhalation	respiratory system   silicosis	Not classified	Human	NOAEL Not available	occupational exposure

**Aspiration Hazard**

For the component/components, either no data are currently available or the data are not sufficient for classification.

**Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.**

**11.2. Information on other hazards**

This material does not contain any substances that are assessed to be an endocrine disruptor for human health.

**SECTION 12: Ecological information**

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 12 are based on UN GHS calculation rules and classifications derived from 3M assessments.

**12.1. Toxicity**

No product test data available

Material	CAS #	Organism	Type	Exposure	Test Endpoint	Test Result
1,1,2,3,3,3-HEXAFLUORO-1-PROPENE, OXIDIZED, POLYMD.	69991-67-9	N/A	Data not available or insufficient for classification	N/A	N/A	N/A
Synthetic amorphous silica, fumed, crystalline-free	112945-52-5	Green algae	Analogous Compound	72 hours	ErC50	>173.1 mg/l

Synthetic amorphous silica, fumed, crystalline-free	112945-52-5	Sediment organism	Analogous Compound	96 hours	EC50	8,500 mg/kg (Dry Weight)
Synthetic amorphous silica, fumed, crystalline-free	112945-52-5	Water flea	Analogous Compound	24 hours	EL50	>10,000 mg/l
Synthetic amorphous silica, fumed, crystalline-free	112945-52-5	Zebra Fish	Analogous Compound	96 hours	LL50	>10,000 mg/l
Synthetic amorphous silica, fumed, crystalline-free	112945-52-5	Green algae	Analogous Compound	72 hours	NOEC	173.1 mg/l
Synthetic amorphous silica, fumed, crystalline-free	112945-52-5	Water flea	Analogous Compound	21 days	NOEC	68 mg/l
Synthetic amorphous silica, fumed, crystalline-free	112945-52-5	Activated sludge	Experimental	3 hours	EC50	>1,000 mg/l

**12.2. Persistence and degradability**

Material	CAS No.	Test Type	Duration	Study Type	Test Result	Protocol
1,1,2,3,3,3-HEXAFLUORO-1-PROPENE, OXIDIZED, POLYMD.	69991-67-9	Data not available/insufficient	N/A	N/A	N/A	N/A
Synthetic amorphous silica, fumed, crystalline-free	112945-52-5	Data not available/insufficient	N/A	N/A	N/A	N/A

**12.3. Bioaccumulative potential**

Material	Cas No.	Test Type	Duration	Study Type	Test Result	Protocol
1,1,2,3,3,3-HEXAFLUORO-1-PROPENE, OXIDIZED, POLYMD.	69991-67-9	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Synthetic amorphous silica, fumed, crystalline-free	112945-52-5	Data not available or insufficient for classification	N/A	N/A	N/A	N/A

**12.4. Mobility in soil**

No test data available

**12.5. Results of the PBT and vPvB assessment**

This material does not contain any substances that are assessed to be a PBT or vPvB

**12.6. Endocrine disrupting properties**

This material does not contain any substances that are assessed to be an endocrine disruptor for environmental effects

**12.7. Other adverse effects**

No information available

**SECTION 13: Disposal considerations**

**13.1 Waste treatment methods**

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Prior to disposal, consult all applicable authorities and regulations to insure proper classification. Dispose of waste product in



a permitted industrial waste facility. As a disposal alternative, incinerate in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Combustion products will include HF. Facility must be capable of handling halogenated materials. Empty and clean product containers may be disposed as non-hazardous waste. Consult your specific regulations and service providers to determine available options and requirements.

The coding of a waste stream is based on the application of the product by the consumer. Since this is out of the control of 3M, no waste code(s) for products after use will be provided. Please refer to the European Waste Code (EWC - 2000/532/CE and amendments) to assign the correct waste code to your waste stream. Ensure national and/or regional regulations are complied with and always use a licensed waste contractor

**EU waste code (product as sold)**

070699 Wastes not otherwise specified

## SECTION 14: Transportation information

Not hazardous for transportation.

	<b>Ground Transport (ADR)</b>	<b>Air Transport (IATA)</b>	<b>Marine Transport (IMDG)</b>
<b>14.1 UN number or ID number</b>	No Data Available	No Data Available	No Data Available
<b>14.2 UN proper shipping name</b>	No Data Available	No Data Available	No Data Available
<b>14.3 Transport hazard class(es)</b>	No Data Available	No Data Available	No Data Available
<b>14.4 Packing group</b>	No Data Available	No Data Available	No Data Available
<b>14.5 Environmental hazards</b>	No Data Available	No Data Available	No Data Available
<b>14.6 Special precautions for user</b>	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.
<b>14.7 Marine Transport in bulk according to IMO instruments</b>	No Data Available	No Data Available	No Data Available
<b>Control Temperature</b>	No Data Available	No Data Available	No Data Available
<b>Emergency Temperature</b>	No Data Available	No Data Available	No Data Available
<b>ADR Classification Code</b>	No Data Available	No Data Available	No Data Available
<b>IMDG Segregation Code</b>	No Data Available	No Data Available	No Data Available

Please contact the address or phone number listed on the first page of the SDS for additional information on the transport/shipment of the material by rail (RID) or inland waterways (ADN).

## SECTION 15: Regulatory information

### 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

#### Global inventory status

Contact 3M for more information.

#### DIRECTIVE 2012/18/EU

Seveso hazard categories, Annex 1, Part 1

None

Seveso named dangerous substances, Annex 1, Part 2

None

#### Regulation (EU) No 649/2012

No chemicals listed

## SECTION 16: Other information

#### Revision information:

No revision information

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications.

3M Israel SDSs are available at [www.3M.com/il](http://www.3M.com/il)