Safety Data Sheet

Copyright,2025, 3M Canada Company. All rights reserved. Copying and/or downloading of this information for the purpose of properly utilizing 3M products is allowed provided that: (1) the information is copied in full with no changes unless prior written agreement is obtained from 3M, and (2) neither the copy nor the original is resold or otherwise distributed with the intention of earning a profit thereon.

Document group:	18-0995-3	**Version number:**	7.01
Issue Date:	2025/12/03	**Supersedes Date:**	2025/07/24

This Safety Data Sheet has been prepared in accordance with the Canadian Hazardous Products Regulations.

SECTION 1: Identification

1.1. Product identifier
3M(TM) FLOW ADDITIVE 892

Product Identification Numbers
75-0301-0620-9

1.2. Recommended use and restrictions on use

Intended Use
Flow Additive for Screen Printing Inks used on Reflective Sheetings

Restrictions on use
Not applicable

1.3. Supplier's details

Company:	3M Canada Company
Division:	Commercial Branding and Transportation Division
Address:	1840 Oxford Street East, Post Office Box 5757, London, Ontario N6A 4T1
Telephone:	(800) 364-3577
Website:	www.3M.ca

1.4. Emergency telephone number
Medical Emergency Telephone:1-800-3M HELPS / 1800 364 3577

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture
Reproductive Toxicity: Category 2.

2.2. Label elements
Signal word
Warning

Symbols
Health Hazard |

Pictograms



Hazard Statements

Suspected of damaging fertility or the unborn child.

Precautionary statements

Prevention:
Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Wear respiratory protection, if needed (see SDS Section 8).

Response:
IF exposed or concerned: Get medical attention.

Storage:
Store locked up.

Disposal:
Dispose of contents and container in accordance with applicable local, regional, national, and international regulations.

2.3. Other hazards
None known.

SECTION 3: Composition/information on ingredients

This material is a mixture.

Ingredient	C.A.S. No.	% by Wt	Common Name
Siloxanes and silicones, di-me, hydroxy-terminated	70131-67-8	60 - 80	Siloxanes and Silicones, di-Me, hydroxy-terminated
Siloxanes and silicones, di-me	63148-62-9	15 - 40	Siloxanes and Silicones, di-Me
Siloxanes and silicones, di-me, reaction products with silica	67762-90-7	1 - 5	Siloxanes and Silicones, di-Me, reaction products with silica
Octamethylcyclotetrasiloxane	556-67-2	< 0.2	Octamethylcyclotetrasiloxane

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:
Remove person to fresh air. If you are concerned, get medical advice.

Skin Contact:
Wash with soap and water. If you are concerned, get medical advice.

Eye Contact:
If exposed, flush eyes with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms develop, get medical attention.

If Swallowed:

Rinse mouth. If you are concerned, get medical advice.

4.2. Most important symptoms and effects, both acute and delayed
No critical symptoms or effects. See Section 11.1, information on toxicological effects.

4.3. Indication of any immediate medical attention and special treatment required
Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media
In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Unsuitable extinguishing media
None Determined

5.3. Special hazards arising from the substance or mixture
None inherent in this product.

Hazardous Decomposition or By-Products

Substance	Condition
Formaldehyde	During Combustion
Carbon dioxide	During Combustion

5.4. Special protection actions for fire-fighters
Wear full protective equipment (Bunker Gear) and a self-contained breathing apparatus (SCBA).

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures
Use personal protective equipment based on the results of an exposure assessment. Refer to Section 8 for PPE recommendations. If anticipated exposure resulting from an accidental release exceeds the protective capabilities of the PPE listed in Section 8, or are unknown, select PPE that offers an appropriate level of protection. Consider the physical and chemical hazards of the material when doing so. Examples of PPE ensembles for emergency response could include wearing bunker gear for a release of flammable material; wearing chemical protective clothing if the spilled material is a corrosive, a sensitizer, a significant dermal irritant, or can be absorbed through the skin; or donning a positive pressure supplied-air respirator for chemicals with inhalation hazards. For information regarding physical and health hazards, refer to sections 2 and 11 of the SDS. Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapours, in accordance with good industrial hygiene practice.

6.2. Environmental precautions
Avoid release to the environment. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up
Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

For industrial or professional use only. Not for consumer sale or use. Do not handle until all safety precautions have been read and understood. Avoid breathing dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Avoid release to the environment. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.) Use personal protective equipment (gloves, respirators, etc.) as required.

7.2. Conditions for safe storage including any incompatibilities
Store away from oxidizing agents. Store locked up.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits
If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
Octamethylcyclotetrasiloxane	556-67-2	AIHA	TWA:10 ppm	

ACGIH : American Conference of Governmental Industrial Hygienists
AIHA : American Industrial Hygiene Association
CMRG : Chemical Manufacturer's Recommended Guidelines
TWA: Time-Weighted-Average
STEL: Short Term Exposure Limit
CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls
Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection
None required.

Skin/hand protection
Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended: Polymer laminate

If this product is used in a manner that presents a higher potential for exposure (e.g., spraying, high splash potential, etc.), then use of a protective apron may be necessary. See recommended glove material(s) for determining appropriate apron material(s). If a glove material is not available as an apron, polymer laminate is a suitable option.

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:
Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Liquid
Specific Physical Form:	liquid
Colour	Milky White
Odour	Moderate Solvent
Odour threshold	*No Data Available*
pH	*Not Applicable*
Melting point/Freezing point	*Not Applicable*
Boiling point	>=35 ºC
Flash Point	>=101.1 ºC [*Test Method:*Closed Cup]
Evaporation rate	*No Data Available*
Flammability	Not Applicable
Flammable Limits(LEL)	*No Data Available*
Flammable Limits(UEL)	*No Data Available*
Vapour Pressure	*No Data Available*
Relative Vapour Density	*No Data Available*
Density	0.984 g/ml
Relative density	0.984 [@ 25 ºC]
Water solubility	*No Data Available*
Solubility- non-water	*No Data Available*
Partition coefficient: n-octanol/ water	*No Data Available*
Autoignition temperature	*No Data Available*
Decomposition temperature	*No Data Available*
Kinematic Viscosity	1,016 mm2/sec
Volatile Organic Compounds	*No Data Available*
Percent volatile	*No Data Available*
VOC Less H2O & Exempt Solvents	*No Data Available*
Molecular weight	*No Data Available*

Particle Characteristics	*Not Applicable*

SECTION 10: Stability and reactivity

10.1. Reactivity
This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability
Stable.

10.3. Possibility of hazardous reactions
Hazardous polymerization will not occur.

10.4. Conditions to avoid
Sparks and/or flames

10.5. Incompatible materials
Strong oxidizing agents

10.6. Hazardous decomposition products

Substance	Condition
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:
May cause additional health effects (see below).

Skin Contact:
Contact with the skin during product use is not expected to result in significant irritation.

Eye Contact:
Contact with the eyes during product use is not expected to result in significant irritation.

Ingestion:
May cause additional health effects (see below).

Additional Health Effects:

Reproductive/Developmental Toxicity:
Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

Toxicological Data
If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
Siloxanes and silicones, di-me, hydroxy-terminated	Dermal	Rabbit	LD50 > 16,000 mg/kg
Siloxanes and silicones, di-me, hydroxy-terminated	Ingestion	Rat	LD50 > 64,000 mg/kg
Siloxanes and silicones, di-me	Dermal	Multiple animal species	LD50 > 2,000 mg/kg
Siloxanes and silicones, di-me	Ingestion	Rat	LD50 > 5,000 mg/kg
Siloxanes and silicones, di-me, reaction products with silica	Dermal	Rabbit	LD50 > 5,000 mg/kg
Siloxanes and silicones, di-me, reaction products with silica	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.691 mg/l
Siloxanes and silicones, di-me, reaction products with silica	Ingestion	Rat	LD50 > 5,110 mg/kg
Octamethylcyclotetrasiloxane	Dermal	Rat	LD50 > 2,400 mg/kg
Octamethylcyclotetrasiloxane	Inhalation-Dust/Mist	Rat	LC50 36 mg/l

	(4 hours)		
Octamethylcyclotetrasiloxane	Ingestion	Rat	LD50 > 4,800 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Siloxanes and silicones, di-me	Human and animal	No significant irritation
Siloxanes and silicones, di-me, reaction products with silica	Rabbit	No significant irritation
Octamethylcyclotetrasiloxane	Rabbit	No significant irritation

Serious Eye Damage/Irritation

Name	Species	Value
Siloxanes and silicones, di-me	Rabbit	No significant irritation
Siloxanes and silicones, di-me, reaction products with silica	Rabbit	No significant irritation
Octamethylcyclotetrasiloxane	Rabbit	No significant irritation

Skin Sensitization

Name	Species	Value
Siloxanes and silicones, di-me	Human and animal	Not classified
Siloxanes and silicones, di-me, reaction products with silica	Human and animal	Not classified
Octamethylcyclotetrasiloxane	Human and animal	Not classified

Respiratory Sensitization

For the component/components, either no data are currently available or the data are not sufficient for classification.

Germ Cell Mutagenicity

Name	Route	Value
Siloxanes and silicones, di-me, hydroxy-terminated	In Vitro	Not mutagenic
Siloxanes and silicones, di-me	In Vitro	Not mutagenic
Siloxanes and silicones, di-me	In vivo	Not mutagenic
Siloxanes and silicones, di-me, reaction products with silica	In Vitro	Not mutagenic
Octamethylcyclotetrasiloxane	In vivo	Not mutagenic
Octamethylcyclotetrasiloxane	In Vitro	Some positive data exist, but the data are not sufficient for classification

Carcinogenicity

Name	Route	Species	Value
Siloxanes and silicones, di-me	Dermal	Mouse	Not carcinogenic
Siloxanes and silicones, di-me	Ingestion	Mouse	Not carcinogenic
Siloxanes and silicones, di-me, reaction products with silica	Not Specified	Mouse	Some positive data exist, but the data are not sufficient for classification
Octamethylcyclotetrasiloxane	Inhalation	Rat	Some positive data exist, but the data are not sufficient for classification

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test result	Exposure Duration
Siloxanes and silicones, di-me	Ingestion	Not classified for development	Rat	NOAEL 3,800	during

				mg/kg/day	organogenesis
Siloxanes and silicones, di-me	Dermal	Not classified for development	Rabbit	NOAEL 1,000 mg/kg/day	during organogenesis
Siloxanes and silicones, di-me, reaction products with silica	Ingestion	Not classified for female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
Siloxanes and silicones, di-me, reaction products with silica	Ingestion	Not classified for male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
Siloxanes and silicones, di-me, reaction products with silica	Ingestion	Not classified for development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis
Octamethylcyclotetrasiloxane	Inhalation	Not classified for male reproduction	Rat	NOAEL 8.5 mg/l	2 generation
Octamethylcyclotetrasiloxane	Inhalation	Not classified for development	Rabbit	NOAEL 6 mg/l	during organogenesis
Octamethylcyclotetrasiloxane	Ingestion	Not classified for development	Rabbit	NOAEL 100 mg/kg	during organogenesis
Octamethylcyclotetrasiloxane	Inhalation	Toxic to female reproduction	Rat	NOAEL 3.6 mg/l	2 generation

Target Organ(s)

Specific Target Organ Toxicity - single exposure
For the component/components, either no data are currently available or the data are not sufficient for classification.

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Siloxanes and silicones, di-me	Ingestion	eyes	Not classified	Rat	NOAEL 10%	90 days
Siloxanes and silicones, di-me	Ingestion	respiratory system	Not classified	Rat	NOAEL 1%	90 days
Siloxanes and silicones, di-me	Ingestion	gastrointestinal tract	Not classified	Multiple animal species	NOAEL 10%	90 days
Siloxanes and silicones, di-me	Ingestion	hematopoietic system	Not classified	Rat	NOAEL 10%	90 days
Siloxanes and silicones, di-me	Ingestion	heart	Not classified	Rat	NOAEL 1%	90 days
Siloxanes and silicones, di-me	Ingestion	liver	Not classified	Rat	NOAEL 1%	90 days
Siloxanes and silicones, di-me	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 1%	90 days
Siloxanes and silicones, di-me	Ingestion	vascular system	Not classified	Rat	NOAEL 1%	90 days
Siloxanes and silicones, di-me, reaction products with silica	Inhalation	respiratory system	Not classified	Human	NOAEL Not available	occupational exposure
Siloxanes and silicones, di-me, reaction products with silica	Inhalation	silicosis	Not classified	Human	NOAEL Not available	occupational exposure
Octamethylcyclotetrasiloxane	Dermal	hematopoietic system	Not classified	Rabbit	NOAEL 960 mg/kg/day	3 weeks
Octamethylcyclotetrasiloxane	Inhalation	liver	Not classified	Rat	NOAEL 8.5 mg/l	13 weeks
Octamethylcyclotetrasiloxane	Inhalation	endocrine system	Not classified	Rat	NOAEL 8.5 mg/l	2 generation
Octamethylcyclotetrasiloxane	Inhalation	immune system	Not classified	Rat	NOAEL 8.5 mg/l	2 generation
Octamethylcyclotetrasiloxane	Inhalation	kidney and/or bladder	Not classified	Rat	NOAEL 8.5 mg/l	2 generation
Octamethylcyclotetrasiloxane	Inhalation	hematopoietic system	Not classified	Rat	NOAEL 8.5 mg/l	13 weeks

Octamethylcyclotetrasiloxane	Ingestion	liver	Not classified	Rat	NOAEL 1,600 mg/kg/day	2 weeks

Aspiration Hazard
For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

No data available.

SECTION 13: Disposal considerations

13.1. Disposal methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of waste product in a permitted industrial waste facility. As a disposal alternative, incinerate in a permitted waste incineration facility. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

SECTION 14: Transport Information

For Transport Information, please visit http://3M.com/Transportinfo or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Global inventory status

Contact 3M for more information. The components of this material are in compliance with the provisions of the Korea Chemical Control Act. Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Australia National Industrial Chemical Notification and Assessment Scheme (NICNAS). Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Japan Chemical Substance Control Law. Certain restrictions may apply. Contact the selling division for additional information. The components of this product are in compliance with the new substance notification requirements of CEPA. This product complies with Measures on Environmental Management of New Chemical Substances. All ingredients are listed on or exempt from on China IECSC inventory. The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

SECTION 16: Other information

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

Health: 0 **Flammability:** 1 **Instability:** 0 **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

Document group:	18-0995-3	**Version number:**	7.01
Issue Date:	2025/12/03	**Supersedes Date:**	2025/07/24

The information in this Safety Data Sheet (SDS) is believed to be correct as of the date issued. The manufacturer MAKES NO WARRANTIES, EXPRESS OR IMPLIED, STATUTORY OR OTHERWISE, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OR CONDITION OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OR ANY IMPLIED WARRANTY OR CONDITION ARISING OUT OF A COURSE OF PERFORMANCE, COURSE OF DEALING, CUSTOM OR USAGE OF TRADE. User is responsible for determining whether the product is fit for a particular purpose and suitable for user's method of use or application. Given the variety of factors that can affect the use and application of a product, some of which are uniquely within the user's knowledge and control, it is essential that the user evaluate the product to determine whether it is fit for a particular purpose and suitable for user's method of use or application.

3M Canada SDSs are available at www.3M.ca