



Safety Data Sheet

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Document group:	26-6747-5	Version number:	5.00
Issue Date:	2025/10/16	Supersedes Date:	2022/05/03

SECTION 1: Identification

1.1. Product identifier

3M(TM) Scotch-Weld(TM) Epoxy Adhesive DP405 Black

Product Identification Numbers

62-2814-1430-0 62-2814-1431-8 62-2814-1435-9 62-2814-1436-7 62-2814-3530-5
62-2814-3830-9 HB-0042-1161-9 HB-0042-9537-2

1.2. Recommended use and restrictions on use

Recommended use

Structural adhesive

1.3. Supplier's details

Company: 3M Canada Company
Division: Industrial Adhesives and Tapes Division
Address: 1840 Oxford Street East, Post Office Box 5757, London, Ontario N6A 4T1

Telephone: (800) 364-3577
E Mail:

1.4. Emergency telephone number

Medical Emergency Telephone: 1-800-3M HELPS / 1800 364 3577

This product is a kit or a multipart product which consists of multiple, independently packaged components. A Safety Data Sheet (SDS) or Article Information Sheet (AIS) for each of these components is included. Please do not separate the component documents from this cover page. The document numbers for components of this product are:

26-6743-4, 26-6751-7

Transport in accordance with applicable regulations.

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for a particular purpose and suitable for user's method of use or application. Given the variety of factors that can affect the use and application of a product, some of which are uniquely within the user's knowledge and control, it is essential that the user evaluate the product to determine whether it is fit for a particular purpose and suitable for user's method of use or application.

3M Canada SDSs are available at www.3M.ca



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Document group:	26-6743-4	Version number:	5.03
Issue Date:	2025/09/11	Supersedes Date:	2025/01/08

This Safety Data Sheet has been prepared in accordance with the Canadian Hazardous Products Regulations.

SECTION 1: Identification

1.1. Product identifier

3M™ Scotch-Weld™ Epoxy Adhesive DP405 Black, Part A

Product Identification Numbers

UU-0129-5872-2

1.2. Recommended use and restrictions on use

Intended Use

Structural adhesive

Specific Use

Part A of 2-Part Epoxy Adhesive.

Restrictions on use

Not applicable

1.3. Supplier's details

Company:	3M Canada Company
Division:	Industrial Adhesives and Tapes Division
Address:	1840 Oxford Street East, Post Office Box 5757, London, Ontario N6A 4T1
Telephone:	(800) 364-3577
Website:	www.3M.ca

1.4. Emergency telephone number

Medical Emergency Telephone: 1-800-3M HELPS / 1800 364 3577

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture

Acute Toxicity (dermal): Category 4.
Skin Corrosion/Irritation: Category 1B.
Serious Eye Damage/Irritation: Category 1.
Skin Sensitizer: Category 1A.
Reproductive Toxicity: Category 2.
Health Hazards Not Otherwise Classified - Category 1

2.2. Label elements

Signal word

Danger

Symbols

Corrosion | Exclamation mark | Health Hazard |

Pictograms



Hazard Statements

Harmful in contact with skin. Causes severe skin burns and eye damage. May cause an allergic skin reaction. Suspected of damaging fertility or the unborn child. May cause chemical gastrointestinal burns.

Precautionary statements

Prevention:

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not breathe fumes. Wash exposed skin thoroughly after handling. Do not eat, drink or smoke when using this product. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves, protective clothing, eye protection, and face protection.

Response:

IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower. IF INHALED: Remove person to fresh air and keep comfortable for breathing. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor. If skin irritation or rash occurs: Get medical attention. Take off contaminated clothing and wash it before reuse.

Storage:

Store locked up.

Disposal:

Dispose of contents and container in accordance with applicable local, regional, national, and international regulations.

2.3. Other hazards

None known.

SECTION 3: Composition/information on ingredients

This material is a mixture.

Ingredient	C.A.S. No.	% by Wt	Common Name
Modified Epoxy Resin	Trade Secret	40 - 60	Not Applicable
4,7,10-Trioxatridecane-1,13-Diamine	4246-51-9	10 - 30 Trade Secret *	1-Propanamine, 3,3'-[oxybis(2,1-ethanediyloxy)]bis-
Amine Curing Agent	10563-26-5	7 - 30 Trade Secret *	1,3-Propanediamine, N,N'-1,2-ethanediylobis-
Nepheline Syenite	37244-96-5	1 - 10	Nepheline syenite

Amorphous Silica	92797-60-9	0.5 - 5	Silane, trimethoxyoctyl-, hydrolysis products with silica
Calcium Salt	55120-75-7	1 - 5 Trade Secret *	Methanesulfonic acid, trifluoro-, calcium salt
tris(2,4,6-Dimethylaminomonomethyl)Phenol	90-72-2	1 - 5 Trade Secret *	Phenol, 2,4,6-tris[(dimethylamino)methyl]-
Salicylic Acid	69-72-7	0.1 - 1.5 Trade Secret *	Benzoic acid, 2-hydroxy-

Modified Epoxy Resin is a non-hazardous material according to WHMIS criteria. Specific information has been withheld as a trade secret.

*The concentration (exact or range) of this component has been withheld as a trade secret.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:

Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:

Immediately flush with large amounts of water for at least 15 minutes. Remove contaminated clothing. Get immediate medical attention. Wash clothing before reuse.

Eye Contact:

Immediately flush with large amounts of water for at least 15 minutes. Remove contact lenses if easy to do. Continue rinsing. Immediately get medical attention.

If Swallowed:

Rinse mouth. Do not induce vomiting. Get immediate medical attention.

4.2. Most important symptoms and effects, both acute and delayed

Skin burns (localized redness, swelling, itching, intense pain, blistering, and tissue destruction). Allergic skin reaction (redness, swelling, blistering, and itching). Serious damage to the eyes (corneal cloudiness, severe pain, tearing, ulcerations, and significantly impaired or loss of vision).

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Unsuitable extinguishing media

None Determined

5.3. Special hazards arising from the substance or mixture

Exposure to extreme heat can give rise to thermal decomposition.

Hazardous Decomposition or By-Products

Substance

Aldehydes
Carbon monoxide
Carbon dioxide

Condition

During Combustion
During Combustion
During Combustion

Hydrogen Chloride
Hydrogen Fluoride
Irritant Vapours or Gases
Oxides of Nitrogen

During Combustion
During Combustion
During Combustion
During Combustion

5.4. Special protection actions for fire-fighters

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Use personal protective equipment based on the results of an exposure assessment. Refer to Section 8 for PPE recommendations. If anticipated exposure resulting from an accidental release exceeds the protective capabilities of the PPE listed in Section 8, or are unknown, select PPE that offers an appropriate level of protection. Consider the physical and chemical hazards of the material when doing so. Examples of PPE ensembles for emergency response could include wearing bunker gear for a release of flammable material; wearing chemical protective clothing if the spilled material is a corrosive, a sensitizer, a significant dermal irritant, or can be absorbed through the skin; or donning a positive pressure supplied-air respirator for chemicals with inhalation hazards. For information regarding physical and health hazards, refer to sections 2 and 11 of the SDS. Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapours, in accordance with good industrial hygiene practice.

6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up

Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Do not breathe thermal decomposition products. For industrial or professional use only. Not for consumer sale or use. Do not handle until all safety precautions have been read and understood. Do not breathe dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.) Use personal protective equipment (gloves, respirators, etc.) as required.

7.2. Conditions for safe storage including any incompatibilities

Store away from acids. Store away from oxidizing agents. Store locked up.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

No occupational exposure limit values exist for any of the components listed in Section 3 of this SDS.

8.2. Exposure controls

8.2.1. Engineering controls

For those situations where the material might be exposed to extreme overheating due to misuse or equipment failure, use with appropriate local exhaust ventilation sufficient to maintain levels of thermal decomposition products below their exposure guidelines. Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

- Full Face Shield
- Indirect Vented Goggles

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing.

Gloves made from the following material(s) are recommended: Butyl Rubber

If this product is used in a manner that presents a higher potential for exposure (e.g., spraying, high splash potential, etc.), then use of a protective apron may be necessary. See recommended glove material(s) for determining appropriate apron material(s). If a glove material is not available as an apron, polymer laminate is a suitable option.

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

- For those situations where the material might be exposed to extreme overheating due to misuse or equipment failure, use a positive pressure supplied-air respirator.
- Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates
- Half facepiece or full facepiece supplied-air respirator

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Liquid
Specific Physical Form:	Paste
Colour	Colourless
Odour	Slight Amine
Odour threshold	<i>No Data Available</i>
pH	<i>Not Applicable</i>
Melting point/Freezing point	<i>Not Applicable</i>
Boiling point	>=121.1 °C
Flash Point	>=121.1 °C [<i>Test Method: Closed Cup</i>]

Evaporation rate	Nil
Flammability	Not Applicable
Flammable Limits(LEL)	No Data Available
Flammable Limits(UEL)	No Data Available
Vapour Pressure	Not Applicable
Relative Vapour Density	Not Applicable
Density	1.1 g/ml
Relative density	1.1 [Ref Std:WATER=1]
Water solubility	Nil
Solubility- non-water	No Data Available
Partition coefficient: n-octanol/ water	No Data Available
Autoignition temperature	No Data Available
Decomposition temperature	No Data Available
Kinematic Viscosity	8,200 mm ² /sec
Volatile Organic Compounds	No Data Available
Percent volatile	No Data Available
VOC Less H ₂ O & Exempt Solvents	0 g/l [Test Method:calculated SCAQMD rule 443.1] [Details:when used as intended with Part B]
VOC Less H ₂ O & Exempt Solvents	165 g/l [Test Method:calculated SCAQMD rule 443.1] [Details:as supplied]
VOC Less H ₂ O & Exempt Solvents	0 % [Test Method:calculated SCAQMD rule 443.1] [Details:when used as intended with Part B]
Molecular weight	No Data Available

Particle Characteristics	Not Applicable
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SECTION 10: Stability and reactivity

10.1. Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid

Heat is generated during cure. Do not cure a mass larger than 50 grams in a confined space to prevent a premature exothermic reaction with production of intense heat and smoke.

10.5. Incompatible materials

Strong oxidizing agents

10.6. Hazardous decomposition products

Substance

None known.

Condition

Refer to section 5.2 for hazardous decomposition products during combustion.

Extreme heat arising from situations such as misuse or equipment failure can generate hydrogen fluoride as a decomposition product.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Skin Contact:

Harmful in contact with skin. Corrosive (Skin Burns): Signs/symptoms may include localized redness, swelling, itching, intense pain, blistering, ulceration, and tissue destruction. Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye Contact:

Corrosive (Eye Burns): Signs/symptoms may include cloudy appearance of the cornea, chemical burns, severe pain, tearing, ulcerations, significantly impaired vision or complete loss of vision.

Ingestion:

May be harmful if swallowed. Gastrointestinal Corrosion: Signs/symptoms may include severe mouth, throat and abdominal pain; nausea; vomiting; and diarrhea; blood in the feces and/or vomitus may also be seen. May cause additional health effects (see below).

Additional Health Effects:

Reproductive/Developmental Toxicity:

Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

Additional Information:

Persons previously sensitized to amines may develop a cross-sensitization reaction to certain other amines.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >1,000 - =2,000 mg/kg
Overall product	Ingestion		No data available; calculated ATE >2,000 - =5,000 mg/kg
4,7,10-Trioxatridecane-1,13-Diamine	Dermal	Rabbit	LD50 2,525 mg/kg
4,7,10-Trioxatridecane-1,13-Diamine	Ingestion	Rat	LD50 2,850 mg/kg
Amine Curing Agent	Dermal	Rabbit	LD50 estimated to be 200 - 1,000 mg/kg
Amine Curing Agent	Ingestion	Rat	LD50 1,140 mg/kg
Nepheline Syenite	Dermal		LD50 estimated to be > 5,000 mg/kg
Nepheline Syenite	Ingestion		LD50 estimated to be 2,000 - 5,000 mg/kg
tris(2,4,6-Dimethylaminomethyl)Phenol	Dermal	Rat	LD50 1,280 mg/kg

3M™ Scotch-Weld™ Epoxy Adhesive DP405 Black, Part A

tris(2,4,6-Dimethylaminomonomethyl)Phenol	Ingestion	Rat	LD50 1,000 mg/kg
Calcium Salt	Dermal	Professional judgement	LD50 estimated to be 2,000 - 5,000 mg/kg
Calcium Salt	Ingestion	Rat	LD50 > 2,000 mg/kg
Salicylic Acid	Dermal	Rat	LD50 > 2,000 mg/kg
Salicylic Acid	Ingestion	Rat	LD50 891 mg/kg
Amorphous Silica	Dermal		LD50 estimated to be > 5,000 mg/kg
Amorphous Silica	Ingestion	Rat	LD50 > 5,340 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Overall product	In vitro data	Corrosive
4,7,10-Trioxatridecane-1,13-Diamine	Rabbit	Corrosive
Amine Curing Agent	Rabbit	Corrosive
Nepheline Syenite	Professional judgement	No significant irritation
tris(2,4,6-Dimethylaminomonomethyl)Phenol	Rabbit	Corrosive
Calcium Salt	Rabbit	Minimal irritation
Salicylic Acid	Rabbit	No significant irritation

Serious Eye Damage/Irritation

Name	Species	Value
4,7,10-Trioxatridecane-1,13-Diamine	Rabbit	Corrosive
Amine Curing Agent	Rabbit	Corrosive
Nepheline Syenite	Professional judgement	Mild irritant
tris(2,4,6-Dimethylaminomonomethyl)Phenol	Rabbit	Corrosive
Calcium Salt	Rabbit	Corrosive
Salicylic Acid	Rabbit	Corrosive

Skin Sensitization

Name	Species	Value
4,7,10-Trioxatridecane-1,13-Diamine	Professional judgement	Sensitizing
Amine Curing Agent	Guinea pig	Sensitizing
tris(2,4,6-Dimethylaminomonomethyl)Phenol	Guinea pig	Not classified
Calcium Salt	Guinea pig	Not classified
Salicylic Acid	Mouse	Not classified

Photosensitization

Name	Species	Value
Salicylic Acid	Mouse	Not sensitizing

Respiratory Sensitization

For the component/components, either no data are currently available or the data are not sufficient for classification.

Germ Cell Mutagenicity

Name	Route	Value
4,7,10-Trioxatridecane-1,13-Diamine	In Vitro	Not mutagenic
Amine Curing Agent	In Vitro	Not mutagenic
tris(2,4,6-Dimethylaminomonomethyl)Phenol	In Vitro	Not mutagenic
Calcium Salt	In Vitro	Not mutagenic
Salicylic Acid	In Vitro	Not mutagenic
Salicylic Acid	In vivo	Not mutagenic

Carcinogenicity

For the component/components, either no data are currently available or the data are not sufficient for classification.

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test result	Exposure Duration
4,7,10-Trioxatridecane-1,13-Diamine	Ingestion	Not classified for female reproduction	Rat	NOAEL 600 mg/kg/day	prematuring into lactation
4,7,10-Trioxatridecane-1,13-Diamine	Ingestion	Not classified for male reproduction	Rat	NOAEL 600 mg/kg/day	59 days
4,7,10-Trioxatridecane-1,13-Diamine	Ingestion	Not classified for development	Rat	NOAEL 600 mg/kg/day	prematuring into lactation
Amine Curing Agent	Ingestion	Not classified for male reproduction	Rat	NOAEL 100 mg/kg/day	29 days
Amine Curing Agent	Ingestion	Not classified for female reproduction	Rat	NOAEL 100 mg/kg/day	prematuring into lactation
Amine Curing Agent	Ingestion	Not classified for development	Rat	NOAEL 100 mg/kg/day	prematuring into lactation
tris(2,4,6-Dimethylaminomonomethyl)Phenol	Ingestion	Not classified for male reproduction	Rat	NOAEL 150 mg/kg/day	2 generation
tris(2,4,6-Dimethylaminomonomethyl)Phenol	Ingestion	Not classified for female reproduction	Rat	NOAEL 50 mg/kg/day	2 generation
tris(2,4,6-Dimethylaminomonomethyl)Phenol	Ingestion	Not classified for development	Rabbit	NOAEL 15 mg/kg/day	during gestation
Salicylic Acid	Ingestion	Toxic to development	Rat	NOAEL 75 mg/kg/day	during organogenesis

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
4,7,10-Trioxatridecane-1,13-Diamine	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	
Amine Curing Agent	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	Irritation positive	
tris(2,4,6-Dimethylaminomonomethyl)Phenol	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	
Calcium Salt	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL not available	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
4,7,10-Trioxatridecane-1,13-Diamine	Ingestion	gastrointestinal tract heart endocrine system bone, teeth,	Not classified	Rat	NOAEL 600 mg/kg/day	59 days

		nails, and/or hair hematopoietic system liver immune system muscles nervous system eyes kidney and/or bladder respiratory system vascular system				
Amine Curing Agent	Ingestion	endocrine system hematopoietic system heart skin gastrointestinal tract bone, teeth, nails, and/or hair liver immune system muscles nervous system eyes kidney and/or bladder respiratory system vascular system	Not classified	Rat	NOAEL 100 mg/kg/day	29 days
tris(2,4,6-Dimethylaminomonomethyl)Phenol	Dermal	skin	Not classified	Rat	NOAEL 25 mg/kg/day	4 weeks
tris(2,4,6-Dimethylaminomonomethyl)Phenol	Dermal	liver nervous system auditory system hematopoietic system eyes	Not classified	Rat	NOAEL 125 mg/kg/day	4 weeks
tris(2,4,6-Dimethylaminomonomethyl)Phenol	Ingestion	heart endocrine system hematopoietic system liver muscles nervous system kidney and/or bladder respiratory system vascular system auditory system skin gastrointestinal tract bone, teeth, nails, and/or hair immune system eyes	Not classified	Rat	NOAEL 150 mg/kg/day	90 days
Salicylic Acid	Ingestion	liver	Not classified	Rat	NOAEL 500 mg/kg/day	3 days

Aspiration Hazard

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

No data available.

SECTION 13: Disposal considerations

13.1. Disposal methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Combustion products will include halogen acid (HCl/HF/HBr). Facility must be capable of handling halogenated materials. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

SECTION 14: Transport Information

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Global inventory status

Contact 3M for more information. The components of this material are in compliance with the China "Measures on Environmental Management of New Chemical Substance". Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Philippines RA 6969 requirements. Certain restrictions may apply. Contact the selling division for additional information. The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

SECTION 16: Other information

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

Health: 3 Flammability: 1 Instability: 0 Special Hazards: None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

Document group:	26-6743-4	Version number:	5.03
Issue Date:	2025/09/11	Supersedes Date:	2025/01/08

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Safety Data Sheet

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Document group:	26-6751-7	Version number:	6.02
Issue Date:	2026/04/27	Supersedes Date:	2026/02/02

This Safety Data Sheet has been prepared in accordance with the Canadian Hazardous Products Regulations.

SECTION 1: Identification

1.1. Product identifier

3M™ Scotch-Weld™ Epoxy Adhesive DP405 Black, Part B

Product Identification Numbers

UU-0129-5871-4

1.2. Recommended use and restrictions on use

Intended Use

Structural adhesive

Restrictions on use

Not applicable

1.3. Supplier's details

Company:	3M Canada Company
Division:	Industrial Adhesives and Tapes Division
Address:	1840 Oxford Street East, Post Office Box 5757, London, Ontario N6A 4T1
Telephone:	(800) 364-3577
Website:	www.3M.ca

1.4. Emergency telephone number

Medical Emergency Telephone: 1-800-3M HELPS / 1800 364 3577

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture

Serious Eye Damage/Irritation: Category 2B.

Skin Sensitizer: Category 1.

2.2. Label elements

Signal word

Warning

Symbols

Exclamation mark |

Pictograms**Hazard Statements**

Causes eye irritation. May cause an allergic skin reaction.

Precautionary statements**Prevention:**

Avoid breathing vapours. Wash exposed skin thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves.

Response:

IF ON SKIN: Wash with plenty of soap and water. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If skin irritation or rash occurs: Get medical attention. If eye irritation persists: Get medical advice. Take off contaminated clothing and wash it before reuse.

Disposal:

Dispose of contents and container in accordance with applicable local, regional, national, and international regulations.

2.3. Other hazards

None known.

SECTION 3: Composition/information on ingredients

This material is a mixture.

Ingredient	C.A.S. No.	% by Wt	Common Name
Epoxy Resin	25068-38-6	45 - 72	Phenol, 4,4'-(1-methylethylidene)bis-, polymer with (chloromethyl)oxirane
Polyester Resin	Trade Secret	10 - 30	Not Applicable
Butadiene Acrylic Copolymer	Trade Secret	< 15	Not Applicable
Nepheline Syenite	37244-96-5	< 10	Nepheline syenite
3-(trimethoxysilyl)propyl glycidyl ether	2530-83-8	< 1	Silane, trimethoxy[3-(oxiranylmethoxy)propyl]-

Butadiene Acrylic Copolymer is a non-hazardous material according to WHMIS criteria. Specific information has been withheld as a trade secret.

Polyester Resin is a non-hazardous material according to WHMIS criteria. Specific information has been withheld as a trade secret.

SECTION 4: First aid measures

4.1. Description of first aid measures**Inhalation:**

Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye Contact:

Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

If Swallowed:

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

Allergic skin reaction (redness, swelling, blistering, and itching).

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Unsuitable extinguishing media

None Determined

5.3. Special hazards arising from the substance or mixture

None inherent in this product.

Hazardous Decomposition or By-Products

Substance

Aldehydes
Carbon monoxide
Carbon dioxide
Hydrogen Chloride
Irritant Vapours or Gases

Condition

During Combustion
During Combustion
During Combustion
During Combustion
During Combustion

5.4. Special protection actions for fire-fighters

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapours, in accordance with good industrial hygiene practice. Use personal protective equipment based on the results of an exposure assessment. Refer to Section 8 for PPE recommendations. If anticipated exposure resulting from an accidental release exceeds the protective capabilities of the PPE listed in Section 8, or are unknown, select PPE that offers an appropriate level of protection. Consider the physical and chemical hazards of the material when doing so. Examples of PPE ensembles for emergency response could include wearing bunker gear for a release of flammable material; wearing chemical protective clothing if the spilled material is a corrosive, a sensitizer, a significant dermal irritant, or can be absorbed through the skin; or donning a positive pressure supplied-air respirator for chemicals with inhalation hazards. For information regarding physical and health hazards, refer to sections 2 and 11 of the SDS.

6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up

Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

For industrial or professional use only. Not for consumer sale or use. Avoid breathing dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.)

7.2. Conditions for safe storage including any incompatibilities

Store away from oxidizing agents.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

No occupational exposure limit values exist for any of the components listed in Section 3 of this SDS.

8.2. Exposure controls

8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Safety Glasses with side shields
Indirect Vented Goggles

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

For prolonged or repeated contact, gloves made from the following material(s) are recommended (breakthrough times are >4 hours): Butyl Rubber, Nitrile Rubber, Polymer laminate

Any glove recommended for prolonged/repeated contact is also suitable for short-term/splash contact.

If this product is used in a manner that presents a higher potential for exposure (e.g., spraying, high splash potential, etc.), then use of a protective apron may be necessary. See recommended glove material(s) for determining appropriate apron

material(s). If a glove material is not available as an apron, polymer laminate is a suitable option.

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapors

Half facepiece or full facepiece supplied-air respirator

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Liquid
Specific Physical Form:	Paste
Colour	Black
Odour	Mild Epoxy
Odour threshold	No Data Available
pH	Not Applicable
Melting point/Freezing point	Not Applicable
Boiling point	≥ 121.1 °C
Flash Point	≥ 121.1 °C [Test Method: Closed Cup]
Evaporation rate	Nil
Flammability	Not Applicable
Flammable Limits(LEL)	No Data Available
Flammable Limits(UEL)	No Data Available
Vapour Pressure	No Data Available
Relative Vapour Density	No Data Available
Density	1.2 g/ml
Relative density	1.2 [Ref Std: WATER=1]
Water solubility	Nil
Solubility- non-water	No Data Available
Partition coefficient: n-octanol/ water	No Data Available
Autoignition temperature	No Data Available
Decomposition temperature	No Data Available
Kinematic Viscosity	50,000 mm ² /sec
Volatile Organic Compounds	No Data Available
Percent volatile	No Data Available
VOC Less H ₂ O & Exempt Solvents	0 g/l [Test Method: calculated SCAQMD rule 443.1] [Details: when used as intended with Part A]
VOC Less H ₂ O & Exempt Solvents	9 g/l [Test Method: calculated SCAQMD rule 443.1] [Details: as supplied]
VOC Less H ₂ O & Exempt Solvents	0 % [Test Method: calculated per CARB title 2] [Details: when used as intended with Part A]
Molecular weight	No Data Available

Particle Characteristics	Not Applicable
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SECTION 10: Stability and reactivity

10.1. Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid

Heat is generated during cure. Do not cure a mass larger than 50 grams in a confined space to prevent a premature exothermic reaction with production of intense heat and smoke.

10.5. Incompatible materials

Strong oxidizing agents

10.6. Hazardous decomposition products

<u>Substance</u>	<u>Condition</u>
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Skin Contact:

Mild Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, and dryness. Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye Contact:

Moderate Eye Irritation: Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

Ingestion:

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

3M™ Scotch-Weld™ Epoxy Adhesive DP405 Black, Part B

Name	Route	Species	Value
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
Epoxy Resin	Dermal	Rat	LD50 > 1,600 mg/kg
Epoxy Resin	Ingestion	Rat	LD50 > 1,000 mg/kg
Butadiene Acrylic Copolymer	Dermal	Rabbit	LD50 > 5,000 mg/kg
Butadiene Acrylic Copolymer	Ingestion	Rat	LD50 > 5,000 mg/kg
Nepheline Syenite	Dermal		LD50 estimated to be > 5,000 mg/kg
Nepheline Syenite	Ingestion		LD50 estimated to be 2,000 - 5,000 mg/kg
3-(trimethoxysilyl)propyl glycidyl ether	Dermal	Rabbit	LD50 4,000 mg/kg
3-(trimethoxysilyl)propyl glycidyl ether	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 5.3 mg/l
3-(trimethoxysilyl)propyl glycidyl ether	Ingestion	Rat	LD50 7,010 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Epoxy Resin	Rabbit	Mild irritant
Butadiene Acrylic Copolymer	Professional judgement	Minimal irritation
Nepheline Syenite	Professional judgement	No significant irritation
3-(trimethoxysilyl)propyl glycidyl ether	Rabbit	Mild irritant

Serious Eye Damage/Irritation

Name	Species	Value
Epoxy Resin	Rabbit	Moderate irritant
Butadiene Acrylic Copolymer	Professional judgement	Mild irritant
Nepheline Syenite	Professional judgement	Mild irritant
3-(trimethoxysilyl)propyl glycidyl ether	Rabbit	Corrosive

Skin Sensitization

Name	Species	Value
Epoxy Resin	Human and animal	Sensitizing
3-(trimethoxysilyl)propyl glycidyl ether	Guinea pig	Not classified

Respiratory Sensitization

Name	Species	Value
Epoxy Resin	Human	Not classified

Germ Cell Mutagenicity

Name	Route	Value
Epoxy Resin	In vivo	Not mutagenic
Epoxy Resin	In Vitro	Some positive data exist, but the data are not sufficient for classification

3M™ Scotch-Weld™ Epoxy Adhesive DP405 Black, Part B

3-(trimethoxysilyl)propyl glycidyl ether	In Vitro	Some positive data exist, but the data are not sufficient for classification
3-(trimethoxysilyl)propyl glycidyl ether	In vivo	Some positive data exist, but the data are not sufficient for classification

Carcinogenicity

Name	Route	Species	Value
Epoxy Resin	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification
3-(trimethoxysilyl)propyl glycidyl ether	Dermal	Mouse	Not carcinogenic

Reproductive Toxicity**Reproductive and/or Developmental Effects**

Name	Route	Value	Species	Test result	Exposure Duration
Epoxy Resin	Ingestion	Not classified for female reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
Epoxy Resin	Ingestion	Not classified for male reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
Epoxy Resin	Dermal	Not classified for development	Rabbit	NOAEL 300 mg/kg/day	during organogenesis
Epoxy Resin	Ingestion	Not classified for development	Rat	NOAEL 750 mg/kg/day	2 generation
3-(trimethoxysilyl)propyl glycidyl ether	Ingestion	Not classified for female reproduction	Rat	NOAEL 1,000 mg/kg/day	1 generation
3-(trimethoxysilyl)propyl glycidyl ether	Ingestion	Not classified for male reproduction	Rat	NOAEL 1,000 mg/kg/day	1 generation
3-(trimethoxysilyl)propyl glycidyl ether	Ingestion	Not classified for development	Rat	NOAEL 3,000 mg/kg/day	during organogenesis

Target Organ(s)**Specific Target Organ Toxicity - single exposure**

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Epoxy Resin	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Epoxy Resin	Dermal	liver	Not classified	Rat	NOAEL 1,000 mg/kg/day	2 years
Epoxy Resin	Dermal	nervous system	Not classified	Rat	NOAEL 1,000 mg/kg/day	13 weeks
Epoxy Resin	Ingestion	auditory system	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
Epoxy Resin	Ingestion	heart	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
Epoxy Resin	Ingestion	endocrine system	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
Epoxy Resin	Ingestion	hematopoietic system	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
Epoxy Resin	Ingestion	liver	Not classified	Rat	NOAEL	28 days

3M™ Scotch-Weld™ Epoxy Adhesive DP405 Black, Part B

					1,000 mg/kg/day	
Epoxy Resin	Ingestion	eyes	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
Epoxy Resin	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
3-(trimethoxysilyl)propyl glycidyl ether	Ingestion	heart	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
3-(trimethoxysilyl)propyl glycidyl ether	Ingestion	endocrine system	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
3-(trimethoxysilyl)propyl glycidyl ether	Ingestion	bone, teeth, nails, and/or hair	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
3-(trimethoxysilyl)propyl glycidyl ether	Ingestion	hematopoietic system	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
3-(trimethoxysilyl)propyl glycidyl ether	Ingestion	liver	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
3-(trimethoxysilyl)propyl glycidyl ether	Ingestion	immune system	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
3-(trimethoxysilyl)propyl glycidyl ether	Ingestion	nervous system	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
3-(trimethoxysilyl)propyl glycidyl ether	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
3-(trimethoxysilyl)propyl glycidyl ether	Ingestion	respiratory system	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days

Aspiration Hazard

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

No data available.

SECTION 13: Disposal considerations**13.1. Disposal methods**

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Combustion products will include halogen acid (HCl/HF/HBr). Facility must be capable of handling halogenated materials. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

SECTION 14: Transport Information

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Global inventory status

Contact 3M for more information. The components of this material are in compliance with the provisions of Philippines RA 6969 requirements. Certain restrictions may apply. Contact the selling division for additional information. The components of this product are in compliance with the new substance notification requirements of CEPA. This product complies with Measures on Environmental Management of New Chemical Substances. All ingredients are listed on or exempt from on China IECSC inventory. The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

SECTION 16: Other information

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

Health: 2 **Flammability:** 1 **Instability:** 0 **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

Document group:	26-6751-7	Version number:	6.02
Issue Date:	2026/04/27	Supersedes Date:	2026/02/02

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3M Canada SDSs are available at www.3M.ca