

Safety Data Sheet

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This Safety Data Sheet has been prepared in accordance with the REACH Regulation (1907/2006), as amended for GB.

IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

1.1. Product identifier

3M Scotch-Weld(TM) Epoxy Adhesive DP125 Grey

Product Identification Numbers

62-3293-3530-1 UU-0101-3321-1

7100076727 7100200488

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses

Structural adhesive.

1.3. Details of the supplier of the safety data sheet

Address: 3M United Kingdom PLC, 3M Centre, Cain Road, Bracknell, Berkshire, RG12 8HT.

Telephone: +44 (0)1344 858 000 **E Mail:** tox.uk@mmm.com

Website: www.3M.com/uk

1.4. Emergency telephone number

+44 (0)1344 858 000

This product is a kit or a multipart product which consists of multiple, independently packaged components. A Safety Data Sheet for each of these components is included. Please do not separate the component Safety Data Sheets from this cover page. The document numbers of the MSDSs for components of this product are:

05-6813-9, 05-6814-7

TRANSPORTATION INFORMATION

Refer to section 14 of the kit components for transport information.

KIT LABEL

2.1. Classification of the substance or mixture

The retained CLP Regulation (EU) No 1272/2008 as amended for Great Britain

CLASSIFICATION:

Skin Corrosion/Irritation, Category 2 - Skin Irrit. 2; H315

Serious Eye Damage/Eye Irritation, Category 2 - Eye Irrit. 2; H319

Skin Sensitization, Category 1 - Skin Sens. 1; H317

Specific Target Organ Toxicity-Single Exposure, Category 3 - STOT SE 3; H336 Hazardous to the Aquatic Environment (Acute), Category 1 - Aquatic Acute 1; H400 Hazardous to the Aquatic Environment (Chronic), Category 1 - Aquatic Chronic 1; H410

For full text of H phrases, see Section 16.

2.2. Label elements

The retained CLP Regulation (EU) No 1272/2008 as amended for Great Britain

SIGNAL WORD

WARNING.

Symbols

GHS07 (Exclamation mark) |GHS09 (Environment) |

Pictograms





Contains:

bis-[4-(2,3-epoxipropoxi)phenyl]propane; 4,4'-Isopropylidenedicyclohexanol, oligomeric reaction products with 1-chloro-2,3-epoxypropane; Reaction products of fatty acids, C18-unsaturated, dimers and trimers with 3,3'-[oxybis(ethane-2,1-diyloxy)]dipropan-1-amine

HAZARD STATEMENTS:

H315 Causes skin irritation.
 H319 Causes serious eye irritation.
 H317 May cause an allergic skin reaction.
 H336 May cause drowsiness or dizziness.

H410 Very toxic to aquatic life with long lasting effects.

PRECAUTIONARY STATEMENTS

Prevention:

P261A Avoid breathing vapours.

P273 Avoid release to the environment.

P280E Wear protective gloves.

Response:

P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if

present and easy to do. Continue rinsing.

P333 + P313 If skin irritation or rash occurs: Get medical advice/attention.

P391 Collect spillage.

For containers not exceeding 125 ml the following Hazard and Precautionary statements may be used:

<=125 ml Hazard statements

H317 May cause an allergic skin reaction.

<=125 ml Precautionary statements

Prevention:

P280E Wear protective gloves.

Response:

P333 + P313 If skin irritation or rash occurs: Get medical advice/attention.

Refer to Safety Data Sheet for component % unknown values (www.3M.com/msds).

Revision information:

GB Kit Information: CLP Percent Unknown information was added.

GB Label: CLP Ingredients - kit components information was added.

Label: CLP Percent Unknown - Kit information was deleted.

Label: CLP Ingredients - kit components information was deleted.

Label: CLP Classification information was modified.

Label: CLP Environmental Hazard Statements information was modified.

Label: CLP Precautionary - Disposal information was deleted.

Label: CLP Precautionary - Prevention information was modified.

Label: CLP Precautionary - Response information was modified.



Safety Data Sheet

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Document group: 05-6813-9 Version number: 25 00 **Revision date:** 20/11/2024 Supersedes date: 13/06/2024

This Safety Data Sheet has been prepared in accordance with the REACH Regulation (1907/2006), as amended for GB.

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

3MTM Scotch-WeldTM Epoxy Adhesive DP125 Gray, Part B

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses

Structural adhesive.

1.3. Details of the supplier of the safety data sheet

Address: 3M United Kingdom PLC, 3M Centre, Cain Road, Bracknell, Berkshire, RG12 8HT.

Telephone: +44 (0)1344 858 000 E Mail: tox.uk@mmm.com Website: www.3M.com/uk

1.4. Emergency telephone number

+44 (0)1344 858 000

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture

The retained CLP Regulation (EU) No 1272/2008 as amended for Great Britain

The health and environmental classifications of this material have been derived using the calculation method, except in cases where test data are available or the physical form impacts classification. Classification(s) based on test data or physical form are noted below, if applicable.

CLASSIFICATION:

Skin Corrosion/Irritation, Category 2 - Skin Irrit. 2; H315 Serious Eye Damage/Eye Irritation, Category 2 - Eye Irrit. 2; H319 Skin Sensitization, Category 1 - Skin Sens. 1; H317 Hazardous to the Aquatic Environment (Chronic), Category 2 - Aquatic Chronic 2; H411

For full text of H phrases, see Section 16.

2.2. Label elements

The retained CLP Regulation (EU) No 1272/2008 as amended for Great Britain

SIGNAL WORD

WARNING.

Symbols

GHS07 (Exclamation mark) |GHS09 (Environment) |

Pictograms





Ingredient	CAS Nbr	EC No.	% by Wt
bis-[4-(2,3-epoxipropoxi)phenyl]propane	1675-54-3	216-823-5	40 - 70
4,4'-Isopropylidenedicyclohexanol, oligomeric reaction products	30583-72-3	500-070-7	15 - 40
with 1-chloro-2 3-enoxypropane			

HAZARD STATEMENTS:

H315 Causes skin irritation.
H319 Causes serious eye irritation.
H317 May cause an allergic skin reaction.

H411 Toxic to aquatic life with long lasting effects.

PRECAUTIONARY STATEMENTS

Prevention:

P273 Avoid release to the environment.

P280E Wear protective gloves.

Response:

P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if

present and easy to do. Continue rinsing.

P333 + P313 If skin irritation or rash occurs: Get medical advice/attention.

P391 Collect spillage.

For containers not exceeding 125 ml the following Hazard and Precautionary statements may be used:

<=125 ml Hazard statements

H317 May cause an allergic skin reaction.

<=125 ml Precautionary statements

Prevention:

P280E Wear protective gloves.

Response:

P333 + P313 If skin irritation or rash occurs: Get medical advice/attention.

Contains 2% of components with unknown hazards to the aquatic environment.

2.3. Other hazards

None known.

This material does not contain any substances that are assessed to be a PBT or vPvB

SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Ingredient	Identifier(s)	%	Classification according to Regulation (EC) No. 1272/2008 [CLP], as amended for GB
bis-[4-(2,3-epoxipropoxi)phenyl]propane	(CAS-No.) 1675-54-3 (EC-No.) 216-823-5	40 - 70	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317 Aquatic Chronic 2, H411
4,4'-Isopropylidenedicyclohexanol, oligomeric reaction products with 1-chloro-2,3-epoxypropane	(CAS-No.) 30583-72-3 (EC-No.) 500-070-7	15 - 40	Skin Sens. 1, H317 Aquatic Chronic 3, H412
Kaolin	(CAS-No.) 1332-58-7 (EC-No.) 310-194-1	10 - 30	Substance with a national occupational exposure limit
Siloxanes and Silicones, di-Me, reaction products with silica	(CAS-No.) 67762-90-7	1 - 5	Substance with a national occupational exposure limit
Titanium dioxide	(CAS-No.) 13463-67-7 (EC-No.) 236-675-5	< 0.5	Carc. 2, H351 (inhalation)

Please see section 16 for the full text of any H statements referred to in this section

Specific Concentration Limits

Ingredient	Identifier(s)	Specific Concentration Limits
	` /	(C >= 5%) Skin Irrit. 2, H315 (C >= 5%) Eye Irrit. 2, H319

For information on ingredient occupational exposure limits or PBT or vPvB status, see sections 8 and 12 of this SDS

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation

Remove person to fresh air. If you feel unwell, get medical attention.

Skin contact

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms

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develop, get medical attention.

Eve contact

Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

If swallowed

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

The most important symptoms and effects based on the GB CLP classification include:

Irritation to the skin (localized redness, swelling, itching, and dryness). Allergic skin reaction (redness, swelling, blistering, and itching). Serious irritation to the eyes (significant redness, swelling, pain, tearing, and impaired vision).

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture

None inherent in this product.

Hazardous Decomposition or By-Products

<u>Substance</u>	<u>Condition</u>
Aldehydes.	During combustion.
Hydrocarbons.	During combustion.
Carbon monoxide	During combustion.
Carbon dioxide.	During combustion.
Hydrogen Chloride	During combustion.
Ketones.	During combustion.
Toxic vapour, gas, particulate.	During combustion.

5.3. Advice for fire-fighters

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapours, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dykes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up

Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate

solvent selected by a qualified and authorised person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and Safety Data Sheet. Seal the container. Dispose of collected material as soon as possible.

6.4. Reference to other sections

Refer to Section 8 and Section 13 for more information

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Avoid breathing dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidising agents (eg. chlorine, chromic acid etc.)

7.2. Conditions for safe storage including any incompatibilities

Store away from acids. Store away from oxidising agents.

7.3. Specific end use(s)

See information in Section 7.1 and 7.2 for handling and storage recommendations. See Section 8 for exposure controls and personal protection recommendations.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	CAS Nbr	Agency	Limit type	Additional comments
Kaolin	1332-58-7	UK HSE	TWA (as respirable dust): 2 mg/m ³	
Titanium dioxide	13463-67-7	UK HSE	TWA(respirable):4 mg/m3;TWA(Inhalable):10 mg/m3	
Silicon dioxide	67762-90-7	UK HSE	TWA(as respirable dust):2.4 mg/m3;TWA(as inhalable dust):6 mg/m3	

UK HSE: UK Health and Safety Commission

TWA: Time-Weighted-Average STEL: Short Term Exposure Limit

CEIL: Ceiling

Biological limit values

No biological limit values exist for any of the components listed in Section 3 of this safety data sheet.

8.2. Exposure controls

8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face

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protection(s) are recommended: Safety glasses with side shields. Indirect vented goggles.

Applicable Norms/Standards
Use eye protection conforming to EN 166

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity. Gloves made from the following material(s) are recommended:

MaterialThickness (mm)Breakthrough TimePolymer laminateNo data availableNo data available

Applicable Norms/Standards Use gloves tested to EN 374

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron - polymer laminate

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates Half facepiece or full facepiece supplied-air respirator

For questions about suitability for a specific application, consult with your respirator manufacturer.

Applicable Norms/Standards

Use a respirator conforming to EN 140 or EN 136

Use a respirator conforming to EN 140 or EN 136: filter types A & P

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Liquid.	
Colour	Grey	
Odor	Slight Epoxy	
Odour threshold	No data available.	
Melting point/freezing point	Not applicable.	
Boiling point/boiling range	> 93.3 °C	
Flammability	Not applicable.	
Flammable Limits(LEL)	No data available.	
Flammable Limits(UEL)	No data available.	
Flash point	> 93.3 °C [Test Method: Pensky-Martens Closed Cup]	
Autoignition temperature	No data available.	

Decomposition temperature	No data available.
pH	substance/mixture is non-soluble (in water)
Kinematic Viscosity	60,317 mm ² /sec
Water solubility	Nil
Solubility- non-water	No data available.
Partition coefficient: n-octanol/water	No data available.
Vapour pressure	No data available.
Density	1.26 g/ml
Relative density	approximately 1.26 [Ref Std:WATER=1]
Relative Vapour Density	No data available.
Particle Characteristics	Not applicable.

9.2. Other information

9.2.2 Other safety characteristics

EU Volatile Organic CompoundsNo data available.Evaporation rateNo data available.Molecular weightNo data available.

SECTION 10: Stability and reactivity

10.1 Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section

10.2 Chemical stability

Stable.

10.3 Possibility of hazardous reactions

Hazardous polymerisation will not occur.

10.4 Conditions to avoid

Heat is generated during cure. Do not cure a mass larger than 50 grams in a confined space to prevent a premature exothermic reaction with production of intense heat and smoke.

10.5 Incompatible materials

Strong acids.

Strong oxidising agents.

10.6 Hazardous decomposition products

Substance

Condition

None known.

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not agree with the material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 11 are based on UN GHS calculation rules and classifications derived from 3M assessments.

11.1. Information on hazard classes as defined in the retained CLP Regulation (EU) No 1272/2008, as amended for Great Britain.

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation

Respiratory tract irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Skin contact

Mild Skin Irritation: Signs/symptoms may include localised redness, swelling, itching, and dryness. Allergic skin reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eve contact

Moderate eye irritation: Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

Ingestion

Gastrointestinal irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhoea.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Dermal	Rat	LD50 > 1,600 mg/kg
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Ingestion	Rat	LD50 > 1,000 mg/kg
4,4'-Isopropylidenedicyclohexanol, oligomeric reaction products with 1-chloro-2,3-epoxypropane	Dermal	Rat	LD50 > 2,000 mg/kg
4,4'-Isopropylidenedicyclohexanol, oligomeric reaction products with 1-chloro-2,3-epoxypropane	Ingestion	Rat	LD50 > 2,000 mg/kg
Kaolin	Dermal		LD50 estimated to be > 5,000 mg/kg
Kaolin	Ingestion	Human	LD50 > 15,000 mg/kg
Siloxanes and Silicones, di-Me, reaction products with silica	Dermal	Rabbit	LD50 > 5,000 mg/kg
Siloxanes and Silicones, di-Me, reaction products with silica	Inhalation- Dust/Mist (4 hours)	Rat	LC50 > 0.691 mg/l
Siloxanes and Silicones, di-Me, reaction products with silica	Ingestion	Rat	LD50 > 5,110 mg/kg
Titanium dioxide	Dermal	Rabbit	LD50 > 10,000 mg/kg
Titanium dioxide	Inhalation- Dust/Mist (4 hours)	Rat	LC50 > 6.82 mg/l
Titanium dioxide	Ingestion	Rat	LD50 > 10,000 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Skiii Collosion/1111tation		
Name	Species	Value
	•	
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Rabbit	Mild irritant
4,4'-Isopropylidenedicyclohexanol, oligomeric reaction products with 1-chloro-	Rabbit	Minimal irritation
2,3-epoxypropane		
Kaolin	Professio	No significant irritation
	nal	
	judgemen	
	t	
Siloxanes and Silicones, di-Me, reaction products with silica	Rabbit	No significant irritation
Titanium dioxide	Rabbit	No significant irritation

Serious Eye Damage/Irritation

Name	Species	Value
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Rabbit	Moderate irritant
4,4'-Isopropylidenedicyclohexanol, oligomeric reaction products with 1-chloro-	Rabbit	Mild irritant
2,3-epoxypropane		
Kaolin	Professio	No significant irritation
	nal	
	judgemen	
	t	
Siloxanes and Silicones, di-Me, reaction products with silica	Rabbit	No significant irritation
Titanium dioxide	Rabbit	No significant irritation

Skin Sensitisation

Name	Species	Value
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Human and animal	Sensitising
4,4'-Isopropylidenedicyclohexanol, oligomeric reaction products with 1-chloro-2,3-epoxypropane	Mouse	Sensitising
Siloxanes and Silicones, di-Me, reaction products with silica	Human and animal	Not classified
Titanium dioxide	Human and animal	Not classified

Respiratory Sensitisation

Name	Species	Value
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Human	Not classified

Germ Cell Mutagenicity

Name	Route	Value	
bis-[4-(2,3-epoxipropoxi)phenyl]propane	In vivo	Not mutagenic	
bis-[4-(2,3-epoxipropoxi)phenyl]propane	In Vitro	Some positive data exist, but the data are not sufficient for classification	
4,4'-Isopropylidenedicyclohexanol, oligomeric reaction products with 1-chloro-2,3-epoxypropane	In vivo	Not mutagenic	
4,4'-Isopropylidenedicyclohexanol, oligomeric reaction products with 1-chloro-2,3-epoxypropane	In Vitro	Some positive data exist, but the data are not sufficient for classification	
Siloxanes and Silicones, di-Me, reaction products with silica	In Vitro	Not mutagenic	
Titanium dioxide	In Vitro	Not mutagenic	
Titanium dioxide	In vivo	Not mutagenic	

Carcinogenicity

Name	Route	Species	Value
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification
Kaolin	Inhalation	Multiple animal species	Not carcinogenic
Siloxanes and Silicones, di-Me, reaction products with silica	Not specified.	Mouse	Some positive data exist, but the data are not sufficient for classification
Titanium dioxide	Ingestion	Multiple animal species	Not carcinogenic
Titanium dioxide	Inhalation	Rat	Carcinogenic.

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test result	Exposure Duration
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Ingestion	Not classified for female reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Ingestion	Not classified for male reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Dermal	Not classified for development	Rabbit	NOAEL 300 mg/kg/day	during organogenesis
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Ingestion	Not classified for development	Rat	NOAEL 750 mg/kg/day	2 generation
4,4'-Isopropylidenedicyclohexanol, oligomeric reaction products with 1-chloro- 2,3-epoxypropane	Ingestion	Not classified for development	Rat	NOAEL 300 mg/kg/day	during gestation
Siloxanes and Silicones, di-Me, reaction products with silica	Ingestion	Not classified for female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
Siloxanes and Silicones, di-Me, reaction products with silica	Ingestion	Not classified for male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
Siloxanes and Silicones, di-Me, reaction products with silica	Ingestion	Not classified for development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis

Target Organ(s)

Specific Target Organ Toxicity - single exposure

For the component/components, either no data is currently available or the data is not sufficient for classification.

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
bis-[4-(2,3- epoxipropoxi)phenyl]prop ane	Dermal	liver	Not classified	Rat	NOAEL 1,000 mg/kg/day	2 years
bis-[4-(2,3- epoxipropoxi)phenyl]prop ane	Dermal	nervous system	Not classified	Rat	NOAEL 1,000 mg/kg/day	13 weeks
bis-[4-(2,3- epoxipropoxi)phenyl]prop ane	Ingestion	auditory system heart endocrine system hematopoietic system liver eyes kidney and/or bladder	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
4,4'- Isopropylidenedicyclohexa nol, oligomeric reaction products with 1-chloro- 2,3-epoxypropane	Ingestion	kidney and/or bladder	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 100 mg/kg/day	90 days
4,4'- Isopropylidenedicyclohexa nol, oligomeric reaction products with 1-chloro- 2,3-epoxypropane	Ingestion	heart endocrine system gastrointestinal tract bone, teeth, nails, and/or hair hematopoietic system liver immune system nervous system vascular system skin muscles eyes respiratory system	Not classified	Rat	NOAEL 600 mg/kg/day	90 days
Kaolin	Inhalation	pneumoconiosis	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL NA	occupational exposure
Kaolin	Inhalation	pulmonary fibrosis	Not classified	Rat	NOAEL Not available	
Siloxanes and Silicones,	Inhalation	respiratory system	Not classified	Human	NOAEL Not	occupational

di-Me, reaction products with silica		silicosis			available	exposure
Titanium dioxide	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Rat	LOAEL 0.01 mg/l	2 years
Titanium dioxide	Inhalation	pulmonary fibrosis	Not classified	Human	NOAEL Not available	occupational exposure

Aspiration Hazard

For the component/components, either no data is currently available or the data is not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

11.2. Information on other hazards

This material does not contain any substances that are assessed to be an endocrine disruptor for human health.

SECTION 12: Ecological information

The information below may not agree with the material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 12 are based on UN GHS calculation rules and classifications derived from 3M assessments.

12.1. Toxicity

No product test data available.

Material	CAS#	Organism	Type	Exposure	Test endpoint	Test result
bis-[4-(2,3-	1675-54-3	Activated sludge	Analogous	3 hours	IC50	>100 mg/l
epoxipropoxi)phen			Compound			
yl]propane				0.61		
bis-[4-(2,3-	1675-54-3	Rainbow trout	Estimated	96 hours	LC50	2 mg/l
epoxipropoxi)phen						
yl]propane	1.675.54.2	XX . C	D. C. L. I	40.1	EG50	1.0 //
bis-[4-(2,3-	1675-54-3	Water flea	Estimated	48 hours	EC50	1.8 mg/l
epoxipropoxi)phen						
yl]propane bis-[4-(2,3-	1675-54-3	Green algae	Experimental	72 hours	ErC50	>11 mg/l
epoxipropoxi)phen	10/3-34-3	Green argae	Experimental	/2 nours	EICSU	11 mg/1
yl]propane						
bis-[4-(2,3-	1675-54-3	Green algae	Experimental	72 hours	NOEC	4.2 mg/l
epoxipropoxi)phen	10/3-34-3	Green argae	Experimental	72 Hours	NOLC	7.2 mg/1
yl]propane						
bis-[4-(2,3-	1675-54-3	Water flea	Experimental	21 days	NOEC	0.3 mg/l
epoxipropoxi)phen	1073 313	, ater rea	Емрегинении	21 days	Nobe	0.5 Mg/1
yl]propane						
4,4'-	30583-72-3	Activated sludge	Experimental	3 hours	NOEC	1,000 mg/l
Isopropylidenedicy			1			'
clohexanol,						
oligomeric reaction						
products with 1-						
chloro-2,3-						
epoxypropane						
4,4'-	30583-72-3	Green algae	Experimental	72 hours	EC50	>100 mg/l
Isopropylidenedicy						
clohexanol,						
oligomeric reaction						
products with 1-						
chloro-2,3-						
epoxypropane 4.4'-	30583-72-3	Rainbow trout	Exmanimantal	96 hours	LC50	11.5 mg/l
,	30383-72-3	Kainbow trout	Experimental	90 nours	LC30	11.5 mg/l
Isopropylidenedicy		I			I .	l .

clohexanol, oligomeric reaction products with 1- chloro-2,3-						
epoxypropane						
Kaolin	1332-58-7	Water flea	Experimental	48 hours	LC50	>1,100 mg/l
Siloxanes and Silicones, di-Me, reaction products with silica	67762-90-7	N/A	Data not available or insufficient for classification	N/A	N/A	N/A
Titanium dioxide	13463-67-7	Activated sludge	Experimental	3 hours	NOEC	>=1,000 mg/l
Titanium dioxide	13463-67-7	Diatom	Experimental	72 hours	EC50	>10,000 mg/l
Titanium dioxide	13463-67-7	Fathead minnow	Experimental	96 hours	LC50	>100 mg/l
Titanium dioxide	13463-67-7	Water flea	Experimental	48 hours	EC50	>100 mg/l
Titanium dioxide	13463-67-7	Diatom	Experimental	72 hours	NOEC	5,600 mg/l

12.2. Persistence and degradability

Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol
bis-[4-(2,3- epoxipropoxi)phen yl]propane	1675-54-3	Experimental Biodegradation	28 days	BOD	5 %BOD/COD	OECD 301F - Manometric respirometry
bis-[4-(2,3- epoxipropoxi)phen yl]propane	1675-54-3	Experimental Hydrolysis		Hydrolytic half-life (pH 7)	117 hours (t 1/2)	OECD 111 Hydrolysis func of pH
4,4'- Isopropylidenedicy clohexanol, oligomeric reaction products with 1-chloro-2,3-epoxypropane	30583-72-3	Experimental Biodegradation	28 days	BOD	0.1 %BOD/ThOD	OECD 301D - Closed bottle test
Kaolin	1332-58-7	Data not availbl- insufficient	N/A	N/A	N/A	N/A
Siloxanes and Silicones, di-Me, reaction products with silica	67762-90-7	Data not availblinsufficient	N/A	N/A	N/A	N/A
Titanium dioxide	13463-67-7	Data not availbl- insufficient	N/A	N/A	N/A	N/A

12.3 : Bioaccumulative potential

Material	Cas No.	Test type	Duration	Study Type	Test result	Protocol
bis-[4-(2,3- epoxipropoxi)phen yl]propane	1675-54-3	Experimental Bioconcentration		Log Kow	3.242	OECD 117 log Kow HPLC method
4,4'- Isopropylidenedicy clohexanol, oligomeric reaction products with 1-chloro-2,3-epoxypropane	30583-72-3	Experimental Bioconcentration		Log Kow	3.84	
Kaolin	1332-58-7	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Siloxanes and Silicones, di-Me, reaction products	67762-90-7	Data not available or insufficient for classification	N/A	N/A	N/A	N/A

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with silica						
Titanium dioxide	13463-67-7	Experimental BCF	42 days	Bioaccumulation	9.6	
		- Fish		factor		

12.4. Mobility in soil

Material	Cas No.	Test type	Study Type	Test result	Protocol
bis-[4-(2,3-	1675-54-3	Modeled Mobility	Koc	450 l/kg	Episuite TM
epoxipropoxi)pheny		in Soil			
1]propane					

12.5. Results of the PBT and vPvB assessment

This material does not contain any substances that are assessed to be a PBT or vPvB

12.6. Other adverse effects

This material does not contain any substances that are assessed to be an endocrine disruptor for environmental effects

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Combustion products will include halogen acid (HCl/HF/HBr). Facility must be capable of handling halogenated materials. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

The coding of a waste stream is based on the application of the product by the consumer. Since this is out of the control of 3M, no waste code(s) for products after use will be provided. Please refer to the European Waste Code (EWC - 2000/532/EC and amendments) to assign the correct waste code to your waste stream. Ensure national and/or regional regulations are complied with and always use a licensed waste contractor.

EU waste code (product as sold)

08 04 09* Waste adhesives and sealants containing organic solvents or other dangerous substances

20 01 27* Paint, inks, adhesives and resins containing dangerous substances

SECTION 14: Transportation information

	Ground Transport (ADR)	Air Transport (IATA)	Marine Transport (IMDG)
14.1 UN number	UN3082	UN3082	UN3082
14.2 UN proper shipping name	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.(EPOXY RESIN)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.(EPOXY RESIN)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.(EPOXY RESIN)
14.3 Transport hazard class(es)	9	9	9

14.4 Packing group	III	III	III
14.5 Environmental hazards	Environmentally Hazardous	Not applicable	Marine Pollutant
14.6 Special precautions for user	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.
14.7 Transport in bulk according to Annex II of Marpol 73/78 and IBC Code	No data available.	No data available.	No data available.
Control Temperature	No data available.	No data available.	No data available.
Emergency Temperature	No data available.	No data available.	No data available.
ADR Classification Code	M6	Not applicable.	Not applicable.
IMDG Segregation Code	Not applicable.	Not applicable.	NONE

Please contact the address or phone number listed on the first page of the SDS for additional information on the transport/shipment of the material by rail (RID) or inland waterways (ADN).

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Carcinogenicity

<u>Ingredient</u>	<u>CAS Nbr</u>	Classification	Regulation
bis-[4-(2,3-epoxipropoxi)phenyl]propane	1675-54-3	Gr. 3: Not classifiable	International Agency for Research on Cancer
Titanium dioxide	13463-67-7	Grp. 2B: Possible human carc.	

Restrictions on the manufacture, placing on the market and use:

The following substance(s) contained in this product is/are subject to Annex XVII of regulation (EC) 1907/2006, as amended for GB, with regard to restrictions on the manufacture, placing on the market and use when present in certain dangerous conditions. Users of this product are required to comply with the restrictions placed upon it by the aforementioned provision.

<u>Ingredient</u>	CAS Nbr
bis-[4-(2,3-epoxipropoxi)phenyl]propane	1675-54-3

Restriction status: listed in UK REACH Annex XVII

Restricted uses: See Annex XVII to Regulation (EC) No 1907/2006 as amended for Great Britain for Conditions of

Restriction

Global inventory status

Contact 3M for more information. The components of this material are in compliance with the provisions of the Korea Chemical Control Act. Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Australia National Industrial Chemical Notification and Assessment Scheme (NICNAS). Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Japan Chemical Substance Control Law. Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Philippines RA 6969 requirements. Certain restrictions may apply. Contact the selling division for additional information. The components of this product are in compliance with the new substance notification requirements of CEPA. This product complies with Measures on Environmental Management of New Chemical Substances. All ingredients are listed on or exempt from on China IECSC inventory. The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

COMAH Regulation, SI 2015/483

Seveso hazard categories, Annex 1, Part 1

Hazard Categories	Qualifying quantity (tonnes) for the application of		
	Lower-tier requirements	Upper-tier requirements	
E2 Hazardous to the Aquatic	200	500	
environment			

Seveso named dangerous substances, Annex 1, Part 2 None

Regulation (EU) No 649/2012, as amended for GB

No chemicals listed

15.2. Chemical Safety Assessment

A chemical safety assessment has not been carried out for this substance/mixture in accordance with Regulation (EC) No 1907/2006, as amended for GB.

SECTION 16: Other information

List of relevant H statements

H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H351i	Suspected of causing cancer by inhalation.
H411	Toxic to aquatic life with long lasting effects.
H412	Harmful to aquatic life with long lasting effects.

Revision information:

GB Section 02: CLP Ingredient table information was modified.

Section 3: Composition/ Information of ingredients table information was modified.

Section 8: Occupational exposure limit table information was modified.

OEL Reg Agency Desc information was modified.

Section 8: Personal Protection - Skin/body information information was added.

Section 8: Respiratory protection - recommended respirators information information was modified.

Section 8: Skin protection - protective clothing information information was added.

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our

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knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications. In addition, this SDS is being provided to convey health and safety information. If you are the importer of record of this product into the European Union, you are responsible for all regulatory requirements, including, but not limited to, product registrations/notifications, substance volume tracking, and potential substance registration.

3M SDSs for Great Britain are available at www.3M.com/uk

For Northern Ireland documents, please contact your 3M representative to obtain a copy.



Safety Data Sheet

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 31/05/2023
 Supersedes date:
 23/11/2022

This Safety Data Sheet has been prepared in accordance with the REACH Regulation (1907/2006), as amended for GB.

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

3M[™] Scotch-Weld[™] Epoxy Adhesive DP125 Gray, Part A

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses

Structural adhesive.

1.3. Details of the supplier of the safety data sheet

Address: 3M United Kingdom PLC, 3M Centre, Cain Road, Bracknell, Berkshire, RG12 8HT.

Telephone: +44 (0)1344 858 000 **E Mail:** tox.uk@mmm.com **Website:** www.3M.com/uk

1.4. Emergency telephone number

+44 (0)1344 858 000

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture

The retained CLP Regulation (EU) No 1272/2008 as amended for Great Britain

The health and environmental classifications of this material have been derived using the calculation method, except in cases where test data are available or the physical form impacts classification. Classification(s) based on test data or physical form are noted below, if applicable.

This material has been tested for eye damage/irritation and the test results do not meet the criteria for classification.

This material has been tested for skin corrosion/irritation and the test results do not meet the criteria for classification.

CLASSIFICATION:

Skin Sensitization, Category 1A - Skin Sens. 1A; H317

Specific Target Organ Toxicity-Single Exposure, Category 3 - STOT SE 3; H336

Hazardous to the Aquatic Environment (Acute), Category 1 - Aquatic Acute 1; H400

Hazardous to the Aquatic Environment (Chronic), Category 1 - Aquatic Chronic 1; H410

For full text of H phrases, see Section 16.

2.2. Label elements

The retained CLP Regulation (EU) No 1272/2008 as amended for Great Britain

SIGNAL WORD

WARNING.

Symbols

GHS07 (Exclamation mark) |GHS09 (Environment) |

Pictograms





Ingredient	CAS Nbr	EC No.	% by Wt
Reaction products of fatty acids, C18-unsaturated, dimers and trimers with 3,3'-[oxybis(ethane-2,1-diyloxy)]dipropan-1-amine		701-270-9	80 - 100
Calcium trifluormethanesulphonate	55120-75-7	415-540-6	1 - 10
Siloxanes and Silicones, di-Me, reaction products with silica	67762-90-7		1 - 5
toluene	108-88-3	203-625-9	< 1

HAZARD STATEMENTS:

H317 May cause an allergic skin reaction. H336 May cause drowsiness or dizziness.

H410 Very toxic to aquatic life with long lasting effects.

PRECAUTIONARY STATEMENTS

Prevention:

P261A Avoid breathing vapours.

P273 Avoid release to the environment.

P280E Wear protective gloves.

Response:

P333 + P313 If skin irritation or rash occurs: Get medical advice/attention.

P391 Collect spillage.

For containers not exceeding 125 ml the following Hazard and Precautionary statements may be used:

<=125 ml Hazard statements

H317 May cause an allergic skin reaction.

<=125 ml Precautionary statements

Prevention:

P261A Avoid breathing vapours.
P280E Wear protective gloves.

Response:

P333 + P313 If skin irritation or rash occurs: Get medical advice/attention.

Contains 3% of components with unknown hazards to the aquatic environment.

2.3. Other hazards

Persons previously sensitised to amines may develop a cross-sensitisation reaction to certain other amines. This material does not contain any substances that are assessed to be a PBT or vPvB

SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Ingredient	Identifier(s)	0/0	Classification according to Regulation (EC) No. 1272/2008 [CLP], as amended for GB
Reaction products of fatty acids, C18-unsaturated, dimers and trimers with 3,3'-[oxybis(ethane-2,1-diyloxy)]dipropan-1-amine	(EC-No.) 701-270-9	80 - 100	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1A, H317 STOT SE 3, H336 Aquatic Acute 1, H400,M=1 Aquatic Chronic 1, H410,M=1
Calcium trifluormethanesulphonate	(CAS-No.) 55120-75-7 (EC-No.) ELINCS 415- 540-6	1 - 10	Eye Dam. 1, H318
Siloxanes and Silicones, di-Me, reaction products with silica	(CAS-No.) 67762-90-7	1 - 5	Substance with a national occupational exposure limit
toluene	(CAS-No.) 108-88-3 (EC-No.) 203-625-9	< 1	Flam. Liq. 2, H225 Asp. Tox. 1, H304 Skin Irrit. 2, H315 Repr. 2, H361d STOT SE 3, H336 STOT RE 2, H373 Aquatic Chronic 3, H412

Any entry in the Identifier(s) column that begins with the numbers 6, 7, 8, or 9 are a Provisional List Number provided by ECHA pending publication of the official EC Inventory Number for the substance. Please see section 16 for the full text of any H statements referred to in this section

For information on ingredient occupational exposure limits or PBT or vPvB status, see sections 8 and 12 of this SDS

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation

Remove person to fresh air. If you feel unwell, get medical attention.

Skin contact

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms

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develop, get medical attention.

Eve contact

If exposed, flush eyes with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms develop, get medical attention.

If swallowed

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

The most important symptoms and effects based on the GB CLP classification include:

Allergic skin reaction (redness, swelling, blistering, and itching). Central nervous system depression (headache, dizziness, drowsiness, incoordination, nausea, slurred speech, giddiness, and unconsciousness).

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture

None inherent in this product.

Hazardous Decomposition or By-Products

Substance	<u>Condition</u>
Amine compounds.	During combustion.
Carbon monoxide	During combustion.
Carbon dioxide.	During combustion.
Oxides of nitrogen.	During combustion.
Oxides of sulphur.	During combustion.

5.3. Advice for fire-fighters

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapours, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dykes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up

Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorised person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and Safety Data Sheet. Seal the container. Dispose of collected material as soon as possible.

6.4. Reference to other sections

Refer to Section 8 and Section 13 for more information

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Do not handle until all safety precautions have been read and understood. Do not breathe dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidising agents (eg. chlorine, chromic acid etc.) Use personal protective equipment (eg. gloves, respirators...) as required.

7.2. Conditions for safe storage including any incompatibilities

Store in a well-ventilated place. Keep container tightly closed. Store away from oxidising agents.

7.3. Specific end use(s)

See information in Section 7.1 and 7.2 for handling and storage recommendations. See Section 8 for exposure controls and personal protection recommendations.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	CAS Nbr	Agency	Limit type	Additional comments
toluene	108-88-3	UK HSC	TWA: 191 mg/m³ (50 ppm);	SKIN

STEL: 384 mg/m³ (100 ppm)

Silicon dioxide 67762-90-7 UK HSC TWA(as respirable dust):2.4

mg/m3;TWA(as inhalable

dust):6 mg/m3

UK HSC: UK Health and Safety Commission

TWA: Time-Weighted-Average STEL: Short Term Exposure Limit

CEIL: Ceiling

Biological limit values

No biological limit values exist for any of the components listed in Section 3 of this safety data sheet.

8.2. Exposure controls

8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

None required.

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions.

Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity. Gloves made from the following material(s) are recommended:

MaterialThickness (mm)Breakthrough TimePolymer laminateNo data availableNo data available

Applicable Norms/Standards Use gloves tested to EN 374

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

Applicable Norms/Standards

Use a respirator conforming to EN 140 or EN 136: filter types A & P

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical stateLiquid.ColourLight AmberOdorSlight AmineOdour thresholdNo data available.Melting point/freezing pointNot applicable.Roiling point/hoiling rangeNot applicable.

Rotting point/reczing point

Boiling point/boiling range

Flammability (solid, gas)

Flammable Limits(LEL)

Flammable Limits(UEL)

Not applicable.

Not applicable.

Flash point >=94 °C [Test Method:Closed Cup]

Autoignition temperatureNot applicable.Decomposition temperatureNo data available.

pH substance/mixture is non-soluble (in water)

Kinematic Viscosity 52,381 mm²/sec

Water solubility Nil

Solubility- non-water Partition coefficient: n-octanol/water No data available. Vapour pressureNo data available.

<=1.3 Pa [@, 25 °C]

Density 1.05 g/ml

Relative density 1.05 [Ref Std: WATER=1]

Relative Vapour Density *Not applicable.*

9.2. Other information

9.2.2 Other safety characteristics

EU Volatile Organic CompoundsNo data available.Evaporation rateNo data available.Molecular weightNo data available.

SECTION 10: Stability and reactivity

10.1 Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section

10.2 Chemical stability

Stable.

10.3 Possibility of hazardous reactions

Hazardous polymerisation will not occur.

10.4 Conditions to avoid

Heat is generated during cure. Do not cure a mass larger than 50 grams in a confined space to prevent a premature exothermic reaction with production of intense heat and smoke.

10.5 Incompatible materials

Strong oxidising agents.

10.6 Hazardous decomposition products

Substance

Condition

None known.

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not agree with the material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 11 are based on UN GHS calculation rules and classifications derived from 3M assessments.

11.1. Information on hazard classes as defined in the retained CLP Regulation (EU) No 1272/2008, as amended for Great Britain.

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation

Respiratory tract irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain. May cause additional health effects (see below).

Skin contact

Contact with the skin during product use is not expected to result in significant irritation. Allergic skin reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye contact

Contact with the eyes during product use is not expected to result in significant irritation.

Ingestion

May be harmful if swallowed.

Gastrointestinal irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhoea. May cause additional health effects (see below).

Additional Health Effects:

Single exposure may cause target organ effects:

Central nervous system (CNS) depression: Signs/symptoms may include headache, dizziness, drowsiness, incoordination, nausea, slowed reaction time, slurred speech, giddiness, and unconsciousness.

Reproductive/Developmental Toxicity:

Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

Additional information:

Persons previously sensitised to amines may develop a cross-sensitisation reaction to certain other amines.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >5,000 mg/kg
Overall product	Ingestion		No data available; calculated ATE >2,000 - =5,000 mg/kg
Reaction products of fatty acids, C18-unsaturated, dimers and trimers with 3,3'-[oxybis(ethane-2,1-diyloxy)]dipropan-1-amine	Dermal	Rat	LD50 > 2,000 mg/kg
Reaction products of fatty acids, C18-unsaturated, dimers and trimers with 3,3'-[oxybis(ethane-2,1-diyloxy)]dipropan-1-amine	Ingestion	Rat	LD50 > 2,000 mg/kg
Calcium trifluormethanesulphonate	Dermal	Professio nal judgeme nt	LD50 estimated to be 2,000 - 5,000 mg/kg
Calcium trifluormethanesulphonate	Ingestion	Rat	LD50 > 2,000 mg/kg
Siloxanes and Silicones, di-Me, reaction products with silica	Dermal	Rabbit	LD50 > 5,000 mg/kg
Siloxanes and Silicones, di-Me, reaction products with silica	Inhalation- Dust/Mist (4 hours)	Rat	LC50 > 0.691 mg/l
Siloxanes and Silicones, di-Me, reaction products with silica	Ingestion	Rat	LD50 > 5,110 mg/kg
toluene	Dermal	Rat	LD50 12,000 mg/kg
toluene	Inhalation- Vapour (4 hours)	Rat	LC50 30 mg/l
toluene	Ingestion	Rat	LD50 5,550 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

	Skin Corrosion/Irritation				
Name	Species	Value			
Overall product	In vitro	No significant irritation			
	data				
Reaction products of fatty acids, C18-unsaturated, dimers and trimers with 3,3'-	Rat	Irritant			
[oxybis(ethane-2,1-diyloxy)]dipropan-1-amine					
Calcium trifluormethanesulphonate	Rabbit	Minimal irritation			
Siloxanes and Silicones, di-Me, reaction products with silica	Rabbit	No significant irritation			
toluene	Rabbit	Irritant			

Serious Eve Damage/Irritation

_	Scrious Eye Damage II Itation				
Name	Species	Value			
Overall product	In vitro	No significant irritation			
	data				
Reaction products of fatty acids, C18-unsaturated, dimers and trimers with 3,3'-	In vitro	Severe irritant			
[oxybis(ethane-2,1-diyloxy)]dipropan-1-amine	data				
Calcium trifluormethanesulphonate	Rabbit	Corrosive			
Siloxanes and Silicones, di-Me, reaction products with silica	Rabbit	No significant irritation			

toluene	Rabbit	Moderate irritant
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Skin Sensitisation

Name	Species	Value
Reaction products of fatty acids, C18-unsaturated, dimers and trimers with 3,3'-	Guinea	Sensitising
[oxybis(ethane-2,1-diyloxy)]dipropan-1-amine	pig	-
Calcium trifluormethanesulphonate	Guinea	Not classified
	pig	
Siloxanes and Silicones, di-Me, reaction products with silica	Human	Not classified
	and	
	animal	
toluene	Guinea	Not classified
	pig	

Respiratory Sensitisation

For the component/components, either no data is currently available or the data is not sufficient for classification.

Germ Cell Mutagenicity

Name	Route	Value
Reaction products of fatty acids, C18-unsaturated, dimers and trimers with 3,3'-	In Vitro	Not mutagenic
[oxybis(ethane-2,1-diyloxy)]dipropan-1-amine		
Calcium trifluormethanesulphonate	In Vitro	Not mutagenic
Siloxanes and Silicones, di-Me, reaction products with silica	In Vitro	Not mutagenic
toluene	In Vitro	Not mutagenic
toluene	In vivo	Not mutagenic

Carcinogenicity

N	D4-	C	V-l
Name	Route	Species	Value
Siloxanes and Silicones, di-Me, reaction products with silica	Not	Mouse	Some positive data exist, but the data are not
	specified.		sufficient for classification
toluene	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification
toluene	Ingestion	Rat	Some positive data exist, but the data are not sufficient for classification
toluene	Inhalation	Mouse	Some positive data exist, but the data are not sufficient for classification

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test result	Exposure Duration
Reaction products of fatty acids, C18- unsaturated, dimers and trimers with 3,3'- [oxybis(ethane-2,1-diyloxy)]dipropan-1- amine	Ingestion	Not classified for female reproduction	Rat	NOAEL 1,000 mg/kg/day	premating into lactation
Reaction products of fatty acids, C18- unsaturated, dimers and trimers with 3,3'- [oxybis(ethane-2,1-diyloxy)]dipropan-1- amine	Ingestion	Not classified for male reproduction	Rat	NOAEL 1,000 mg/kg/day	29 days
Reaction products of fatty acids, C18- unsaturated, dimers and trimers with 3,3'- [oxybis(ethane-2,1-diyloxy)]dipropan-1- amine	Ingestion	Not classified for development	Rat	NOAEL 1,000 mg/kg/day	premating into lactation
Siloxanes and Silicones, di-Me, reaction products with silica	Ingestion	Not classified for female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
Siloxanes and Silicones, di-Me, reaction products with silica	Ingestion	Not classified for male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
Siloxanes and Silicones, di-Me, reaction products with silica	Ingestion	Not classified for development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis

 $\mathbf{p}_{\mathbf{q}} = \mathbf{p}_{\mathbf{q}} \mathbf{p}_{\mathbf{q}} \mathbf{p}_{\mathbf{q}}$

toluene	Inhalation	Not classified for female reproduction	Human	NOAEL Not	occupational
				available	exposure
toluene	Inhalation	Not classified for male reproduction	Rat	NOAEL 2.3	1 generation
		-		mg/l	
toluene	Ingestion	Toxic to development	Rat	LOAEL 520	during
	_	-		mg/kg/day	gestation
toluene	Inhalation	Toxic to development	Human	NOAEL Not	poisoning
		-		available	and/or abuse

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Reaction products of fatty acids, C18-unsaturated, dimers and trimers with 3,3'-[oxybis(ethane-2,1- diyloxy)]dipropan-1-amine	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	Irritation Positive	
Reaction products of fatty acids, C18-unsaturated, dimers and trimers with 3,3'-[oxybis(ethane-2,1- diyloxy)]dipropan-1-amine	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Rat	NOAEL Not available	
Calcium trifluormethanesulphonate	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL not available	
toluene	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
toluene	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	
toluene	Inhalation	immune system	Not classified	Mouse	NOAEL 0.004 mg/l	3 hours
toluene	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	poisoning and/or abuse

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Reaction products of fatty acids, C18-unsaturated, dimers and trimers with 3,3'-[oxybis(ethane-2,1-diyloxy)]dipropan-1-amine	Ingestion	heart skin endocrine system gastrointestinal tract bone, teeth, nails, and/or hair hematopoietic system liver immune system muscles nervous system eyes kidney and/or bladder respiratory system vascular system	Not classified	Rat	NOAEL 1,000 mg/kg/day	29 days
Siloxanes and Silicones, di-Me, reaction products with silica	Inhalation	respiratory system silicosis	Not classified	Human	NOAEL Not available	occupational exposure
toluene	Inhalation	auditory system eyes olfactory system	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	poisoning and/or abuse
toluene	Inhalation	nervous system	May cause damage to organs though prolonged or repeated exposure	Human	NOAEL Not available	poisoning and/or abuse
toluene	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Rat	LOAEL 2.3 mg/l	15 months

P 10 C 16

toluene	Inhalation	heart liver kidney and/or bladder	Not classified	Rat	NOAEL 11.3 mg/l	15 weeks
toluene	Inhalation	endocrine system	Not classified	Rat	NOAEL 1.1 mg/l	4 weeks
toluene	Inhalation	immune system	Not classified	Mouse	NOAEL Not available	20 days
toluene	Inhalation	bone, teeth, nails, and/or hair	Not classified	Mouse	NOAEL 1.1 mg/l	8 weeks
toluene	Inhalation	hematopoietic system vascular system	Not classified	Human	NOAEL Not available	occupational exposure
toluene	Inhalation	gastrointestinal tract	Not classified	Multiple animal species	NOAEL 11.3 mg/l	15 weeks
toluene	Ingestion	nervous system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 625 mg/kg/day	13 weeks
toluene	Ingestion	heart	Not classified	Rat	NOAEL 2,500 mg/kg/day	13 weeks
toluene	Ingestion	liver kidney and/or bladder	Not classified	Multiple animal species	NOAEL 2,500 mg/kg/day	13 weeks
toluene	Ingestion	hematopoietic system	Not classified	Mouse	NOAEL 600 mg/kg/day	14 days
toluene	Ingestion	endocrine system	Not classified	Mouse	NOAEL 105 mg/kg/day	28 days
toluene	Ingestion	immune system	Not classified	Mouse	NOAEL 105 mg/kg/day	4 weeks

Aspiration Hazard

Name	Value
toluene	Aspiration hazard

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

11.2. Information on other hazards

This material does not contain any substances that are assessed to be an endocrine disruptor for human health.

SECTION 12: Ecological information

The information below may not agree with the material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 12 are based on UN GHS calculation rules and classifications derived from 3M assessments.

12.1. Toxicity

No product test data available.

Material	CAS#	Organism	Type	Exposure	Test endpoint	Test result
Reaction products	701-270-9	Fathead minnow	Experimental	96 hours	LL50	2.16 mg/l
of fatty acids, C18-						
unsaturated, dimers						
and trimers with						
3,3'-						
[oxybis(ethane-2,1-						
diyloxy)]dipropan-						
1-amine						
Reaction products	701-270-9	Green algae	Experimental	72 hours	EL50	0.43 mg/l
of fatty acids, C18-						
unsaturated, dimers						

1 . 1 . 1.1	Τ	1	ı	1		1
and trimers with 3,3'-						
[oxybis(ethane-2,1-						
diyloxy)]dipropan-						
1-amine						
Reaction products	701-270-9	Water flea	Experimental	48 hours	EL50	0.57 mg/l
of fatty acids, C18-	1,01,510	Water fieu	Емрегинении	To hours	LLSV	0.5 / mg/1
unsaturated, dimers						
and trimers with						
3,3'-						
[oxybis(ethane-2,1-						
diyloxy)]dipropan-						
1-amine						
Reaction products	701-270-9	Green algae	Experimental	72 hours	NOEL	0.28 mg/l
of fatty acids, C18-						
unsaturated, dimers						
and trimers with						
3,3'-						
[oxybis(ethane-2,1-						
diyloxy)]dipropan-						
1-amine	501.250.0		n	2.1	F.050	110.2
Reaction products	701-270-9	Activated sludge	Experimental	3 hours	EC50	410.3 mg/l
of fatty acids, C18-						
unsaturated, dimers and trimers with						
3,3'-						
[oxybis(ethane-2,1-						
diyloxy)]dipropan-						
1-amine						
Calcium	55120-75-7	Green algae	Estimated	72 hours	EC50	54 mg/l
trifluormethanesulp		Green argue	Listimated	72 nours	Leso	J- mg/i
honate						
Calcium	55120-75-7	Rainbow trout	Estimated	96 hours	LC50	>100 mg/l
trifluormethanesulp						
honate						
Calcium	55120-75-7	Water flea	Estimated	48 hours	EC50	>100 mg/l
trifluormethanesulp						
honate						
Calcium	55120-75-7	Green algae	Estimated	72 hours	NOEC	6.4 mg/l
trifluormethanesulp						
honate						
Siloxanes and	67762-90-7	N/A	Data not available	N/A	N/A	N/A
Silicones, di-Me,			or insufficient for			
reaction products			classification			
with silica	100.00.2	0.1.0.1	n	0.61	Y 050	
toluene	108-88-3	Coho Salmon	Experimental	96 hours	LC50	5.5 mg/l
	100.00.2	0 01 :	n	0.61	Y 050	0.5
toluene	108-88-3	Grass Shrimp	Experimental	96 hours	LC50	9.5 mg/l
. 1	100.00.2	0 1	P :	72.1	EGGO	12.5
toluene	108-88-3	Green algae	Experimental	72 hours	EC50	12.5 mg/l
. 1	100.00.2	T 1.0	Г	0.1	T C50	0.20 //
toluene	108-88-3	Leopard frog	Experimental	9 days	LC50	0.39 mg/l
4-1	100 00 2	Di1- C-1	E	06 h	1.050	C 41/I
toluene	108-88-3	Pink Salmon	Experimental	96 hours	LC50	6.41 mg/l
toluene	108-88-3	Water flea	Experimental	48 hours	EC50	3.78 mg/l
toruciic	100-00-3	vv ater riea	Experimental	+0 IIUUI S	EC30	5.76 Hig/I
toluene	108-88-3	Coho Salmon	Experimental	40 days	NOEC	1.39 mg/l
Much	100-00-3	Cono Samion	Laperinientai	To uays	LIOLE	1.57 1118/1
toluene	108-88-3	Diatom	Experimental	72 hours	NOEC	10 mg/l
Conconc	100 00 5	Diutoini	Experimental	, 2 Hours	11.010	10 1118/1
toluene	108-88-3	Water flea	Experimental	7 days	NOEC	0.74 mg/l
				,	1.020	
toluene	108-88-3	Activated sludge	Experimental	12 hours	IC50	292 mg/l
		Surviva Siaago				
toluene	108-88-3	Bacteria	Experimental	16 hours	NOEC	29 mg/l
	·					

toluene	108-88-3	Bacteria	Experimental	24 hours	EC50	84 mg/l
toluene	108-88-3	Redworm	Experimental	28 days		>150 mg per kg of bodyweight
toluene	108-88-3	Soil microbes	Experimental	28 days	NOEC	<26 mg/kg (Dry Weight)

12.2. Persistence and degradability

Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol
Reaction products of fatty acids, C18- unsaturated, dimers and trimers with 3,3'- [oxybis(ethane-2,1- diyloxy)]dipropan- 1-amine		Experimental Biodegradation	28 days	BOD	0 %BOD/ThOD	OECD 301F - Manometric respirometry
Calcium trifluormethanesulp honate	55120-75-7	Estimated Biodegradation	28 days	BOD	0 %BOD/ThOD	OECD 301D - Closed bottle test
Siloxanes and Silicones, di-Me, reaction products with silica	67762-90-7	Data not availbl- insufficient	N/A	N/A	N/A	N/A
toluene	108-88-3	Experimental Biodegradation	20 days	BOD	80 %BOD/ThOD	APHA Std Meth Water/Wastewater
toluene	108-88-3	Experimental Photolysis		Photolytic half-life (in air)	5.2 days (t 1/2)	

12.3 : Bioaccumulative potential

Material	Cas No.	Test type	Duration	Study Type	Test result	Protocol
Reaction products of fatty acids, C18- unsaturated, dimers and trimers with 3,3'- [oxybis(ethane-2,1- diyloxy)]dipropan- 1-amine		Modeled Bioconcentration		Bioaccumulation factor	42	Catalogic™
Reaction products of fatty acids, C18- unsaturated, dimers and trimers with 3,3'- [oxybis(ethane-2,1- diyloxy)]dipropan- 1-amine		Modeled Bioconcentration		Log Kow	11.7	Episuite TM
Calcium trifluormethanesulp honate	55120-75-7	Estimated Bioconcentration	35 days	Bioaccumulation factor	0.03	OECD305-Bioconcentration
Siloxanes and Silicones, di-Me, reaction products with silica	67762-90-7	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
toluene	108-88-3	Experimental BCF - Other	72 hours	Bioaccumulation factor	90	
toluene	108-88-3	Experimental Bioconcentration		Log Kow	2.73	

12.4. Mobility in soil

Material Cas I	No. Test type	Study Type	Test result	Protocol
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Reaction products	701-270-9	Modeled Mobility	Koc	3,780,000,000 l/kg	
of fatty acids, C18-		in Soil			1
unsaturated, dimers					
and trimers with					
3,3'-[oxybis(ethane-					1
2,1-					
diyloxy)]dipropan-					
1-amine					
toluene	108-88-3	Experimental	Koc	37-160 l/kg	
		Mobility in Soil			

12.5. Results of the PBT and vPvB assessment

This material does not contain any substances that are assessed to be a PBT or vPvB

12.6. Other adverse effects

This material does not contain any substances that are assessed to be an endocrine disruptor for environmental effects

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

The coding of a waste stream is based on the application of the product by the consumer. Since this is out of the control of 3M, no waste code(s) for products after use will be provided. Please refer to the European Waste Code (EWC - 2000/532/EC and amendments) to assign the correct waste code to your waste stream. Ensure national and/or regional regulations are complied with and always use a licensed waste contractor.

EU waste code (product as sold)

08 04 09* Waste adhesives and sealants containing organic solvents or other dangerous substances
20 01 27* Paint, inks, adhesives and resins containing dangerous substances

SECTION 14: Transportation information

	Ground Transport (ADR)	Air Transport (IATA)	Marine Transport (IMDG)
14.1 UN number	UN3082	UN3082	UN3082
14.2 UN proper shipping name	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.(ALIPHATIC POLYMER DIAMINE)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.(ALIPHATIC POLYMER DIAMINE)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.(ALIPHATIC POLYMER DIAMINE)
14.3 Transport hazard class(es)	9	9	9
14.4 Packing group	III	III	III

14.5 Environmental hazards	Environmentally Hazardous	Not applicable	Marine Pollutant
14.6 Special precautions for user	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.
14.7 Transport in bulk according to Annex II of Marpol 73/78 and IBC Code	No data available.	No data available.	No data available.
Control Temperature	No data available.	No data available.	No data available.
Emergency Temperature	No data available.	No data available.	No data available.
ADR Classification Code	M6	Not applicable.	Not applicable.
IMDG Segregation Code	Not applicable.	Not applicable.	NONE

Please contact the address or phone number listed on the first page of the SDS for additional information on the transport/shipment of the material by rail (RID) or inland waterways (ADN).

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Carcinogenicity

<u>Ingredient</u>	CAS Nbr	<u>Classification</u>	Regulation
toluene	108-88-3	Gr. 3: Not classifiable	International Agency for Research on Cancer

Restrictions on the manufacture, placing on the market and use:

The following substance(s) contained in this product is/are subject to Annex XVII of regulation (EC) 1907/2006, as amended for GB, with regard to restrictions on the manufacture, placing on the market and use when present in certain dangerous conditions. Users of this product are required to comply with the restrictions placed upon it by the aforementioned provision.

<u>Ingredient</u>	<u>CAS Nbr</u>
toluene	108-88-3

Restriction status: listed in UK REACH Annex XVII

Restricted uses: See Annex XVII to Regulation (EC) No 1907/2006 as amended for Great Britain for Conditions of

Restriction

Global inventory status

Contact 3M for more information. The components of this material are in compliance with the provisions of Japan Chemical Substance Control Law. Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Philippines RA 6969 requirements. Certain restrictions may apply. Contact the selling division for additional information. This product complies with Measures on Environmental Management of New Chemical Substances. All ingredients are listed on or exempt from on China IECSC inventory. The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

COMAH Regulation, SI 2015/483

Seveso hazard categories, Annex 1, Part 1 None

Seveso named dangerous substances, Annex 1, Part 2

Dangerous Substances	Identifier(s)	Qualifying quantity (tonnes) for the application of		
		Lower-tier requirements	Upper-tier requirements	
toluene	108-88-3	10	50	

Regulation (EU) No 649/2012, as amended for GB

No chemicals listed

15.2. Chemical Safety Assessment

A chemical safety assessment has not been carried out for this substance/mixture in accordance with Regulation (EC) No 1907/2006, as amended for GB.

SECTION 16: Other information

List of relevant H statements

H225	Highly flammable liquid and vapour.
H304	May be fatal if swallowed and enters airways.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H319	Causes serious eye irritation.
H336	May cause drowsiness or dizziness.
H361d	Suspected of damaging the unborn child.
H373	May cause damage to organs through prolonged or repeated exposure.
H400	Very toxic to aquatic life.
H410	Very toxic to aquatic life with long lasting effects.
H412	Harmful to aquatic life with long lasting effects.

Revision information:

GB Section 02: CLP Ingredient table information was added.

GB Section 02: Other hazards phrase information was added.

GB Section 04: First Aid - Symptoms and Effects (GB CLP) information was added.

GB Section 04: Information on toxicological effects information was added.

GB Section 12: Classification Warning information was added.

GB Section 15: Carcinogenicity information information was added.

GB Section 15: Chemical Safety Assessment information was added.

GBSDS Section 14 Transport in bulk - Main Heading information was added.

GBSDS Section 14 UN Number information was added.

Industrial Transfer: Section 16: Annex information was deleted.

Industrial Use of Structural Adhesives: Section 16: Annex information was deleted.

CLP: Ingredient table information was deleted.

Label: CLP Percent Unknown information was deleted.

Section 02: Label Elements: GB Percent Unknown information was added.

Section 2: Other hazards phrase information was deleted.

Section 3: Composition/Information of ingredients table information was added.

Section 3: Composition/Information of ingredients table information was deleted.

Section 04: First Aid - Symptoms and Effects (CLP) information was deleted.

Section 4: First aid for eye contact information information was modified.

Section 04: Information on toxicological effects information was deleted.

Section 8: 8.2. Exposure controls information information was deleted.

Section 8: 8.2.3. Environmental exposure controls information information was deleted.

Section 11: Classification disclaimer information was deleted.

Section 11: GB Classification disclaimer information was added.

Section 11: GB No endocrine disruptor information available warning information was added.

Section 11: No endocrine disruptor information available warning information was deleted.

Section 12: 12.6. Endocrine Disrupting Properties information was deleted.

Section 12: 12.6. Other adverse effects information was added.

Section 12: 12.7. Other adverse effects information was deleted.

Section 12: Classification Warning information was deleted.

Prints No Data if Adverse effects information is not present information was deleted.

Section 12: No endocrine disruptor information available warning information was added.

Section 12: No endocrine disruptor information available warning information was deleted.

Section 14 Classification Code – Regulation Data information was modified.

Section 14 Hazard Class + Sub Risk – Regulation Data information was modified.

Section 14 Hazardous/Not Hazardous for Transportation information was modified.

Section 14 Other Dangerous Goods – Regulation Data information was modified.

Section 14 Packing Group – Regulation Data information was modified.

Section 14 Proper Shipping Name information was modified.

Section 14 Segregation – Regulation Data information was modified.

Section 14 Marine transport in bulk according to IMO instruments – Main Heading information was deleted.

Section 14 UN Number Column data information was modified.

Section 14 UN Number information was deleted.

Section 14: Transportation classification information was deleted.

Section 15: Carcinogenicity information information was deleted.

Section 15: Chemical Safety Assessment information was deleted.

Section 15: Seveso Substance Text information was added.

Section 15: Seveso Substance Text information was deleted.

Annex: Prediction of exposure statement information was deleted.

Two-column table displaying the unique list of H Codes and statements (std phrases) for all components of the given material. information was added.

Two-column table displaying the unique list of H Codes and statements (std phrases) for all components of the given material. information was deleted.

Section 16: Web address information was added.

Section 16: Web address information was deleted.

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications. In addition, this SDS is being provided to convey health and safety information. If you are the importer of record of this product into the European Union, you are responsible for all regulatory requirements, including, but not limited to, product registrations/notifications, substance volume tracking, and potential substance registration.

3M SDSs for Great Britain are available at www.3M.com/uk

For Northern Ireland documents, please contact your 3M representative to obtain a copy.

3M™ Scotch-Weld™ Epoxy Adhesive DP125 Gray, Part A					