



Safety Data Sheet

Copyright, 2025, 3M Canada Company. All rights reserved. Copying and/or downloading of this information for the purpose of properly utilizing 3M products is allowed provided that: (1) the information is copied in full with no changes unless prior written agreement is obtained from 3M, and (2) neither the copy nor the original is resold or otherwise distributed with the intention of earning a profit thereon.

Document group:	33-5983-3	Version number:	13.00
Issue Date:	2025/08/07	Supersedes Date:	2023/02/21

SECTION 1: Identification

1.1. Product identifier

3M™ Impact Resistant Structural Adhesive PNs 07333, 57333

1.2. Recommended use and restrictions on use

Recommended use

Automotive, Two-part colour changing adhesive with optimized shear, peel and impact performance.

1.3. Supplier's details

Company: 3M Canada Company

Division: Automotive Aftermarket

Address: 1840 Oxford Street East, Post Office Box 5757, London, Ontario N6A 4T1

Telephone: (800) 364-3577

E Mail:

1.4. Emergency telephone number

Medical Emergency Telephone: 1-800-3M HELPS / 1800 364 3577

This product is a kit or a multipart product which consists of multiple, independently packaged components. A Safety Data Sheet (SDS) or Article Information Sheet (AIS) for each of these components is included. Please do not separate the component documents from this cover page. The document numbers for components of this product are:

33-5984-1, 33-5988-2

Transport in accordance with applicable regulations.

The information in this Safety Data Sheet (SDS) is believed to be correct as of the date issued. The manufacturer MAKES NO WARRANTIES, EXPRESS OR IMPLIED, STATUTORY OR OTHERWISE, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OR CONDITION OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OR ANY IMPLIED WARRANTY OR CONDITION ARISING OUT OF A COURSE OF PERFORMANCE, COURSE OF DEALING, CUSTOM OR USAGE OF TRADE. User is responsible for determining whether the product is fit for a particular purpose and suitable for user's method of use or application. Given the variety of factors that can affect the use and application of a product, some of which are uniquely within the user's knowledge and control, it is essential that the user evaluate the product to determine whether it is fit for a particular purpose and suitable for user's method of use or application.

3M Canada SDSs are available at www.3M.ca



Safety Data Sheet

Copyright, 2025, 3M Canada Company. All rights reserved. Copying and/or downloading of this information for the purpose of properly utilizing 3M products is allowed provided that: (1) the information is copied in full with no changes unless prior written agreement is obtained from 3M, and (2) neither the copy nor the original is resold or otherwise distributed with the intention of earning a profit thereon.

Document group: 33-5984-1 **Version number:** 12.00
Issue Date: 2025/06/05 **Supercedes Date:** 2023/02/16

This Safety Data Sheet has been prepared in accordance with the Canadian Hazardous Products Regulations.

SECTION 1: Identification

1.1. Product identifier

3M™ Impact Resistant Structural Adhesive Part A, PNs 07333, 57333

Product Identification Numbers

LB-K100-1573-6 LB-K100-1573-7 UU-0128-3031-9

1.2. Recommended use and restrictions on use

Intended Use

Automotive

Specific Use

Accelerator for two-part colour changing adhesive with optimized shear, peel and impact performance.

Restrictions on use

Not applicable

1.3. Supplier's details

Company: 3M Canada Company
Division: Automotive Aftermarket
Address: 1840 Oxford Street East, Post Office Box 5757, London, Ontario N6A 4T1
Telephone: (800) 364-3577
Website: www.3M.ca

1.4. Emergency telephone number

Medical Emergency Telephone: 1-800-3M HELPS / 1800 364 3577

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture

Acute Toxicity (oral): Category 4.

Skin Corrosion/Irritation: Category 1B.

Serious Eye Damage/Irritation: Category 1.

Skin Sensitizer: Category 1A.

Carcinogenicity: Category 1A.

Reproductive Toxicity: Category 2.

Specific Target Organ Toxicity (repeated exposure): Category 2.
Health Hazards Not Otherwise Classified - Category 1

2.2. Label elements

Signal word

Danger

Symbols

Corrosion | Exclamation mark | Health Hazard |

Pictograms



Hazard Statements

Harmful if swallowed. Causes severe skin burns and eye damage. May cause an allergic skin reaction. May cause cancer. Suspected of damaging fertility or the unborn child. May cause chemical gastrointestinal burns.

May cause damage to organs through prolonged or repeated exposure: kidney/urinary tract | liver | musculoskeletal system.

Precautionary statements

General:

Keep out of reach of children.

Prevention:

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not breathe vapours, dust, or spray. Wash exposed skin thoroughly after handling. Do not eat, drink or smoke when using this product. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves, eye protection, face protection, and respiratory protection.

Response:

IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower. IF INHALED: Remove person to fresh air and keep comfortable for breathing. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor. Get medical attention if you feel unwell. If skin irritation or rash occurs: Get medical attention. Take off contaminated clothing and wash it before reuse.

Storage:

Store locked up.

Disposal:

Dispose of contents and container in accordance with applicable local, regional, national, and international regulations.

2.3. Other hazards

None known.

37% of the mixture consists of ingredients of unknown acute oral toxicity.

37% of the mixture consists of ingredients of unknown acute dermal toxicity.

SECTION 3: Composition/information on ingredients

This material is a mixture.

Ingredient	C.A.S. No.	% by Wt	Common Name
Bis(3-Aminopropyl) Ether of Diethylene Glycol	4246-51-9	15 - 40 Trade Secret *	1-Propanamine, 3,3'-[oxybis(2,1-ethanediyoxy)]bis-
Epoxy Copolymer (NJTS Reg No. 04499600-7155)	Trade Secret	10 - 30	Not Applicable
Acrylic Copolymer	Trade Secret	5 - 15	Not Applicable
2-Propenenitrile, Polymer with 1,3-Butadiene, 1-cyano-1-methyl-4-oxo-4-[[2-(1-piperazinyl)ethyl]amino]butyl-terminated	68683-29-4	5 - 10 Trade Secret *	2-Propenenitrile, polymer with 1,3-butadiene, 1-cyano-1-methyl-4-oxo-4-[[2-(1-piperazinyl)ethyl]amino]butyl-terminated
Aluminum	7429-90-5	5 - 10	Aluminum
Methylenedi(cyclohexylamine)	1761-71-3	5 - 9 Trade Secret *	Cyclohexanamine, 4,4'-methylenebis-
Treated Inorganic Filler (NJTS Reg No. 04499600-7204)	Trade Secret	3 - 7	Not Applicable
Inorganic Filler (NJTS Reg No. 04499600-7153)	Trade Secret	1 - 5	Not Applicable
Mineral Filler (NJTS Reg No. 04499600-7156)	Trade Secret	1 - 5	Not Applicable
Treated Filler (NJTS Reg No. 04499600-7152)	Trade Secret	1 - 5	Not Applicable
2,4,6-Tris(dimethylaminomonomethyl)phenol	90-72-2	< 3 Trade Secret *	Phenol, 2,4,6-tris[(dimethylamino)methyl]-
Formaldehyde, Polymer with Benzenamine, Hydrogenated	135108-88-2	< 2 Trade Secret *	Formaldehyde, polymer with benzenamine, hydrogenated
m-Xylene-.alpha. .alpha'.Diamine	1477-55-0	< 2 Trade Secret *	1,3-Benzenedimethanamine
N-Aminoethylpiperazine	140-31-8	< 0.25 Trade Secret *	1-Piperazineethanamine
Quartz Silica	14808-60-7	< 0.2 Trade Secret *	Quartz (SiO ₂)
Epichlorohydrin	106-89-8	< 0.03	Oxirane, (chloromethyl)-
1,3-Butadiene	106-99-0	< 0.03	1,3-Butadiene

Mineral Filler is a non-hazardous material according to WHMIS criteria. Specific information has been withheld as a trade secret.

Acrylic Copolymer is a non-hazardous material according to WHMIS criteria. Specific information has been withheld as a trade secret.

Epoxy Copolymer is a non-hazardous material according to WHMIS criteria. Specific information has been withheld as a trade secret.

Inorganic Filler is a non-hazardous material according to WHMIS criteria. Specific information has been withheld as a trade secret.

Treated Filler is a non-hazardous material according to WHMIS criteria. Specific information has been withheld as a trade secret.

*The concentration (exact or range) of this component has been withheld as a trade secret.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:

Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:

Immediately flush with large amounts of water for at least 15 minutes. Remove contaminated clothing. Get immediate medical attention. Wash clothing before reuse.

Eye Contact:

Immediately flush with large amounts of water for at least 15 minutes. Remove contact lenses if easy to do. Continue rinsing. Immediately get medical attention.

If Swallowed:

Rinse mouth. Do not induce vomiting. Get immediate medical attention.

4.2. Most important symptoms and effects, both acute and delayed

Skin burns (localized redness, swelling, itching, intense pain, blistering, and tissue destruction). Allergic skin reaction (redness, swelling, blistering, and itching). Serious damage to the eyes (corneal cloudiness, severe pain, tearing, ulcerations, and significantly impaired or loss of vision). Target organ effects following prolonged or repeated exposure. See Section 11 for additional details.

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Unsuitable extinguishing media

None Determined

5.3. Special hazards arising from the substance or mixture

None inherent in this product.

5.4. Special protection actions for fire-fighters

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Use personal protective equipment based on the results of an exposure assessment. Refer to Section 8 for PPE recommendations. If anticipated exposure resulting from an accidental release exceeds the protective capabilities of the PPE listed in Section 8, or are unknown, select PPE that offers an appropriate level of protection. Consider the physical and chemical hazards of the material when doing so. Examples of PPE ensembles for emergency response could include wearing bunker gear for a release of flammable material; wearing chemical protective clothing if the spilled material is a corrosive, a sensitizer, a significant dermal irritant, or can be absorbed through the skin; or donning a positive pressure supplied-air respirator for chemicals with inhalation hazards. For information regarding physical and health hazards, refer to sections 2 and 11 of the SDS. Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapours, in accordance with good industrial hygiene practice.

6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up

Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Seal the container. Dispose of collected material as soon as possible in accordance with applicable

local/regional/national/international regulations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Keep out of reach of children. Do not handle until all safety precautions have been read and understood. Do not breathe dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.) Use personal protective equipment (gloves, respirators, etc.) as required.

7.2. Conditions for safe storage including any incompatibilities

Store away from heat. Store away from acids. Store away from oxidizing agents. Store locked up.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
Epichlorohydrin	106-89-8	ACGIH	TWA:0.1 ppm	SKIN; Dermal sensitizer
1,3-Butadiene	106-99-0	ACGIH	TWA:2 ppm	
m-Xylene-.alpha.alpha'.Diamine	1477-55-0	ACGIH	CEIL:0.018 ppm	Danger of cutaneous absorption
Quartz Silica	14808-60-7	ACGIH	TWA(respirable fraction):0.025 mg/m ³	
Aluminum	7429-90-5	ACGIH	TWA(respirable fraction):1 mg/m ³	
Inorganic Filler (NJTS Reg No. 04499600-7153)	Trade Secret	ACGIH	TWA(respirable particles):3 mg/m ³	
Inorganic Filler (NJTS Reg No. 04499600-7153)	Trade Secret	ACGIH	TWA(inhalable particulates):10 mg/m ³	
Inorganic Filler (NJTS Reg No. 04499600-7153)	Trade Secret	Manufacturer determined	TWA(as non-fibrous, respirable)(8 hours):3 mg/m ³ ; TWA(as non-fibrous, inhalable fraction)(8 hours):10 mg/m ³	
Inorganic Filler (NJTS Reg No. 04499600-7153)	Trade Secret	ACGIH	TWA(inhalable fraction):5 mg/m ³	
Treated Filler (NJTS Reg No. 04499600-7152)	Trade Secret	ACGIH	TWA(respirable particles):3 mg/m ³	
Mineral Filler (NJTS Reg No. 04499600-7156)	Trade Secret	ACGIH	TWA(inhalable fraction):1 mg/m ³	
Inorganic Filler (NJTS Reg No. 04499600-7153)	Trade Secret	ACGIH	TWA(as fiber):1 fiber/cc	
Treated Filler (NJTS Reg No. 04499600-7152)	Trade Secret	ACGIH	TWA(inhalable particulates):10 mg/m ³	
Inorganic Filler (NJTS Reg No. 04499600-7153)	Trade Secret	ACGIH	TWA(as fiber):0.2 fiber/cc	

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

CMRG : Chemical Manufacturer's Recommended Guidelines

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit
CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls

Provide ventilated enclosure for curing. Curing enclosures must be exhausted to outdoors or to a suitable emission control device. Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Full Face Shield

Indirect Vented Goggles

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing.

Gloves made from the following material(s) are recommended: Butyl Rubber

Neoprene

Nitrile Rubber

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron – Butyl rubber

Apron - Neoprene

Apron – Nitrile

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates

Half facepiece or full facepiece supplied-air respirator

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Liquid
Specific Physical Form:	Paste
Colour	Silver-Gray
Odour	Slight Amine
Odour threshold	<i>No Data Available</i>
pH	<i>No Data Available</i>

Melting point/Freezing point	<i>No Data Available</i>
Boiling point	<i>No Data Available</i>
Flash Point	103.9 °C [Test Method: Closed Cup]
Evaporation rate	<i>No Data Available</i>
Flammability	Not Applicable
Flammable Limits(LEL)	<i>No Data Available</i>
Flammable Limits(UEL)	<i>No Data Available</i>
Vapour Pressure	666.6 Pa
Relative Vapour Density	<i>No Data Available</i>
Density	1.18 g/ml
Relative density	1.18 [Ref Std: WATER=1]
Water solubility	<i>No Data Available</i>
Solubility- non-water	<i>No Data Available</i>
Partition coefficient: n-octanol/ water	<i>No Data Available</i>
Autoignition temperature	<i>No Data Available</i>
Decomposition temperature	<i>No Data Available</i>
Kinematic Viscosity	46,610 mm ² /sec
Volatile Organic Compounds	0.3 % weight [Test Method: calculated per CARB title 2]
Volatile Organic Compounds	3 g/l [Test Method: calculated SCAQMD rule 443.1]
Percent volatile	0.3 % weight
VOC Less H₂O & Exempt Solvents	3 g/l [Test Method: calculated SCAQMD rule 443.1]
Molecular weight	<i>No Data Available</i>

Particle Characteristics	<i>Not Applicable</i>
---------------------------------	-----------------------

SECTION 10: Stability and reactivity

10.1. Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid

Heat

Sparks and/or flames

10.5. Incompatible materials

Strong acids

Strong oxidizing agents

10.6. Hazardous decomposition products

Substance

Aldehydes

Carbon monoxide

Carbon dioxide

Condition

Not Specified

Not Specified

Not Specified

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:

May cause additional health effects (see below).

Skin Contact:

May be harmful in contact with skin. Corrosive (Skin Burns): Signs/symptoms may include localized redness, swelling, itching, intense pain, blistering, ulceration, and tissue destruction. Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye Contact:

Corrosive (Eye Burns): Signs/symptoms may include cloudy appearance of the cornea, chemical burns, severe pain, tearing, ulcerations, significantly impaired vision or complete loss of vision.

Ingestion:

Harmful if swallowed. Gastrointestinal Corrosion: Signs/symptoms may include severe mouth, throat and abdominal pain; nausea; vomiting; and diarrhea; blood in the feces and/or vomitus may also be seen. May cause additional health effects (see below).

Additional Health Effects:

Prolonged or repeated exposure may cause target organ effects:

Liver Effects: Signs/symptoms may include loss of appetite, weight loss, fatigue, weakness, abdominal tenderness and jaundice. Muscular Effects: Signs/symptoms may include generalized muscle weakness, paralysis and atrophy.

Kidney/Bladder Effects: Signs/symptoms may include changes in urine production, abdominal or lower back pain, increased protein in urine, increased blood urea nitrogen (BUN), blood in urine, and painful urination.

Reproductive/Developmental Toxicity:

Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

Carcinogenicity:

Contains a chemical or chemicals which can cause cancer.

Ingredient	CAS No.	Class Description	Regulation
Silica, Crystalline (Respirable Size)	14808-60-7	Known To Be Human Carcinogen.	National Toxicology Program Carcinogens
Inorganic Filler (NJTS Reg No. 04499600-7153)	Trade Secret	Grp. 2B: Possible human carc.	International Agency for Research on Cancer
Inorganic Filler (NJTS Reg No. 04499600-7153)	Trade Secret	Grp. 2B: Possible human carc.	International Agency for Research on Cancer
Inorganic Filler (NJTS Reg No. 04499600-7153)	Trade Secret	Anticipated human carcinogen	National Toxicology Program Carcinogens
Silica dust, crystalline, in the form of quartz or cristobalite	14808-60-7	Grp. 1: Carcinogenic to humans	International Agency for Research on Cancer
Epichlorohydrin	106-89-8	Anticipated human carcinogen	National Toxicology Program Carcinogens
1,3-Butadiene	106-99-0	Grp. 1: Carcinogenic to humans	International Agency for Research on Cancer
1,3-BUTADIENE	106-99-0	Cancer hazard	OSHA Carcinogens
1,3-Butadiene	106-99-0	Known To Be Human Carcinogen.	National Toxicology Program Carcinogens
Epichlorohydrin	106-89-8	Grp. 2A: Probable human carc.	International Agency for Research on Cancer

Additional Information:

Persons previously sensitized to amines may develop a cross-sensitization reaction to certain other amines.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >2,000 - =5,000 mg/kg
Overall product	Ingestion		No data available; calculated ATE >300 - =2,000 mg/kg
Bis(3-Aminopropyl) Ether of Diethylene Glycol	Dermal	Rabbit	LD50 2,525 mg/kg
Bis(3-Aminopropyl) Ether of Diethylene Glycol	Ingestion	Rat	LD50 2,850 mg/kg
Aluminum	Dermal		LD50 estimated to be > 5,000 mg/kg
Aluminum	Ingestion		LD50 estimated to be > 5,000 mg/kg
Aluminum	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.888 mg/l
Methylenedi(cyclohexylamine)	Dermal	Rabbit	LD50 2,110 mg/kg
Methylenedi(cyclohexylamine)	Ingestion	Rat	LD50 350 mg/kg
2-Propenenitrile, Polymer with 1,3-Butadiene, 1-cyano-1-methyl-4-oxo-4-[[2-(1-piperazinyl)ethyl]amino]butyl-terminated	Dermal	Rabbit	LD50 > 3,000 mg/kg
2-Propenenitrile, Polymer with 1,3-Butadiene, 1-cyano-1-methyl-4-oxo-4-[[2-(1-piperazinyl)ethyl]amino]butyl-terminated	Ingestion	Rat	LD50 > 15,300 mg/kg
Treated Inorganic Filler (NJTS Reg No. 04499600-7204)	Dermal	Rabbit	LD50 > 5,000 mg/kg
Treated Inorganic Filler (NJTS Reg No. 04499600-7204)	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.691 mg/l
Treated Inorganic Filler (NJTS Reg No. 04499600-7204)	Ingestion	Rat	LD50 > 5,110 mg/kg
Treated Filler (NJTS Reg No. 04499600-7152)	Dermal	Rat	LD50 > 2,000 mg/kg
Treated Filler (NJTS Reg No. 04499600-7152)	Inhalation-Dust/Mist (4 hours)	Rat	LC50 3 mg/l
Treated Filler (NJTS Reg No. 04499600-7152)	Ingestion	Rat	LD50 6,450 mg/kg
Mineral Filler (NJTS Reg No. 04499600-7156)	Ingestion	Rat	LD50 > 5,000 mg/kg
Mineral Filler (NJTS Reg No. 04499600-7156)	Dermal	similar compounds	LD50 > 5,000 mg/kg
Mineral Filler (NJTS Reg No. 04499600-7156)	Inhalation-Dust/Mist (4 hours)	similar compounds	LC50 > 2.08 mg/l
2,4,6-Tris(dimethylaminomonomethyl)phenol	Dermal	Rat	LD50 1,280 mg/kg
2,4,6-Tris(dimethylaminomonomethyl)phenol	Ingestion	Rat	LD50 1,000 mg/kg
m-Xylene-.alpha.alpha'.Diamine	Dermal	Rabbit	LD50 > 2,000 mg/kg
m-Xylene-.alpha.alpha'.Diamine	Inhalation-Dust/Mist (4 hours)	Rat	LC50 1.2 mg/l
m-Xylene-.alpha.alpha'.Diamine	Ingestion	Rat	LD50 980 mg/kg
Formaldehyde, Polymer with Benzenamine, Hydrogenated	Dermal	Rat	LD50 > 700 mg/kg
Formaldehyde, Polymer with Benzenamine, Hydrogenated	Ingestion	Rat	LD50 300 mg/kg
Inorganic Filler (NJTS Reg No. 04499600-7153)	Dermal		LD50 estimated to be > 5,000 mg/kg
Inorganic Filler (NJTS Reg No. 04499600-7153)	Ingestion		LD50 estimated to be 2,000 - 5,000 mg/kg
N-Aminoethylpiperazine	Dermal	Rabbit	LD50 865 mg/kg
N-Aminoethylpiperazine	Ingestion	Rat	LD50 1,470 mg/kg
Quartz Silica	Dermal		LD50 estimated to be > 5,000 mg/kg
Quartz Silica	Ingestion		LD50 estimated to be > 5,000 mg/kg
1,3-Butadiene	Inhalation-Gas (4 hours)	Rat	LC50 129,000 ppm
1,3-Butadiene	Ingestion	Rat	LD50 5,480 mg/kg

1,3-Butadiene	Dermal	similar health hazards	LD50 estimated to be > 5,000 mg/kg
Epichlorohydrin	Dermal	Rabbit	LD50 755 mg/kg
Epichlorohydrin	Inhalation-Vapor (4 hours)	Rat	LC50 1.7 mg/l
Epichlorohydrin	Ingestion	Rat	LD50 260 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Bis(3-Aminopropyl) Ether of Diethylene Glycol	Rabbit	Corrosive
Aluminum	Rabbit	No significant irritation
Methylenedicyclohexylamine	Rabbit	Corrosive
2-Propenenitrile, Polymer with 1,3-Butadiene, 1-cyano-1-methyl-4-oxo-4-[[2-(1-piperazinyl)ethyl]amino]butyl-terminated	Rabbit	Irritant
Treated Inorganic Filler (NJTS Reg No. 04499600-7204)	Rabbit	No significant irritation
Treated Filler (NJTS Reg No. 04499600-7152)	Rabbit	No significant irritation
Mineral Filler (NJTS Reg No. 04499600-7156)	similar compounds	No significant irritation
2,4,6-Tris(dimethylaminomonomethyl)phenol	Rabbit	Corrosive
m-Xylene-.alpha. .alpha'.Diamine	Rat	Corrosive
Formaldehyde, Polymer with Benzenamine, Hydrogenated	In vitro data	Corrosive
Inorganic Filler (NJTS Reg No. 04499600-7153)	Professional judgement	No significant irritation
N-Aminoethylpiperazine	Rabbit	Corrosive
Quartz Silica	Professional judgement	No significant irritation
Epichlorohydrin	Human and animal	Corrosive

Serious Eye Damage/Irritation

Name	Species	Value
Bis(3-Aminopropyl) Ether of Diethylene Glycol	Rabbit	Corrosive
Aluminum	Rabbit	No significant irritation
Methylenedicyclohexylamine	Rabbit	Corrosive
2-Propenenitrile, Polymer with 1,3-Butadiene, 1-cyano-1-methyl-4-oxo-4-[[2-(1-piperazinyl)ethyl]amino]butyl-terminated	Rabbit	Mild irritant
Treated Inorganic Filler (NJTS Reg No. 04499600-7204)	Rabbit	No significant irritation
Treated Filler (NJTS Reg No. 04499600-7152)	Rabbit	No significant irritation
Mineral Filler (NJTS Reg No. 04499600-7156)	similar compounds	Mild irritant
2,4,6-Tris(dimethylaminomonomethyl)phenol	Rabbit	Corrosive
m-Xylene-.alpha. .alpha'.Diamine	Rabbit	Corrosive
Formaldehyde, Polymer with Benzenamine, Hydrogenated	similar health hazards	Corrosive
Inorganic Filler (NJTS Reg No. 04499600-7153)	Professional judgement	No significant irritation
N-Aminoethylpiperazine	Rabbit	Corrosive
1,3-Butadiene	Human	Mild irritant
Epichlorohydrin	Rabbit	Corrosive

Skin Sensitization

Name	Species	Value
Bis(3-Aminopropyl) Ether of Diethylene Glycol	Professional judgement	Sensitizing
Aluminum	Guinea pig	Not classified
Methylenedi(cyclohexylamine)	Guinea pig	Sensitizing
2-Propenenitrile, Polymer with 1,3-Butadiene, 1-cyano-1-methyl-4-oxo-4-[[2-(1-piperazinyl)ethyl]amino]butyl-terminated	Guinea pig	Sensitizing
Treated Inorganic Filler (NJTS Reg No. 04499600-7204)	Human and animal	Not classified
Mineral Filler (NJTS Reg No. 04499600-7156)	Human	Not classified
2,4,6-Tris(dimethylaminomonomethyl)phenol	Guinea pig	Not classified
m-Xylene-.alpha.alpha'.Diamine	Guinea pig	Sensitizing
Formaldehyde, Polymer with Benzenamine, Hydrogenated	Professional judgement	Sensitizing
N-Aminoethylpiperazine	Guinea pig	Sensitizing
Epichlorohydrin	Human and animal	Sensitizing

Respiratory Sensitization

Name	Species	Value
Aluminum	Human	Not classified

Germ Cell Mutagenicity

Name	Route	Value
Bis(3-Aminopropyl) Ether of Diethylene Glycol	In Vitro	Not mutagenic
Aluminum	In Vitro	Not mutagenic
Treated Inorganic Filler (NJTS Reg No. 04499600-7204)	In Vitro	Not mutagenic
Mineral Filler (NJTS Reg No. 04499600-7156)	In Vitro	Not mutagenic
Mineral Filler (NJTS Reg No. 04499600-7156)	In vivo	Not mutagenic
2,4,6-Tris(dimethylaminomonomethyl)phenol	In Vitro	Not mutagenic
m-Xylene-.alpha.alpha'.Diamine	In Vitro	Not mutagenic
m-Xylene-.alpha.alpha'.Diamine	In vivo	Not mutagenic
Formaldehyde, Polymer with Benzenamine, Hydrogenated	In Vitro	Not mutagenic
Inorganic Filler (NJTS Reg No. 04499600-7153)	In Vitro	Some positive data exist, but the data are not sufficient for classification
N-Aminoethylpiperazine	In vivo	Not mutagenic
N-Aminoethylpiperazine	In Vitro	Some positive data exist, but the data are not sufficient for classification
Quartz Silica	In Vitro	Some positive data exist, but the data are not sufficient for classification
Quartz Silica	In vivo	Some positive data exist, but the data are not sufficient for classification
1,3-Butadiene	In Vitro	Some positive data exist, but the data are not sufficient for classification
1,3-Butadiene	In vivo	Mutagenic
Epichlorohydrin	In Vitro	Some positive data exist, but the data are not sufficient for classification
Epichlorohydrin	In vivo	Mutagenic

Carcinogenicity

Name	Route	Species	Value
Treated Inorganic Filler (NJTS Reg No. 04499600-7204)	Not Specified	Mouse	Some positive data exist, but the data are not sufficient for classification
Inorganic Filler (NJTS Reg No. 04499600-7153)	Inhalation	Multiple animal species	Some positive data exist, but the data are not sufficient for classification
Quartz Silica	Inhalation	Human and animal	Carcinogenic
1,3-Butadiene	Inhalation	Human and animal	Carcinogenic
Epichlorohydrin	Dermal	Mouse	Not carcinogenic
Epichlorohydrin	Ingestion	Rat	Carcinogenic
Epichlorohydrin	Inhalation	Rat	Carcinogenic

Reproductive Toxicity**Reproductive and/or Developmental Effects**

Name	Route	Value	Species	Test result	Exposure Duration
Bis(3-Aminopropyl) Ether of Diethylene Glycol	Ingestion	Not classified for female reproduction	Rat	NOAEL 600 mg/kg/day	premating into lactation
Bis(3-Aminopropyl) Ether of Diethylene Glycol	Ingestion	Not classified for male reproduction	Rat	NOAEL 600 mg/kg/day	59 days
Bis(3-Aminopropyl) Ether of Diethylene Glycol	Ingestion	Not classified for development	Rat	NOAEL 600 mg/kg/day	premating into lactation
Treated Inorganic Filler (NJTS Reg No. 04499600-7204)	Ingestion	Not classified for female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
Treated Inorganic Filler (NJTS Reg No. 04499600-7204)	Ingestion	Not classified for male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
Treated Inorganic Filler (NJTS Reg No. 04499600-7204)	Ingestion	Not classified for development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis
Treated Filler (NJTS Reg No. 04499600-7152)	Ingestion	Not classified for development	Rat	NOAEL 625 mg/kg/day	premating & during gestation
Mineral Filler (NJTS Reg No. 04499600-7156)	Ingestion	Not classified for development	Multiple animal species	NOAEL 1,600 mg/kg/day	during organogenesis
2,4,6-Tris(dimethylaminomonomethyl)phenol	Ingestion	Not classified for male reproduction	Rat	NOAEL 150 mg/kg/day	2 generation
2,4,6-Tris(dimethylaminomonomethyl)phenol	Ingestion	Not classified for female reproduction	Rat	NOAEL 50 mg/kg/day	2 generation
2,4,6-Tris(dimethylaminomonomethyl)phenol	Ingestion	Not classified for development	Rabbit	NOAEL 15 mg/kg/day	during gestation
m-Xylene-.alpha.alpha'.Diamine	Ingestion	Not classified for female reproduction	Rat	NOAEL 450 mg/kg/day	premating into lactation
m-Xylene-.alpha.alpha'.Diamine	Ingestion	Not classified for male reproduction	Rat	NOAEL 450 mg/kg/day	48 days
m-Xylene-.alpha.alpha'.Diamine	Ingestion	Not classified for development	Rat	NOAEL 450 mg/kg/day	premating into lactation
Formaldehyde, Polymer with Benzenamine, Hydrogenated	Ingestion	Not classified for female reproduction	Rat	NOAEL 140 mg/kg/day	premating into lactation
Formaldehyde, Polymer with Benzenamine, Hydrogenated	Ingestion	Not classified for male reproduction	Rat	NOAEL 140 mg/kg/day	28 days
Formaldehyde, Polymer with Benzenamine, Hydrogenated	Ingestion	Not classified for development	Rat	NOAEL 280 mg/kg/day	during gestation
N-Aminoethylpiperazine	Ingestion	Not classified for female reproduction	Rat	NOAEL 598 mg/kg/day	premating & during gestation
N-Aminoethylpiperazine	Ingestion	Not classified for male reproduction	Rat	NOAEL 409 mg/kg/day	32 days
N-Aminoethylpiperazine	Ingestion	Toxic to development	Rabbit	NOAEL 75 mg/kg/day	during gestation

1,3-Butadiene	Inhalation	Not classified for development	Mouse	NOAEL 40 ppm	during gestation
1,3-Butadiene	Inhalation	Toxic to female reproduction	Mouse	LOAEL 6.25 ppm	2 years
1,3-Butadiene	Inhalation	Toxic to male reproduction	Mouse	NOAEL 200 ppm	2 years
Epichlorohydrin	Inhalation	Not classified for female reproduction	Rat	NOAEL 0.2 mg/l	10 weeks
Epichlorohydrin	Inhalation	Not classified for development	Multiple animal species	NOAEL 0.09 mg/l	during organogenesis
Epichlorohydrin	Ingestion	Not classified for development	Multiple animal species	NOAEL 160 mg/kg/day	during gestation
Epichlorohydrin	Ingestion	Toxic to male reproduction	Rat	LOAEL 6.25 mg/kg/day	23 days
Epichlorohydrin	Inhalation	Toxic to male reproduction	Rat	NOAEL 0.02 mg/l	10 weeks

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Bis(3-Aminopropyl) Ether of Diethylene Glycol	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	
Methylenedi(cyclohexylamine)	Inhalation	respiratory irritation	May cause respiratory irritation	similar health hazards	NOAEL Not available	
2-Propenenitrile, Polymer with 1,3-Butadiene, 1-cyano-1-methyl-4-oxo-4-[[2-(1-piperazinyl)ethyl]amino]butyl-terminated	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL not available	
Treated Filler (NJTS Reg No. 04499600-7152)	Inhalation	respiratory system	Not classified	Rat	NOAEL 0.812 mg/l	90 minutes
2,4,6-Tris(dimethylaminomonethyl)phenol	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	
m-Xylene-.alpha.alpha'.Diamine	Inhalation	respiratory irritation	May cause respiratory irritation	similar health hazards	NOAEL Not available	
Formaldehyde, Polymer with Benzenamine, Hydrogenated	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	
N-Aminoethylpiperazine	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification		NOAEL Not available	
1,3-Butadiene	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	
Epichlorohydrin	Inhalation	respiratory irritation	May cause respiratory irritation	Human	NOAEL not available	occupational exposure

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Bis(3-Aminopropyl) Ether of Diethylene Glycol	Ingestion	gastrointestinal tract heart endocrine system bone, teeth, nails, and/or hair hematopoietic system liver immune system	Not classified	Rat	NOAEL 600 mg/kg/day	59 days

		muscles nervous system eyes kidney and/or bladder respiratory system vascular system				
Aluminum	Inhalation	nervous system respiratory system	Not classified	Human	NOAEL Not available	occupational exposure
Methylenedi(cyclohexylamine)	Ingestion	liver muscles	May cause damage to organs though prolonged or repeated exposure	Rat	NOAEL 15 mg/kg/day	36 days
Treated Inorganic Filler (NJTS Reg No. 04499600-7204)	Inhalation	respiratory system silicosis	Not classified	Human	NOAEL Not available	occupational exposure
Treated Filler (NJTS Reg No. 04499600-7152)	Inhalation	respiratory system	Not classified	Human	NOAEL Not available	occupational exposure
Mineral Filler (NJTS Reg No. 04499600-7156)	Inhalation	respiratory system	Not classified	Human	NOAEL Not available	occupational exposure
Mineral Filler (NJTS Reg No. 04499600-7156)	Inhalation	pulmonary fibrosis	Not classified	Human and animal	NOAEL Not available	
Mineral Filler (NJTS Reg No. 04499600-7156)	Ingestion	liver kidney and/or bladder hematopoietic system	Not classified	Rat	NOAEL 2,500 mg/kg/day	2 years
2,4,6-Tris(dimethylaminomonomethyl)phenol	Dermal	skin	Not classified	Rat	NOAEL 25 mg/kg/day	4 weeks
2,4,6-Tris(dimethylaminomonomethyl)phenol	Dermal	liver nervous system auditory system hematopoietic system eyes	Not classified	Rat	NOAEL 125 mg/kg/day	4 weeks
2,4,6-Tris(dimethylaminomonomethyl)phenol	Ingestion	heart endocrine system hematopoietic system liver muscles nervous system kidney and/or bladder respiratory system vascular system auditory system skin gastrointestinal tract bone, teeth, nails, and/or hair immune system eyes	Not classified	Rat	NOAEL 150 mg/kg/day	90 days
m-Xylene-.alpha.alpha'.Diamine	Inhalation	respiratory system	Not classified	Rat	NOAEL 0.005 mg/l	13 weeks
m-Xylene-.alpha.alpha'.Diamine	Inhalation	heart skin endocrine system gastrointestinal tract bone, teeth, nails, and/or hair hematopoietic system liver immune system muscles nervous system eyes kidney and/or bladder vascular system	Not classified	Rat	NOAEL 0.03 mg/l	13 weeks
m-Xylene-.alpha.alpha'.Diamine	Ingestion	endocrine system hematopoietic system	Not classified	Rat	NOAEL 600 mg/kg/day	28 days
m-	Ingestion	gastrointestinal tract	Not classified	Rat	NOAEL 150	28 days

Xylene-.alpha.alpha'.Diamine					mg/kg/day	
m-Xylene-.alpha.alpha'.Diamine	Ingestion	heart liver immune system kidney and/or bladder	Not classified	Rat	NOAEL 600 mg/kg/day	28 days
Formaldehyde, Polymer with Benzenamine, Hydrogenated	Ingestion	kidney and/or bladder	May cause damage to organs through prolonged or repeated exposure	Rat	NOAEL 15 mg/kg/day	28 days
Formaldehyde, Polymer with Benzenamine, Hydrogenated	Ingestion	endocrine system hematopoietic system liver nervous system	Not classified	Rat	NOAEL 300 mg/kg/day	28 days
Inorganic Filler (NJTS Reg No. 04499600-7153)	Inhalation	respiratory system	Not classified	Human	NOAEL not available	occupational exposure
N-Aminoethylpiperazine	Dermal	skin	Not classified	Rat	NOAEL 100 mg/kg/day	29 days
N-Aminoethylpiperazine	Dermal	hematopoietic system nervous system kidney and/or bladder	Not classified	Rat	NOAEL 1,000 mg/kg/day	29 days
N-Aminoethylpiperazine	Inhalation	respiratory system	Causes damage to organs through prolonged or repeated exposure	Rat	NOAEL 0.2 mg/m ³	13 weeks
N-Aminoethylpiperazine	Inhalation	hematopoietic system eyes kidney and/or bladder	Not classified	Rat	NOAEL 53.8 mg/m ³	13 weeks
N-Aminoethylpiperazine	Ingestion	heart endocrine system hematopoietic system liver nervous system kidney and/or bladder	Not classified	Rat	NOAEL 598 mg/kg/day	28 days
Quartz Silica	Inhalation	silicosis	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	occupational exposure
1,3-Butadiene	Inhalation	hematopoietic system	Some positive data exist, but the data are not sufficient for classification	Mouse	NOAEL 200 ppm	2 years
1,3-Butadiene	Inhalation	heart gastrointestinal tract immune system respiratory system vascular system endocrine system liver nervous system kidney and/or bladder	Not classified	Mouse	NOAEL 625 ppm	2 years
Epichlorohydrin	Inhalation	endocrine system liver kidney and/or bladder	Not classified	Rat	NOAEL 1.9 mg/l	87 days
Epichlorohydrin	Inhalation	respiratory system	Not classified	Rat	NOAEL 0.19 mg/l	87 days
Epichlorohydrin	Inhalation	heart skin gastrointestinal tract bone, teeth, nails, and/or hair hematopoietic system immune system nervous system eyes vascular system	Not classified	Rat	NOAEL 1.9 mg/l	87 days
Epichlorohydrin	Ingestion	hematopoietic system liver kidney and/or bladder	Not classified	Rat	NOAEL 25 mg/kg/day	90 days
Epichlorohydrin	Ingestion	gastrointestinal tract	Not classified	Rat	NOAEL 1 mg/kg/day	90 days

Epichlorohydrin	Ingestion	heart endocrine system immune system nervous system eyes	Not classified	Rat	NOAEL 25 mg/kg/day	90 days
-----------------	-----------	--	----------------	-----	--------------------	---------

Aspiration Hazard

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

No data available.

SECTION 13: Disposal considerations

13.1. Disposal methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of waste product in a permitted industrial waste facility. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

SECTION 14: Transport Information

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Global inventory status

Contact 3M for more information. The components of this material are in compliance with the provisions of the Korea Chemical Control Act. Certain restrictions may apply. Contact the selling division for additional information. The components of this product are in compliance with the new substance notification requirements of CEPA. This product complies with Measures on Environmental Management of New Chemical Substances. All ingredients are listed on or exempt from on China IECSC inventory. The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

SECTION 16: Other information

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

Health: 3 Flammability: 1 Instability: 0 Special Hazards: None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address

the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

Document group:	33-5984-1	Version number:	12.00
Issue Date:	2025/06/05	Supercedes Date:	2023/02/16

The information in this Safety Data Sheet (SDS) is believed to be correct as of the date issued. The manufacturer MAKES NO WARRANTIES, EXPRESS OR IMPLIED, STATUTORY OR OTHERWISE, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OR CONDITION OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OR ANY IMPLIED WARRANTY OR CONDITION ARISING OUT OF A COURSE OF PERFORMANCE, COURSE OF DEALING, CUSTOM OR USAGE OF TRADE. User is responsible for determining whether the product is fit for a particular purpose and suitable for user's method of use or application. Given the variety of factors that can affect the use and application of a product, some of which are uniquely within the user's knowledge and control, it is essential that the user evaluate the product to determine whether it is fit for a particular purpose and suitable for user's method of use or application.

3M Canada SDSs are available at www.3M.ca



Safety Data Sheet

Copyright, 2025, 3M Canada Company. All rights reserved. Copying and/or downloading of this information for the purpose of properly utilizing 3M products is allowed provided that: (1) the information is copied in full with no changes unless prior written agreement is obtained from 3M, and (2) neither the copy nor the original is resold or otherwise distributed with the intention of earning a profit thereon.

Document group: 33-5988-2 **Version number:** 7.00
Issue Date: 2025/08/07 **Supersedes Date:** 2023/02/21

This Safety Data Sheet has been prepared in accordance with the Canadian Hazardous Products Regulations.

SECTION 1: Identification

1.1. Product identifier

3M™ Impact Resistant Structural Adhesive (Part B) PNs 07333, 57333

1.2. Recommended use and restrictions on use

Intended Use

Automotive

Specific Use

Base side of two-part colour changing adhesive with optimized shear, peel and impact performance.

Restrictions on use

Not applicable

1.3. Supplier's details

Company: 3M Canada Company
Division: Automotive Aftermarket
Address: 1840 Oxford Street East, Post Office Box 5757, London, Ontario N6A 4T1
Telephone: (800) 364-3577
Website: www.3M.ca

1.4. Emergency telephone number

Medical Emergency Telephone: 1-800-3M HELPS / 1800 364 3577

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture

Serious Eye Damage/Irritation: Category 2A.

Skin Sensitizer: Category 1.

Germ Cell Mutagenicity: Category 2.

Carcinogenicity: Category 1B.

Reproductive Toxicity: Category 2.

2.2. Label elements

Signal word

Danger

Symbols

Exclamation mark | Health Hazard |

Pictograms**Hazard Statements**

Causes serious eye irritation. May cause an allergic skin reaction. Suspected of causing genetic defects. May cause cancer. Suspected of damaging fertility or the unborn child.

Precautionary statements**General:**

Keep out of reach of children.

Prevention:

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Avoid breathing vapours, dust, or spray. Wash exposed skin thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves and eye protection.

Response:

IF ON SKIN: Wash with plenty of soap and water. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. IF exposed or concerned: Get medical attention. If skin irritation or rash occurs: Get medical attention. If eye irritation persists: Get medical advice. Take off contaminated clothing and wash it before reuse.

Storage:

Store locked up.

Disposal:

Dispose of contents and container in accordance with applicable local, regional, national, and international regulations.

2.3. Other hazards

None known.

18% of the mixture consists of ingredients of unknown acute oral toxicity.

19% of the mixture consists of ingredients of unknown acute dermal toxicity.

92% of the mixture consists of ingredients of unknown acute inhalation toxicity.

SECTION 3: Composition/information on ingredients

This material is a mixture.

Ingredient	C.A.S. No.	% by Wt	Common Name
4,4'-Isopropylidenediphenol-Epichlorohydrin Polymer	25068-38-6	70 - 90 Trade Secret *	Phenol, 4,4'-(1-methylethylidene)bis-, polymer with (chloromethyl)oxirane
Synthetic Rubber	Trade Secret	4 - 20	Not Applicable
1,4-Bis[(2,3-Epoxypropoxy)Methyl]Cyclohexane	14228-73-0	1 - 5 Trade Secret *	Oxirane, 2,2'-[1,4-cyclohexanediy]bis(methyleneoxymethylene)]bis-

Benzoic Acid, C9-C11-Branched Alkyl Esters	131298-44-7	1 - 5	Benzoic acid, C9-11-branched alkyl esters
Inorganic Filler	Trade Secret	1 - 5	Not Applicable
Treated Filler	Trade Secret	1 - 5	Not Applicable
Treated Inorganic Filler	Trade Secret	1 - 5	Not Applicable
3-(Trimethoxysilyl)Propyl Glycidyl Ether	2530-83-8	1 - 3 Trade Secret *	Silane, trimethoxy[3-(oxiranylmethoxy)propyl]-
Phenolphthalein	77-09-8	0.1 - 0.5 Trade Secret *	1(3H)-Isobenzofuranone, 3,3-bis(4-hydroxyphenyl)-

Treated Inorganic Filler is a non-hazardous material according to WHMIS criteria. Specific information has been withheld as a trade secret.

Treated Filler is a non-hazardous material according to WHMIS criteria. Specific information has been withheld as a trade secret.

Inorganic Filler is a non-hazardous material according to WHMIS criteria. Specific information has been withheld as a trade secret.

Synthetic Rubber is a non-hazardous material according to WHMIS criteria. Specific information has been withheld as a trade secret.

*The concentration (exact or range) of this component has been withheld as a trade secret.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:

Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye Contact:

Immediately flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. Get medical attention.

If Swallowed:

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

Allergic skin reaction (redness, swelling, blistering, and itching).

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Unsuitable extinguishing media

None Determined

5.3. Special hazards arising from the substance or mixture

None inherent in this product.

Hazardous Decomposition or By-Products

<u>Substance</u>	<u>Condition</u>
Aldehydes	During Combustion
Carbon monoxide	During Combustion
Carbon dioxide	During Combustion
Hydrogen Chloride	During Combustion

5.4. Special protection actions for fire-fighters

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Use personal protective equipment based on the results of an exposure assessment. Refer to Section 8 for PPE recommendations. If anticipated exposure resulting from an accidental release exceeds the protective capabilities of the PPE listed in Section 8, or are unknown, select PPE that offers an appropriate level of protection. Consider the physical and chemical hazards of the material when doing so. Examples of PPE ensembles for emergency response could include wearing bunker gear for a release of flammable material; wearing chemical protective clothing if the spilled material is a corrosive, a sensitizer, a significant dermal irritant, or can be absorbed through the skin; or donning a positive pressure supplied-air respirator for chemicals with inhalation hazards. For information regarding physical and health hazards, refer to sections 2 and 11 of the SDS. Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapours, in accordance with good industrial hygiene practice.

6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up

Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Keep out of reach of children. Do not handle until all safety precautions have been read and understood. Do not breathe dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.) Use personal protective equipment (gloves, respirators, etc.) as required.

7.2. Conditions for safe storage including any incompatibilities

Store away from heat. Store away from acids. Store away from oxidizing agents. Store locked up.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
Inorganic Filler	Trade Secret	ACGIH	TWA(inhalable particulates):10 mg/m ³	
Inorganic Filler	Trade Secret	ACGIH	TWA(respirable particles):3 mg/m ³	
Treated Filler	Trade Secret	ACGIH	TWA(inhalable particulates):10 mg/m ³	
Treated Filler	Trade Secret	ACGIH	TWA(respirable particles):3 mg/m ³	

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

CMRG : Chemical Manufacturer's Recommended Guidelines

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls

Provide ventilated enclosure for curing. Curing enclosures must be exhausted to outdoors or to a suitable emission control device. Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Safety Glasses with side shields

Indirect Vented Goggles

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended: Polymer laminate

If this product is used in a manner that presents a higher potential for exposure (e.g., spraying, high splash potential, etc.), then use of a protective apron may be necessary. See recommended glove material(s) for determining appropriate apron material(s). If a glove material is not available as an apron, polymer laminate is a suitable option.

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Liquid
Colour	Silver-Gray
Odour	Slight Epoxy
Odour threshold	No Data Available
pH	No Data Available
Melting point/Freezing point	No Data Available
Boiling point	35 °C
Flash Point	103.9 °C [Test Method:Closed Cup]
Evaporation rate	No Data Available
Flammability	Not Applicable
Flammable Limits(LEL)	No Data Available
Flammable Limits(UEL)	No Data Available
Vapour Pressure	666.6 Pa
Relative Vapour Density	No Data Available
Density	1.132 g/ml
Relative density	1.132 [Ref Std:WATER=1]
Water solubility	No Data Available
Solubility- non-water	No Data Available
Partition coefficient: n-octanol/ water	No Data Available
Autoignition temperature	No Data Available
Decomposition temperature	No Data Available
Kinematic Viscosity	441,696 mm ² /sec
Volatile Organic Compounds	0.1 % weight [Details:calculated per CARB title 2]
Volatile Organic Compounds	1 g/l [Details:calculated per SCAQMD 443.1]
Percent volatile	0.1 % weight
VOC Less H ₂ O & Exempt Solvents	1 g/l [Details:calculated per SCAQMD 443.1]
Molecular weight	No Data Available

Particle Characteristics	Not Applicable
--------------------------	----------------

SECTION 10: Stability and reactivity

10.1. Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid

Heat

Sparks and/or flames

10.5. Incompatible materials

Strong acids

Strong oxidizing agents

10.6. Hazardous decomposition products

Substance

None known.

Condition

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:

May be harmful if inhaled. Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Skin Contact:

Mild Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, and dryness. Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye Contact:

Severe Eye Irritation: Signs/symptoms may include significant redness, swelling, pain, tearing, cloudy appearance of the cornea, and impaired vision.

Ingestion:

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea. May cause additional health effects (see below).

Additional Health Effects:

Reproductive/Developmental Toxicity:

Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

Genotoxicity:

Genotoxicity and Mutagenicity: May interact with genetic material and possibly alter gene expression.

Carcinogenicity:

Contains a chemical or chemicals which can cause cancer.

Ingredient	CAS No.	Class Description	Regulation
Phenolphthalein	77-09-8	Grp. 2B: Possible human carc.	International Agency for Research on Cancer
Phenolphthalein	77-09-8	Anticipated human carcinogen	National Toxicology Program Carcinogens

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value

Overall product	Dermal		No data available; calculated ATE >5,000 mg/kg
Overall product	Inhalation-Dust/Mist(4 hr)		No data available; calculated ATE >5 - =12.5 mg/l
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
4,4'-Isopropylidenediphenol-Epichlorohydrin Polymer	Dermal	Rat	LD50 > 1,600 mg/kg
4,4'-Isopropylidenediphenol-Epichlorohydrin Polymer	Ingestion	Rat	LD50 > 1,000 mg/kg
Treated Filler	Dermal	Rat	LD50 > 2,000 mg/kg
Treated Filler	Inhalation-Dust/Mist (4 hours)	Rat	LC50 3 mg/l
Treated Filler	Ingestion	Rat	LD50 6,450 mg/kg
Benzoic Acid, C9-C11-Branched Alkyl Esters	Dermal	Rabbit	LD50 > 2,000 mg/kg
Benzoic Acid, C9-C11-Branched Alkyl Esters	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 5.5 mg/l
Benzoic Acid, C9-C11-Branched Alkyl Esters	Ingestion	Rat	LD50 > 5,000 mg/kg
Treated Inorganic Filler	Dermal	Rabbit	LD50 > 5,000 mg/kg
Treated Inorganic Filler	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.691 mg/l
Treated Inorganic Filler	Ingestion	Rat	LD50 > 5,110 mg/kg
Inorganic Filler	Dermal	Rabbit	LD50 > 5,000 mg/kg
Inorganic Filler	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.691 mg/l
Inorganic Filler	Ingestion	Rat	LD50 > 5,110 mg/kg
3-(Trimethoxysilyl)Propyl Glycidyl Ether	Dermal	Rabbit	LD50 4,000 mg/kg
3-(Trimethoxysilyl)Propyl Glycidyl Ether	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 5.3 mg/l
3-(Trimethoxysilyl)Propyl Glycidyl Ether	Ingestion	Rat	LD50 7,010 mg/kg
1,4-Bis[(2,3-Epoxypropoxy)Methyl]Cyclohexane	Ingestion	Rat	LD50 1,000 mg/kg
Phenolphthalein	Ingestion	Rat	LD50 > 10,500 mg/kg
Phenolphthalein	Dermal	similar health hazards	LD50 estimated to be > 5,000 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
4,4'-Isopropylidenediphenol-Epichlorohydrin Polymer	Rabbit	Mild irritant
Treated Filler	Rabbit	No significant irritation
Benzoic Acid, C9-C11-Branched Alkyl Esters	Rabbit	Minimal irritation
Treated Inorganic Filler	Rabbit	No significant irritation
Inorganic Filler	Rabbit	No significant irritation
3-(Trimethoxysilyl)Propyl Glycidyl Ether	Rabbit	Mild irritant
1,4-Bis[(2,3-Epoxypropoxy)Methyl]Cyclohexane	In vitro data	Irritant
Phenolphthalein	In vitro data	Irritant

Serious Eye Damage/Irritation

Name	Species	Value
4,4'-Isopropylidenediphenol-Epichlorohydrin Polymer	Rabbit	Moderate irritant
Treated Filler	Rabbit	No significant irritation
Benzoic Acid, C9-C11-Branched Alkyl Esters	Rabbit	Mild irritant
Treated Inorganic Filler	Rabbit	No significant irritation
Inorganic Filler	Rabbit	No significant irritation
3-(Trimethoxysilyl)Propyl Glycidyl Ether	Rabbit	Corrosive
1,4-Bis[(2,3-Epoxypropoxy)Methyl]Cyclohexane	In vitro data	No significant irritation

Phenolphthalein	In vitro data	No significant irritation
-----------------	---------------	---------------------------

Skin Sensitization

Name	Species	Value
4,4'-Isopropylidenediphenol-Epichlorohydrin Polymer	Human and animal	Sensitizing
Benzoic Acid, C9-C11-Branched Alkyl Esters	Guinea pig	Not classified
Treated Inorganic Filler	Human and animal	Not classified
Inorganic Filler	Human and animal	Not classified
3-(Trimethoxysilyl)Propyl Glycidyl Ether	Guinea pig	Not classified
1,4-Bis[(2,3-Epoxypropoxy)Methyl]Cyclohexane	similar compounds	Sensitizing
Phenolphthalein	Mouse	Not classified

Respiratory Sensitization

Name	Species	Value
4,4'-Isopropylidenediphenol-Epichlorohydrin Polymer	Human	Not classified

Germ Cell Mutagenicity

Name	Route	Value
4,4'-Isopropylidenediphenol-Epichlorohydrin Polymer	In vivo	Not mutagenic
4,4'-Isopropylidenediphenol-Epichlorohydrin Polymer	In Vitro	Some positive data exist, but the data are not sufficient for classification
Benzoic Acid, C9-C11-Branched Alkyl Esters	In Vitro	Not mutagenic
Benzoic Acid, C9-C11-Branched Alkyl Esters	In vivo	Not mutagenic
Treated Inorganic Filler	In Vitro	Not mutagenic
Inorganic Filler	In Vitro	Not mutagenic
3-(Trimethoxysilyl)Propyl Glycidyl Ether	In Vitro	Some positive data exist, but the data are not sufficient for classification
3-(Trimethoxysilyl)Propyl Glycidyl Ether	In vivo	Some positive data exist, but the data are not sufficient for classification
1,4-Bis[(2,3-Epoxypropoxy)Methyl]Cyclohexane	In Vitro	Mutagenic; structurally related to germ cell mutagens
Phenolphthalein	In Vitro	Some positive data exist, but the data are not sufficient for classification
Phenolphthalein	In vivo	Mutagenic

Carcinogenicity

Name	Route	Species	Value
4,4'-Isopropylidenediphenol-Epichlorohydrin Polymer	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification
Treated Inorganic Filler	Not Specified	Mouse	Some positive data exist, but the data are not sufficient for classification
Inorganic Filler	Not Specified	Mouse	Some positive data exist, but the data are not sufficient for classification
3-(Trimethoxysilyl)Propyl Glycidyl Ether	Dermal	Mouse	Not carcinogenic
Phenolphthalein	Ingestion	Multiple animal species	Carcinogenic

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test result	Exposure Duration
4,4'-Isopropylidenediphenol-Epichlorohydrin Polymer	Ingestion	Not classified for female reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
4,4'-Isopropylidenediphenol-Epichlorohydrin Polymer	Ingestion	Not classified for male reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
4,4'-Isopropylidenediphenol-Epichlorohydrin Polymer	Dermal	Not classified for development	Rabbit	NOAEL 300 mg/kg/day	during organogenesis
4,4'-Isopropylidenediphenol-Epichlorohydrin Polymer	Ingestion	Not classified for development	Rat	NOAEL 750 mg/kg/day	2 generation
Treated Filler	Ingestion	Not classified for development	Rat	NOAEL 625 mg/kg/day	pre mating & during gestation
Benzoic Acid, C9-C11-Branched Alkyl Esters	Ingestion	Not classified for female reproduction	Rat	NOAEL 641 mg/kg/day	2 generation
Benzoic Acid, C9-C11-Branched Alkyl Esters	Ingestion	Not classified for male reproduction	Rat	NOAEL 676 mg/kg/day	2 generation
Benzoic Acid, C9-C11-Branched Alkyl Esters	Ingestion	Not classified for development	Rat	NOAEL 191 mg/kg/day	2 generation
Treated Inorganic Filler	Ingestion	Not classified for female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
Treated Inorganic Filler	Ingestion	Not classified for male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
Treated Inorganic Filler	Ingestion	Not classified for development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis
Inorganic Filler	Ingestion	Not classified for female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
Inorganic Filler	Ingestion	Not classified for male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
Inorganic Filler	Ingestion	Not classified for development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis
3-(Trimethoxysilyl)Propyl Glycidyl Ether	Ingestion	Not classified for female reproduction	Rat	NOAEL 1,000 mg/kg/day	1 generation
3-(Trimethoxysilyl)Propyl Glycidyl Ether	Ingestion	Not classified for male reproduction	Rat	NOAEL 1,000 mg/kg/day	1 generation
3-(Trimethoxysilyl)Propyl Glycidyl Ether	Ingestion	Not classified for development	Rat	NOAEL 3,000 mg/kg/day	during organogenesis
Phenolphthalein	Ingestion	Toxic to female reproduction	Mouse	NOAEL 150 mg/kg/day	1 generation
Phenolphthalein	Ingestion	Toxic to male reproduction	Mouse	NOAEL 150 mg/kg/day	1 generation
Phenolphthalein	Ingestion	Toxic to development	Mouse	NOAEL 150 mg/kg/day	1 generation

Target Organ(s)**Specific Target Organ Toxicity - single exposure**

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Treated Filler	Inhalation	respiratory system	Not classified	Rat	NOAEL 0.812 mg/l	90 minutes
1,4-Bis[(2,3-Epoxypropoxy)Methyl]Cyclohexane	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	
Phenolphthalein	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration

4,4'-Isopropylidenediphenol-Epichlorohydrin Polymer	Dermal	liver	Not classified	Rat	NOAEL 1,000 mg/kg/day	2 years
4,4'-Isopropylidenediphenol-Epichlorohydrin Polymer	Dermal	nervous system	Not classified	Rat	NOAEL 1,000 mg/kg/day	13 weeks
4,4'-Isopropylidenediphenol-Epichlorohydrin Polymer	Ingestion	auditory system heart endocrine system hematopoietic system liver eyes kidney and/or bladder	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
Treated Filler	Inhalation	respiratory system	Not classified	Human	NOAEL Not available	occupational exposure
Benzoic Acid, C9-C11-Branched Alkyl Esters	Ingestion	heart skin endocrine system gastrointestinal tract bone, teeth, nails, and/or hair hematopoietic system liver immune system muscles nervous system eyes kidney and/or bladder respiratory system vascular system	Not classified	Rat	NOAEL 619 mg/kg/day	91 days
Treated Inorganic Filler	Inhalation	respiratory system silicosis	Not classified	Human	NOAEL Not available	occupational exposure
Inorganic Filler	Inhalation	respiratory system silicosis	Not classified	Human	NOAEL Not available	occupational exposure
3-(Trimethoxysilyl)Propyl Glycidyl Ether	Ingestion	heart endocrine system bone, teeth, nails, and/or hair hematopoietic system liver immune system nervous system kidney and/or bladder respiratory system	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
Phenolphthalein	Ingestion	liver heart skin endocrine system gastrointestinal tract bone, teeth, nails, and/or hair hematopoietic system immune system nervous system kidney and/or bladder respiratory system	Not classified	Rat	NOAEL 3,500 mg/kg/day	13 weeks

Aspiration Hazard

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

No data available.

SECTION 13: Disposal considerations

13.1. Disposal methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of waste product in a permitted industrial waste facility. As a disposal alternative, incinerate in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Combustion products will include halogen acid (HCl/HF/HBr). Facility must be capable of handling halogenated materials. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

SECTION 14: Transport Information

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Global inventory status

Contact 3M for more information. The components of this material are in compliance with the provisions of the Korea Chemical Control Act. Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Australia National Industrial Chemical Notification and Assessment Scheme (NICNAS). Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Japan Chemical Substance Control Law. Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Japan Industrial Safety and Health Law. Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Philippines RA 6969 requirements. Certain restrictions may apply. Contact the selling division for additional information. The components of this product are in compliance with the new substance notification requirements of CEPA. This product complies with Measures on Environmental Management of New Chemical Substances. All ingredients are listed on or exempt from on China IECSC inventory. The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

SECTION 16: Other information

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

Health: 2 Flammability: 1 Instability: 0 Special Hazards: None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

Document group:	33-5988-2	Version number:	7.00
------------------------	-----------	------------------------	------

Issue Date:	2025/08/07	Supersedes Date:	2023/02/21
--------------------	------------	-------------------------	------------

The information in this Safety Data Sheet (SDS) is believed to be correct as of the date issued. The manufacturer MAKES NO WARRANTIES, EXPRESS OR IMPLIED, STATUTORY OR OTHERWISE, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OR CONDITION OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OR ANY IMPLIED WARRANTY OR CONDITION ARISING OUT OF A COURSE OF PERFORMANCE, COURSE OF DEALING, CUSTOM OR USAGE OF TRADE. User is responsible for determining whether the product is fit for a particular purpose and suitable for user's method of use or application. Given the variety of factors that can affect the use and application of a product, some of which are uniquely within the user's knowledge and control, it is essential that the user evaluate the product to determine whether it is fit for a particular purpose and suitable for user's method of use or application.

3M Canada SDSs are available at www.3M.ca