

Safety Data Sheet

Copyright,2025, 3M Company All rights reserved. Copying and/or downloading of this information for the purpose of properly utilizing 3M products is allowed provided that: (1) the information is copied in full with no changes unless prior written agreement is obtained from 3M, and (2) neither the copy nor the original is resold or otherwise distributed with the intention of earning a profit thereon.

 Document group:
 39-0698-9
 Version number:
 3.00

 Revision date:
 15/09/2025
 Supersedes date:
 31/01/2023

Transportation version number:

This Safety Data Sheet has been prepared in accordance with the REACH Regulation (EC) 1907/2006 and its modifications.

IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

1.1. Product identifier

3M Scotch-Weld™ EC-9356 B/A FST - Structural Adhesive

Product Identification Numbers

UU-0082-9982-6 UU-0092-6411-8

7100181415 7100186641

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses

Product, Industrial use.

1.3. Details of the supplier of the safety data sheet

Address: 3M Ireland Limited, 70 SIR JOHN ROGERSON'S QUAY, D02R296 DUBLIN 2

Telephone: +353 1 280 3555

E Mail: ner-productstewardship@mmm.com

Website: www.3M.com

1.4. Emergency telephone number

Emergency medical information: 8am-10pm (seven days) contact National Poisons Information Centre, Beaumont Hospital, Dublin 9 DOV2NO, Ireland. Telephone Number: +353 (0)1 809 2166

This product is a kit or a multipart product which consists of multiple, independently packaged components. A Safety Data Sheet for each of these components is included. Please do not separate the component Safety Data Sheets from this cover page. The document numbers of the MSDSs for components of this product are:

38-9216-3, 38-9217-1

TRANSPORTATION INFORMATION

Refer to section 14 of the kit components for transport information.

KIT LABEL

2.1. Classification of the substance or mixture CLP REGULATION (EC) No 1272/2008

CLASSIFICATION:

Skin Corrosion/Irritation, Category 2 - Skin Irrit. 2; H315
Serious Eye Damage/Eye Irritation, Category 1 - Eye Dam. 1; H318
Skin Sensitization, Category 1 - Skin Sens. 1; H317
Specific Target Organ Toxicity-Single Exposure, Category 3 - STOT SE 3; H336
Hazardous to the Aquatic Environment (Chronic), Category 2 - Aquatic Chronic 2; H411

For full text of H phrases, see Section 16.

2.2. Label elements

CLP REGULATION (EC) No 1272/2008

SIGNAL WORD

DANGER.

Symbols

GHS05 (Corrosion) |GHS07 (Exclamation mark) |GHS09 (Environment) |

Pictograms



Contains:

1,4-Bis[(2,3-epoxypropoxy)methyl]cyclohexane; 3,3'-Oxybis(ethyleneoxy)bis(propylamine); bis-[4-(2,3-epoxipropoxi)phenyl]propane; Nitric acid, calcium salt, tetrahydrate; Reaction mass of 2,2'-[methylenebis(2,1-phenyleneoxymethylene)]bis(oxirane) and 2,2'-[methylenebis(4,1-phenyleneoxymethylene)]bis(oxirane) and 2-([2-[4-(oxiran-2-ylmethoxy)benzyl]phenoxy]methyl)oxirane; Reaction products of fatty acids, C18-unsaturated, dimers and trimers with 3,3'-[oxybis(ethane-2,1-diyloxy)]dipropan-1-amine.

HAZARD STATEMENTS:

H315 Causes skin irritation.
 H318 Causes serious eye damage.
 H317 May cause an allergic skin reaction.
 H336 May cause drowsiness or dizziness.

H411 Toxic to aquatic life with long lasting effects.

PRECAUTIONARY STATEMENTS

Prevention:

P261A Avoid breathing vapours.
P273 Avoid release to the environment.

P280B Wear protective gloves and eye/face protection.

Response:

3M Scotch-Weld™ EC-9356 B/A FST - Structural Adhesive

P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if

present and easy to do. Continue rinsing.

P310 Immediately call a POISON CENTRE or doctor/physician.
P333 + P313 If skin irritation or rash occurs: Get medical advice/attention.

For containers not exceeding 125 ml the following Hazard and Precautionary statements may be used:

<=125 ml Hazard statements

H318 Causes serious eye damage.

H317 May cause an allergic skin reaction.

<=125 ml Precautionary statements

Prevention:

P261A Avoid breathing vapours.

P280B Wear protective gloves and eye/face protection.

Response:

P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if

present and easy to do. Continue rinsing.

P310 Immediately call a POISON CENTRE or doctor/physician.
P333 + P313 If skin irritation or rash occurs: Get medical advice/attention.

SUPPLEMENTAL INFORMATION:

Supplemental Hazard Statements:

EUH212 Warning! Hazardous respirable dust may be formed when used. Do not breathe dust.

Refer to Safety Data Sheet for component % unknown values (www.3M.com/msds).

Revision information:

Label: CLP Ingredients - kit components information was modified.

Section 1: Address information was modified.

Section 1: E-mail address information was modified.

Section 1: Product use information information was modified.

Section 2: <125ml Precautionary - Prevention information was modified.



Safety Data Sheet

Copyright, 2024, 3M Company All rights reserved. Copying and/or downloading of this information for the purpose of properly utilizing 3M products is allowed provided that: (1) the information is copied in full with no changes unless prior written agreement is obtained from 3M, and (2) neither the copy nor the original is resold or otherwise distributed with the intention of earning a profit thereon.

Document group: 38-9216-3 Version number: 6.00

15/01/2024 07/11/2023 **Revision date: Supersedes date:**

This Safety Data Sheet has been prepared in accordance with the REACH Regulation (EC) 1907/2006 and its modifications.

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

3M Scotch-Weld™ EC-9356 B/A FST Part A - Structural Adhesive

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses

Adhesive

1.3. Details of the supplier of the safety data sheet

3M Ireland Limited, The Iveagh Building, The Park, Carrickmines, Dublin 18. Address:

+353 1 280 3555 Telephone: E Mail: tox.uk@mmm.com Website: www.3M.com

1.4. Emergency telephone number

Emergency medical information: 8am-10pm (seven days) contact National Poisons Information Centre, Beaumont Hospital, Dublin 9 DOV2NO, Ireland. Telephone Number: +353 (0)1 809 2166

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture

CLP REGULATION (EC) No 1272/2008

The health and environmental classifications of this material have been derived using the calculation method, except in cases where test data are available or the physical form impacts classification. Classification(s) based on test data or physical form are noted below, if applicable.

The carcinogenicity classification for titanium dioxide is not applicable based on physical form (material is not a powder). This material has been tested for skin corrosion/irritation and the test results are reflected in the assigned classification.

CLASSIFICATION:

Skin Corrosion/Irritation, Category 2 - Skin Irrit. 2; H315

Serious Eye Damage/Eye Irritation, Category 1 - Eye Dam. 1; H318

Skin Sensitization, Category 1 - Skin Sens. 1; H317

Specific Target Organ Toxicity-Single Exposure, Category 3 - STOT SE 3; H336

Hazardous to the Aquatic Environment (Acute), Category 1 - Aquatic Acute 1; H400

Hazardous to the Aquatic Environment (Chronic), Category 1 - Aquatic Chronic 1; H410

For full text of H phrases, see Section 16.

2.2. Label elements

CLP REGULATION (EC) No 1272/2008

SIGNAL WORD

DANGER.

Symbols

GHS05 (Corrosion) |GHS07 (Exclamation mark) |GHS09 (Environment) |

Pictograms







Ingredients:

Ingredient	CAS Nbr	EC No.	% by Wt
3,3'-Oxybis(ethyleneoxy)bis(propylamine)	4246-51-9	224-207-2	1 - 35
Reaction products of fatty acids, C18-unsaturated, dimers and trimers with 3,3'-[oxybis(ethane-2,1-diyloxy)]dipropan-1-amine	,	701-270-9	1 - 35
Nitric acid, calcium salt, tetrahydrate	13477-34-4	233-332-1	1 - 15

HAZARD STATEMENTS:

H315 Causes skin irritation.
 H318 Causes serious eye damage.
 H317 May cause an allergic skin reaction.
 H336 May cause drowsiness or dizziness.

H410 Very toxic to aquatic life with long lasting effects.

PRECAUTIONARY STATEMENTS

Prevention:

P261A Avoid breathing vapours.

P273 Avoid release to the environment.

P280B Wear protective gloves and eye/face protection.

Response:

P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if

present and easy to do. Continue rinsing.

P310 Immediately call a POISON CENTRE or doctor/physician.
P333 + P313 If skin irritation or rash occurs: Get medical advice/attention.

For containers not exceeding 125 ml the following Hazard and Precautionary statements may be used:

<=125 ml Hazard statements

H318 Causes serious eye damage. H317 May cause an allergic skin reaction.

<=125 ml Precautionary statements

Prevention:

P261A Avoid breathing vapours.

P280B Wear protective gloves and eye/face protection.

Response:

P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if

present and easy to do. Continue rinsing.

P310 Immediately call a POISON CENTRE or doctor/physician.
P333 + P313 If skin irritation or rash occurs: Get medical advice/attention.

SUPPLEMENTAL INFORMATION:

Supplemental Hazard Statements:

EUH212 Warning! Hazardous respirable dust may be formed when used. Do not breathe dust.

30% of the mixture consists of components of unknown acute oral toxicity.

Contains 37% of components with unknown hazards to the aquatic environment.

2.3. Other hazards

Persons previously sensitised to amines may develop a cross-sensitisation reaction to certain other amines. This material does not contain any substances that are assessed to be a PBT or vPvB

SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Ingredient	Identifier(s)	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
Aluminium hydroxide	(CAS-No.) 21645-51-2 (EC-No.) 244-492-7 (REACH-No.) 01- 2119529246-39	10 - 40	Substance with a national occupational exposure limit
3,3'- Oxybis(ethyleneoxy)bis(propylamine)	(CAS-No.) 4246-51-9 (EC-No.) 224-207-2	1 - 35	Skin Corr. 1B, H314 Eye Dam. 1, H318 Skin Sens. 1, H317
Reaction products of fatty acids, C18-unsaturated, dimers and trimers with 3,3'-[oxybis(ethane-2,1-diyloxy)]dipropan-1-amine	(EC-No.) 701-270-9	1 - 35	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1A, H317 STOT SE 3, H336 Aquatic Acute 1, H400,M=1 Aquatic Chronic 1, H410,M=1
Amine terminated adduct	Trade Secret	5 - 30	Substance not classified as hazardous
Nitric acid, calcium salt, tetrahydrate	(CAS-No.) 13477-34-4 (EC-No.) 233-332-1 (REACH-No.) 01- 2119495093-35	1 - 15	Acute Tox. 4, H302 Eye Dam. 1, H318
Siloxanes and Silicones, di-Me, reaction	(CAS-No.) 67762-90-7	< 10	Substance with a national occupational

3M Scotch-WeldTM EC-9356 B/A FST Part A - Structural Adhesive

products with silica			exposure limit
	(CAS-No.) 13463-67-7 (EC-No.) 236-675-5 (REACH-No.) 01- 2119489379-17	<= 3	Carc. 2, H351 (inhalation)

Any entry in the Identifier(s) column that begins with the numbers 6, 7, 8, or 9 are a Provisional List Number provided by ECHA pending publication of the official EC Inventory Number for the substance.

Please see section 16 for the full text of any H statements referred to in this section

For information on ingredient occupational exposure limits or PBT or vPvB status, see sections 8 and 12 of this SDS

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation

Remove person to fresh air. If you feel unwell, get medical attention.

Skin contact

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye contact

Immediately flush with large amounts of water for at least 15 minutes. Remove contact lenses if easy to do. Continue rinsing. Immediately get medical attention.

If swallowed

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

The most important symptoms and effects based on the CLP classification include:

Irritation to the skin (localized redness, swelling, itching, and dryness). Allergic skin reaction (redness, swelling, blistering, and itching). Serious damage to the eyes (corneal cloudiness, severe pain, tearing, ulcerations, and significantly impaired or loss of vision). Central nervous system depression (headache, dizziness, drowsiness, incoordination, nausea, slurred speech, giddiness, and unconsciousness).

4.3. Indication of any immediate medical attention and special treatment required

Overexposure to this product may result in methemoglobinemia. Methemoglobinemia may be clinically suspected by the presence of clinical "cyanosis" in the presence of a normal PaO2 (as obtained by arterial blood gases). Routine pulse oximetry may be inaccurate for monitoring oxygen saturation in the presence of methemoglobinemia, and should not be used to make the diagnosis of this disorder. If the patient is symptomatic or if the methemoglobin level is >20%, specific therapy with methylene blue should be considered as part of the medical management.

SECTION 5: Fire-fighting measures

5.1. Extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture

None inherent in this product.

Hazardous Decomposition or By-Products

Substance Carbon monoxide Condition

During combustion.

Carbon dioxide. Hydrogen Chloride During combustion.

During combustion.

5.3. Advice for fire-fighters

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapours, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

Contain spill. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue. Seal the container. Dispose of collected material as soon as possible.

6.4. Reference to other sections

Refer to Section 8 and Section 13 for more information

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Do not breathe dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse.

7.2. Conditions for safe storage including any incompatibilities

Store in a well-ventilated place. Keep container tightly closed.

7.3. Specific end use(s)

See information in Section 7.1 and 7.2 for handling and storage recommendations. See Section 8 for exposure controls and personal protection recommendations.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	CAS Nbr	Agency	Limit type	Additional comments
Titanium dioxide	13463-67-7	Ireland OELs	TWA(Total inhalable dust)(8 hours):10 mg/m3;TWA(as respirable dust)(8 hours):4 mg/m3	
DUST, INERT OR NUISANCE	21645-51-2	Ireland OELs	TWA(Total inhalable dust)(8 hours):10 mg/m3;TWA(as respirable dust)(8 hours):4 mg/m3	

3M Scotch-WeldTM EC-9356 B/A FST Part A - Structural Adhesive

Silicon dioxide 67762-90-7 Ireland OELs TWA(Total inhalable dust)(8

hours):6 mg/m3;TWA(as respirable dust)(8 hours):2.4

mg/m3

Ireland OELs : Ireland. OELs TWA: Time-Weighted-Average STEL: Short Term Exposure Limit

CEIL: Ceiling

Biological limit values

No biological limit values exist for any of the components listed in Section 3 of this safety data sheet.

Recommended monitoring procedures: Information on recommended monitoring procedures can be obtained from Indust. Inspect./Ministry (IE)

8.2. Exposure controls

8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Full face shield.

Indirect vented goggles.

Applicable Norms/Standards

Use eye/face protection conforming to EN 166

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity. Gloves made from the following material(s) are recommended:

MaterialThickness (mm)Breakthrough TimePolymer laminateNo data availableNo data available

Applicable Norms/Standards
Use gloves tested to EN 374

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron - polymer laminate

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

Applicable Norms/Standards

Use a respirator conforming to EN 140 or EN 136: filter types A & P

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical stateSolid.Specific Physical Form:PasteColourWhiteOdorAmine

Odour thresholdNo data available.Melting point/freezing pointNo data available.Boiling point/boiling rangeNot applicable.Flammability (solid, gas)Not classifiedFlammable Limits(LEL)Not applicable.Flammable Limits(UEL)Not applicable.

Flash point > 93.3 °C [Test Method: Closed Cup]

Autoignition temperatureNo data available.Decomposition temperatureNo data available.

pH substance/mixture is non-soluble (in water)

Kinematic ViscosityNo data available.Water solubilityNot applicable.Solubility- non-waterNegligiblePartition coefficient: n-octanol/waterNo data available.Vapour pressureNot applicable.

Density 1.1 - 1.5 g/cm3 [*Ref Std*:WATER=1]

Relative density 1.3 [Ref Std: WATER=1]

Relative Vapour Density Not applicable.

9.2. Other information

9.2.2 Other safety characteristics

EU Volatile Organic Compounds

Evaporation rate

Not applicable.

Percent volatile

No data available.

SECTION 10: Stability and reactivity

10.1 Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section

10.2 Chemical stability

Stable.

10.3 Possibility of hazardous reactions

Hazardous polymerisation will not occur.

10.4 Conditions to avoid

None known.

10.5 Incompatible materials

Not determined

10.6 Hazardous decomposition products

Substance None known. Condition

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 11 are based on UN GHS calculation rules and classifications derived from internal hazard assessments.

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Respiratory tract irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Skin contact

May be harmful in contact with skin. Skin Irritation: Signs/symptoms may include localised redness, swelling, itching, dryness, cracking, blistering, and pain. Allergic skin reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eve contact

Corrosive (eye burns): Signs/symptoms may include cloudy appearance of the cornea, chemical burns, severe pain, tearing, ulcerations, significantly impaired vision or complete loss of vision.

Ingestion

Harmful if swallowed.

Gastrointestinal irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhoea. May cause additional health effects (see below).

Additional Health Effects:

Single exposure may cause target organ effects:

Methemoglobinemia: Signs/symptoms may include headache, dizziness, nausea, difficulty breathing, and generalised weakness. Central nervous system (CNS) depression: Signs/symptoms may include headache, dizziness, drowsiness, incoordination, nausea, slowed reaction time, slurred speech, giddiness, and unconsciousness.

Additional information:

Persons previously sensitised to amines may develop a cross-sensitisation reaction to certain other amines.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value

Overall product	Dermal		No data available; calculated ATE >2,000 - =5,000 mg/kg
Overall product	Ingestion		No data available; calculated ATE >300 - =2,000 mg/kg
Aluminium hydroxide	Dermal		LD50 estimated to be > 5,000 mg/kg
Aluminium hydroxide	Inhalation- Dust/Mist (4 hours)	Rat	LC50 > 2.3 mg/l
Aluminium hydroxide	Ingestion	Rat	LD50 > 5,000 mg/kg
3,3'-Oxybis(ethyleneoxy)bis(propylamine)	Dermal	Rabbit	LD50 2,525 mg/kg
3,3'-Oxybis(ethyleneoxy)bis(propylamine)	Ingestion	Rat	LD50 2,850 mg/kg
Reaction products of fatty acids, C18-unsaturated, dimers and trimers with 3,3'-[oxybis(ethane-2,1-diyloxy)]dipropan-1-amine	Dermal	Rat	LD50 > 2,000 mg/kg
Reaction products of fatty acids, C18-unsaturated, dimers and trimers with 3,3'-[oxybis(ethane-2,1-diyloxy)]dipropan-1-amine	Ingestion	Rat	LD50 > 2,000 mg/kg
Nitric acid, calcium salt, tetrahydrate	Ingestion	Rat	LD50 >300, <2000 mg/kg
Nitric acid, calcium salt, tetrahydrate	Dermal	similar compoun ds	LD50 > 2,000 mg/kg
Siloxanes and Silicones, di-Me, reaction products with silica	Dermal	Rabbit	LD50 > 5,000 mg/kg
Siloxanes and Silicones, di-Me, reaction products with silica	Inhalation- Dust/Mist (4 hours)	Rat	LC50 > 0.691 mg/l
Siloxanes and Silicones, di-Me, reaction products with silica	Ingestion	Rat	LD50 > 5,110 mg/kg
Titanium dioxide	Dermal	Rabbit	LD50 > 10,000 mg/kg
Titanium dioxide	Inhalation- Dust/Mist (4 hours)	Rat	LC50 > 6.82 mg/l
Titanium dioxide	Ingestion	Rat	LD50 > 10,000 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Overall product	In vitro	Irritant
	data	
Aluminium hydroxide	Rabbit	No significant irritation
3,3'-Oxybis(ethyleneoxy)bis(propylamine)	Rabbit	Corrosive
Reaction products of fatty acids, C18-unsaturated, dimers and trimers with 3,3'-	Rat	Irritant
[oxybis(ethane-2,1-diyloxy)]dipropan-1-amine		
Nitric acid, calcium salt, tetrahydrate	similar	No significant irritation
	compoun	
	ds	
Siloxanes and Silicones, di-Me, reaction products with silica	Rabbit	No significant irritation
Titanium dioxide	Rabbit	No significant irritation

Serious Eye Damage/Irritation

Serious Lye Damage/II I tation				
Name	Species	Value		
Aluminium hydroxide	Rabbit	No significant irritation		
3,3'-Oxybis(ethyleneoxy)bis(propylamine)	Rabbit	Corrosive		
Reaction products of fatty acids, C18-unsaturated, dimers and trimers with 3,3'-	In vitro	Severe irritant		
[oxybis(ethane-2,1-diyloxy)]dipropan-1-amine	data			
Nitric acid, calcium salt, tetrahydrate	Rabbit	Corrosive		
Siloxanes and Silicones, di-Me, reaction products with silica	Rabbit	No significant irritation		
Titanium dioxide	Rabbit	No significant irritation		

Skin Sensitisation

Name	Species	Value
Aluminium hydroxide	Guinea pig	Not classified
3,3'-Oxybis(ethyleneoxy)bis(propylamine)	Professio	Sensitising

	nal judgemen t	
Reaction products of fatty acids, C18-unsaturated, dimers and trimers with 3,3'- [oxybis(ethane-2,1-diyloxy)]dipropan-1-amine	Guinea pig	Sensitising
Nitric acid, calcium salt, tetrahydrate	similar compoun ds	Not classified
Siloxanes and Silicones, di-Me, reaction products with silica	Human and animal	Not classified
Titanium dioxide	Human and animal	Not classified

Respiratory Sensitisation

For the component/components, either no data is currently available or the data is not sufficient for classification.

Germ Cell Mutagenicity

Name	Route	Value
3,3'-Oxybis(ethyleneoxy)bis(propylamine)	In Vitro	Not mutagenic
Reaction products of fatty acids, C18-unsaturated, dimers and trimers with 3,3'- [oxybis(ethane-2,1-diyloxy)]dipropan-1-amine	In Vitro	Not mutagenic
Nitric acid, calcium salt, tetrahydrate	In Vitro	Not mutagenic
Siloxanes and Silicones, di-Me, reaction products with silica	In Vitro	Not mutagenic
Titanium dioxide	In Vitro	Not mutagenic
Titanium dioxide	In vivo	Not mutagenic

Carcinogenicity

Name	Route	Species	Value
Aluminium hydroxide	Not specified.	Multiple animal species	Not carcinogenic
Siloxanes and Silicones, di-Me, reaction products with silica	Not specified.	Mouse	Some positive data exist, but the data are not sufficient for classification
Titanium dioxide	Ingestion	Multiple animal species	Not carcinogenic
Titanium dioxide	Inhalation	Rat	Carcinogenic.

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test result	Exposure Duration
Aluminium hydroxide	Ingestion	Not classified for development	Rat	NOAEL 768 mg/kg/day	during organogenesis
3,3'-Oxybis(ethyleneoxy)bis(propylamine)	Ingestion	Not classified for female reproduction	Rat	NOAEL 600 mg/kg/day	premating into lactation
3,3'-Oxybis(ethyleneoxy)bis(propylamine)	Ingestion	Not classified for male reproduction	Rat	NOAEL 600 mg/kg/day	59 days
3,3'-Oxybis(ethyleneoxy)bis(propylamine)	Ingestion	Not classified for development	Rat	NOAEL 600 mg/kg/day	premating into lactation
Reaction products of fatty acids, C18- unsaturated, dimers and trimers with 3,3'- [oxybis(ethane-2,1-diyloxy)]dipropan-1- amine	Ingestion	Not classified for female reproduction	Rat	NOAEL 1,000 mg/kg/day	premating into lactation
Reaction products of fatty acids, C18- unsaturated, dimers and trimers with 3,3'- [oxybis(ethane-2,1-diyloxy)]dipropan-1- amine	Ingestion	Not classified for male reproduction	Rat	NOAEL 1,000 mg/kg/day	29 days
Reaction products of fatty acids, C18-unsaturated, dimers and trimers with 3,3'-	Ingestion	Not classified for development	Rat	NOAEL 1,000	premating into lactation

[oxybis(ethane-2,1-diyloxy)]dipropan-1- amine				mg/kg/day	
Nitric acid, calcium salt, tetrahydrate	Ingestion	Not classified for female reproduction	similar compoun ds	NOAEL 1,500 mg/kg/day	premating into lactation
Nitric acid, calcium salt, tetrahydrate	Ingestion	Not classified for male reproduction	similar compoun ds	NOAEL 1,500 mg/kg/day	28 days
Nitric acid, calcium salt, tetrahydrate	Ingestion	Not classified for development	similar compoun ds	NOAEL 1,500 mg/kg/day	premating into lactation
Siloxanes and Silicones, di-Me, reaction products with silica	Ingestion	Not classified for female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
Siloxanes and Silicones, di-Me, reaction products with silica	Ingestion	Not classified for male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
Siloxanes and Silicones, di-Me, reaction products with silica	Ingestion	Not classified for development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
3,3'- Oxybis(ethyleneoxy)bis(pr opylamine)	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	
Reaction products of fatty acids, C18-unsaturated, dimers and trimers with 3,3'-[oxybis(ethane-2,1- diyloxy)]dipropan-1-amine	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	Irritation Positive	
Reaction products of fatty acids, C18-unsaturated, dimers and trimers with 3,3'-[oxybis(ethane-2,1- diyloxy)]dipropan-1-amine	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Rat	NOAEL Not available	
Nitric acid, calcium salt, tetrahydrate	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	
Nitric acid, calcium salt, tetrahydrate	Ingestion	methemoglobinemi a	Causes damage to organs	Human	NOAEL Not available	environmental exposure

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
3,3'- Oxybis(ethyleneoxy)bis(pr opylamine)	Ingestion	gastrointestinal tract heart endocrine system bone, teeth, nails, and/or hair hematopoietic system liver immune system muscles nervous system eyes kidney and/or bladder respiratory system vascular system	Not classified	Rat	NOAEL 600 mg/kg/day	59 days
Reaction products of fatty acids, C18-unsaturated, dimers and trimers with 3,3'-[oxybis(ethane-2,1-diyloxy)]dipropan-1-amine	Ingestion	heart skin endocrine system gastrointestinal tract bone, teeth, nails, and/or hair hematopoietic system liver immune system	Not classified	Rat	NOAEL 1,000 mg/kg/day	29 days

		muscles nervous system eyes kidney and/or bladder respiratory system vascular system				
Nitric acid, calcium salt, tetrahydrate	Ingestion	heart skin endocrine system bone, teeth, nails, and/or hair hematopoietic system liver immune system nervous system eyes kidney and/or bladder respiratory system vascular system	Not classified	similar compoun ds	NOAEL 1,500 mg/kg/day	28 days
Siloxanes and Silicones, di-Me, reaction products with silica	Inhalation	respiratory system silicosis	Not classified	Human	NOAEL Not available	occupational exposure
Titanium dioxide	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Rat	LOAEL 0.01 mg/l	2 years
Titanium dioxide	Inhalation	pulmonary fibrosis	Not classified	Human	NOAEL Not available	occupational exposure

Aspiration Hazard

For the component/components, either no data is currently available or the data is not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

11.2. Information on other hazards

This material does not contain any substances that are assessed to be an endocrine disruptor for human health.

SECTION 12: Ecological information

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 12 are based on UN GHS calculation rules and classifications derived from 3M assessments.

12.1. Toxicity

No product test data available.

Material	CAS#	Organism	Туре	Exposure	Test endpoint	Test result
Aluminium hydroxide	21645-51-2	Fish	Experimental		No tox obs at lmt of water sol	>100 mg/l
Aluminium hydroxide	21645-51-2	Green algae	Experimental		No tox obs at lmt of water sol	>100 mg/l
Aluminium hydroxide	21645-51-2	Water flea	Experimental		No tox obs at lmt of water sol	>100 mg/l
Aluminium hydroxide	21645-51-2	Green algae	Experimental		No tox obs at lmt of water sol	100 mg/l
3,3'- Oxybis(ethyleneoxy)bis (propylamine)	4246-51-9	Bacteria	Experimental	17 hours	EC50	4,000 mg/l
3,3'- Oxybis(ethyleneoxy)bis (propylamine)	4246-51-9	Golden Orfe	Experimental	96 hours	LC50	>1,000 mg/l

Page: 12 of 17

3,3'- Oxybis(ethyleneoxy)bis	4246-51-9	Green algae	Experimental	72 hours	EC50	>500 mg/l
(propylamine) 3,3'- Oxybis(ethyleneoxy)bis	4246-51-9	Water flea	Experimental	48 hours	EC50	218.16 mg/l
(propylamine)						
3,3'- Oxybis(ethyleneoxy)bis	4246-51-9	Green algae	Experimental	72 hours	EC10	5.4 mg/l
(propylamine)						
Reaction products of fatty acids, C18-unsaturated, dimers and	701-270-9	Fathead minnow	Experimental	96 hours	LL50	2.16 mg/l
trimers with 3,3'- [oxybis(ethane-2,1- diyloxy)]dipropan-1- amine						
Reaction products of fatty acids, C18- unsaturated, dimers and trimers with 3,3'- [oxybis(ethane-2,1- diyloxy)]dipropan-1- amine	701-270-9	Green algae	Experimental	72 hours	EL50	0.43 mg/l
Reaction products of fatty acids, C18-unsaturated, dimers and trimers with 3,3'-[oxybis(ethane-2,1-	701-270-9	Water flea	Experimental	48 hours	EL50	0.57 mg/l
diyloxy)]dipropan-1- amine						
Reaction products of fatty acids, C18- unsaturated, dimers and trimers with 3,3'- [oxybis(ethane-2,1- diyloxy)]dipropan-1- amine	701-270-9	Green algae	Experimental	72 hours	NOEL	0.28 mg/l
Reaction products of fatty acids, C18- unsaturated, dimers and trimers with 3,3'- [oxybis(ethane-2,1- diyloxy)]dipropan-1- amine	701-270-9	Activated sludge	Experimental	3 hours	EC50	410.3 mg/l
Amine terminated adduct	Trade Secret	N/A	Data not available or insufficient for classification	N/A	N/A	N/A
Nitric acid, calcium salt, tetrahydrate	13477-34-4	Guppy	Estimated	96 hours	LC50	1,378 mg/l
Nitric acid, calcium salt, tetrahydrate	13477-34-4	Fathead minnow	Estimated	30 days	NOEC	58 mg/l
Siloxanes and Silicones, di-Me, reaction products with silica	67762-90-7	N/A	Data not available or insufficient for classification	N/A	N/A	N/A
Titanium dioxide	13463-67-7	Activated sludge	Experimental	3 hours	NOEC	>=1,000 mg/l
Titanium dioxide	13463-67-7	Diatom	Experimental	72 hours	EC50	>10,000 mg/l
Titanium dioxide	13463-67-7	Fathead minnow	Experimental	96 hours	LC50	>100 mg/l
Titanium dioxide	13463-67-7	Water flea	Experimental	48 hours	EC50	>100 mg/l
Titanium dioxide	13463-67-7	Diatom	Experimental	72 hours	NOEC	5,600 mg/l

12.2. Persistence and degradability

Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol
Aluminium hydroxide	21645-51-2	Data not availbl- insufficient	N/A	N/A	N/A	N/A
3,3'- Oxybis(ethyleneoxy)bis(pro pylamine)	4246-51-9	Experimental Biodegradation	25 days	CO2 evolution	-8 %CO2 evolution/THC O2 evolution	OECD 301B - Modified sturm or CO2
3,3'- Oxybis(ethyleneoxy)bis(pro pylamine)	4246-51-9	Estimated Photolysis		Photolytic half-life (in air)	2.96 hours (t 1/2)	
Reaction products of fatty acids, C18-unsaturated, dimers and trimers with 3,3'-[oxybis(ethane-2,1- diyloxy)]dipropan-1-amine	701-270-9	Experimental Biodegradation	28 days	BOD	0 %BOD/ThO D	OECD 301F - Manometric respirometry
Amine terminated adduct	Trade Secret	Data not availbl- insufficient	N/A	N/A	N/A	N/A
Nitric acid, calcium salt, tetrahydrate	13477-34-4	Data not availbl- insufficient	N/A	N/A	N/A	N/A
Siloxanes and Silicones, di- Me, reaction products with silica	67762-90-7	Data not availbl- insufficient	N/A	N/A	N/A	N/A
Titanium dioxide	13463-67-7	Data not availbl- insufficient	N/A	N/A	N/A	N/A

12.3 : Bioaccumulative potential

Material	Cas No.	Test type	Duration	Study Type	Test result	Protocol
Aluminium hydroxide	21645-51-2	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
3,3'- Oxybis(ethyleneoxy)bis(propylamine)	4246-51-9	Experimental Bioconcentration		Log Kow	-1.25	
Reaction products of fatty acids, C18-unsaturated, dimers and trimers with 3,3'-[oxybis(ethane-2,1- diyloxy)]dipropan-1-amine	701-270-9	Modeled Bioconcentration		Bioaccumulation factor	42	Catalogic™
Reaction products of fatty acids, C18-unsaturated, dimers and trimers with 3,3'-[oxybis(ethane-2,1- diyloxy)]dipropan-1-amine	701-270-9	Modeled Bioconcentration		Log Kow	11.7	Episuite™
Amine terminated adduct	Trade Secret	Estimated Bioconcentration		Bioaccumulation factor	2.9	
Nitric acid, calcium salt, tetrahydrate	13477-34-4	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Siloxanes and Silicones, di- Me, reaction products with silica	67762-90-7	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Titanium dioxide	13463-67-7	Experimental BCF - Fish	42 days	Bioaccumulation factor	9.6	

12.4. Mobility in soil

Material	Cas No.	Test type	Study Type	Test result	Protocol
3,3'- Oxybis(ethyleneoxy)bis(propylamine)	4246-51-9	Modeled Mobility in Soil	Koc	1 l/kg	ACD/Labs ChemSketch TM
Reaction products of fatty acids, C18-unsaturated, dimers and trimers with 3,3'-[oxybis(ethane-2,1- diyloxy)]dipropan-1-amine	701-270-9	Modeled Mobility in Soil	Koc	3,780,000,000 l/kg	

12.5. Results of the PBT and vPvB assessment

This material does not contain any substances that are assessed to be a PBT or vPvB

12.6. Endocrine disrupting properties

This material does not contain any substances that are assessed to be an endocrine disruptor for environmental effects

12.7. Other adverse effects

No information available.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of waste product in a permitted industrial waste facility. As a disposal alternative, incinerate in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Combustion products will include halogen acid (HCl/HF/HBr). Facility must be capable of handling halogenated materials. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

The coding of a waste stream is based on the application of the product by the consumer. Since this is out of the control of 3M, no waste code(s) for products after use will be provided. Please refer to the European Waste Code (EWC - 2000/532/EC and amendments) to assign the correct waste code to your waste stream. Ensure national and/or regional regulations are complied with and always use a licensed waste contractor.

EU waste code (product as sold)

08 04 09* Waste adhesives and sealants containing organic solvents or other dangerous substances

SECTION 14: Transportation information

	Ground Transport (ADR)	Air Transport (IATA)	Marine Transport (IMDG)
14.1 UN number or ID number	UN3077	UN3077	UN3077
14.2 UN proper shipping	ENVIRONMENTALLY	ENVIRONMENTALLY	ENVIRONMENTALLY
name	HAZARDOUS SUBSTANCE, SOLID, N.O.S.(FATTY ACIDS, C18- UNSATD, DIMERS, POLYMERS WITH 3,3-	SOLID, N.O.S.(FATTY ACIDS, C18-UNSATD, DIMERS, POLYMERS WITH 3,3-(OXYBIS(2,1- ETHANEDIYLOXY))BIS(1- PROPANAMINE))	HAZARDOUS SUBSTANCE, SOLID, N.O.S.(FATTY ACIDS, C18- UNSATD, DIMERS, POLYMERS WITH 3,3- (OXYBIS(2,1- ETHANEDIYLOXY))BIS(1- PROPANAMINE))
14.3 Transport hazard class(es)	9	9	9

14.4 Packing group	III	III	III
14.5 Environmental hazards	Environmentally Hazardous	Not applicable	Marine Pollutant
14.6 Special precautions for user	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.
14.7 Marine Transport in bulk according to IMO instruments	No data available.	No data available.	No data available.
Control Temperature	No data available.	No data available.	No data available.
Emergency Temperature	No data available.	No data available.	No data available.
ADR Classification Code	C8	Not applicable.	Not applicable.
IMDG Segregation Code	Not applicable.	Not applicable.	NONE

Please contact the address or phone number listed on the first page of the SDS for additional information on the transport/shipment of the material by rail (RID) or inland waterways (ADN).

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Carcinogenicity

]	<u>ngredient</u>	CAS Nbr	<u>Classification</u>	Regulation
	Γitanium dioxide	13463-67-7	Grp. 2B: Possible human	International Agency
			carc.	for Research on Cancer

Global inventory status

Contact 3M for more information. The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

DIRECTIVE 2012/18/EU

Seveso hazard categories, Annex 1, Part 1

Hazard Categories	Qualifying quantity (tonnes) for t	Qualifying quantity (tonnes) for the application of		
	Lower-tier requirements	Upper-tier requirements		
E1 Hazardous to the Aquatic	100	200		
environment				

Seveso named dangerous substances, Annex 1, Part 2

3M Scotch-Weld™ EC-9356 B/A FST Part A - Structural Adhesive

None

Regulation (EU) No 649/2012

No chemicals listed

15.2. Chemical Safety Assessment

A chemical safety assessment has not been carried out for this mixture. Chemical safety assessments for the contained substances may have been carried out by the registrants of the substances in accordance with Regulation (EC) No 1907/2006, as amended.

SECTION 16: Other information

List of relevant H statements

H302	Harmful if swallowed.
H314	Causes severe skin burns and eye damage.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H319	Causes serious eye irritation.
H336	May cause drowsiness or dizziness.
H351i	Suspected of causing cancer by inhalation.
H400	Very toxic to aquatic life.
H410	Very toxic to aquatic life with long lasting effects.

Revision information:

Section 2: <125ml Precautionary - Prevention information was modified.

Label: CLP Classification information was modified.

Label: CLP Environmental Hazard Statements information was modified.

Section 15: Seveso Hazard Category Text information was modified.

Two-column table displaying the unique list of H Codes and statements (std phrases) for all components of the given material. information was modified.

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications. In addition, this SDS is being provided to convey health and safety information. If you are the importer of record of this product into the European Union, you are responsible for all regulatory requirements, including, but not limited to, product registrations/notifications, substance volume tracking, and potential substance registration.

3M Ireland MSDSs are available at www.3M.com



Safety Data Sheet

Copyright, 2025, 3M Company All rights reserved. Copying and/or downloading of this information for the purpose of properly utilizing 3M products is allowed provided that: (1) the information is copied in full with no changes unless prior written agreement is obtained from 3M, and (2) neither the copy nor the original is resold or otherwise distributed with the intention of earning a profit thereon.

Document group: 38-9217-1 Version number: 4.00

07/02/2025 10/01/2023 **Revision date: Supersedes date:**

This Safety Data Sheet has been prepared in accordance with the REACH Regulation (EC) 1907/2006 and its modifications.

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

3M Scotch-Weld™ EC-9356 B/A FST Part B - Structural Adhesive

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses

Product

1.3. Details of the supplier of the safety data sheet

3M Ireland Limited, The Iveagh Building, The Park, Carrickmines, Dublin 18. Address:

Telephone: +353 1 280 3555 E Mail: tox.uk@mmm.com www.3M.com Website:

1.4. Emergency telephone number

Emergency medical information: 8am-10pm (seven days) contact National Poisons Information Centre, Beaumont Hospital, Dublin 9 DOV2NO, Ireland. Telephone Number: +353 (0)1 809 2166

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture

CLP REGULATION (EC) No 1272/2008

The health and environmental classifications of this material have been derived using the calculation method, except in cases where test data are available or the physical form impacts classification. Classification(s) based on test data or physical form are noted below, if applicable.

The carcinogenicity classification for titanium dioxide is not applicable based on physical form (material is not a powder).

CLASSIFICATION:

Skin Corrosion/Irritation, Category 2 - Skin Irrit. 2; H315 Serious Eye Damage/Eye Irritation, Category 2 - Eye Irrit. 2; H319

Skin Sensitization, Category 1 - Skin Sens. 1; H317

Hazardous to the Aquatic Environment (Chronic), Category 2 - Aquatic Chronic 2; H411

For full text of H phrases, see Section 16.

2.2. Label elements

CLP REGULATION (EC) No 1272/2008

SIGNAL WORD

WARNING.

Symbols

GHS07 (Exclamation mark) |GHS09 (Environment) |

Pictograms





Ingredients:

Ingredient	CAS Nbr	EC No.	% by Wt
bis-[4-(2,3-epoxipropoxi)phenyl]propane	1675-54-3	216-823-5	25 - 35
1,4-Bis[(2,3-epoxypropoxy)methyl]cyclohexane	14228-73-0	238-098-4	< 10
Reaction mass of 2,2'-[methylenebis(2,1-phenyleneoxymethylene)]bis(oxirane) and 2,2'-[methylenebis(4,1-phenyleneoxymethylene)]bis(oxirane) and 2-(\{2-[4-(oxiran-2-		701-263-0	< 10
ylmethoxy)benzyl]phenoxy\}methyl)oxirane			

HAZARD STATEMENTS:

H315 Causes skin irritation.
 H319 Causes serious eye irritation.
 H317 May cause an allergic skin reaction.

H411 Toxic to aquatic life with long lasting effects.

PRECAUTIONARY STATEMENTS

Prevention:

P273 Avoid release to the environment.

P280E Wear protective gloves.

Response:

P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if

present and easy to do. Continue rinsing.

P333 + P313 If skin irritation or rash occurs: Get medical advice/attention.

P391 Collect spillage.

For containers not exceeding 125 ml the following Hazard and Precautionary statements may be used:

<=125 ml Hazard statements

H317 May cause an allergic skin reaction.

<=125 ml Precautionary statements

Prevention:

3M Scotch-Weld™ EC-9356 B/A FST Part B - Structural Adhesive

P280E Wear protective gloves.

Response:

P333 + P313 If skin irritation or rash occurs: Get medical advice/attention.

SUPPLEMENTAL INFORMATION:

Supplemental Hazard Statements:

EUH212 Warning! Hazardous respirable dust may be formed when used. Do not breathe dust.

11% of the mixture consists of components of unknown acute oral toxicity.

Contains 12% of components with unknown hazards to the aquatic environment.

2.3. Other hazards

None known.

This material does not contain any substances that are assessed to be a PBT or vPvB

SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Ingredient	Identifier(s)	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
bis-[4-(2,3-epoxipropoxi)phenyl]propane	(CAS-No.) 1675-54-3 (EC-No.) 216-823-5 (REACH-No.) 01- 2119456619-26	25 - 35	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317 Aquatic Chronic 2, H411
Aluminium hydroxide	(CAS-No.) 21645-51-2 (EC-No.) 244-492-7 (REACH-No.) 01- 2119529246-39	10 - 30	Substance with a national occupational exposure limit
Acrylic copolymer	Trade Secret	7 - 13	Substance not classified as hazardous
1,4-Bis[(2,3-epoxypropoxy)methyl]cyclohexane Reaction mass of 2,2'-[methylenebis(2,1-phenyleneoxymethylene)]bis(oxirane)	(CAS-No.) 14228-73-0 (EC-No.) 238-098-4 (EC-No.) 701-263-0	< 10	Aquatic Chronic 3, H412 Acute Tox. 4, H302 Skin Irrit. 2, H315 Skin Sens. 1B, H317 Skin Irrit. 2, H315 Skin Sens. 1A, H317
and 2,2'-[methylenebis(4,1-phenyleneoxymethylene)]bis(oxirane) and 2-(\{2-[4-(oxiran-2-ylmethoxy)benzyl]phenoxy\}methyl)oxir ane			Aquatic Acute 1, H400,M=1 Aquatic Chronic 1, H410,M=1
red phosphorus	(CAS-No.) 7723-14-0 (EC-No.) 231-768-7 (REACH-No.) 01- 2119489913-23	3 - 7	Flam. Sol. 1, H228 Aquatic Chronic 3, H412
Titanium dioxide	(CAS-No.) 13463-67-7 (EC-No.) 236-675-5	3 - 7	Carc. 2, H351 (inhalation)

	(REACH-No.) 01- 2119489379-17			
	(CAS-No.) 65997-17-3 (EC-No.) 266-046-0	0.5 -		Substance with a national occupational exposure limit
Siloxanes and Silicones, di-Me, reaction products with silica	(CAS-No.) 67762-90-7	0.5 -	1.5	Substance not classified as hazardous

Any entry in the Identifier(s) column that begins with the numbers 6, 7, 8, or 9 are a Provisional List Number provided by ECHA pending publication of the official EC Inventory Number for the substance.

Please see section 16 for the full text of any H statements referred to in this section

Specific Concentration Limits

Ingredient	Identifier(s)	Specific Concentration Limits
bis-[4-(2,3-epoxipropoxi)phenyl]propane		(C >= 5%) Skin Irrit. 2, H315 (C >= 5%) Eye Irrit. 2, H319
	2119456619-26	

For information on ingredient occupational exposure limits or PBT or vPvB status, see sections 8 and 12 of this SDS

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation

Remove person to fresh air. If you feel unwell, get medical attention.

Skin contact

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eve contact

Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

If swallowed

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

The most important symptoms and effects based on the CLP classification include:

Irritation to the skin (localized redness, swelling, itching, and dryness). Allergic skin reaction (redness, swelling, blistering, and itching). Serious irritation to the eyes (significant redness, swelling, pain, tearing, and impaired vision).

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture

3M Scotch-WeldTM EC-9356 B/A FST Part B - Structural Adhesive

None inherent in this product.

Hazardous Decomposition or By-Products

Substance
Aldehydes.
Carbon monoxide
Carbon dioxide.
Hydrogen Chloride

Condition

During combustion.
During combustion.
During combustion.
During combustion.

5.3. Advice for fire-fighters

When fire fighting conditions are severe and total thermal decomposition of the product is possible, wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, tunic and trousers (leggings), bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Use personal protective equipment based on the results of an exposure assessment. Refer to Section 8 for PPE recommendations. If anticipated exposure resulting from an accidental release exceeds the protective capabilities of the PPE listed in Section 8, or are unknown, select PPE that offers an appropriate level of protection. Consider the physical and chemical hazards of the material when doing so. Examples of PPE ensembles for emergency response could include wearing bunker gear for a release of flammable material; wearing chemical protective clothing if the spilled material is a corrosive, a sensitizer, a significant dermal irritant, or can be absorbed through the skin; or donning a positive pressure supplied-air respirator for chemicals with inhalation hazards. For information regarding physical and health hazards, refer to sections 2 and 11 of the SDS. Evacuate area. Ventilate the area with fresh air.

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

Contain spill. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue. Seal the container. Dispose of collected material as soon as possible.

6.4. Reference to other sections

Refer to Section 8 and Section 13 for more information

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Avoid breathing dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse.

7.2. Conditions for safe storage including any incompatibilities

Store away from amines.

7.3. Specific end use(s)

See information in Section 7.1 and 7.2 for handling and storage recommendations. See Section 8 for exposure controls and personal protection recommendations.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	CAS Nbr	Agency	Limit type	Additional comments
Titanium dioxide	13463-67-7	Ireland OELs	TWA(Total inhalable dust)(8 hours):10 mg/m3;TWA(as respirable dust)(8 hours):4 mg/m3	
DUST, INERT OR NUISANCE	21645-51-2	Ireland OELs	TWA(Total inhalable dust)(8 hours):10 mg/m3;TWA(as respirable dust)(8 hours):4 mg/m3	
Mineral wool, with the exception of those specified elsewhere in this Annex	65997-17-3	Ireland OELs	TWA(8 hours):5 mg/m3(2 fiber/cc)	
Oxide glass chemicals	65997-17-3	Manufacturer determined	TWA(as non-fibrous, respirable)(8 hours):3 mg/m3;TWA(as non-fibrous, inhalable fraction)(8 hours):10 mg/m3	
red phosphorus	7723-14-0	Ireland OELs	TWA(8 hours):0.1 mg/m3;STEL(15 minutes):0.3 mg/m3	

Ireland OELs : Ireland. OELs TWA: Time-Weighted-Average STEL: Short Term Exposure Limit

CEIL: Ceiling

Biological limit values

No biological limit values exist for any of the components listed in Section 3 of this safety data sheet.

Derived no effect level (DNEL)

Ingredient	Degradation	Population	Human exposure	DNEL
	Product		pattern	
bis-[4-(2,3-		Worker	Dermal, Long-term	8.3 mg/kg bw/d
epoxipropoxi)phenyl]prop			exposure (8 hours),	
ane			Systemic effects	
bis-[4-(2,3-		Worker	Dermal, Short-term	8.3 mg/kg bw/d
epoxipropoxi)phenyl]prop			exposure, Systemic	
ane			effects	
bis-[4-(2,3-		Worker	Inhalation, Long-term	12.3 mg/m ³
epoxipropoxi)phenyl]prop			exposure (8 hours),	
ane			Systemic effects	
bis-[4-(2,3-		Worker	Inhalation, Short-term	12.3 mg/m ³
epoxipropoxi)phenyl]prop			exposure, Systemic	_
ane			effects	

Predicted no effect concentrations (PNEC)

			Predicted no effect concentrations (PNEC)				
Ingredient	Degradation	Compartment	PNEC				
	Product						
bis-[4-(2,3-		Freshwater	0.003 mg/l				
epoxipropoxi)phenyl]propa							
ne							
bis-[4-(2,3-		Freshwater sediments	0.5 mg/kg d.w.				
epoxipropoxi)phenyl]propa							
ne							
bis-[4-(2,3-		Intermittent releases to water	0.013 mg/l				

epoxipropoxi)phenyl]propa		
ne		
bis-[4-(2,3-	Marine water	0.0003 mg/l
epoxipropoxi)phenyl]propa		-
ne		
bis-[4-(2,3-	Marine water sediments	0.5 mg/kg d.w.
epoxipropoxi)phenyl]propa		
ne		
bis-[4-(2,3-	Sewage Treatment Plant	10 mg/l
epoxipropoxi)phenyl]propa	_	-
ne		

Recommended monitoring procedures:Information on recommended monitoring procedures can be obtained from Indust. Inspect./Ministry (IE)

8.2. Exposure controls

In addition, refer to the annex for more information.

8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Indirect vented goggles.

Applicable Norms/Standards
Use eye protection conforming to EN 166

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity. Gloves made from the following material(s) are recommended:

MaterialThickness (mm)Breakthrough TimePolymer laminateNo data availableNo data available

Applicable Norms/Standards Use gloves tested to EN 374

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron - polymer laminate

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following

3M Scotch-Weld™ EC-9356 B/A FST Part B - Structural Adhesive

respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

Applicable Norms/Standards

Use a respirator conforming to EN 140 or EN 136: filter types A & P

8.2.3. Environmental exposure controls

Refer to Annex

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

. Information on basic physical and chemical properties			
Physical state	Solid.		
Specific Physical Form:	Paste		
Colour	Pink		
Odor	Light Epoxy		
Odour threshold	No data available.		
Melting point/freezing point	Not applicable.		
Boiling point/boiling range	Not applicable.		
Flammability	Not applicable.		
Flammable Limits(LEL)	Not applicable.		
Flammable Limits(UEL)	Not applicable.		
Flash point	No flash point		
Autoignition temperature	Not applicable.		
Decomposition temperature	Not applicable.		
pH	substance/mixture is non-soluble (in water)		
Kinematic Viscosity	No data available.		
Water solubility	Not applicable.		
Solubility- non-water	Negligible		
Partition coefficient: n-octanol/water	Not applicable.		
Vapour pressure	Not applicable.		
Density	1.1 - 1.5 g/cm3		
Relative density	No data available.		
Relative Vapour Density	Not applicable.		
Particle Characteristics	Not applicable.		

9.2. Other information

9.2.2 Other safety characteristics

EU Volatile Organic Compounds

Evaporation rate

Not applicable.

Percent volatile

No data available.

No data available.

SECTION 10: Stability and reactivity

10.1 Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section

3M Scotch-Weld™ EC-9356 B/A FST Part B - Structural Adhesive

10.2 Chemical stability

Stable.

10.3 Possibility of hazardous reactions

Hazardous polymerisation will not occur.

10.4 Conditions to avoid

None known.

10.5 Incompatible materials

Amines.

10.6 Hazardous decomposition products

Substance

Condition

None known.

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 11 are based on UN GHS calculation rules and classifications derived from internal hazard assessments.

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation

Respiratory tract irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Skin contact

Skin Irritation: Signs/symptoms may include localised redness, swelling, itching, dryness, cracking, blistering, and pain. Allergic skin reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eve contact

Moderate eye irritation: Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

Ingestion

Gastrointestinal irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhoea.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Dermal	Rat	LD50 > 1,600 mg/kg
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Ingestion	Rat	LD50 > 1,000 mg/kg

Aluminium hydroxide	Dermal		LD50 estimated to be > 5,000 mg/kg
Aluminium hydroxide	Inhalation- Dust/Mist (4 hours)	Rat	LC50 > 2.3 mg/l
Aluminium hydroxide	Ingestion	Rat	LD50 > 5,000 mg/kg
Reaction mass of 2,2'-[methylenebis(2,1-phenyleneoxymethylene)]bis(oxirane) and 2,2'- [methylenebis(4,1-phenyleneoxymethylene)]bis(oxirane) and 2- (\{2-[4-(oxiran-2-ylmethoxy)benzyl]phenoxy\}methyl)oxirane	Dermal	Rat	LD50 > 2,000 mg/kg
Reaction mass of 2,2'-[methylenebis(2,1-phenyleneoxymethylene)]bis(oxirane) and 2,2'-[methylenebis(4,1-phenyleneoxymethylene)]bis(oxirane) and 2-(\{2-[4-(oxiran-2-ylmethoxy)benzyl]phenoxy\}methyl)oxirane	Ingestion	Rat	LD50 > 5,000 mg/kg
Titanium dioxide	Dermal	Rabbit	LD50 > 10,000 mg/kg
Titanium dioxide	Inhalation- Dust/Mist (4 hours)	Rat	LC50 > 6.82 mg/l
Titanium dioxide	Ingestion	Rat	LD50 > 10,000 mg/kg
1,4-Bis[(2,3-epoxypropoxy)methyl]cyclohexane	Dermal	Rabbit	LD50 > 2,000 mg/kg
1,4-Bis[(2,3-epoxypropoxy)methyl]cyclohexane	Inhalation- Dust/Mist (4 hours)	Rat	LC50 > 5.19 mg/l
1,4-Bis[(2,3-epoxypropoxy)methyl]cyclohexane	Ingestion	Rat	LD50 1,098 mg/kg
red phosphorus	Dermal	Professio nal judgeme nt	LD50 estimated to be > 5,000 mg/kg
red phosphorus	Ingestion	Rat	LD50 > 15,000 mg/kg
Oxide glass chemicals	Dermal		LD50 estimated to be > 5,000 mg/kg
Oxide glass chemicals	Ingestion		LD50 estimated to be 2,000 - 5,000 mg/kg
Siloxanes and Silicones, di-Me, reaction products with silica	Dermal	Rabbit	LD50 > 5,000 mg/kg
Siloxanes and Silicones, di-Me, reaction products with silica	Inhalation- Dust/Mist (4 hours)	Rat	LC50 > 0.691 mg/l
Siloxanes and Silicones, di-Me, reaction products with silica	Ingestion	Rat	LD50 > 5,110 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Rabbit	Mild irritant
Aluminium hydroxide	Rabbit	No significant irritation
Reaction mass of 2,2'-[methylenebis(2,1-phenyleneoxymethylene)]bis(oxirane) and 2,2'-[methylenebis(4,1-phenyleneoxymethylene)]bis(oxirane) and 2-(\{2-[4-(oxiran-2-ylmethoxy)benzyl]phenoxy\}methyl)oxirane	Rabbit	Irritant
Titanium dioxide	Rabbit	No significant irritation
1,4-Bis[(2,3-epoxypropoxy)methyl]cyclohexane	In vitro data	Irritant
red phosphorus	Rabbit	No significant irritation
Oxide glass chemicals	Professio nal judgemen t	No significant irritation
Siloxanes and Silicones, di-Me, reaction products with silica	Rabbit	No significant irritation

Serious Eye Damage/Irritation

Name	Species	Value		
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Rabbit	Moderate irritant		
Aluminium hydroxide	Rabbit	No significant irritation		
Reaction mass of 2,2'-[methylenebis(2,1-phenyleneoxymethylene)]bis(oxirane) and 2,2'-[methylenebis(4,1-phenyleneoxymethylene)]bis(oxirane) and 2-($\{2-[4-(oxiran-2-ylmethoxy)benzyl]phenoxy\}$ methyl)oxirane	Rabbit	No significant irritation		

Page: 10 of 21

Titanium dioxide	Rabbit	No significant irritation
1,4-Bis[(2,3-epoxypropoxy)methyl]cyclohexane	In vitro	No significant irritation
	data	
red phosphorus	Rabbit	No significant irritation
Oxide glass chemicals	Professio	No significant irritation
	nal	
	judgemen	
	t	
Siloxanes and Silicones, di-Me, reaction products with silica	Rabbit	No significant irritation

Skin Sensitisation

Name	Species	Value
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Human	Sensitising
	and	
	animal	
Aluminium hydroxide	Guinea	Not classified
	pig	
Reaction mass of 2,2'-[methylenebis(2,1-phenyleneoxymethylene)]bis(oxirane)	Multiple	Sensitising
and 2,2'-[methylenebis(4,1-phenyleneoxymethylene)]bis(oxirane) and 2-(\{2-[4-	animal	
(oxiran-2-ylmethoxy)benzyl]phenoxy\}methyl)oxirane	species	
Titanium dioxide	Human	Not classified
	and	
	animal	
1,4-Bis[(2,3-epoxypropoxy)methyl]cyclohexane	Mouse	Sensitising
red phosphorus	Guinea	Not classified
	pig	
Siloxanes and Silicones, di-Me, reaction products with silica	Human	Not classified
	and	
	animal	

Respiratory Sensitisation

Name	Species	Value
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Human	Not classified

Germ Cell Mutagenicity

Name	Route	Value
bis-[4-(2,3-epoxipropoxi)phenyl]propane	In vivo	Not mutagenic
bis-[4-(2,3-epoxipropoxi)phenyl]propane	In Vitro	Some positive data exist, but the data are not sufficient for classification
Reaction mass of 2,2'-[methylenebis(2,1-phenyleneoxymethylene)]bis(oxirane) and 2,2'-[methylenebis(4,1-phenyleneoxymethylene)]bis(oxirane) and 2-(\{2-[4-(oxiran-2-ylmethoxy)benzyl]phenoxy\}methyl)oxirane	In vivo	Not mutagenic
Reaction mass of 2,2'-[methylenebis(2,1-phenyleneoxymethylene)]bis(oxirane) and 2,2'-[methylenebis(4,1-phenyleneoxymethylene)]bis(oxirane) and 2-(\{2-[4-(oxiran-2-ylmethoxy)benzyl]phenoxy\}methyl)oxirane	In Vitro	Some positive data exist, but the data are not sufficient for classification
Titanium dioxide	In Vitro	Not mutagenic
Titanium dioxide	In vivo	Not mutagenic
1,4-Bis[(2,3-epoxypropoxy)methyl]cyclohexane	In vivo	Not mutagenic
1,4-Bis[(2,3-epoxypropoxy)methyl]cyclohexane		Some positive data exist, but the data are not sufficient for classification
red phosphorus	In Vitro	Not mutagenic
Oxide glass chemicals	In Vitro	Some positive data exist, but the data are not sufficient for classification
Siloxanes and Silicones, di-Me, reaction products with silica	In Vitro	Not mutagenic

Carcinogenicity

Name	Route	Species	Value
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification
Aluminium hydroxide	Not	Multiple	Not carcinogenic

Page: 11 of 21

	specified.	animal	
		species	
Titanium dioxide	Ingestion	Multiple	Not carcinogenic
		animal	
		species	
Titanium dioxide	Inhalation	Rat	Carcinogenic.
Oxide glass chemicals	Inhalation	Multiple	Some positive data exist, but the data are not
		animal	sufficient for classification
		species	
Siloxanes and Silicones, di-Me, reaction products with silica	Not	Mouse	Some positive data exist, but the data are not
	specified.		sufficient for classification

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test result	Exposure Duration
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Ingestion	Not classified for female reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Ingestion	Not classified for male reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Dermal	Not classified for development	Rabbit	NOAEL 300 mg/kg/day	during organogenesis
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Ingestion	Not classified for development	Rat	NOAEL 750 mg/kg/day	2 generation
Aluminium hydroxide	Ingestion	Not classified for development	Rat	NOAEL 768 mg/kg/day	during organogenesis
1,4-Bis[(2,3-epoxypropoxy)methyl]cyclohexane	Ingestion	Not classified for female reproduction	Rat	NOAEL 300 mg/kg/day	premating into lactation
1,4-Bis[(2,3- epoxypropoxy)methyl]cyclohexane	Ingestion	Not classified for male reproduction	Rat	NOAEL 300 mg/kg/day	33 days
1,4-Bis[(2,3- epoxypropoxy)methyl]cyclohexane	Ingestion	Not classified for development	Rat	NOAEL 300 mg/kg/day	premating into lactation
Siloxanes and Silicones, di-Me, reaction products with silica	Ingestion	Not classified for female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
Siloxanes and Silicones, di-Me, reaction products with silica	Ingestion	Not classified for male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
Siloxanes and Silicones, di-Me, reaction products with silica	Ingestion	Not classified for development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Reaction mass of 2,2'- [methylenebis(2,1- phenyleneoxymethylene)]b is(oxirane) and 2,2'- [methylenebis(4,1- phenyleneoxymethylene)]b is(oxirane) and 2-(\{2-[4- (oxiran-2- ylmethoxy)benzyl]phenoxy \}methyl)oxirane	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL not available	
1,4-Bis[(2,3- epoxypropoxy)methyl]cycl	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for	similar health	NOAEL Not available	
ohexane			classification	hazards		

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
bis-[4-(2,3-	Dermal	liver	Not classified	Rat	NOAEL	2 years
epoxipropoxi)phenyl]prop					1,000	

ane					mg/kg/day	
bis-[4-(2,3- epoxipropoxi)phenyl]prop ane	Dermal	nervous system	Not classified	Rat	NOAEL 1,000 mg/kg/day	13 weeks
bis-[4-(2,3- epoxipropoxi)phenyl]prop ane	Ingestion	auditory system heart endocrine system hematopoietic system liver eyes kidney and/or bladder	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
Reaction mass of 2,2'- [methylenebis(2,1- phenyleneoxymethylene)]b is(oxirane) and 2,2'- [methylenebis(4,1- phenyleneoxymethylene)]b is(oxirane) and 2-(\{2-[4- (oxiran-2- ylmethoxy)benzyl]phenox y\} methyl)oxirane	Ingestion	heart endocrine system gastrointestinal tract bone, teeth, nails, and/or hair hematopoietic system liver immune system nervous system eyes kidney and/or bladder respiratory system vascular system	Not classified	Rat	NOAEL 250 mg/kg/day	13 weeks
Titanium dioxide	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Rat	LOAEL 0.01 mg/l	2 years
Titanium dioxide	Inhalation	pulmonary fibrosis	Not classified	Human	NOAEL Not available	occupational exposure
1,4-Bis[(2,3- epoxypropoxy)methyl]cycl ohexane	Ingestion	endocrine system gastrointestinal tract liver heart hematopoietic system immune system nervous system kidney and/or bladder	Not classified	Rat	NOAEL 300 mg/kg/day	33 days
Oxide glass chemicals	Inhalation	respiratory system	Not classified	Human	NOAEL not available	occupational exposure
Siloxanes and Silicones, di-Me, reaction products with silica	Inhalation	respiratory system silicosis	Not classified	Human	NOAEL Not available	occupational exposure

Aspiration Hazard

For the component/components, either no data is currently available or the data is not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

11.2. Information on other hazards

This material does not contain any substances that are assessed to be an endocrine disruptor for human health.

SECTION 12: Ecological information

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 12 are based on UN GHS calculation rules and classifications derived from 3M assessments.

12.1. Toxicity

No product test data available.

Material	CAS#	Organism	Type	Exposure	Test endpoint	
bis-[4-(2,3-	1675-54-3	Activated sludge	Analogous	3 hours	IC50	>100 mg/l
epoxipropoxi)phenyl]pr			Compound			
opane bis-[4-(2,3-	1675-54-3	Rainbow trout	Estimated	96 hours	LC50	2 mg/l
epoxipropoxi)phenyl]pr		Kambow trout	Estimated	96 nours	LC30	Z IIIg/I
opane						
bis-[4-(2,3-	1675-54-3	Water flea	Estimated	48 hours	EC50	1.8 mg/l
epoxipropoxi)phenyl]pr						
opane bis-[4-(2,3-	1675-54-3	Green algae	E	72 hours	ErC50	> 11 = //
epoxipropoxi)phenyl]pr	10/3-34-3	Green algae	Experimental	/2 nours	EICSU	>11 mg/l
opane						
bis-[4-(2,3-	1675-54-3	Green algae	Experimental	72 hours	NOEC	4.2 mg/l
epoxipropoxi)phenyl]pr						
opane	1675 54 2	W-4 fl	Ei1	21 4	NOEC	0.2/1
bis-[4-(2,3- epoxipropoxi)phenyl]pr	1675-54-3	Water flea	Experimental	21 days	NOEC	0.3 mg/l
opane						
	21645-51-2	Fish	Experimental	96 hours	No tox obs at lmt	>100 mg/l
					of water sol	
Aluminium hydroxide	21645-51-2	Green algae	Experimental	72 hours	No tox obs at lmt	>100 mg/l
A1 1 1 1	21645 51 2	XX 4 CI	F : (1	40.1	of water sol No tox obs at lmt	> 100 //
Aluminium hydroxide	21645-51-2	Water flea	Experimental	48 hours	of water sol	>100 mg/l
Aluminium hydroxide	21645-51-2	Green algae	Experimental	72 hours	No tox obs at lmt	100 mg/l
l manning in an online	210.0012	oreen argue	Emperamental.	, a noting	of water sol	l o o mg r
1,4-Bis[(2,3-	14228-73-0	Bacteria	Estimated	18 hours	EC50	10,264 mg/l
epoxypropoxy)methyl]c						
yclohexane	14220 72 0	C 1	E C L	72.1	EGG	267 //
1,4-Bis[(2,3-epoxypropoxy)methyl]c	14228-73-0	Green algae	Estimated	72 hours	EC50	26.7 mg/l
yclohexane						
1,4-Bis[(2,3-	14228-73-0	Rainbow trout	Estimated	96 hours	LC50	10.1 mg/l
epoxypropoxy)methyl]c						
yclohexane 1,4-Bis[(2,3-	14228-73-0	Water flea	Estimated	48 hours	EC50	16.2/1
epoxypropoxy)methyl]c		water flea	Estimated	48 nours	ECSU	16.3 mg/l
yclohexane						
1,4-Bis[(2,3-	14228-73-0	Green algae	Estimated	72 hours	EC10	21.4 mg/l
epoxypropoxy)methyl]c						
yclohexane	14220 72 0	XX 4 CI	E C L	21.1	NOEG	11.7 /
1,4-Bis[(2,3-epoxypropoxy)methyl]c	14228-73-0	Water flea	Estimated	21 days	NOEC	11.7 mg/l
vclohexane						
Reaction mass of 2,2'-	701-263-0	Green algae	Experimental	72 hours	EC50	>1.8 mg/l
[methylenebis(2,1-						
phenyleneoxymethylen e) bis(oxirane) and 2,2'-						
[methylenebis(4,1-						
phenyleneoxymethylen						
e)]bis(oxirane) and 2-						
(\{2-[4-(oxiran-2-						
ylmethoxy)benzyl]phen						
oxy\}methyl)oxirane Reaction mass of 2,2'-	701-263-0	Rainbow trout	Experimental	96 hours	LC50	0.55 mg/l
[methylenebis(2,1-	, 51 203-0	Tunioow tiout	Experimental	70 Hours	Less	0.55 mg/1
phenyleneoxymethylen						
e)]bis(oxirane) and 2,2'-						
[methylenebis(4,1- phenyleneoxymethylen						
e)]bis(oxirane) and 2-						
(\{2-[4-(oxiran-2-						
ylmethoxy)benzyl]phen						
oxy\}methyl)oxirane	701.262.0	XXI . C	ln .	40.1	EG50	11.6
Reaction mass of 2,2'-	701-263-0	Water flea	Experimental	48 hours	EC50	1.6 mg/l
[methylenebis(2,1-	l	1			1	1

	ı	1	1	_	1	1
phenyleneoxymethylen						
e)]bis(oxirane) and 2,2'-						
[methylenebis(4,1-						
phenyleneoxymethylen						
e)]bis(oxirane) and 2-						
(\{2-[4-(oxiran-2-						
ylmethoxy)benzyl]phen						
oxy\}methyl)oxirane			ļ			
Reaction mass of 2,2'-	701-263-0	Water flea	Analogous	21 days	NOEC	0.3 mg/l
[methylenebis(2,1-			Compound	,		
phenyleneoxymethylen			Compound			
e) bis(oxirane) and 2,2'-						
[methylenebis(4,1-						
phenyleneoxymethylen						
e)]bis(oxirane) and 2-						
(\{2-[4-(oxiran-2-						
ylmethoxy)benzyl]phen						
oxy\}methyl)oxirane						
	701.262.0	1 1 1 1 1	1	2.1	1.050	100 //
Reaction mass of 2,2'-	701-263-0	Activated sludge	Analogous	3 hours	IC50	>100 mg/l
[methylenebis(2,1-			Compound		1	
phenyleneoxymethylen					1	
e)]bis(oxirane) and 2,2'-						
[methylenebis(4,1-						
					1	
phenyleneoxymethylen						
e)]bis(oxirane) and 2-						
(\{2-[4-(oxiran-2-						
ylmethoxy)benzyl]phen						
oxy\}methyl)oxirane						
red phosphorus	7723-14-0	Activated sludge	Estimated	3 hours	NOEC	1,000 mg/l
rea phosphoras	7723 14 0	7 ictivated studge	Estimated	3 Hours	TIOLE	1,000 mg/1
<u> </u>					7070	1
red phosphorus	7723-14-0	Activated sludge	Experimental	3 hours	EC50	>1,000 mg/l
red phosphorus	7723-14-0	Green algae	Experimental	72 hours	EL50	18.3 mg/l
			F			8
rad mhaamhamia	7723-14-0	Water flea	Experimental	48 hours	EL50	10.5 mg/l
red phosphorus	1/23-14-0	water nea	Experimental	48 nours	ELSU	10.5 mg/1
			ļ			
red phosphorus	7723-14-0	Zebra Fish	Experimental	96 hours	EL50	2.5 mg/l
			-			
red phosphorus	7723-14-0	Green algae	Experimental	72 hours	EL10	6.6 mg/l
rea phosphorus	17723 14 0	Green argue	Experimental	72 Hours	LETO	0.0 Mg/1
Titanium dioxide	13463-67-7	Activated sludge	Experimental	3 hours	NOEC	>=1,000 mg/l
Titanium dioxide	13463-67-7	Diatom	Experimental	72 hours	EC50	>10,000 mg/l
Titumum dioxide	13 103 07 7	Diatoni	Experimental	72 Hours	Leso	10,000 mg/1
m:, : 1: :1	12462 67 7	P 4 1 1	P : 1	061	T 050	. 100 //
Titanium dioxide	13463-67-7	Fathead minnow	Experimental	96 hours	LC50	>100 mg/l
Titanium dioxide	13463-67-7	Water flea	Experimental	48 hours	EC50	>100 mg/l
			1			
Titanium dioxide	13463-67-7	Diatom	Experimental	72 hours	NOEC	5,600 mg/l
i itanium dioxide	13403-07-7	Diatom	Experimental	/2 Hours	NOEC	3,000 mg/1
			ļ			
Oxide glass chemicals	65997-17-3	Green algae	Experimental	72 hours	EC50	>1,000 mg/l
			-			
Oxide glass chemicals	65997-17-3	Water flea	Experimental	72 hours	EC50	>1,000 mg/l
Oxide glass elicilitatis	03777 17 3	Water fied	Experimental	72 Hours	LC30	1,000 mg/1
0 11 1 1 1 1	(5007.17.3	7.1 8:1	ln · · ·	061	1.050	1 000 //
Oxide glass chemicals	65997-17-3	Zebra Fish	Experimental	96 hours	LC50	>1,000 mg/l
Oxide glass chemicals	65997-17-3	Green algae	Experimental	72 hours	NOEC	>=1,000 mg/l
			*			'
Siloxanes and	67762-90-7	N/A	Data not available	N/A	N/A	N/A
	01102-30-1	11/14		11/71	11/7	11/11
Silicones, di-Me,			or insufficient for	ĺ	1	
reaction products with			classification		1	
silica	<u> </u>			<u> </u>		
·						

12.2. Persistence and degradability

Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol
bis-[4-(2,3-	1675-54-3	Experimental	28 days	BOD	5 %BOD/COD	OECD 301F - Manometric

epoxipropoxi)phenyl]propa		Biodegradation				respirometry
bis-[4-(2,3- epoxipropoxi)phenyl]propa ne	1675-54-3	Experimental Hydrolysis		Hydrolytic half-life (pH 7)	117 hours (t 1/2)	OECD 111 Hydrolysis func of pH
Aluminium hydroxide	21645-51-2	Data not availbl- insufficient	N/A	N/A	N/A	N/A
1,4-Bis[(2,3-epoxypropoxy)methyl]cyclo hexane	14228-73-0	Estimated Biodegradation	28 days	Dissolv. Organic Carbon Deplet	16.6 %removal of DOC	OECD 301F - Manometric respirometry
Reaction mass of 2,2'- [methylenebis(2,1- phenyleneoxymethylene)]bi s(oxirane) and 2,2'- [methylenebis(4,1- phenyleneoxymethylene)]bi s(oxirane) and 2-(\{2-[4- (oxiran-2- ylmethoxy)benzyl]phenoxy\ }methyl)oxirane	701-263-0	Experimental Biodegradation	28 days	BOD	0 %BOD/ThO D	EC C.4.E Closed Bottle Test
Reaction mass of 2,2'- [methylenebis(2,1- phenyleneoxymethylene)]bi s(oxirane) and 2,2'- [methylenebis(4,1- phenyleneoxymethylene)]bi s(oxirane) and 2-(\{2-[4- (oxiran-2- ylmethoxy)benzyl]phenoxy\ }methyl)oxirane	701-263-0	Analogous Compound Hydrolysis		(pH 7)	, ,	OECD 111 Hydrolysis func of pH
red phosphorus	7723-14-0	Experimental Hydrolysis		Hydrolytic half-life	8.3 years (t 1/2)	
Titanium dioxide	13463-67-7	Data not availbl- insufficient	N/A	N/A	N/A	N/A
Oxide glass chemicals	65997-17-3	Data not availbl- insufficient	N/A	N/A	N/A	N/A
Siloxanes and Silicones, di- Me, reaction products with silica	67762-90-7	Data not availbl- insufficient	N/A	N/A	N/A	N/A

12.3 : Bioaccumulative potential

Material	Cas No.	Test type	Duration	Study Type	Test result	Protocol
bis-[4-(2,3- epoxipropoxi)phenyl]propa ne	1675-54-3	Experimental Bioconcentration		Log Kow	3.242	OECD 117 log Kow HPLC method
Aluminium hydroxide	21645-51-2	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
1,4-Bis[(2,3-epoxypropoxy)methyl]cycl ohexane	14228-73-0	Estimated Bioconcentration		Bioaccumulation factor	3	
Reaction mass of 2,2'- [methylenebis(2,1- phenyleneoxymethylene)]b is(oxirane) and 2,2'- [methylenebis(4,1- phenyleneoxymethylene)]b is(oxirane) and 2-(\{2-[4- (oxiran-2- ylmethoxy)benzyl]phenoxy \}methyl)oxirane	701-263-0	Experimental Bioconcentration		Log Kow	3.6	OECD 117 log Kow HPLC method
red phosphorus	7723-14-0	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Titanium dioxide	13463-67-7	Experimental BCF - Fish	42 days	Bioaccumulation factor	9.6	

Page: 16 of 21

3M Scotch-Weld™ EC-9356 B/A FST Part B - Structural Adhesive

Oxide glass chemicals	65997-17-3	Data not available	N/A	N/A	N/A	N/A
		or insufficient for				
		classification				
Siloxanes and Silicones, di-	67762-90-7	Data not available	N/A	N/A	N/A	N/A
Me, reaction products with		or insufficient for				
silica		classification				

12.4. Mobility in soil

Material	Cas No.	Test type	Study Type	Test result	Protocol
bis-[4-(2,3- epoxipropoxi)phenyl]propa ne	1675-54-3	Modeled Mobility in Soil	Koc	450 l/kg	Episuite TM
1,4-Bis[(2,3- epoxypropoxy)methyl]cycl ohexane	14228-73-0	Estimated Mobility in Soil	Koc	57 l/kg	Episuite TM
Reaction mass of 2,2'- [methylenebis(2,1- phenyleneoxymethylene)]b is(oxirane) and 2,2'- [methylenebis(4,1- phenyleneoxymethylene)]b is(oxirane) and 2-(\{2-[4- (oxiran-2- ylmethoxy)benzyl]phenoxy \} methyloxirane	701-263-0	Experimental Mobility in Soil	Koc	4,460 l/kg	OECD 121 Estim. of Koc by HPLC

12.5. Results of the PBT and vPvB assessment

This material does not contain any substances that are assessed to be a PBT or vPvB

12.6. Endocrine disrupting properties

This material does not contain any substances that are assessed to be an endocrine disruptor for environmental effects

12.7. Other adverse effects

No information available.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Combustion products will include halogen acid (HCl/HF/HBr). Facility must be capable of handling halogenated materials. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

The coding of a waste stream is based on the application of the product by the consumer. Since this is out of the control of 3M, no waste code(s) for products after use will be provided. Please refer to the European Waste Code (EWC - 2000/532/EC and amendments) to assign the correct waste code to your waste stream. Ensure national and/or regional regulations are complied with and always use a licensed waste contractor.

EU waste code (product as sold)

08 04 09* Waste adhesives and sealants containing organic solvents or other dangerous substances

SECTION 14: Transportation information

	Ground Transport (ADR)	Air Transport (IATA)	Marine Transport (IMDG)
14.1 UN number or ID number	UN3077	UN3077	UN3077
14.2 UN proper shipping name	SUBSTANCE, SOLID,	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S.(EPOXY RESIN)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S.(EPOXY RESIN)
14.3 Transport hazard class(es)	9	9	9
14.4 Packing group	III	III	III
14.5 Environmental hazards	Environmentally Hazardous	Not applicable	Marine Pollutant
14.6 Special precautions for user		Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.
14.7 Marine Transport in bulk according to IMO instruments	No data available.	No data available.	No data available.
Control Temperature	No data available.	No data available.	No data available.
Emergency Temperature	No data available.	No data available.	No data available.
ADR Classification Code	M7	Not applicable.	Not applicable.
IMDG Segregation Code	Not applicable.	Not applicable.	NONE

Please contact the address or phone number listed on the first page of the SDS for additional information on the transport/shipment of the material by rail (RID) or inland waterways (ADN).

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

\sim	•		•	• .
Ca	rcin	nge	กเด	atv

Ingredient	CAS Nbr	Classification	Regulation
bis-[4-(2,3-epoxipropoxi)phenyl]propane	1675-54-3	Gr. 3: Not classifiable	International Agency
			for Research on Cancer
Titanium dioxide	13463-67-7	Grp. 2B: Possible human	International Agency
		carc.	for Research on Cancer

Restrictions on the manufacture, placing on the market and use:

The following substance(s) contained in this product is/are subject through Annex XVII of REACH regulation to restrictions on the manufacture, placing on the market and use when present in certain dangerous substances, mixtures and articles. Users of this product are required to comply with the restrictions placed upon it by the aforementioned provision.

IngredientCAS Nbrbis-[4-(2,3-epoxipropoxi)phenyl]propane1675-54-3

Restriction status: listed in REACH Annex XVII

Restricted uses: See Annex XVII to Regulation (EC) No 1907/2006 for Conditions of Restriction

Global inventory status

Contact 3M for more information. The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

DIRECTIVE 2012/18/EU

Seveso hazard categories, Annex 1, Part 1

Hazard Categories	Qualifying quantity (tonnes) for the application of	
	Lower-tier requirements	Upper-tier requirements
E2 Hazardous to the Aquatic	200	500
environment		

Seveso named dangerous substances, Annex 1, Part 2

Regulation (EU) No 649/2012

No chemicals listed

15.2. Chemical Safety Assessment

A chemical safety assessment has not been carried out for this mixture. Chemical safety assessments for the contained substances may have been carried out by the registrants of the substances in accordance with Regulation (EC) No 1907/2006, as amended.

SECTION 16: Other information

List of relevant H statements

H228	Flammable solid.
H302	Harmful if swallowed.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H351i	Suspected of causing cancer by inhalation.
H400	Very toxic to aquatic life.
H410	Very toxic to aquatic life with long lasting effects.
H411	Toxic to aquatic life with long lasting effects.
H412	Harmful to aquatic life with long lasting effects.

Revision information:

Industrial Use of Adhesives: Section 16: Annex information was modified.

Section 1: Product use information information was modified.

Section 3: Composition/Information of ingredients table information was modified.

Section 6: Accidental release personal information information was modified.

- Section 8: Occupational exposure limit table information was modified.
- Section 9: Flammability (solid, gas) information information was deleted.
- Section 09: Flammability information information was added.
- Section 09: Odor information was modified.
- Section 09: Particle Characteristics N/A information was added.
- Section 12: Component ecotoxicity information information was modified.
- Section 12: Persistence and Degradability information information was modified.
- Section 12:Bioccumulative potential information information was modified.
- Section 15: Carcinogenicity information information was modified.
- Section 15: Seveso Substance Text information was deleted.

Annex

1. Title			
Substance identification	bis-[4-(2,3-epoxipropoxi)phenyl]propane; EC No. 216-823-5; CAS Nbr 1675-54-3;		
Exposure Scenario Name	Formulation		
Lifecycle Stage	Formulation or re-packing		
Contributing activities	PROC 09 -Transfer of substance or mixture into small containers (dedicated filling line, including weighing) ERC 02 -Formulation into mixture		
Processes, tasks and activities covered	Batch manufacture of a chemical substance or formulation (including polymerisation reactions).		
2. Operational conditions and risk management measures			
Operating Conditions	Physical state:Liquid. General operating conditions: Duration of use: 8 hours/day; Emission days per year: <= 225 days per year;		
Risk management measures	Under the operational conditions described above the following risk management measures apply: General risk management measures: Human health: Protective Gloves - Chemical resistant. Refer to Section 8 of the SDS for specific glove material.; Environmental: Waste Water treatment - Incineration;		
Waste management measures	Do not apply industrial sludge to natural soils; Prevent leaks and prevent soil / water pollution caused by leaks;		
3. Prediction of exposure	3. Prediction of exposure		
Prediction of exposure	Human and environmental exposures are not expected to exceed the DNELs and PNECs when the identified risk management measures are adopted.		

1. Title		
Substance identification		
Exposure Scenario Name	Industrial Use of Adhesives	
Lifecycle Stage	Use at industrial sites	
Contributing activities	PROC 08a -Transfer of substance or mixture (charging and discharging) at non-	
	dedicated facilities	
	PROC 13 -Treatment of articles by dipping and pouring	
	ERC 05 -Use at industrial site leading to inclusion into/onto article	
Processes, tasks and activities covered	Application of product with a roller or brush. Application of product with	

Page: 20 of 21

	applicator gun. Application with a wipe. Transfers without dedicated controls,	
	including loading, filling, dumping, bagging.	
2. Operational conditions and risk management measures		
Operating Conditions	Physical state:Liquid. General operating conditions:	
	Duration of use: 8 hours/day;	
	Emission days per year: 220 days/year;	
	Frequency of exposure at workplace [for one worker]: 5 days/week;	
Risk management measures	Under the operational conditions described above the following risk management measures apply: General risk management measures:	
	Human health:	
	Protective Gloves - Chemical resistant. Refer to Section 8 of the SDS for specific glove material.;	
	Environmental:	
	None needed;	
Waste management measures	Do not apply industrial sludge to natural soils;	
	Prevent discharge of undissolved substance to or recover from wastewater;	
3. Prediction of exposure		
Prediction of exposure	Human and environmental exposures are not expected to exceed the DNELs and PNECs when the identified risk management measures are adopted.	

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications. In addition, this SDS is being provided to convey health and safety information. If you are the importer of record of this product into the European Union, you are responsible for all regulatory requirements, including, but not limited to, product registrations/notifications, substance volume tracking, and potential substance registration.

3M Ireland MSDSs are available at www.3M.com