

**Safety Data Sheet**

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SECTION 1: Identification**1.1. Product identifier**

3M(TM) Scotch-Weld(TM) Structural Plastic Adhesive DP8005

Product Identification Numbers

62-2786-0430-1	62-2786-0436-8	62-2786-0437-6	62-2786-1445-8	62-2786-1450-8
62-2786-3630-3	62-2786-3936-4	HO-0019-2537-1	HB-0041-9728-9	HB-0044-6896-1
HB-0044-7223-7	JS-3000-5009-8			

1.2. Recommended use and restrictions on use**Recommended use**

Adhesive

1.3. Supplier's details

Company: 3M Canada Company
Division: Industrial Adhesives and Tapes Division
Address: 1840 Oxford Street East, Post Office Box 5757, London, Ontario N6A 4T1

Telephone: (800) 364-3577
E Mail:

1.4. Emergency telephone number

Medical Emergency Telephone: 1-800-3M HELPS / 1-800-364-3577; Transportation Emergency Telephone (CANUTEC): (613) 996-6666

This product is a kit or a multipart product which consists of multiple, independently packaged components. A Safety Data Sheet (SDS) or Article Information Sheet (AIS) for each of these components is included. Please do not separate the component documents from this cover page. The document numbers for components of this product are:

08-8284-5, 28-2521-4

Transport in accordance with applicable regulations.

The information in this Safety Data Sheet (SDS) is believed to be correct as of the date issued. The manufacturer MAKES NO WARRANTIES, EXPRESS OR IMPLIED, STATUTORY OR OTHERWISE, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OR CONDITION OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR

PURPOSE OR ANY IMPLIED WARRANTY OR CONDITION ARISING OUT OF A COURSE OF PERFORMANCE, COURSE OF DEALING, CUSTOM OR USAGE OF TRADE. User is responsible for determining whether the product is fit for a particular purpose and suitable for user's method of use or application. Given the variety of factors that can affect the use and application of a product, some of which are uniquely within the user's knowledge and control, it is essential that the user evaluate the product to determine whether it is fit for a particular purpose and suitable for user's method of use or application.

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Safety Data Sheet

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This Safety Data Sheet has been prepared in accordance with the Canadian Hazardous Products Regulations.

SECTION 1: Identification

1.1. Product identifier

3M(TM) Scotch-Weld(TM) Structural Plastic Adhesive DP8005, Part B

1.2. Recommended use and restrictions on use

Intended Use

Adhesive

Restrictions on use

Not applicable

1.3. Supplier's details

Company:	3M Canada Company
Division:	Industrial Adhesives and Tapes Division
Address:	1840 Oxford Street East, Post Office Box 5757, London, Ontario N6A 4T1
Telephone:	(800) 364-3577
Website:	www.3M.ca

1.4. Emergency telephone number

Medical Emergency Telephone: 1-800-3M HELPS / 1800 364 3577

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture

Serious Eye Damage/Irritation: Category 1.

Respiratory Sensitizer: Category 1.

Skin Sensitizer: Category 1A.

Reproductive Toxicity: Category 1B.

Carcinogenicity: Category 2.

2.2. Label elements

Signal word

Danger

Symbols

Corrosion | Exclamation mark | Health Hazard |

Pictograms**Hazard statements**

Causes serious eye damage. May cause allergy or asthma symptoms or breathing difficulties if inhaled. May cause an allergic skin reaction. May damage fertility or the unborn child. Suspected of causing cancer.

Precautionary statements**Prevention:**

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Avoid breathing dust/fume/gas/mist/vapours/spray. In case of inadequate ventilation wear respiratory protection. Wear protective gloves and eye/face protection. Contaminated work clothing must not be allowed out of the workplace.

Response:

IF INHALED: Remove person to fresh air and keep comfortable for breathing. If experiencing respiratory symptoms: Call a POISON CENTRE or doctor/physician. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. IF ON SKIN: Wash with plenty of soap and water. Immediately call a POISON CENTRE or doctor/physician. If skin irritation or rash occurs: Get medical advice/attention. Take off contaminated clothing and wash it before reuse. IF exposed or concerned: Get medical advice/attention.

Storage:

Store locked up.

Disposal:

Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

2.3. Other hazards

None known.

SECTION 3: Composition/information on ingredients

This material is a mixture.

Ingredient	C.A.S. No.	% by Wt	Common Name
Tetrahydrofurfuryl Methacrylate	2455-24-5	30 - 60 Trade Secret *	2-Propenoic acid, 2-methyl-, (tetrahydro-2-furanyl)methyl ester
Acrylate Polymer	Trade Secret	10 - 30	Not Applicable
2-Ethylhexyl Methacrylate	688-84-6	10 - 20 Trade Secret *	2-Propenoic acid, 2-methyl-, 2-ethylhexyl ester
Butanoic acid, 3-oxo-, 2-[(2-methyl-1-oxo-2-propenyl)oxy]ethyl ester	21282-97-3	1 - 15	Butanoic acid, 3-oxo-, 2-[(2-methyl-1-oxo-2-propenyl)oxy]ethyl ester
Glass Spheres	Trade Secret	1 - 10	Not Applicable
Impact Modifier	20882-04-6	3 - 7 Trade Secret *	Butanedioic acid, mono[2-[(2-methyl-1-oxo-2-propenyl)oxy]ethyl] ester
Succinic Anhydride	108-30-5	0.1 - 1 Trade Secret *	2,5-Furandione, dihydro-
Tetrahydrofurfuryl Alcohol	97-99-4	< 0.3	2-Furanmethanol, tetrahydro-
2-Hydroxyethyl Methacrylate	868-77-9	< 0.2	2-Propenoic acid, 2-methyl-, 2-

			hydroxyethyl ester
Methyl Methacrylate	80-62-6	0 - 0.2	2-Propenoic acid, 2-methyl-, methyl ester
Styrene Monomer	100-42-5	< 0.2	Benzene, ethenyl-
Maleic Anhydride	108-31-6	< 0.002	2,5-Furandione

Glass Spheres is a non-hazardous Trade Secret material according to WHMIS criteria.

Acrylate Polymer is a non-hazardous Trade Secret material according to WHMIS criteria.

*The actual concentration of this ingredient has been withheld as a trade secret.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:

Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye Contact:

Immediately flush with large amounts of water for at least 15 minutes. Remove contact lenses if easy to do. Continue rinsing. Immediately get medical attention.

If Swallowed:

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

Allergic respiratory reaction (difficulty breathing, wheezing, cough, and tightness of chest). Allergic skin reaction (redness, swelling, blistering, and itching). Serious damage to the eyes (corneal cloudiness, severe pain, tearing, ulcerations, and significantly impaired or loss of vision).

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Unsuitable extinguishing media

None Determined

5.3. Special hazards arising from the substance or mixture

None inherent in this product.

Hazardous Decomposition or By-Products

Substance

Aldehydes
Carbon monoxide
Carbon dioxide
Hydrogen Cyanide
Irritant Vapours or Gases
Oxides of Nitrogen

Condition

During Combustion
During Combustion
During Combustion
During Combustion
During Combustion
During Combustion

5.4. Special protection actions for fire-fighters

Wear full protective equipment (Bunker Gear) and a self-contained breathing apparatus (SCBA). Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures**6.1. Personal precautions, protective equipment and emergency procedures**

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapours, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up

Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage**7.1. Precautions for safe handling**

For industrial or professional use only. Not for consumer sale or use. Do not handle until all safety precautions have been read and understood. Do not breathe dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Use personal protective equipment (gloves, respirators, etc.) as required.

7.2. Conditions for safe storage including any incompatibilities

Store away from heat. Store away from acids.

SECTION 8: Exposure controls/personal protection**8.1. Control parameters****Occupational exposure limits**

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
Styrene Monomer	100-42-5	ACGIH	TWA:10 ppm;STEL:20 ppm	
Maleic Anhydride	108-31-6	ACGIH	TWA(inhalable fraction and vapor): 0.01 mg/m3	Dermal/Respiratory Sensitizer
Methyl Methacrylate	80-62-6	ACGIH	TWA:50 ppm;STEL:100 ppm	Dermal Sensitizer
Tetrahydrofurfuryl Alcohol	97-99-4	AIHA	TWA:2 mg/m3(0.5 ppm)	SKIN

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

CMRG : Chemical Manufacturer's Recommended Guidelines

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Full Face Shield

Indirect Vented Goggles

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended: Polymer laminate

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron - polymer laminate

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates

Half facepiece or full facepiece supplied-air respirator

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Liquid
Specific Physical Form:	Paste
Colour	Off-White
Odour	Mild Acrylic
Odour threshold	<i>No Data Available</i>
pH	<i>Not Applicable</i>
Melting point/Freezing point	<i>Not Applicable</i>
Boiling point	≥ 82.2 °C
Flash Point	103.3 °C [<i>Test Method: Closed Cup</i>]
Evaporation rate	<i>No Data Available</i>
Flammability	Not Applicable
Flammable Limits(LEL)	<i>No Data Available</i>

Flammable Limits(UEL)	No Data Available
Vapour Pressure	<=13.3 Pa [@ 20 °C]
Relative Vapour Density	No Data Available
Density	0.98 g/ml
Relative density	0.98 [Ref Std: WATER=1]
Water solubility	Slight (less than 10%)
Solubility- non-water	No Data Available
Partition coefficient: n-octanol/ water	No Data Available
Autoignition temperature	No Data Available
Decomposition temperature	No Data Available
Kinematic Viscosity	23,469 mm ² /sec
Volatile Organic Compounds	No Data Available
Percent volatile	No Data Available
VOC Less H ₂ O & Exempt Solvents	7.3 g/l [Details:when used as intended with Part A]
VOC Less H ₂ O & Exempt Solvents	0.8 % [Details:when used as intended with Part A]
VOC Less H ₂ O & Exempt Solvents	392 g/l [Test Method:calculated SCAQMD rule 443.1] [Details:as supplied]
Molecular weight	No Data Available

Particle Characteristics	Not Applicable
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SECTION 10: Stability and reactivity

10.1. Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid

Heat

10.5. Incompatible materials

Strong acids

10.6. Hazardous decomposition products

Substance

None known.

Condition

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain. Allergic Respiratory Reaction: Signs/symptoms may include difficulty breathing, wheezing, cough, and tightness of chest. May cause additional health effects (see below).

Skin Contact:

Contact with the skin during product use is not expected to result in significant irritation. Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching. May cause additional health effects (see below).

Eye Contact:

Corrosive (Eye Burns): Signs/symptoms may include cloudy appearance of the cornea, chemical burns, severe pain, tearing, ulcerations, significantly impaired vision or complete loss of vision.

Ingestion:

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea. May cause additional health effects (see below).

Additional Health Effects:

Reproductive/Developmental Toxicity:

Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

Carcinogenicity:

Contains a chemical or chemicals which can cause cancer.

<u>Inгредиент</u>	<u>CAS No.</u>	<u>Class Description</u>	<u>Regulation</u>
Styrene	100-42-5	Grp. 2A: Probable human carc.	International Agency for Research on Cancer
Styrene	100-42-5	Anticipated human carcinogen	National Toxicology Program Carcinogens

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

<u>Name</u>	<u>Route</u>	<u>Species</u>	<u>Value</u>
Overall product	Dermal		No data available; calculated ATE >5,000 mg/kg
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
Tetrahydrofurfuryl Methacrylate	Ingestion	Rat	LD50 4,000 mg/kg
Tetrahydrofurfuryl Methacrylate	Dermal	similar health hazards	LD50 estimated to be 2,000 - 5,000 mg/kg
2-Ethylhexyl Methacrylate	Dermal	Professional judgement	LD50 estimated to be > 5,000 mg/kg
2-Ethylhexyl Methacrylate	Ingestion	Rat	LD50 > 2,000 mg/kg
Butanoic acid, 3-oxo-, 2-[(2-methyl-1-oxo-2-propenyl)oxy]ethyl ester	Dermal	Rat	LD50 > 2,000 mg/kg
Butanoic acid, 3-oxo-, 2-[(2-methyl-1-oxo-2-propenyl)oxy]ethyl ester	Ingestion	Rat	LD50 > 5,000 mg/kg
Impact Modifier	Dermal	Professional judgement	LD50 estimated to be > 5,000 mg/kg

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Impact Modifier	Ingestion	Rat	LD50 > 2,000 mg/kg
Succinic Anhydride	Dermal	Rat	LD50 > 2,000 mg/kg
Succinic Anhydride	Ingestion	Rat	LD50 1,510 mg/kg
Tetrahydrofurfuryl Alcohol	Dermal	Professional judgement	LD50 estimated to be 2,000 - 5,000 mg/kg
Tetrahydrofurfuryl Alcohol	Inhalation-Vapor (4 hours)	Rat	LC50 > 3.1 mg/l
Tetrahydrofurfuryl Alcohol	Ingestion	Rat	LD50 > 2,000 mg/kg
2-Hydroxyethyl Methacrylate	Dermal	Rabbit	LD50 > 5,000 mg/kg
2-Hydroxyethyl Methacrylate	Ingestion	Rat	LD50 5,564 mg/kg
Methyl Methacrylate	Dermal	Rabbit	LD50 > 5,000 mg/kg
Methyl Methacrylate	Inhalation-Vapor (4 hours)	Rat	LC50 29.8 mg/l
Methyl Methacrylate	Ingestion	Rat	LD50 7,900 mg/kg
Styrene Monomer	Dermal	Rat	LD50 > 2,000 mg/kg
Styrene Monomer	Inhalation-Vapor (4 hours)	Rat	LC50 11.8 mg/l
Styrene Monomer	Ingestion	Rat	LD50 5,000 mg/kg
Maleic Anhydride	Dermal	Rabbit	LD50 2,620 mg/kg
Maleic Anhydride	Ingestion	Rat	LD50 1,030 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Tetrahydrofurfuryl Methacrylate	Rabbit	No significant irritation
2-Ethylhexyl Methacrylate	Rabbit	Minimal irritation
Butanoic acid, 3-oxo-, 2-[(2-methyl-1-oxo-2-propenyl)oxy]ethyl ester	Rabbit	No significant irritation
Impact Modifier	Professional judgement	Mild irritant
Succinic Anhydride	In vitro data	Corrosive
Tetrahydrofurfuryl Alcohol	Rabbit	No significant irritation
2-Hydroxyethyl Methacrylate	Rabbit	Minimal irritation
Methyl Methacrylate	Rabbit	Irritant
Styrene Monomer	Professional judgement	Mild irritant
Maleic Anhydride	Human and animal	Corrosive

Serious Eye Damage/Irritation

Name	Species	Value
Tetrahydrofurfuryl Methacrylate	Rabbit	No significant irritation
2-Ethylhexyl Methacrylate	Rabbit	No significant irritation
Butanoic acid, 3-oxo-, 2-[(2-methyl-1-oxo-2-propenyl)oxy]ethyl ester	Rabbit	No significant irritation
Impact Modifier	In vitro data	Corrosive
Succinic Anhydride	similar health hazards	Corrosive
Tetrahydrofurfuryl Alcohol	Rabbit	Severe irritant
2-Hydroxyethyl Methacrylate	Rabbit	Moderate irritant
Methyl Methacrylate	Rabbit	Mild irritant
Styrene Monomer	Professional judgement	Moderate irritant

	nal judgeme nt	
Maleic Anhydride	Rabbit	Corrosive

Skin Sensitization

Name	Species	Value
Tetrahydrofurfuryl Methacrylate	In vitro data	Sensitizing
2-Ethylhexyl Methacrylate	Guinea pig	Sensitizing
Butanoic acid, 3-oxo-, 2-[(2-methyl-1-oxo-2-propenyl)oxy]ethyl ester	Mouse	Not classified
Impact Modifier	Professio nal judgeme nt	Sensitizing
Succinic Anhydride	Mouse	Sensitizing
Tetrahydrofurfuryl Alcohol	Mouse	Not classified
2-Hydroxyethyl Methacrylate	Human and animal	Sensitizing
Methyl Methacrylate	Human and animal	Sensitizing
Styrene Monomer	Guinea pig	Not classified
Maleic Anhydride	Multiple animal species	Sensitizing

Respiratory Sensitization

Name	Species	Value
Succinic Anhydride	similar compoun ds	Sensitizing
Methyl Methacrylate	Human	Not classified
Maleic Anhydride	Human	Sensitizing

Germ Cell Mutagenicity

Name	Route	Value
Tetrahydrofurfuryl Methacrylate	In Vitro	Not mutagenic
2-Ethylhexyl Methacrylate	In Vitro	Not mutagenic
Butanoic acid, 3-oxo-, 2-[(2-methyl-1-oxo-2-propenyl)oxy]ethyl ester	In vivo	Not mutagenic
Butanoic acid, 3-oxo-, 2-[(2-methyl-1-oxo-2-propenyl)oxy]ethyl ester	In Vitro	Some positive data exist, but the data are not sufficient for classification
Impact Modifier	In Vitro	Not mutagenic
Succinic Anhydride	In Vitro	Not mutagenic
Tetrahydrofurfuryl Alcohol	In Vitro	Not mutagenic
2-Hydroxyethyl Methacrylate	In vivo	Not mutagenic
2-Hydroxyethyl Methacrylate	In Vitro	Some positive data exist, but the data are not sufficient for classification
Methyl Methacrylate	In vivo	Not mutagenic
Methyl Methacrylate	In Vitro	Some positive data exist, but the data are not sufficient for classification
Styrene Monomer	In Vitro	Some positive data exist, but the data are not sufficient for classification
Styrene Monomer	In vivo	Some positive data exist, but the data are not sufficient for classification
Maleic Anhydride	In vivo	Not mutagenic
Maleic Anhydride	In Vitro	Some positive data exist, but the data are not sufficient for classification

Carcinogenicity

Name	Route	Species	Value
Succinic Anhydride	Ingestion	Multiple animal species	Not carcinogenic
Methyl Methacrylate	Ingestion	Rat	Not carcinogenic
Methyl Methacrylate	Inhalation	Human and animal	Not carcinogenic
Styrene Monomer	Ingestion	Mouse	Carcinogenic
Styrene Monomer	Inhalation	Human and animal	Carcinogenic

Reproductive Toxicity
Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test result	Exposure Duration
Tetrahydrofurfuryl Methacrylate	Ingestion	Not classified for male reproduction	Rat	NOAEL 300 mg/kg/day	29 days
Tetrahydrofurfuryl Methacrylate	Ingestion	Toxic to female reproduction	Rat	NOAEL 120 mg/kg/day	premating into lactation
Tetrahydrofurfuryl Methacrylate	Ingestion	Toxic to development	Rat	NOAEL 120 mg/kg/day	premating into lactation
2-Ethylhexyl Methacrylate	Ingestion	Not classified for male reproduction		NOAEL 1,000 mg/kg/day	49 days
2-Ethylhexyl Methacrylate	Ingestion	Not classified for female reproduction		NOAEL 300 mg/kg/day	premating into lactation
2-Ethylhexyl Methacrylate	Ingestion	Not classified for development		NOAEL 300 mg/kg/day	during gestation
Butanoic acid, 3-oxo-, 2-[(2-methyl-1-oxo-2-propenyl)oxy]ethyl ester	Ingestion	Not classified for female reproduction	Rat	NOAEL 500 mg/kg/day	premating into lactation
Butanoic acid, 3-oxo-, 2-[(2-methyl-1-oxo-2-propenyl)oxy]ethyl ester	Ingestion	Not classified for male reproduction	Rat	NOAEL 500 mg/kg/day	56 days
Butanoic acid, 3-oxo-, 2-[(2-methyl-1-oxo-2-propenyl)oxy]ethyl ester	Ingestion	Not classified for development	Rat	NOAEL 1,000 mg/kg/day	during gestation
Tetrahydrofurfuryl Alcohol	Ingestion	Toxic to female reproduction	Rat	NOAEL 50 mg/kg/day	premating into lactation
Tetrahydrofurfuryl Alcohol	Dermal	Toxic to male reproduction	Rat	NOAEL 100 mg/kg/day	13 weeks
Tetrahydrofurfuryl Alcohol	Ingestion	Toxic to male reproduction	Rat	NOAEL 150 mg/kg/day	47 days
Tetrahydrofurfuryl Alcohol	Inhalation	Toxic to male reproduction	Rat	NOAEL 0.6 mg/l	90 days
Tetrahydrofurfuryl Alcohol	Ingestion	Toxic to development	Rat	NOAEL 50 mg/kg/day	premating into lactation
2-Hydroxyethyl Methacrylate	Ingestion	Not classified for female reproduction	Rat	NOAEL 1,000 mg/kg/day	premating & during gestation
2-Hydroxyethyl Methacrylate	Ingestion	Not classified for male reproduction	Rat	NOAEL 1,000 mg/kg/day	49 days
2-Hydroxyethyl Methacrylate	Ingestion	Not classified for development	Rat	NOAEL 1,000 mg/kg/day	premating & during gestation
Methyl Methacrylate	Ingestion	Not classified for female reproduction	Rat	NOAEL 400 mg/kg/day	2 generation
Methyl Methacrylate	Ingestion	Not classified for male reproduction	Rat	NOAEL 400 mg/kg/day	2 generation
Methyl Methacrylate	Ingestion	Not classified for development	Rabbit	NOAEL 450 mg/kg/day	during gestation
Methyl Methacrylate	Inhalation	Not classified for development	Rat	NOAEL 8.3 mg/l	during organogenesis
Styrene Monomer	Ingestion	Not classified for female reproduction	Rat	NOAEL 21 mg/kg/day	3 generation

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Styrene Monomer	Inhalation	Not classified for female reproduction	Rat	NOAEL 2.1 mg/l	2 generation
Styrene Monomer	Inhalation	Not classified for male reproduction	Rat	NOAEL 2.1 mg/l	2 generation
Styrene Monomer	Ingestion	Not classified for male reproduction	Rat	NOAEL 400 mg/kg/day	60 days
Styrene Monomer	Ingestion	Not classified for development	Rat	NOAEL 400 mg/kg/day	during gestation
Styrene Monomer	Inhalation	Not classified for development	Multiple animal species	NOAEL 2.1 mg/l	during gestation
Maleic Anhydride	Ingestion	Not classified for female reproduction	Rat	NOAEL 55 mg/kg/day	2 generation
Maleic Anhydride	Ingestion	Not classified for male reproduction	Rat	NOAEL 55 mg/kg/day	2 generation
Maleic Anhydride	Ingestion	Not classified for development	Rat	NOAEL 140 mg/kg/day	during organogenesis

Target Organ(s)**Specific Target Organ Toxicity - single exposure**

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Impact Modifier	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	
Succinic Anhydride	Inhalation	respiratory irritation	May cause respiratory irritation	similar health hazards	NOAEL Not available	
Tetrahydrofurfuryl Alcohol	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	
Methyl Methacrylate	Inhalation	respiratory irritation	May cause respiratory irritation	Human	NOAEL Not available	occupational exposure
Styrene Monomer	Inhalation	auditory system	Causes damage to organs	Multiple animal species	LOAEL 4.3 mg/l	not available
Styrene Monomer	Inhalation	liver	Causes damage to organs	Mouse	LOAEL 2.1 mg/l	not available
Styrene Monomer	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	occupational exposure
Styrene Monomer	Inhalation	respiratory irritation	May cause respiratory irritation	Human and animal	NOAEL Not available	
Styrene Monomer	Inhalation	endocrine system	Not classified	Rat	NOAEL Not available	not available
Styrene Monomer	Inhalation	kidney and/or bladder	Not classified	Multiple animal species	NOAEL 2.1 mg/l	not available
Maleic Anhydride	Inhalation	respiratory irritation	May cause respiratory irritation	Human	NOAEL Not available	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Tetrahydrofurfuryl Methacrylate	Ingestion	hematopoietic system nervous system	Not classified	Rat	NOAEL 300 mg/kg/day	29 days
2-Ethylhexyl Methacrylate	Ingestion	heart endocrine system hematopoietic system liver immune system nervous system eyes kidney and/or	Not classified	Rat	NOAEL 360 mg/kg/day	90 days

3M(TM) Scotch-Weld(TM) Structural Plastic Adhesive DP8005, Part B

		bladder				
Butanoic acid, 3-oxo-, 2-[(2-methyl-1-oxo-2-propenyl)oxy]ethyl ester	Ingestion	hematopoietic system nervous system eyes	Not classified	Rat	NOAEL 500 mg/kg/day	90 days
Succinic Anhydride	Ingestion	heart skin endocrine system bone, teeth, nails, and/or hair hematopoietic system liver immune system nervous system kidney and/or bladder respiratory system	Not classified	Mouse	NOAEL 300 mg/kg/day	13 weeks
Tetrahydrofurfuryl Alcohol	Inhalation	nervous system	Causes damage to organs through prolonged or repeated exposure	Rat	LOAEL 0.2 mg/l	90 days
Tetrahydrofurfuryl Alcohol	Inhalation	hematopoietic system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 0.6 mg/l	90 days
Tetrahydrofurfuryl Alcohol	Inhalation	eyes	Not classified	Rat	NOAEL 2.1 mg/l	90 days
Tetrahydrofurfuryl Alcohol	Ingestion	hematopoietic system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 69 mg/kg/day	91 days
Tetrahydrofurfuryl Alcohol	Ingestion	immune system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 150 mg/kg/day	28 days
Tetrahydrofurfuryl Alcohol	Ingestion	endocrine system kidney and/or bladder	Not classified	Rat	NOAEL 600 mg/kg/day	28 days
Tetrahydrofurfuryl Alcohol	Ingestion	liver eyes	Not classified	Rat	NOAEL 781 mg/kg/day	91 days
Tetrahydrofurfuryl Alcohol	Ingestion	heart nervous system	Not classified	Rat	NOAEL 600 mg/kg/day	28 days
Methyl Methacrylate	Dermal	peripheral nervous system	Not classified	Human	NOAEL Not available	occupational exposure
Methyl Methacrylate	Inhalation	olfactory system	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	occupational exposure
Methyl Methacrylate	Inhalation	kidney and/or bladder	Not classified	Multiple animal species	NOAEL Not available	14 weeks
Methyl Methacrylate	Inhalation	liver	Not classified	Mouse	NOAEL 12.3 mg/l	14 weeks
Methyl Methacrylate	Inhalation	respiratory system	Not classified	Human	NOAEL Not available	occupational exposure
Methyl Methacrylate	Ingestion	kidney and/or bladder heart skin endocrine system gastrointestinal tract hematopoietic system liver muscles nervous system respiratory system	Not classified	Rat	NOAEL 90.3 mg/kg/day	2 years
Styrene Monomer	Inhalation	auditory system	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL not available	occupational exposure
Styrene Monomer	Inhalation	eyes	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	occupational exposure
Styrene Monomer	Inhalation	liver	May cause damage to organs though prolonged or repeated exposure	Mouse	LOAEL 0.85 mg/l	13 weeks
Styrene Monomer	Inhalation	nervous system	Some positive data exist, but the data are not sufficient for classification	Multiple animal species	LOAEL 1.1 mg/l	not available
Styrene Monomer	Inhalation	hematopoietic system	Not classified	Rat	NOAEL 0.85 mg/l	7 days
Styrene Monomer	Inhalation	endocrine system	Not classified	Rat	NOAEL 0.6	10 days

3M(TM) Scotch-Weld(TM) Structural Plastic Adhesive DP8005, Part B

					mg/l	
Styrene Monomer	Inhalation	respiratory system	Not classified	Multiple animal species	LOAEL 0.09 mg/l	not available
Styrene Monomer	Inhalation	heart gastrointestinal tract bone, teeth, nails, and/or hair muscles kidney and/or bladder	Not classified	Multiple animal species	NOAEL 4.3 mg/l	2 years
Styrene Monomer	Ingestion	nervous system	Some positive data exist, but the data are not sufficient for classification	Rat	LOAEL 500 mg/kg/day	8 weeks
Styrene Monomer	Ingestion	immune system	Some positive data exist, but the data are not sufficient for classification	Multiple animal species	NOAEL Not available	not available
Styrene Monomer	Ingestion	liver kidney and/or bladder	Not classified	Rat	NOAEL 677 mg/kg/day	6 months
Styrene Monomer	Ingestion	hematopoietic system	Not classified	Dog	NOAEL 600 mg/kg/day	470 days
Styrene Monomer	Ingestion	heart respiratory system	Not classified	Rat	NOAEL 35 mg/kg/day	105 weeks
Maleic Anhydride	Inhalation	respiratory system	Causes damage to organs through prolonged or repeated exposure	Rat	LOAEL 0.0011 mg/l	6 months
Maleic Anhydride	Inhalation	endocrine system hematopoietic system nervous system kidney and/or bladder heart liver eyes	Not classified	Rat	NOAEL 0.0098 mg/l	6 months
Maleic Anhydride	Ingestion	kidney and/or bladder	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 55 mg/kg/day	80 days
Maleic Anhydride	Ingestion	liver	Some positive data exist, but the data are not sufficient for classification	Rat	LOAEL 250 mg/kg/day	183 days
Maleic Anhydride	Ingestion	heart nervous system	Not classified	Rat	NOAEL 600 mg/kg/day	183 days
Maleic Anhydride	Ingestion	gastrointestinal tract	Not classified	Rat	NOAEL 150 mg/kg/day	80 days
Maleic Anhydride	Ingestion	hematopoietic system	Not classified	Dog	NOAEL 60 mg/kg/day	90 days
Maleic Anhydride	Ingestion	skin endocrine system immune system eyes respiratory system	Not classified	Rat	NOAEL 150 mg/kg/day	80 days

Aspiration Hazard

Name	Value
Styrene Monomer	Aspiration hazard

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

No data available.

SECTION 13: Disposal considerations**13.1. Disposal methods**

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

SECTION 14: Transport Information

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Global inventory status

Contact 3M for more information. The components of this material are in compliance with the provisions of Australia National Industrial Chemical Notification and Assessment Scheme (NICNAS). Certain restrictions may apply. Contact the selling division for additional information. The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

SECTION 16: Other information

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

Health: 3 Flammability: 1 Instability: 0 Special Hazards: None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

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Safety Data Sheet

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Issue Date:	2022/08/05	Supersedes Date:	2021/10/19

This Safety Data Sheet has been prepared in accordance with the Canadian Hazardous Products Regulations.

SECTION 1: Identification

1.1. Product identifier

3M™ Scotch-Weld™ Structural Plastic Adhesive 8005 Off-White, Part A

Product Identification Numbers

LA-D100-1659-5	LA-D100-1659-6	LA-D100-0111-4	LA-D100-0111-5	LA-D100-0111-6
62-2886-7530-9	62-2886-8530-8	LT-0000-9035-8		

1.2. Recommended use and restrictions on use

Intended Use

Structural adhesive

Restrictions on use

Not applicable

1.3. Supplier's details

Company:	3M Canada Company
Division:	Industrial Adhesives and Tapes Division
Address:	1840 Oxford Street East, Post Office Box 5757, London, Ontario N6A 4T1
Telephone:	(800) 364-3577
Website:	www.3M.ca

1.4. Emergency telephone number

Medical Emergency Telephone: 1-800-3M HELPS / 1-800-364-3577; Transportation Emergency Telephone (CANUTEC): (613) 996-6666

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture

Flammable Liquid: Category 4.
Serious Eye Damage/Irritation: Category 1.
Respiratory Sensitizer: Category 1.
Skin Sensitizer: Category 1A.
Germ Cell Mutagenicity: Category 2.

2.2. Label elements

Signal word

Danger

Symbols

Corrosion | Exclamation mark | Health Hazard |

Pictograms



Hazard statements

Combustible liquid.

Causes serious eye damage. May cause allergy or asthma symptoms or breathing difficulties if inhaled. May cause an allergic skin reaction. Suspected of causing genetic defects.

Precautionary statements

Prevention:

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Avoid breathing dust/fume/gas/mist/vapours/spray. In case of inadequate ventilation wear respiratory protection. Wear protective gloves and eye/face protection. Contaminated work clothing must not be allowed out of the workplace.

Response:

IF INHALED: Remove person to fresh air and keep comfortable for breathing. If experiencing respiratory symptoms: Call a POISON CENTRE or doctor/physician. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. IF ON SKIN: Wash with plenty of soap and water. Immediately call a POISON CENTRE or doctor/physician. If skin irritation or rash occurs: Get medical advice/attention. Take off contaminated clothing and wash it before reuse. IF exposed or concerned: Get medical advice/attention. In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry chemical or carbon dioxide to extinguish.

Storage:

Store in a well-ventilated place. Store locked up.

Disposal:

Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

2.3. Other hazards

None known.

SECTION 3: Composition/information on ingredients

This material is a mixture.

Ingredient	C.A.S. No.	% by Wt	Common Name
Polyester Adipate	Trade Secret	40 - 70	Not Applicable
Polyfunctional Aziridine	64265-57-2	15 - 40 Trade Secret *	1-Aziridinepropanoic acid, 2-methyl-, 2-ethyl-2-[[[3-(2-methyl-1-aziridinyl)-1-oxopropoxy] methyl]-1,3-propanediyl ester
Amine Borane Complex	223674-50-8	6 - 18	Boron, hexamethyl [.mu. -(1,6-hexanediamine-.kappa. N1:.kappa. N6)]di-
Amorphous Silica	67762-90-7	0.5 - 1.5	Siloxanes and Silicones, di-Me, reaction

			products with silica
Titanium Dioxide	13463-67-7	<= 0.5	Titanium oxide (TiO ₂)

Polyester Adipate is a non-hazardous Trade Secret material according to WHMIS criteria.

*The actual concentration of this ingredient has been withheld as a trade secret.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:

Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye Contact:

Immediately flush with large amounts of water for at least 15 minutes. Remove contact lenses if easy to do. Continue rinsing. Immediately get medical attention.

If Swallowed:

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

Allergic respiratory reaction (difficulty breathing, wheezing, cough, and tightness of chest). Allergic skin reaction (redness, swelling, blistering, and itching). Serious damage to the eyes (corneal cloudiness, severe pain, tearing, ulcerations, and significantly impaired or loss of vision).

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media

In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry chemical or carbon dioxide to extinguish.

5.2. Special hazards arising from the substance or mixture

Closed containers exposed to heat from fire may build pressure and explode.

Hazardous Decomposition or By-Products

Substance

Aldehydes
Carbon monoxide
Carbon dioxide
Irritant Vapours or Gases
Oxides of Nitrogen

Condition

During Combustion
During Combustion
During Combustion
During Combustion
During Combustion

5.3. Special protective actions for fire-fighters

Water may not effectively extinguish fire; however, it should be used to keep fire-exposed containers and surfaces cool and prevent explosive rupture. Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapours, in accordance with good industrial hygiene practice. Warning! A motor could be an ignition source and could cause flammable gases or vapours in the spill area to burn or explode. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up

Contain spill. Cover spill area with a fire-extinguishing foam. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible using non-sparking tools. Place in a metal container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage**7.1. Precautions for safe handling**

For industrial or professional use only. Not for consumer sale or use. Do not handle until all safety precautions have been read and understood. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Avoid breathing dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.) Use personal protective equipment (gloves, respirators, etc.) as required.

7.2. Conditions for safe storage including any incompatibilities

Store in a well-ventilated place. Keep cool. Store away from heat. Store away from acids. Store away from oxidizing agents.

SECTION 8: Exposure controls/personal protection**8.1. Control parameters****Occupational exposure limits**

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
Titanium Dioxide	13463-67-7	ACGIH	TWA:10 mg/m3	

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

CMRG : Chemical Manufacturer's Recommended Guidelines

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

8.2. Exposure controls**8.2.1. Engineering controls**

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Full Face Shield

Indirect Vented Goggles

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended: Polymer laminate

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Liquid
Specific Physical Form:	Paste
Colour	White
Odour	Mild Odour
Odour threshold	No Data Available
pH	Not Applicable
Melting point/Freezing point	Not Applicable
Boiling point	>=82.2 °C
Flash Point	82.2 °C [Test Method: Closed Cup]
Evaporation rate	No Data Available
Flammability (solid, gas)	Not Applicable
Flammable Limits(LEL)	No Data Available
Flammable Limits(UEL)	No Data Available
Vapour Pressure	<=13.3 Pa
Vapour Density and/or Relative Vapour Density	No Data Available
Density	1.063 g/ml
Relative density	1.063 [Ref Std: WATER=1]
Water solubility	Slight (less than 10%)
Solubility- non-water	No Data Available
Partition coefficient: n-octanol/ water	No Data Available
Autoignition temperature	No Data Available
Decomposition temperature	No Data Available
Viscosity/Kinematic Viscosity	49,000 mPa-s [@ 23 °C]

Volatile Organic Compounds	<=65 g/l [<i>Test Method</i> :calculated SCAQMD rule 443.1] [<i>Details</i> :EU VOC content]
Percent volatile	5 - 10 % weight [<i>Test Method</i> :ACS METHOD]
VOC Less H2O & Exempt Solvents	7.8 g/l [<i>Details</i> :when used as intended with Part B]
VOC Less H2O & Exempt Solvents	0.8 % [<i>Details</i> :when used as intended with Part B]
VOC Less H2O & Exempt Solvents	65 g/l [<i>Test Method</i> :calculated SCAQMD rule 443.1] [<i>Details</i> :as supplied]
Molecular weight	<i>No Data Available</i>

SECTION 10: Stability and reactivity

10.1. Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid

Heat

Sparks and/or flames

10.5. Incompatible materials

Strong acids

Strong oxidizing agents

10.6. Hazardous decomposition products

Substance

Condition

None known.

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain. Allergic Respiratory Reaction: Signs/symptoms may include difficulty breathing, wheezing, cough, and tightness of chest.

Skin Contact:

Mild Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, and dryness. Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye Contact:

Corrosive (Eye Burns): Signs/symptoms may include cloudy appearance of the cornea, chemical burns, severe pain, tearing, ulcerations, significantly impaired vision or complete loss of vision.

Ingestion:

May be harmful if swallowed. Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

Additional Health Effects:

Genotoxicity:

Genotoxicity and Mutagenicity: May interact with genetic material and possibly alter gene expression.

Carcinogenicity:

Ingredient	CAS No.	Class Description	Regulation
Titanium dioxide	13463-67-7	Grp. 2B: Possible human carc.	International Agency for Research on Cancer

Additional Information:

Persons previously sensitized to amines may develop a cross-sensitization reaction to certain other amines.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Ingestion		No data available; calculated ATE >2,000 - =5,000 mg/kg
Polyfunctional Aziridine	Dermal	Rabbit	LD50 > 3,000 mg/kg
Polyfunctional Aziridine	Inhalation-Dust/Mist (4 hours)	Rat	LC50 0.252 mg/l
Polyfunctional Aziridine	Ingestion	Rat	LD50 3,038 mg/kg
Amine Borane Complex	Ingestion	Rat	LD50 693 mg/kg
Amorphous Silica	Dermal	Rabbit	LD50 > 5,000 mg/kg
Amorphous Silica	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.691 mg/l
Amorphous Silica	Ingestion	Rat	LD50 > 5,110 mg/kg
Titanium Dioxide	Dermal	Rabbit	LD50 > 10,000 mg/kg
Titanium Dioxide	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 6.82 mg/l
Titanium Dioxide	Ingestion	Rat	LD50 > 10,000 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Polyfunctional Aziridine	Rabbit	Mild irritant
Amine Borane Complex	Rabbit	No significant irritation
Amorphous Silica	Rabbit	No significant irritation
Titanium Dioxide	Rabbit	No significant irritation

Serious Eye Damage/Irritation

Name	Species	Value
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Polyfunctional Aziridine	Rabbit	Corrosive
Amine Borane Complex	Professional judgement	Severe irritant
Amorphous Silica	Rabbit	No significant irritation
Titanium Dioxide	Rabbit	No significant irritation

Skin Sensitization

Name	Species	Value
Polyfunctional Aziridine	Human and animal	Sensitizing
Amine Borane Complex	Guinea pig	Sensitizing
Amorphous Silica	Human and animal	Not classified
Titanium Dioxide	Human and animal	Not classified

Respiratory Sensitization

Name	Species	Value
Polyfunctional Aziridine	Human	Sensitizing

Germ Cell Mutagenicity

Name	Route	Value
Polyfunctional Aziridine	In vivo	Mutagenic
Amine Borane Complex	In Vitro	Not mutagenic
Amorphous Silica	In Vitro	Not mutagenic
Titanium Dioxide	In Vitro	Not mutagenic
Titanium Dioxide	In vivo	Not mutagenic

Carcinogenicity

Name	Route	Species	Value
Amorphous Silica	Not Specified	Mouse	Some positive data exist, but the data are not sufficient for classification
Titanium Dioxide	Ingestion	Multiple animal species	Not carcinogenic
Titanium Dioxide	Inhalation	Rat	Carcinogenic

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test result	Exposure Duration
Amorphous Silica	Ingestion	Not classified for female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
Amorphous Silica	Ingestion	Not classified for male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
Amorphous Silica	Ingestion	Not classified for development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
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Polyfunctional Aziridine	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL Not available	4 hours
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Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Amorphous Silica	Inhalation	respiratory system silicosis	Not classified	Human	NOAEL Not available	occupational exposure
Titanium Dioxide	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Rat	LOAEL 0.01 mg/l	2 years
Titanium Dioxide	Inhalation	pulmonary fibrosis	Not classified	Human	NOAEL Not available	occupational exposure

Aspiration Hazard

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

No data available.

SECTION 13: Disposal considerations**13.1. Disposal methods**

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

SECTION 14: Transport Information

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information**15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture****Global inventory status**

Contact 3M for more information. This product complies with Measures on Environmental Management of New Chemical Substances. All ingredients are listed on or exempt from on China IECSC inventory.

SECTION 16: Other information

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or

similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

Health: 3 **Flammability:** 2 **Instability:** 0 **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

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3M Canada SDSs are available at www.3M.ca