



## Safety Data Sheet

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This Safety Data Sheet has been prepared in accordance with the Canadian Hazardous Products Regulations.

### SECTION 1: Identification

#### 1.1. Product identifier

DYNEON™ FLUOROPLASTIC ET 6235Z

#### 1.2. Recommended use and restrictions on use

##### Intended Use

Fluoropolymer for industrial processing

##### Restrictions on use

Not applicable

#### 1.3. Supplier's details

<b>Company:</b>	3M Canada Company
<b>Division:</b>	Advanced Materials Division
<b>Address:</b>	1840 Oxford Street East, Post Office Box 5757, London, Ontario N6A 4T1
<b>Telephone:</b>	(800) 364-3577
<b>Website:</b>	www.3M.ca

#### 1.4. Emergency telephone number

Medical Emergency Telephone: 1-800-3M HELPS / 1800 364 3577

### SECTION 2: Hazard identification

#### 2.1. Classification of the substance or mixture

Not classified according to the Canadian Hazardous Products Regulation.

#### 2.2. Label elements

##### Signal word

Not applicable.

##### Symbols

Not applicable

##### Pictograms

Not applicable

**2.3. Other hazards**

The health hazards of this material are not completely known. See the SDS. May cause thermal burns. vapours liberated during processing may be hazardous if inhaled. Eye, nose, throat and lung irritation can occur from such vapours.

100% of the mixture consists of ingredients of unknown acute oral toxicity.

**SECTION 3: Composition/information on ingredients**

This material is a mixture.

Ingredient	C.A.S. No.	% by Wt	Common Name
Ethylene / Tetrafluoroethylene Copolymer	74499-71-1	97 - 100 Trade Secret *	1-Propene, 1,1,2,3,3,3-hexafluoro-, polymer with ethene, 1,1,1,2,2,3,3-heptafluoro-3-[(trifluoroethenyl)oxy] propane and tetrafluoroethene

Ethylene / Tetrafluoroethylene Copolymer is a non-hazardous material according to WHMIS criteria. Specific information has been withheld as a trade secret.

\*The concentration (exact or range) of this component has been withheld as a trade secret.

**SECTION 4: First aid measures****4.1. Description of first aid measures****Inhalation:**

Remove person to fresh air. If you feel unwell, get medical attention.

**Skin Contact:**

Immediately flush skin with large amounts of cold water for at least 15 minutes. DO NOT ATTEMPT TO REMOVE MOLTEN MATERIAL. Cover affected area with a clean dressing. Get immediate medical attention.

**Eye Contact:**

Immediately flush eyes with large amounts of water for at least 15 minutes. DO NOT ATTEMPT TO REMOVE MOLTEN MATERIAL. Get immediate medical attention.

**If Swallowed:**

Rinse mouth. If you feel unwell, get medical attention.

**4.2. Most important symptoms and effects, both acute and delayed**

No critical symptoms or effects. See Section 11.1, information on toxicological effects.

**4.3. Indication of any immediate medical attention and special treatment required**

Not applicable

**SECTION 5: Fire-fighting measures****5.1. Suitable extinguishing media**

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

**5.2. Unsuitable extinguishing media**

None Determined

**5.3. Special hazards arising from the substance or mixture**

Exposure to extreme heat can give rise to thermal decomposition.

#### 5.4. Special protection actions for fire-fighters

When fire fighting conditions are severe and total thermal decomposition of the product is possible, wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head. Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

### SECTION 6: Accidental release measures

#### 6.1. Personal precautions, protective equipment and emergency procedures

Use personal protective equipment based on the results of an exposure assessment. Refer to Section 8 for PPE recommendations. If anticipated exposure resulting from an accidental release exceeds the protective capabilities of the PPE listed in Section 8, or are unknown, select PPE that offers an appropriate level of protection. Consider the physical and chemical hazards of the material when doing so. Examples of PPE ensembles for emergency response could include wearing bunker gear for a release of flammable material; wearing chemical protective clothing if the spilled material is a corrosive, a sensitizer, a significant dermal irritant, or can be absorbed through the skin; or donning a positive pressure supplied-air respirator for chemicals with inhalation hazards. For information regarding physical and health hazards, refer to sections 2 and 11 of the SDS. Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapours, in accordance with good industrial hygiene practice. Observe precautions from other sections.

#### 6.2. Environmental precautions

Avoid release to the environment.

#### 6.3. Methods and material for containment and cleaning up

Collect as much of the spilled material as possible. Use wet sweeping compound or water to avoid dusting. Sweep up. Place in a closed container approved for transportation by appropriate authorities. Clean up residue. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

### SECTION 7: Handling and storage

#### 7.1. Precautions for safe handling

Avoid eye contact. Do not breathe thermal decomposition products. Avoid skin contact with hot material. Store work clothes separately from other clothing, food and tobacco products. Avoid skin contact. Avoid breathing dust/fume/gas/mist/vapours/spray. Wash thoroughly after handling. No smoking: Smoking while using this product can result in contamination of the tobacco and/or smoke and lead to the formation of hazardous decomposition products.

#### 7.2. Conditions for safe storage including any incompatibilities

No special storage requirements.

### SECTION 8: Exposure controls/personal protection

#### 8.1. Control parameters

##### Occupational exposure limits

No occupational exposure limit values exist for any of the components listed in Section 3 of this SDS.

#### 8.2. Exposure controls

##### 8.2.1. Engineering controls

For those situations where the material might be exposed to extreme overheating due to misuse or equipment failure, use with appropriate local exhaust ventilation sufficient to maintain levels of thermal decomposition products below their exposure guidelines. Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment. Local exhaust required above 400 C.

### 8.2.2. Personal protective equipment (PPE)

#### Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Safety Glasses with side shields

#### Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing.

Gloves made from the following material(s) are recommended: Neoprene

Nitrile Rubber

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron - Neoprene

Apron – Nitrile

#### Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

For those situations where the material might be exposed to extreme overheating due to misuse or equipment failure, use a positive pressure supplied-air respirator.

Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

#### Thermal hazards

Wear heat insulating gloves - Wear heat insulating gloves, indirect vented goggles, and a full face shield when handling hot material to prevent thermal burns.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

<b>Physical state</b>	Solid
<b>Specific Physical Form:</b>	Pellets
<b>Colour</b>	Colourless
<b>Odour</b>	Odourless
<b>Odour threshold</b>	<i>No Data Available</i>
<b>pH</b>	<i>Not Applicable</i>
<b>Melting point/Freezing point</b>	260 - 280 °C
<b>Boiling point</b>	<i>Not Applicable</i>
<b>Flash Point</b>	No flash point
<b>Evaporation rate</b>	<i>Not Applicable</i>
<b>Flammability</b>	Not Applicable
<b>Flammable Limits(LEL)</b>	<i>Not Applicable</i>

Flammable Limits(UEL)	<i>Not Applicable</i>
Vapour Pressure	<i>Not Applicable</i>
Relative Vapour Density	<i>Not Applicable</i>
Density	1.7 - 1.9 g/cm3
Relative density	1.7 - 1.9 [ @ 23 °C ] [Ref Std: WATER=1]
Water solubility	Negligible
Solubility- non-water	<i>No Data Available</i>
Partition coefficient: n-octanol/ water	<i>No Data Available</i>
Autoignition temperature	<i>Not Applicable</i>
Decomposition temperature	<i>No Data Available</i>
Kinematic Viscosity	<i>Not Applicable</i>
Volatile Organic Compounds	<i>Not Applicable</i>
Percent volatile	<i>Not Applicable</i>
VOC Less H2O & Exempt Solvents	<i>Not Applicable</i>
Molecular weight	<i>No Data Available</i>

Particle Characteristics	<i>Not Applicable</i>
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## SECTION 10: Stability and reactivity

### 10.1. Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

### 10.2. Chemical stability

Stable.

### 10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

### 10.4. Conditions to avoid

None known.

### 10.5. Incompatible materials

Alkali and alkaline earth metals

Reactions with metals in powder form occur from 370 degrees C onwards.

### 10.6. Hazardous decomposition products

<u>Substance</u>	<u>Condition</u>
Carbonyl Fluoride	At Elevated Temperatures - above 380 C
Carbon monoxide	At Elevated Temperatures - above 380 C
Carbon dioxide	At Elevated Temperatures - above 380 C
Hydrogen Fluoride	At Elevated Temperatures - above 380 C
Perfluoroisobutylene (PFIB)	At Elevated Temperatures - above 380 C
Toxic Vapor, Gas, Particulate	At Elevated Temperatures - above 380 C

If the product is exposed to extreme condition of heat from misuse or equipment failure, toxic decomposition products that include hydrogen fluoride and perfluoroisobutylene can occur.

## SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be

relevant to the material as a whole.

### 11.1. Information on Toxicological effects

#### Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

##### Inhalation:

No information available.

##### Skin Contact:

During heating: Thermal Burns: Signs/symptoms may include intense pain, redness and swelling, and tissue destruction.

##### Eye Contact:

During heating: Thermal Burns: Signs/symptoms may include severe pain, redness and swelling, and tissue destruction.

Mechanical eye irritation: Signs/symptoms may include pain, redness, tearing and corneal abrasion.

##### Ingestion:

No information available.

##### Additional Information:

The health hazards of this material are not completely known. Conservative safe handling measures should be followed (as described in sections 7 and 8), and appropriate first aid measures (as described in section 4) should be taken if exposure occurs.

#### Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

#### Acute Toxicity

Name	Route	Species	Value
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ATE = acute toxicity estimate

#### Skin Corrosion/Irritation

For the component/components, either no data are currently available or the data are not sufficient for classification.

#### Serious Eye Damage/Irritation

For the component/components, either no data are currently available or the data are not sufficient for classification.

#### Skin Sensitization

For the component/components, either no data are currently available or the data are not sufficient for classification.

#### Respiratory Sensitization

For the component/components, either no data are currently available or the data are not sufficient for classification.

#### Germ Cell Mutagenicity

For the component/components, either no data are currently available or the data are not sufficient for classification.

#### Carcinogenicity

For the component/components, either no data are currently available or the data are not sufficient for classification.

#### Reproductive Toxicity

#### Reproductive and/or Developmental Effects

For the component/components, either no data are currently available or the data are not sufficient for classification.

**Target Organ(s)****Specific Target Organ Toxicity - single exposure**

For the component/components, either no data are currently available or the data are not sufficient for classification.

**Specific Target Organ Toxicity - repeated exposure**

For the component/components, either no data are currently available or the data are not sufficient for classification.

**Aspiration Hazard**

For the component/components, either no data are currently available or the data are not sufficient for classification.

**Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.**

**SECTION 12: Ecological information**

No data available.

**SECTION 13: Disposal considerations****13.1. Disposal methods**

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Prior to disposal, consult all applicable authorities and regulations to insure proper classification. Dispose of waste product in a permitted industrial waste facility. As a disposal alternative, incinerate in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Combustion products will include HF. Facility must be capable of handling halogenated materials.

**SECTION 14: Transport Information**

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

**SECTION 15: Regulatory information****15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture****Global inventory status**

Contact 3M for more information. The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

**SECTION 16: Other information**

**National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.**

**Health: 3 Flammability: 1 Instability: 0 Special Hazards: None**

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address

the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

**HMIS Hazard Classification**

**Health:** 0    **Flammability:** 1    **Physical Hazard:** 0    **Personal Protection:** X - See PPE section.

Hazardous Material Identification System (HMIS® IV) hazard ratings are designed to inform employees of chemical hazards in the workplace. These ratings are based on the inherent properties of the material under expected conditions of normal use and are not intended for use in emergency situations. HMIS® IV ratings are to be used with a fully implemented HMIS® IV program. HMIS® is a registered mark of the American Coatings Association (ACA).

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**3M Canada SDSs are available at [www.3M.ca](http://www.3M.ca)**