Safety Data Sheet

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This Safety Data Sheet has been prepared in accordance with the Canadian Hazardous Products Regulations.

SECTION 1: Identification

1.1. Product identifier
3M™ AC63 Accelerator

Product Identification Numbers
23-0001-1062-9 62-5259-2830-5 62-5259-2831-3 62-5259-2835-4 62-5259-2836-2
62-5259-8530-5 UU-0042-2410-9

1.2. Recommended use and restrictions on use

Intended Use
Accelerator

Restrictions on use
Not applicable

1.3. Supplier's details

Company:	3M Canada Company
Division:	Industrial Adhesives and Tapes Division
Address:	1840 Oxford Street East, Post Office Box 5757, London, Ontario N6A 4T1
Telephone:	(800) 364-3577
Website:	www.3M.ca

1.4. Emergency telephone number
Medical Emergency Telephone:1-800-3M HELPS / 1800 364 3577

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture
Flammable Liquid: Category 4.

2.2. Label elements
Signal word
Warning

Symbols
Not applicable

Pictograms
Not applicable

Hazard Statements
Combustible Liquid

Precautionary statements

Prevention:
Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Wear protective gloves, eye protection, and face protection.

Response:
In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry chemical or carbon dioxide to extinguish.

Storage:
Store in a well-ventilated place.

Disposal:
Dispose of contents and container in accordance with applicable local, regional, national, and international regulations.

2.3. Other hazards
None known.

SECTION 3: Composition/information on ingredients

This material is a mixture.

Ingredient	C.A.S. No.	% by Wt	Common Name
Calcium Carbonate	471-34-1	30 - 60	Carbonic acid calcium salt (1:1)
Petroleum Distillates	64742-47-8	10 - 30 Trade Secret *	No Data Available
Plasticizer	Trade Secret	10 - 30	Not Applicable
Titanium Dioxide	13463-67-7	3 - 7 Trade Secret *	Titanium oxide (TiO2)
Water	7732-18-5	1 - 5	Water
Dimorpholinodiethyl Ether	6425-39-4	0.1 - 1 Trade Secret *	Morpholine, 4,4'-(oxydi-2,1-ethanediyl)bis-

Plasticizer is a non-hazardous material according to WHMIS criteria. Specific information has been withheld as a trade secret.

*The concentration (exact or range) of this component has been withheld as a trade secret.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:
Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:
Wash with soap and water. If signs/symptoms develop, get medical attention.

Eye Contact:
Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

If Swallowed:
Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed
No critical symptoms or effects. See Section 11.1, information on toxicological effects.

4.3. Indication of any immediate medical attention and special treatment required
Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media
In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry chemical or carbon dioxide to extinguish.

5.2. Unsuitable extinguishing media
None Determined

5.3. Special hazards arising from the substance or mixture
Closed containers exposed to heat from fire may build pressure and explode.

Hazardous Decomposition or By-Products

Substance	Condition
Carbon monoxide	During Combustion
Carbon dioxide	During Combustion
Irritant Vapours or Gases	During Combustion

5.4. Special protection actions for fire-fighters
Water may not effectively extinguish fire; however, it should be used to keep fire-exposed containers and surfaces cool and prevent explosive rupture. Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures
Use personal protective equipment based on the results of an exposure assessment. Refer to Section 8 for PPE recommendations. If anticipated exposure resulting from an accidental release exceeds the protective capabilities of the PPE listed in Section 8, or are unknown, select PPE that offers an appropriate level of protection. Consider the physical and chemical hazards of the material when doing so. Examples of PPE ensembles for emergency response could include wearing bunker gear for a release of flammable material; wearing chemical protective clothing if the spilled material is a corrosive, a sensitizer, a significant dermal irritant, or can be absorbed through the skin; or donning a positive pressure supplied-air respirator for chemicals with inhalation hazards. For information regarding physical and health hazards, refer to sections 2 and 11 of the SDS. Evacuate area. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapours, in accordance with good industrial hygiene practice. Warning! A motor could be an ignition source and could cause flammable gases or vapours in the spill area to burn or explode.

6.2. Environmental precautions
Avoid release to the environment. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up
Contain spill. Cover spill area with a fire extinguishing foam that is resistant to polar solvents. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible using non-sparking tools. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with detergent and water. Seal the

container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

For industrial or professional use only. Not for consumer sale or use. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Avoid breathing dust/fume/gas/mist/vapours/spray. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Avoid release to the environment. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.)

7.2. Conditions for safe storage including any incompatibilities

Store in a well-ventilated place. Keep cool. Keep container tightly closed. Store away from heat. Store away from acids. Store away from oxidizing agents.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
Titanium Dioxide	13463-67-7	ACGIH	TWA(Respirable nanoscale particles):0.2 mg/m3;TWA(Respirable finescale particles):2.5 mg/m3	
Particles (insoluble or poorly soluble) not otherwise specified, inhalable particles	471-34-1	ACGIH	TWA(inhalable particulates):10 mg/m3	
Particles (insoluble or poorly soluble) not otherwise specified, respirable particles	471-34-1	ACGIH	TWA(respirable particles):3 mg/m3	

ACGIH : American Conference of Governmental Industrial Hygienists
AIHA : American Industrial Hygiene Association
CMRG : Chemical Manufacturer's Recommended Guidelines
TWA: Time-Weighted-Average
STEL: Short Term Exposure Limit
CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

None required.

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective

clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended: Polymer laminate

When only incidental contact is anticipated, alternative glove material(s) may be used. If contact with the glove does occur, remove immediately and replace with a set of new gloves. For incidental contact, gloves made of the following material(s) may be used: Nitrile Rubber

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:
Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Liquid
Specific Physical Form:	Paste
Colour	White
Odour	Light Plasticizer
Odour threshold	*No Data Available*
pH	*No Data Available*
Melting point/Freezing point	*No Data Available*
Boiling point	190 ºC
Flash Point	70 ºC [*Test Method:*Closed Cup]
Evaporation rate	*No Data Available*
Flammability	Flammable Liquid: Category 4.
Flammable Limits(LEL)	0.6 % volume
Flammable Limits(UEL)	7 % volume
Vapour Pressure	*No Data Available*
Relative Vapour Density	*No Data Available*
Density	1.4 g/ml
Relative density	1.4 [*Ref Std:*WATER=1]
Water solubility	Moderate
Solubility- non-water	*No Data Available*
Partition coefficient: n-octanol/ water	*No Data Available*
Autoignition temperature	>=200 ºC
Decomposition temperature	*No Data Available*
Kinematic Viscosity	642,857 mm2/sec
Volatile Organic Compounds	*No Data Available*
Percent volatile	*No Data Available*
VOC Less H2O & Exempt Solvents	348 g/l [*Test Method:*calculated SCAQMD rule 443.1]
Molecular weight	*No Data Available*

Particle Characteristics	*Not Applicable*

SECTION 10: Stability and reactivity

10.1. Reactivity
This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability
Stable.

10.3. Possibility of hazardous reactions
Hazardous polymerization will not occur.

10.4. Conditions to avoid
Sparks and/or flames
Heat

10.5. Incompatible materials
Strong oxidizing agents

10.6. Hazardous decomposition products

Substance	Condition
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:
Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Skin Contact:
Mild Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, and dryness.

Eye Contact:
Contact with the eyes during product use is not expected to result in significant irritation.

Ingestion:
Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

Carcinogenicity:

Ingredient	CAS No.	Class Description	Regulation
Titanium dioxide	13463-67-7	Grp. 2B: Possible human carc.	International Agency for Research on Cancer

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >5,000 mg/kg
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
Calcium Carbonate	Dermal	Rat	LD50 > 2,000 mg/kg
Calcium Carbonate	Inhalation-Dust/Mist (4 hours)	Rat	LC50 3 mg/l
Calcium Carbonate	Ingestion	Rat	LD50 6,450 mg/kg
Petroleum Distillates	Ingestion	Rat	LD50 > 15,000 mg/kg
Petroleum Distillates	Dermal	similar compounds	LD50 > 5,000 mg/kg
Plasticizer	Dermal	Rat	LD50 > 1,000 mg/kg
Plasticizer	Ingestion	Rat	LD50 > 5,000 mg/kg
Titanium Dioxide	Dermal	Rabbit	LD50 > 10,000 mg/kg
Titanium Dioxide	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 6.82 mg/l
Titanium Dioxide	Ingestion	Rat	LD50 > 10,000 mg/kg
Dimorpholinodiethyl Ether	Dermal	Rabbit	LD50 3,030 mg/kg
Dimorpholinodiethyl Ether	Ingestion	Rat	LD50 2,020 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Calcium Carbonate	Rabbit	No significant irritation
Petroleum Distillates	similar compounds	Mild irritant
Titanium Dioxide	Rabbit	No significant irritation
Dimorpholinodiethyl Ether	Rabbit	Mild irritant

Serious Eye Damage/Irritation

Name	Species	Value
Calcium Carbonate	Rabbit	No significant irritation
Petroleum Distillates	similar compounds	No significant irritation
Titanium Dioxide	Rabbit	No significant irritation
Dimorpholinodiethyl Ether	Rabbit	Severe irritant

Skin Sensitization

Name	Species	Value
Petroleum Distillates	similar compounds	Not classified
Titanium Dioxide	Human and animal	Not classified
Dimorpholinodiethyl Ether	Guinea pig	Not classified

Respiratory Sensitization

For the component/components, either no data are currently available or the data are not sufficient for classification.

Germ Cell Mutagenicity

Name	Route	Value
Petroleum Distillates	In Vitro	Not mutagenic
Titanium Dioxide	In Vitro	Not mutagenic
Titanium Dioxide	In vivo	Not mutagenic
Dimorpholinodiethyl Ether	In Vitro	Not mutagenic
Dimorpholinodiethyl Ether	In vivo	Not mutagenic

Carcinogenicity

Name	Route	Species	Value
Titanium Dioxide	Ingestion	Multiple animal species	Not carcinogenic
Titanium Dioxide	Inhalation	Rat	Carcinogenic

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test result	Exposure Duration
Calcium Carbonate	Ingestion	Not classified for development	Rat	NOAEL 625 mg/kg/day	premating & during gestation
Dimorpholinodiethyl Ether	Ingestion	Not classified for female reproduction	Rat	NOAEL 300 mg/kg/day	premating into lactation
Dimorpholinodiethyl Ether	Ingestion	Not classified for male reproduction	Rat	NOAEL 300 mg/kg/day	28 days
Dimorpholinodiethyl Ether	Ingestion	Not classified for development	Rat	NOAEL 300 mg/kg/day	premating into lactation

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Calcium Carbonate	Inhalation	respiratory system	Not classified	Rat	NOAEL 0.812 mg/l	90 minutes
Petroleum Distillates	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	
Dimorpholinodiethyl Ether	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Calcium Carbonate	Inhalation	respiratory system	Not classified	Human	NOAEL Not available	occupational exposure
Petroleum Distillates	Inhalation	liver	Not classified	Rat	NOAEL 6 mg/l	13 weeks
Petroleum Distillates	Inhalation	kidney and/or bladder	Not classified	Rat	LOAEL 1.5 mg/l	13 weeks
Petroleum Distillates	Inhalation	hematopoietic system	Not classified	Rat	NOAEL 6 mg/l	13 weeks
Petroleum Distillates	Ingestion	liver	Not classified	Rat	NOAEL 1,000 mg/kg/day	13 weeks
Petroleum Distillates	Ingestion	kidney and/or bladder	Not classified	Rat	LOAEL 100 mg/kg/day	13 weeks
Petroleum Distillates	Ingestion	hematopoietic system	Not classified	Rat	NOAEL 1,000 mg/kg/day	13 weeks
Petroleum Distillates	Ingestion	eyes	Not classified	Rat	NOAEL	13 weeks

					1,000 mg/kg/day	
Titanium Dioxide	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Rat	LOAEL 0.01 mg/l	2 years
Titanium Dioxide	Inhalation	pulmonary fibrosis	Not classified	Human	NOAEL Not available	occupational exposure
Dimorpholinodiethyl Ether	Ingestion	heart	Not classified	Rat	NOAEL 300 mg/kg/day	28 days
Dimorpholinodiethyl Ether	Ingestion	endocrine system	Not classified	Rat	NOAEL 300 mg/kg/day	28 days
Dimorpholinodiethyl Ether	Ingestion	hematopoietic system	Not classified	Rat	NOAEL 300 mg/kg/day	28 days
Dimorpholinodiethyl Ether	Ingestion	liver	Not classified	Rat	NOAEL 300 mg/kg/day	28 days
Dimorpholinodiethyl Ether	Ingestion	immune system	Not classified	Rat	NOAEL 300 mg/kg/day	28 days
Dimorpholinodiethyl Ether	Ingestion	nervous system	Not classified	Rat	NOAEL 300 mg/kg/day	28 days
Dimorpholinodiethyl Ether	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 300 mg/kg/day	28 days
Dimorpholinodiethyl Ether	Ingestion	respiratory system	Not classified	Rat	NOAEL 300 mg/kg/day	28 days

Aspiration Hazard

Name	Value
Petroleum Distillates	Aspiration hazard

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

No data available.

SECTION 13: Disposal considerations

13.1. Disposal methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Prior to disposal, consult all applicable authorities and regulations to insure proper classification. Dispose of waste product in a permitted industrial waste facility. As a disposal alternative, incinerate in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Empty and clean product containers may be disposed as non-hazardous waste. Consult your specific regulations and service providers to determine available options and requirements.

SECTION 14: Transport Information

For Transport Information, please visit http://3M.com/Transportinfo or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Global inventory status

Contact 3M for more information. The components of this material are in compliance with the provisions of the Korea

Chemical Control Act. Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Japan Chemical Substance Control Law. Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Philippines RA 6969 requirements. Certain restrictions may apply. Contact the selling division for additional information. The components of this product are in compliance with the new substance notification requirements of CEPA. This product complies with Measures on Environmental Management of New Chemical Substances. All ingredients are listed on or exempt from on China IECSC inventory. The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

SECTION 16: Other information

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.
Health: 1 **Flammability:** 2 **Instability:** 0 **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

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3M Canada SDSs are available at www.3M.ca