



Safety Data Sheet

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|------------------------|------------|-------------------------|------------|
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This Safety Data Sheet has been prepared in accordance with the Canadian Hazardous Products Regulations.

SECTION 1: Identification

1.1. Product identifier

3M™ AC63 Accelerator

Product Identification Numbers

| | | | | |
|----------------|----------------|----------------|----------------|----------------|
| 23-0001-1062-9 | 62-5259-2830-5 | 62-5259-2831-3 | 62-5259-2835-4 | 62-5259-2836-2 |
| 62-5259-8530-5 | UU-0042-2410-9 | | | |

1.2. Recommended use and restrictions on use

Intended Use
Accelerator

Restrictions on use
Not applicable

1.3. Supplier's details

| | |
|-------------------|--|
| Company: | 3M Canada Company |
| Division: | Industrial Adhesives and Tapes Division |
| Address: | 1840 Oxford Street East, Post Office Box 5757, London, Ontario N6A 4T1 |
| Telephone: | (800) 364-3577 |
| Website: | www.3M.ca |

1.4. Emergency telephone number

Medical Emergency Telephone: 1-800-3M HELPS / 1800 364 3577

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture

Flammable Liquid: Category 4.

2.2. Label elements

Signal word
Warning

Symbols
Not applicable.

Pictograms

Not applicable.

Hazard statements

Combustible liquid.

Precautionary statements**Prevention:**

Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Wear protective gloves and eye/face protection.

Response:

In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry chemical or carbon dioxide to extinguish.

Storage:

Store in a well-ventilated place. Keep cool.

Disposal:

Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

2.3. Other hazards

None known.

SECTION 3: Composition/information on ingredients

This material is a mixture.

| Ingredient | C.A.S. No. | % by Wt | Common Name |
|---------------------------|-------------------|----------------|---|
| Calcium Carbonate | 471-34-1 | 30 - 60 | Carbonic acid calcium salt (1:1) |
| Petroleum Distillates | 64742-47-8 | 10 - 30 | No Data Available |
| Plasticizer | Trade Secret | 10 - 30 | Not Applicable |
| Titanium Dioxide | 13463-67-7 | 1 - 5 | Titanium oxide (TiO ₂) |
| Water | 7732-18-5 | 1 - 5 | Water |
| Dimorpholinodiethyl Ether | 6425-39-4 | 0.1 - 1.5 | Morpholine, 4,4'-(oxydi-2,1-ethanediyl)bis- |

Plasticizer is a non-hazardous Trade Secret material according to WHMIS criteria.

SECTION 4: First aid measures

4.1. Description of first aid measures**Inhalation:**

Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:

Wash with soap and water. If signs/symptoms develop, get medical attention.

Eye Contact:

Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

If Swallowed:

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

No critical symptoms or effects. See Section 11.1, information on toxicological effects.

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media

In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry chemical or carbon dioxide to extinguish.

5.2. Unsuitable extinguishing media

None Determined

5.3. Special hazards arising from the substance or mixture

Closed containers exposed to heat from fire may build pressure and explode.

Hazardous Decomposition or By-Products**Substance**

Carbon monoxide

Carbon dioxide

Irritant Vapours or Gases

Condition

During Combustion

During Combustion

During Combustion

5.4. Special protection actions for fire-fighters

Water may not effectively extinguish fire; however, it should be used to keep fire-exposed containers and surfaces cool and prevent explosive rupture. Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Use personal protective equipment based on the results of an exposure assessment. Refer to Section 8 for PPE recommendations. If anticipated exposure resulting from an accidental release exceeds the protective capabilities of the PPE listed in Section 8, or are unknown, select PPE that offers an appropriate level of protection. Consider the physical and chemical hazards of the material when doing so. Examples of PPE ensembles for emergency response could include wearing bunker gear for a release of flammable material; wearing chemical protective clothing if the spilled material is a corrosive, a sensitizer, a significant dermal irritant, or can be absorbed through the skin; or donning a positive pressure supplied-air respirator for chemicals with inhalation hazards. For information regarding physical and health hazards, refer to sections 2 and 11 of the SDS. Evacuate area. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapours, in accordance with good industrial hygiene practice. Warning! A motor could be an ignition source and could cause flammable gases or vapours in the spill area to burn or explode.

6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up

Contain spill. Cover spill area with a fire extinguishing foam that is resistant to polar solvents. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible using non-sparking tools. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with detergent and water. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

For industrial or professional use only. Not for consumer sale or use. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Avoid breathing dust/fume/gas/mist/vapours/spray. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Avoid release to the environment. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.)

7.2. Conditions for safe storage including any incompatibilities

Store in a well-ventilated place. Keep cool. Keep container tightly closed. Store away from heat. Store away from acids. Store away from oxidizing agents.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

| Ingredient | C.A.S. No. | Agency | Limit type | Additional Comments |
|---|-------------------|---------------|--|----------------------------|
| Titanium Dioxide | 13463-67-7 | ACGIH | TWA(Respirable nanoscale particles):0.2 mg/m ³ ;TWA(Respirable finescale particles):2.5 mg/m ³ | |
| Particles (insoluble or poorly soluble) not otherwise specified, inhalable particles | 471-34-1 | ACGIH | TWA(inhalable particulates):10 mg/m ³ | |
| Particles (insoluble or poorly soluble) not otherwise specified, respirable particles | 471-34-1 | ACGIH | TWA(respirable particles):3 mg/m ³ | |
| Kerosine (petroleum) | 64742-47-8 | ACGIH | TWA(as total hydrocarbon vapor, non-aerosol):200 mg/m ³ | SKIN |

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

CMRG : Chemical Manufacturer's Recommended Guidelines

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

None required.

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions.

Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity. Gloves made from the following material(s) are recommended: Polymer laminate

When only incidental contact is anticipated, alternative glove material(s) may be used. If contact with the glove does occur, remove immediately and replace with a set of new gloves. For incidental contact, gloves made of the following material(s) may be used: Nitrile Rubber

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

| | |
|---|---|
| Physical state | Liquid |
| Specific Physical Form: | Paste |
| Colour | White |
| Odour | Light Plasticizer |
| Odour threshold | No Data Available |
| pH | No Data Available |
| Melting point/Freezing point | No Data Available |
| Boiling point | 190 °C |
| Flash Point | 70 °C [Test Method: Closed Cup] |
| Evaporation rate | No Data Available |
| Flammability | Flammable Liquid: Category 4. |
| Flammable Limits(LEL) | 0.6 % volume |
| Flammable Limits(UEL) | 7 % volume |
| Vapour Pressure | No Data Available |
| Relative Vapour Density | No Data Available |
| Density | 1.4 g/ml |
| Relative density | 1.4 [Ref Std: WATER=1] |
| Water solubility | Moderate |
| Solubility- non-water | No Data Available |
| Partition coefficient: n-octanol/ water | No Data Available |
| Autoignition temperature | >=200 °C |
| Decomposition temperature | No Data Available |
| Kinematic Viscosity | 642,857 mm ² /sec |
| Volatile Organic Compounds | No Data Available |
| Percent volatile | No Data Available |
| VOC Less H ₂ O & Exempt Solvents | 348 g/l [Test Method: calculated SCAQMD rule 443.1] |
| Molecular weight | No Data Available |

| | |
|--------------------------|----------------|
| Particle Characteristics | Not Applicable |
|--------------------------|----------------|

SECTION 10: Stability and reactivity

10.1. Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid

Sparks and/or flames

Heat

10.5. Incompatible materials

Strong oxidizing agents

10.6. Hazardous decomposition products**Substance****Condition**

None known.

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects**Signs and Symptoms of Exposure**

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Skin Contact:

Mild Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, and dryness.

Eye Contact:

Contact with the eyes during product use is not expected to result in significant irritation.

Ingestion:

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

Carcinogenicity:

| <u>Ingredient</u> | <u>CAS No.</u> | <u>Class Description</u> | <u>Regulation</u> |
|--------------------------|-----------------------|---------------------------------|---|
| Titanium dioxide | 13463-67-7 | Grp. 2B: Possible human carc. | International Agency for Research on Cancer |

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

| Name | Route | Species | Value |
|---------------------------|--------------------------------|-------------------|--|
| Overall product | Dermal | | No data available; calculated ATE >5,000 mg/kg |
| Overall product | Ingestion | | No data available; calculated ATE >5,000 mg/kg |
| Calcium Carbonate | Dermal | Rat | LD50 > 2,000 mg/kg |
| Calcium Carbonate | Inhalation-Dust/Mist (4 hours) | Rat | LC50 3 mg/l |
| Calcium Carbonate | Ingestion | Rat | LD50 6,450 mg/kg |
| Petroleum Distillates | Ingestion | Rat | LD50 > 15,000 mg/kg |
| Petroleum Distillates | Dermal | similar compounds | LD50 > 5,000 mg/kg |
| Plasticizer | Dermal | Rat | LD50 > 1,000 mg/kg |
| Plasticizer | Ingestion | Rat | LD50 > 5,000 mg/kg |
| Titanium Dioxide | Dermal | Rabbit | LD50 > 10,000 mg/kg |
| Titanium Dioxide | Inhalation-Dust/Mist (4 hours) | Rat | LC50 > 6.82 mg/l |
| Titanium Dioxide | Ingestion | Rat | LD50 > 10,000 mg/kg |
| Dimorpholinodiethyl Ether | Dermal | Rabbit | LD50 3,030 mg/kg |
| Dimorpholinodiethyl Ether | Ingestion | Rat | LD50 2,020 mg/kg |

ATE = acute toxicity estimate

Skin Corrosion/Irritation

| Name | Species | Value |
|---------------------------|-------------------|---------------------------|
| Calcium Carbonate | Rabbit | No significant irritation |
| Petroleum Distillates | similar compounds | Mild irritant |
| Titanium Dioxide | Rabbit | No significant irritation |
| Dimorpholinodiethyl Ether | Rabbit | Mild irritant |

Serious Eye Damage/Irritation

| Name | Species | Value |
|---------------------------|-------------------|---------------------------|
| Calcium Carbonate | Rabbit | No significant irritation |
| Petroleum Distillates | similar compounds | No significant irritation |
| Titanium Dioxide | Rabbit | No significant irritation |
| Dimorpholinodiethyl Ether | Rabbit | Severe irritant |

Skin Sensitization

| Name | Species | Value |
|---------------------------|-------------------|----------------|
| Petroleum Distillates | similar compounds | Not classified |
| Titanium Dioxide | Human and animal | Not classified |
| Dimorpholinodiethyl Ether | Guinea pig | Not classified |

Respiratory Sensitization

For the component/components, either no data are currently available or the data are not sufficient for classification.

Germ Cell Mutagenicity

| Name | Route | Value |
|---------------------------|----------|---------------|
| Petroleum Distillates | In Vitro | Not mutagenic |
| Titanium Dioxide | In Vitro | Not mutagenic |
| Titanium Dioxide | In vivo | Not mutagenic |
| Dimorpholinodiethyl Ether | In Vitro | Not mutagenic |
| Dimorpholinodiethyl Ether | In vivo | Not mutagenic |

Carcinogenicity

| Name | Route | Species | Value |
|------------------|------------|-------------------------|------------------|
| Titanium Dioxide | Ingestion | Multiple animal species | Not carcinogenic |
| Titanium Dioxide | Inhalation | Rat | Carcinogenic |

Reproductive Toxicity**Reproductive and/or Developmental Effects**

| Name | Route | Value | Species | Test result | Exposure Duration |
|---------------------------|-----------|--|---------|---------------------|------------------------------|
| Calcium Carbonate | Ingestion | Not classified for development | Rat | NOAEL 625 mg/kg/day | premating & during gestation |
| Dimorpholinodiethyl Ether | Ingestion | Not classified for female reproduction | Rat | NOAEL 300 mg/kg/day | premating into lactation |
| Dimorpholinodiethyl Ether | Ingestion | Not classified for male reproduction | Rat | NOAEL 300 mg/kg/day | 28 days |
| Dimorpholinodiethyl Ether | Ingestion | Not classified for development | Rat | NOAEL 300 mg/kg/day | premating into lactation |

Target Organ(s)**Specific Target Organ Toxicity - single exposure**

| Name | Route | Target Organ(s) | Value | Species | Test result | Exposure Duration |
|---------------------------|------------|------------------------|--|------------------------|---------------------|-------------------|
| Calcium Carbonate | Inhalation | respiratory system | Not classified | Rat | NOAEL 0.812 mg/l | 90 minutes |
| Petroleum Distillates | Inhalation | respiratory irritation | Some positive data exist, but the data are not sufficient for classification | similar health hazards | NOAEL Not available | |
| Dimorpholinodiethyl Ether | Inhalation | respiratory irritation | Some positive data exist, but the data are not sufficient for classification | similar health hazards | NOAEL Not available | |

Specific Target Organ Toxicity - repeated exposure

| Name | Route | Target Organ(s) | Value | Species | Test result | Exposure Duration |
|-----------------------|------------|-----------------------------|-----------------------------------|---------|-----------------------|-----------------------|
| Calcium Carbonate | Inhalation | respiratory system | Not classified | Human | NOAEL Not available | occupational exposure |
| Petroleum Distillates | Inhalation | liver | Not classified | Rat | NOAEL 6 mg/l | 13 weeks |
| Petroleum Distillates | Inhalation | kidney and/or bladder | Not classified | Rat | LOAEL 1.5 mg/l | 13 weeks |
| Petroleum Distillates | Inhalation | hematopoietic system | Not classified | Rat | NOAEL 6 mg/l | 13 weeks |
| Petroleum Distillates | Ingestion | liver | Not classified | Rat | NOAEL 1,000 mg/kg/day | 13 weeks |
| Petroleum Distillates | Ingestion | kidney and/or bladder | Not classified | Rat | LOAEL 100 mg/kg/day | 13 weeks |
| Petroleum Distillates | Ingestion | hematopoietic system eyes | Not classified | Rat | NOAEL 1,000 mg/kg/day | 13 weeks |
| Titanium Dioxide | Inhalation | respiratory system | Some positive data exist, but the | Rat | LOAEL 0.01 | 2 years |

| | | | | | | |
|---------------------------|------------|---|--|-------|---------------------|-----------------------|
| | | | data are not sufficient for classification | | mg/l | |
| Titanium Dioxide | Inhalation | pulmonary fibrosis | Not classified | Human | NOAEL Not available | occupational exposure |
| Dimorpholinodiethyl Ether | Ingestion | heart endocrine system hematopoietic system liver immune system nervous system kidney and/or bladder respiratory system | Not classified | Rat | NOAEL 300 mg/kg/day | 28 days |

Aspiration Hazard

| Name | Value |
|-----------------------|-------------------|
| Petroleum Distillates | Aspiration hazard |

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

No data available.

SECTION 13: Disposal considerations**13.1. Disposal methods**

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Prior to disposal, consult all applicable authorities and regulations to insure proper classification. Dispose of waste product in a permitted industrial waste facility. As a disposal alternative, incinerate in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Empty and clean product containers may be disposed as non-hazardous waste. Consult your specific regulations and service providers to determine available options and requirements.

SECTION 14: Transport Information

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information**15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture****Global inventory status**

Contact 3M for more information. The components of this material are in compliance with the provisions of the Korea Chemical Control Act. Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Japan Chemical Substance Control Law. Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Philippines RA 6969 requirements. Certain restrictions may apply. Contact the selling division for additional information. The components of this product are in compliance with the new substance notification requirements of CEPA. This product complies with Measures on Environmental Management of New Chemical Substances. All ingredients are listed on or exempt from China IECSC inventory. The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the

active portion of the TSCA Inventory.

SECTION 16: Other information

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

Health: 1 **Flammability:** 2 **Instability:** 0 **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

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3M Canada SDSs are available at www.3M.ca