



## Safety Data Sheet

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<b>Revision date:</b>	29/09/2025	<b>Supersedes date:</b>	29/09/2025
<b>Transportation version number:</b>			

This Safety Data Sheet has been prepared in accordance with the REACH Regulation (1907/2006), as amended for GB.

### IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

#### 1.1. Product identifier

3M Aerospace Sealant AC-350 B-1/2

#### Product Identification Numbers

98-0404-0452-1

7100402279

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

##### Identified uses

Sealant

#### 1.3. Details of the supplier of the safety data sheet

**Address:** 3M United Kingdom PLC, 3M Centre, Cain Road, Bracknell, Berkshire, RG12 8HT.

**Telephone:** +44 (0)1344 858 000

**E Mail:** ner-productstewardship@mmm.com

**Website:** [www.3M.com/uk](http://www.3M.com/uk)

#### 1.4. Emergency telephone number

+44 (0)1344 858 000

**This product is a kit or a multipart product which consists of multiple, independently packaged components. A Safety Data Sheet for each of these components is included. Please do not separate the component Safety Data Sheets from this cover page. The document numbers of the MSDSs for components of this product are:**

30-3248-9, 44-5052-4

### TRANSPORTATION INFORMATION

Refer to section 14 of the kit components for transport information.

## KIT LABEL

### 2.1. Classification of the substance or mixture

The retained CLP Regulation (EU) No 1272/2008 as amended for Great Britain

#### CLASSIFICATION:

Acute Toxicity, Category 4 - Acute Tox. 4; H302

Skin Corrosion/Irritation, Category 2 - Skin Irrit. 2; H315

Serious Eye Damage/Eye Irritation, Category 1 - Eye Dam. 1; H318

Specific Target Organ Toxicity-Repeated Exposure, Category 2 - STOT RE 2; H373

For full text of H phrases, see Section 16.

### 2.2. Label elements

The retained CLP Regulation (EU) No 1272/2008 as amended for Great Britain

#### SIGNAL WORD

DANGER.

#### Symbols

GHS05 (Corrosion) | GHS07 (Exclamation mark) | GHS08 (Health Hazard) |

#### Pictograms



#### Contains:

Dipotassium oxide; manganese dioxide; Disodium oxide

#### HAZARD STATEMENTS:

H302	Harmful if swallowed.
H315	Causes skin irritation.
H318	Causes serious eye damage.

H373	May cause damage to organs through prolonged or repeated exposure: nervous system.
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#### PRECAUTIONARY STATEMENTS

##### Prevention:

P260A	Do not breathe vapours.
P280A	Wear eye/face protection.

##### Response:

P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310	Immediately call a POISON CENTRE or doctor/physician.

EUH208	Contains Formaldehyde, oligomeric reaction products with phenol.   bis-[4-(2,3-epoxipropoxy)phenyl]propane. May produce an allergic reaction.
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Refer to Safety Data Sheet for component % unknown values ([www.3M.com/msds](http://www.3M.com/msds)).

**Revision information:**  
No revision information



## Safety Data Sheet

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<b>Document group:</b>	44-5052-4	<b>Version number:</b>	1.00
<b>Revision date:</b>	29/09/2025	<b>Supersedes date:</b>	Initial issue.

This Safety Data Sheet has been prepared in accordance with the REACH Regulation (1907/2006), as amended for GB.

### SECTION 1: Identification of the substance/mixture and of the company/undertaking

#### 1.1. Product identifier

Aerospace Sealant AC-350 B-1/2 Catalyst

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

##### Identified uses

Curing Agent

#### 1.3. Details of the supplier of the safety data sheet

**Address:** 3M United Kingdom PLC, 3M Centre, Cain Road, Bracknell, Berkshire, RG12 8HT.  
**Telephone:** +44 (0)1344 858 000  
**E Mail:** ner-productstewardship@mmm.com  
**Website:** www.3M.com/uk

#### 1.4. Emergency telephone number

+44 (0)1344 858 000

### SECTION 2: Hazard identification

#### 2.1. Classification of the substance or mixture

The retained CLP Regulation (EU) No 1272/2008 as amended for Great Britain

The health and environmental classifications of this material have been derived using the calculation method, except in cases where test data are available or the physical form impacts classification. Classification(s) based on test data or physical form are noted below, if applicable.

##### CLASSIFICATION:

Acute Toxicity, Category 4 - Acute Tox. 4; H302  
Skin Corrosion/Irritation, Category 2 - Skin Irrit. 2; H315  
Serious Eye Damage/Eye Irritation, Category 1 - Eye Dam. 1; H318  
Specific Target Organ Toxicity-Repeated Exposure, Category 2 - STOT RE 2; H373

For full text of H phrases, see Section 16.

**2.2. Label elements****The retained CLP Regulation (EU) No 1272/2008 as amended for Great Britain****SIGNAL WORD**

DANGER.

**Symbols**

GHS05 (Corrosion) |GHS07 (Exclamation mark) |GHS08 (Health Hazard) |

**Pictograms**

Ingredient	CAS Nbr	EC No.	% by Wt
manganese dioxide	1313-13-9	215-202-6	15 - 60
Disodium oxide	1313-59-3	215-208-9	< 3
Dipotassium oxide	12136-45-7	235-227-6	< 2

**HAZARD STATEMENTS:**

H302	Harmful if swallowed.
H315	Causes skin irritation.
H318	Causes serious eye damage.
H373	May cause damage to organs through prolonged or repeated exposure: nervous system.

**PRECAUTIONARY STATEMENTS****Prevention:**

P260A	Do not breathe vapours.
P280A	Wear eye/face protection.

**Response:**

P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310	Immediately call a POISON CENTRE or doctor/physician.

**For containers not exceeding 125 ml the following Hazard and Precautionary statements may be used:****<=125 ml Hazard statements**

H318	Causes serious eye damage.
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**<=125 ml Precautionary statements****Prevention:**

P280A	Wear eye/face protection.
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**Response:**

P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310	Immediately call a POISON CENTRE or doctor/physician.

3% of the mixture consists of components of unknown acute oral toxicity.

Contains 1% of components with unknown hazards to the aquatic environment.

### 2.3. Other hazards

None known.

This material does not contain any substances that are assessed to be a PBT or vPvB

## SECTION 3: Composition/information on ingredients

### 3.1. Substances

Not applicable

### 3.2. Mixtures

Ingredient	Identifier(s)	%	Classification according to Regulation (EC) No. 1272/2008 [CLP], as amended for GB
manganese dioxide	(CAS-No.) 1313-13-9 (EC-No.) 215-202-6	15 - 60	Acute Tox. 4, H332 Acute Tox. 4, H302 EUH031 STOT RE 2, H373
Oxydiethylene dibenzoate	(CAS-No.) 120-55-8 (EC-No.) 204-407-6	15 - 50	Substance not classified as hazardous
Oxydipropyl dibenzoate	(CAS-No.) 27138-31-4 (EC-No.) 248-258-5	< 20	Aquatic Chronic 3, H412
Zeolites	(CAS-No.) 1318-02-1 (EC-No.) 215-283-8	1 - 10	Substance with a national occupational exposure limit
Aluminium Oxide (non-fibrous)	(CAS-No.) 1344-28-1 (EC-No.) 215-691-6	< 5	Substance with a national occupational exposure limit
Heterocyclic Organic Compound	Trade Secret	1 - 5	Substance not classified as hazardous
Silicon dioxide	(CAS-No.) 7631-86-9 (EC-No.) 231-545-4	< 5	Substance with a national occupational exposure limit
Disodium oxide	(CAS-No.) 1313-59-3 (EC-No.) 215-208-9	< 3	EUH014 Acute Tox. 3, H301 Skin Corr. 1B, H314 STOT SE 3, H335
Natural Amorphous compounds	None	< 2	Substance not classified as hazardous
Dipotassium oxide	(CAS-No.) 12136-45-7 (EC-No.) 235-227-6	< 2	EUH014 Skin Corr. 1B, H314 Eye Dam. 1, H318 STOT SE 3, H335
Silanamine, 1,1,1-trimethyl-N-(trimethylsilyl)-, hydrolysis products with silica	(CAS-No.) 68909-20-6 (EC-No.) 272-697-1	< 2	EUH066 STOT RE 2, H373

Please see section 16 for the full text of any H statements referred to in this section

For information on ingredient occupational exposure limits or PBT or vPvB status, see sections 8 and 12 of this SDS

## SECTION 4: First aid measures

### 4.1. Description of first aid measures

#### Inhalation

Remove person to fresh air. If you feel unwell, get medical attention.

#### Skin contact

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

#### Eye contact

Immediately flush with large amounts of water for at least 15 minutes. Remove contact lenses if easy to do. Continue rinsing. Immediately get medical attention.

#### If swallowed

Rinse mouth. If you feel unwell, get medical attention.

### 4.2. Most important symptoms and effects, both acute and delayed

The most important symptoms and effects based on the GB CLP classification include:

Irritation to the skin (localized redness, swelling, itching, and dryness). Serious damage to the eyes (corneal cloudiness, severe pain, tearing, ulcerations, and significantly impaired or loss of vision). Harmful if swallowed. Target organ effects. See Section 11 for additional details.

### 4.3. Indication of any immediate medical attention and special treatment required

Not applicable

## SECTION 5: Fire-fighting measures

### 5.1. Extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

### 5.2. Special hazards arising from the substance or mixture

None inherent in this product.

### Hazardous Decomposition or By-Products

<u>Substance</u>	<u>Condition</u>
Carbon monoxide	During combustion.
Carbon dioxide.	During combustion.
Oxides of nitrogen.	During combustion.
Oxides of sulphur.	During combustion.

### 5.3. Advice for fire-fighters

No special protective actions for fire-fighters are anticipated.

## SECTION 6: Accidental release measures

### 6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapours, in accordance with good industrial hygiene practice. Use personal protective equipment

based on the results of an exposure assessment. Refer to Section 8 for PPE recommendations. If anticipated exposure resulting from an accidental release exceeds the protective capabilities of the PPE listed in Section 8, or are unknown, select PPE that offers an appropriate level of protection. Consider the physical and chemical hazards of the material when doing so. Examples of PPE ensembles for emergency response could include wearing bunker gear for a release of flammable material; wearing chemical protective clothing if the spilled material is a corrosive, a sensitizer, a significant dermal irritant, or can be absorbed through the skin; or donning a positive pressure supplied-air respirator for chemicals with inhalation hazards. For information regarding physical and health hazards, refer to sections 2 and 11 of the SDS.

### 6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dykes to prevent entry into sewer systems or bodies of water.

### 6.3. Methods and material for containment and cleaning up

Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorised person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and Safety Data Sheet. Seal the container. Dispose of collected material as soon as possible.

### 6.4. Reference to other sections

Refer to Section 8 and Section 13 for more information

## SECTION 7: Handling and storage

### 7.1. Precautions for safe handling

Do not breathe dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Avoid release to the environment.

### 7.2. Conditions for safe storage including any incompatibilities

No special storage requirements.

### 7.3. Specific end use(s)

See information in Section 7.1 and 7.2 for handling and storage recommendations. See Section 8 for exposure controls and personal protection recommendations.

## SECTION 8: Exposure controls/personal protection

### 8.1 Control parameters

#### Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	CAS Nbr	Agency	Limit type	Additional comments
Manganese, inorganic compounds	1313-13-9	UK HSE	TWA(as Mn, respirable fraction):0.05 mg/m <sup>3</sup>	
Aluminium oxides	1318-02-1	UK HSE	TWA(as respirable dust):4 mg/m <sup>3</sup> ;TWA(as inhalable dust):10 mg/m <sup>3</sup>	
Aluminium Oxide (non-fibrous)	1344-28-1	UK HSE	TWA(as respirable dust):4 mg/m <sup>3</sup> ;TWA(as inhalable dust):10 mg/m <sup>3</sup>	
Silicon dioxide	68909-20-6	UK HSE	TWA(as respirable dust):2.4 mg/m <sup>3</sup> ;TWA(as inhalable dust):6 mg/m <sup>3</sup>	

DUST, INERT OR NUISANCE	7631-86-9	UK HSE	TWA(as respirable dust):4 mg/m3;TWA(as inhalable dust):10 mg/m3
Silicon dioxide	7631-86-9	UK HSE	TWA(as respirable dust):2.4 mg/m3;TWA(as inhalable dust):6 mg/m3

UK HSE : UK Health and Safety Commission  
 TWA: Time-Weighted-Average  
 STEL: Short Term Exposure Limit  
 CEIL: Ceiling

**Biological limit values**

No biological limit values exist for any of the components listed in Section 3 of this safety data sheet.

**8.2. Exposure controls**

**8.2.1. Engineering controls**

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

**8.2.2. Personal protective equipment (PPE)**

**Eye/face protection**

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

- Full face shield.
- Indirect vented goggles.

*Applicable Norms/Standards*

Use eye/face protection conforming to EN 166

**Skin/hand protection**

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity. Gloves made from the following material(s) are recommended:

<b>Material</b>	<b>Thickness (mm)</b>	<b>Breakthrough Time</b>
Polymer laminate	No data available	No data available

*Applicable Norms/Standards*

Use gloves tested to EN 374

**Respiratory protection**

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

- Half facepiece or full facepiece air-purifying respirator suitable for particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

*Applicable Norms/Standards*

Use a respirator conforming to EN 140 or EN 136: filter type P

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

Physical state	Liquid.
Colour	Black-Brown
Odor	No data available.
Odour threshold	No data available.
Melting point/freezing point	Not applicable.
Boiling point/boiling range	No data available.
Flammability	Not applicable.
Flammable Limits(LEL)	No data available.
Flammable Limits(UEL)	No data available.
Flash point	Flash point > 93 °C (200 °F)
Autoignition temperature	No data available.
Decomposition temperature	No data available.
pH	10
Kinematic Viscosity	Not applicable.
Water solubility	Not applicable.
Solubility- non-water	No data available.
Partition coefficient: n-octanol/water	No data available.
Vapour pressure	No data available.
Density	1.6 kg/l
Relative density	1.61
Relative Vapour Density	No data available.
Particle Characteristics	Not applicable.

### 9.2. Other information

#### 9.2.2 Other safety characteristics

EU Volatile Organic Compounds	No data available.
Evaporation rate	No data available.
Molecular weight	No data available.
Percent volatile	0.8 % weight

## SECTION 10: Stability and reactivity

### 10.1 Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section

### 10.2 Chemical stability

Stable.

### 10.3 Possibility of hazardous reactions

Hazardous polymerisation will not occur.

### 10.4 Conditions to avoid

Not determined

### 10.5 Incompatible materials

Reducing agents.

#### 10.6 Hazardous decomposition products

##### Substance

##### Condition

None known.

Refer to section 5.2 for hazardous decomposition products during combustion.

## SECTION 11: Toxicological information

The information below may not agree with the material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 11 are based on UN GHS calculation rules and classifications derived from 3M assessments.

### 11.1. Information on hazard classes as defined in the retained CLP Regulation (EU) No 1272/2008, as amended for Great Britain.

#### Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

##### **Inhalation**

Respiratory tract irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain. May cause additional health effects (see below).

##### **Skin contact**

May be harmful in contact with skin. Skin Irritation: Signs/symptoms may include localised redness, swelling, itching, dryness, cracking, blistering, and pain.

##### **Eye contact**

Corrosive (eye burns): Signs/symptoms may include cloudy appearance of the cornea, chemical burns, severe pain, tearing, ulcerations, significantly impaired vision or complete loss of vision.

##### **Ingestion**

Harmful if swallowed.

Gastrointestinal irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhoea.

#### Additional Health Effects:

##### **Prolonged or repeated exposure may cause target organ effects:**

Neurological effects: Signs/symptoms may include personality changes, lack of coordination, sensory loss, tingling or numbness of the extremities, weakness, tremors, and changes in blood pressure and heart rate. Respiratory effects: Signs/symptoms may include cough, shortness of breath, chest tightness, wheezing, increased heart rate, bluish coloured skin (cyanosis), sputum production, changes in lung function tests, and respiratory failure.

#### Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

#### Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >2,000 - =5,000 mg/kg
Overall product	Ingestion		No data available; calculated ATE >300 - =2,000 mg/kg
manganese dioxide	Dermal	Rat	LD50 2,000 mg/kg

manganese dioxide	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 1.5 mg/l
manganese dioxide	Ingestion	Rat	LD50 > 2,197 mg/kg
Oxydiethylene dibenzoate	Dermal	Rat	LD50 > 2,000 mg/kg
Oxydiethylene dibenzoate	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 200 mg/l
Oxydiethylene dibenzoate	Ingestion	Rat	LD50 3,535 mg/kg
Oxydipropyl dibenzoate	Dermal	Rat	LD50 > 2,000 mg/kg
Oxydipropyl dibenzoate	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 200 mg/l
Oxydipropyl dibenzoate	Ingestion	Rat	LD50 3,295 mg/kg
Zeolites	Dermal	Rabbit	LD50 > 2,000 mg/kg
Zeolites	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 4.57 mg/l
Zeolites	Ingestion	Rat	LD50 > 5,000 mg/kg
Heterocyclic Organic Compound	Ingestion	Rat	LD50 > 5,000 mg/kg
Silicon dioxide	Dermal	Rabbit	LD50 > 5,000 mg/kg
Silicon dioxide	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.691 mg/l
Silicon dioxide	Ingestion	Rat	LD50 > 5,110 mg/kg
Aluminium Oxide (non-fibrous)	Dermal		LD50 estimated to be > 5,000 mg/kg
Aluminium Oxide (non-fibrous)	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 2.3 mg/l
Aluminium Oxide (non-fibrous)	Ingestion	Rat	LD50 > 5,000 mg/kg
Disodium oxide	Ingestion	Professional judgement	LD50 estimated to be 50 - 300 mg/kg
Silanamine, 1,1,1-trimethyl-N-(trimethylsilyl)-, hydrolysis products with silica	Ingestion	Rat	LD50 > 2,000 mg/kg
Silanamine, 1,1,1-trimethyl-N-(trimethylsilyl)-, hydrolysis products with silica	Dermal	similar health hazards	LD50 estimated to be > 5,000 mg/kg

ATE = acute toxicity estimate

**Skin Corrosion/Irritation**

Name	Species	Value
manganese dioxide	Rabbit	No significant irritation
Oxydiethylene dibenzoate	Rabbit	No significant irritation
Oxydipropyl dibenzoate	Rabbit	No significant irritation
Zeolites	Rabbit	No significant irritation
Silicon dioxide	Rabbit	No significant irritation
Aluminium Oxide (non-fibrous)	Rabbit	No significant irritation
Disodium oxide	similar compounds	Corrosive
Silanamine, 1,1,1-trimethyl-N-(trimethylsilyl)-, hydrolysis products with silica	Rabbit	No significant irritation
Dipotassium oxide	official classification	Corrosive

**Serious Eye Damage/Irritation**

Name	Species	Value
manganese dioxide	Rabbit	Mild irritant
Oxydiethylene dibenzoate	Rabbit	No significant irritation
Oxydipropyl dibenzoate	Rabbit	No significant irritation

Zeolites	Rabbit	Mild irritant
Silicon dioxide	Rabbit	No significant irritation
Aluminium Oxide (non-fibrous)	Rabbit	No significant irritation
Disodium oxide	similar compounds	Corrosive
Silanamine, 1,1,1-trimethyl-N-(trimethylsilyl)-, hydrolysis products with silica	Rabbit	No significant irritation
Dipotassium oxide	similar health hazards	Corrosive

**Skin Sensitisation**

Name	Species	Value
manganese dioxide	Mouse	Not classified
Oxydiethylene dibenzoate	Guinea pig	Not classified
Oxydipropyl dibenzoate	Guinea pig	Not classified
Silicon dioxide	Human and animal	Not classified
Silanamine, 1,1,1-trimethyl-N-(trimethylsilyl)-, hydrolysis products with silica	Guinea pig	Not classified

**Respiratory Sensitisation**

For the component/components, either no data is currently available or the data is not sufficient for classification.

**Germ Cell Mutagenicity**

Name	Route	Value
manganese dioxide	In Vitro	Some positive data exist, but the data are not sufficient for classification
manganese dioxide	In vivo	Some positive data exist, but the data are not sufficient for classification
Oxydiethylene dibenzoate	In Vitro	Not mutagenic
Oxydipropyl dibenzoate	In Vitro	Not mutagenic
Heterocyclic Organic Compound	In Vitro	Not mutagenic
Silicon dioxide	In Vitro	Not mutagenic
Aluminium Oxide (non-fibrous)	In Vitro	Not mutagenic
Silanamine, 1,1,1-trimethyl-N-(trimethylsilyl)-, hydrolysis products with silica	In Vitro	Not mutagenic

**Carcinogenicity**

Name	Route	Species	Value
Silicon dioxide	Not specified.	Mouse	Some positive data exist, but the data are not sufficient for classification
Aluminium Oxide (non-fibrous)	Inhalation	Rat	Not carcinogenic

**Reproductive Toxicity**

**Reproductive and/or Developmental Effects**

Name	Route	Value	Species	Test result	Exposure Duration
manganese dioxide	Inhalation	Not classified for female reproduction	Rat	NOAEL 20 mg/m <sup>3</sup>	2 generation
manganese dioxide	Inhalation	Not classified for male reproduction	Rabbit	LOAEL 250 mg/kg	1 days
manganese dioxide	Ingestion	Not classified for development	Rat	LOAEL 354 mg/kg/day	premating into lactation
manganese dioxide	Inhalation	Not classified for development	Rat	LOAEL 61 mg/m <sup>3</sup>	gestation into lactation
Oxydiethylene dibenzoate	Ingestion	Not classified for female reproduction	Rat	NOAEL 10000 ppm in	2 generation

				the diet	
Oxydiethylene dibenzoate	Ingestion	Not classified for male reproduction	Rat	NOAEL 10000 ppm in the diet	2 generation
Oxydiethylene dibenzoate	Ingestion	Not classified for development	Rabbit	NOAEL 75 mg/kg/day	during gestation
Oxydipropyl dibenzoate	Ingestion	Not classified for female reproduction	Rat	NOAEL 500 mg/kg/day	2 generation
Oxydipropyl dibenzoate	Ingestion	Not classified for male reproduction	Rat	NOAEL 400 mg/kg/day	2 generation
Oxydipropyl dibenzoate	Ingestion	Not classified for development	Rat	NOAEL 1,000 mg/kg/day	during gestation
Silicon dioxide	Ingestion	Not classified for female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
Silicon dioxide	Ingestion	Not classified for male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
Silicon dioxide	Ingestion	Not classified for development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis
Silanamine, 1,1,1-trimethyl-N-(trimethylsilyl)-, hydrolysis products with silica	Ingestion	Not classified for female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
Silanamine, 1,1,1-trimethyl-N-(trimethylsilyl)-, hydrolysis products with silica	Ingestion	Not classified for male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation

**Target Organ(s)**

**Specific Target Organ Toxicity - single exposure**

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Disodium oxide	Inhalation	respiratory irritation	May cause respiratory irritation	Professional judgement	NOAEL Not available	
Dipotassium oxide	Inhalation	respiratory irritation	May cause respiratory irritation	similar health hazards	NOAEL Not available	

**Specific Target Organ Toxicity - repeated exposure**

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
manganese dioxide	Inhalation	respiratory system	Causes damage to organs through prolonged or repeated exposure	Monkey	LOAEL 1.1 mg/m <sup>3</sup>	10 months
manganese dioxide	Inhalation	nervous system	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	occupational exposure
Oxydiethylene dibenzoate	Ingestion	hematopoietic system   liver   eyes   kidney and/or bladder	Not classified	Rat	NOAEL 2,500 mg/kg/day	13 weeks
Oxydipropyl dibenzoate	Ingestion	hematopoietic system   liver	Not classified	Rat	NOAEL 2,500 mg/kg/day	90 days
Silicon dioxide	Inhalation	respiratory system   silicosis	Not classified	Human	NOAEL Not available	occupational exposure
Aluminium Oxide (non-fibrous)	Inhalation	pneumoconiosis	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	occupational exposure
Aluminium Oxide (non-fibrous)	Inhalation	pulmonary fibrosis	Not classified	Human	NOAEL Not available	occupational exposure
Silanamine, 1,1,1-trimethyl-N-(trimethylsilyl)-, hydrolysis products with silica	Inhalation	respiratory system	May cause damage to organs though prolonged or repeated exposure	Rat	LOAEL 0.035 mg/l	13 weeks

Silanamine, 1,1,1-trimethyl-N-(trimethylsilyl)-, hydrolysis products with silica	Inhalation	hematopoietic system   kidney and/or bladder	Not classified	Rat	NOAEL 0.035 mg/l	13 weeks
Silanamine, 1,1,1-trimethyl-N-(trimethylsilyl)-, hydrolysis products with silica	Ingestion	liver	Not classified	Rat	NOAEL 1,000 mg/kg/day	5 weeks

**Aspiration Hazard**

For the component/components, either no data is currently available or the data is not sufficient for classification.

**Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.**

**11.2. Information on other hazards**

This material does not contain any substances that are assessed to be an endocrine disruptor for human health.

**SECTION 12: Ecological information**

The information below may not agree with the material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 12 are based on UN GHS calculation rules and classifications derived from 3M assessments.

**12.1. Toxicity**

No product test data available.

Material	CAS #	Organism	Type	Exposure	Test endpoint	Test result
manganese dioxide	1313-13-9	Rainbow trout	Endpoint not reached	96 hours	LC50	>100 mg/l
manganese dioxide	1313-13-9	Green algae	Experimental	72 hours	EC50	>100 mg/l
manganese dioxide	1313-13-9	Water flea	Experimental	48 hours	EC50	>100 mg/l
manganese dioxide	1313-13-9	Green algae	Experimental	72 hours	EC10	100 mg/l
manganese dioxide	1313-13-9	Water flea	Experimental	8 days	NOEC	100 mg/l
Oxydiethylene dibenzoate	120-55-8	Green algae	Experimental	72 hours	EL50	11 mg/l
Oxydiethylene dibenzoate	120-55-8	Rainbow trout	Experimental	96 hours	LL50	2.9 mg/l
Oxydiethylene dibenzoate	120-55-8	Water flea	Experimental	48 hours	EL50	6.7 mg/l
Oxydiethylene dibenzoate	120-55-8	Green algae	Experimental	72 hours	NOEL	2.2 mg/l
Oxydiethylene dibenzoate	120-55-8	Activated sludge	Experimental	3 hours	EC50	>100 mg/l
Oxydiethylene dibenzoate	120-55-8	Redworm	Experimental	14 days	LC50	>1,000 mg/kg (Dry Weight)
Oxydipropyl dibenzoate	27138-31-4	Fathead minnow	Experimental	96 hours	LC50	3.7 mg/l
Oxydipropyl dibenzoate	27138-31-4	Green algae	Experimental	72 hours	EL50	4.9 mg/l
Oxydipropyl dibenzoate	27138-31-4	Water flea	Experimental	48 hours	EL50	19.31 mg/l
Oxydipropyl dibenzoate	27138-31-4	Green algae	Experimental	72 hours	EC10	0.89 mg/l

**Aerospace Sealant AC-350 B-1/2 Catalyst**

Zeolites	1318-02-1	African clawed frog	Analogous Compound	96 hours	LC50	1,800 mg/l
Zeolites	1318-02-1	Fathead minnow	Analogous Compound	96 hours	LC50	>680 mg/l
Zeolites	1318-02-1	Green algae	Analogous Compound	72 hours	EC50	130 mg/l
Zeolites	1318-02-1	Sediment organism	Analogous Compound	22 days	EC50	364.9 mg/l
Zeolites	1318-02-1	Water flea	Analogous Compound	48 hours	EC50	>100 mg/l
Zeolites	1318-02-1	Fathead minnow	Analogous Compound	30 days	NOEC	86.7 mg/l
Zeolites	1318-02-1	Green algae	Analogous Compound	72 hours	NOEC	18 mg/l
Zeolites	1318-02-1	Water flea	Analogous Compound	21 days	NOEC	32 mg/l
Zeolites	1318-02-1	Bacteria	Experimental	16 hours	EC50	950 mg/l
Zeolites	1318-02-1	Radish	Experimental	23 days	EC50	4,000 mg/kg (Dry Weight)
Aluminium Oxide (non-fibrous)	1344-28-1	N/A	Experimental	96 hours	LC50	>100 mg/l
Aluminium Oxide (non-fibrous)	1344-28-1	Green algae	Experimental	72 hours	EC50	>100 mg/l
Aluminium Oxide (non-fibrous)	1344-28-1	Water flea	Experimental	48 hours	LC50	>100 mg/l
Aluminium Oxide (non-fibrous)	1344-28-1	Green algae	Experimental	72 hours	NOEC	>100 mg/l
Heterocyclic Organic Compound	Trade Secret	Green algae	Experimental	72 hours	EC50	>100 mg/l
Heterocyclic Organic Compound	Trade Secret	Green algae	Experimental	72 hours	NOEC	100 mg/l
Silicon dioxide	7631-86-9	N/A	Data not available or insufficient for classification	N/A	N/A	N/A
Disodium oxide	1313-59-3	N/A	Data not available or insufficient for classification	N/A	N/A	N/A
Dipotassium oxide	12136-45-7	Water flea	Estimated	48 hours	EC50	112 mg/l
Dipotassium oxide	12136-45-7	Fish	Experimental	96 hours	LC50	917.6 mg/l
Dipotassium oxide	12136-45-7	Water flea	Estimated	21 days	NOEC	68 mg/l
Silanamine, 1,1,1-trimethyl-N-(trimethylsilyl)-, hydrolysis products with silica	68909-20-6	Algae or other aquatic plants	Estimated	72 hours	EC50	>100 mg/l

**12.2. Persistence and degradability**

Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol
manganese dioxide	1313-13-9	Data not available - insufficient	N/A	N/A	N/A	N/A
Oxydiethylene dibenzoate	120-55-8	Experimental Biodegradation	28 days	CO2 evolution	93 %CO2 evolution/THCO2 evolution	OECD 301B - Modified sturm or CO2
Oxydipropyl dibenzoate	27138-31-4	Experimental Biodegradation	28 days	CO2 evolution	85 %CO2 evolution/THCO2 evolution	OECD 301B - Modified sturm or CO2
Zeolites	1318-02-1	Analogous Compound Hydrolysis		Hydrolytic half-life	60 days (t 1/2)	
Aluminium Oxide (non-fibrous)	1344-28-1	Data not available - insufficient	N/A	N/A	N/A	N/A

Heterocyclic Organic Compound	Trade Secret	Experimental Biodegradation	28 days	BOD	0 %BOD/ThOD	OECD 301F - Manometric respirometry
Silicon dioxide	7631-86-9	Data not available or insufficient	N/A	N/A	N/A	N/A
Disodium oxide	1313-59-3	Data not available or insufficient	N/A	N/A	N/A	N/A
Dipotassium oxide	12136-45-7	Data not available or insufficient	N/A	N/A	N/A	N/A
Silanamine, 1,1,1-trimethyl-N-(trimethylsilyl)-, hydrolysis products with silica	68909-20-6	Data not available or insufficient	N/A	N/A	N/A	N/A

**12.3 : Bioaccumulative potential**

Material	Cas No.	Test type	Duration	Study Type	Test result	Protocol
manganese dioxide	1313-13-9	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Oxydiethylene dibenzoate	120-55-8	Experimental Bioconcentration		Log Kow	3.2	
Oxydipropyl dibenzoate	27138-31-4	Modeled Bioconcentration		Bioaccumulation factor	8	Catalogic™
Zeolites	1318-02-1	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Aluminium Oxide (non-fibrous)	1344-28-1	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Heterocyclic Organic Compound	Trade Secret	Estimated Bioconcentration		Bioaccumulation factor	2.8	
Silicon dioxide	7631-86-9	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Disodium oxide	1313-59-3	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Dipotassium oxide	12136-45-7	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Silanamine, 1,1,1-trimethyl-N-(trimethylsilyl)-, hydrolysis products with silica	68909-20-6	Data not available or insufficient for classification	N/A	N/A	N/A	N/A

**12.4. Mobility in soil**

Material	Cas No.	Test type	Study Type	Test result	Protocol
Oxydiethylene dibenzoate	120-55-8	Experimental Mobility in Soil	Koc	1,500 l/kg	OECD 121 Estim. of Koc by HPLC
Heterocyclic Organic Compound	Trade Secret	Modeled Mobility in Soil	Koc	37,000 l/kg	Episuite™

**12.5. Results of the PBT and vPvB assessment**

This material does not contain any substances that are assessed to be a PBT or vPvB

**12.6. Other adverse effects**

This material does not contain any substances that are assessed to be an endocrine disruptor for environmental effects

## SECTION 13: Disposal considerations

### 13.1 Waste treatment methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of waste product in a permitted industrial waste facility. As a disposal alternative, incinerate in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

The coding of a waste stream is based on the application of the product by the consumer. Since this is out of the control of 3M, no waste code(s) for products after use will be provided. Please refer to the European Waste Code (EWC - 2000/532/EC and amendments) to assign the correct waste code to your waste stream. Ensure national and/or regional regulations are complied with and always use a licensed waste contractor.

#### EU waste code (product as sold)

08 04 09\* Waste adhesives and sealants containing organic solvents or other dangerous substances  
20 01 27\* Paint, inks, adhesives and resins containing dangerous substances

## SECTION 14: Transportation information

Not hazardous for transportation.

	Ground Transport (ADR)	Air Transport (IATA)	Marine Transport (IMDG)
<b>14.1 UN number</b>	No data available.	No data available.	No data available.
<b>14.2 UN proper shipping name</b>	No data available.	No data available.	No data available.
<b>14.3 Transport hazard class(es)</b>	No data available.	No data available.	No data available.
<b>14.4 Packing group</b>	No data available.	No data available.	No data available.
<b>14.5 Environmental hazards</b>	No data available.	No data available.	No data available.
<b>14.6 Special precautions for user</b>	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.
<b>14.7 Transport in bulk according to Annex II of Marpol 73/78 and IBC Code</b>	No data available.	No data available.	No data available.
<b>Control Temperature</b>	No data available.	No data available.	No data available.
<b>Emergency Temperature</b>	No data available.	No data available.	No data available.
<b>ADR Classification Code</b>	No data available.	No data available.	No data available.

<b>IMDG Segregation Code</b>	No data available.	No data available.	No data available.
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Please contact the address or phone number listed on the first page of the SDS for additional information on the transport/shipment of the material by rail (RID) or inland waterways (ADN).

## SECTION 15: Regulatory information

### 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

#### Carcinogenicity

<u>Ingredient</u>	<u>CAS Nbr</u>	<u>Classification</u>	<u>Regulation</u>
Silicon dioxide	7631-86-9	Gr. 3: Not classifiable	International Agency for Research on Cancer
Zeolites	1318-02-1	Gr. 3: Not classifiable	International Agency for Research on Cancer

#### Global inventory status

Contact 3M for more information. The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

#### COMAH Regulation, SI 2015/483

Seveso hazard categories, Annex 1, Part 1

None

Seveso named dangerous substances, Annex 1, Part 2

None

#### Regulation (EU) No 649/2012, as amended for GB

No chemicals listed

### 15.2. Chemical Safety Assessment

A chemical safety assessment has not been carried out for this substance/mixture in accordance with Regulation (EC) No 1907/2006, as amended for GB.

## SECTION 16: Other information

#### List of relevant H statements

EUH014	Reacts violently with water.
EUH031	Contact with acid liberates toxic gas.
EUH066	Repeated exposure may cause skin dryness or cracking.
H301	Toxic if swallowed.
H302	Harmful if swallowed.
H314	Causes severe skin burns and eye damage.
H315	Causes skin irritation.
H318	Causes serious eye damage.
H332	Harmful if inhaled.
H335	May cause respiratory irritation.
H373	May cause damage to organs through prolonged or repeated exposure.
H373	May cause damage to organs through prolonged or repeated exposure: nervous system.

H412 Harmful to aquatic life with long lasting effects.

**Revision information:**

No revision information

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications. In addition, this SDS is being provided to convey health and safety information. If you are the importer of record of this product into the European Union, you are responsible for all regulatory requirements, including, but not limited to, product registrations/notifications, substance volume tracking, and potential substance registration.

**3M SDSs for Great Britain are available at [www.3M.com/uk](http://www.3M.com/uk)**

For Northern Ireland documents, please contact your 3M representative to obtain a copy.



## Safety Data Sheet

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<b>Document group:</b>	30-3248-9	<b>Version number:</b>	6.02
<b>Revision date:</b>	25/03/2026	<b>Supersedes date:</b>	23/03/2026

This Safety Data Sheet has been prepared in accordance with the REACH Regulation (1907/2006), as amended for GB.

### SECTION 1: Identification of the substance/mixture and of the company/undertaking

#### 1.1. Product identifier

3M Aerospace Sealant AC-350 B-1/4, B-1/2, B-2, B-4, B-6, and B-12 Base

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

##### Identified uses

Sealant

#### 1.3. Details of the supplier of the safety data sheet

**Address:** 3M United Kingdom PLC, 3M Centre, Cain Road, Bracknell, Berkshire, RG12 8HT.  
**Telephone:** +44 (0)1344 858 000  
**E Mail:** ner-productstewardship@mmm.com  
**Website:** www.3M.com/uk

#### 1.4. Emergency telephone number

+44 (0)1344 858 000

### SECTION 2: Hazard identification

#### 2.1. Classification of the substance or mixture

**The retained CLP Regulation (EU) No 1272/2008 as amended for Great Britain**

The health and environmental classifications of this material have been derived using the calculation method, except in cases where test data are available or the physical form impacts classification. Classification(s) based on test data or physical form are noted below, if applicable.

##### CLASSIFICATION:

This material is not classified as hazardous according to Regulation (EC) No. 1272/2008, as amended for Great Britain, on classification, labelling, and packaging of substances and mixtures.

#### 2.2. Label elements

**The retained CLP Regulation (EU) No 1272/2008 as amended for Great Britain**

Not applicable

**SUPPLEMENTAL INFORMATION:****Supplemental Hazard Statements:**

EUH210 Safety data sheet available on request.

EUH208 Contains Formaldehyde, oligomeric reaction products with phenol. | bis-[4-(2,3-epoxipropoxy)phenyl]propane. May produce an allergic reaction.

**2.3. Other hazards**

None known.

This material does not contain any substances that are assessed to be a PBT or vPvB

**SECTION 3: Composition/information on ingredients****3.1. Substances**

Not applicable

**3.2. Mixtures**

<b>Ingredient</b>	<b>Identifier(s)</b>	<b>%</b>	<b>Classification according to Regulation (EC) No. 1272/2008 [CLP], as amended for GB</b>
Propane, 1,2,3-trichloro-, polymer with 1,1'-[methylenebis(oxy)]bis[2-chloroethane] and sodium sulfide (Na <sub>2</sub> (S <sub>x</sub> )), reduced	(CAS-No.) 68611-50-7	60 - 70	Substance not classified as hazardous
Calcium carbonate	(CAS-No.) 471-34-1 (EC-No.) 207-439-9	15 - 20	Substance with a national occupational exposure limit
Oxidised polyethylene	(CAS-No.) 68441-17-8	10 - 15	Substance not classified as hazardous
Siloxanes and Silicones, di-Me, reaction products with silica	(CAS-No.) 67762-90-7	< 2	Substance with a national occupational exposure limit
Formaldehyde, oligomeric reaction products with phenol	(CAS-No.) 9003-35-4 (EC-No.) 500-005-2	< 1	Skin Sens. 1, H317
Titanium dioxide	(CAS-No.) 13463-67-7 (EC-No.) 236-675-5	< 1	Substance with a national occupational exposure limit
bis-[4-(2,3-epoxipropoxy)phenyl]propane	(CAS-No.) 1675-54-3 (EC-No.) 216-823-5	< 0.3	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317 Aquatic Chronic 2, H411
formaldehyde	(CAS-No.) 50-00-0 (EC-No.) 200-001-8	< 0.02	Acute Tox. 2, H330 EUH071 Acute Tox. 4, H302 Skin Corr. 1B, H314 Eye Dam. 1, H318 Skin Sens. 1A, H317 Muta. 2, H341 Carc. 1B, H350 Nota B,D,F

Acute Tox. 3, H311

Please see section 16 for the full text of any H statements referred to in this section

### Specific Concentration Limits

Ingredient	Identifier(s)	Specific Concentration Limits
bis-[4-(2,3-epoxipropoxy)phenyl]propane	(CAS-No.) 1675-54-3 (EC-No.) 216-823-5	(C >= 5%) Skin Irrit. 2, H315 (C >= 5%) Eye Irrit. 2, H319
formaldehyde	(CAS-No.) 50-00-0 (EC-No.) 200-001-8	(C >= 25%)EUH071 (C >= 25%) Skin Corr. 1B, H314 (5% =< C < 25%) Skin Irrit. 2, H315 (C >= 25%) Eye Dam. 1, H318 (5% =< C < 25%) Eye Irrit. 2, H319 (5% =< C < 25%) STOT SE 3, H335

For information on ingredient occupational exposure limits or PBT or vPvB status, see sections 8 and 12 of this SDS

## SECTION 4: First aid measures

### 4.1. Description of first aid measures

#### Inhalation

Remove person to fresh air. If you feel unwell, get medical attention.

#### Skin contact

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

#### Eye contact

Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

#### If swallowed

Rinse mouth. If you feel unwell, get medical attention.

### 4.2. Most important symptoms and effects, both acute and delayed

No critical symptoms or effects. See Section 11.1, information on toxicological effects.

### 4.3. Indication of any immediate medical attention and special treatment required

Not applicable

## SECTION 5: Fire-fighting measures

### 5.1. Extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

### 5.2. Special hazards arising from the substance or mixture

None inherent in this product.

### Hazardous Decomposition or By-Products

Substance

Condition

formaldehyde  
Carbon monoxide  
Carbon dioxide.  
Hydrogen Chloride

During combustion.  
During combustion.  
During combustion.  
During combustion.

### 5.3. Advice for fire-fighters

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

## SECTION 6: Accidental release measures

### 6.1. Personal precautions, protective equipment and emergency procedures

Use personal protective equipment based on the results of an exposure assessment. Refer to Section 8 for PPE recommendations. If anticipated exposure resulting from an accidental release exceeds the protective capabilities of the PPE listed in Section 8, or are unknown, select PPE that offers an appropriate level of protection. Consider the physical and chemical hazards of the material when doing so. Examples of PPE ensembles for emergency response could include wearing bunker gear for a release of flammable material; wearing chemical protective clothing if the spilled material is a corrosive, a sensitizer, a significant dermal irritant, or can be absorbed through the skin; or donning a positive pressure supplied-air respirator for chemicals with inhalation hazards. For information regarding physical and health hazards, refer to sections 2 and 11 of the SDS. Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapours, in accordance with good industrial hygiene practice.

### 6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dykes to prevent entry into sewer systems or bodies of water.

### 6.3. Methods and material for containment and cleaning up

Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorised person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and Safety Data Sheet. Seal the container. Dispose of collected material as soon as possible.

### 6.4. Reference to other sections

Refer to Section 8 and Section 13 for more information

## SECTION 7: Handling and storage

### 7.1. Precautions for safe handling

Avoid breathing dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse.

### 7.2. Conditions for safe storage including any incompatibilities

Store away from acids. Store away from strong bases.

### 7.3. Specific end use(s)

See information in Section 7.1 and 7.2 for handling and storage recommendations. See Section 8 for exposure controls and personal protection recommendations.

## SECTION 8: Exposure controls/personal protection

### 8.1 Control parameters

**Occupational exposure limits**

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

<b>Ingredient</b>	<b>CAS Nbr</b>	<b>Agency</b>	<b>Limit type</b>	<b>Additional comments</b>
Titanium dioxide	13463-67-7	UK HSE	TWA(respirable):4 mg/m <sup>3</sup> ;TWA(Inhalable):10 mg/m <sup>3</sup>	
Dust, inhalable dust	471-34-1	UK HSE	TWA(as respirable dust):4 mg/m <sup>3</sup> ;TWA(as inhalable dust):10 mg/m <sup>3</sup>	
formaldehyde	50-00-0	UK HSE	TWA:2.5 mg/m <sup>3</sup> (2 ppm);STEL:2.5 mg/m <sup>3</sup> (2 ppm)	
Silica, amorphous, inhalable dust	67762-90-7	UK HSE	TWA(as respirable dust):2.4 mg/m <sup>3</sup> ;TWA(as inhalable dust):6 mg/m <sup>3</sup>	

UK HSE : UK Health and Safety Commission

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

**Biological limit values**

No biological limit values exist for any of the components listed in Section 3 of this safety data sheet.

**8.2. Exposure controls****8.2.1. Engineering controls**

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

**8.2.2. Personal protective equipment (PPE)****Eye/face protection**

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Safety glasses with side shields.

*Applicable Norms/Standards*

Use eye protection conforming to EN 16321

**Skin/hand protection**

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended:

<b>Material</b>	<b>Thickness (mm)</b>	<b>Breakthrough Time</b>
Polymer laminate	No data available	No data available

*Applicable Norms/Standards*

Use gloves tested to EN 374

If this product is used in a manner that presents a higher potential for exposure (e.g., spraying, high splash potential, etc.), then use of a protective apron may be necessary. See recommended glove material(s) for determining appropriate apron material(s). If a glove material is not available as an apron, polymer laminate is a suitable option.

**Respiratory protection**

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

*Applicable Norms/Standards*

Use a respirator conforming to EN 140 or EN 136: filter types A & P

**SECTION 9: Physical and chemical properties****9.1. Information on basic physical and chemical properties**

<b>Physical state</b>	Liquid.
<b>Specific Physical Form:</b>	Paste
<b>Colour</b>	White
<b>Odor</b>	Pungent Sulphuric
<b>Odour threshold</b>	<i>No data available.</i>
<b>Melting point/freezing point</b>	<i>Not applicable.</i>
<b>Boiling point/boiling range</b>	<i>Not applicable.</i>
<b>Flammability</b>	Not applicable.
<b>Flammable Limits(LEL)</b>	<i>Not applicable.</i>
<b>Flammable Limits(UEL)</b>	<i>Not applicable.</i>
<b>Flash point</b>	> 110 °C [Test Method: Closed Cup]
<b>Autoignition temperature</b>	<i>No data available.</i>
<b>Decomposition temperature</b>	<i>No data available.</i>
<b>pH</b>	<i>substance/mixture is non-soluble (in water)</i>
<b>Kinematic Viscosity</b>	<i>No data available.</i>
<b>Water solubility</b>	Nil
<b>Solubility- non-water</b>	<i>No data available.</i>
<b>Partition coefficient: n-octanol/water</b>	<i>No data available.</i>
<b>Vapour pressure</b>	<i>No data available.</i>
<b>Density</b>	1.35 g/ml
<b>Relative density</b>	1.35 [Ref Std: WATER=1]
<b>Relative Vapour Density</b>	<i>No data available.</i>
<b>Particle Characteristics</b>	<i>Not applicable.</i>

**9.2. Other information****9.2.2 Other safety characteristics**

EU Volatile Organic Compounds

*No data available.*

Evaporation rate

*No data available.*

Molecular weight

*Not applicable.*

**SECTION 10: Stability and reactivity****10.1 Reactivity**

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section

**10.2 Chemical stability**

Stable.

**10.3 Possibility of hazardous reactions**

Hazardous polymerisation will not occur.

**10.4 Conditions to avoid**

None known.

**10.5 Incompatible materials**

Reducing agents.

Strong acids.

Strong bases.

**10.6 Hazardous decomposition products**

<u>Substance</u>	<u>Condition</u>
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

**SECTION 11: Toxicological information**

The information below may not agree with the material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 11 are based on UN GHS calculation rules and classifications derived from 3M assessments.

**11.1. Information on hazard classes as defined in the retained CLP Regulation (EU) No 1272/2008, as amended for Great Britain.**

**Signs and Symptoms of Exposure**

Based on test data and/or information on the components, this material may produce the following health effects:

**Inhalation**

Respiratory tract irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

**Skin contact**

Contact with the skin during product use is not expected to result in significant irritation. Allergic skin reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

**Eye contact**

Contact with the eyes during product use is not expected to result in significant irritation.

**Ingestion**

Gastrointestinal irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhoea.

**Toxicological Data**

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

**Acute Toxicity**

Name	Route	Species	Value
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**3M Aerospace Sealant AC-350 B-1/4, B-1/2, B-2, B-4, B-6, and B-12 Base**

Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
Propane, 1,2,3-trichloro-, polymer with 1,1'-[methylenebis(oxy)]bis[2-chloroethane] and sodium sulfide (Na <sub>2</sub> (Sx)), reduced	Dermal	Rat	LD50 > 7,800 mg/kg
Propane, 1,2,3-trichloro-, polymer with 1,1'-[methylenebis(oxy)]bis[2-chloroethane] and sodium sulfide (Na <sub>2</sub> (Sx)), reduced	Ingestion	Rat	LD50 > 5,000 mg/kg
Calcium carbonate	Dermal	Rat	LD50 > 2,000 mg/kg
Calcium carbonate	Inhalation-Dust/Mist (4 hours)	Rat	LC50 3 mg/l
Calcium carbonate	Ingestion	Rat	LD50 6,450 mg/kg
Oxidised polyethylene	Ingestion	Rat	LD50 > 2,500 mg/kg
Siloxanes and Silicones, di-Me, reaction products with silica	Dermal	Rabbit	LD50 > 5,000 mg/kg
Siloxanes and Silicones, di-Me, reaction products with silica	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.691 mg/l
Siloxanes and Silicones, di-Me, reaction products with silica	Ingestion	Rat	LD50 > 5,110 mg/kg
Titanium dioxide	Dermal	Rabbit	LD50 > 10,000 mg/kg
Titanium dioxide	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 6.82 mg/l
Titanium dioxide	Ingestion	Rat	LD50 > 10,000 mg/kg
bis-[4-(2,3-epoxipropoxy)phenyl]propane	Dermal	Rat	LD50 > 1,600 mg/kg
bis-[4-(2,3-epoxipropoxy)phenyl]propane	Ingestion	Rat	LD50 > 1,000 mg/kg
Formaldehyde, oligomeric reaction products with phenol	Dermal	Rat	LD50 > 2,000 mg/kg
Formaldehyde, oligomeric reaction products with phenol	Ingestion	Rat	LD50 > 2,900 mg/kg
formaldehyde	Dermal	Rabbit	LD50 270 mg/kg
formaldehyde	Inhalation-Gas (4 hours)	Rat	LC50 470 ppm
formaldehyde	Ingestion	Rat	LD50 800 mg/kg

ATE = acute toxicity estimate

**Skin Corrosion/Irritation**

Name	Species	Value
Propane, 1,2,3-trichloro-, polymer with 1,1'-[methylenebis(oxy)]bis[2-chloroethane] and sodium sulfide (Na <sub>2</sub> (Sx)), reduced	Rabbit	No significant irritation
Calcium carbonate	Rabbit	No significant irritation
Oxidised polyethylene	Professional judgement	No significant irritation
Siloxanes and Silicones, di-Me, reaction products with silica	Rabbit	No significant irritation
Titanium dioxide	Rabbit	No significant irritation
bis-[4-(2,3-epoxipropoxy)phenyl]propane	Rabbit	Mild irritant
Formaldehyde, oligomeric reaction products with phenol	Human and animal	Mild irritant
formaldehyde	official classification	Corrosive

**Serious Eye Damage/Irritation**

Name	Species	Value
Propane, 1,2,3-trichloro-, polymer with 1,1'-[methylenebis(oxy)]bis[2-chloroethane] and sodium sulfide (Na <sub>2</sub> (Sx)), reduced	Rabbit	No significant irritation
Calcium carbonate	Rabbit	No significant irritation
Oxidised polyethylene	Professional judgement	No significant irritation

**3M Aerospace Sealant AC-350 B-1/4, B-1/2, B-2, B-4, B-6, and B-12 Base**

Siloxanes and Silicones, di-Me, reaction products with silica	Rabbit	No significant irritation
Titanium dioxide	Rabbit	No significant irritation
bis-[4-(2,3-epoxipropoxy)phenyl]propane	Rabbit	Moderate irritant
Formaldehyde, oligomeric reaction products with phenol	Human and animal	Moderate irritant
formaldehyde	official classification	Corrosive

**Skin Sensitisation**

Name	Species	Value
Propane, 1,2,3-trichloro-, polymer with 1,1'-[methylenebis(oxy)]bis[2-chloroethane] and sodium sulfide (Na <sub>2</sub> (S <sub>x</sub> )), reduced		Not classified
Siloxanes and Silicones, di-Me, reaction products with silica	Human and animal	Not classified
Titanium dioxide	Human and animal	Not classified
bis-[4-(2,3-epoxipropoxy)phenyl]propane	Human and animal	Sensitising
Formaldehyde, oligomeric reaction products with phenol	Human and animal	Sensitising
formaldehyde	Guinea pig	Sensitising

**Respiratory Sensitisation**

Name	Species	Value
bis-[4-(2,3-epoxipropoxy)phenyl]propane	Human	Not classified
Formaldehyde, oligomeric reaction products with phenol	Human	Not classified
formaldehyde	Human	Some positive data exist, but the data are not sufficient for classification

**Germ Cell Mutagenicity**

Name	Route	Value
Siloxanes and Silicones, di-Me, reaction products with silica	In Vitro	Not mutagenic
Titanium dioxide	In Vitro	Not mutagenic
Titanium dioxide	In vivo	Not mutagenic
bis-[4-(2,3-epoxipropoxy)phenyl]propane	In vivo	Not mutagenic
bis-[4-(2,3-epoxipropoxy)phenyl]propane	In Vitro	Some positive data exist, but the data are not sufficient for classification
formaldehyde	In Vitro	Some positive data exist, but the data are not sufficient for classification
formaldehyde	In vivo	Mutagenic

**Carcinogenicity**

Name	Route	Species	Value
Siloxanes and Silicones, di-Me, reaction products with silica	Not specified.	Mouse	Some positive data exist, but the data are not sufficient for classification
Titanium dioxide	Ingestion	Multiple animal species	Not carcinogenic
Titanium dioxide	Inhalation	Rat	Carcinogenic.
bis-[4-(2,3-epoxipropoxy)phenyl]propane	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification
formaldehyde	Not specified.	Human and	Carcinogenic.

		animal	
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**Reproductive Toxicity**

**Reproductive and/or Developmental Effects**

Name	Route	Value	Species	Test result	Exposure Duration
Calcium carbonate	Ingestion	Not classified for development	Rat	NOAEL 625 mg/kg/day	prematuring & during gestation
Siloxanes and Silicones, di-Me, reaction products with silica	Ingestion	Not classified for female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
Siloxanes and Silicones, di-Me, reaction products with silica	Ingestion	Not classified for male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
Siloxanes and Silicones, di-Me, reaction products with silica	Ingestion	Not classified for development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis
bis-[4-(2,3-epoxipropoxy)phenyl]propane	Ingestion	Not classified for female reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
bis-[4-(2,3-epoxipropoxy)phenyl]propane	Ingestion	Not classified for male reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
bis-[4-(2,3-epoxipropoxy)phenyl]propane	Dermal	Not classified for development	Rabbit	NOAEL 300 mg/kg/day	during organogenesis
bis-[4-(2,3-epoxipropoxy)phenyl]propane	Ingestion	Not classified for development	Rat	NOAEL 750 mg/kg/day	2 generation
formaldehyde	Ingestion	Not classified for male reproduction	Rat	NOAEL 100 mg/kg	not applicable
formaldehyde	Inhalation	Not classified for development	Rat	NOAEL 10 ppm	during gestation

**Target Organ(s)**

**Specific Target Organ Toxicity - single exposure**

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Calcium carbonate	Inhalation	respiratory system	Not classified	Rat	NOAEL 0.812 mg/l	90 minutes
bis-[4-(2,3-epoxipropoxy)phenyl]propane	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	
Formaldehyde, oligomeric reaction products with phenol	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human and animal	NOAEL Not available	
formaldehyde	Inhalation	respiratory system	Causes damage to organs	Rat	LOAEL 128 ppm	6 hours
formaldehyde	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	

**Specific Target Organ Toxicity - repeated exposure**

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Calcium carbonate	Inhalation	respiratory system	Not classified	Human	NOAEL Not available	occupational exposure
Siloxanes and Silicones, di-Me, reaction products with silica	Inhalation	respiratory system   silicosis	Not classified	Human	NOAEL Not available	occupational exposure
Titanium dioxide	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Rat	LOAEL 0.01 mg/l	2 years
Titanium dioxide	Inhalation	pulmonary fibrosis	Not classified	Human	NOAEL Not available	occupational exposure
bis-[4-(2,3-epoxipropoxy)phenyl]propane	Dermal	liver	Not classified	Rat	NOAEL 1,000 mg/kg/day	2 years

**3M Aerospace Sealant AC-350 B-1/4, B-1/2, B-2, B-4, B-6, and B-12 Base**

bis-[4-(2,3-epoxipropoxy)phenyl]propane	Dermal	nervous system	Not classified	Rat	NOAEL 1,000 mg/kg/day	13 weeks
bis-[4-(2,3-epoxipropoxy)phenyl]propane	Ingestion	auditory system   heart   endocrine system   hematopoietic system   liver   eyes   kidney and/or bladder	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
Formaldehyde, oligomeric reaction products with phenol	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	occupational exposure
formaldehyde	Dermal	respiratory system	Not classified	Mouse	NOAEL 80 mg/kg/day	60 weeks
formaldehyde	Inhalation	respiratory system	Causes damage to organs through prolonged or repeated exposure	Rat	NOAEL 0.3 ppm	28 months
formaldehyde	Inhalation	liver	Not classified	Rat	NOAEL 20 ppm	13 weeks
formaldehyde	Inhalation	hematopoietic system	Not classified	Mouse	NOAEL 15 ppm	3 weeks
formaldehyde	Inhalation	nervous system	Not classified	Mouse	NOAEL 10 ppm	13 weeks
formaldehyde	Inhalation	endocrine system   immune system   muscles   kidney and/or bladder	Not classified	Rat	NOAEL 15 ppm	28 months
formaldehyde	Inhalation	gastrointestinal tract	Not classified	Rat	NOAEL 15 ppm	2 years
formaldehyde	Inhalation	eyes   vascular system	Not classified	Rat	NOAEL 14.3 ppm	2 years
formaldehyde	Inhalation	heart	Not classified	Mouse	NOAEL 14.3 ppm	2 years
formaldehyde	Ingestion	liver	Not classified	Rat	NOAEL 300 mg/kg/day	2 years
formaldehyde	Ingestion	immune system	Not classified	Rat	NOAEL 20 mg/kg/day	4 weeks
formaldehyde	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 15 mg/kg/day	24 months
formaldehyde	Ingestion	nervous system	Not classified	Rat	NOAEL 109 mg/kg/day	2 years
formaldehyde	Ingestion	heart   endocrine system   hematopoietic system   respiratory system   vascular system	Not classified	Rat	NOAEL 300 mg/kg/day	2 years
formaldehyde	Ingestion	skin   muscles   eyes	Not classified	Rat	NOAEL 109 mg/kg/day	2 years

**Aspiration Hazard**

For the component/components, either no data is currently available or the data is not sufficient for classification.

**Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.**

**11.2. Information on other hazards**

This material does not contain any substances that are assessed to be an endocrine disruptor for human health.

**SECTION 12: Ecological information**

**The information below may not agree with the material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and**

data presented in Section 12 are based on UN GHS calculation rules and classifications derived from 3M assessments.

### 12.1. Toxicity

No product test data available.

Material	CAS #	Organism	Type	Exposure	Test endpoint	Test result
Propane, 1,2,3-trichloro-, polymer with 1,1'-[methylenebis(oxy)]bis[2-chloroethane] and sodium sulfide (Na <sub>2</sub> (Sx)), reduced	68611-50-7	N/A	Data not available or insufficient for classification	N/A	N/A	N/A
Calcium carbonate	471-34-1	Green algae	Experimental	72 hours	EC50	>100 mg/l
Calcium carbonate	471-34-1	Rainbow trout	Experimental	96 hours	LC50	>100 mg/l
Calcium carbonate	471-34-1	Water flea	Experimental	48 hours	EC50	>100 mg/l
Calcium carbonate	471-34-1	Green algae	Experimental	72 hours	EC10	100 mg/l
Oxidised polyethylene	68441-17-8	N/A	Data not available or insufficient for classification	N/A	N/A	N/A
Siloxanes and Silicones, di-Me, reaction products with silica	67762-90-7	N/A	Data not available or insufficient for classification	N/A	N/A	N/A
Formaldehyde, oligomeric reaction products with phenol	9003-35-4	N/A	Data not available or insufficient for classification	N/A	N/A	n/a
Titanium dioxide	13463-67-7	Activated sludge	Experimental	3 hours	NOEC	≥1,000 mg/l
Titanium dioxide	13463-67-7	Diatom	Experimental	72 hours	EC50	>10,000 mg/l
Titanium dioxide	13463-67-7	Fathead minnow	Experimental	96 hours	LC50	>100 mg/l
Titanium dioxide	13463-67-7	Water flea	Experimental	48 hours	EC50	>100 mg/l
Titanium dioxide	13463-67-7	Diatom	Experimental	72 hours	NOEC	5,600 mg/l
bis-[4-(2,3-epoxipropoxy)phenyl]propane	1675-54-3	Activated sludge	Analogous Compound	3 hours	IC50	>100 mg/l
bis-[4-(2,3-epoxipropoxy)phenyl]propane	1675-54-3	Rainbow trout	Estimated	96 hours	LC50	2 mg/l
bis-[4-(2,3-epoxipropoxy)phenyl]propane	1675-54-3	Water flea	Estimated	48 hours	EC50	1.8 mg/l
bis-[4-(2,3-epoxipropoxy)phenyl]propane	1675-54-3	Green algae	Experimental	72 hours	ErC50	>11 mg/l
bis-[4-(2,3-epoxipropoxy)phenyl]propane	1675-54-3	Green algae	Experimental	72 hours	NOEC	4.2 mg/l
bis-[4-(2,3-epoxipropoxy)phenyl]propane	1675-54-3	Water flea	Experimental	21 days	NOEC	0.3 mg/l
formaldehyde	50-00-0	Green algae	Experimental	72 hours	ErC50	4.89 mg/l
formaldehyde	50-00-0	Striped bass	Experimental	96 hours	LC50	6.7 mg/l

**3M Aerospace Sealant AC-350 B-1/4, B-1/2, B-2, B-4, B-6, and B-12 Base**

formaldehyde	50-00-0	Water flea	Experimental	48 hours	EC50	5.8 mg/l
formaldehyde	50-00-0	Medaka	Experimental	28 days	NOEC	>=48 mg/l
formaldehyde	50-00-0	Water flea	Experimental	21 days	NOEC	>=6.4 mg/l
formaldehyde	50-00-0	Activated sludge	Experimental	3 hours	EC50	19

**12.2. Persistence and degradability**

Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol
Propane, 1,2,3-trichloro-, polymer with 1,1'-[methylenebis(oxy)]bis[2-chloroethane] and sodium sulfide (Na <sub>2</sub> (Sx)), reduced	68611-50-7	Data not available or insufficient	N/A	N/A	N/A	N/A
Calcium carbonate	471-34-1	Data not available or insufficient	N/A	N/A	N/A	N/A
Oxidised polyethylene	68441-17-8	Data not available or insufficient	N/A	N/A	N/A	N/A
Siloxanes and Silicones, di-Me, reaction products with silica	67762-90-7	Data not available or insufficient	N/A	N/A	N/A	N/A
Formaldehyde, oligomeric reaction products with phenol	9003-35-4	Estimated Biodegradation	28 days	BOD	3 %BOD/ThOD	
Titanium dioxide	13463-67-7	Data not available or insufficient	N/A	N/A	N/A	N/A
bis-[4-(2,3-epoxipropoxy)phenyl]propane	1675-54-3	Experimental Biodegradation	28 days	BOD	5 %BOD/COD	OECD 301F - Manometric respirometry
bis-[4-(2,3-epoxipropoxy)phenyl]propane	1675-54-3	Experimental Hydrolysis		Hydrolytic half-life (pH 7)	117 hours (t 1/2)	OECD 111 Hydrolysis func of pH
formaldehyde	50-00-0	Experimental Biodegradation	28 days	Dissolv. Organic Carbon Deplet	99 %removal of DOC	OECD 301A - DOC Die Away Test
formaldehyde	50-00-0	Experimental Biodegradation	160 days	BOD	99.5 %BOD/COD	OECD 303A - Simulated Aerobic

**12.3 : Bioaccumulative potential**

Material	Cas No.	Test type	Duration	Study Type	Test result	Protocol
Propane, 1,2,3-trichloro-, polymer with 1,1'-[methylenebis(oxy)]bis[2-chloroethane] and sodium sulfide (Na <sub>2</sub> (Sx)), reduced	68611-50-7	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Calcium carbonate	471-34-1	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Oxidised polyethylene	68441-17-8	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Siloxanes and Silicones, di-Me, reaction products with silica	67762-90-7	Data not available or insufficient for classification	N/A	N/A	N/A	N/A

**3M Aerospace Sealant AC-350 B-1/4, B-1/2, B-2, B-4, B-6, and B-12 Base**

Formaldehyde, oligomeric reaction products with phenol	9003-35-4	Estimated Bioconcentration		Bioaccumulation factor	2.57	
Titanium dioxide	13463-67-7	Experimental BCF - Fish	42 days	Bioaccumulation factor	9.6	
bis-[4-(2,3-epoxipropoxy)phenyl]propane	1675-54-3	Experimental Bioconcentration		Log Kow	3.242	OECD 117 log Kow HPLC method
formaldehyde	50-00-0	Experimental Bioconcentration		Log Kow	0.35	

**12.4. Mobility in soil**

Material	Cas No.	Test type	Study Type	Test result	Protocol
Formaldehyde, oligomeric reaction products with phenol	9003-35-4	Experimental Mobility in Soil	Koc	637 l/kg	OECD 121 Estim. of Koc by HPLC
bis-[4-(2,3-epoxipropoxy)phenyl]propane	1675-54-3	Modeled Mobility in Soil	Koc	450 l/kg	Episuite™
formaldehyde	50-00-0	Estimated Mobility in Soil	Koc	15.9 l/kg	

**12.5. Results of the PBT and vPvB assessment**

This material does not contain any substances that are assessed to be a PBT or vPvB

**12.6. Other adverse effects**

This material does not contain any substances that are assessed to be an endocrine disruptor for environmental effects

**SECTION 13: Disposal considerations****13.1 Waste treatment methods**

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Combustion products will include halogen acid (HCl/HF/HBr). Facility must be capable of handling halogenated materials. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

The coding of a waste stream is based on the application of the product by the consumer. Since this is out of the control of 3M, no waste code(s) for products after use will be provided. Please refer to the European Waste Code (EWC - 2000/532/EC and amendments) to assign the correct waste code to your waste stream. Ensure national and/or regional regulations are complied with and always use a licensed waste contractor.

**EU waste code (product as sold)**

08 04 10 Waste adhesives and sealants other than those mentioned in 08 04 09  
20 01 28 Paint, inks, adhesives and resins other than those mentioned in 20 01 27

**SECTION 14: Transportation information**

Not hazardous for transportation.

	<b>Ground Transport (ADR)</b>	<b>Air Transport (IATA)</b>	<b>Marine Transport (IMDG)</b>
<b>14.1 - UN Number or ID number</b>	No data available.	No data available.	No data available.
<b>14.2 UN proper shipping name</b>	No data available.	No data available.	No data available.
<b>14.3 Transport hazard class(es)</b>	No data available.	No data available.	No data available.
<b>14.4 Packing group</b>	No data available.	No data available.	No data available.
<b>14.5 Environmental hazards</b>	No data available.	No data available.	No data available.
<b>14.6 Special precautions for user</b>	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.
<b>14.7 Marine Transport in bulk according to IMO instruments</b>	No data available.	No data available.	No data available.
<b>Control Temperature</b>	No data available.	No data available.	No data available.
<b>Emergency Temperature</b>	No data available.	No data available.	No data available.
<b>ADR Classification Code</b>	No data available.	No data available.	No data available.
<b>IMDG Segregation Code</b>	No data available.	No data available.	No data available.

Please contact the address or phone number listed on the first page of the SDS for additional information on the transport/shipment of the material by rail (RID) or inland waterways (ADN).

## SECTION 15: Regulatory information

### 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

#### Carcinogenicity

<u>Ingredient</u>	<u>CAS Nbr</u>	<u>Classification</u>	<u>Regulation</u>
bis-[4-(2,3-epoxipropoxy)phenyl]propane	1675-54-3	Gr. 3: Not classifiable	International Agency for Research on Cancer
formaldehyde	50-00-0	Carc. 1B	The retained CLP Regulation (EU) No

1272/2008, as amended for Great Britain, UK Mandatory Classification and Labelling list International Agency for Research on Cancer International Agency for Research on Cancer

formaldehyde	50-00-0	Grp. 1: Carcinogenic to humans
Titanium dioxide	13463-67-7	Grp. 2B: Possible human carc.

**Restrictions on the manufacture, placing on the market and use:**

The following substance(s) contained in this product is/are subject to Annex XVII of regulation (EC) 1907/2006, as amended for GB, with regard to restrictions on the manufacture, placing on the market and use when present in certain dangerous conditions. Users of this product are required to comply with the restrictions placed upon it by the aforementioned provision.

bis-[4-(2,3-epoxipropoxy)phenyl]propane	1675-54-3
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**Regulation UK regulation 2023/63 (marketing and use of explosive precursors and poisons)**

This product contains a reportable substance according to UK legislation 1972/66: all suspicious transactions, and significant disappearances and thefts should be reported to the relevant national contact point. Please see UK Regulation 2023/63 for further details.

**Global inventory status**

Contact 3M for more information. The components of this material are in compliance with the provisions of the Korea Chemical Control Act. Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Australia National Industrial Chemical Notification and Assessment Scheme (NICNAS). Certain restrictions may apply. Contact the selling division for additional information. The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

**COMAH Regulation, SI 2015/483**

Seveso hazard categories, Annex 1, Part 1  
None

Seveso named dangerous substances, Annex 1, Part 2

Dangerous Substances	Identifier(s)	Qualifying quantity (tonnes) for the application of	
		Lower-tier requirements	Upper-tier requirements
formaldehyde	50-00-0	5	50

**Regulation (EU) No 649/2012, as amended for GB**

No chemicals listed

**15.2. Chemical Safety Assessment**

A chemical safety assessment has not been carried out for this substance/mixture in accordance with Regulation (EC) No 1907/2006, as amended for GB.

**SECTION 16: Other information****List of relevant H statements**

EUH071	Corrosive to the respiratory tract.
H302	Harmful if swallowed.
H311	Toxic in contact with skin.
H314	Causes severe skin burns and eye damage.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H319	Causes serious eye irritation.
H330	Fatal if inhaled.
H341	Suspected of causing genetic defects.
H350	May cause cancer.
H411	Toxic to aquatic life with long lasting effects.

**List of Relevant Notas**

Nota B	Some substances (acids, bases, etc.) are placed on the market in aqueous solutions at various concentrations and, therefore, these solutions require different classification and labelling since the hazards vary at different concentrations. In Part 3 entries with Note B have a general designation of the following type: 'nitric acid ... %'. In this case the supplier must state the percentage concentration of the solution on the label. Unless otherwise stated, it is assumed that the percentage concentration is calculated on a weight/weight basis.
Nota D	Certain substances which are susceptible to spontaneous polymerisation or decomposition are generally placed on the market in a stabilised form. It is in this form that they are listed in Part 3. However, such substances are sometimes placed on the market in a non-stabilised form. In this case, the supplier must state on the label the name of the substance followed by the words 'non-stabilised'.
Nota F	This substance may contain a stabiliser. If the stabiliser changes the hazardous properties of the substance, as indicated by the classification in Part 3, classification and labelling should be provided in accordance with the rules for classification and labelling of hazardous mixtures.

**Revision information:**

Section 03: SCL table information was modified.

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