# Safety Data Sheet

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| | | | |
|---|---|---|---|
| **Document Group:** | 45-2571-3 | **Version Number:** | 1.03 |
| **Issue Date:** | 02/03/26 | **Supersedes Date:** | 10/15/24 |

**Product identifier**
3M™Scotch-Weld™ EC-2615 B/A Charcoal

**ID Number(s):**

87-3300-0392-9, 87-3300-0395-2, 87-3300-0401-8

7100363565, 7100363668, 7100366389

**Recommended use**
Structural adhesive

**Supplier's details**

| | |
|---|---|
| **MANUFACTURER:** | 3M |
| **DIVISION:** | Automotive and Aerospace Solutions Division |
| **ADDRESS:** | 3M Center, St. Paul, MN 55144-1000, USA |
| **Telephone:** | 1-888-3M HELPS (1-888-364-3577) |

**Emergency telephone number**
1-800-364-3577 or (651) 737-6501 (24 hours)

**This product is a kit or a multipart product which consists of multiple, independently packaged components. A Safety Data Sheet (SDS), Article Information Sheet (AIS), or Article Information Letter (AIL) for each of these components is included. Please do not separate the component documents from this cover page. The document numbers for components of this product are:**

45-1829-6, 23-9078-9, 06-9315-0

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|---|---|---|---|
| **Document Group:** | 06-9315-0 | **Version Number:** | 10.00 |
| **Issue Date:** | 04/20/26 | **Supersedes Date:** | 03/10/23 |

## SECTION 1: Identification

**1.1. Product identifier**
3M™ Scotch-Weld™ Epoxy Adhesive EC-2615 B/A Part B

**Product Identification Numbers**
LA-T100-2427-1, LA-T100-3702-9, LA-T100-3720-5, LA-D100-0251-3, LA-D100-0251-4, LA-D100-0251-5, LA-D100-0251-6, LC-B100-0606-2, 62-2615-8540-0
7010367250

**1.2. Recommended use and restrictions on use**

**Recommended use**
Base for 2-Part Adhesive

**1.3. Supplier's details**

| | |
|---|---|
| **MANUFACTURER:** | 3M |
| **DIVISION:** | Automotive and Aerospace Solutions Division |
| **ADDRESS:** | 3M Center, St. Paul, MN 55144-1000, USA |
| **Telephone:** | 1-888-3M HELPS (1-888-364-3577) |

**1.4. Emergency telephone number**
1-800-364-3577 or (651) 737-6501 (24 hours)

## SECTION 2: Hazard identification

**2.1. Hazard classification**
Serious Eye Damage/Irritation: Category 2B.
Skin Sensitizer: Category 1.

**2.2. Label elements**
**Signal word**
Warning

**Symbols**
Exclamation mark |

**Pictograms**



**Hazard Statements**

Causes eye irritation.
May cause an allergic skin reaction.

**Precautionary statements**

**Prevention:**
Avoid breathing vapors.
Wash exposed skin thoroughly after handling.
Contaminated work clothing should not be allowed out of the workplace.
Wear protective gloves.

**Response:**
IF ON SKIN: Wash with plenty of soap and water.
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
If eye irritation persists or if skin irritation or rash occurs: Get medical attention.
Take off contaminated clothing and wash it before reuse.

**Disposal:**
Dispose of contents and container in accordance with applicable local, regional, national, and international regulations.

## SECTION 3: Composition/information on ingredients

| Ingredient | C.A.S. No. | % by Wt |
|---|---|---|
| 4,4'-isopropylidenediphenol-epichlorohydrin polymer | 25068-38-6 | 80 - 100 Trade Secret * |
| PROPRIETARY ACRYLIC POLYMER | Trade Secret* | 7 - 15 |
| AMORPHOUS SILICA | 67762-90-7 | 1 - 5 |
| TITANIUM DIOXIDE | 13463-67-7 | 0.1 - 1 Trade Secret * |

*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

## SECTION 4: First aid measures

**4.1. Description of first aid measures**

**Inhalation:**
Remove person to fresh air. If you feel unwell, get medical attention.

**Skin Contact:**
Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

**Eye Contact:**
Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

**If Swallowed:**
Rinse mouth. If you feel unwell, get medical attention.

**4.2. Most important symptoms and effects, both acute and delayed**

Allergic skin reaction (redness, swelling, blistering, and itching).

**4.3. Indication of any immediate medical attention and special treatment required**
Not applicable

## SECTION 5: Fire-fighting measures

**5.1. Suitable extinguishing media**
In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

**5.2. Special hazards arising from the substance or mixture**
None inherent in this product.

**Hazardous Decomposition or By-Products**

| Substance | Condition |
|---|---|
| Aldehydes | During Combustion |
| Carbon monoxide | During Combustion |
| Carbon dioxide | During Combustion |
| Hydrogen Chloride | During Combustion |
| Oxides of Nitrogen | During Combustion |
| Toxic Vapor, Gas, Particulate | During Combustion |

**5.3. Special protective actions for fire-fighters**
Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

## SECTION 6: Accidental release measures

**6.1. Personal precautions, protective equipment and emergency procedures**
Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Use personal protective equipment based on the results of an exposure assessment. Refer to Section 8 for PPE recommendations. If anticipated exposure resulting from an accidental release exceeds the protective capabilities of the PPE listed in Section 8, or are unknown, select PPE that offers an appropriate level of protection. Consider the physical and chemical hazards of the material when doing so. Examples of PPE ensembles for emergency response could include wearing bunker gear for a release of flammable material; wearing chemical protective clothing if the spilled material is a corrosive, a sensitizer, a significant dermal irritant, or can be absorbed through the skin; or donning a positive pressure supplied-air respirator for chemicals with inhalation hazards. For information regarding physical and health hazards, refer to sections 2 and 11 of the SDS.

**6.2. Environmental precautions**
Avoid release to the environment. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water.

**6.3. Methods and material for containment and cleaning up**
Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

# SECTION 7: Handling and storage

**7.1. Precautions for safe handling**
For industrial/occupational use only. Not for consumer sale or use. Avoid breathing dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse.

**7.2. Conditions for safe storage including any incompatibilities**
Store away from amines.

# SECTION 8: Exposure controls/personal protection

**8.1. Control parameters**

**Occupational exposure limits**
If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

| Ingredient | C.A.S. No. | Agency | Limit type | Additional Comments |
|---|---|---|---|---|
| TITANIUM DIOXIDE | 13463-67-7 | ACGIH | TWA(Respirable nanoscale particles):0.2 mg/m3;TWA(Respirable finescale particles):2.5 mg/m3 | A3: Confirmed animal carcin. |
| TITANIUM DIOXIDE | 13463-67-7 | OSHA | TWA(as total dust):15 mg/m3 | |
| Silica: Amorphous, including natural diatomaceous earth | 67762-90-7 | OSHA | TWA:20 millions of particles/cu. ft.;TWA concentration:0.8 mg/m3 | |

ACGIH : American Conference of Governmental Industrial Hygienists
AIHA : American Industrial Hygiene Association
CMRG : Chemical Manufacturer's Recommended Guidelines
OSHA : United States Department of Labor - Occupational Safety and Health Administration
TWA: Time-Weighted-Average
STEL: Short Term Exposure Limit
CEIL: Ceiling

**8.2. Exposure controls**

**8.2.1. Engineering controls**
Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment.

**8.2.2. Personal protective equipment (PPE)**

**Eye/face protection**

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:
Safety Glasses with side shields
Indirect Vented Goggles

**Skin/hand protection**
Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective

clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended: Polymer laminate

If this product is used in a manner that presents a higher potential for exposure (e.g., spraying, high splash potential, etc.), then use of a protective apron may be necessary. See recommended glove material(s) for determining appropriate apron material(s). If a glove material is not available as an apron, polymer laminate is a suitable option.

**Respiratory protection**

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:
Half facepiece or full facepiece air-purifying respirator suitable for organic vapors
Half facepiece or full facepiece supplied-air respirator

For questions about suitability for a specific application, consult with your respirator manufacturer.

## SECTION 9: Physical and chemical properties

**9.1. Information on basic physical and chemical properties**

| | |
|---|---|
| **Physical state** | Liquid |
| **Color** | White |
| **Odor** | Mild Epoxy |
| **Odor threshold** | *No Data Available* |
| **pH** | *Not Applicable* |
| **Melting point/Freezing point** | *Not Applicable* |
| **Boiling point/Initial boiling point/Boiling range** | >=248.9 ºC |
| **Flash Point** | >=171.1 ºC [*Test Method:*Closed Cup] |
| **Evaporation rate** | *Not Applicable* |
| **Flammability** | Not Applicable |
| **Flammable Limits(LEL)** | *Not Applicable* |
| **Flammable Limits(UEL)** | *Not Applicable* |
| **Relative Vapor Density** | Negligible |
| **Density** | 1.14 g/cm3 [@ 20 ºC ] |
| **Relative Density** | 1.14 [*Ref Std:*WATER=1] |
| **Water solubility** | Nil |
| **Solubility- non-water** | *No Data Available* |
| **Partition coefficient: n-octanol/ water** | *No Data Available* |
| **Autoignition temperature** | *No Data Available* |
| **Decomposition temperature** | *No Data Available* |
| **Kinematic Viscosity** | 87,719 mm2/sec |
| **Volatile Organic Compounds** | *Not Applicable* |
| **Percent volatile as Text** | Negligible |
| **VOC Less H2O & Exempt Solvents** | *Not Applicable* |
| **Molecular weight** | *No Data Available* |

| | |
|---|---|
| **Particle Characteristics** | *Not Applicable* |

## SECTION 10: Stability and reactivity

**10.1. Reactivity**

This material is considered to be non reactive under normal use conditions.

**10.2. Chemical stability**
Stable.

**10.3. Possibility of hazardous reactions**
Hazardous polymerization will not occur.

**10.4. Conditions to avoid**
None known.

**10.5. Incompatible materials**
Amines

**10.6. Hazardous decomposition products**

| Substance | Condition |
|---|---|
| None known. | |

Refer to section 5.2 for hazardous decomposition products during combustion.

## SECTION 11: Toxicological information

**The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.**

**11.1. Information on Toxicological effects**

**Signs and Symptoms of Exposure**

**Based on test data and/or information on the components, this material may produce the following health effects:**

**Inhalation:**
Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

**Skin Contact:**
Mild Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, and dryness. Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

**Eye Contact:**
Moderate Eye Irritation: Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

**Ingestion:**
Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

**Carcinogenicity:**

| Ingredient | CAS No. | Class Description | Regulation |
|---|---|---|---|
| Titanium dioxide | 13463-67-7 | Grp. 2B: Possible human carc. | International Agency for Research on Cancer |

**Toxicological Data**
If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

**Acute Toxicity**

| Name | Route | Species | Value |
|---|---|---|---|
| Overall product | Dermal | | No data available; calculated ATE >5,000 mg/kg |
| Overall product | Ingestion | | No data available; calculated ATE >5,000 mg/kg |
| 4,4'-isopropylidenediphenol-epichlorohydrin polymer | Dermal | Rat | LD50 > 1,600 mg/kg |
| 4,4'-isopropylidenediphenol-epichlorohydrin polymer | Ingestion | Rat | LD50 > 1,000 mg/kg |
| PROPRIETARY ACRYLIC POLYMER | Dermal | | LD50 estimated to be > 5,000 mg/kg |
| PROPRIETARY ACRYLIC POLYMER | Ingestion | Rat | LD50 > 5,000 mg/kg |
| AMORPHOUS SILICA | Dermal | Rabbit | LD50 > 5,000 mg/kg |
| AMORPHOUS SILICA | Inhalation-Dust/Mist (4 hours) | Rat | LC50 > 0.691 mg/l |
| AMORPHOUS SILICA | Ingestion | Rat | LD50 > 5,110 mg/kg |
| TITANIUM DIOXIDE | Dermal | Rabbit | LD50 > 10,000 mg/kg |
| TITANIUM DIOXIDE | Inhalation-Dust/Mist (4 hours) | Rat | LC50 > 6.82 mg/l |
| TITANIUM DIOXIDE | Ingestion | Rat | LD50 > 10,000 mg/kg |

ATE = acute toxicity estimate

**Skin Corrosion/Irritation**

| Name | Species | Value |
|---|---|---|
| 4,4'-isopropylidenediphenol-epichlorohydrin polymer | Rabbit | Mild irritant |
| AMORPHOUS SILICA | Rabbit | No significant irritation |
| TITANIUM DIOXIDE | Rabbit | No significant irritation |

**Serious Eye Damage/Irritation**

| Name | Species | Value |
|---|---|---|
| 4,4'-isopropylidenediphenol-epichlorohydrin polymer | Rabbit | Moderate irritant |
| AMORPHOUS SILICA | Rabbit | No significant irritation |
| TITANIUM DIOXIDE | Rabbit | No significant irritation |

**Skin Sensitization**

| Name | Species | Value |
|---|---|---|
| 4,4'-isopropylidenediphenol-epichlorohydrin polymer | Human and animal | Sensitizing |
| AMORPHOUS SILICA | Human and animal | Not classified |
| TITANIUM DIOXIDE | Human and animal | Not classified |

**Respiratory Sensitization**

| Name | Species | Value |
|---|---|---|
| 4,4'-isopropylidenediphenol-epichlorohydrin polymer | Human | Not classified |

**Germ Cell Mutagenicity**

| Name | Route | Value |
|---|---|---|
| 4,4'-isopropylidenediphenol-epichlorohydrin polymer | In vivo | Not mutagenic |
| 4,4'-isopropylidenediphenol-epichlorohydrin polymer | In Vitro | Some positive data exist, but the data are not sufficient for classification |
| AMORPHOUS SILICA | In Vitro | Not mutagenic |
| TITANIUM DIOXIDE | In Vitro | Not mutagenic |
| TITANIUM DIOXIDE | In vivo | Not mutagenic |

### Carcinogenicity

| Name | Route | Species | Value |
|---|---|---|---|
| 4,4'-isopropylidenediphenol-epichlorohydrin polymer | Dermal | Mouse | Some positive data exist, but the data are not sufficient for classification |
| AMORPHOUS SILICA | Not Specified | Mouse | Some positive data exist, but the data are not sufficient for classification |
| TITANIUM DIOXIDE | Ingestion | Multiple animal species | Not carcinogenic |
| TITANIUM DIOXIDE | Inhalation | Rat | Carcinogenic |

### Reproductive Toxicity

### Reproductive and/or Developmental Effects

| Name | Route | Value | Species | Test Result | Exposure Duration |
|---|---|---|---|---|---|
| 4,4'-isopropylidenediphenol-epichlorohydrin polymer | Ingestion | Not classified for female reproduction | Rat | NOAEL 750 mg/kg/day | 2 generation |
| 4,4'-isopropylidenediphenol-epichlorohydrin polymer | Ingestion | Not classified for male reproduction | Rat | NOAEL 750 mg/kg/day | 2 generation |
| 4,4'-isopropylidenediphenol-epichlorohydrin polymer | Dermal | Not classified for development | Rabbit | NOAEL 300 mg/kg/day | during organogenesis |
| 4,4'-isopropylidenediphenol-epichlorohydrin polymer | Ingestion | Not classified for development | Rat | NOAEL 750 mg/kg/day | 2 generation |
| AMORPHOUS SILICA | Ingestion | Not classified for female reproduction | Rat | NOAEL 509 mg/kg/day | 1 generation |
| AMORPHOUS SILICA | Ingestion | Not classified for male reproduction | Rat | NOAEL 497 mg/kg/day | 1 generation |
| AMORPHOUS SILICA | Ingestion | Not classified for development | Rat | NOAEL 1,350 mg/kg/day | during organogenesis |

### Target Organ(s)

### Specific Target Organ Toxicity - single exposure

| Name | Route | Target Organ(s) | Value | Species | Test Result | Exposure Duration |
|---|---|---|---|---|---|---|
| 4,4'-isopropylidenediphenol-epichlorohydrin polymer | Inhalation | respiratory irritation | Some positive data exist, but the data are not sufficient for classification | similar health hazards | NOAEL Not available | |

### Specific Target Organ Toxicity - repeated exposure

| Name | Route | Target Organ(s) | Value | Species | Test Result | Exposure Duration |
|---|---|---|---|---|---|---|
| 4,4'-isopropylidenediphenol-epichlorohydrin polymer | Dermal | liver | Not classified | Rat | NOAEL 1,000 mg/kg/day | 2 years |
| 4,4'-isopropylidenediphenol-epichlorohydrin polymer | Dermal | nervous system | Not classified | Rat | NOAEL 1,000 mg/kg/day | 13 weeks |
| 4,4'-isopropylidenediphenol-epichlorohydrin polymer | Ingestion | auditory system | Not classified | Rat | NOAEL 1,000 mg/kg/day | 28 days |
| 4,4'-isopropylidenediphenol-epichlorohydrin polymer | Ingestion | heart | Not classified | Rat | NOAEL 1,000 mg/kg/day | 28 days |
| 4,4'-isopropylidenediphenol-epichlorohydrin polymer | Ingestion | endocrine system | Not classified | Rat | NOAEL 1,000 mg/kg/day | 28 days |
| 4,4'-isopropylidenediphenol-epichlorohydrin polymer | Ingestion | hematopoietic system | Not classified | Rat | NOAEL 1,000 mg/kg/day | 28 days |

| | | | | | | |
|---|---|---|---|---|---|---|
| 4,4'-isopropylidenediphenol-epichlorohydrin polymer | Ingestion | liver | Not classified | Rat | NOAEL 1,000 mg/kg/day | 28 days |
| 4,4'-isopropylidenediphenol-epichlorohydrin polymer | Ingestion | eyes | Not classified | Rat | NOAEL 1,000 mg/kg/day | 28 days |
| 4,4'-isopropylidenediphenol-epichlorohydrin polymer | Ingestion | kidney and/or bladder | Not classified | Rat | NOAEL 1,000 mg/kg/day | 28 days |
| AMORPHOUS SILICA | Inhalation | respiratory system | Not classified | Human | NOAEL Not available | occupational exposure |
| AMORPHOUS SILICA | Inhalation | silicosis | Not classified | Human | NOAEL Not available | occupational exposure |
| TITANIUM DIOXIDE | Inhalation | respiratory system | Some positive data exist, but the data are not sufficient for classification | Rat | LOAEL 0.01 mg/l | 2 years |
| TITANIUM DIOXIDE | Inhalation | pulmonary fibrosis | Not classified | Human | NOAEL Not available | occupational exposure |

**Aspiration Hazard**
For the component/components, either no data are currently available or the data are not sufficient for classification.

**Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.**

## SECTION 12: Ecological information

### Ecotoxicological information

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

### Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

## SECTION 13: Disposal considerations

**13.1. Disposal methods**
Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Combustion products will include halogen acid (HCl/HF/HBr). Facility must be capable of handling halogenated materials. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

**EPA Hazardous Waste Number (RCRA):** Not regulated

## SECTION 14: Transport Information

For Transport Information, please visit http://3M.com/Transportinfo or call 1-800-364-3577 or 651-737-6501.

## SECTION 15: Regulatory information

## 15.1. US Federal Regulations
Contact 3M for more information.

**EPCRA 311/312 Hazard Classifications:**

| **Physical Hazards** |
|---|
| Not Applicable. |

| **Health Hazards** |
|---|
| Respiratory or Skin Sensitization |
| Serious eye damage or eye irritation |

## 15.2. State Regulations
Contact 3M for more information.

## 15.3. Chemical Inventories
The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

Contact 3M for more information.

## 15.4. International Regulations
Contact 3M for more information.

**This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.**

# SECTION 16: Other information

**NFPA Hazard Classification**
**Health:** 2 **Flammability:** 1 **Instability:** 0 **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

| | | | |
|---|---|---|---|
| **Document Group:** | 06-9315-0 | **Version Number:** | 10.00 |
| **Issue Date:** | 04/20/26 | **Supersedes Date:** | 03/10/23 |

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|---|---|---|---|
| **Document Group:** | 23-9078-9 | **Version Number:** | 5.00 |
| **Issue Date:** | 12/01/25 | **Supersedes Date:** | 03/10/23 |

## SECTION 1: Identification

**1.1. Product identifier**
3M™ Scotch-Weld™ Epoxy Adhesive EC-2615 B/A Charcoal, Part B

**Product Identification Numbers**
41-0001-5457-9, 41-3588-1660-5, 87-2500-0308-1
7010321063

**1.2. Recommended use and restrictions on use**

**Recommended use**
Base for 2 part adhesive

**1.3. Supplier's details**

| | |
|---|---|
| **MANUFACTURER:** | 3M |
| **DIVISION:** | Automotive and Aerospace Solutions Division |
| **ADDRESS:** | 3M Center, St. Paul, MN 55144-1000, USA |
| **Telephone:** | 1-888-3M HELPS (1-888-364-3577) |

**1.4. Emergency telephone number**
1-800-364-3577 or (651) 737-6501 (24 hours)

## SECTION 2: Hazard identification

**2.1. Hazard classification**
Serious Eye Damage/Irritation: Category 2B.
Skin Sensitizer: Category 1.
Reproductive Toxicity: Category 1B.

**2.2. Label elements**
**Signal word**
Danger

**Symbols**
Exclamation mark |Health Hazard |

**Pictograms**



**Hazard Statements**

Causes eye irritation.
May cause an allergic skin reaction.
May damage fertility or the unborn child.

**Precautionary statements**

**Prevention:**
Obtain special instructions before use.
Do not handle until all safety precautions have been read and understood.
Avoid breathing vapors.
Wash exposed skin thoroughly after handling.
Contaminated work clothing should not be allowed out of the workplace.
Wear protective gloves and if needed, respiratory protection (see SDS Section 8).

**Response:**
IF ON SKIN: Wash with plenty of soap and water.
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
IF exposed or concerned: Get medical attention.
If eye irritation persists or if skin irritation or rash occurs: Get medical attention.
Take off contaminated clothing and wash it before reuse.

**Storage:**
Store locked up.

**Disposal:**
Dispose of contents and container in accordance with applicable local, regional, national, and international regulations.

## SECTION 3: Composition/information on ingredients

| Ingredient | C.A.S. No. | % by Wt |
|---|---|---|
| EPOXY RESIN | 25068-38-6 | 80 - 100 Trade Secret * |
| ACRYLIC POLYMER (N.J. TRADE SECRET REG. NO 04499600-5018P) | Trade Secret* | 10 - 30 |
| SILICA | 67762-90-7 | 1 - 5 |
| SILANE | 2530-83-8 | < 1 |
| TITANIUM DIOXIDE | 13463-67-7 | 0.1 - 1 Trade Secret * |
| Toluene | 108-88-3 | <= 0.99 |

*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

## SECTION 4: First aid measures

**4.1. Description of first aid measures**

**Inhalation:**
Remove person to fresh air. If you feel unwell, get medical attention.

**Skin Contact:**
Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

**Eye Contact:**
Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

**If Swallowed:**
Rinse mouth. If you feel unwell, get medical attention.

**4.2. Most important symptoms and effects, both acute and delayed**

Allergic skin reaction (redness, swelling, blistering, and itching).

**4.3. Indication of any immediate medical attention and special treatment required**
Not applicable

## SECTION 5: Fire-fighting measures

**5.1. Suitable extinguishing media**
In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

**5.2. Special hazards arising from the substance or mixture**
None inherent in this product.

**Hazardous Decomposition or By-Products**

| Substance | Condition |
|---|---|
| Aldehydes | During Combustion |
| Carbon monoxide | During Combustion |
| Carbon dioxide | During Combustion |
| Hydrogen Chloride | During Combustion |
| Oxides of Nitrogen | During Combustion |
| Toxic Vapor, Gas, Particulate | During Combustion |

**5.3. Special protective actions for fire-fighters**
Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

## SECTION 6: Accidental release measures

**6.1. Personal precautions, protective equipment and emergency procedures**
Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Use personal protective equipment based on the results of an exposure assessment. Refer to Section 8 for PPE recommendations. If anticipated exposure resulting from an accidental release exceeds the protective capabilities of the PPE listed in Section 8, or are unknown, select PPE that offers an appropriate level of protection. Consider the physical and chemical hazards of the material when doing so. Examples of PPE ensembles for emergency response could include wearing bunker gear for a release of flammable material; wearing chemical protective clothing if the spilled material is a corrosive, a sensitizer, a significant dermal irritant, or can be absorbed through the skin; or donning a positive pressure supplied-air respirator for chemicals with inhalation hazards. For information regarding physical and health hazards, refer to sections 2 and 11 of the SDS.

**6.2. Environmental precautions**
Avoid release to the environment. For larger spills, cover drains and build dikes to prevent entry into sewer systems or

bodies of water.

**6.3. Methods and material for containment and cleaning up**
Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

## SECTION 7: Handling and storage

**7.1. Precautions for safe handling**
For industrial/occupational use only. Not for consumer sale or use. Do not handle until all safety precautions have been read and understood. Do not breathe dust/fume/gas/mist/vapors/spray. Avoid breathing dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Use personal protective equipment (gloves, respirators, etc.) as required.

**7.2. Conditions for safe storage including any incompatibilities**
No special storage requirements.

## SECTION 8: Exposure controls/personal protection

**8.1. Control parameters**

**Occupational exposure limits**
If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

| Ingredient | C.A.S. No. | Agency | Limit type | Additional Comments |
|---|---|---|---|---|
| Toluene | 108-88-3 | ACGIH | TWA:20 ppm | A4: Not class. as human carcin,Ototoxicant |
| Toluene | 108-88-3 | OSHA | TWA:200 ppm;CEIL:300 ppm | |
| TITANIUM DIOXIDE | 13463-67-7 | ACGIH | TWA(Respirable nanoscale particles):0.2 mg/m3;TWA(Respirable finescale particles):2.5 mg/m3 | A3: Confirmed animal carcin. |
| TITANIUM DIOXIDE | 13463-67-7 | OSHA | TWA(as total dust):15 mg/m3 | |
| Silica: Amorphous, including natural diatomaceous earth | 67762-90-7 | OSHA | TWA:20 millions of particles/cu. ft.;TWA concentration:0.8 mg/m3 | |

ACGIH : American Conference of Governmental Industrial Hygienists
AIHA : American Industrial Hygiene Association
CMRG : Chemical Manufacturer's Recommended Guidelines
OSHA : United States Department of Labor - Occupational Safety and Health Administration
TWA: Time-Weighted-Average
STEL: Short Term Exposure Limit
CEIL: Ceiling

**8.2. Exposure controls**

**8.2.1. Engineering controls**
Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment.

**8.2.2. Personal protective equipment (PPE)**

**Eye/face protection**

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:
Safety Glasses with side shields
Indirect Vented Goggles

**Skin/hand protection**
Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended: Polymer laminate

If this product is used in a manner that presents a higher potential for exposure (e.g., spraying, high splash potential, etc.), then use of a protective apron may be necessary. See recommended glove material(s) for determining appropriate apron material(s). If a glove material is not available as an apron, polymer laminate is a suitable option.

**Respiratory protection**

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:
Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

## SECTION 9: Physical and chemical properties

**9.1. Information on basic physical and chemical properties**

| | |
|---|---|
| **Physical state** | Liquid |
| **Color** | Dark Gray, White |
| **Odor** | Mild Epoxy |
| **Odor threshold** | *No Data Available* |
| **pH** | *Not Applicable* |
| **Melting point/Freezing point** | *No Data Available* |
| **Boiling point/Initial boiling point/Boiling range** | *Not Applicable* |
| **Flash Point** | >=171.1 ºC [*Test Method:*Closed Cup] |
| **Evaporation rate** | *Not Applicable* |
| **Flammability** | Not Applicable |
| **Flammable Limits(LEL)** | *No Data Available* |
| **Flammable Limits(UEL)** | *No Data Available* |
| **Vapor Pressure** | <=186,158.4 Pa [@ 55 ºC ] |
| **Relative Vapor Density** | Nil |
| **Density** | 1.1 kg/l |
| **Relative Density** | 1.14 [*Ref Std:*WATER=1] |
| **Water solubility** | Nil |
| **Solubility- non-water** | *No Data Available* |
| **Partition coefficient: n-octanol/ water** | *No Data Available* |

| | |
|---|---|
| **Autoignition temperature** | *No Data Available* |
| **Decomposition temperature** | *No Data Available* |
| **Kinematic Viscosity** | 87,719 mm2/sec |
| **Volatile Organic Compounds** | 11.3 g/l |
| **Percent volatile** | 1 % |
| **VOC Less H2O & Exempt Solvents** | 11.7 g/l |
| **Molecular weight** | *No Data Available* |

| | |
|---|---|
| **Particle Characteristics** | *Not Applicable* |

## SECTION 10: Stability and reactivity

**10.1. Reactivity**
This material is considered to be non reactive under normal use conditions.

**10.2. Chemical stability**
Stable.

**10.3. Possibility of hazardous reactions**
Hazardous polymerization will not occur.

**10.4. Conditions to avoid**
None known.

**10.5. Incompatible materials**
None known.

**10.6. Hazardous decomposition products**

| **Substance** | **Condition** |
|---|---|
| None known. | |

Refer to section 5.2 for hazardous decomposition products during combustion.

## SECTION 11: Toxicological information

**The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.**

**11.1. Information on Toxicological effects**

**Signs and Symptoms of Exposure**

**Based on test data and/or information on the components, this material may produce the following health effects:**

**Inhalation:**
Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

May cause additional health effects (see below).

**Skin Contact:**

Mild Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, and dryness. Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

**Eye Contact:**
Moderate Eye Irritation: Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

**Ingestion:**
Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

May cause additional health effects (see below).

**Additional Health Effects:**

**Reproductive/Developmental Toxicity:**
Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

**Carcinogenicity:**

| Ingredient | CAS No. | Class Description | Regulation |
|---|---|---|---|
| Titanium dioxide | 13463-67-7 | Grp. 2B: Possible human carc. | International Agency for Research on Cancer |

**Toxicological Data**
If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

**Acute Toxicity**

| Name | Route | Species | Value |
|---|---|---|---|
| Overall product | Ingestion | | No data available; calculated ATE >5,000 mg/kg |
| EPOXY RESIN | Dermal | Rat | LD50 > 1,600 mg/kg |
| EPOXY RESIN | Ingestion | Rat | LD50 > 1,000 mg/kg |
| ACRYLIC POLYMER (N.J. TRADE SECRET REG. NO 04499600-5018P) | Dermal | | LD50 estimated to be > 5,000 mg/kg |
| ACRYLIC POLYMER (N.J. TRADE SECRET REG. NO 04499600-5018P) | Ingestion | Rat | LD50 > 5,000 mg/kg |
| SILICA | Dermal | Rabbit | LD50 > 5,000 mg/kg |
| SILICA | Inhalation-Dust/Mist (4 hours) | Rat | LC50 > 0.691 mg/l |
| SILICA | Ingestion | Rat | LD50 > 5,110 mg/kg |
| Toluene | Dermal | Rat | LD50 12,000 mg/kg |
| Toluene | Inhalation-Vapor (4 hours) | Rat | LC50 30 mg/l |
| Toluene | Ingestion | Rat | LD50 5,550 mg/kg |
| TITANIUM DIOXIDE | Dermal | Rabbit | LD50 > 10,000 mg/kg |
| TITANIUM DIOXIDE | Inhalation-Dust/Mist (4 hours) | Rat | LC50 > 6.82 mg/l |
| TITANIUM DIOXIDE | Ingestion | Rat | LD50 > 10,000 mg/kg |
| SILANE | Dermal | Rabbit | LD50 4,000 mg/kg |
| SILANE | Inhalation-Dust/Mist (4 hours) | Rat | LC50 > 5.3 mg/l |
| SILANE | Ingestion | Rat | LD50 7,010 mg/kg |

ATE = acute toxicity estimate

**Skin Corrosion/Irritation**

| Name | Species | Value |
|---|---|---|
| EPOXY RESIN | Rabbit | Mild irritant |

| | | |
|---|---|---|
| SILICA | Rabbit | No significant irritation |
| Toluene | Rabbit | Irritant |
| TITANIUM DIOXIDE | Rabbit | No significant irritation |
| SILANE | Rabbit | Mild irritant |

**Serious Eye Damage/Irritation**

| Name | Species | Value |
|---|---|---|
| EPOXY RESIN | Rabbit | Moderate irritant |
| SILICA | Rabbit | No significant irritation |
| Toluene | Rabbit | Moderate irritant |
| TITANIUM DIOXIDE | Rabbit | No significant irritation |
| SILANE | Rabbit | Corrosive |

**Skin Sensitization**

| Name | Species | Value |
|---|---|---|
| EPOXY RESIN | Human and animal | Sensitizing |
| SILICA | Human and animal | Not classified |
| Toluene | Guinea pig | Not classified |
| TITANIUM DIOXIDE | Human and animal | Not classified |
| SILANE | Guinea pig | Not classified |

**Respiratory Sensitization**

| Name | Species | Value |
|---|---|---|
| EPOXY RESIN | Human | Not classified |

**Germ Cell Mutagenicity**

| Name | Route | Value |
|---|---|---|
| EPOXY RESIN | In vivo | Not mutagenic |
| EPOXY RESIN | In Vitro | Some positive data exist, but the data are not sufficient for classification |
| SILICA | In Vitro | Not mutagenic |
| Toluene | In Vitro | Not mutagenic |
| Toluene | In vivo | Not mutagenic |
| TITANIUM DIOXIDE | In Vitro | Not mutagenic |
| TITANIUM DIOXIDE | In vivo | Not mutagenic |
| SILANE | In Vitro | Some positive data exist, but the data are not sufficient for classification |
| SILANE | In vivo | Some positive data exist, but the data are not sufficient for classification |

**Carcinogenicity**

| Name | Route | Species | Value |
|---|---|---|---|
| EPOXY RESIN | Dermal | Mouse | Some positive data exist, but the data are not sufficient for classification |
| SILICA | Not Specified | Mouse | Some positive data exist, but the data are not sufficient for classification |
| Toluene | Dermal | Mouse | Some positive data exist, but the data are not sufficient for classification |
| Toluene | Ingestion | Rat | Some positive data exist, but the data are not sufficient for classification |
| Toluene | Inhalation | Mouse | Some positive data exist, but the data are not sufficient for classification |

| | | | |
|---|---|---|---|
| TITANIUM DIOXIDE | Ingestion | Multiple animal species | Not carcinogenic |
| TITANIUM DIOXIDE | Inhalation | Rat | Carcinogenic |
| SILANE | Dermal | Mouse | Not carcinogenic |

## Reproductive Toxicity

### Reproductive and/or Developmental Effects

| Name | Route | Value | Species | Test Result | Exposure Duration |
|---|---|---|---|---|---|
| EPOXY RESIN | Ingestion | Not classified for female reproduction | Rat | NOAEL 750 mg/kg/day | 2 generation |
| EPOXY RESIN | Ingestion | Not classified for male reproduction | Rat | NOAEL 750 mg/kg/day | 2 generation |
| EPOXY RESIN | Dermal | Not classified for development | Rabbit | NOAEL 300 mg/kg/day | during organogenesis |
| EPOXY RESIN | Ingestion | Not classified for development | Rat | NOAEL 750 mg/kg/day | 2 generation |
| SILICA | Ingestion | Not classified for female reproduction | Rat | NOAEL 509 mg/kg/day | 1 generation |
| SILICA | Ingestion | Not classified for male reproduction | Rat | NOAEL 497 mg/kg/day | 1 generation |
| SILICA | Ingestion | Not classified for development | Rat | NOAEL 1,350 mg/kg/day | during organogenesis |
| Toluene | Inhalation | Not classified for female reproduction | Human | NOAEL Not available | occupational exposure |
| Toluene | Inhalation | Not classified for male reproduction | Rat | NOAEL 2.3 mg/l | 1 generation |
| Toluene | Ingestion | Toxic to development | Rat | LOAEL 520 mg/kg/day | during gestation |
| Toluene | Inhalation | Toxic to development | Human | NOAEL Not available | poisoning and/or abuse |
| SILANE | Ingestion | Not classified for female reproduction | Rat | NOAEL 1,000 mg/kg/day | 1 generation |
| SILANE | Ingestion | Not classified for male reproduction | Rat | NOAEL 1,000 mg/kg/day | 1 generation |
| SILANE | Ingestion | Not classified for development | Rat | NOAEL 3,000 mg/kg/day | during organogenesis |

## Target Organ(s)

### Specific Target Organ Toxicity - single exposure

| Name | Route | Target Organ(s) | Value | Species | Test Result | Exposure Duration |
|---|---|---|---|---|---|---|
| EPOXY RESIN | Inhalation | respiratory irritation | Some positive data exist, but the data are not sufficient for classification | similar health hazards | NOAEL Not available | |
| Toluene | Inhalation | central nervous system depression | May cause drowsiness or dizziness | Human | NOAEL Not available | |
| Toluene | Inhalation | respiratory irritation | Some positive data exist, but the data are not sufficient for classification | Human | NOAEL Not available | |
| Toluene | Inhalation | immune system | Not classified | Mouse | NOAEL 0.004 mg/l | 3 hours |
| Toluene | Ingestion | central nervous system depression | May cause drowsiness or dizziness | Human | NOAEL Not available | poisoning and/or abuse |

### Specific Target Organ Toxicity - repeated exposure

| Name | Route | Target Organ(s) | Value | Species | Test Result | Exposure Duration |
|---|---|---|---|---|---|---|

| | | | | | | |
|---|---|---|---|---|---|---|
| EPOXY RESIN | Dermal | liver | Not classified | Rat | NOAEL 1,000 mg/kg/day | 2 years |
| EPOXY RESIN | Dermal | nervous system | Not classified | Rat | NOAEL 1,000 mg/kg/day | 13 weeks |
| EPOXY RESIN | Ingestion | auditory system | Not classified | Rat | NOAEL 1,000 mg/kg/day | 28 days |
| EPOXY RESIN | Ingestion | heart | Not classified | Rat | NOAEL 1,000 mg/kg/day | 28 days |
| EPOXY RESIN | Ingestion | endocrine system | Not classified | Rat | NOAEL 1,000 mg/kg/day | 28 days |
| EPOXY RESIN | Ingestion | hematopoietic system | Not classified | Rat | NOAEL 1,000 mg/kg/day | 28 days |
| EPOXY RESIN | Ingestion | liver | Not classified | Rat | NOAEL 1,000 mg/kg/day | 28 days |
| EPOXY RESIN | Ingestion | eyes | Not classified | Rat | NOAEL 1,000 mg/kg/day | 28 days |
| EPOXY RESIN | Ingestion | kidney and/or bladder | Not classified | Rat | NOAEL 1,000 mg/kg/day | 28 days |
| SILICA | Inhalation | respiratory system | Not classified | Human | NOAEL Not available | occupational exposure |
| SILICA | Inhalation | silicosis | Not classified | Human | NOAEL Not available | occupational exposure |
| Toluene | Inhalation | auditory system | Causes damage to organs through prolonged or repeated exposure | Human | NOAEL Not available | poisoning and/or abuse |
| Toluene | Inhalation | nervous system | Causes damage to organs through prolonged or repeated exposure | Human | NOAEL Not available | poisoning and/or abuse |
| Toluene | Inhalation | eyes | Causes damage to organs through prolonged or repeated exposure | Human | NOAEL Not available | poisoning and/or abuse |
| Toluene | Inhalation | olfactory system | Causes damage to organs through prolonged or repeated exposure | Human | NOAEL Not available | poisoning and/or abuse |
| Toluene | Inhalation | respiratory system | Some positive data exist, but the data are not sufficient for classification | Rat | LOAEL 2.3 mg/l | 15 months |
| Toluene | Inhalation | heart | Not classified | Rat | NOAEL 11.3 mg/l | 15 weeks |
| Toluene | Inhalation | liver | Not classified | Rat | NOAEL 11.3 mg/l | 15 weeks |
| Toluene | Inhalation | kidney and/or bladder | Not classified | Rat | NOAEL 11.3 mg/l | 15 weeks |
| Toluene | Inhalation | endocrine system | Not classified | Rat | NOAEL 1.1 mg/l | 4 weeks |
| Toluene | Inhalation | immune system | Not classified | Mouse | NOAEL Not available | 20 days |
| Toluene | Inhalation | bone, teeth, nails, and/or hair | Not classified | Mouse | NOAEL 1.1 mg/l | 8 weeks |
| Toluene | Inhalation | hematopoietic system | Not classified | Human | NOAEL Not available | occupational exposure |
| Toluene | Inhalation | vascular system | Not classified | Human | NOAEL Not available | occupational exposure |
| Toluene | Inhalation | gastrointestinal tract | Not classified | Multiple animal species | NOAEL 11.3 mg/l | 15 weeks |
| Toluene | Ingestion | nervous system | Some positive data exist, but the data are not sufficient for classification | Rat | NOAEL 625 mg/kg/day | 13 weeks |
| Toluene | Ingestion | heart | Not classified | Rat | NOAEL 2,500 mg/kg/day | 13 weeks |

| | | | | | | |
|---|---|---|---|---|---|---|
| Toluene | Ingestion | liver | Not classified | Multiple animal species | NOAEL 2,500 mg/kg/day | 13 weeks |
| Toluene | Ingestion | kidney and/or bladder | Not classified | Multiple animal species | NOAEL 2,500 mg/kg/day | 13 weeks |
| Toluene | Ingestion | hematopoietic system | Not classified | Mouse | NOAEL 600 mg/kg/day | 14 days |
| Toluene | Ingestion | endocrine system | Not classified | Mouse | NOAEL 105 mg/kg/day | 28 days |
| Toluene | Ingestion | immune system | Not classified | Mouse | NOAEL 105 mg/kg/day | 4 weeks |
| TITANIUM DIOXIDE | Inhalation | respiratory system | Some positive data exist, but the data are not sufficient for classification | Rat | LOAEL 0.01 mg/l | 2 years |
| TITANIUM DIOXIDE | Inhalation | pulmonary fibrosis | Not classified | Human | NOAEL Not available | occupational exposure |
| SILANE | Ingestion | heart | Not classified | Rat | NOAEL 1,000 mg/kg/day | 28 days |
| SILANE | Ingestion | endocrine system | Not classified | Rat | NOAEL 1,000 mg/kg/day | 28 days |
| SILANE | Ingestion | bone, teeth, nails, and/or hair | Not classified | Rat | NOAEL 1,000 mg/kg/day | 28 days |
| SILANE | Ingestion | hematopoietic system | Not classified | Rat | NOAEL 1,000 mg/kg/day | 28 days |
| SILANE | Ingestion | liver | Not classified | Rat | NOAEL 1,000 mg/kg/day | 28 days |
| SILANE | Ingestion | immune system | Not classified | Rat | NOAEL 1,000 mg/kg/day | 28 days |
| SILANE | Ingestion | nervous system | Not classified | Rat | NOAEL 1,000 mg/kg/day | 28 days |
| SILANE | Ingestion | kidney and/or bladder | Not classified | Rat | NOAEL 1,000 mg/kg/day | 28 days |
| SILANE | Ingestion | respiratory system | Not classified | Rat | NOAEL 1,000 mg/kg/day | 28 days |

**Aspiration Hazard**

| Name | Value |
|---|---|
| Toluene | Aspiration hazard |

**Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.**

# SECTION 12: Ecological information

## Ecotoxicological information

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

## Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

# SECTION 13: Disposal considerations

**13.1. Disposal methods**
Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Combustion products will include halogen acid (HCl/HF/HBr). Facility must be capable of handling halogenated materials. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

**EPA Hazardous Waste Number (RCRA):** Not regulated

# SECTION 14: Transport Information

For Transport Information, please visit http://3M.com/Transportinfo or call 1-800-364-3577 or 651-737-6501.

# SECTION 15: Regulatory information

## 15.1. US Federal Regulations
Contact 3M for more information.

**EPCRA 311/312 Hazard Classifications:**

| **Physical Hazards** |
|---|
| Not Applicable. |

| **Health Hazards** |
|---|
| Reproductive toxicity |
| Respiratory or Skin Sensitization |
| Serious eye damage or eye irritation |

## 15.2. State Regulations
Contact 3M for more information.

## 15.3. Chemical Inventories
The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

Contact 3M for more information.

## 15.4. International Regulations
Contact 3M for more information.

**This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.**

# SECTION 16: Other information

**NFPA Hazard Classification**
**Health:** 2 **Flammability:** 1 **Instability:** 0 **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

| | | | |
|---|---|---|---|
| **Document Group:** | 23-9078-9 | **Version Number:** | 5.00 |
| **Issue Date:** | 12/01/25 | **Supersedes Date:** | 03/10/23 |

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# Safety Data Sheet

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## SECTION 1: Identification

**1.1. Product identifier**
3M™Scotch-Weld™ EC-2615 B/A Charcoal Part A

**1.2. Recommended use and restrictions on use**

**Recommended use**
Accelerator for 2 Part Adhesive

**1.3. Supplier's details**

| | |
|---|---|
| **MANUFACTURER:** | 3M |
| **DIVISION:** | Automotive and Aerospace Solutions Division |
| **ADDRESS:** | 3M Center, St. Paul, MN 55144-1000, USA |
| **Telephone:** | 1-888-3M HELPS (1-888-364-3577) |

**1.4. Emergency telephone number**
1-800-364-3577 or (651) 737-6501 (24 hours)

## SECTION 2: Hazard identification

**2.1. Hazard classification**
Corrosive to metal: Category 1.
Skin Corrosion/Irritation: Category 1B.
Serious Eye Damage/Irritation: Category 1.
Skin Sensitizer: Category 1.
Specific Target Organ Toxicity (single exposure): Category 1.

**2.2. Label elements**
**Signal word**
Danger

**Symbols**
Corrosion |Exclamation mark |Health Hazard |

**Pictograms**



**Hazard Statements**
May be corrosive to metals.

Causes severe skin burns and eye damage.
May cause an allergic skin reaction.
Causes damage to organs: blood or blood-forming organs.

**Precautionary statements**

**Prevention:**
Keep only in original packaging.
Do not breathe vapors.
Wash exposed skin thoroughly after handling.
Do not eat, drink or smoke when using this product.
Contaminated work clothing should not be allowed out of the workplace.
Wear protective gloves, protective clothing, eye protection, and face protection.

**Response:**
IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower.
IF INHALED: Remove person to fresh air and keep comfortable for breathing.
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
IF exposed or concerned: Immediately call a POISON CENTER or doctor.
Specific treatment (see Notes to Physician on this label).
If skin irritation or rash occurs: Get medical attention.
Take off contaminated clothing and wash it before reuse.
Absorb spillage to prevent material damage.

**Storage:**
Store locked up.
Store in a corrosion-resistant container with a resistant inner liner.

**Disposal:**
Dispose of contents and container in accordance with applicable local, regional, national, and international regulations.

**Notes to Physician:**
Overexposure to this product may result in methemoglobinemia. Methemoglobinemia may be clinically suspected by the presence of clinical "cyanosis" in the presence of a normal PaO2 (as obtained by arterial blood gases). Routine pulse oximetry may be inaccurate for monitoring oxygen saturation in the presence of methemoglobinemia, and should not be used to make the diagnosis of this disorder. If the patient is symptomatic or if the methemoglobin level is >20%, specific therapy with methylene blue should be consider as part of the medical management

**2.3. Hazards not otherwise classified**
May cause chemical gastrointestinal burns.

**Supplemental Information:**
Persons previously sensitized to amines may develop a cross-sensitization reaction to certain other amines.

# SECTION 3: Composition/information on ingredients

| Ingredient | C.A.S. No. | % by Wt |
|---|---|---|
| Modified Epoxy Resin (NJTS Reg. No. 04499600-6839) | Trade Secret* | 40 - 80 Trade Secret * |
| 4,7,10-Trioxatridecane-1,13-Diamine | 4246-51-9 | 10 - 50 Trade Secret * |
| Calcium Salt | 13477-34-4 | 1 - 9 Trade Secret * |
| 2,4,6-tris(Dimethylamino)Methyl)Phenol | 90-72-2 | < 5 Trade Secret * |
| Amorphous Silica | 67762-90-7 | 1 - 5 Trade Secret * |
| Water | 7732-18-5 | <= 2 Trade Secret * |

NJTS or NJTSRN: New Jersey Trade Secret Registry Number.

*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

# SECTION 4: First aid measures

**4.1. Description of first aid measures**

**Inhalation:**
Remove person to fresh air. If you feel unwell, get medical attention.

**Skin Contact:**
Immediately flush with large amounts of water for at least 15 minutes. Remove contaminated clothing. Get immediate medical attention. Wash clothing before reuse.

**Eye Contact:**
Immediately flush with large amounts of water for at least 15 minutes. Remove contact lenses if easy to do. Continue rinsing. Immediately get medical attention.

**If Swallowed:**
Rinse mouth. Do not induce vomiting. Get immediate medical attention.

**4.2. Most important symptoms and effects, both acute and delayed**

Skin burns (localized redness, swelling, itching, intense pain, blistering, and tissue destruction). Allergic skin reaction (redness, swelling, blistering, and itching). Serious damage to the eyes (corneal cloudiness, severe pain, tearing, ulcerations, and significantly impaired or loss of vision). Target organ effects. See Section 11 for additional details.

**4.3. Indication of any immediate medical attention and special treatment required**
Overexposure to this product may result in methemoglobinemia. Methemoglobinemia may be clinically suspected by the presence of clinical "cyanosis" in the presence of a normal PaO2 (as obtained by arterial blood gases). Routine pulse oximetry may be inaccurate for monitoring oxygen saturation in the presence of methemoglobinemia, and should not be used to make the diagnosis of this disorder. If the patient is symptomatic or if the methemoglobin level is >20%, specific therapy with methylene blue should be considered as part of the medical management.

# SECTION 5: Fire-fighting measures

**5.1. Suitable extinguishing media**
In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

**5.2. Special hazards arising from the substance or mixture**
None inherent in this product.

**Hazardous Decomposition or By-Products**

| Substance | Condition |
|---|---|

| | |
|---|---|
| Aldehydes | During Combustion |
| Carbon monoxide | During Combustion |
| Carbon dioxide | During Combustion |
| Hydrogen Chloride | During Combustion |
| Hydrogen Cyanide | During Combustion |
| Oxides of Nitrogen | During Combustion |
| Oxides of Sulfur | During Combustion |
| Toxic Vapor, Gas, Particulate | During Combustion |

**5.3. Special protective actions for fire-fighters**
Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

## SECTION 6: Accidental release measures

**6.1. Personal precautions, protective equipment and emergency procedures**
Use personal protective equipment based on the results of an exposure assessment. Refer to Section 8 for PPE recommendations. If anticipated exposure resulting from an accidental release exceeds the protective capabilities of the PPE listed in Section 8, or are unknown, select PPE that offers an appropriate level of protection. Consider the physical and chemical hazards of the material when doing so. Examples of PPE ensembles for emergency response could include wearing bunker gear for a release of flammable material; wearing chemical protective clothing if the spilled material is a corrosive, a sensitizer, a significant dermal irritant, or can be absorbed through the skin; or donning a positive pressure supplied-air respirator for chemicals with inhalation hazards. For information regarding physical and health hazards, refer to sections 2 and 11 of the SDS. Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice.

**6.2. Environmental precautions**
Avoid release to the environment. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water.

**6.3. Methods and material for containment and cleaning up**
Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a metal container approved for use in transportation by appropriate authorities. The container must be lined with polyethylene plastic or contain a plastic drum liner made of polyethylene. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Cover, but do not seal for 48 hours. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

## SECTION 7: Handling and storage

**7.1. Precautions for safe handling**
For industrial/occupational use only. Not for consumer sale or use. Do not breathe dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse.

**7.2. Conditions for safe storage including any incompatibilities**
Keep only in original container. Store in a corrosive resistant container with a resistant inner liner. Store away from acids.

## SECTION 8: Exposure controls/personal protection

**8.1. Control parameters**

**Occupational exposure limits**
If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

| Ingredient | C.A.S. No. | Agency | Limit type | Additional Comments |
|---|---|---|---|---|
| Silica: Amorphous, including natural diatomaceous earth | 67762-90-7 | OSHA | TWA:20 millions of particles/cu. ft.;TWA concentration:0.8 mg/m3 | |

ACGIH : American Conference of Governmental Industrial Hygienists
AIHA : American Industrial Hygiene Association
CMRG : Chemical Manufacturer's Recommended Guidelines
OSHA : United States Department of Labor - Occupational Safety and Health Administration
TWA: Time-Weighted-Average
STEL: Short Term Exposure Limit
CEIL: Ceiling

**8.2. Exposure controls**

**8.2.1. Engineering controls**
Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment.

**8.2.2. Personal protective equipment (PPE)**

**Eye/face protection**

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:
Full Face Shield
Indirect Vented Goggles

**Skin/hand protection**
Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

For prolonged or repeated contact, gloves made from the following material(s) are recommended (breakthrough times are >4 hours): Neoprene, Nitrile Rubber, Polymer laminate

Any glove recommended for prolonged/repeated contact is also suitable for short-term/splash contact.

If this product is used in a manner that presents a higher potential for exposure (e.g., spraying, high splash potential, etc.), then use of a protective apron may be necessary. See recommended glove material(s) for determining appropriate apron material(s). If a glove material is not available as an apron, polymer laminate is a suitable option.

**Respiratory protection**

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:
Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates
Half facepiece or full facepiece supplied-air respirator

For questions about suitability for a specific application, consult with your respirator manufacturer.

# SECTION 9: Physical and chemical properties

**9.1. Information on basic physical and chemical properties**

| | |
|---|---|
| **Physical state** | Liquid |
| **Color** | Orange-Amber |
| **Odor** | Mild Ammoniacal |
| **Odor threshold** | *No Data Available* |
| **pH** | *Not Applicable* |
| **Melting point/Freezing point** | *No Data Available* |
| **Boiling point/Initial boiling point/Boiling range** | >=171.1 ºC |
| **Flash Point** | >=171.1 ºC [*Test Method:*Closed Cup] |
| **Evaporation rate** | *Not Applicable* |
| **Flammability** | Not Applicable |
| **Flammable Limits(LEL)** | *No Data Available* |
| **Flammable Limits(UEL)** | *No Data Available* |
| **Vapor Pressure** | <=1.3 Pa [@ 20 ºC ] |
| **Relative Vapor Density** | 3.72 [*Ref Std:*AIR=1] |
| **Density** | 1.12 g/ml [@ 20 ºC ] |
| **Relative Density** | 1.12 [*Ref Std:*WATER=1] |
| **Water solubility** | Slight (less than 10%) |
| **Solubility- non-water** | *No Data Available* |
| **Partition coefficient: n-octanol/ water** | *No Data Available* |
| **Autoignition temperature** | *No Data Available* |
| **Decomposition temperature** | *No Data Available* |
| **Kinematic Viscosity** | 7,143 mm2/sec |
| **Volatile Organic Compounds** | *Not Applicable* |
| **Percent volatile as Text** | Negligible |
| **VOC Less H2O & Exempt Solvents** | *Not Applicable* |
| **Molecular weight** | *No Data Available* |

| | |
|---|---|
| **Particle Characteristics** | *Not Applicable* |

# SECTION 10: Stability and reactivity

**10.1. Reactivity**
This material is considered to be non reactive under normal use conditions.

**10.2. Chemical stability**
Stable.

**10.3. Possibility of hazardous reactions**
Hazardous polymerization will not occur.

**10.4. Conditions to avoid**
None known.

**10.5. Incompatible materials**
None known.

**10.6. Hazardous decomposition products**

| **Substance** | **Condition** |
|---|---|
| None known. | |

Refer to section 5.2 for hazardous decomposition products during combustion.

# SECTION 11: Toxicological information

**The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.**

**11.1. Information on Toxicological effects**

**Signs and Symptoms of Exposure**

**Based on test data and/or information on the components, this material may produce the following health effects:**

**Inhalation:**
Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

**Skin Contact:**
Corrosive (Skin Burns): Signs/symptoms may include localized redness, swelling, itching, intense pain, blistering, ulceration, and tissue destruction.

Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

**Eye Contact:**
Corrosive (Eye Burns): Signs/symptoms may include cloudy appearance of the cornea, chemical burns, severe pain, tearing, ulcerations, significantly impaired vision or complete loss of vision.

**Ingestion:**
May be harmful if swallowed.
Gastrointestinal Corrosion: Signs/symptoms may include severe mouth, throat and abdominal pain; nausea; vomiting; and diarrhea; blood in the feces and/or vomitus may also be seen.

May cause additional health effects (see below).

**Additional Health Effects:**

**Single exposure may cause target organ effects:**
Methemoglobinemia: Signs/symptoms may include headache, dizziness, nausea, difficulty breathing, and generalized weakness.

**Carcinogenicity:**

| Ingredient | CAS No. | Class Description | Regulation |
|---|---|---|---|
| Nitrate or nitrite (ingested) under conditions that result in endogenous nitrosation | 13477-34-4 | Grp. 2A: Probable human carc. | International Agency for Research on Cancer |

**Additional Information:**
Persons previously sensitized to amines may develop a cross-sensitization reaction to certain other amines.

**Toxicological Data**
If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

**Acute Toxicity**

| Name | Route | Species | Value |
|---|---|---|---|
| Overall product | Dermal | | No data available; calculated ATE >5,000 mg/kg |
| Overall product | Ingestion | | No data available; calculated ATE >2,000 - =5,000 mg/kg |
| 4,7,10-Trioxatridecane-1,13-Diamine | Dermal | Rabbit | LD50 2,525 mg/kg |
| 4,7,10-Trioxatridecane-1,13-Diamine | Ingestion | Rat | LD50 2,850 mg/kg |
| Calcium Salt | Ingestion | Rat | LD50 >300, <2000 mg/kg |
| Calcium Salt | Dermal | similar compounds | LD50 > 2,000 mg/kg |
| 2,4,6-tris(Dimethylamino)Methyl)Phenol | Dermal | Rat | LD50 1,280 mg/kg |
| 2,4,6-tris(Dimethylamino)Methyl)Phenol | Ingestion | Rat | LD50 1,000 mg/kg |
| Amorphous Silica | Dermal | Rabbit | LD50 > 5,000 mg/kg |
| Amorphous Silica | Inhalation-Dust/Mist (4 hours) | Rat | LC50 > 0.691 mg/l |
| Amorphous Silica | Ingestion | Rat | LD50 > 5,110 mg/kg |

ATE = acute toxicity estimate

**Skin Corrosion/Irritation**

| Name | Species | Value |
|---|---|---|
| 4,7,10-Trioxatridecane-1,13-Diamine | Rabbit | Corrosive |
| Calcium Salt | similar compounds | No significant irritation |
| 2,4,6-tris(Dimethylamino)Methyl)Phenol | Rabbit | Corrosive |
| Amorphous Silica | Rabbit | No significant irritation |

**Serious Eye Damage/Irritation**

| Name | Species | Value |
|---|---|---|
| 4,7,10-Trioxatridecane-1,13-Diamine | Rabbit | Corrosive |
| Calcium Salt | Rabbit | Corrosive |
| 2,4,6-tris(Dimethylamino)Methyl)Phenol | Rabbit | Corrosive |
| Amorphous Silica | Rabbit | No significant irritation |

**Skin Sensitization**

| Name | Species | Value |
|---|---|---|
| 4,7,10-Trioxatridecane-1,13-Diamine | Professional judgement | Sensitizing |
| Calcium Salt | similar compounds | Not classified |
| 2,4,6-tris(Dimethylamino)Methyl)Phenol | Guinea pig | Not classified |
| Amorphous Silica | Human and animal | Not classified |

**Respiratory Sensitization**

For the component/components, either no data are currently available or the data are not sufficient for classification.

**Germ Cell Mutagenicity**

| Name | Route | Value |
|---|---|---|
| 4,7,10-Trioxatridecane-1,13-Diamine | In Vitro | Not mutagenic |
| Calcium Salt | In Vitro | Not mutagenic |

| | | |
|---|---|---|
| 2,4,6-tris(Dimethylamino)Methyl)Phenol | In Vitro | Not mutagenic |
| Amorphous Silica | In Vitro | Not mutagenic |

### Carcinogenicity

| Name | Route | Species | Value |
|---|---|---|---|
| Amorphous Silica | Not Specified | Mouse | Some positive data exist, but the data are not sufficient for classification |

### Reproductive Toxicity

### Reproductive and/or Developmental Effects

| Name | Route | Value | Species | Test Result | Exposure Duration |
|---|---|---|---|---|---|
| 4,7,10-Trioxatridecane-1,13-Diamine | Ingestion | Not classified for female reproduction | Rat | NOAEL 600 mg/kg/day | premating into lactation |
| 4,7,10-Trioxatridecane-1,13-Diamine | Ingestion | Not classified for male reproduction | Rat | NOAEL 600 mg/kg/day | 59 days |
| 4,7,10-Trioxatridecane-1,13-Diamine | Ingestion | Not classified for development | Rat | NOAEL 600 mg/kg/day | premating into lactation |
| Calcium Salt | Ingestion | Not classified for female reproduction | similar compounds | NOAEL 1,500 mg/kg/day | premating into lactation |
| Calcium Salt | Ingestion | Not classified for male reproduction | similar compounds | NOAEL 1,500 mg/kg/day | 28 days |
| Calcium Salt | Ingestion | Not classified for development | similar compounds | NOAEL 1,500 mg/kg/day | premating into lactation |
| 2,4,6-tris(Dimethylamino)Methyl)Phenol | Ingestion | Not classified for male reproduction | Rat | NOAEL 150 mg/kg/day | 2 generation |
| 2,4,6-tris(Dimethylamino)Methyl)Phenol | Ingestion | Not classified for female reproduction | Rat | NOAEL 50 mg/kg/day | 2 generation |
| 2,4,6-tris(Dimethylamino)Methyl)Phenol | Ingestion | Not classified for development | Rabbit | NOAEL 15 mg/kg/day | during gestation |
| Amorphous Silica | Ingestion | Not classified for female reproduction | Rat | NOAEL 509 mg/kg/day | 1 generation |
| Amorphous Silica | Ingestion | Not classified for male reproduction | Rat | NOAEL 497 mg/kg/day | 1 generation |
| Amorphous Silica | Ingestion | Not classified for development | Rat | NOAEL 1,350 mg/kg/day | during organogenesis |

### Target Organ(s)

### Specific Target Organ Toxicity - single exposure

| Name | Route | Target Organ(s) | Value | Species | Test Result | Exposure Duration |
|---|---|---|---|---|---|---|
| 4,7,10-Trioxatridecane-1,13-Diamine | Inhalation | respiratory irritation | Some positive data exist, but the data are not sufficient for classification | similar health hazards | NOAEL Not available | |
| Calcium Salt | Inhalation | respiratory irritation | Some positive data exist, but the data are not sufficient for classification | similar health hazards | NOAEL Not available | |
| Calcium Salt | Ingestion | methemoglobinemia | Causes damage to organs | Human | NOAEL Not available | environmental exposure |
| 2,4,6-tris(Dimethylamino)Methyl)Phenol | Inhalation | respiratory irritation | Some positive data exist, but the data are not sufficient for classification | similar health hazards | NOAEL Not available | |

### Specific Target Organ Toxicity - repeated exposure

| Name | Route | Target Organ(s) | Value | Species | Test Result | Exposure Duration |
|---|---|---|---|---|---|---|
| 4,7,10-Trioxatridecane-1,13-Diamine | Ingestion | gastrointestinal tract | Not classified | Rat | NOAEL 600 mg/kg/day | 59 days |

| | | | | | | |
|---|---|---|---|---|---|---|
| 4,7,10-Trioxatridecane-1,13-Diamine | Ingestion | heart | Not classified | Rat | NOAEL 600 mg/kg/day | 59 days |
| 4,7,10-Trioxatridecane-1,13-Diamine | Ingestion | endocrine system | Not classified | Rat | NOAEL 600 mg/kg/day | 59 days |
| 4,7,10-Trioxatridecane-1,13-Diamine | Ingestion | bone, teeth, nails, and/or hair | Not classified | Rat | NOAEL 600 mg/kg/day | 59 days |
| 4,7,10-Trioxatridecane-1,13-Diamine | Ingestion | hematopoietic system | Not classified | Rat | NOAEL 600 mg/kg/day | 59 days |
| 4,7,10-Trioxatridecane-1,13-Diamine | Ingestion | liver | Not classified | Rat | NOAEL 600 mg/kg/day | 59 days |
| 4,7,10-Trioxatridecane-1,13-Diamine | Ingestion | immune system | Not classified | Rat | NOAEL 600 mg/kg/day | 59 days |
| 4,7,10-Trioxatridecane-1,13-Diamine | Ingestion | muscles | Not classified | Rat | NOAEL 600 mg/kg/day | 59 days |
| 4,7,10-Trioxatridecane-1,13-Diamine | Ingestion | nervous system | Not classified | Rat | NOAEL 600 mg/kg/day | 59 days |
| 4,7,10-Trioxatridecane-1,13-Diamine | Ingestion | eyes | Not classified | Rat | NOAEL 600 mg/kg/day | 59 days |
| 4,7,10-Trioxatridecane-1,13-Diamine | Ingestion | kidney and/or bladder | Not classified | Rat | NOAEL 600 mg/kg/day | 59 days |
| 4,7,10-Trioxatridecane-1,13-Diamine | Ingestion | respiratory system | Not classified | Rat | NOAEL 600 mg/kg/day | 59 days |
| 4,7,10-Trioxatridecane-1,13-Diamine | Ingestion | vascular system | Not classified | Rat | NOAEL 600 mg/kg/day | 59 days |
| Calcium Salt | Ingestion | heart | Not classified | similar compounds | NOAEL 1,500 mg/kg/day | 28 days |
| Calcium Salt | Ingestion | skin | Not classified | similar compounds | NOAEL 1,500 mg/kg/day | 28 days |
| Calcium Salt | Ingestion | endocrine system | Not classified | similar compounds | NOAEL 1,500 mg/kg/day | 28 days |
| Calcium Salt | Ingestion | bone, teeth, nails, and/or hair | Not classified | similar compounds | NOAEL 1,500 mg/kg/day | 28 days |
| Calcium Salt | Ingestion | hematopoietic system | Not classified | similar compounds | NOAEL 1,500 mg/kg/day | 28 days |
| Calcium Salt | Ingestion | liver | Not classified | similar compounds | NOAEL 1,500 mg/kg/day | 28 days |
| Calcium Salt | Ingestion | immune system | Not classified | similar compounds | NOAEL 1,500 mg/kg/day | 28 days |
| Calcium Salt | Ingestion | nervous system | Not classified | similar compounds | NOAEL 1,500 mg/kg/day | 28 days |
| Calcium Salt | Ingestion | eyes | Not classified | similar compounds | NOAEL 1,500 mg/kg/day | 28 days |
| Calcium Salt | Ingestion | kidney and/or bladder | Not classified | similar compounds | NOAEL 1,500 mg/kg/day | 28 days |
| Calcium Salt | Ingestion | respiratory system | Not classified | similar compounds | NOAEL 1,500 mg/kg/day | 28 days |
| Calcium Salt | Ingestion | vascular system | Not classified | similar compounds | NOAEL 1,500 mg/kg/day | 28 days |
| 2,4,6-tris(Dimethylamino)Methyl)Phenol | Dermal | skin | Not classified | Rat | NOAEL 25 mg/kg/day | 4 weeks |
| 2,4,6-tris(Dimethylamino)Methyl)Phenol | Dermal | liver | Not classified | Rat | NOAEL 125 mg/kg/day | 4 weeks |
| 2,4,6- | Dermal | nervous system | Not classified | Rat | NOAEL 125 | 4 weeks |

| | | | | | | |
|---|---|---|---|---|---|---|
| tris(Dimethylamino)Methyl)Phenol | | | | | mg/kg/day | |
| 2,4,6-tris(Dimethylamino)Methyl)Phenol | Dermal | auditory system | Not classified | Rat | NOAEL 125 mg/kg/day | 4 weeks |
| 2,4,6-tris(Dimethylamino)Methyl)Phenol | Dermal | hematopoietic system | Not classified | Rat | NOAEL 125 mg/kg/day | 4 weeks |
| 2,4,6-tris(Dimethylamino)Methyl)Phenol | Dermal | eyes | Not classified | Rat | NOAEL 125 mg/kg/day | 4 weeks |
| 2,4,6-tris(Dimethylamino)Methyl)Phenol | Ingestion | heart | Not classified | Rat | NOAEL 150 mg/kg/day | 90 days |
| 2,4,6-tris(Dimethylamino)Methyl)Phenol | Ingestion | endocrine system | Not classified | Rat | NOAEL 150 mg/kg/day | 90 days |
| 2,4,6-tris(Dimethylamino)Methyl)Phenol | Ingestion | hematopoietic system | Not classified | Rat | NOAEL 150 mg/kg/day | 90 days |
| 2,4,6-tris(Dimethylamino)Methyl)Phenol | Ingestion | liver | Not classified | Rat | NOAEL 150 mg/kg/day | 90 days |
| 2,4,6-tris(Dimethylamino)Methyl)Phenol | Ingestion | muscles | Not classified | Rat | NOAEL 150 mg/kg/day | 90 days |
| 2,4,6-tris(Dimethylamino)Methyl)Phenol | Ingestion | nervous system | Not classified | Rat | NOAEL 150 mg/kg/day | 90 days |
| 2,4,6-tris(Dimethylamino)Methyl)Phenol | Ingestion | kidney and/or bladder | Not classified | Rat | NOAEL 150 mg/kg/day | 90 days |
| 2,4,6-tris(Dimethylamino)Methyl)Phenol | Ingestion | respiratory system | Not classified | Rat | NOAEL 150 mg/kg/day | 90 days |
| 2,4,6-tris(Dimethylamino)Methyl)Phenol | Ingestion | vascular system | Not classified | Rat | NOAEL 150 mg/kg/day | 90 days |
| 2,4,6-tris(Dimethylamino)Methyl)Phenol | Ingestion | auditory system | Not classified | Rat | NOAEL 150 mg/kg/day | 90 days |
| 2,4,6-tris(Dimethylamino)Methyl)Phenol | Ingestion | skin | Not classified | Rat | NOAEL 150 mg/kg/day | 90 days |
| 2,4,6-tris(Dimethylamino)Methyl)Phenol | Ingestion | gastrointestinal tract | Not classified | Rat | NOAEL 150 mg/kg/day | 90 days |
| 2,4,6-tris(Dimethylamino)Methyl)Phenol | Ingestion | bone, teeth, nails, and/or hair | Not classified | Rat | NOAEL 150 mg/kg/day | 90 days |
| 2,4,6-tris(Dimethylamino)Methyl)Phenol | Ingestion | immune system | Not classified | Rat | NOAEL 150 mg/kg/day | 90 days |
| 2,4,6-tris(Dimethylamino)Methyl)Phenol | Ingestion | eyes | Not classified | Rat | NOAEL 150 mg/kg/day | 90 days |
| Amorphous Silica | Inhalation | respiratory system | Not classified | Human | NOAEL Not available | occupational exposure |
| Amorphous Silica | Inhalation | silicosis | Not classified | Human | NOAEL Not available | occupational exposure |

**Aspiration Hazard**
For the component/components, either no data are currently available or the data are not sufficient for classification.

**Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.**

# SECTION 12: Ecological information

### Ecotoxicological information

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

### Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

# SECTION 13: Disposal considerations

**13.1. Disposal methods**
Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Combustion products will include halogen acid (HCl/HF/HBr). Facility must be capable of handling halogenated materials. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

**EPA Hazardous Waste Number (RCRA):** D002 (Corrosive)

# SECTION 14: Transport Information

For Transport Information, please visit http://3M.com/Transportinfo or call 1-800-364-3577 or 651-737-6501.

# SECTION 15: Regulatory information

## 15.1. US Federal Regulations

Contact 3M for more information.

**EPCRA 311/312 Hazard Classifications:**

| **Physical Hazards** |
|---|
| Corrosive to metal |

| **Health Hazards** |
|---|
| Hazard Not Otherwise Classified (HNOC) |
| Respiratory or Skin Sensitization |
| Serious eye damage or eye irritation |
| Skin Corrosion or Irritation |
| Specific target organ toxicity (single or repeated exposure) |

**Section 313 Toxic Chemicals subject to the reporting requirements of that section and 40 CFR part 372 (EPCRA):**

| Ingredient | C.A.S. No | % by Wt |
|---|---|---|
| Calcium Salt | 13477-34-4 | Trade Secret 1 - 9 |

### 15.2. State Regulations
Contact 3M for more information.

### 15.3. Chemical Inventories
The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

Contact 3M for more information.

### 15.4. International Regulations
Contact 3M for more information.

**This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.**

## SECTION 16: Other information

**NFPA Hazard Classification**
**Health:** 3 **Flammability:** 1 **Instability:** 0 **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

| | | | |
|---|---|---|---|
| **Document Group:** | 45-1829-6 | **Version Number:** | 3.00 |
| **Issue Date:** | 12/01/25 | **Supersedes Date:** | 10/14/24 |

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