



## Safety Data Sheet

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### SECTION 1: Identification

#### 1.1. Product identifier

3M™ Scotch-Weld™ Multi-Material Composite Urethane Adhesive DP6330NS, Part B

#### Product Identification Numbers

62-3565-8530-7, 62-3565-9530-6  
7010366145, 7100143701

#### 1.2. Recommended use and restrictions on use

##### Recommended use

Adhesive, Two part urethane adhesives

#### 1.3. Supplier's details

<b>MANUFACTURER:</b>	3M
<b>DIVISION:</b>	Industrial Adhesives and Tapes Division
<b>ADDRESS:</b>	3M Center, St. Paul, MN 55144-1000, USA
<b>Telephone:</b>	1-888-3M HELPS (1-888-364-3577)

#### 1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

### SECTION 2: Hazard identification

#### 2.1. Hazard classification

Reproductive Toxicity: Category 2.

#### 2.2. Label elements

##### Signal word

Warning

##### Symbols

Health Hazard |

##### Pictograms



### Hazard Statements

Suspected of damaging fertility or the unborn child.

### Precautionary statements

#### Prevention:

Obtain special instructions before use.

Do not handle until all safety precautions have been read and understood.

Wear protective gloves.

#### Response:

IF exposed or concerned: Get medical attention.

#### Storage:

Store locked up.

#### Disposal:

Dispose of contents and container in accordance with applicable local, regional, national, and international regulations.

7% of the mixture consists of ingredients of unknown acute oral toxicity.

## SECTION 3: Composition/information on ingredients

Ingredient	C.A.S. No.	% by Wt
Polyol (NJTS Reg. No. 04499600-7463)	Trade Secret*	30 - 50
Talc	14807-96-6	10 - 30 Trade Secret *
Polyether Polyol (NJTS Reg. No. 04499600-7417)	Trade Secret*	10 - 30
Urethane Prepolymer (NJTS Reg. No. 04499600-7462)	Trade Secret*	1 - 10
Thickening Agent (NJTS Reg. No. 04499600-7416)	Trade Secret*	0.1 - 5
Piperazine	110-85-0	0.1 - 1 Trade Secret *
BHT	128-37-0	< 0.5
Quartz Silica	14808-60-7	< 0.3

NJTS or NJTSRN: New Jersey Trade Secret Registry Number.

\*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

## SECTION 4: First aid measures

### 4.1. Description of first aid measures

#### Inhalation:

Remove person to fresh air. If you feel unwell, get medical attention.

#### Skin Contact:

Wash with soap and water. If you are concerned, get medical advice.

**Eye Contact:**

Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

**If Swallowed:**

Rinse mouth. If you are concerned, get medical advice.

**4.2. Most important symptoms and effects, both acute and delayed**

No critical symptoms or effects. See Section 11.1, information on toxicological effects.

**4.3. Indication of any immediate medical attention and special treatment required**

Not applicable

**SECTION 5: Fire-fighting measures****5.1. Suitable extinguishing media**

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

**5.2. Special hazards arising from the substance or mixture**

None inherent in this product.

**Hazardous Decomposition or By-Products****Substance**

Aldehydes  
Carbon monoxide  
Carbon dioxide  
Hydrogen Chloride  
Oxides of Nitrogen

**Condition**

During Combustion  
During Combustion  
During Combustion  
During Combustion  
During Combustion

**5.3. Special protective actions for fire-fighters**

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

**SECTION 6: Accidental release measures****6.1. Personal precautions, protective equipment and emergency procedures**

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Use personal protective equipment based on the results of an exposure assessment. Refer to Section 8 for PPE recommendations. If anticipated exposure resulting from an accidental release exceeds the protective capabilities of the PPE listed in Section 8, or are unknown, select PPE that offers an appropriate level of protection. Consider the physical and chemical hazards of the material when doing so. Examples of PPE ensembles for emergency response could include wearing bunker gear for a release of flammable material; wearing chemical protective clothing if the spilled material is a corrosive, a sensitizer, a significant dermal irritant, or can be absorbed through the skin; or donning a positive pressure supplied-air respirator for chemicals with inhalation hazards. For information regarding physical and health hazards, refer to sections 2 and 11 of the SDS.

**6.2. Environmental precautions**

Avoid release to the environment. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water.

**6.3. Methods and material for containment and cleaning up**

Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label

and SDS. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

## SECTION 7: Handling and storage

### 7.1. Precautions for safe handling

For industrial/occupational use only. Not for consumer sale or use. Do not handle until all safety precautions have been read and understood. Avoid breathing dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Avoid release to the environment. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.) Use personal protective equipment (gloves, respirators, etc.) as required.

### 7.2. Conditions for safe storage including any incompatibilities

Store away from oxidizing agents.

## SECTION 8: Exposure controls/personal protection

### 8.1. Control parameters

#### Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
Piperazine and salts, inhalable fraction and vapor, as piperazine	110-85-0	ACGIH	TWA(as piperazine, inhalable fraction & vapor):0.03 ppm	A4: Not class. as human carcin, Dermal/Respiratory Sensitizer
BHT	128-37-0	ACGIH	TWA(inhalable fraction and vapor):2 mg/m3	A4: Not class. as human carcin
Silicates (less than 1% crystalline silica) talc (containing asbestos)	14807-96-6	OSHA	TWA - Use asbestos limits:	
Talc	14807-96-6	ACGIH	TWA(respirable fraction):2 mg/m3	A4: Not class. as human carcin
Talc	14807-96-6	OSHA	TWA concentration(respirable):0.1 mg/m3(2.4 millions of particles/cu. ft.);TWA:20 millions of particles/cu. ft.	
Quartz Silica	14808-60-7	OSHA	TWA Table Z-1(respirable):0.05 mg/m3;TWA Table Z-3(respirable):0.1 mg/m3;TWA concentration(respirable):0.1 mg/m3(2.4 millions of particles/cu. ft.)	
Silica, crystalline, respirable fraction	14808-60-7	ACGIH	TWA(respirable fraction):0.025 mg/m3	A2: Suspected human carcin.

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

CMRG : Chemical Manufacturer's Recommended Guidelines

OSHA : United States Department of Labor - Occupational Safety and Health Administration

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

## 8.2. Exposure controls

### 8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment.

### 8.2.2. Personal protective equipment (PPE)

#### Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Safety Glasses with side shields

#### Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing.

For prolonged or repeated contact, gloves made from the following material(s) are recommended (breakthrough times are >4 hours): Butyl Rubber, Natural Rubber, Neoprene, Nitrile Rubber, Polyvinyl Chloride

Any glove recommended for prolonged/repeated contact is also suitable for short-term/splash contact.

#### Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

Physical state	Liquid
Specific Physical Form:	Paste
Color	Dark Green
Odor	Slight Ammoniacal
Odor threshold	<i>No Data Available</i>
pH	<i>Not Applicable</i>
Melting point/Freezing point	<i>Not Applicable</i>
Boiling point/Initial boiling point/Boiling range	<i>No Data Available</i>
Flash Point	$\geq 171.1$ °C [ <i>Test Method: Closed Cup</i> ]
Evaporation rate	<i>Not Applicable</i>
Flammability	Not Applicable
Flammable Limits(LEL)	<i>Not Applicable</i>
Flammable Limits(UEL)	<i>Not Applicable</i>
Vapor Pressure	$\leq 0.000004$ mmHg [ <i>@ 68 °F</i> ]

Relative Vapor Density	<i>Not Applicable</i>
Density	1.2 g/ml
Relative Density	1.2 [Ref Std: WATER=1]
Water solubility	Negligible
Solubility- non-water	<i>No Data Available</i>
Partition coefficient: n-octanol/ water	<i>No Data Available</i>
Autoignition temperature	<i>No Data Available</i>
Decomposition temperature	<i>No Data Available</i>
Kinematic Viscosity	1,917 mm <sup>2</sup> /sec
Volatile Organic Compounds	<i>No Data Available</i>
Percent volatile	<i>No Data Available</i>
VOC Less H <sub>2</sub> O & Exempt Solvents	<=1 g/l [Test Method:calculated SCAQMD rule 443.1] [Details:when used as intended with Part A]
VOC Less H <sub>2</sub> O & Exempt Solvents	<=0.1 % [Test Method:calculated SCAQMD rule 443.1] [Details:when used as intended with Part A]
VOC Less H <sub>2</sub> O & Exempt Solvents	<=1 g/l [Test Method:calculated SCAQMD rule 443.1] [Details:as supplied]
Molecular weight	<i>No Data Available</i>

Particle Characteristics	<i>Not Applicable</i>
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## SECTION 10: Stability and reactivity

### 10.1. Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

### 10.2. Chemical stability

Stable.

### 10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

### 10.4. Conditions to avoid

None known.

### 10.5. Incompatible materials

Strong oxidizing agents

### 10.6. Hazardous decomposition products

#### Substance

None known.

#### Condition

Refer to section 5.2 for hazardous decomposition products during combustion.

## SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

### 11.1. Information on Toxicological effects

## Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

### Inhalation:

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

### Skin Contact:

Contact with the skin during product use is not expected to result in significant irritation.

### Eye Contact:

Contact with the eyes during product use is not expected to result in significant irritation.

### Ingestion:

May cause additional health effects (see below).

### Additional Health Effects:

### Reproductive/Developmental Toxicity:

Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

### Carcinogenicity:

Ingredient	CAS No.	Class Description	Regulation
Silica, Crystalline (Respirable Size)	14808-60-7	Known To Be Human Carcinogen.	National Toxicology Program Carcinogens
Talc, not containing asbestos or asbestiform fibres (inhaled)	14807-96-6	Grp. 2A: Probable human carc.	International Agency for Research on Cancer
Silica dust, crystalline, in the form of quartz or cristobalite	14808-60-7	Grp. 1: Carcinogenic to humans	International Agency for Research on Cancer

### Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

### Acute Toxicity

Name	Route	Species	Value
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
Polyol (NJTS Reg. No. 04499600-7463)	Dermal	Rat	LD50 > 2,000 mg/kg
Polyol (NJTS Reg. No. 04499600-7463)	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 50 mg/l
Polyol (NJTS Reg. No. 04499600-7463)	Ingestion	Rat	LD50 4,600 mg/kg
Talc	Dermal		LD50 estimated to be > 5,000 mg/kg
Talc	Ingestion		LD50 estimated to be > 5,000 mg/kg
Polyether Polyol (NJTS Reg. No. 04499600-7417)	Dermal	similar compounds	LD50 > 2,000 mg/kg
Polyether Polyol (NJTS Reg. No. 04499600-7417)	Inhalation-Dust/Mist (4 hours)	similar compounds	LC50 > 3.2 mg/l
Polyether Polyol (NJTS Reg. No. 04499600-7417)	Ingestion	similar compounds	LD50 > 5,000 mg/kg
Thickening Agent (NJTS Reg. No. 04499600-7416)	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 5.2 mg/l
Thickening Agent (NJTS Reg. No. 04499600-7416)	Ingestion	similar compounds	LD50 > 5,000 mg/kg

		ds	
Thickening Agent (NJTS Reg. No. 04499600-7416)	Dermal	similar health hazards	LD50 estimated to be > 5,000 mg/kg
Piperazine	Ingestion	Rat	LD50 2,300 mg/kg
BHT	Dermal	Rat	LD50 > 2,000 mg/kg
BHT	Ingestion	Rat	LD50 > 2,930 mg/kg
Quartz Silica	Dermal		LD50 estimated to be > 5,000 mg/kg
Quartz Silica	Ingestion		LD50 estimated to be > 5,000 mg/kg

ATE = acute toxicity estimate

**Skin Corrosion/Irritation**

Name	Species	Value
Polyol (NJTS Reg. No. 04499600-7463)	Rabbit	No significant irritation
Talc	Rabbit	No significant irritation
Polyether Polyol (NJTS Reg. No. 04499600-7417)	similar compounds	Minimal irritation
Thickening Agent (NJTS Reg. No. 04499600-7416)	similar compounds	No significant irritation
Piperazine	Rabbit	Corrosive
BHT	Human and animal	Minimal irritation
Quartz Silica	Professional judgement	No significant irritation

**Serious Eye Damage/Irritation**

Name	Species	Value
Polyol (NJTS Reg. No. 04499600-7463)	Rabbit	Mild irritant
Talc	Rabbit	No significant irritation
Polyether Polyol (NJTS Reg. No. 04499600-7417)	similar compounds	Mild irritant
Thickening Agent (NJTS Reg. No. 04499600-7416)	similar compounds	Mild irritant
Piperazine	similar health hazards	Corrosive
BHT	Rabbit	Mild irritant

**Skin Sensitization**

Name	Species	Value
Polyether Polyol (NJTS Reg. No. 04499600-7417)	similar compounds	Not classified
Thickening Agent (NJTS Reg. No. 04499600-7416)	Guinea pig	Not classified
Piperazine	Human and animal	Sensitizing
BHT	Human	Not classified

**Respiratory Sensitization**

Name	Species	Value
Talc	Human	Not classified

Piperazine	Human	Sensitizing
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**Germ Cell Mutagenicity**

Name	Route	Value
Talc	In Vitro	Not mutagenic
Talc	In vivo	Not mutagenic
Polyether Polyol (NJTS Reg. No. 04499600-7417)	In Vitro	Not mutagenic
Thickening Agent (NJTS Reg. No. 04499600-7416)	In Vitro	Not mutagenic
Thickening Agent (NJTS Reg. No. 04499600-7416)	In vivo	Not mutagenic
Piperazine	In vivo	Not mutagenic
Piperazine	In Vitro	Some positive data exist, but the data are not sufficient for classification
BHT	In Vitro	Not mutagenic
BHT	In vivo	Not mutagenic
Quartz Silica	In Vitro	Some positive data exist, but the data are not sufficient for classification
Quartz Silica	In vivo	Some positive data exist, but the data are not sufficient for classification

**Carcinogenicity**

Name	Route	Species	Value
Talc	Dermal	Human	Some positive data exist, but the data are not sufficient for classification
Talc	Inhalation	Rat	Carcinogenic
BHT	Ingestion	Multiple animal species	Some positive data exist, but the data are not sufficient for classification
Quartz Silica	Inhalation	Human and animal	Carcinogenic

**Reproductive Toxicity****Reproductive and/or Developmental Effects**

Name	Route	Value	Species	Test Result	Exposure Duration
Talc	Ingestion	Not classified for development	Rat	NOAEL 1,600 mg/kg	during organogenesis
Piperazine	Ingestion	Toxic to female reproduction	Rat	NOAEL 125 mg/kg/day	2 generation
Piperazine	Ingestion	Toxic to male reproduction	Rat	NOAEL 125 mg/kg/day	2 generation
Piperazine	Ingestion	Toxic to development	Rabbit	NOAEL 94 mg/kg/day	during organogenesis
BHT	Ingestion	Not classified for female reproduction	Rat	NOAEL 500 mg/kg/day	2 generation
BHT	Ingestion	Not classified for male reproduction	Rat	NOAEL 500 mg/kg/day	2 generation
BHT	Ingestion	Not classified for development	Rat	NOAEL 100 mg/kg/day	2 generation

**Target Organ(s)****Specific Target Organ Toxicity - single exposure**

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Piperazine	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL not available	
Piperazine	Ingestion	nervous system	Causes damage to organs	Human	NOAEL not	therapeutic

				and animal	available	use
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**Specific Target Organ Toxicity - repeated exposure**

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Talc	Inhalation	pneumoconiosis	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	occupational exposure
Talc	Inhalation	pulmonary fibrosis	Not classified	Rat	NOAEL 18 mg/m <sup>3</sup>	113 weeks
Talc	Inhalation	respiratory system	Not classified	Rat	NOAEL 18 mg/m <sup>3</sup>	113 weeks
Thickening Agent (NJTS Reg. No. 04499600-7416)	Ingestion	liver	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
Thickening Agent (NJTS Reg. No. 04499600-7416)	Ingestion	hematopoietic system	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
Piperazine	Ingestion	hematopoietic system	Not classified	Rat	NOAEL 1,250 mg/kg/day	90 days
Piperazine	Ingestion	eyes	Not classified	Rat	NOAEL 1,250 mg/kg/day	90 days
Piperazine	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 1,250 mg/kg/day	90 days
BHT	Ingestion	liver	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 250 mg/kg/day	28 days
BHT	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 500 mg/kg/day	2 generation
BHT	Ingestion	blood	Not classified	Rat	LOAEL 420 mg/kg/day	40 days
BHT	Ingestion	endocrine system	Not classified	Rat	NOAEL 25 mg/kg/day	2 generation
BHT	Ingestion	heart	Not classified	Mouse	NOAEL 3,480 mg/kg/day	10 weeks
Quartz Silica	Inhalation	silicosis	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	occupational exposure

**Aspiration Hazard**

For the component/components, either no data are currently available or the data are not sufficient for classification.

**Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.**

**SECTION 12: Ecological information****Ecotoxicological information**

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

**Chemical fate information**

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

**SECTION 13: Disposal considerations****13.1. Disposal methods**

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Combustion products will include halogen acid (HCl/HF/HBr). Facility must be capable of handling halogenated materials. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

**EPA Hazardous Waste Number (RCRA):** Not regulated

## SECTION 14: Transport Information

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

## SECTION 15: Regulatory information

### 15.1. US Federal Regulations

Contact 3M for more information.

#### EPCRA 311/312 Hazard Classifications:

##### Physical Hazards

Not Applicable.

##### Health Hazards

Reproductive toxicity

### 15.2. State Regulations

Contact 3M for more information.

### 15.3. Chemical Inventories

The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

Contact 3M for more information.

### 15.4. International Regulations

Contact 3M for more information.

**This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.**

## SECTION 16: Other information

#### NFPA Hazard Classification

**Health:** 1 **Flammability:** 1 **Instability:** 0 **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

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