



## Safety Data Sheet

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<b>Issue Date:</b>	05/03/21	<b>Supersedes Date:</b>	03/24/20

### Product identifier

3M™ Scotchcast™ Connector Sealing Pack 3570G-N (Parts A & B)

### ID Number(s):

78-8129-9653-2, 80-0002-2573-2, 80-6114-6845-7

7000133446, 7100230623

### Recommended use

Electrical, Sealing connectors

### Supplier's details

<b>MANUFACTURER:</b>	3M
<b>DIVISION:</b>	Electrical Markets Division

<b>ADDRESS:</b>	3M Center, St. Paul, MN 55144-1000, USA
<b>Telephone:</b>	1-888-3M HELPS (1-888-364-3577)

### Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

**This product is a kit or a multipart product which consists of multiple, independently packaged components. A Safety Data Sheet (SDS), Article Information Sheet (AIS), or Article Information Letter (AIL) for each of these components is included. Please do not separate the component documents from this cover page. The document numbers for components of this product are:**

29-0489-4, 29-0470-4

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<b>Document Group:</b>	29-0470-4	<b>Version Number:</b>	5.06
<b>Issue Date:</b>	06/24/26	<b>Supersedes Date:</b>	07/14/23

### SECTION 1: Identification

#### 1.1. Product identifier

3M™ Scotchcast™ Electrical Resin 3570G-N (Part B)

#### Product Identification Numbers

LH-A100-0884-0

#### 1.2. Recommended use and restrictions on use

##### Recommended use

Electrical, Sealing connectors

#### 1.3. Supplier's details

<b>MANUFACTURER:</b>	3M
<b>DIVISION:</b>	Electrical Markets Division
<b>ADDRESS:</b>	3M Center, St. Paul, MN 55144-1000, USA
<b>Telephone:</b>	1-888-3M HELPS (1-888-364-3577)

#### 1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

### SECTION 2: Hazard identification

#### 2.1. Hazard classification

Acute Toxicity (oral): Category 4.

Carcinogenicity: Category 1B.

Reproductive Toxicity: Category 1B.

Specific Target Organ Toxicity (repeated exposure): Category 2.

#### 2.2. Label elements

##### Signal word

Danger

##### Symbols

Exclamation mark |Health Hazard|

##### Pictograms



### Hazard Statements

Harmful if swallowed.  
 May cause cancer.  
 May damage fertility or the unborn child.

May cause damage to organs through prolonged or repeated exposure: blood or blood-forming organs | endocrine system | gastrointestinal tract | immune system | kidney/urinary tract | liver.

### Precautionary statements

#### Prevention:

Obtain special instructions before use.  
 Do not handle until all safety precautions have been read and understood.  
 Do not breathe fumes.  
 Wash exposed skin thoroughly after handling.  
 Do not eat, drink or smoke when using this product.  
 Wear protective gloves and if needed, respiratory protection (see SDS Section 8).

#### Response:

IF exposed or concerned: Call a POISON CENTER or doctor.  
 Get medical attention if you feel unwell.  
 Rinse mouth.

#### Storage:

Store locked up.

#### Disposal:

Dispose of contents and container in accordance with applicable local, regional, national, and international regulations.

48% of the mixture consists of ingredients of unknown acute oral toxicity.

## SECTION 3: Composition/information on ingredients

Ingredient	C.A.S. No.	% by Wt
POLY(OXYPROPYLENE) SORBITOL, POLY[OXY(METHYL-1,2-ETHANEDIYL)] DERIV.	52625-13-5	15 - 45
Castor Oil-Based Derivative	Trade Secret*	30 - 40
Benzene, ethenyl-, homopolymer (oligomeric)	9003-53-6	10 - 30 Trade Secret *
Glycols, Polypropylene	25322-69-4	4.9 - 30
Heavy Naphthenic Distillate Solvent Petroleum Extracts	64742-11-6	0.5 - 1.5 Trade Secret *
Carbon Black	1333-86-4	0.1 - 1 Trade Secret *

\*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

## SECTION 4: First aid measures

#### 4.1. Description of first aid measures

**Inhalation:**

Remove person to fresh air. If you feel unwell, get medical attention.

**Skin Contact:**

Wash with soap and water. If you feel unwell, get medical attention.

**Eye Contact:**

Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

**If Swallowed:**

Rinse mouth. If you feel unwell, get medical attention.

#### 4.2. Most important symptoms and effects, both acute and delayed

Target organ effects following prolonged or repeated exposure. See Section 11 for additional details.

#### 4.3. Indication of any immediate medical attention and special treatment required

Not applicable.

## SECTION 5: Fire-fighting measures

#### 5.1. Suitable extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

#### 5.2. Special hazards arising from the substance or mixture

Closed containers exposed to heat from fire may build pressure and explode.

#### Hazardous Decomposition or By-Products

**Substance**

Carbon monoxide

Carbon dioxide

Irritant Vapors or Gases

**Condition**

During Combustion

During Combustion

During Combustion

#### 5.3. Special protective actions for fire-fighters

Water may not effectively extinguish fire; however, it should be used to keep fire-exposed containers and surfaces cool and prevent explosive rupture. Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

## SECTION 6: Accidental release measures

#### 6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Use personal protective equipment based on the results of an exposure assessment. Refer to Section 8 for PPE recommendations. If anticipated exposure resulting from an accidental release exceeds the protective capabilities of the PPE listed in Section 8, or are unknown, select PPE that offers an appropriate level of protection. Consider the physical and chemical hazards of the material when doing so. Examples of PPE ensembles for emergency response could include wearing bunker gear for a release of flammable material; wearing chemical protective clothing if the spilled material is a corrosive, a sensitizer, a significant dermal irritant, or can be absorbed through the skin; or donning a positive pressure supplied-air respirator for chemicals with inhalation hazards. For information regarding physical and health hazards, refer to sections 2 and 11 of the SDS.

#### 6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dikes to prevent entry into sewer systems or

bodies of water.

### 6.3. Methods and material for containment and cleaning up

Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

## SECTION 7: Handling and storage

### 7.1. Precautions for safe handling

Do not handle until all safety precautions have been read and understood. Do not breathe dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Avoid release to the environment. Use personal protective equipment (gloves, respirators, etc.) as required.

### 7.2. Conditions for safe storage including any incompatibilities

No special storage requirements.

## SECTION 8: Exposure controls/personal protection

### 8.1. Control parameters

#### Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
Carbon Black	1333-86-4	ACGIH	TWA(inhalable fraction):3 mg/m3	A3: Confirmed animal carcin.
Carbon Black	1333-86-4	OSHA	TWA:3.5 mg/m3	
Glycols, Polypropylene	25322-69-4	AIHA	TWA(as aerosol):10 mg/m3	
OIL MIST (MINERAL)	64742-11-6	OSHA	TWA(as mist):5 mg/m3	

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

CMRG : Chemical Manufacturer's Recommended Guidelines

OSHA : United States Department of Labor - Occupational Safety and Health Administration

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

### 8.2. Exposure controls

#### 8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment.

#### 8.2.2. Personal protective equipment (PPE)

##### Eye/face protection

None required.

##### Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the

substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended: Polymer laminate

### Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates

Half facepiece or full facepiece supplied-air respirator

For questions about suitability for a specific application, consult with your respirator manufacturer.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

Physical state	Liquid
Color	Dark Brown
Odor	Mild Petroleum
Odor threshold	<i>No Data Available</i>
pH	<i>Not Applicable</i>
Melting point	<i>Not Applicable</i>
Boiling Point	>=200 °F
Flash Point	>=200 °F [ <i>Test Method: Closed Cup</i> ]
Evaporation rate	<i>No Data Available</i>
Flammability	Not Applicable
Flammable Limits(LEL)	<i>No Data Available</i>
Flammable Limits(UEL)	<i>No Data Available</i>
Vapor Pressure	<=650 mmHg [ <i>@ 131 °F</i> ]
Relative Vapor Density	<i>No Data Available</i>
Density	1.08 g/ml
Relative Density	1.08 [ <i>Ref Std: WATER=1</i> ]
Solubility in Water	Negligible
Solubility- non-water	<i>No Data Available</i>
Partition coefficient: n-octanol/ water	<i>No Data Available</i>
Autoignition temperature	<i>No Data Available</i>
Decomposition temperature	<i>No Data Available</i>
Kinematic Viscosity	3,889 mm <sup>2</sup> /sec
Average particle size	<i>Not Applicable</i>
Bulk density	<i>No Data Available</i>
Hazardous Air Pollutants	<i>Not Applicable</i>
Molecular weight	<i>No Data Available</i>
Volatile Organic Compounds	<i>Not Applicable</i>
Percent volatile	<i>Not Applicable</i>
Softening point	<i>Not Applicable</i>
VOC Less H <sub>2</sub> O & Exempt Solvents	<i>Not Applicable</i>
Particle Characteristics	
Primary particle dia-median	18 - 61 nm ( <i>Carbon Black</i> )
Shape of Primary particle	Other (see details) ( <i>Carbon Black</i> )

Specific surface area

21 - 1,200 m<sup>2</sup>/g (*Carbon Black*)**SECTION 10: Stability and reactivity****10.1. Reactivity**

This material is considered to be non reactive under normal use conditions.

**10.2. Chemical stability**

Stable.

**10.3. Possibility of hazardous reactions**

Hazardous polymerization will not occur.

**10.4. Conditions to avoid**

None known.

**10.5. Incompatible materials**

None known.

No Data Available

**10.6. Hazardous decomposition products****Substance****Condition**

None known.

Refer to section 5.2 for hazardous decomposition products during combustion.

**SECTION 11: Toxicological information**

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

**11.1. Information on Toxicological effects****Signs and Symptoms of Exposure**

Based on test data and/or information on the components, this material may produce the following health effects:

**Inhalation:**

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain. May cause additional health effects (see below).

**Skin Contact:**

Contact with the skin during product use is not expected to result in significant irritation. May cause additional health effects (see below).

**Eye Contact:**

Contact with the eyes during product use is not expected to result in significant irritation.

**Ingestion:**

Harmful if swallowed. Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea. May cause additional health effects (see below).

**Additional Health Effects:****Prolonged or repeated exposure may cause target organ effects:**

Hematopoietic Effects: Signs/symptoms may include generalized weakness, fatigue and alterations in numbers of circulating blood cells. Liver Effects: Signs/symptoms may include loss of appetite, weight loss, fatigue, weakness, abdominal tenderness and jaundice. Immunological Effects: Signs/symptoms may include alterations in the number of circulating immune cells, allergic skin and /or respiratory reaction, and changes in immune function. Gastrointestinal Effects: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea. Endocrine Effects: Signs/symptoms may include disruption of gonadal, thyroid, adrenal, or pancreatic function; changes in hormone production; alterations in circulating hormone levels; and/or changes in tissue response to hormones. Kidney/Bladder Effects: Signs/symptoms may include changes in urine production, abdominal or lower back pain, increased protein in urine, increased blood urea nitrogen (BUN), blood in urine, and painful urination.

**Reproductive/Developmental Toxicity:**

Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

**Carcinogenicity:**

Contains a chemical or chemicals which can cause cancer.

<u>Inгредиент</u>	<u>CAS No.</u>	<u>Class Description</u>	<u>Regulation</u>
Carbon black	1333-86-4	Grp. 2B: Possible human carc.	International Agency for Research on Cancer

**Toxicological Data**

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

**Acute Toxicity**

<u>Name</u>	<u>Route</u>	<u>Species</u>	<u>Value</u>
Overall product	Ingestion		No data available; calculated ATE >300 - =2,000 mg/kg
Glycols, Polypropylene	Dermal	Rabbit	LD50 > 10,000 mg/kg
Glycols, Polypropylene	Ingestion	Rat	LD50 > 1,000 mg/kg
Heavy Naphthenic Distillate Solvent Petroleum Extracts	Dermal	similar compounds	LD50 > 3,000 mg/kg
Heavy Naphthenic Distillate Solvent Petroleum Extracts	Inhalation-Dust/Mist (4 hours)	similar compounds	LC50 > 5 mg/l
Heavy Naphthenic Distillate Solvent Petroleum Extracts	Ingestion	similar compounds	LD50 > 5,000 mg/kg
Carbon Black	Dermal	Rabbit	LD50 > 3,000 mg/kg
Carbon Black	Ingestion	Rat	LD50 > 8,000 mg/kg

ATE = acute toxicity estimate

**Skin Corrosion/Irritation**

<u>Name</u>	<u>Species</u>	<u>Value</u>
Glycols, Polypropylene	Not available	No significant irritation
Heavy Naphthenic Distillate Solvent Petroleum Extracts	similar compounds	Mild irritant
Carbon Black	Rabbit	No significant irritation

**Serious Eye Damage/Irritation**

<u>Name</u>	<u>Species</u>	<u>Value</u>
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Glycols, Polypropylene	Not available	Mild irritant
Heavy Naphthenic Distillate Solvent Petroleum Extracts	similar compounds	No significant irritation
Carbon Black	Rabbit	No significant irritation

### Skin Sensitization

Name	Species	Value
Glycols, Polypropylene	Human and animal	Not classified
Heavy Naphthenic Distillate Solvent Petroleum Extracts	similar compounds	Not classified

### Respiratory Sensitization

For the component/components, either no data are currently available or the data are not sufficient for classification.

### Germ Cell Mutagenicity

Name	Route	Value
Glycols, Polypropylene	In Vitro	Not mutagenic
Heavy Naphthenic Distillate Solvent Petroleum Extracts	In Vitro	Some positive data exist, but the data are not sufficient for classification
Heavy Naphthenic Distillate Solvent Petroleum Extracts	In vivo	Some positive data exist, but the data are not sufficient for classification
Carbon Black	In Vitro	Not mutagenic
Carbon Black	In vivo	Some positive data exist, but the data are not sufficient for classification

### Carcinogenicity

Name	Route	Species	Value
Heavy Naphthenic Distillate Solvent Petroleum Extracts	Dermal	similar compounds	Carcinogenic
Carbon Black	Dermal	Mouse	Not carcinogenic
Carbon Black	Ingestion	Mouse	Not carcinogenic
Carbon Black	Inhalation	Rat	Carcinogenic

### Reproductive Toxicity

#### Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test Result	Exposure Duration
Benzene, ethenyl-, homopolymer (oligomeric)	Ingestion	Toxic to female reproduction	Rat	NOAEL 5 mg/kg/day	prematuring into lactation
Heavy Naphthenic Distillate Solvent Petroleum Extracts	Ingestion	Not classified for male reproduction	similar compounds	NOAEL 125 mg/kg/day	13 weeks
Heavy Naphthenic Distillate Solvent Petroleum Extracts	Dermal	Toxic to development	similar compounds	NOAEL 5 mg/kg/day	during gestation

### Target Organ(s)

#### Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Heavy Naphthenic Distillate Solvent Petroleum Extracts	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL not available	

**Specific Target Organ Toxicity - repeated exposure**

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Heavy Naphthenic Distillate Solvent Petroleum Extracts	Dermal	endocrine system	May cause damage to organs though prolonged or repeated exposure	similar compounds	LOAEL 30 mg/kg/day	90 days
Heavy Naphthenic Distillate Solvent Petroleum Extracts	Dermal	gastrointestinal tract	May cause damage to organs though prolonged or repeated exposure	similar compounds	LOAEL 30 mg/kg/day	90 days
Heavy Naphthenic Distillate Solvent Petroleum Extracts	Dermal	hematopoietic system	May cause damage to organs though prolonged or repeated exposure	similar compounds	LOAEL 30 mg/kg/day	90 days
Heavy Naphthenic Distillate Solvent Petroleum Extracts	Dermal	liver	May cause damage to organs though prolonged or repeated exposure	similar compounds	LOAEL 30 mg/kg/day	90 days
Heavy Naphthenic Distillate Solvent Petroleum Extracts	Dermal	immune system	May cause damage to organs though prolonged or repeated exposure	similar compounds	LOAEL 30 mg/kg/day	90 days
Heavy Naphthenic Distillate Solvent Petroleum Extracts	Dermal	kidney and/or bladder	May cause damage to organs though prolonged or repeated exposure	similar compounds	LOAEL 30 mg/kg/day	90 days
Carbon Black	Inhalation	pneumoconiosis	Not classified	Human	NOAEL Not available	occupational exposure

**Aspiration Hazard**

For the component/components, either no data are currently available or the data are not sufficient for classification.

**Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.**

**SECTION 12: Ecological information****Ecotoxicological information**

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

**Chemical fate information**

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

**SECTION 13: Disposal considerations****13.1. Disposal methods**

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

**SECTION 14: Transport Information**

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

**SECTION 15: Regulatory information****15.1. US Federal Regulations**

Contact 3M for more information.

**EPCRA 311/312 Hazard Classifications:****Physical Hazards**

Not Applicable.

**Health Hazards**

Acute toxicity

Carcinogenicity

Reproductive toxicity

Specific target organ toxicity (single or repeated exposure)

**15.2. State Regulations**

Contact 3M for more information.

**15.3. Chemical Inventories**

The components of this product are in compliance with the new substance notification requirements of CEPA.

The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

Contact 3M for more information.

**15.4. International Regulations**

Contact 3M for more information.

**This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.**

**SECTION 16: Other information****NFPA Hazard Classification**

**Health:** 1 **Flammability:** 1 **Instability:** 0 **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

**HMIS Hazard Classification**

**Health:** \*2 **Flammability:** 1 **Physical Hazard:** 0 **Personal Protection:** X - See PPE section.

Hazardous Material Identification System (HMIS® IV) hazard ratings are designed to inform employees of chemical hazards in the workplace. These ratings are based on the inherent properties of the material under expected conditions of normal use and are not intended for use in emergency situations. HMIS® IV ratings are to be used with a fully implemented HMIS® IV program. HMIS® is a registered mark of the American Coatings Association (ACA).

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<b>Issue Date:</b>	07/14/23	<b>Supersedes Date:</b>	04/30/21

### SECTION 1: Identification

#### 1.1. Product identifier

3M™ Scotchcast™ Electrical Resin 3570G-N (Part A)

#### Product Identification Numbers

LH-A100-0884-3

#### 1.2. Recommended use and restrictions on use

##### Recommended use

Electrical, Sealing connectors

#### 1.3. Supplier's details

<b>MANUFACTURER:</b>	3M
<b>DIVISION:</b>	Electrical Markets Division
<b>ADDRESS:</b>	3M Center, St. Paul, MN 55144-1000, USA
<b>Telephone:</b>	1-888-3M HELPS (1-888-364-3577)

#### 1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

### SECTION 2: Hazard identification

#### 2.1. Hazard classification

Serious Eye Damage/Irritation: Category 2B.

Skin Sensitizer: Category 1.

Specific Target Organ Toxicity (repeated exposure): Category 2.

#### 2.2. Label elements

##### Signal word

Warning

##### Symbols

Exclamation mark | Health Hazard |

##### Pictograms

**Hazard Statements**

Causes eye irritation.  
May cause an allergic skin reaction.

May cause damage to organs through prolonged or repeated exposure:  
sensory organs |

**Precautionary Statements****Prevention:**

Do not breathe dust/fume/gas/mist/vapors/spray.  
Wear protective gloves.  
Wash thoroughly after handling.  
Contaminated work clothing must not be allowed out of the workplace.

**Response:**

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
If eye irritation persists: Get medical advice/attention.  
IF ON SKIN: Wash with plenty of soap and water.  
If skin irritation or rash occurs: Get medical advice/attention.  
Wash contaminated clothing before reuse.  
Get medical advice/attention if you feel unwell.

**Disposal:**

Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

**SECTION 3: Composition/information on ingredients**

Ingredient	C.A.S. No.	% by Wt
4,4'-ISOPROPYLIDENEDIPHENOL-EPICHLOROHYDRIN POLYMER	25068-38-6	70 - 80 Trade Secret *
(3',4'-EPOXYCYCLOHEXYLMETHYL) 3,4-EPOXYCYCLOHEXANECARBOXYLATE	2386-87-0	22 - 30 Trade Secret *

\*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

**SECTION 4: First aid measures****4.1. Description of first aid measures****Inhalation:**

Remove person to fresh air. If you feel unwell, get medical attention.

**Skin Contact:**

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

**Eye Contact:**

Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

**If Swallowed:**

Rinse mouth. If you feel unwell, get medical attention.

**4.2. Most important symptoms and effects, both acute and delayed**

Allergic skin reaction (redness, swelling, blistering, and itching). Target organ effects following prolonged or repeated exposure. See Section 11 for additional details.

**4.3. Indication of any immediate medical attention and special treatment required**

Not applicable.

**SECTION 5: Fire-fighting measures****5.1. Suitable extinguishing media**

Use a fire fighting agent suitable for the surrounding fire.

**5.2. Special hazards arising from the substance or mixture**

None inherent in this product.

**Hazardous Decomposition or By-Products****Substance**

Aldehydes

Carbon monoxide

Carbon dioxide

Toxic Vapor, Gas, Particulate

**Condition**

During Combustion

During Combustion

During Combustion

During Combustion

**5.3. Special protective actions for fire-fighters**

No special protective actions for fire-fighters are anticipated.

**SECTION 6: Accidental release measures****6.1. Personal precautions, protective equipment and emergency procedures**

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

**6.2. Environmental precautions**

Avoid release to the environment.

**6.3. Methods and material for containment and cleaning up**

Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

**SECTION 7: Handling and storage****7.1. Precautions for safe handling**

Do not use in a confined area with minimal air exchange. Do not breathe dust/fume/gas/mist/vapors/spray. Do not get in

eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse.

### 7.2. Conditions for safe storage including any incompatibilities

Store away from acids. Store away from strong bases. Store away from oxidizing agents. Store away from amines.

## SECTION 8: Exposure controls/personal protection

### 8.1. Control parameters

#### Occupational exposure limits

No occupational exposure limit values exist for any of the components listed in Section 3 of this SDS.

### 8.2. Exposure controls

#### 8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment.

#### 8.2.2. Personal protective equipment (PPE)

##### Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Safety Glasses with side shields

Indirect Vented Goggles

##### Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended: Polymer laminate

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron - polymer laminate

##### Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

**Appearance**

<b>Physical state</b>	Liquid
<b>Color</b>	Red
<b>Odor</b>	Mild Odor
<b>Odor threshold</b>	<i>No Data Available</i>
<b>pH</b>	<i>Not Applicable</i>
<b>Melting point</b>	<i>Not Applicable</i>
<b>Boiling Point</b>	392 °F
<b>Flash Point</b>	No flash point
<b>Evaporation rate</b>	<i>No Data Available</i>
<b>Flammability (solid, gas)</b>	Not Applicable
<b>Flammable Limits(LEL)</b>	<i>Not Applicable</i>
<b>Flammable Limits(UEL)</b>	<i>Not Applicable</i>
<b>Vapor Pressure</b>	1.55 mmHg [@ 68 °F]
<b>Vapor Density</b>	<i>No Data Available</i>
<b>Density</b>	1.17 g/ml
<b>Specific Gravity</b>	1.17 [Ref Std: WATER=1]
<b>Solubility in Water</b>	Negligible
<b>Solubility- non-water</b>	<i>No Data Available</i>
<b>Partition coefficient: n-octanol/ water</b>	<i>No Data Available</i>
<b>Autoignition temperature</b>	<i>Not Applicable</i>
<b>Decomposition temperature</b>	<i>No Data Available</i>
<b>Viscosity</b>	<i>No Data Available</i>
<b>Percent volatile</b>	<i>No Data Available</i>

**SECTION 10: Stability and reactivity****10.1. Reactivity**

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

**10.2. Chemical stability**

Stable.

**10.3. Possibility of hazardous reactions**

Hazardous polymerization will not occur.

**10.4. Conditions to avoid**

None known.

**10.5. Incompatible materials**

Amines

**10.6. Hazardous decomposition products****Substance**

None known.

**Condition**

Refer to section 5.2 for hazardous decomposition products during combustion.

**SECTION 11: Toxicological information**

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be

relevant to the material as a whole.

### 11.1. Information on Toxicological effects

#### Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

##### Inhalation:

No known health effects.

##### Skin Contact:

Mild Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, and dryness. Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

##### Eye Contact:

Moderate Eye Irritation: Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

##### Ingestion:

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

May cause additional health effects (see below).

#### Additional Health Effects:

##### Prolonged or repeated exposure may cause target organ effects:

Olfactory Effects: Signs/symptoms may include decreased ability to detect odors and/or complete loss of smell.

#### Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

#### Acute Toxicity

Name	Route	Species	Value
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
4,4'-ISOPROPYLIDENEDIPHENOL-EPICHLOROXYDRIN POLYMER	Dermal	Rat	LD50 > 1,600 mg/kg
4,4'-ISOPROPYLIDENEDIPHENOL-EPICHLOROXYDRIN POLYMER	Ingestion	Rat	LD50 > 1,000 mg/kg
(3,4'-EPOXYCYCLOHEXYLMETHYL) 3,4-EPOXYCYCLOHEXANECARBOXYLATE	Dermal	Rabbit	LD50 > 23,400 mg/kg
(3,4'-EPOXYCYCLOHEXYLMETHYL) 3,4-EPOXYCYCLOHEXANECARBOXYLATE	Ingestion	Rat	LD50 5,000 mg/kg

ATE = acute toxicity estimate

#### Skin Corrosion/Irritation

Name	Species	Value
4,4'-ISOPROPYLIDENEDIPHENOL-EPICHLOROXYDRIN POLYMER	Rabbit	Mild irritant
(3,4'-EPOXYCYCLOHEXYLMETHYL) 3,4-EPOXYCYCLOHEXANECARBOXYLATE	Rabbit	Minimal irritation

#### Serious Eye Damage/Irritation

Name	Species	Value
4,4'-ISOPROPYLIDENEDIPHENOL-EPICHLOROXYDRIN POLYMER	Rabbit	Moderate irritant
(3,4'-EPOXYCYCLOHEXYLMETHYL) 3,4-EPOXYCYCLOHEXANECARBOXYLATE	Rabbit	Mild irritant

**Skin Sensitization**

Name	Species	Value
4,4'-ISOPROPYLIDENEDIPHENOL-EPICHLOROHYDRIN POLYMER	Human and animal	Sensitizing
(3',4'-EPOXYCYCLOHEXYLMETHYL) 3,4-EPOXYCYCLOHEXANECARBOXYLATE	Guinea pig	Sensitizing

**Respiratory Sensitization**

Name	Species	Value
4,4'-ISOPROPYLIDENEDIPHENOL-EPICHLOROHYDRIN POLYMER	Human	Not classified

**Germ Cell Mutagenicity**

Name	Route	Value
4,4'-ISOPROPYLIDENEDIPHENOL-EPICHLOROHYDRIN POLYMER	In vivo	Not mutagenic
4,4'-ISOPROPYLIDENEDIPHENOL-EPICHLOROHYDRIN POLYMER	In Vitro	Some positive data exist, but the data are not sufficient for classification
(3',4'-EPOXYCYCLOHEXYLMETHYL) 3,4-EPOXYCYCLOHEXANECARBOXYLATE	In vivo	Not mutagenic
(3',4'-EPOXYCYCLOHEXYLMETHYL) 3,4-EPOXYCYCLOHEXANECARBOXYLATE	In Vitro	Some positive data exist, but the data are not sufficient for classification

**Carcinogenicity**

Name	Route	Species	Value
4,4'-ISOPROPYLIDENEDIPHENOL-EPICHLOROHYDRIN POLYMER	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification
(3',4'-EPOXYCYCLOHEXYLMETHYL) 3,4-EPOXYCYCLOHEXANECARBOXYLATE	Dermal	Mouse	Not carcinogenic

**Reproductive Toxicity****Reproductive and/or Developmental Effects**

Name	Route	Value	Species	Test Result	Exposure Duration
4,4'-ISOPROPYLIDENEDIPHENOL-EPICHLOROHYDRIN POLYMER	Ingestion	Not classified for female reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
4,4'-ISOPROPYLIDENEDIPHENOL-EPICHLOROHYDRIN POLYMER	Ingestion	Not classified for male reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
4,4'-ISOPROPYLIDENEDIPHENOL-EPICHLOROHYDRIN POLYMER	Dermal	Not classified for development	Rabbit	NOAEL 300 mg/kg/day	during organogenesis
4,4'-ISOPROPYLIDENEDIPHENOL-EPICHLOROHYDRIN POLYMER	Ingestion	Not classified for development	Rat	NOAEL 750 mg/kg/day	2 generation
(3',4'-EPOXYCYCLOHEXYLMETHYL) 3,4-EPOXYCYCLOHEXANECARBOXYLATE	Ingestion	Not classified for development	Rat	NOAEL 125 mg/kg/day	during gestation

**Target Organ(s)****Specific Target Organ Toxicity - single exposure**

For the component/components, either no data are currently available or the data are not sufficient for classification.

**Specific Target Organ Toxicity - repeated exposure**

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
4,4'-ISOPROPYLIDENEDIPHENOL-	Dermal	liver	Not classified	Rat	NOAEL 1,000 mg/kg/day	2 years

EPICHLOROHYDRIN POLYMER						
4,4'-ISOPROPYLIDENEDIPH ENOL-EPICHLOROHYDRIN POLYMER	Dermal	nervous system	Not classified	Rat	NOAEL 1,000 mg/kg/day	13 weeks
4,4'-ISOPROPYLIDENEDIPH ENOL-EPICHLOROHYDRIN POLYMER	Ingestion	auditory system   heart   endocrine system   hematopoietic system   liver   eyes   kidney and/or bladder	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
(3,4'-EPOXYCYCLOHEXYLM ETHYL) 3,4-EPOXYCYCLOHEXANE CARBOXYLATE	Ingestion	olfactory system	May cause damage to organs though prolonged or repeated exposure	Rat	NOAEL 5 mg/kg/day	90 days
(3,4'-EPOXYCYCLOHEXYLM ETHYL) 3,4-EPOXYCYCLOHEXANE CARBOXYLATE	Ingestion	liver   kidney and/or bladder   hematopoietic system	Not classified	Rat	NOAEL 500 mg/kg/day	90 days
(3,4'-EPOXYCYCLOHEXYLM ETHYL) 3,4-EPOXYCYCLOHEXANE CARBOXYLATE	Ingestion	endocrine system   respiratory system	Not classified	Rat	NOAEL 1,113 mg/kg/day	14 days

**Aspiration Hazard**

For the component/components, either no data are currently available or the data are not sufficient for classification.

**Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.**

**SECTION 12: Ecological information****Ecotoxicological information**

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

**Chemical fate information**

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

**SECTION 13: Disposal considerations****13.1. Disposal methods**

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

**EPA Hazardous Waste Number (RCRA):** Not regulated

## SECTION 14: Transport Information

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

## SECTION 15: Regulatory information

### 15.1. US Federal Regulations

Contact 3M for more information.

#### EPCRA 311/312 Hazard Classifications:

##### Physical Hazards

Not applicable

##### Health Hazards

Respiratory or Skin Sensitization

Serious eye damage or eye irritation

Specific target organ toxicity (single or repeated exposure)

### 15.2. State Regulations

Contact 3M for more information.

### 15.3. Chemical Inventories

The components of this material are in compliance with the provisions of Australia National Industrial Chemical Notification and Assessment Scheme (NICNAS). Certain restrictions may apply. Contact the selling division for additional information.

The components of this product are in compliance with the new substance notification requirements of CEPA.

The components of this material are in compliance with the China "Measures on Environmental Management of New Chemical Substance". Certain restrictions may apply. Contact the selling division for additional information.

The components of this material are in compliance with the provisions of Japan Industrial Safety and Health Law. Certain restrictions may apply. Contact the selling division for additional information.

The components of this material are in compliance with the provisions of the Korean Toxic Chemical Control Law. Certain restrictions may apply. Contact the selling division for additional information.

The components of this material are in compliance with the provisions of Japan Chemical Substance Control Law. Certain restrictions may apply. Contact the selling division for additional information.

The components of this material are in compliance with the provisions of Philippines RA 6969 requirements. Certain restrictions may apply. Contact the selling division for additional information.

The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

Contact 3M for more information.

### 15.4. International Regulations

Contact 3M for more information.

**This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.**

**SECTION 16: Other information****NFPA Hazard Classification****Health: 2 Flammability: 1 Instability: 0 Special Hazards: None**

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

**HMIS Hazard Classification****Health: \*2 Flammability: 1 Physical Hazard: 0 Personal Protection: X - See PPE section.**

Hazardous Material Identification System (HMIS® IV) hazard ratings are designed to inform employees of chemical hazards in the workplace. These ratings are based on the inherent properties of the material under expected conditions of normal use and are not intended for use in emergency situations. HMIS® IV ratings are to be used with a fully implemented HMIS® IV program. HMIS® is a registered mark of the American Coatings Association (ACA).

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