



## Safety Data Sheet

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<b>Issue Date:</b>	01/13/23	<b>Supersedes Date:</b>	05/03/21

### Product identifier

3M™ W2600 Wind Protection Tape Edge Sealer

### ID Number(s):

70-0066-6805-0, 70-0066-6837-3, 70-0066-6838-1, 70-0066-6839-9, 70-0066-8542-7

7000049495, 7000049496, 7100008766, 7000049497

### Recommended use

Sealant

### Supplier's details

**MANUFACTURER:** 3M  
**DIVISION:** Electrical Markets Division

**ADDRESS:** 3M Center, St. Paul, MN 55144-1000, USA  
**Telephone:** 1-888-3M HELPS (1-888-364-3577)

### Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

**This product is a kit or a multipart product which consists of multiple, independently packaged components. A Safety Data Sheet (SDS), Article Information Sheet (AIS), or Article Information Letter (AIL) for each of these components is included. Please do not separate the component documents from this cover page. The document numbers for components of this product are:**

27-8973-3, 27-8969-1

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<b>Document Group:</b>	27-8973-3	<b>Version Number:</b>	4.01
<b>Issue Date:</b>	12/30/21	<b>Supersedes Date:</b>	02/17/20

### SECTION 1: Identification

#### 1.1. Product identifier

3M™ W2600 Wind Protection Tape Edge Sealer (Part B)

#### Product Identification Numbers

LC-H000-0012-3

#### 1.2. Recommended use and restrictions on use

##### Recommended use

Tape Edge Sealer, Sealant

#### 1.3. Supplier's details

<b>MANUFACTURER:</b>	3M
<b>DIVISION:</b>	Electrical Markets Division
<b>ADDRESS:</b>	3M Center, St. Paul, MN 55144-1000, USA
<b>Telephone:</b>	1-888-3M HELPS (1-888-364-3577)

#### 1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

### SECTION 2: Hazard identification

#### 2.1. Hazard classification

Skin Sensitizer: Category 1A.

Reproductive Toxicity: Category 1B.

#### 2.2. Label elements

##### Signal word

Danger

##### Symbols

Exclamation mark | Health Hazard |

##### Pictograms

**Hazard Statements**

May cause an allergic skin reaction.  
May damage fertility or the unborn child.

**Precautionary Statements****Prevention:**

Obtain special instructions before use.  
Do not handle until all safety precautions have been read and understood.  
Avoid breathing dust/fume/gas/mist/vapors/spray.  
Wear protective gloves.  
Contaminated work clothing must not be allowed out of the workplace.

**Response:**

IF ON SKIN: Wash with plenty of soap and water.  
If skin irritation or rash occurs: Get medical advice/attention.  
Wash contaminated clothing before reuse.  
IF exposed or concerned: Get medical advice/attention.

**Storage:**

Store locked up.

**Disposal:**

Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

64% of the mixture consists of ingredients of unknown acute dermal toxicity.

### SECTION 3: Composition/information on ingredients

Ingredient	C.A.S. No.	% by Wt
Polyester Polyol	Trade Secret*	60 - 70 Trade Secret *
Polycaprolactone Triol	37625-56-2	10 - 30 Trade Secret *
1,4-Butanediol, Polyester With 2-Oxepanone	31831-53-5	5 - 10 Trade Secret *
Neopentyl Glycol, Adipic Acid Polymer	27925-07-1	5 - 10 Trade Secret *
2-ethylhexyl 2-cyano-3,3-diphenylacrylate	6197-30-4	0.1 - 1 Trade Secret *
Bis(1,2,2,6,6-pentamethyl-4-piperidiny) sebacate	41556-26-7	< 1 Trade Secret *
Methyl 1,2,2,6,6-Pentamethyl-4-Piperidiny Sebacate	82919-37-7	< 1 Trade Secret *
3,3'-[(dibutylstannylene)bis(thio)]bis-1,2-propandiol	68298-38-4	< 0.5 Trade Secret *

\*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

### SECTION 4: First aid measures

**4.1. Description of first aid measures****Inhalation:**

No need for first aid is anticipated.

**Skin Contact:**

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

**Eye Contact:**

Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

**If Swallowed:**

Rinse mouth. If you feel unwell, get medical attention.

**4.2. Most important symptoms and effects, both acute and delayed**

Allergic skin reaction (redness, swelling, blistering, and itching).

**4.3. Indication of any immediate medical attention and special treatment required**

Not applicable

**SECTION 5: Fire-fighting measures****5.1. Suitable extinguishing media**

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

**5.2. Special hazards arising from the substance or mixture**

None inherent in this product.

**Hazardous Decomposition or By-Products****Substance**

Carbon monoxide

Carbon dioxide

Oxides of Nitrogen

**Condition**

During Combustion

During Combustion

During Combustion

**5.3. Special protective actions for fire-fighters**

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

**SECTION 6: Accidental release measures****6.1. Personal precautions, protective equipment and emergency procedures**

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

**6.2. Environmental precautions**

Avoid release to the environment.

**6.3. Methods and material for containment and cleaning up**

Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

## SECTION 7: Handling and storage

### 7.1. Precautions for safe handling

Do not handle until all safety precautions have been read and understood. Do not breathe dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.) Use personal protective equipment (gloves, respirators, etc.) as required.

### 7.2. Conditions for safe storage including any incompatibilities

Store away from oxidizing agents.

## SECTION 8: Exposure controls/personal protection

### 8.1. Control parameters

#### Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
TIN, ORGANIC COMPOUNDS	68298-38-4	ACGIH	TWA(as Sn):0.1 mg/m <sup>3</sup> ;STEL(as Sn):0.2 mg/m <sup>3</sup>	A4: Not class. as human carcin, SKIN
TIN, ORGANIC COMPOUNDS	68298-38-4	OSHA	TWA(as Sn):0.1 mg/m <sup>3</sup>	

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

CMRG : Chemical Manufacturer's Recommended Guidelines

OSHA : United States Department of Labor - Occupational Safety and Health Administration

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

### 8.2. Exposure controls

#### 8.2.1. Engineering controls

No engineering controls required.

#### 8.2.2. Personal protective equipment (PPE)

##### Eye/face protection

None required.

##### Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity. Gloves made from the following material(s) are recommended: Polymer laminate

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron - polymer laminate

##### Respiratory protection

None required.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

#### Appearance

Physical state

Liquid

Color

Colorless

Specific Physical Form:

Viscous

Odor

Solvent

Odor threshold

*No Data Available*

pH

*Not Applicable*

Melting point

*No Data Available*

Boiling Point

$\geq 260$  °F

Flash Point

220 °F [*Test Method*:Closed Cup] [*Details*:SetaFlash]

Evaporation rate

*No Data Available*

Flammability (solid, gas)

Not Applicable

Flammable Limits(LEL)

*Not Applicable*

Flammable Limits(UEL)

*Not Applicable*

Vapor Pressure

Negligible

Vapor Density

*No Data Available*

Density

*No Data Available*

Specific Gravity

1.14 [*Ref Std*:WATER=1]

Solubility in Water

Slight (less than 10%)

Solubility- non-water

*No Data Available*

Partition coefficient: n-octanol/ water

*No Data Available*

Autoignition temperature

*No Data Available*

Decomposition temperature

*No Data Available*

Viscosity

42,000 centipoise

Hazardous Air Pollutants

*Not Applicable*

Molecular weight

*No Data Available*

Volatile Organic Compounds

2.3 g/l [*Test Method*:calculated SCAQMD rule 443.1]

[*Details*:EU VOC Content]

Percent volatile

0.2 %

VOC Less H<sub>2</sub>O & Exempt Solvents

2.3 g/l [*Test Method*:calculated SCAQMD rule 443.1]

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

### 10.2. Chemical stability

Stable.

### 10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

### 10.4. Conditions to avoid

None known.

### 10.5. Incompatible materials

Strong oxidizing agents

### 10.6. Hazardous decomposition products

Substance

Condition

None known.

Refer to section 5.2 for hazardous decomposition products during combustion.

## SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

### 11.1. Information on Toxicological effects

#### Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

#### Inhalation:

No known health effects.

#### Skin Contact:

May be harmful in contact with skin.

Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

#### Eye Contact:

Contact with the eyes during product use is not expected to result in significant irritation.

#### Ingestion:

May cause additional health effects (see below).

#### Additional Health Effects:

#### Reproductive/Developmental Toxicity:

Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

#### Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

#### Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >2,000 - ≤5,000 mg/kg
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
Polycaprolactone Triol	Dermal		LD50 estimated to be 2,000 - 5,000 mg/kg
Polycaprolactone Triol	Ingestion		LD50 > 2,000 mg/kg
1,4-Butanediol, Polyester With 2-Oxepanone	Dermal		LD50 estimated to be 2,000 - 5,000 mg/kg
Neopentyl Glycol, Adipic Acid Polymer	Dermal		LD50 estimated to be > 5,000 mg/kg
Neopentyl Glycol, Adipic Acid Polymer	Ingestion		LD50 estimated to be > 5,000 mg/kg
1,4-Butanediol, Polyester With 2-Oxepanone	Ingestion	Rat	LD50 > 2,000 mg/kg
Bis(1,2,2,6,6-pentamethyl-4-piperidiny) sebacate	Dermal		LD50 estimated to be 2,000 - 5,000 mg/kg
Bis(1,2,2,6,6-pentamethyl-4-piperidiny) sebacate	Ingestion	Rat	LD50 3,125 mg/kg
2-ethylhexyl 2-cyano-3,3-diphenylacrylate	Dermal		LD50 estimated to be > 5,000 mg/kg
Methyl 1,2,2,6,6-Pentamethyl-4-Piperidiny Sebacate	Dermal		LD50 estimated to be 2,000 - 5,000 mg/kg



2-ethylhexyl 2-cyano-3,3-diphenylacrylate	Ingestion	Rat	LD50 > 5,000 mg/kg
Methyl 1,2,2,6,6-Pentamethyl-4-PiperidinyI Sebacate	Ingestion	Rat	LD50 3,125 mg/day
3,3'-[(dibutylstannylene)bis(thio)]bis-1,2-propandiol	Ingestion		LD50 estimated to be 300 - 2,000 mg/kg

ATE = acute toxicity estimate

### Skin Corrosion/Irritation

Name	Species	Value
Bis(1,2,2,6,6-pentamethyl-4-piperidinyI) sebacate	Rabbit	No significant irritation
2-ethylhexyl 2-cyano-3,3-diphenylacrylate	Rabbit	Minimal irritation
Methyl 1,2,2,6,6-Pentamethyl-4-PiperidinyI Sebacate	Rabbit	No significant irritation
3,3'-[(dibutylstannylene)bis(thio)]bis-1,2-propandiol	similar compound	Irritant

### Serious Eye Damage/Irritation

Name	Species	Value
Bis(1,2,2,6,6-pentamethyl-4-piperidinyI) sebacate	Rabbit	No significant irritation
2-ethylhexyl 2-cyano-3,3-diphenylacrylate	similar health hazards	Mild irritant
Methyl 1,2,2,6,6-Pentamethyl-4-PiperidinyI Sebacate	Rabbit	No significant irritation
3,3'-[(dibutylstannylene)bis(thio)]bis-1,2-propandiol	similar compound	Severe irritant

### Skin Sensitization

Name	Species	Value
Bis(1,2,2,6,6-pentamethyl-4-piperidinyI) sebacate	Guinea pig	Sensitizing
2-ethylhexyl 2-cyano-3,3-diphenylacrylate	Guinea pig	Not classified
Methyl 1,2,2,6,6-Pentamethyl-4-PiperidinyI Sebacate	Guinea pig	Sensitizing
3,3'-[(dibutylstannylene)bis(thio)]bis-1,2-propandiol	Guinea pig	Sensitizing

### Photosensitization

Name	Species	Value
2-ethylhexyl 2-cyano-3,3-diphenylacrylate	Guinea pig	Not sensitizing

### Respiratory Sensitization

For the component/components, either no data are currently available or the data are not sufficient for classification.

### Germ Cell Mutagenicity

Name	Route	Value
Bis(1,2,2,6,6-pentamethyl-4-piperidinyI) sebacate	In Vitro	Not mutagenic
2-ethylhexyl 2-cyano-3,3-diphenylacrylate	In Vitro	Not mutagenic
2-ethylhexyl 2-cyano-3,3-diphenylacrylate	In vivo	Not mutagenic
Methyl 1,2,2,6,6-Pentamethyl-4-PiperidinyI Sebacate	In Vitro	Not mutagenic
3,3'-[(dibutylstannylene)bis(thio)]bis-1,2-propandiol	In vivo	Some positive data exist, but the data are not sufficient for classification

### Carcinogenicity

For the component/components, either no data are currently available or the data are not sufficient for classification.

### Reproductive Toxicity

**Reproductive and/or Developmental Effects**

Name	Route	Value	Species	Test Result	Exposure Duration
2-ethylhexyl 2-cyano-3,3-diphenylacrylate	Dermal	Not classified for development	Rabbit	NOAEL 300 mg/kg/day	during organogenesis
2-ethylhexyl 2-cyano-3,3-diphenylacrylate	Ingestion	Not classified for development	Rat	NOAEL 1,000 mg/kg/day	during organogenesis
3,3'-[(dibutylstannylene)bis(thio)]bis-1,2-propandiol	Ingestion	Toxic to female reproduction	Rat	NOAEL 2 mg/kg/day	prematuring into lactation
3,3'-[(dibutylstannylene)bis(thio)]bis-1,2-propandiol	Ingestion	Toxic to development	Rat	NOAEL 2.5 mg/kg/day	during gestation

**Target Organ(s)****Specific Target Organ Toxicity - single exposure**

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
2-ethylhexyl 2-cyano-3,3-diphenylacrylate	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification		NOAEL Not available	

**Specific Target Organ Toxicity - repeated exposure**

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
2-ethylhexyl 2-cyano-3,3-diphenylacrylate	Dermal	hematopoietic system	Not classified	Rabbit	NOAEL 534 mg/kg/day	13 weeks
2-ethylhexyl 2-cyano-3,3-diphenylacrylate	Ingestion	endocrine system	Not classified	Rat	NOAEL 1,085 mg/kg	90 days
2-ethylhexyl 2-cyano-3,3-diphenylacrylate	Ingestion	blood   liver   kidney and/or bladder	Not classified	Rabbit	NOAEL 1,085 mg/kg/day	13 weeks
3,3'-[(dibutylstannylene)bis(thio)]bis-1,2-propandiol	Ingestion	liver	Causes damage to organs through prolonged or repeated exposure	Rat	NOAEL 2 mg/kg/day	2 weeks
3,3'-[(dibutylstannylene)bis(thio)]bis-1,2-propandiol	Ingestion	immune system	Causes damage to organs through prolonged or repeated exposure	Rat	NOAEL 0.3 mg/kg/day	28 days

**Aspiration Hazard**

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

**SECTION 12: Ecological information****Ecotoxicological information**

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

**Chemical fate information**

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

**SECTION 13: Disposal considerations**

**13.1. Disposal methods**

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of waste product in a permitted industrial waste facility. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

EPA Hazardous Waste Number (RCRA): D008 (Lead)

**SECTION 14: Transport Information**

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

**SECTION 15: Regulatory information**

**15.1. US Federal Regulations**

Contact 3M for more information.

**EPCRA 311/312 Hazard Classifications:**

**Physical Hazards**

Not applicable

**Health Hazards**

Reproductive toxicity

Respiratory or Skin Sensitization

**15.2. State Regulations**

Contact 3M for more information.

**15.3. Chemical Inventories**

The components of this material are in compliance with the provisions of Australia National Industrial Chemical Notification and Assessment Scheme (NICNAS). Certain restrictions may apply. Contact the selling division for additional information.

The components of this material are in compliance with the China "Measures on Environmental Management of New Chemical Substance". Certain restrictions may apply. Contact the selling division for additional information.

The components of this material are in compliance with the provisions of Japan Chemical Substance Control Law. Certain restrictions may apply. Contact the selling division for additional information.

The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

Contact 3M for more information.

**15.4. International Regulations**

Contact 3M for more information.

**This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.**

**SECTION 16: Other information**

**NFPA Hazard Classification****Health: 2 Flammability: 1 Instability: 0 Special Hazards: None**

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

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<b>Issue Date:</b>	07/29/22	<b>Supersedes Date:</b>	02/17/20

### SECTION 1: Identification

#### 1.1. Product identifier

3M™ W2600 Wind Protection Tape Edge Sealer (Part A)

#### Product Identification Numbers

LC-H000-0011-3

#### 1.2. Recommended use and restrictions on use

##### Recommended use

Sealant

#### 1.3. Supplier's details

<b>MANUFACTURER:</b>	3M
<b>DIVISION:</b>	Electrical Markets Division
<b>ADDRESS:</b>	3M Center, St. Paul, MN 55144-1000, USA
<b>Telephone:</b>	1-888-3M HELPS (1-888-364-3577)

#### 1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

### SECTION 2: Hazard identification

#### 2.1. Hazard classification

Respiratory Sensitizer: Category 1A.

Skin Sensitizer: Category 1A.

Specific Target Organ Toxicity (single exposure): Category 3.

#### 2.2. Label elements

##### Signal word

Danger

##### Symbols

Exclamation mark | Health Hazard |

##### Pictograms



**Hazard Statements**

May cause allergy or asthma symptoms or breathing difficulties if inhaled.  
 May cause an allergic skin reaction.  
 May cause respiratory irritation.

**Precautionary Statements**

**Prevention:**

Avoid breathing dust/fume/gas/mist/vapors/spray.  
 Use only outdoors or in a well-ventilated area.  
 In case of inadequate ventilation wear respiratory protection.  
 Wear protective gloves.  
 Contaminated work clothing must not be allowed out of the workplace.

**Response:**

IF INHALED: Remove person to fresh air and keep comfortable for breathing.  
 If experiencing respiratory symptoms: Call a POISON CENTER or doctor/physician.  
 IF ON SKIN: Wash with plenty of soap and water.  
 If skin irritation or rash occurs: Get medical advice/attention.  
 Wash contaminated clothing before reuse.  
 Call a POISON CENTER or doctor/physician if you feel unwell.

**Storage:**

Store in a well-ventilated place. Keep container tightly closed.  
 Store locked up.

**Disposal:**

Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

**Supplemental Information:**

Persons previously sensitized to isocyanates may develop a cross-sensitization reaction to other isocyanates.

**SECTION 3: Composition/information on ingredients**

Ingredient	C.A.S. No.	% by Wt
Hexamethylene diisocyanate polymer	28182-81-2	99 - 100 Trade Secret *
Hexamethylene diisocyanate	822-06-0	< 0.5 Trade Secret *

\*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

**SECTION 4: First aid measures**

**4.1. Description of first aid measures**

**Inhalation:**

Remove person to fresh air. If you feel unwell, get medical attention.

**Skin Contact:**

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

**Eye Contact:**

No need for first aid is anticipated.

**If Swallowed:**

Rinse mouth. If you feel unwell, get medical attention.

**4.2. Most important symptoms and effects, both acute and delayed**

Irritating to the respiratory tract (coughing, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain). Allergic respiratory reaction (difficulty breathing, wheezing, cough, and tightness of chest). Allergic skin reaction (redness, swelling, blistering, and itching).

**4.3. Indication of any immediate medical attention and special treatment required**

Not applicable

**SECTION 5: Fire-fighting measures**

**5.1. Suitable extinguishing media**

DO NOT USE WATER

**5.2. Special hazards arising from the substance or mixture**

Closed containers exposed to heat from fire may build pressure and explode.

**Hazardous Decomposition or By-Products**

**Substance**

Carbon monoxide  
Carbon dioxide  
Hydrogen Cyanide  
Oxides of Nitrogen

**Condition**

During Combustion  
During Combustion  
During Combustion  
During Combustion

**5.3. Special protective actions for fire-fighters**

No special protective actions for fire-fighters are anticipated.

**SECTION 6: Accidental release measures**

**6.1. Personal precautions, protective equipment and emergency procedures**

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

**6.2. Environmental precautions**

Avoid release to the environment.

**6.3. Methods and material for containment and cleaning up**

Pour isocyanate decontaminant solution (90% water, 8% concentrated ammonia, 2% detergent) on spill and allow to react for 10 minutes. Or pour water on spill and allow to react for more than 30 minutes. Cover with absorbent material. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a container approved for transportation by appropriate authorities, but do not seal the container for 48 hours to avoid pressure build-up. Clean up residue with detergent and water. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

**SECTION 7: Handling and storage**

**7.1. Precautions for safe handling**

Avoid breathing dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse.

**7.2. Conditions for safe storage including any incompatibilities**

Store in a well-ventilated place. Keep container tightly closed to prevent contamination with water or air. If contamination is suspected, do not reseal container. Store away from heat. Store away from acids.

**SECTION 8: Exposure controls/personal protection**

**8.1. Control parameters**

**Occupational exposure limits**

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
Hexamethylene diisocyanate	822-06-0	ACGIH	TWA:0.005 ppm	

ACGIH : American Conference of Governmental Industrial Hygienists  
 AIHA : American Industrial Hygiene Association  
 CMRG : Chemical Manufacturer's Recommended Guidelines  
 OSHA : United States Department of Labor - Occupational Safety and Health Administration  
 TWA: Time-Weighted-Average  
 STEL: Short Term Exposure Limit  
 CEIL: Ceiling

**8.2. Exposure controls**

**8.2.1. Engineering controls**

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment.

**8.2.2. Personal protective equipment (PPE)**

**Eye/face protection**

None required.

**Skin/hand protection**

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity. Gloves made from the following material(s) are recommended: Butyl Rubber  
 Polyethylene  
 Polymer laminate

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron – Butyl rubber

Apron – Polyethylene  
 Apron - polymer laminate

**Respiratory protection**



An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

#### Appearance

Physical state

Liquid

Color

Light Yellow

Specific Physical Form:

Paste

Odor

Odorless

Odor threshold

*No Data Available*

pH

*Not Applicable*

Melting point

*No Data Available*

Boiling Point

$\geq 203$  °C [*@ 1 mmHg*]

Flash Point

166 °C [*Test Method: Closed Cup*]

Evaporation rate

*No Data Available*

Flammability (solid, gas)

Not Applicable

Flammable Limits(LEL)

*No Data Available*

Flammable Limits(UEL)

*No Data Available*

Vapor Pressure

$\leq 27$  psia [*@ 131.000000000 °F*] [*Details: MITS data*]

Vapor Density

*No Data Available*

Density

*No Data Available*

Specific Gravity

1.16 [*Ref Std: WATER=1*]

Solubility in Water

Appreciable [*Details: CONDITIONS: reacts*]

Solubility- non-water

*No Data Available*

Partition coefficient: n-octanol/ water

*No Data Available*

Autoignition temperature

*No Data Available*

Decomposition temperature

*No Data Available*

Viscosity

$\geq 40,000$  centipoise

Hazardous Air Pollutants

0.002 lb HAPS/lb solids [*Test Method: Calculated*]

Molecular weight

*No Data Available*

Volatile Organic Compounds

2.4 g/l [*Test Method: calculated SCAQMD rule 443.1*]  
[*Details: EU VOC Content*]

Percent volatile

0.2 %

VOC Less H<sub>2</sub>O & Exempt Solvents

2.4 g/l [*Test Method: calculated SCAQMD rule 443.1*]

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

### 10.2. Chemical stability

Stable.

### 10.3. Possibility of hazardous reactions

Hazardous polymerization may occur.

### 10.4. Conditions to avoid

Heat

**10.5. Incompatible materials**

Strong acids

**10.6. Hazardous decomposition products**

<u>Substance</u>	<u>Condition</u>
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

**SECTION 11: Toxicological information**

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

**11.1. Information on Toxicological effects**

**Signs and Symptoms of Exposure**

**Based on test data and/or information on the components, this material may produce the following health effects:**

**Inhalation:**

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Allergic Respiratory Reaction: Signs/symptoms may include difficulty breathing, wheezing, cough, and tightness of chest.

**Skin Contact:**

Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

**Eye Contact:**

Contact with the eyes during product use is not expected to result in significant irritation.

**Ingestion:**

No known health effects.

**Additional Information:**

Persons previously sensitized to isocyanates may develop a cross-sensitization reaction to other isocyanates.

**Toxicological Data**

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

**Acute Toxicity**

Name	Route	Species	Value
Overall product	Inhalation-Vapor(4 hr)		No data available; calculated ATE >50 mg/l
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
Hexamethylene diisocyanate polymer	Inhalation-Dust/Mist (4 hours)	Professional judgement	LC50 estimated to be 1 - 5 mg/l
Hexamethylene diisocyanate polymer	Dermal	Rabbit	LD50 > 5,000 mg/kg

Hexamethylene diisocyanate polymer	Ingestion	Rat	LD50 > 5,000 mg/kg
Hexamethylene diisocyanate	Dermal	Rat	LD50 > 7,000 mg/kg
Hexamethylene diisocyanate	Inhalation-Dust/Mist (4 hours)	Rat	LC50 0.124 mg/l
Hexamethylene diisocyanate	Inhalation-Vapor (4 hours)	Rat	LC50 0.124 mg/l
Hexamethylene diisocyanate	Ingestion	Rat	LD50 710 mg/kg

ATE = acute toxicity estimate

**Skin Corrosion/Irritation**

Name	Species	Value
Hexamethylene diisocyanate polymer	Rabbit	Minimal irritation
Hexamethylene diisocyanate	Rabbit	Corrosive

**Serious Eye Damage/Irritation**

Name	Species	Value
Hexamethylene diisocyanate polymer	Rabbit	Mild irritant
Hexamethylene diisocyanate	Rabbit	Corrosive

**Skin Sensitization**

Name	Species	Value
Hexamethylene diisocyanate polymer	Guinea pig	Sensitizing
Hexamethylene diisocyanate	Multiple animal species	Sensitizing

**Respiratory Sensitization**

Name	Species	Value
Hexamethylene diisocyanate polymer	similar compounds	Not classified
Hexamethylene diisocyanate	Human and animal	Sensitizing

**Germ Cell Mutagenicity**

Name	Route	Value
Hexamethylene diisocyanate polymer	In Vitro	Not mutagenic
Hexamethylene diisocyanate polymer	In vivo	Not mutagenic
Hexamethylene diisocyanate	In Vitro	Not mutagenic
Hexamethylene diisocyanate	In vivo	Not mutagenic

**Carcinogenicity**

Name	Route	Species	Value
Hexamethylene diisocyanate	Inhalation	Rat	Not carcinogenic

**Reproductive Toxicity**

**Reproductive and/or Developmental Effects**

Name	Route	Value	Species	Test Result	Exposure Duration
Hexamethylene diisocyanate	Inhalation	Not classified for female reproduction	Rat	NOAEL 0.002 mg/l	7 weeks
Hexamethylene diisocyanate	Inhalation	Not classified for development	Rat	NOAEL 0.002	7 weeks

				mg/l	
Hexamethylene diisocyanate	Inhalation	Not classified for male reproduction	Rat	NOAEL 0.014 mg/l	4 weeks

### Target Organ(s)

#### Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Hexamethylene diisocyanate polymer	Inhalation	respiratory irritation	May cause respiratory irritation		NOAEL Not available	
Hexamethylene diisocyanate	Inhalation	respiratory irritation	May cause respiratory irritation	Human and animal	NOAEL Not available	
Hexamethylene diisocyanate	Inhalation	blood	Not classified	Human	NOAEL Not available	occupational exposure

#### Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Hexamethylene diisocyanate polymer	Inhalation	immune system   blood	Not classified	Rat	NOAEL 0.084 mg/l	2 weeks
Hexamethylene diisocyanate	Inhalation	liver   kidney and/or bladder	Not classified	Rat	NOAEL 0.002 mg/l	3 weeks
Hexamethylene diisocyanate	Inhalation	endocrine system	Not classified	Rat	NOAEL 0.0014 mg/l	4 weeks
Hexamethylene diisocyanate	Inhalation	blood	Not classified	Rat	NOAEL 0.0012 mg/l	2 years
Hexamethylene diisocyanate	Inhalation	nervous system	Not classified	Rat	NOAEL 0.002 mg/l	7 weeks
Hexamethylene diisocyanate	Inhalation	heart	Not classified	Rat	NOAEL 0.001 mg/l	90 days

### Aspiration Hazard

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

## SECTION 12: Ecological information

### Ecotoxicological information

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

### Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

## SECTION 13: Disposal considerations

### 13.1. Disposal methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered,

stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

EPA Hazardous Waste Number (RCRA): D003 (Reactive)

**SECTION 14: Transport Information**

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

**SECTION 15: Regulatory information**

**15.1. US Federal Regulations**

Contact 3M for more information.

**EPCRA 311/312 Hazard Classifications:**

**Physical Hazards**

Not applicable

**Health Hazards**

Respiratory or Skin Sensitization

Specific target organ toxicity (single or repeated exposure)

**15.2. State Regulations**

Contact 3M for more information.

**15.3. Chemical Inventories**

The components of this material are in compliance with the provisions of Australia National Industrial Chemical Notification and Assessment Scheme (NICNAS). Certain restrictions may apply. Contact the selling division for additional information.

The components of this product are in compliance with the new substance notification requirements of CEPA.

The components of this material are in compliance with the China "Measures on Environmental Management of New Chemical Substance". Certain restrictions may apply. Contact the selling division for additional information.

The components of this material are in compliance with the provisions of the Korean Toxic Chemical Control Law. Certain restrictions may apply. Contact the selling division for additional information.

The components of this material are in compliance with the provisions of Japan Chemical Substance Control Law. Certain restrictions may apply. Contact the selling division for additional information.

The components of this material are in compliance with the provisions of Philippines RA 6969 requirements. Certain restrictions may apply. Contact the selling division for additional information.

The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

Contact 3M for more information.

**15.4. International Regulations**

Contact 3M for more information.

**This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.**

## SECTION 16: Other information

### NFPA Hazard Classification

**Health:** 2 **Flammability:** 1 **Instability:** 1 **Special Hazards:** Reacts with Water

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

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