Safety Data Sheet

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SECTION 1: Identification

1.1. Product identifier
3M™ Screen Printing UV Ink 9840 Transparent Medium Yellow

Product Identification Numbers
75-3470-6906-6
7000056113

1.2. Recommended use and restrictions on use

Recommended use
Screen Printing Ink, Ink

1.3. Supplier's details

MANUFACTURER:	3M
DIVISION:	Commercial Branding and Transportation Division
ADDRESS:	3M Center, St. Paul, MN 55144-1000, USA
Telephone:	1-888-3M HELPS (1-888-364-3577)

1.4. Emergency telephone number
1-800-364-3577 or (651) 737-6501 (24 hours)

SECTION 2: Hazard identification

2.1. Hazard classification
Serious Eye Damage/Irritation: Category 2A.
Skin Sensitizer: Category 1.
Reproductive Toxicity: Category 1B.
Specific Target Organ Toxicity (repeated exposure): Category 1.

2.2. Label elements
Signal word
Danger

Symbols
Exclamation mark |Health Hazard |

Pictograms



Hazard Statements

Causes serious eye irritation.
May cause an allergic skin reaction.
May damage fertility or the unborn child.

Causes damage to organs through prolonged or repeated exposure: respiratory system.

Precautionary statements

Prevention:
Obtain special instructions before use.
Do not handle until all safety precautions have been read and understood.
Do not breathe vapors.
Wash exposed skin thoroughly after handling.
Do not eat, drink or smoke when using this product.
Contaminated work clothing should not be allowed out of the workplace.
Wear protective gloves and eye protection.

Response:
IF ON SKIN: Wash with plenty of soap and water.
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
IF exposed or concerned: Get medical attention.
Get medical attention if you feel unwell.
If eye irritation persists or if skin irritation or rash occurs: Get medical attention.
Take off contaminated clothing and wash it before reuse.

Storage:
Store locked up.

Disposal:
Dispose of contents and container in accordance with applicable local, regional, national, and international regulations.

10% of the mixture consists of ingredients of unknown acute oral toxicity.
10% of the mixture consists of ingredients of unknown acute dermal toxicity.

SECTION 3: Composition/information on ingredients

Ingredient	C.A.S. No.	% by Wt
PHENOXY ETHYL ACRYLATE	48145-04-6	30 - 60 Trade Secret *
VINYLCAPROLACTAM	2235-00-9	10 - 30 Trade Secret *
METHACRYLATE POLYMER	Trade Secret*	10 - 20
BENZOIC ACID, 2,3,4,5-TETRACHLORO-6-CYANO-, METHYL ESTER, REACTION PRODUCTS WITH P-PHENYLENEDIAMINE AND SODIUM METHOXIDE	106276-80-6	5 - 10
Acrylate	Trade Secret*	5 - 10

POLY(DIMETHYLSILOXANE)	63148-62-9	< 5
DIETHYLENE GLYCOL ETHYL ETHER ACRYLATE	7328-17-8	0.5 - 1.5 Trade Secret *
.ALPHA.,.ALPHA.',.ALPHA."-1,2,3-PROPANETRIYLTRIS[POLYPROPYLENE GLYCOL ACRYLATE]	52408-84-1	0.1 - 1 Trade Secret *
1-BUTANONE, 2-(DIMETHYLAMINO)-1-[4-(4-MORPHOLINYL)PHENYL]-2-(PHENYLMETHYL)-	119313-12-1	0.1 - 1 Trade Secret *
1-Propanone, 2-methyl-1-[4-(methylthio)phenyl]-2-(4-morpholinyl)-	71868-10-5	0.1 - 1 Trade Secret *
2-ISOPROPYLTHIOXANTHONE	5495-84-1	0.1 - 1 Trade Secret *
TMPEOTA	28961-43-5	< 1

*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:
Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:
Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye Contact:
Immediately flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. Get medical attention.

If Swallowed:
Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

Allergic skin reaction (redness, swelling, blistering, and itching). Target organ effects following prolonged or repeated exposure. See Section 11 for additional details.

4.3. Indication of any immediate medical attention and special treatment required
Not applicable.

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media
In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture
Closed containers exposed to heat from fire may build pressure and explode.

Hazardous Decomposition or By-Products

Substance	Condition
Aldehydes	During Combustion
Formaldehyde	During Combustion
Carbon monoxide	During Combustion
Carbon dioxide	During Combustion
Hydrogen Chloride	During Combustion

5.3. Special protective actions for fire-fighters
Water may not effectively extinguish fire; however, it should be used to keep fire-exposed containers and surfaces cool and prevent explosive rupture. Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures
Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Use personal protective equipment based on the results of an exposure assessment. Refer to Section 8 for PPE recommendations. If anticipated exposure resulting from an accidental release exceeds the protective capabilities of the PPE listed in Section 8, or are unknown, select PPE that offers an appropriate level of protection. Consider the physical and chemical hazards of the material when doing so. Examples of PPE ensembles for emergency response could include wearing bunker gear for a release of flammable material; wearing chemical protective clothing if the spilled material is a corrosive, a sensitizer, a significant dermal irritant, or can be absorbed through the skin; or donning a positive pressure supplied-air respirator for chemicals with inhalation hazards. For information regarding physical and health hazards, refer to sections 2 and 11 of the SDS.

6.2. Environmental precautions
Avoid release to the environment. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up
Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling
For industrial/occupational use only. Not for consumer sale or use. Do not handle until all safety precautions have been read and understood. Do not breathe dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.) Use personal protective equipment (gloves, respirators, etc.) as required.

7.2. Conditions for safe storage including any incompatibilities
Store away from heat. Store away from oxidizing agents.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits
If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments

VINYLCAPROLACTAM	2235-00-9	Manufacturer determined	TWA(8 hours):0.1 ppm(0.57 mg/m3)	

ACGIH : American Conference of Governmental Industrial Hygienists
AIHA : American Industrial Hygiene Association
CMRG : Chemical Manufacturer's Recommended Guidelines
OSHA : United States Department of Labor - Occupational Safety and Health Administration
TWA: Time-Weighted-Average
STEL: Short Term Exposure Limit
CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls
Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:
Safety Glasses with side shields
Indirect Vented Goggles

Skin/hand protection
Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended: Polymer laminate

If this product is used in a manner that presents a higher potential for exposure (e.g., spraying, high splash potential, etc.), then use of a protective apron may be necessary. See recommended glove material(s) for determining appropriate apron material(s). If a glove material is not available as an apron, polymer laminate is a suitable option.

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:
Half facepiece or full facepiece air-purifying respirator suitable for organic vapors

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Liquid
Specific Physical Form:	Liquid
Color	Yellow
Odor	Slight Acrylate
Odor threshold	*No Data Available*

pH	*Not Applicable*
Melting point/Freezing point	*Not Applicable*
Boiling point/Initial boiling point/Boiling range	> 148.9 ºC
Flash Point	> 93.3 ºC [*Test Method:*Pensky-Martens Closed Cup]
Evaporation rate	< 1 [*Ref Std:*BUOAC=1]
Flammability	Not Applicable
Flammable Limits(LEL)	*No Data Available*
Flammable Limits(UEL)	*No Data Available*
Vapor Pressure	< 160 Pa [@ 20 ºC]
Relative Vapor Density	*No Data Available*
Density	Approximately 1.3 g/ml
Relative Density	Approximately 1.3 [*Ref Std:*WATER=1]
Water solubility	Negligible
Solubility- non-water	*No Data Available*
Partition coefficient: n-octanol/ water	*No Data Available*
Autoignition temperature	*No Data Available*
Decomposition temperature	*No Data Available*
Kinematic Viscosity	*No Data Available*
Volatile Organic Compounds	5 g/l
Percent volatile	1 - 5 % weight
VOC Less H2O & Exempt Solvents	5 g/l

Particle Characteristics	*Not Applicable*

SECTION 10: Stability and reactivity

10.1. Reactivity
This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability
Stable.

10.3. Possibility of hazardous reactions
Hazardous polymerization may occur. Upon loss of initiator or with exposure to heat.

10.4. Conditions to avoid
Sparks and/or flames
Heat

10.5. Incompatible materials
Strong oxidizing agents

10.6. Hazardous decomposition products

Substance	**Condition**
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be

reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:
Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

May cause additional health effects (see below).

Skin Contact:
Mild Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, and dryness. Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye Contact:
Severe Eye Irritation: Signs/symptoms may include significant redness, swelling, pain, tearing, cloudy appearance of the cornea, and impaired vision.

Ingestion:
May be harmful if swallowed.
Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

May cause additional health effects (see below).

Additional Health Effects:

Prolonged or repeated exposure may cause target organ effects:
Respiratory Effects: Signs/symptoms may include cough, shortness of breath, chest tightness, wheezing, increased heart rate, bluish colored skin (cyanosis), sputum production, changes in lung function tests, and/or respiratory failure.

Reproductive/Developmental Toxicity:
Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

Toxicological Data
If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >5,000 mg/kg
Overall product	Ingestion		No data available; calculated ATE >2,000 - =5,000 mg/kg
PHENOXY ETHYL ACRYLATE	Dermal	Rat	LD50 > 2,000 mg/kg
PHENOXY ETHYL ACRYLATE	Ingestion	Rat	LD50 > 5,000 mg/kg
METHACRYLATE POLYMER	Dermal		LD50 estimated to be > 5,000 mg/kg
METHACRYLATE POLYMER	Ingestion		LD50 estimated to be 2,000 - 5,000 mg/kg
VINYLCAPROLACTAM	Dermal	Rabbit	LD50 1,700 mg/kg
VINYLCAPROLACTAM	Ingestion	Rat	LD50 1,049 mg/kg
BENZOIC ACID, 2,3,4,5-TETRACHLORO-6-CYANO-, METHYL ESTER, REACTION PRODUCTS WITH P-PHENYLENEDIAMINE AND SODIUM METHOXIDE	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 1.04 mg/l

BENZOIC ACID, 2,3,4,5-TETRACHLORO-6-CYANO-, METHYL ESTER, REACTION PRODUCTS WITH P-PHENYLENEDIAMINE AND SODIUM METHOXIDE	Ingestion	Rat	LD50 > 5,000 mg/kg
BENZOIC ACID, 2,3,4,5-TETRACHLORO-6-CYANO-, METHYL ESTER, REACTION PRODUCTS WITH P-PHENYLENEDIAMINE AND SODIUM METHOXIDE	Dermal	similar compounds	LD50 > 2,500 mg/kg
POLY(DIMETHYLSILOXANE)	Dermal	Multiple animal species	LD50 > 2,000 mg/kg
POLY(DIMETHYLSILOXANE)	Ingestion	Rat	LD50 > 5,000 mg/kg
DIETHYLENE GLYCOL ETHYL ETHER ACRYLATE	Dermal		LD50 estimated to be 1,000 - 2,000 mg/kg
DIETHYLENE GLYCOL ETHYL ETHER ACRYLATE	Ingestion	Rat	LD50 1,860 mg/kg
1-Propanone, 2-methyl-1-[4-(methylthio)phenyl]-2-(4-morpholinyl)-	Dermal	Rat	LD50 > 2,000 mg/kg
1-Propanone, 2-methyl-1-[4-(methylthio)phenyl]-2-(4-morpholinyl)-	Ingestion	Rat	LD50 967 mg/kg
1-BUTANONE, 2-(DIMETHYLAMINO)-1-[4-(4-MORPHOLINYL)PHENYL]-2-(PHENYLMETHYL)-	Dermal	Rat	LD50 > 2,000 mg/kg
1-BUTANONE, 2-(DIMETHYLAMINO)-1-[4-(4-MORPHOLINYL)PHENYL]-2-(PHENYLMETHYL)-	Ingestion	Rat	LD50 > 5,000 mg/kg
TMPEOTA	Dermal	Rabbit	LD50 > 13,200 mg/kg
TMPEOTA	Ingestion	Rat	LD50 > 2,000 mg/kg
.ALPHA.,.ALPHA.',.ALPHA."-1,2,3-PROPANETRIYLTRIS[POLYPROPYLENE GLYCOL ACRYLATE]	Dermal	Rabbit	LD50 > 2,000 mg/kg
.ALPHA.,.ALPHA.',.ALPHA."-1,2,3-PROPANETRIYLTRIS[POLYPROPYLENE GLYCOL ACRYLATE]	Ingestion	Rat	LD50 > 2,000 mg/kg
2-ISOPROPYLTHIOXANTHONE	Dermal	Rat	LD50 > 2,000 mg/kg
2-ISOPROPYLTHIOXANTHONE	Ingestion	Rat	LD50 > 2,000 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
PHENOXY ETHYL ACRYLATE	Rabbit	No significant irritation
VINYLCAPROLACTAM	Rabbit	Minimal irritation
BENZOIC ACID, 2,3,4,5-TETRACHLORO-6-CYANO-, METHYL ESTER, REACTION PRODUCTS WITH P-PHENYLENEDIAMINE AND SODIUM METHOXIDE	In vitro data	No significant irritation
POLY(DIMETHYLSILOXANE)	Human and animal	No significant irritation
DIETHYLENE GLYCOL ETHYL ETHER ACRYLATE	Rabbit	Irritant
1-Propanone, 2-methyl-1-[4-(methylthio)phenyl]-2-(4-morpholinyl)-	Rabbit	No significant irritation
1-BUTANONE, 2-(DIMETHYLAMINO)-1-[4-(4-MORPHOLINYL)PHENYL]-2-(PHENYLMETHYL)-	Rabbit	No significant irritation
TMPEOTA	Rabbit	Minimal irritation
.ALPHA.,.ALPHA.',.ALPHA."-1,2,3-PROPANETRIYLTRIS[POLYPROPYLENE GLYCOL ACRYLATE]	Rabbit	Minimal irritation
2-ISOPROPYLTHIOXANTHONE	Rabbit	No significant irritation

Serious Eye Damage/Irritation

Name	Species	Value
PHENOXY ETHYL ACRYLATE	Rabbit	No significant irritation
VINYLCAPROLACTAM	Rabbit	Severe irritant
BENZOIC ACID, 2,3,4,5-TETRACHLORO-6-CYANO-, METHYL ESTER, REACTION PRODUCTS WITH P-PHENYLENEDIAMINE AND SODIUM METHOXIDE	In vitro data	No significant irritation
POLY(DIMETHYLSILOXANE)	Rabbit	No significant irritation
DIETHYLENE GLYCOL ETHYL ETHER ACRYLATE	Rabbit	Severe irritant
1-Propanone, 2-methyl-1-[4-(methylthio)phenyl]-2-(4-morpholinyl)-	Rabbit	No significant irritation
1-BUTANONE, 2-(DIMETHYLAMINO)-1-[4-(4-MORPHOLINYL)PHENYL]-	Rabbit	No significant irritation

2-(PHENYLMETHYL)-		
TMPEOTA	Rabbit	Severe irritant
.ALPHA.,.ALPHA.',.ALPHA."-1,2,3-PROPANETRIYLTRIS[POLYPROPYLENE GLYCOL ACRYLATE]	Rabbit	Severe irritant
2-ISOPROPYLTHIOXANTHONE	Rabbit	No significant irritation

Skin Sensitization

Name	Species	Value
PHENOXY ETHYL ACRYLATE	Guinea pig	Sensitizing
VINYLCAPROLACTAM	Mouse	Sensitizing
BENZOIC ACID, 2,3,4,5-TETRACHLORO-6-CYANO-, METHYL ESTER, REACTION PRODUCTS WITH P-PHENYLENEDIAMINE AND SODIUM METHOXIDE	Human	Not classified
POLY(DIMETHYLSILOXANE)	Human and animal	Not classified
DIETHYLENE GLYCOL ETHYL ETHER ACRYLATE	Guinea pig	Sensitizing
1-BUTANONE, 2-(DIMETHYLAMINO)-1-[4-(4-MORPHOLINYL)PHENYL]-2-(PHENYLMETHYL)-	Guinea pig	Not classified
TMPEOTA	Guinea pig	Sensitizing
.ALPHA.,.ALPHA.',.ALPHA."-1,2,3-PROPANETRIYLTRIS[POLYPROPYLENE GLYCOL ACRYLATE]	Mouse	Sensitizing
2-ISOPROPYLTHIOXANTHONE	Guinea pig	Some positive data exist, but the data are not sufficient for classification

Respiratory Sensitization

For the component/components, either no data are currently available or the data are not sufficient for classification.

Germ Cell Mutagenicity

Name	Route	Value
VINYLCAPROLACTAM	In Vitro	Not mutagenic
BENZOIC ACID, 2,3,4,5-TETRACHLORO-6-CYANO-, METHYL ESTER, REACTION PRODUCTS WITH P-PHENYLENEDIAMINE AND SODIUM METHOXIDE	In Vitro	Not mutagenic
BENZOIC ACID, 2,3,4,5-TETRACHLORO-6-CYANO-, METHYL ESTER, REACTION PRODUCTS WITH P-PHENYLENEDIAMINE AND SODIUM METHOXIDE	In vivo	Not mutagenic
POLY(DIMETHYLSILOXANE)	In Vitro	Not mutagenic
POLY(DIMETHYLSILOXANE)	In vivo	Not mutagenic
1-BUTANONE, 2-(DIMETHYLAMINO)-1-[4-(4-MORPHOLINYL)PHENYL]-2-(PHENYLMETHYL)-	In Vitro	Not mutagenic
1-BUTANONE, 2-(DIMETHYLAMINO)-1-[4-(4-MORPHOLINYL)PHENYL]-2-(PHENYLMETHYL)-	In vivo	Not mutagenic
TMPEOTA	In vivo	Not mutagenic
TMPEOTA	In Vitro	Some positive data exist, but the data are not sufficient for classification
.ALPHA.,.ALPHA.',.ALPHA."-1,2,3-PROPANETRIYLTRIS[POLYPROPYLENE GLYCOL ACRYLATE]	In Vitro	Some positive data exist, but the data are not sufficient for classification
2-ISOPROPYLTHIOXANTHONE	In vivo	Not mutagenic
2-ISOPROPYLTHIOXANTHONE	In Vitro	Some positive data exist, but the data are not sufficient for classification

Carcinogenicity

Name	Route	Species	Value
POLY(DIMETHYLSILOXANE)	Dermal	Mouse	Not carcinogenic
POLY(DIMETHYLSILOXANE)	Ingestion	Mouse	Not carcinogenic

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test Result	Exposure Duration
PHENOXY ETHYL ACRYLATE	Ingestion	Not classified for male reproduction	Rat	NOAEL 800 mg/kg/day	43 days
PHENOXY ETHYL ACRYLATE	Ingestion	Toxic to female reproduction	Rat	NOAEL 300 mg/kg/day	premating into lactation
PHENOXY ETHYL ACRYLATE	Ingestion	Toxic to development	Rat	NOAEL 300 mg/kg/day	premating into lactation
BENZOIC ACID, 2,3,4,5-TETRACHLORO-6-CYANO-, METHYL ESTER, REACTION PRODUCTS WITH P-PHENYLENEDIAMINE AND SODIUM METHOXIDE	Ingestion	Not classified for female reproduction	Rat	NOAEL 1,000 mg/kg/day	premating into lactation
BENZOIC ACID, 2,3,4,5-TETRACHLORO-6-CYANO-, METHYL ESTER, REACTION PRODUCTS WITH P-PHENYLENEDIAMINE AND SODIUM METHOXIDE	Ingestion	Not classified for male reproduction	Rat	NOAEL 1,000 mg/kg/day	29 days
BENZOIC ACID, 2,3,4,5-TETRACHLORO-6-CYANO-, METHYL ESTER, REACTION PRODUCTS WITH P-PHENYLENEDIAMINE AND SODIUM METHOXIDE	Ingestion	Not classified for development	Rat	NOAEL 1,000 mg/kg/day	premating into lactation
POLY(DIMETHYLSILOXANE)	Ingestion	Not classified for development	Rat	NOAEL 3,800 mg/kg/day	during organogenesis
POLY(DIMETHYLSILOXANE)	Dermal	Not classified for development	Rabbit	NOAEL 1,000 mg/kg/day	during organogenesis
1-Propanone, 2-methyl-1-[4-(methylthio)phenyl]-2-(4-morpholinyl)-	Ingestion	Toxic to female reproduction	Rat	LOAEL 40 mg/kg/day	1 generation
1-Propanone, 2-methyl-1-[4-(methylthio)phenyl]-2-(4-morpholinyl)-	Ingestion	Toxic to development	Rat	LOAEL 40 mg/kg/day	1 generation
1-BUTANONE, 2-(DIMETHYLAMINO)-1-[4-(4-MORPHOLINYL)PHENYL]-2-(PHENYLMETHYL)-	Ingestion	Not classified for female reproduction	Rat	NOAEL 300 mg/kg/day	1 generation
1-BUTANONE, 2-(DIMETHYLAMINO)-1-[4-(4-MORPHOLINYL)PHENYL]-2-(PHENYLMETHYL)-	Ingestion	Not classified for male reproduction	Rat	NOAEL 300 mg/kg/day	1 generation
1-BUTANONE, 2-(DIMETHYLAMINO)-1-[4-(4-MORPHOLINYL)PHENYL]-2-(PHENYLMETHYL)-	Ingestion	Toxic to development	Rat	NOAEL 30 mg/kg/day	1 generation
TMPEOTA	Ingestion	Not classified for female reproduction	Rat	NOAEL 1,000 mg/kg/day	premating into lactation
TMPEOTA	Ingestion	Not classified for male reproduction	Rat	NOAEL 1,000 mg/kg/day	29 days
TMPEOTA	Ingestion	Not classified for development	Rat	NOAEL 1,000 mg/kg/day	during organogenesis
.ALPHA.,.ALPHA.',.ALPHA."-1,2,3-PROPANETRIYLTRIS[POLYPROPYLENE GLYCOL ACRYLATE]	Ingestion	Not classified for female reproduction	Rat	NOAEL 750 mg/kg/day	premating into lactation
.ALPHA.,.ALPHA.',.ALPHA."-1,2,3-PROPANETRIYLTRIS[POLYPROPYLENE GLYCOL ACRYLATE]	Ingestion	Not classified for male reproduction	Rat	NOAEL 750 mg/kg/day	29 days
.ALPHA.,.ALPHA.',.ALPHA."-1,2,3-PROPANETRIYLTRIS[POLYPROPYLENE GLYCOL ACRYLATE]	Ingestion	Not classified for development	Rat	NOAEL 1,000 mg/kg/day	during organogenesis
2-ISOPROPYLTHIOXANTHONE	Ingestion	Not classified for development	Rat	NOAEL 62.5 mg/kg/day	premating into lactation
2-ISOPROPYLTHIOXANTHONE	Ingestion	Toxic to female reproduction	Rat	NOAEL 62.5 mg/kg/day	premating into lactation
2-ISOPROPYLTHIOXANTHONE	Ingestion	Toxic to male reproduction	Rat	NOAEL 62.5 mg/kg/day	42 days

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
VINYLCAPROLACTAM	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL Not available	
TMPEOTA	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL not available	
.ALPHA.,.ALPHA.',.ALPHA."-1,2,3-PROPANETRIYLTRIS[POLYPROPYLENE GLYCOL ACRYLATE]	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
VINYLCAPROLACTAM	Inhalation	respiratory system	Causes damage to organs through prolonged or repeated exposure	Rat	NOAEL 0.001 mg/l	28 days
VINYLCAPROLACTAM	Inhalation	blood	Not classified	Rat	NOAEL 0.18 mg/l	90 days
VINYLCAPROLACTAM	Inhalation	liver	Not classified	Rat	NOAEL 0.18 mg/l	90 days
VINYLCAPROLACTAM	Inhalation	kidney and/or bladder	Not classified	Rat	NOAEL 0.18 mg/l	90 days
VINYLCAPROLACTAM	Inhalation	eyes	Not classified	Rat	NOAEL 0.18 mg/l	90 days
VINYLCAPROLACTAM	Ingestion	liver	Not classified	Rat	NOAEL 260 mg/kg/day	3 months
BENZOIC ACID, 2,3,4,5-TETRACHLORO-6-CYANO-, METHYL ESTER, REACTION PRODUCTS WITH P-PHENYLENEDIAMINE AND SODIUM METHOXIDE	Inhalation	respiratory system	Not classified	Rat	NOAEL 0.01 mg/l	5 days
BENZOIC ACID, 2,3,4,5-TETRACHLORO-6-CYANO-, METHYL ESTER, REACTION PRODUCTS WITH P-PHENYLENEDIAMINE AND SODIUM METHOXIDE	Inhalation	heart	Not classified	Rat	NOAEL 0.03 mg/l	5 days
BENZOIC ACID, 2,3,4,5-TETRACHLORO-6-CYANO-, METHYL ESTER, REACTION PRODUCTS WITH P-PHENYLENEDIAMINE AND SODIUM METHOXIDE	Inhalation	endocrine system	Not classified	Rat	NOAEL 0.03 mg/l	5 days
BENZOIC ACID, 2,3,4,5-TETRACHLORO-6-CYANO-, METHYL ESTER, REACTION PRODUCTS WITH P-PHENYLENEDIAMINE AND SODIUM METHOXIDE	Inhalation	gastrointestinal tract	Not classified	Rat	NOAEL 0.03 mg/l	5 days
BENZOIC ACID, 2,3,4,5-TETRACHLORO-6-CYANO-, METHYL ESTER, REACTION	Inhalation	hematopoietic system	Not classified	Rat	NOAEL 0.03 mg/l	5 days

PRODUCTS WITH P-PHENYLENEDIAMINE AND SODIUM METHOXIDE						
BENZOIC ACID, 2,3,4,5-TETRACHLORO-6-CYANO-, METHYL ESTER, REACTION PRODUCTS WITH P-PHENYLENEDIAMINE AND SODIUM METHOXIDE	Inhalation	liver	Not classified	Rat	NOAEL 0.03 mg/l	5 days
BENZOIC ACID, 2,3,4,5-TETRACHLORO-6-CYANO-, METHYL ESTER, REACTION PRODUCTS WITH P-PHENYLENEDIAMINE AND SODIUM METHOXIDE	Inhalation	immune system	Not classified	Rat	NOAEL 0.03 mg/l	5 days
BENZOIC ACID, 2,3,4,5-TETRACHLORO-6-CYANO-, METHYL ESTER, REACTION PRODUCTS WITH P-PHENYLENEDIAMINE AND SODIUM METHOXIDE	Inhalation	nervous system	Not classified	Rat	NOAEL 0.03 mg/l	5 days
BENZOIC ACID, 2,3,4,5-TETRACHLORO-6-CYANO-, METHYL ESTER, REACTION PRODUCTS WITH P-PHENYLENEDIAMINE AND SODIUM METHOXIDE	Inhalation	eyes	Not classified	Rat	NOAEL 0.03 mg/l	5 days
BENZOIC ACID, 2,3,4,5-TETRACHLORO-6-CYANO-, METHYL ESTER, REACTION PRODUCTS WITH P-PHENYLENEDIAMINE AND SODIUM METHOXIDE	Inhalation	kidney and/or bladder	Not classified	Rat	NOAEL 0.03 mg/l	5 days
BENZOIC ACID, 2,3,4,5-TETRACHLORO-6-CYANO-, METHYL ESTER, REACTION PRODUCTS WITH P-PHENYLENEDIAMINE AND SODIUM METHOXIDE	Ingestion	heart	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
BENZOIC ACID, 2,3,4,5-TETRACHLORO-6-CYANO-, METHYL ESTER, REACTION PRODUCTS WITH P-PHENYLENEDIAMINE AND SODIUM METHOXIDE	Ingestion	endocrine system	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
BENZOIC ACID, 2,3,4,5-TETRACHLORO-6-CYANO-, METHYL ESTER, REACTION PRODUCTS WITH P-PHENYLENEDIAMINE AND SODIUM METHOXIDE	Ingestion	gastrointestinal tract	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
BENZOIC ACID, 2,3,4,5-	Ingestion	hematopoietic	Not classified	Rat	NOAEL	28 days

TETRACHLORO-6-CYANO-, METHYL ESTER, REACTION PRODUCTS WITH P-PHENYLENEDIAMINE AND SODIUM METHOXIDE		system			1,000 mg/kg/day	
BENZOIC ACID, 2,3,4,5-TETRACHLORO-6-CYANO-, METHYL ESTER, REACTION PRODUCTS WITH P-PHENYLENEDIAMINE AND SODIUM METHOXIDE	Ingestion	liver	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
BENZOIC ACID, 2,3,4,5-TETRACHLORO-6-CYANO-, METHYL ESTER, REACTION PRODUCTS WITH P-PHENYLENEDIAMINE AND SODIUM METHOXIDE	Ingestion	immune system	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
BENZOIC ACID, 2,3,4,5-TETRACHLORO-6-CYANO-, METHYL ESTER, REACTION PRODUCTS WITH P-PHENYLENEDIAMINE AND SODIUM METHOXIDE	Ingestion	muscles	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
BENZOIC ACID, 2,3,4,5-TETRACHLORO-6-CYANO-, METHYL ESTER, REACTION PRODUCTS WITH P-PHENYLENEDIAMINE AND SODIUM METHOXIDE	Ingestion	nervous system	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
BENZOIC ACID, 2,3,4,5-TETRACHLORO-6-CYANO-, METHYL ESTER, REACTION PRODUCTS WITH P-PHENYLENEDIAMINE AND SODIUM METHOXIDE	Ingestion	eyes	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
BENZOIC ACID, 2,3,4,5-TETRACHLORO-6-CYANO-, METHYL ESTER, REACTION PRODUCTS WITH P-PHENYLENEDIAMINE AND SODIUM METHOXIDE	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
BENZOIC ACID, 2,3,4,5-TETRACHLORO-6-CYANO-, METHYL ESTER, REACTION PRODUCTS WITH P-PHENYLENEDIAMINE AND SODIUM METHOXIDE	Ingestion	respiratory system	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
BENZOIC ACID, 2,3,4,5-TETRACHLORO-6-CYANO-, METHYL ESTER, REACTION PRODUCTS WITH P-PHENYLENEDIAMINE	Ingestion	vascular system	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days

AND SODIUM METHOXIDE						
POLY(DIMETHYLSILOXANE)	Ingestion	eyes	Not classified	Rat	NOAEL 10% in the diet	90 days
POLY(DIMETHYLSILOXANE)	Ingestion	respiratory system	Not classified	Rat	NOAEL 1% in the diet	90 days
POLY(DIMETHYLSILOXANE)	Ingestion	gastrointestinal tract	Not classified	Multiple animal species	NOAEL 10% in the diet	90 days
POLY(DIMETHYLSILOXANE)	Ingestion	hematopoietic system	Not classified	Rat	NOAEL 10% in the diet	90 days
POLY(DIMETHYLSILOXANE)	Ingestion	heart	Not classified	Rat	NOAEL 1% in the diet	90 days
POLY(DIMETHYLSILOXANE)	Ingestion	liver	Not classified	Rat	NOAEL 1% in the diet	90 days
POLY(DIMETHYLSILOXANE)	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 1% in the diet	90 days
POLY(DIMETHYLSILOXANE)	Ingestion	vascular system	Not classified	Rat	NOAEL 1% in the diet	90 days
1-Propanone, 2-methyl-1-[4-(methylthio)phenyl]-2-(4-morpholinyl)-	Ingestion	peripheral nervous system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 75 mg/kg/day	90 days
1-Propanone, 2-methyl-1-[4-(methylthio)phenyl]-2-(4-morpholinyl)-	Ingestion	eyes	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 75 mg/kg/day	90 days
1-BUTANONE, 2-(DIMETHYLAMINO)-1-[4-(4-MORPHOLINYL)PHENYL]-2-(PHENYLMETHYL)-	Ingestion	endocrine system	Not classified	Rat	NOAEL 500 mg/kg/day	28 days
1-BUTANONE, 2-(DIMETHYLAMINO)-1-[4-(4-MORPHOLINYL)PHENYL]-2-(PHENYLMETHYL)-	Ingestion	hematopoietic system	Not classified	Rat	NOAEL 500 mg/kg/day	28 days
1-BUTANONE, 2-(DIMETHYLAMINO)-1-[4-(4-MORPHOLINYL)PHENYL]-2-(PHENYLMETHYL)-	Ingestion	liver	Not classified	Rat	NOAEL 500 mg/kg/day	28 days
1-BUTANONE, 2-(DIMETHYLAMINO)-1-[4-(4-MORPHOLINYL)PHENYL]-2-(PHENYLMETHYL)-	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 500 mg/kg/day	28 days
TMPEOTA	Ingestion	gastrointestinal tract	Not classified	Rat	NOAEL 100 mg/kg/day	29 days
TMPEOTA	Ingestion	endocrine system	Not classified	Rat	NOAEL 1,000 mg/kg/day	29 days
TMPEOTA	Ingestion	hematopoietic system	Not classified	Rat	NOAEL 1,000 mg/kg/day	29 days
TMPEOTA	Ingestion	liver	Not classified	Rat	NOAEL 1,000 mg/kg/day	29 days
TMPEOTA	Ingestion	immune system	Not classified	Rat	NOAEL 1,000 mg/kg/day	29 days
TMPEOTA	Ingestion	nervous system	Not classified	Rat	NOAEL 1,000 mg/kg/day	29 days
TMPEOTA	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 1,000	29 days

					mg/kg/day	
.ALPHA.,.ALPHA.',.ALPHA."-1,2,3-PROPANETRIYLTRIS[POLYPROPYLENE GLYCOL ACRYLATE]	Dermal	heart	Not classified	Rabbit	NOAEL 500 mg/kg/day	2 weeks
.ALPHA.,.ALPHA.',.ALPHA."-1,2,3-PROPANETRIYLTRIS[POLYPROPYLENE GLYCOL ACRYLATE]	Dermal	skin	Not classified	Rabbit	LOAEL 500 mg/kg/day	2 weeks
.ALPHA.,.ALPHA.',.ALPHA."-1,2,3-PROPANETRIYLTRIS[POLYPROPYLENE GLYCOL ACRYLATE]	Dermal	liver	Not classified	Rabbit	NOAEL 500 mg/kg/day	2 weeks
.ALPHA.,.ALPHA.',.ALPHA."-1,2,3-PROPANETRIYLTRIS[POLYPROPYLENE GLYCOL ACRYLATE]	Dermal	nervous system	Not classified	Rabbit	NOAEL 500 mg/kg/day	2 weeks
.ALPHA.,.ALPHA.',.ALPHA."-1,2,3-PROPANETRIYLTRIS[POLYPROPYLENE GLYCOL ACRYLATE]	Dermal	kidney and/or bladder	Not classified	Rabbit	NOAEL 500 mg/kg/day	2 weeks
.ALPHA.,.ALPHA.',.ALPHA."-1,2,3-PROPANETRIYLTRIS[POLYPROPYLENE GLYCOL ACRYLATE]	Dermal	respiratory system	Not classified	Rabbit	NOAEL 500 mg/kg/day	2 weeks
.ALPHA.,.ALPHA.',.ALPHA."-1,2,3-PROPANETRIYLTRIS[POLYPROPYLENE GLYCOL ACRYLATE]	Ingestion	liver	Not classified	Rat	NOAEL 750 mg/kg/day	29 days
.ALPHA.,.ALPHA.',.ALPHA."-1,2,3-PROPANETRIYLTRIS[POLYPROPYLENE GLYCOL ACRYLATE]	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 750 mg/kg/day	29 days
.ALPHA.,.ALPHA.',.ALPHA."-1,2,3-PROPANETRIYLTRIS[POLYPROPYLENE GLYCOL ACRYLATE]	Ingestion	gastrointestinal tract	Not classified	Rat	NOAEL 150 mg/kg/day	90 days
.ALPHA.,.ALPHA.',.ALPHA."-1,2,3-PROPANETRIYLTRIS[POLYPROPYLENE GLYCOL ACRYLATE]	Ingestion	immune system	Not classified	Rat	NOAEL 750 mg/kg/day	29 days
.ALPHA.,.ALPHA.',.ALPHA."-1,2,3-PROPANETRIYLTRIS[POLYPROPYLENE GLYCOL ACRYLATE]	Ingestion	endocrine system	Not classified	Rat	NOAEL 375 mg/kg/day	90 days
.ALPHA.,.ALPHA.',.ALPHA."-1,2,3-PROPANETRIYLTRIS[POLYPROPYLENE GLYCOL ACRYLATE]	Ingestion	hematopoietic system	Not classified	Rat	NOAEL 375 mg/kg/day	90 days
.ALPHA.,.ALPHA.',.ALPHA."-1,2,3-PROPANETRIYLTRIS[POLYPROPYLENE GLYCOL ACRYLATE]	Ingestion	nervous system	Not classified	Rat	NOAEL 375 mg/kg/day	90 days
.ALPHA.,.ALPHA.',.ALPHA."-1,2,3-	Ingestion	eyes	Not classified	Rat	NOAEL 375 mg/kg/day	90 days

PROPANETRIYLTRIS[POLYPROPYLENE GLYCOL ACRYLATE]						
2-ISOPROPYLTHIOXANTHONE	Dermal	photoirritation	Not classified	Human	NOAEL not available	occupational exposure
2-ISOPROPYLTHIOXANTHONE	Ingestion	endocrine system	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
2-ISOPROPYLTHIOXANTHONE	Ingestion	gastrointestinal tract	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
2-ISOPROPYLTHIOXANTHONE	Ingestion	liver	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
2-ISOPROPYLTHIOXANTHONE	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
2-ISOPROPYLTHIOXANTHONE	Ingestion	auditory system	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
2-ISOPROPYLTHIOXANTHONE	Ingestion	heart	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
2-ISOPROPYLTHIOXANTHONE	Ingestion	bone, teeth, nails, and/or hair	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
2-ISOPROPYLTHIOXANTHONE	Ingestion	hematopoietic system	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
2-ISOPROPYLTHIOXANTHONE	Ingestion	immune system	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
2-ISOPROPYLTHIOXANTHONE	Ingestion	nervous system	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
2-ISOPROPYLTHIOXANTHONE	Ingestion	eyes	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
2-ISOPROPYLTHIOXANTHONE	Ingestion	respiratory system	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
2-ISOPROPYLTHIOXANTHONE	Ingestion	vascular system	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days

Aspiration Hazard
For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

Ecotoxicological information

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

SECTION 13: Disposal considerations

13.1. Disposal methods
Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of waste product in a permitted industrial waste facility. As a disposal alternative, incinerate in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Combustion products will include halogen acid (HCl/HF/HBr). Facility must be capable of handling halogenated materials. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

SECTION 14: Transport Information

For Transport Information, please visit http://3M.com/Transportinfo or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information

15.1. US Federal Regulations
Contact 3M for more information.

EPCRA 311/312 Hazard Classifications:

Physical Hazards
Not Applicable.

Health Hazards
Reproductive toxicity
Respiratory or Skin Sensitization
Serious eye damage or eye irritation
Specific target organ toxicity (single or repeated exposure)

15.2. State Regulations
Contact 3M for more information.

15.3. Chemical Inventories
The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

Contact 3M for more information.

15.4. International Regulations
Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: Other information

NFPA Hazard Classification
Health: 2 **Flammability:** 1 **Instability:** 1 **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

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