Safety Data Sheet

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Document Group:	36-7464-5	**Version Number:**	4.00
Issue Date:	05/21/26	**Supersedes Date:**	07/13/22

SECTION 1: Identification

1.1. Product identifier
3M™ Scotch-Weld™ Structural Core Splice Film AF 3074 FST

Product Identification Numbers
UU-0130-6486-8
7100333232

1.2. Recommended use and restrictions on use

Recommended use
Adhesive, Adhesive Film

1.3. Supplier's details

MANUFACTURER:	3M
DIVISION:	3M Poland Automotive and Aerospace Solutions Division
ADDRESS:	3M Center, St. Paul, MN 55144-1000, USA
Telephone:	1-888-3M HELPS (1-888-364-3577)

1.4. Emergency telephone number
1-800-364-3577 or (651) 737-6501 (24 hours)

SECTION 2: Hazard identification

2.1. Hazard classification
Skin Sensitizer: Category 1.

2.2. Label elements
Signal word
Warning

Symbols
Exclamation mark |

Pictograms



Hazard Statements

May cause an allergic skin reaction.

Precautionary statements

Prevention:
Avoid breathing fumes.
Contaminated work clothing should not be allowed out of the workplace.
Wear protective gloves.

Response:
IF ON SKIN: Wash with plenty of soap and water.
If skin irritation or rash occurs: Get medical attention.
Take off contaminated clothing and wash it before reuse.

Disposal:
Dispose of contents and container in accordance with applicable local, regional, national, and international regulations.

5% of the mixture consists of ingredients of unknown acute oral toxicity.

SECTION 3: Composition/information on ingredients

Ingredient	C.A.S. No.	% by Wt
PHENOL-FORMALDEHYDE POLYMER GLYCIDYL ETHER	28064-14-4	45 - 70 Trade Secret *
4,4'-isopropylidenediphenol-epichlorohydrin polymer	25068-38-6	5 - 10 Trade Secret *
Sulfuric acid, compd. with graphite	12777-87-6	3 - 7
1,4-BIS[(2,3-EPOXYPROPOXY)METHYL]CYCLOHEXANE	14228-73-0	1 - 5 Trade Secret *
4,4'-METHYLENEDIPHENYLENE BIS(DIMETHYLUREA)	10097-09-3	1 - 5
Perlite, Expanded	93763-70-3	1 - 5
Titanium Dioxide	13463-67-7	1 - 5 Trade Secret *
Non-Hazardous Ingredients	Trade Secret*	1 - 5
DICYANDIAMIDE	461-58-5	< 2.5
Acrylic Copolymer	Trade Secret*	< 2.5

*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:
Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:
Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye Contact:
If exposed, flush eyes with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms develop, get medical attention.

If Swallowed:
Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

Allergic skin reaction (redness, swelling, blistering, and itching).

4.3. Indication of any immediate medical attention and special treatment required
Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media
In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture
None inherent in this product.

Hazardous Decomposition or By-Products

Substance	Condition
Aldehydes	During Combustion
Carbon monoxide	During Combustion
Carbon dioxide	During Combustion
Hydrogen Chloride	During Combustion
Hydrogen Cyanide	During Combustion
Ammonia	During Combustion
Oxides of Nitrogen	During Combustion

5.3. Special protective actions for fire-fighters
Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures
Evacuate area. Ventilate the area with fresh air. Use personal protective equipment based on the results of an exposure assessment. Refer to Section 8 for PPE recommendations. If anticipated exposure resulting from an accidental release exceeds the protective capabilities of the PPE listed in Section 8, or are unknown, select PPE that offers an appropriate level of protection. Consider the physical and chemical hazards of the material when doing so. Examples of PPE ensembles for emergency response could include wearing bunker gear for a release of flammable material; wearing chemical protective clothing if the spilled material is a corrosive, a sensitizer, a significant dermal irritant, or can be absorbed through the skin; or donning a positive pressure supplied-air respirator for chemicals with inhalation hazards. For information regarding physical and health hazards, refer to sections 2 and 11 of the SDS.

6.2. Environmental precautions
Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling
For industrial/occupational use only. Not for consumer sale or use. Avoid breathing dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse.

7.2. Conditions for safe storage including any incompatibilities
Store away from heat. Store away from amines.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits
If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
Titanium Dioxide	13463-67-7	ACGIH	TWA(Respirable nanoscale particles):0.2 mg/m3;TWA(Respirable finescale particles):2.5 mg/m3	A3: Confirmed animal carcin.
Titanium Dioxide	13463-67-7	OSHA	TWA(as total dust):15 mg/m3	
Inert or Nuisance Dust, Respirable fraction	93763-70-3	OSHA	TWA(as total dust):50 millions of particles/cu. ft.(15 mg/m3);TWA(respirable fraction):15 millions of particles/cu. ft.(5 mg/m3)	

ACGIH : American Conference of Governmental Industrial Hygienists
AIHA : American Industrial Hygiene Association
CMRG : Chemical Manufacturer's Recommended Guidelines
OSHA : United States Department of Labor - Occupational Safety and Health Administration
TWA: Time-Weighted-Average
STEL: Short Term Exposure Limit
CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls
Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection
None required.

Skin/hand protection
Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions.

Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended: Polymer laminate

If this product is used in a manner that presents a higher potential for exposure (e.g., spraying, high splash potential, etc.), then use of a protective apron may be necessary. See recommended glove material(s) for determining appropriate apron material(s). If a glove material is not available as an apron, polymer laminate is a suitable option.

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:
Half facepiece or full facepiece air-purifying respirator suitable for organic vapors
Half facepiece or full facepiece supplied-air respirator

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Solid
Specific Physical Form:	Film
Color	Gray
Odor	Odorless
Odor threshold	*No Data Available*
pH	*Not Applicable*
Melting point/Freezing point	*No Data Available*
Boiling point/Initial boiling point/Boiling range	*Not Applicable*
Flash Point	No flash point
Evaporation rate	*Not Applicable*
Flammability	Not Applicable
Flammable Limits(LEL)	*Not Applicable*
Flammable Limits(UEL)	*Not Applicable*
Relative Vapor Density	Nil
Density	1 - 1.5 g/cm3
Relative Density	*No Data Available*
Water solubility	*No Data Available*
Solubility- non-water	Nil
Partition coefficient: n-octanol/ water	*No Data Available*
Autoignition temperature	*No Data Available*
Decomposition temperature	*No Data Available*
Kinematic Viscosity	*Not Applicable*
Volatile Organic Compounds	*No Data Available*
Percent volatile	*No Data Available*
VOC Less H2O & Exempt Solvents	*No Data Available*
Molecular weight	*No Data Available*

Particle Characteristics	*Not Applicable*

SECTION 10: Stability and reactivity

10.1. Reactivity
This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability
Stable.

10.3. Possibility of hazardous reactions
Hazardous polymerization will not occur.

10.4. Conditions to avoid
Avoid curing large quantities of material to prevent a premature reaction (exotherm) with production of intense heat and smoke.
Heat

10.5. Incompatible materials
Accelerators
Amines

10.6. Hazardous decomposition products

Substance	Condition
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:
Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Skin Contact:
Mild Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, and dryness. Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye Contact:
Contact with the eyes during product use is not expected to result in significant irritation.

Ingestion:
Physical Blockage: Signs/symptoms may include cramping, abdominal pain, and constipation.

Carcinogenicity:

Ingredient	CAS No.	Class Description	Regulation
Titanium dioxide	13463-67-7	Grp. 2B: Possible human carc.	International Agency for Research on Cancer

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
PHENOL-FORMALDEHYDE POLYMER GLYCIDYL ETHER	Dermal	Rabbit	LD50 > 6,000 mg/kg
PHENOL-FORMALDEHYDE POLYMER GLYCIDYL ETHER	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 1.7 mg/l
PHENOL-FORMALDEHYDE POLYMER GLYCIDYL ETHER	Ingestion	Rat	LD50 > 4,000 mg/kg
4,4'-isopropylidenediphenol-epichlorohydrin polymer	Dermal	Rat	LD50 > 1,600 mg/kg
4,4'-isopropylidenediphenol-epichlorohydrin polymer	Ingestion	Rat	LD50 > 1,000 mg/kg
Sulfuric acid, compd. with graphite	Dermal	Rat	LD50 > 2,000 mg/kg
Sulfuric acid, compd. with graphite	Ingestion	Rat	LD50 > 2,000 mg/kg
1,4-BIS[(2,3-EPOXYPROPOXY)METHYL]CYCLOHEXANE	Dermal	Rabbit	LD50 > 2,000 mg/kg
1,4-BIS[(2,3-EPOXYPROPOXY)METHYL]CYCLOHEXANE	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 5.19 mg/l
1,4-BIS[(2,3-EPOXYPROPOXY)METHYL]CYCLOHEXANE	Ingestion	Rat	LD50 1,098 mg/kg
Perlite, Expanded	Dermal	Professional judgement	LD50 estimated to be > 5,000 mg/kg
Perlite, Expanded	Ingestion	Professional judgement	LD50 estimated to be > 5,000 mg/kg
4,4'-METHYLENEDIPHENYLENE BIS(DIMETHYLUREA)	Ingestion	Rat	LD50 > 5,000 mg/kg
4,4'-METHYLENEDIPHENYLENE BIS(DIMETHYLUREA)	Dermal	similar health hazards	LD50 estimated to be > 5,000 mg/kg
Titanium Dioxide	Dermal	Rabbit	LD50 > 10,000 mg/kg
Titanium Dioxide	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 6.82 mg/l
Titanium Dioxide	Ingestion	Rat	LD50 > 10,000 mg/kg
DICYANDIAMIDE	Dermal	Rabbit	LD50 > 10,000 mg/kg
DICYANDIAMIDE	Ingestion	Rat	LD50 > 30,000 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
PHENOL-FORMALDEHYDE POLYMER GLYCIDYL ETHER	Rabbit	Minimal irritation
4,4'-isopropylidenediphenol-epichlorohydrin polymer	Rabbit	Mild irritant
Sulfuric acid, compd. with graphite	Rat	Minimal irritation
1,4-BIS[(2,3-EPOXYPROPOXY)METHYL]CYCLOHEXANE	In vitro data	Irritant
4,4'-METHYLENEDIPHENYLENE BIS(DIMETHYLUREA)	Rabbit	No significant irritation
Titanium Dioxide	Rabbit	No significant irritation
DICYANDIAMIDE	Human and animal	Minimal irritation

Serious Eye Damage/Irritation

Name	Species	Value

PHENOL-FORMALDEHYDE POLYMER GLYCIDYL ETHER	Rabbit	Mild irritant
4,4'-isopropylidenediphenol-epichlorohydrin polymer	Rabbit	Moderate irritant
Sulfuric acid, compd. with graphite	Rabbit	Mild irritant
1,4-BIS[(2,3-EPOXYPROPOXY)METHYL]CYCLOHEXANE	In vitro data	No significant irritation
4,4'-METHYLENEDIPHENYLENE BIS(DIMETHYLUREA)	Rabbit	No significant irritation
Titanium Dioxide	Rabbit	No significant irritation
DICYANDIAMIDE	Professional judgement	Mild irritant

Skin Sensitization

Name	Species	Value
PHENOL-FORMALDEHYDE POLYMER GLYCIDYL ETHER	Human and animal	Sensitizing
4,4'-isopropylidenediphenol-epichlorohydrin polymer	Human and animal	Sensitizing
1,4-BIS[(2,3-EPOXYPROPOXY)METHYL]CYCLOHEXANE	Mouse	Sensitizing
4,4'-METHYLENEDIPHENYLENE BIS(DIMETHYLUREA)	Guinea pig	Not classified
Titanium Dioxide	Human and animal	Not classified
DICYANDIAMIDE	Guinea pig	Not classified

Respiratory Sensitization

Name	Species	Value
4,4'-isopropylidenediphenol-epichlorohydrin polymer	Human	Not classified

Germ Cell Mutagenicity

Name	Route	Value
PHENOL-FORMALDEHYDE POLYMER GLYCIDYL ETHER	In Vitro	Some positive data exist, but the data are not sufficient for classification
4,4'-isopropylidenediphenol-epichlorohydrin polymer	In vivo	Not mutagenic
4,4'-isopropylidenediphenol-epichlorohydrin polymer	In Vitro	Some positive data exist, but the data are not sufficient for classification
Sulfuric acid, compd. with graphite	In Vitro	Not mutagenic
1,4-BIS[(2,3-EPOXYPROPOXY)METHYL]CYCLOHEXANE	In vivo	Not mutagenic
1,4-BIS[(2,3-EPOXYPROPOXY)METHYL]CYCLOHEXANE	In Vitro	Some positive data exist, but the data are not sufficient for classification
4,4'-METHYLENEDIPHENYLENE BIS(DIMETHYLUREA)	In Vitro	Not mutagenic
Titanium Dioxide	In Vitro	Not mutagenic
Titanium Dioxide	In vivo	Not mutagenic
DICYANDIAMIDE	In Vitro	Not mutagenic

Carcinogenicity

Name	Route	Species	Value
4,4'-isopropylidenediphenol-epichlorohydrin polymer	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification
Titanium Dioxide	Ingestion	Multiple animal species	Not carcinogenic
Titanium Dioxide	Inhalation	Rat	Carcinogenic
DICYANDIAMIDE	Ingestion	Rat	Not carcinogenic

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test Result	Exposure Duration
4,4'-isopropylidenediphenol-epichlorohydrin polymer	Ingestion	Not classified for female reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
4,4'-isopropylidenediphenol-epichlorohydrin polymer	Ingestion	Not classified for male reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
4,4'-isopropylidenediphenol-epichlorohydrin polymer	Dermal	Not classified for development	Rabbit	NOAEL 300 mg/kg/day	during organogenesis
4,4'-isopropylidenediphenol-epichlorohydrin polymer	Ingestion	Not classified for development	Rat	NOAEL 750 mg/kg/day	2 generation
1,4-BIS[(2,3-EPOXYPROPOXY)METHYL]CYCLOHEXANE	Ingestion	Not classified for female reproduction	Rat	NOAEL 300 mg/kg/day	premating into lactation
1,4-BIS[(2,3-EPOXYPROPOXY)METHYL]CYCLOHEXANE	Ingestion	Not classified for male reproduction	Rat	NOAEL 300 mg/kg/day	33 days
1,4-BIS[(2,3-EPOXYPROPOXY)METHYL]CYCLOHEXANE	Ingestion	Not classified for development	Rat	NOAEL 300 mg/kg/day	premating into lactation
DICYANDIAMIDE	Ingestion	Not classified for female reproduction	Rat	NOAEL 1,000 mg/kg/day	premating & during gestation
DICYANDIAMIDE	Ingestion	Not classified for male reproduction	Rat	NOAEL 1,000 mg/kg/day	44 days
DICYANDIAMIDE	Ingestion	Not classified for development	Rat	NOAEL 1,000 mg/kg/day	premating & during gestation

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
4,4'-isopropylidenediphenol-epichlorohydrin polymer	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	
1,4-BIS[(2,3-EPOXYPROPOXY)METHYL]CYCLOHEXANE	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
4,4'-isopropylidenediphenol-epichlorohydrin polymer	Dermal	liver	Not classified	Rat	NOAEL 1,000 mg/kg/day	2 years
4,4'-isopropylidenediphenol-epichlorohydrin polymer	Dermal	nervous system	Not classified	Rat	NOAEL 1,000 mg/kg/day	13 weeks
4,4'-isopropylidenediphenol-epichlorohydrin polymer	Ingestion	auditory system	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
4,4'-isopropylidenediphenol-epichlorohydrin polymer	Ingestion	heart	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
4,4'-isopropylidenediphenol-epichlorohydrin polymer	Ingestion	endocrine system	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
4,4'-isopropylidenediphenol-epichlorohydrin polymer	Ingestion	hematopoietic system	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
4,4'-isopropylidenediphenol-	Ingestion	liver	Not classified	Rat	NOAEL 1,000	28 days

epichlorohydrin polymer					mg/kg/day	
4,4'-isopropylidenediphenol-epichlorohydrin polymer	Ingestion	eyes	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
4,4'-isopropylidenediphenol-epichlorohydrin polymer	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
Sulfuric acid, compd. with graphite	Ingestion	hematopoietic system	Not classified	Rat	NOAEL 1,000 mg/kg/day	90 days
Sulfuric acid, compd. with graphite	Ingestion	nervous system	Not classified	Rat	NOAEL 1,000 mg/kg/day	90 days
Sulfuric acid, compd. with graphite	Ingestion	eyes	Not classified	Rat	NOAEL 1,000 mg/kg/day	90 days
1,4-BIS[(2,3-EPOXYPROPOXY)METHYL]CYCLOHEXANE	Ingestion	endocrine system	Not classified	Rat	NOAEL 300 mg/kg/day	33 days
1,4-BIS[(2,3-EPOXYPROPOXY)METHYL]CYCLOHEXANE	Ingestion	gastrointestinal tract	Not classified	Rat	NOAEL 300 mg/kg/day	33 days
1,4-BIS[(2,3-EPOXYPROPOXY)METHYL]CYCLOHEXANE	Ingestion	liver	Not classified	Rat	NOAEL 300 mg/kg/day	33 days
1,4-BIS[(2,3-EPOXYPROPOXY)METHYL]CYCLOHEXANE	Ingestion	heart	Not classified	Rat	NOAEL 300 mg/kg/day	33 days
1,4-BIS[(2,3-EPOXYPROPOXY)METHYL]CYCLOHEXANE	Ingestion	hematopoietic system	Not classified	Rat	NOAEL 300 mg/kg/day	33 days
1,4-BIS[(2,3-EPOXYPROPOXY)METHYL]CYCLOHEXANE	Ingestion	immune system	Not classified	Rat	NOAEL 300 mg/kg/day	33 days
1,4-BIS[(2,3-EPOXYPROPOXY)METHYL]CYCLOHEXANE	Ingestion	nervous system	Not classified	Rat	NOAEL 300 mg/kg/day	33 days
1,4-BIS[(2,3-EPOXYPROPOXY)METHYL]CYCLOHEXANE	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 300 mg/kg/day	33 days
Titanium Dioxide	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Rat	LOAEL 0.01 mg/l	2 years
Titanium Dioxide	Inhalation	pulmonary fibrosis	Not classified	Human	NOAEL Not available	occupational exposure
DICYANDIAMIDE	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 6,822 mg/kg/day	13 weeks

Aspiration Hazard
For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

Ecotoxicological information

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material

and/or its components.

SECTION 13: Disposal considerations

13.1. Disposal methods
Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Combustion products will include halogen acid (HCl/HF/HBr). Facility must be capable of handling halogenated materials. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

SECTION 14: Transport Information

For Transport Information, please visit http://3M.com/Transportinfo or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information

15.1. US Federal Regulations
Contact 3M for more information.

EPCRA 311/312 Hazard Classifications:

Physical Hazards
Not Applicable.

Health Hazards
Respiratory or Skin Sensitization

15.2. State Regulations
Contact 3M for more information.

15.3. Chemical Inventories
The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

This product is an article as defined by TSCA regulations, and is exempt from TSCA Inventory listing requirements. Contact 3M for more information.

15.4. International Regulations
Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: Other information

NFPA Hazard Classification
Health: 2 **Flammability:** 1 **Instability:** 0 **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

Document Group:	36-7464-5	**Version Number:**	4.00
Issue Date:	05/21/26	**Supersedes Date:**	07/13/22

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