Safety Data Sheet

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SECTION 1: Identification

1.1. Product identifier
5415A-1/0SOL-AL SUB

Product Identification Numbers
UU-0015-2783-5

1.2. Recommended use and restrictions on use

1.3. Supplier's details

Company: 3M Canada Company
Division: Electrical Markets Division
Address: 1840 Oxford Street East, Post Office Box 5757, London, Ontario N6A 4T1

Telephone: (800) 364-3577
E Mail:

1.4. Emergency telephone number
Medical Emergency Telephone:1-800-3M HELPS / 1800 364 3577

This product is a kit or a multipart product which consists of multiple, independently packaged components. A Safety Data Sheet (SDS) or Article Information Sheet (AIS) for each of these components is included. Please do not separate the component documents from this cover page. The document numbers for components of this product are:

40-0153-3, 10-2656-6

Transport in accordance with applicable regulations.

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Safety Data Sheet

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Issue Date:	2026/08/05	**Supersedes Date:**	2026/07/31

This Safety Data Sheet has been prepared in accordance with the Canadian Hazardous Products Regulations.

SECTION 1: Identification

1.1. Product identifier
SILICONE LUBRICANT

1.2. Recommended use and restrictions on use

Intended Use
SILICONE LUBRICANT GREASE FOR ELECTRICAL SPLICES

Restrictions on use
Not applicable

1.3. Supplier's details

Company:	3M Canada Company
Division:	Electrical Markets Division
Address:	1840 Oxford Street East, Post Office Box 5757, London, Ontario N6A 4T1
Telephone:	(800) 364-3577
Website:	www.3M.ca

1.4. Emergency telephone number
Medical Emergency Telephone:1-800-3M HELPS / 1800 364 3577

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture
Reproductive Toxicity: Category 1B.
Specific Target Organ Toxicity (single exposure): Category 1.

2.2. Label elements
Signal word
Danger

Symbols
Health Hazard |

Pictograms



Hazard Statements

May damage fertility or the unborn child.
Causes damage to organs: sensory organs.

Precautionary statements

Prevention:
Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not breathe fumes. Wash exposed skin thoroughly after handling. Do not eat, drink or smoke when using this product. Wear protective gloves.

Response:
IF exposed or concerned: Call a POISON CENTER or doctor.

Storage:
Store locked up.

Disposal:
Dispose of contents and container in accordance with applicable local, regional, national, and international regulations.

2.3. Other hazards
None known.

SECTION 3: Composition/information on ingredients

This material is a mixture.

Ingredient	C.A.S. No.	% by Wt	Common Name
Siloxanes and Silicones, di-Me	63148-62-9	85 - 95	Siloxanes and Silicones, di-Me
Synthetic amorphous silica, fumed, crystalline-free	112945-52-5	5 - 15	Fumed amorphous silica, crystalline-free
Silica	7631-86-9	1 - 5	Silica
Boroxin, trimethoxy-	102-24-9	0.1 - 1 Trade Secret *	No Data Available

*The concentration (exact or range) of this component has been withheld as a trade secret.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:
Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:
Wash with soap and water. If signs/symptoms develop, get medical attention.

Eye Contact:
Immediately flush with large amounts of water for at least 15 minutes. Remove contact lenses if easy to do. Continue rinsing. Immediately get medical attention.

If Swallowed:
Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

Target organ effects. See Section 11 for additional details.

4.3. Indication of any immediate medical attention and special treatment required
Not applicable.

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media
In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Unsuitable extinguishing media
None Determined

5.3. Special hazards arising from the substance or mixture
None inherent in this product.

Hazardous Decomposition or By-Products

Substance	Condition
Formaldehyde	During Combustion
Carbon monoxide	During Combustion
Carbon dioxide	During Combustion

5.4. Special protection actions for fire-fighters
Wear full protective equipment (Bunker Gear) and a self-contained breathing apparatus (SCBA). Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures
Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapours, in accordance with good industrial hygiene practice. Use personal protective equipment based on the results of an exposure assessment. Refer to Section 8 for PPE recommendations. If anticipated exposure resulting from an accidental release exceeds the protective capabilities of the PPE listed in Section 8, or are unknown, select PPE that offers an appropriate level of protection. Consider the physical and chemical hazards of the material when doing so. Examples of PPE ensembles for emergency response could include wearing bunker gear for a release of flammable material; wearing chemical protective clothing if the spilled material is a corrosive, a sensitizer, a significant dermal irritant, or can be absorbed through the skin; or donning a positive pressure supplied-air respirator for chemicals with inhalation hazards. For information regarding physical and health hazards, refer to sections 2 and 11 of the SDS.

6.2. Environmental precautions
Avoid release to the environment.

6.3. Methods and material for containment and cleaning up
Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

For industrial or professional use only. Not for consumer sale or use. Do not handle until all safety precautions have been read and understood. Do not breathe dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.) Use personal protective equipment (gloves, respirators, etc.) as required.

7.2. Conditions for safe storage including any incompatibilities
Store in a well-ventilated place. Store away from acids. Store away from strong bases. Store away from oxidizing agents. Store locked up.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits
If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
Particles (insoluble or poorly soluble) not otherwise specified, inhalable particles	7631-86-9	ACGIH	TWA(inhalable particulates):10 mg/m3	
Particles (insoluble or poorly soluble) not otherwise specified, respirable particles	7631-86-9	ACGIH	TWA(respirable particles):3 mg/m3	

ACGIH : American Conference of Governmental Industrial Hygienists
AIHA : American Industrial Hygiene Association
CMRG : Chemical Manufacturer's Recommended Guidelines
TWA: Time-Weighted-Average
STEL: Short Term Exposure Limit
CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls
Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection
None required.

Skin/hand protection
Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended: Polymer laminate

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:
Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Solid grease
Specific Physical Form:	GREASE
Colour	Light White
Odour	Odourless
Odour threshold	*No Data Available*
pH	*Not Applicable*
Melting point/Freezing point	*No Data Available*
Boiling point	*Not Applicable*
Flash Point	No flash point
Evaporation rate	*Not Applicable*
Flammability	Not Applicable
Flammable Limits(LEL)	*No Data Available*
Flammable Limits(UEL)	*No Data Available*
Vapour Pressure	*Not Applicable*
Relative Vapour Density	*Not Applicable*
Density	*No Data Available*
Relative density	1.02 - 1.6 [*Ref Std:*WATER=1]
Water solubility	Nil
Solubility- non-water	*No Data Available*
Partition coefficient: n-octanol/ water	*No Data Available*
Autoignition temperature	*No Data Available*
Decomposition temperature	*No Data Available*
Kinematic Viscosity	*No Data Available*
Volatile Organic Compounds	*No Data Available*
Percent volatile	*No Data Available*
VOC Less H2O & Exempt Solvents	*No Data Available*
Average particle size	*No Data Available*
Bulk density	*No Data Available*
Molecular weight	*No Data Available*
Softening point	*No Data Available*

Particle Characteristics	*Not Applicable*

SECTION 10: Stability and reactivity

10.1. Reactivity
This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability
Stable.

10.3. Possibility of hazardous reactions
Hazardous polymerization will not occur.

10.4. Conditions to avoid
Not determined

10.5. Incompatible materials
Strong oxidizing agents
Strong acids
Strong bases
Reducing agents

10.6. Hazardous decomposition products

Substance	Condition
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:
Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Skin Contact:
Contact with the skin during product use is not expected to result in significant irritation.

Eye Contact:
Contact with the eyes during product use is not expected to result in significant irritation.

Ingestion:
Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.
May cause additional health effects (see below).

Additional Health Effects:

Single exposure may cause target organ effects:
May cause blindness.

Reproductive/Developmental Toxicity:
Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

Toxicological Data
If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >5,000 mg/kg
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
Siloxanes and Silicones, di-Me	Dermal	Multiple animal species	LD50 > 2,000 mg/kg
Siloxanes and Silicones, di-Me	Ingestion	Rat	LD50 > 5,000 mg/kg
Synthetic amorphous silica, fumed, crystalline-free	Dermal	Rabbit	LD50 > 5,000 mg/kg
Synthetic amorphous silica, fumed, crystalline-free	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.691 mg/l
Synthetic amorphous silica, fumed, crystalline-free	Ingestion	Rat	LD50 > 5,110 mg/kg
Silica	Dermal	Rabbit	LD50 > 5,000 mg/kg
Silica	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.691 mg/l
Silica	Ingestion	Rat	LD50 > 5,110 mg/kg
Boroxin, trimethoxy-	Dermal	similar compounds	LD50 3,226 mg/kg
Boroxin, trimethoxy-	Ingestion	similar compounds	LD50 278 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Siloxanes and Silicones, di-Me	Human and animal	No significant irritation
Synthetic amorphous silica, fumed, crystalline-free	Rabbit	No significant irritation
Silica	Rabbit	No significant irritation
Boroxin, trimethoxy-	Rabbit	Mild irritant

Serious Eye Damage/Irritation

Name	Species	Value
Siloxanes and Silicones, di-Me	Rabbit	No significant irritation
Synthetic amorphous silica, fumed, crystalline-free	Rabbit	No significant irritation
Silica	Rabbit	No significant irritation
Boroxin, trimethoxy-	In vitro data	Severe irritant

Skin Sensitization

Name	Species	Value
Siloxanes and Silicones, di-Me	Human and animal	Not classified
Synthetic amorphous silica, fumed, crystalline-free	Human and animal	Not classified
Silica	Human and animal	Not classified
Boroxin, trimethoxy-	similar compounds	Not classified

Respiratory Sensitization

For the component/components, either no data are currently available or the data are not sufficient for classification.

Germ Cell Mutagenicity

Name	Route	Value
Siloxanes and Silicones, di-Me	In Vitro	Not mutagenic
Siloxanes and Silicones, di-Me	In vivo	Not mutagenic
Synthetic amorphous silica, fumed, crystalline-free	In Vitro	Not mutagenic
Silica	In Vitro	Not mutagenic
Boroxin, trimethoxy-	In Vitro	Some positive data exist, but the data are not sufficient for classification

Carcinogenicity

Name	Route	Species	Value
Siloxanes and Silicones, di-Me	Dermal	Mouse	Not carcinogenic
Siloxanes and Silicones, di-Me	Ingestion	Mouse	Not carcinogenic
Synthetic amorphous silica, fumed, crystalline-free	Not Specified	Mouse	Some positive data exist, but the data are not sufficient for classification
Silica	Not Specified	Mouse	Some positive data exist, but the data are not sufficient for classification

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test result	Exposure Duration
Siloxanes and Silicones, di-Me	Ingestion	Not classified for development	Rat	NOAEL 3,800 mg/kg/day	during organogenesis
Siloxanes and Silicones, di-Me	Dermal	Not classified for development	Rabbit	NOAEL 1,000 mg/kg/day	during organogenesis
Synthetic amorphous silica, fumed, crystalline-free	Ingestion	Not classified for female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
Synthetic amorphous silica, fumed, crystalline-free	Ingestion	Not classified for male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
Synthetic amorphous silica, fumed, crystalline-free	Ingestion	Not classified for development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis
Silica	Ingestion	Not classified for female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
Silica	Ingestion	Not classified for male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
Silica	Ingestion	Not classified for development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis
Boroxin, trimethoxy-	Ingestion	Toxic to female reproduction	similar compounds	NOAEL 100 mg/kg/day	3 generation
Boroxin, trimethoxy-	Ingestion	Toxic to male reproduction	similar compounds	NOAEL 100 mg/kg/day	3 generation
Boroxin, trimethoxy-	Ingestion	Toxic to development	similar compounds	NOAEL 125 mg/kg/day	during organogenesis

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Boroxin, trimethoxy-	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	
Boroxin, trimethoxy-	Ingestion	blindness	Causes damage to organs	similar compounds	NOAEL Not available	poisoning and/or abuse

Boroxin, trimethoxy-	Ingestion	central nervous system depression	May cause drowsiness or dizziness	similar compounds	NOAEL Not available	poisoning and/or abuse

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Siloxanes and Silicones, di-Me	Ingestion	eyes	Not classified	Rat	NOAEL 10%	90 days
Siloxanes and Silicones, di-Me	Ingestion	respiratory system	Not classified	Rat	NOAEL 1%	90 days
Siloxanes and Silicones, di-Me	Ingestion	gastrointestinal tract	Not classified	Multiple animal species	NOAEL 10%	90 days
Siloxanes and Silicones, di-Me	Ingestion	hematopoietic system	Not classified	Rat	NOAEL 10%	90 days
Siloxanes and Silicones, di-Me	Ingestion	heart	Not classified	Rat	NOAEL 1%	90 days
Siloxanes and Silicones, di-Me	Ingestion	liver	Not classified	Rat	NOAEL 1%	90 days
Siloxanes and Silicones, di-Me	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 1%	90 days
Siloxanes and Silicones, di-Me	Ingestion	vascular system	Not classified	Rat	NOAEL 1%	90 days
Synthetic amorphous silica, fumed, crystalline-free	Inhalation	respiratory system	Not classified	Human	NOAEL Not available	occupational exposure
Synthetic amorphous silica, fumed, crystalline-free	Inhalation	silicosis	Not classified	Human	NOAEL Not available	occupational exposure
Silica	Inhalation	respiratory system	Not classified	Human	NOAEL Not available	occupational exposure
Silica	Inhalation	silicosis	Not classified	Human	NOAEL Not available	occupational exposure

Aspiration Hazard
For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

No data available.

SECTION 13: Disposal considerations

13.1. Disposal methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of waste product in a permitted industrial waste facility. As a disposal alternative, incinerate in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

SECTION 14: Transport Information

For Transport Information, please visit http://3M.com/Transportinfo or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Global inventory status

Contact 3M for more information. The components of this material are in compliance with the provisions of Australia National Industrial Chemical Notification and Assessment Scheme (NICNAS). Certain restrictions may apply. Contact the selling division for additional information. The components of this product are in compliance with the new substance notification requirements of CEPA. The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

SECTION 16: Other information

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.
Health: 1 **Flammability:** 1 **Instability:** 0 **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

HMIS Hazard Classification
Health: *4 **Flammability:** 1 **Physical Hazard:** 0 **Personal Protection:** X - See PPE section.

Hazardous Material Identification System (HMIS® IV) hazard ratings are designed to inform employees of chemical hazards in the workplace. These ratings are based on the inherent properties of the material under expected conditions of normal use and are not intended for use in emergency situations. HMIS® IV ratings are to be used with a fully implemented HMIS® IV program. HMIS® is a registered mark of the American Coatings Association (ACA).

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3M Canada SDSs are available at www.3M.ca

Safety Data Sheet

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Document group:	40-0153-3	**Version number:**	2.00
Issue Date:	2025/08/27	**Supersedes Date:**	2022/09/21

This Safety Data Sheet has been prepared in accordance with the Canadian Hazardous Products Regulations.

SECTION 1: Identification

1.1. Product identifier
3M Sheath Wrap Roll

Product Identification Numbers

CE-1006-9128-2	CE-1006-9129-0	UU-0102-5729-1	UU-0102-5730-9	UU-0102-5913-1
UU-0102-5914-9	UU-0102-5915-6	UU-0102-5936-2	UU-0102-5937-0	UU-0102-5938-8
UU-0102-6051-9	UU-0102-6052-7	UU-0112-2563-6		

1.2. Recommended use and restrictions on use

Intended Use
Industrial use

Restrictions on use
Not applicable

1.3. Supplier's details

Company:	3M Canada Company
Division:	Electronics & Energy Business Spons
Address:	1840 Oxford Street East, Post Office Box 5757, London, Ontario N6A 4T1
Telephone:	(800) 364-3577
Website:	www.3M.ca

1.4. Emergency telephone number
Medical Emergency Telephone:1-800-3M HELPS / 1800 364 3577

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture
Respiratory Sensitizer: Category 1.
Skin Sensitizer: Category 1A.
Specific Target Organ Toxicity (repeated exposure): Category 1.

2.2. Label elements
Signal word
Danger

Symbols
Health Hazard |

Pictograms



Hazard Statements

May cause allergy or asthma symptoms or breathing difficulties if inhaled. May cause an allergic skin reaction.

Causes damage to organs through prolonged or repeated exposure: respiratory system.

Precautionary statements

Prevention:
Do not breathe fumes. Wash exposed skin thoroughly after handling. Do not eat, drink or smoke when using this product. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves. In case of inadequate ventilation wear respiratory protection.

Response:
IF ON SKIN: Wash with plenty of soap and water. IF INHALED: Remove person to fresh air and keep comfortable for breathing. Get medical attention if you feel unwell. If skin irritation or rash occurs: Get medical attention. If experiencing respiratory symptoms: Call a POISON CENTER or doctor. Take off contaminated clothing and wash it before reuse.

Disposal:
Dispose of contents and container in accordance with applicable local, regional, national, and international regulations.

2.3. Other hazards
None known.

SECTION 3: Composition/information on ingredients

This material is a mixture.

Ingredient	C.A.S. No.	% by Wt	Common Name
Oxide glass chemicals	65997-17-3	40 - 70	Glass, oxide, chemicals
Polymer	Trade Secret	30 - 60	Not Applicable
P,P'-Methylenebis(phenyl isocyanate)	101-68-8	1 - 5 Trade Secret *	Benzene, 1,1'-methylenebis[4-isocyanato-
Iron Oxide (FE3O4)	1317-61-9	1 - 5	Iron oxide (Fe3O4)
Diphenylmethane-2,4'-diisocyanate	5873-54-1	0.5 - 1.5 Trade Secret *	Benzene, 1-isocyanato-2-[(4-isocyanatophenyl)methyl]-
CHROMIUM (CR+6)	18540-29-9	0.001 - 0.02	No Data Available

Polymer is a non-hazardous material according to WHMIS criteria. Specific information has been withheld as a trade secret.

*The concentration (exact or range) of this component has been withheld as a trade secret.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:
Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:
Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye Contact:
No need for first aid is anticipated. If signs/symptoms persist, get medical attention.

If Swallowed:
Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

Allergic respiratory reaction (difficulty breathing, wheezing, cough, and tightness of chest). Allergic skin reaction (redness, swelling, blistering, and itching). Target organ effects following prolonged or repeated exposure. See Section 11 for additional details.

4.3. Indication of any immediate medical attention and special treatment required
Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media
In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Unsuitable extinguishing media
None Determined

5.3. Special hazards arising from the substance or mixture
None inherent in this product.

Hazardous Decomposition or By-Products

Substance	Condition
Carbon monoxide	During Combustion
Carbon dioxide	During Combustion
Hydrogen Cyanide	During Combustion
Oxides of Nitrogen	During Combustion

5.4. Special protection actions for fire-fighters
Wear full protective equipment (Bunker Gear) and a self-contained breathing apparatus (SCBA). Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures
Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapours, in accordance with good industrial hygiene practice. Use personal protective equipment based on the results of an exposure assessment. Refer to Section 8 for PPE recommendations. If anticipated exposure resulting from an accidental release exceeds the protective capabilities of the PPE listed in Section 8, or are unknown, select PPE that offers an appropriate level of protection. Consider the physical and chemical hazards of the material when doing so. Examples of PPE ensembles for emergency response could include wearing bunker gear for a release of flammable material; wearing chemical protective clothing if the spilled material is a corrosive, a sensitizer, a significant dermal irritant, or can be absorbed through the skin; or donning a positive pressure supplied-air respirator for chemicals with inhalation hazards. For

information regarding physical and health hazards, refer to sections 2 and 11 of the SDS.

6.2. Environmental precautions
Avoid release to the environment.

6.3. Methods and material for containment and cleaning up
Pour isocyanate decontaminant solution (90% water, 8% concentrated ammonia, 2% detergent) on spill and allow to react for 10 minutes. Or pour water on spill and allow to react for more than 30 minutes. Cover with absorbent material. Collect as much of the spilled material as possible. Place in a container approved for transportation by appropriate authorities, but do not seal the container for 48 hours to avoid pressure build-up. Clean up residue. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling
Do not breathe dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reuse. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.)

7.2. Conditions for safe storage including any incompatibilities
Store away from strong bases. Store away from oxidizing agents. Store away from amines.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits
If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
Oxide glass chemicals	65997-17-3	Manufacturer determined	TWA(as non-fibrous, respirable)(8 hours):3 mg/m3;TWA(as non-fibrous, inhalable fraction)(8 hours):10 mg/m3	

ACGIH : American Conference of Governmental Industrial Hygienists
AIHA : American Industrial Hygiene Association
CMRG : Chemical Manufacturer's Recommended Guidelines
TWA: Time-Weighted-Average
STEL: Short Term Exposure Limit
CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls
Provide ventilated enclosure for curing. Curing enclosures must be exhausted to outdoors or to a suitable emission control device. Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face

protection(s) are recommended:
Safety Glasses with side shields
Indirect Vented Goggles

Skin/hand protection
Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing.

Gloves made from the following material(s) are recommended: Chemical Protective glove of any material type

If this product is used in a manner that presents a higher potential for exposure (e.g., spraying, high splash potential, etc.), then use of a protective apron may be necessary. See recommended glove material(s) for determining appropriate apron material(s). If a glove material is not available as an apron, polymer laminate is a suitable option.

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:
Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Solid
Specific Physical Form:	Resin Sat.Glass Tape
Colour	Black
Odour	Slight Odour
Odour threshold	*Not Applicable*
pH	*No Data Available*
Melting point/Freezing point	*Not Applicable*
Boiling point	*Not Applicable*
Flash Point	174.4 ºC [*Test Method:*Closed Cup]
Evaporation rate	*Not Applicable*
Flammability	Not Applicable
Flammable Limits(LEL)	*No Data Available*
Flammable Limits(UEL)	*No Data Available*
Vapour Pressure	*No Data Available*
Relative Vapour Density	*No Data Available*
Density	*No Data Available*
Relative density	*Not Applicable*
Water solubility	Nil
Solubility- non-water	Nil [*Details:*water sulubility]
Partition coefficient: n-octanol/ water	*No Data Available*
Autoignition temperature	*No Data Available*
Decomposition temperature	*No Data Available*
Kinematic Viscosity	*Not Applicable*

Volatile Organic Compounds	*No Data Available*
Percent volatile	*No Data Available*
VOC Less H2O & Exempt Solvents	*No Data Available*
Molecular weight	*No Data Available*

Particle Characteristics	*Not Applicable*

SECTION 10: Stability and reactivity

10.1. Reactivity
This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability
Stable.

10.3. Possibility of hazardous reactions
Hazardous polymerization will not occur.

10.4. Conditions to avoid
Sparks and/or flames

10.5. Incompatible materials
Alcohols
Amines
Strong bases
Strong oxidizing agents

10.6. Hazardous decomposition products

Substance	Condition
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:
Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain. Allergic Respiratory Reaction: Signs/symptoms may include difficulty breathing, wheezing, cough, and tightness of chest. May cause additional health effects (see below).

Skin Contact:
Mild Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, and dryness. Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye Contact:
Contact with the eyes during product use is not expected to result in significant irritation.

Ingestion:
May be harmful if swallowed. Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

Additional Health Effects:

Prolonged or repeated exposure may cause target organ effects:
Respiratory Effects: Signs/symptoms may include cough, shortness of breath, chest tightness, wheezing, increased heart rate, bluish coloured skin (cyanosis), sputum production, changes in lung function tests, and/or respiratory failure.

Carcinogenicity:

Ingredient	CAS No.	Class Description	Regulation
Chromium Hexavalent Compounds	18540-29-9	Known To Be Human Carcinogen.	National Toxicology Program Carcinogens
Chromium[VI] compounds	18540-29-9	Grp. 1: Carcinogenic to humans	International Agency for Research on Cancer
Hexavalent chromium compounds	18540-29-9	Cancer hazard	OSHA Carcinogens
Glass Wool Fibers (Inhalable), Certain	65997-17-3	Anticipated human carcinogen	National Toxicology Program Carcinogens

Additional Information:
Persons previously sensitized to isocyanates may develop a cross-sensitization reaction to other isocyanates.

Toxicological Data
If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >5,000 mg/kg
Overall product	Ingestion		No data available; calculated ATE >2,000 - =5,000 mg/kg
Oxide glass chemicals	Dermal		LD50 estimated to be > 5,000 mg/kg
Oxide glass chemicals	Ingestion		LD50 estimated to be 2,000 - 5,000 mg/kg
Polymer	Dermal		LD50 estimated to be > 5,000 mg/kg
Polymer	Ingestion		LD50 estimated to be 2,000 - 5,000 mg/kg
P,P'-Methylenebis(phenyl isocyanate)	Dermal	Rabbit	LD50 > 5,000 mg/kg
P,P'-Methylenebis(phenyl isocyanate)	Inhalation-Dust/Mist (4 hours)	Rat	LC50 0.368 mg/l
P,P'-Methylenebis(phenyl isocyanate)	Ingestion	Rat	LD50 31,600 mg/kg
Iron Oxide (FE3O4)	Dermal	Not available	LD50 3,100 mg/kg
Iron Oxide (FE3O4)	Ingestion	Not available	LD50 3,700 mg/kg
Diphenylmethane-2,4'-diisocyanate	Dermal	Rabbit	LD50 > 5,000 mg/kg
Diphenylmethane-2,4'-diisocyanate	Inhalation-Dust/Mist (4 hours)	Rat	LC50 0.368 mg/l
Diphenylmethane-2,4'-diisocyanate	Ingestion	Rat	LD50 31,600 mg/kg
CHROMIUM (CR+6)	Dermal		LD50 estimated to be 200 - 1,000 mg/kg
CHROMIUM (CR+6)	Inhalation-Dust/Mist		LC50 estimated to be 0 - 0.05 mg/l
CHROMIUM (CR+6)	Ingestion		LD50 estimated to be 5 - 50 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Oxide glass chemicals	Professional judgement	No significant irritation
P,P'-Methylenebis(phenyl isocyanate)	official classification	Irritant
Iron Oxide (FE3O4)	Rabbit	No significant irritation
Diphenylmethane-2,4'-diisocyanate	official classification	Irritant
CHROMIUM (CR+6)	Human	Corrosive

Serious Eye Damage/Irritation

Name	Species	Value
Oxide glass chemicals	Professional judgement	No significant irritation
P,P'-Methylenebis(phenyl isocyanate)	official classification	Severe irritant
Iron Oxide (FE3O4)	Rabbit	No significant irritation
Diphenylmethane-2,4'-diisocyanate	official classification	Severe irritant
CHROMIUM (CR+6)	similar health hazards	Corrosive

Skin Sensitization

Name	Species	Value
P,P'-Methylenebis(phenyl isocyanate)	Mouse	Sensitizing
Iron Oxide (FE3O4)	Human	Not classified
Diphenylmethane-2,4'-diisocyanate	Mouse	Sensitizing
CHROMIUM (CR+6)	Human and animal	Sensitizing

Respiratory Sensitization

Name	Species	Value
P,P'-Methylenebis(phenyl isocyanate)	Human	Sensitizing
Diphenylmethane-2,4'-diisocyanate	Human	Sensitizing
CHROMIUM (CR+6)	Human	Not classified

Germ Cell Mutagenicity

Name	Route	Value
Oxide glass chemicals	In Vitro	Some positive data exist, but the data are not sufficient for classification
P,P'-Methylenebis(phenyl isocyanate)	In Vitro	Some positive data exist, but the data are not sufficient for classification
Iron Oxide (FE3O4)	In Vitro	Not mutagenic
Diphenylmethane-2,4'-diisocyanate	In Vitro	Some positive data exist, but the data are not sufficient for classification
CHROMIUM (CR+6)	In Vitro	Some positive data exist, but the data are not sufficient for classification
CHROMIUM (CR+6)	In vivo	Mutagenic

Carcinogenicity

Name	Route	Species	Value
Oxide glass chemicals	Inhalation	Multiple animal species	Some positive data exist, but the data are not sufficient for classification
P,P'-Methylenebis(phenyl isocyanate)	Inhalation	Rat	Some positive data exist, but the data are not sufficient for classification
Iron Oxide (FE3O4)	Inhalation	Human	Some positive data exist, but the data are not sufficient for classification
Diphenylmethane-2,4'-diisocyanate	Inhalation	Rat	Some positive data exist, but the data are not sufficient for classification
CHROMIUM (CR+6)	Not Specified	Human	Carcinogenic

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test result	Exposure Duration
P,P'-Methylenebis(phenyl isocyanate)	Inhalation	Not classified for development	Rat	NOAEL 0.004 mg/l	during organogenesis
Diphenylmethane-2,4'-diisocyanate	Inhalation	Not classified for development	Rat	NOAEL 0.004 mg/l	during organogenesis
CHROMIUM (CR+6)	Inhalation	Not classified for female reproduction	Rat	NOAEL 0.0002 mg/l	3 generation
CHROMIUM (CR+6)	Inhalation	Not classified for male reproduction	Rat	NOAEL 0.0002 mg/l	3 generation
CHROMIUM (CR+6)	Inhalation	Not classified for development	Rat	NOAEL 0.0002 mg/l	3 generation
CHROMIUM (CR+6)	Ingestion	Toxic to female reproduction	Mouse	LOAEL 6 mg/kg/day	12 weeks
CHROMIUM (CR+6)	Ingestion	Toxic to male reproduction	Mouse	LOAEL 6 mg/kg/day	12 weeks
CHROMIUM (CR+6)	Ingestion	Toxic to development	Mouse	LOAEL 57 mg/kg/day	during gestation

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
P,P'-Methylenebis(phenyl isocyanate)	Inhalation	respiratory irritation	May cause respiratory irritation	official classification	NOAEL Not available	
Diphenylmethane-2,4'-diisocyanate	Inhalation	respiratory irritation	May cause respiratory irritation	official classification	NOAEL Not available	
CHROMIUM (CR+6)	Dermal	kidney and/or bladder	Not classified	Human	NOAEL Not available	
CHROMIUM (CR+6)	Inhalation	respiratory irritation	May cause respiratory irritation	Human	NOAEL Not available	occupational exposure
CHROMIUM (CR+6)	Ingestion	kidney and/or bladder	Causes damage to organs	Human	NOAEL Not available	
CHROMIUM (CR+6)	Ingestion	hematoppoitic system | liver	Not classified	Human	NOAEL Not available	
CHROMIUM (CR+6)	Ingestion	nervous system	Not classified	Human	NOAEL Not available	poisoning and/or abuse

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Oxide glass chemicals	Inhalation	respiratory system	Not classified	Human	NOAEL not available	occupational exposure

P,P'-Methylenebis(phenyl isocyanate)	Inhalation	respiratory system	Causes damage to organs through prolonged or repeated exposure	Rat	LOAEL 0.004 mg/l	13 weeks
Iron Oxide (FE3O4)	Inhalation	pulmonary fibrosis | pneumoconiosis	Not classified	Human	NOAEL Not available	occupational exposure
Diphenylmethane-2,4'-diisocyanate	Inhalation	respiratory system	Causes damage to organs through prolonged or repeated exposure	Rat	LOAEL 0.004 mg/l	13 weeks
CHROMIUM (CR+6)	Inhalation	respiratory system	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	occupational exposure
CHROMIUM (CR+6)	Inhalation	immune system	Not classified	Rat	NOAEL Not available	90 days
CHROMIUM (CR+6)	Inhalation	heart | endocrine system | hematopoietic system | liver | nervous system | kidney and/or bladder	Not classified	Rat	NOAEL 0.02 mg/l	2 years
CHROMIUM (CR+6)	Ingestion	kidney and/or bladder	May cause damage to organs though prolonged or repeated exposure	Rat	LOAEL 100 mg/kg/day	28 days
CHROMIUM (CR+6)	Ingestion	nervous system	Not classified	Rat	LOAEL 98 mg/kg/day	28 days
CHROMIUM (CR+6)	Ingestion	liver	Not classified	Multiple animal species	NOAEL Not available	
CHROMIUM (CR+6)	Ingestion	hematopoietic system	Not classified	Mouse	NOAEL Not available	1 generation

Aspiration Hazard
For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

No data available.

SECTION 13: Disposal considerations

13.1. Disposal methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

SECTION 14: Transport Information

For Transport Information, please visit http://3M.com/Transportinfo or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Global inventory status

Contact 3M for more information. The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

SECTION 16: Other information

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.
Health: 2 **Flammability:** 1 **Instability:** 0 **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

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3M Canada SDSs are available at www.3M.ca