

Safety Data Sheet

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This Safety Data Sheet has been prepared in accordance with the Malaysia Occupational Safety and Health (Chemical Classification, Labelling and Safety Data Sheets) Regulations 2013.

SECTION 1: Identification

1.1. Product identifier

3M™ Scotch-Weld™ Epoxy Adhesive DP420NS Black, Part B or Epoxy Adhesive 420NS Black, Part B

Product Identification Numbers

62-3299-8535-2 62-3299-9530-2 62-3299-9531-0

1.2. Recommended use and restrictions on use

Recommended use

2-Part Epoxy Adhesive, Structural adhesive

For Industrial or Professional use only

1.3. Supplier's details

ADDRESS: 3M Malaysia Sdn. Bhd., Level 8, Block F, Oasis Square, No.2, Jalan PJU 1A/7A, Ara Damansara 47301

Petaling, Jaya, Selangor

Telephone: 03-7884 2888

E Mail: 3mmyehsr@mmm.com Website: www.3M.com.my

1.4. Emergency telephone number

+60 03-7884 2888

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture

Serious Eve Damage/Irritation: Category 2.

Skin Sensitizer: Category 1.

Chronic Aquatic Toxicity: Category 2.

2.2. Label elements

Signal word

Warning

Symbols

Exclamation mark | Environment |

Pictograms





Hazard Statements:

H319 Causes serious eye irritation. H317 May cause an allergic skin reaction.

H411 Toxic to aquatic life with long lasting effects.

Precautionary statements

Prevention:

P273 Avoid release to the environment.

P280E Wear protective gloves.

Response:

P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact

lenses, if present and easy to do. Continue rinsing.

P333 + P313 If skin irritation or rash occurs: Get medical attention.

Disposal:

P501 Dispose of contents and container in accordance with applicable local, regional,

national, and international regulations.

2.3. Other hazards

None known

SECTION 3: Composition/information on ingredients

This material is a mixture.

Ingredient	C.A.S. No.	% by Wt
Epoxy Resin	25068-38-6	75 - 98
Acrylic Polymer	Trade Secret	1 - 20
Amorphous Silica	67762-90-7	1 - 5
Carbon Black	1333-86-4	<= 0.15

Any remaining components do not contribute to the hazards of this material.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:

Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

3MTM Scotch-WeldTM Epoxy Adhesive DP420NS Black, Part B or Epoxy Adhesive 420NS Black, Part B

Eye Contact:

Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

If Swallowed:

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

Allergic skin reaction (redness, swelling, blistering, and itching).

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture

None inherent in this product.

Hazardous Decomposition or By-Products

Substance	Condition
Aldehydes	During Combustion
Carbon monoxide	During Combustion
Carbon dioxide	During Combustion
Hydrogen Chloride	During Combustion
Irritant Vapors or Gases	During Combustion

5.3. Special protective actions for fire-fighters

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Use personal protective equipment based on the results of an exposure assessment. Refer to Section 8 for PPE recommendations. If anticipated exposure resulting from an accidental release exceeds the protective capabilities of the PPE listed in Section 8, or are unknown, select PPE that offers an appropriate level of protection. Consider the physical and chemical hazards of the material when doing so. Examples of PPE ensembles for emergency response could include wearing bunker gear for a release of flammable material; wearing chemical protective clothing if the spilled material is a corrosive, a sensitizer, a significant dermal irritant, or can be absorbed through the skin; or donning a positive pressure supplied-air respirator for chemicals with inhalation hazards. For information regarding physical and health hazards, refer to sections 2 and 11 of the SDS.

6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up

Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate

solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

For industrial/occupational use only. Not for consumer sale or use. Avoid breathing dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.)

7.2. Conditions for safe storage including any incompatibilities

Store away from heat. Store away from oxidizing agents.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
Carbon Black	1333-86-4	ACGIH	TWA(inhalable fraction):3	A3: Confirmed animal
			mg/m3	carcin.
Carbon Black	1333-86-4	Malaysia OELs	TWA(8 hours):3.5 mg/m3	
DUST, INERT OR NUISANCE	1333-86-4	Malaysia OELs	TWA (proposed)(respirable	
			particles)(8 hours):3	
			mg/m3;TWA	
			(proposed)(Inhalable	
			particulate)(8 hours):10 mg/m3	

ACGIH: American Conference of Governmental Industrial Hygienists

CMRG: Chemical Manufacturer's Recommended Guidelines

Malaysia OELs: Malaysia. Occupational Safety and Health (Use and Standards of Exposure of Chemicals Hazardous to Health) Regulations

TWA: Time-Weighted-Average STEL: Short Term Exposure Limit

CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Safety Glasses with side shields

Indirect Vented Goggles

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the

substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity. Gloves made from the following material(s) are recommended: Polymer laminate

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron - polymer laminate

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates Half facepiece or full facepiece supplied-air respirator

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

information on basic physical and chemical properties		
Physical state	Liquid	
Specific Physical Form:	Paste	
Color	Black	
Odor	Mild Epoxy	
Odor threshold	No Data Available	
рН	Not Applicable	
Melting point/Freezing point	Not Applicable	
Boiling point/Initial boiling point/Boiling range	> 121.1 °C	
Flash Point	121.1 ℃	
Evaporation rate	Not Applicable	
Flammability	Not Applicable	
Flammable Limits(LEL)	No Data Available	
Flammable Limits(UEL)	No Data Available	
Vapor Pressure	Not Applicable	
Relative Vapor Density	Not Applicable	
Density	1.1 g/ml	
Relative Density	0.97 - 1.1 [<i>Ref Std</i> :WATER=1]	
Water solubility	Nil	
Solubility- non-water	No Data Available	
Partition coefficient: n-octanol/ water	No Data Available	
Autoignition temperature	No Data Available	
Decomposition temperature	No Data Available	
Kinematic Viscosity	77,295 mm2/sec	
Volatile Organic Compounds	No Data Available	
Percent volatile	No Data Available	
VOC Less H2O & Exempt Solvents	0 g/l [Test Method:calculated SCAQMD rule 443.1]	
	[Details: when used as intended with Part A]	
VOC Less H2O & Exempt Solvents	6 g/l [Test Method:calculated SCAQMD rule 443.1] [Details:as	
	supplied]	
VOC Less H2O & Exempt Solvents	0 % [Test Method:calculated SCAQMD rule 443.1]	

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	[Details: when used as intended with Part A]
Molecular weight	No Data Available

Particle Characteristics	Not Applicable	
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SECTION 10: Stability and reactivity

10.1. Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid

Heat

Heat is generated during cure. Do not cure a mass larger than 50 grams in a confined space to prevent a premature exothermic reaction with production of intense heat and smoke.

10.5. Incompatible materials

Strong oxidizing agents

10.6. Hazardous decomposition products

Substance

Condition

None known.

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Skin Contact:

Mild Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, and dryness. Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye Contact:

Moderate Eye Irritation: Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

Ingestion:

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
Epoxy Resin	Dermal	Rat	LD50 > 1,600 mg/kg
Epoxy Resin	Ingestion	Rat	LD50 > 1,000 mg/kg
Acrylic Polymer	Dermal	Rabbit	LD50 > 5,000 mg/kg
Acrylic Polymer	Ingestion	Rat	LD50 > 5,000 mg/kg
Amorphous Silica	Dermal	Rabbit	LD50 > 5,000 mg/kg
Amorphous Silica	Inhalation- Dust/Mist	Rat	LC50 > 0.691 mg/l
	(4 hours)		
Amorphous Silica	Ingestion	Rat	LD50 > 5,110 mg/kg
Carbon Black	Dermal	Rabbit	LD50 > 3,000 mg/kg
Carbon Black	Ingestion	Rat	LD50 > 8,000 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
	'	
Epoxy Resin	Rabbit	Mild irritant
Acrylic Polymer	Professio	Minimal irritation
	nal	
	judgemen	
	t	
Amorphous Silica	Rabbit	No significant irritation
Carbon Black	Rabbit	No significant irritation

Serious Eve Damage/Irritation

Serious Lye Duning of Irritation		
Name	Species	Value
Epoxy Resin	Rabbit	Moderate irritant
Acrylic Polymer	Professio	Mild irritant
	nal	
	judgemen	
	t	
Amorphous Silica	Rabbit	No significant irritation
Carbon Black	Rabbit	No significant irritation

Sensitization:

Skin Sensitization

Skiii Sciisiuzatioii		
Name	Species	Value
Epoxy Resin	Human and animal	Sensitizing
Amorphous Silica	Human and animal	Not classified

Respiratory Sensitization

Name	Species	Value

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Epoxy Resin	Human	Not classified
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Germ Cell Mutagenicity

Name	Route	Value
Epoxy Resin	In vivo	Not mutagenic
Epoxy Resin	In Vitro	Some positive data exist, but the data are not sufficient for classification
Amorphous Silica	In Vitro	Not mutagenic
Carbon Black	In Vitro	Not mutagenic
Carbon Black	In vivo	Some positive data exist, but the data are not sufficient for classification

Carcinogenicity

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Name	Route	Species	Value
Epoxy Resin	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification
Amorphous Silica	Not Specified	Mouse	Some positive data exist, but the data are not sufficient for classification
Carbon Black	Dermal	Mouse	Not carcinogenic
Carbon Black	Ingestion	Mouse	Not carcinogenic
Carbon Black	Inhalation	Rat	Carcinogenic

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route Value		Species	Test Result	Exposure Duration	
Epoxy Resin	Ingestion	Not classified for female reproduction	Rat	NOAEL 750 mg/kg/day	2 generation	
Epoxy Resin	Ingestion	Not classified for male reproduction	Rat	NOAEL 750 mg/kg/day	2 generation	
Epoxy Resin	Dermal	Not classified for development	Rabbit	NOAEL 300 mg/kg/day	during organogenesis	
Epoxy Resin	Ingestion	Not classified for development	Rat	NOAEL 750 mg/kg/day	2 generation	
Amorphous Silica	Ingestion	Not classified for female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation	
Amorphous Silica	Ingestion	Not classified for male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation	
Amorphous Silica	Ingestion	Not classified for development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis	

Target Organ(s)

Specific Target Organ Toxicity - single exposure

For the component/components, either no data are currently available or the data are not sufficient for classification.

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Epoxy Resin	Dermal	liver	Not classified	Rat	NOAEL 1,000 mg/kg/day	2 years
Epoxy Resin	Dermal	nervous system	Not classified	Rat	NOAEL 1,000 mg/kg/day	13 weeks
Epoxy Resin	Ingestion	auditory system heart endocrine system hematopoietic system liver eyes	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days

		kidney and/or bladder				
Amorphous Silica	Inhalation	respiratory system silicosis	Not classified	Human	NOAEL Not available	occupational exposure
Carbon Black	Inhalation	pneumoconiosis	Not classified	Human	NOAEL Not available	occupational exposure

Aspiration Hazard

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. Additional information leading to material classification in Section 2 is available upon request. In addition, environmental fate and effects data on ingredients may not be reflected in this section because an ingredient is present below the threshold for labeling, an ingredient is not expected to be available for exposure, or the data is considered not relevant to the material as a whole.

12.1. Toxicity

Acute aquatic hazard:

GHS Acute 2: Toxic to aquatic life.

Chronic aquatic hazard:

GHS Chronic 2: Toxic to aquatic life with long lasting effects

No product test data available

Material	Cas #	Organism	Type	Exposure	Test Endpoint	Test Result
Epoxy Resin	25068-38-6	Activated sludge	Estimated	3 hours	IC50	>100 mg/l
Epoxy Resin	25068-38-6	Green algae	Estimated	72 hours	EC50	>11 mg/l
Epoxy Resin	25068-38-6	Rainbow Trout	Estimated	96 hours	LC50	2 mg/l
Epoxy Resin	25068-38-6	Water flea	Estimated	48 hours	EC50	1.8 mg/l
Epoxy Resin	25068-38-6	Green algae	Estimated	72 hours	NOEC	4.2 mg/l
Epoxy Resin	25068-38-6	Water flea	Estimated	21 days	NOEC	0.3 mg/l
Acrylic Polymer	Trade Secret	N/A	Data not available or insufficient for classification	N/A	N/A	N/A
Amorphous Silica	67762-90-7	N/A	Data not available or insufficient for classification	N/A	N/A	N/A
Carbon Black	1333-86-4	Green algae	Experimental	72 hours	No tox obs at lmt of water sol	>100 mg/l
Carbon Black	1333-86-4	Zebra Fish	Experimental	96 hours	No tox obs at lmt of water sol	>100 mg/l
Carbon Black	1333-86-4	Green algae	Experimental	72 hours	No tox obs at lmt of water sol	100 mg/l
Carbon Black	1333-86-4	Activated sludge	Experimental	3 hours	NOEC	>800 mg/l

12.2. Persistence and degradability

Material	CAS No.	Test Type	Duration	Study Type	Test Result	Protocol
Epoxy Resin	25068-38-6	Estimated	28 days	Biological Oxygen	5 %BOD/COD	OECD 301F - Manometric

		Biodegradation		Demand		Respiro
Epoxy Resin	25068-38-6	Estimated		Hydrolytic half-life	117 hours (t 1/2)	
		Hydrolysis				
Acrylic Polymer	Trade Secret	Data not availbl- insufficient	N/A	N/A	N/A	N/A
Amorphous Silica	67762-90-7	Data not availbl- insufficient	N/A	N/A	N/A	N/A
Carbon Black	1333-86-4	Data not availbl- insufficient	N/A	N/A	N/A	N/A

12.3. Bioaccumulative potential

Material	CAS No.	Test Type	Duration	Study Type	Test Result	Protocol
Epoxy Resin	25068-38-6	Estimated Bioconcentration		Log of Octanol/H2O part. coeff	3.242	
Acrylic Polymer	Trade Secret	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Amorphous Silica	67762-90-7	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Carbon Black	1333-86-4	Data not available or insufficient for classification	N/A	N/A	N/A	N/A

12.4. Mobility in soil

Please contact manufacturer for more details

12.5 Other adverse effects

No information available

SECTION 13: Disposal considerations

13.1. Disposal methods

According to the Environmental Quality (Scheduled Wastes) Regulations 2005, scheduled waste has to be sent to a prescribed premise for recycling, treatment or disposal. Please approach Kualiti Alam for proper schedule waste classification and disposal.

SECTION 14: Transport Information

Marine Transport (IMDG)

UN Number:UN3082

Proper Shipping Name: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.

Technical Name: None assigned.

Hazard Class/Division:9

Subsidiary Risk: None assigned.

Packing Group: III

Limited Quantity: None assigned.

Marine Pollutant: Yes

Air Transport (IATA)

Marine Pollutant Technical Name: None assigned.

Other Dangerous Goods Descriptions:

None assigned.

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UN Number: UN3082

Proper Shipping Name: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.

Technical Name: None assigned.
Hazard Class/Division: None assigned.
Subsidiary Risk: None assigned.

Packing Group:III

Limited Quantity: None assigned.

Marine Pollutant: Yes

Marine Pollutant Technical Name: None assigned.

Other Dangerous Goods Descriptions:

None assigned.

Transportation classifications are provided as a customer service. As for shipping, YOU remain responsible for complying with all applicable laws and regulations, including proper transportation classification and packaging. 3M's transportation classifications are based on product formulation, packaging, 3M policies and 3M's understanding of applicable current regulations. 3M does not guarantee the accuracy of this classification information. This information applies only to transportation classification and not the packaging, labeling or marking requirements. The above information is only for reference. If you are shipping by air or ocean, YOU are advised to check & meet applicable regulatory requirements.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Global inventory status

Contact 3M for more information. The components of this material are in compliance with the provisions of the Korea Chemical Control Act. Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Australia National Industrial Chemical Notification and Assessment Scheme (NICNAS). Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Japan Chemical Substance Control Law. Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Philippines RA 6969 requirements. Certain restrictions may apply. Contact the selling division for additional information. The components of this product are in compliance with the new substance notification requirements of CEPA. This product complies with Measures on Environmental Management of New Chemical Substances. All ingredients are listed on or exempt from on China IECSC inventory. The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

SECTION 16: Other information

DISCLAIMER: The information in this Safety Data Sheet (SDS) is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this SDS or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own evaluation to satisfy themselves as to the suitability of the product for their own intended applications. In addition, this SDS is being provided to convey health and safety information. If you are the importer of record of this product into Malaysia, you are responsible for all applicable regulatory requirements, including, but not limited to, product registrations/notifications, substance volume tracking, and potential substance registration/notification.

3M Malaysia SDSs are available at www.3M.com.my