



Safety Data Sheet

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This Safety Data Sheet has been prepared in accordance with the New Zealand, Hazardous Substances (Safety Data Sheets) Notice 2017.

SECTION 1: Identification

1.1. Product identifier

3M™ Nextel™ Sewing Thread

Product Identification Numbers

98-0400-5998-6

7100037701

1.2. Recommended use and restrictions on use

Recommended use

Fibre, Reinforcement Fiber

For Industrial or Professional use only

1.3. Supplier's details

Address: 3M New Zealand Ltd, 94 Apollo Drive, Rosedale 0632, Auckland
Telephone: (09) 477 4040
E Mail: innovation@nz.mmm.com
Website: 3m.co.nz

1.4. Emergency telephone number

24 hr Medical Emergency, National Poisons Centre, 0800 764 766 (0800 POISON)

SECTION 2: Hazard identification

Not classified as hazardous in accordance with the relevant criteria of the HSNO Act 1996 and the Hazardous Substances (Hazard Classification) Notice 2020. This product is considered to be an article which does not release or otherwise result in exposure to a hazardous chemical under normal use conditions.
Refer to Section 14 of this Safety Data Sheet for product Dangerous Goods Classification.

2.1. Classification of the substance or mixture

Not classified as hazardous.

2.2. Label elements

SIGNAL WORD

Not applicable.

Symbols:

Not applicable.

SECTION 3: Composition/information on ingredients

Ingredient	CAS Nbr	% by Weight
Aluminoborosilicate Fibers	12788-79-3	85 - 97
Rayon	61788-77-0	3 - 10
Organic sizing	Trade Secret	< 5

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation

No need for first aid is anticipated. If symptoms develop, remove the affected person to fresh air. Get medical attention.

Skin contact

Wash with soap and water. If signs/symptoms develop, get medical attention.

Eye contact

Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

If swallowed

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

No critical symptoms or effects. See Section 11.1, information on toxicological effects.

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture

None inherent in this product.

Hazardous Decomposition or By-Products

Substance

Carbon monoxide.

Carbon dioxide.

Condition

During combustion.

During combustion.

5.3. Special protective actions for fire-fighters

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus,

bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

5.4. Hazchem code: Not applicable.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Use personal protective equipment based on the results of an exposure assessment. Refer to Section 8 for PPE recommendations. If anticipated exposure resulting from an accidental release exceeds the protective capabilities of the PPE listed in Section 8, or are unknown, select PPE that offers an appropriate level of protection. Consider the physical and chemical hazards of the material when doing so. Examples of PPE ensembles for emergency response could include wearing bunker gear for a release of flammable material; wearing chemical protective clothing if the spilled material is a corrosive, a sensitizer, a significant dermal irritant, or can be absorbed through the skin; or donning a positive pressure supplied-air respirator for chemicals with inhalation hazards. For information regarding physical and health hazards, refer to sections 2 and 11 of the SDS.

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

Collect as much of the spilled material as possible. Sweep up. Place in a closed container approved for transportation by appropriate authorities. Clean up residue. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

Refer to Section 15 - Controls for more information

7.1. Precautions for safe handling

Avoid breathing of dust created by cutting, sanding, grinding or machining. For industrial/occupational use only. Not for consumer sale or use.

7.2. Conditions for safe storage including any incompatibilities

No special storage requirements.

7.3. Certified handler

Not required

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	CAS Nbr	Agency	Limit type	Additional comments
Borate compounds, inorganic, inhalable fraction	12788-79-3	ACGIH	TWA(inhalable fraction):2 mg/m3;STEL(inhalable fraction):6 mg/m3	A4: Not class. as human carcinogen

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

CMRG : Chemical Manufacturer's Recommended Guidelines

New Zealand WES : New Zealand Workplace Exposure Standards.

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

ppm: parts per million
 mg/m³: milligrams per cubic metre
 CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls

No engineering controls required.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:
 Safety glasses with side shields.

Refer AS/NZS 1336 - Recommended practices for occupational eye protection and for performance specifications AS/NZS 1337, Parts 1 - 6 - Personal eye-protection.

Skin/hand protection

No chemical protective gloves are required.

Respiratory protection

Respiratory protection is not required.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Solid.
Colour	White
Odour	odour less
Odour threshold	<i>Not applicable.</i>
pH	<i>Not applicable.</i>
Melting point/Freezing point	<i>Not applicable.</i>
Boiling point/Initial boiling point/Boiling range	<i>Not applicable.</i>
Flash point	No flash point
Evaporation rate	<i>Not applicable.</i>
Flammability	Not applicable.
Flammable Limits(LEL)	<i>Not applicable.</i>
Flammable Limits(UEL)	<i>Not applicable.</i>
Vapour pressure	<i>Not applicable.</i>
Relative Vapour Density	<i>Not applicable.</i>
Density	<i>No data available.</i>
Relative density	<i>No data available.</i>
Water solubility	0.8 - 3.6 %
Solubility- non-water	<i>Not applicable.</i>
Partition coefficient: n-octanol/water	<i>Not applicable.</i>
Autoignition temperature	<i>Not applicable.</i>
Decomposition temperature	<i>Not applicable.</i>
Kinematic Viscosity	<i>Not applicable.</i>
Volatile organic compounds (VOC)	<i>No data available.</i>

Percent volatile	0.8 - 3.6 % weight
VOC less H ₂ O & exempt solvents	No data available.
Molecular weight	No data available.

Particle Characteristics	Not applicable.
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SECTION 10: Stability and reactivity

10.1 Reactivity

This material is considered to be non reactive under normal use conditions

10.2 Chemical stability

Stable.

10.3 Possibility of hazardous reactions

Hazardous polymerisation will not occur.

10.4 Conditions to avoid

None known.

10.5 Incompatible materials

None known.

10.6 Hazardous decomposition products

Substance

Condition

None known.

Refer to Section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labelling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1 Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation

No health effects are expected.

Skin contact

Mechanical skin irritation: Signs/symptoms may include abrasion, redness, pain, and itching.

Eye contact

Mechanical eye irritation: Signs/symptoms may include pain, redness, tearing and corneal abrasion.

Ingestion

Physical Blockage: Signs/symptoms may include cramping, abdominal pain, and constipation.

Additional Health Effects:

Due to their large size (7-15 microns in diameter), Nextel(TM) Ceramic Fibers do not meet the definition of respirable as defined by WHO convention and ECHA. Because Nextel fibers are considered non-respirable, they are not expected to pose a cancer risk.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
Organic sizing	Dermal	Rat	LD50 > 1,000 mg/kg
Organic sizing	Ingestion	Rat	LD50 > 5,000 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Aluminoborosilicate Fibers	In vitro data	No significant irritation
Organic sizing	Rabbit	No significant irritation

Serious Eye Damage/Irritation

Name	Species	Value
Organic sizing	Rabbit	No significant irritation

Sensitisation:**Skin Sensitisation**

Name	Species	Value
Organic sizing	Guinea pig	Not classified

Respiratory Sensitisation

For the component/components, either no data are currently available or the data are not sufficient for classification.

Germ Cell Mutagenicity

Name	Route	Value
Organic sizing	In Vitro	Not mutagenic
Organic sizing	In vivo	Not mutagenic

Carcinogenicity

Name	Route	Species	Value
Organic sizing	Not specified.	Multiple animal species	Some positive data exist, but the data are not sufficient for classification

Reproductive Toxicity**Reproductive and/or Developmental Effects**

Name	Route	Value	Species	Test result	Exposure Duration
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Organic sizing	Ingestion	Not classified for female reproduction	Rat	NOAEL 5,000 mg/kg/day	2 generation
Organic sizing	Ingestion	Not classified for male reproduction	Rat	NOAEL 5,000 mg/kg/day	2 generation
Organic sizing	Ingestion	Not classified for development	Rat	NOAEL 5,000 mg/kg/day	2 generation

Target Organ(s)**Specific Target Organ Toxicity - single exposure**

For the component/components, either no data are currently available or the data are not sufficient for classification.

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Organic sizing	Dermal	hematopoietic system	Not classified	Rat	NOAEL 1,000 mg/kg/day	5 weeks
Organic sizing	Ingestion	gastrointestinal tract	Not classified	Rat	NOAEL 5,000 mg/kg/day	90 days
Organic sizing	Ingestion	hematopoietic system	Not classified	Rat	NOAEL 5,000 mg/kg/day	90 days
Organic sizing	Ingestion	nervous system	Not classified	Rat	NOAEL 5,000 mg/kg/day	90 days
Organic sizing	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 5,000 mg/kg/day	90 days

Aspiration Hazard

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. Additional information leading to material classification in Section 2 is available upon request. In addition, environmental fate and effects data on ingredients may not be reflected in this section because an ingredient is present below the threshold for labelling, an ingredient is not expected to be available for exposure, or the data is considered not relevant to the material as a whole.

12.1. Toxicity

No product test data available.

Material	CAS Number	Organism	Type	Exposure	Test endpoint	Test result
Aluminoborosilicate Fibers	12788-79-3	N/A	Data not available or insufficient for classification	N/A	N/A	N/A
Rayon	61788-77-0	N/A	Data not available or	N/A	N/A	N/A

			insufficient for classification			
Organic sizing	Trade Secret	Bluegill	Experimental	96 hours	LC50	>10,000 mg/l
Organic sizing	Trade Secret	Water flea	Experimental	48 hours	LC50	7,900 mg/l

12.2. Persistence and degradability

Material	CAS Number	Test type	Duration	Study Type	Test result	Protocol
Aluminoborosilicate Fibers	12788-79-3	Data not available - insufficient	N/A	N/A	N/A	N/A
Rayon	61788-77-0	Data not available - insufficient	N/A	N/A	N/A	N/A
Organic sizing	Trade Secret	Experimental Aquatic Inherent Biodegrad.	14 days	Dissolv. Organic Carbon Deplet	11 % removal of DOC	OECD 302B Zahn-Wellens/EVPA
Organic sizing	Trade Secret	Experimental Biodegradation	30 days	BOD	0 %BOD/ThOD	similar to OECD 301D

12.3 : Bioaccumulative potential

Material	CAS Number	Test type	Duration	Study Type	Test result	Protocol
Aluminoborosilicate Fibers	12788-79-3	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Rayon	61788-77-0	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Organic sizing	Trade Secret	Experimental BCF - Fish	42 days	Bioaccumulation factor	<7.5	

12.4. Mobility in soil

Please contact manufacturer for more details

12.5 Other adverse effects

No information available.

SECTION 13: Disposal considerations

13.1. Disposal methods

In accordance with the Hazardous Substances (Disposal) Notice 2017 and the relevant criteria of the HSNO Act 1996.

Dispose of waste product in a permitted industrial waste facility. As a disposal alternative, incinerate in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Empty and clean product containers may be disposed as non-hazardous waste. Consult your specific regulations and service providers to determine available options and requirements. Dispose of waste product in a permitted industrial waste facility. As a disposal alternative, incinerate in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. If no other disposal options are available, waste product may be placed in a landfill properly designed for industrial waste.

Packaging (that may or may not contain any residual substance) may be lawfully disposed of by householders or other consumers through public or commercial waste collection services.

SECTION 14: Transport Information

New Zealand Land Transport Rule: Dangerous Goods - Road/Rail Transport

UN No.: Not applicable.

Proper Shipping Name: Not applicable.

Class/Division: Not applicable.

Sub Risk: Not applicable.

Packing Group: Not applicable.

Hazchem Code: Not applicable.

IERG: Not applicable.

International Air Transport Association (IATA) - Air Transport

UN No.: Not applicable.

Proper Shipping Name: Not applicable.

Class/Division: Not applicable.

Sub Risk: Not applicable.

Packing Group: Not applicable.

International Maritime Dangerous Goods Code (IMDG) - Marine Transport

UN No.: Not applicable.

Proper Shipping Name: Not applicable.

Class/Division: Not applicable.

Sub Risk: Not applicable.

Packing Group: Not applicable.

Marine Pollutant:

SECTION 15: Regulatory information

HSNO Approval number	Not applicable
Group standard name	Not applicable
HSNO Hazard classification	Refer to Section 2: Hazard identification

NZ Inventory of Chemicals (NZIoC) Status

This product is an article as defined by HSNO regulations, and is exempt from NZIoC listing requirements.

Controls in accordance with The Health and Safety at Work Act 2015, Health and Safety at Work (Hazardous Substances) Regulations 2017 and the HSNO Act 1996, Hazardous Substances (Hazardous Property Controls) Notice 2017

Certified handler	Not required
Location Compliance Certificate	Not required
Hazardous atmosphere zone	Not required
Fire extinguishers	Not required
Emergency response plan	Not required
Secondary containment	Not required
Tracking	Not required
Warning signage	Not required

SECTION 16: Other information

Revision information:

Initial issue.

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Key to abbreviations and acronyms

GHS refers to the Globally Harmonised System of Classification and Labelling of Chemicals, 7th revised edition of 2017

HSNO means Hazardous Substances and New Organisms Act 1996

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