



## Safety Data Sheet

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<b>Revision date:</b>	13/11/2025	<b>Supersedes date:</b>	19/08/2025
<b>Transportation version number:</b>			

This Safety Data Sheet has been prepared in accordance with the REACH Regulation (EC) 1907/2006 and its modifications.

### IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

#### 1.1. Product identifier

3M Scotch-Weld™ Epoxy Adhesive DP100FR Cream

#### Product Identification Numbers

62-3531-1436-6

7100148760

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

##### Identified uses

Structural adhesive.

#### 1.3. Details of the supplier of the safety data sheet

<b>Address:</b>	3M Ireland Limited, 70 SIR JOHN ROGERSON'S QUAY, D02R296 DUBLIN 2
<b>Telephone:</b>	+353 1 280 3555
<b>E Mail:</b>	ner-productstewardship@mmm.com

**Website:** [www.3M.com](http://www.3M.com)

#### 1.4. Emergency telephone number

Emergency medical information: 8am-10pm (seven days) contact National Poisons Information Centre, Beaumont Hospital, Dublin 9 DOV2NO, Ireland. Telephone Number: +353 (0)1 809 2166

**This product is a kit or a multipart product which consists of multiple, independently packaged components. A Safety Data Sheet for each of these components is included. Please do not separate the component Safety Data Sheets from this cover page. The document numbers of the MSDSs for components of this product are:**

19-8211-5, 19-8269-3

### TRANSPORTATION INFORMATION

Refer to section 14 of the kit components for transport information.

## KIT LABEL

### 2.1. Classification of the substance or mixture CLP REGULATION (EC) No 1272/2008

#### CLASSIFICATION:

Skin Corrosion/Irritation, Category 2 - Skin Irrit. 2; H315

Serious Eye Damage/Eye Irritation, Category 2 - Eye Irrit. 2; H319

Skin Sensitization, Category 1 - Skin Sens. 1; H317

Hazardous to the Aquatic Environment (Chronic), Category 2 - Aquatic Chronic 2; H411

Very Persistent, Very Mobile – vPvM; EUH451

For full text of H phrases, see Section 16.

### 2.2. Label elements CLP REGULATION (EC) No 1272/2008

#### SIGNAL WORD

DANGER.

#### Symbols

GHS07 (Exclamation mark) | GHS09 (Environment) |

#### Pictograms



Contains:

bis-[4-(2,3-epoxipropoxy)phenyl]propane; Reaction products of pentaerythritol, propoxylated and 1-chloro-2,3-epoxypropane with hydrogen sulphide.

#### HAZARD STATEMENTS:

H315 Causes skin irritation.  
H319 Causes serious eye irritation.  
H317 May cause an allergic skin reaction.

H411 Toxic to aquatic life with long lasting effects.  
EUH451 Can cause very long-lasting and diffuse contamination of water resources.

#### PRECAUTIONARY STATEMENTS

##### Prevention:

P201 Obtain special instructions before use.  
P202 Do not handle until all safety precautions have been read and understood.  
P273 Avoid release to the environment.  
P280E Wear protective gloves.

##### Response:

P333 + P313 If skin irritation or rash occurs: Get medical advice/attention.  
P391 Collect spillage.

For containers not exceeding 125 ml the following Hazard and Precautionary statements may be used:

**<=125 ml Hazard statements**

H317	May cause an allergic skin reaction.
EUH451	Can cause very long-lasting and diffuse contamination of water resources.

**<=125 ml Precautionary statements**

**Prevention:**

P201	Obtain special instructions before use.
P273	Avoid release to the environment.
P280E	Wear protective gloves.

**Response:**

P333 + P313	If skin irritation or rash occurs: Get medical advice/attention.
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Refer to Safety Data Sheet for component % unknown values ([www.3M.com/msds](http://www.3M.com/msds)).

**Revision information:**

Section 2: <125ml Hazard - Environmental information was added.  
Section 2: <125ml Precautionary - Prevention information was modified.  
Label: CLP Classification information was modified.  
Label: CLP Environmental Hazard Statements information was modified.  
Label: CLP Precautionary - Prevention information was modified.  
Label: CLP Precautionary - Response information was modified.  
Label: CLP Supplemental Hazard Statements information was deleted.  
Label: Signal Word information was modified.



## Safety Data Sheet

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<b>Document group:</b>	19-8211-5	<b>Version number:</b>	11.00
<b>Revision date:</b>	13/11/2025	<b>Supersedes date:</b>	05/03/2025

This Safety Data Sheet has been prepared in accordance with the REACH Regulation (EC) 1907/2006 and its modifications.

### SECTION 1: Identification of the substance/mixture and of the company/undertaking

#### 1.1. Product identifier

3M Scotch-Weld™ Epoxy Adhesive DP100FR Cream, Part A

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

##### Identified uses

Structural adhesive.

#### 1.3. Details of the supplier of the safety data sheet

<b>Address:</b>	3M Ireland Limited, 70 SIR JOHN ROGERSON'S QUAY, D02R296 DUBLIN 2
<b>Telephone:</b>	+353 1 280 3555
<b>E Mail:</b>	ner-productstewardship@mmm.com
<b>Website:</b>	www.3M.com

#### 1.4. Emergency telephone number

Emergency medical information: 8am-10pm (seven days) contact National Poisons Information Centre, Beaumont Hospital, Dublin 9 DOV2NO, Ireland. Telephone Number: +353 (0)1 809 2166

### SECTION 2: Hazard identification

#### 2.1. Classification of the substance or mixture

**CLP REGULATION (EC) No 1272/2008**

The health and environmental classifications of this material have been derived using the calculation method, except in cases where test data are available or the physical form impacts classification. Classification(s) based on test data or physical form are noted below, if applicable.

A similar mixture has been tested for eye damage/irritation and the test results are reflected in the assigned classification.

A similar mixture has been tested for skin corrosion/irritation and the test results are reflected in the assigned classification.

##### CLASSIFICATION:

Skin Corrosion/Irritation, Category 2 - Skin Irrit. 2; H315

Serious Eye Damage/Eye Irritation, Category 2 - Eye Irrit. 2; H319

Skin Sensitization, Category 1 - Skin Sens. 1; H317

Hazardous to the Aquatic Environment (Chronic), Category 3 - Aquatic Chronic 3; H412

Very Persistent, Very Mobile – vPvM; EUH451

For full text of H phrases, see Section 16.

## 2.2. Label elements

### CLP REGULATION (EC) No 1272/2008

#### SIGNAL WORD

DANGER.

#### Symbols

GHS07 (Exclamation mark) |

#### Pictograms



#### Ingredients:

Ingredient	CAS Nbr	EC No.	% by Wt
Reaction products of pentaerythritol, propoxylated and 1-chloro-2,3-epoxypropane with hydrogen sulphide	72244-98-5	701-196-7	65 - 75

#### HAZARD STATEMENTS:

H315	Causes skin irritation.
H319	Causes serious eye irritation.
H317	May cause an allergic skin reaction.
H412	Harmful to aquatic life with long lasting effects.
EUH451	Can cause very long-lasting and diffuse contamination of water resources.

#### PRECAUTIONARY STATEMENTS

##### Prevention:

P201	Obtain special instructions before use.
P202	Do not handle until all safety precautions have been read and understood.
P273	Avoid release to the environment.
P280E	Wear protective gloves.

##### Response:

P333 + P313	If skin irritation or rash occurs: Get medical advice/attention.
P391	Collect spillage.

For containers not exceeding 125 ml the following Hazard and Precautionary statements may be used:

#### <=125 ml Hazard statements

H317	May cause an allergic skin reaction.
H412	Harmful to aquatic life with long lasting effects.
EUH451	Can cause very long-lasting and diffuse contamination of water resources.

#### <=125 ml Precautionary statements

##### Prevention:

P201 Obtain special instructions before use.  
P273 Avoid release to the environment.  
P280E Wear protective gloves.

**Response:**

P333 + P313 If skin irritation or rash occurs: Get medical advice/attention.

Contains 2% of components with unknown hazards to the aquatic environment.

**2.3. Other hazards**

None known.

This material does not contain any substances that are assessed to be a PBT or vPvB

**SECTION 3: Composition/information on ingredients****3.1. Substances**

Not applicable

**3.2. Mixtures**

<b>Ingredient</b>	<b>Identifier(s)</b>	<b>%</b>	<b>Classification according to Regulation (EC) No. 1272/2008 [CLP]</b>
Reaction products of pentaerythritol, propoxylated and 1-chloro-2,3-epoxypropane with hydrogen sulphide	(CAS-No.) 72244-98-5 (EC-No.) 701-196-7 (REACH-No.) 01-2120118957-46	65 - 75	Skin Sens. 1B, H317 Aquatic Chronic 3, H412
Polyphosphoric acids, ammonium salts	(CAS-No.) 68333-79-9 (EC-No.) 269-789-9	10 - 30	Acute Tox. 4, H302 Eye Irrit. 2, H319
2,4,6-tris(dimethylaminomethyl)phenol	(CAS-No.) 90-72-2 (EC-No.) 202-013-9 (REACH-No.) 01-2119560597-27	5 - 10	Acute Tox. 4, H302 Skin Corr. 1C, H314 Eye Dam. 1, H318
Bis[(dimethylamino)methyl]phenol	(CAS-No.) 71074-89-0 (EC-No.) 275-162-0	0.1 - 5	Acute Tox. 4, H302 Skin Corr. 1C, H314
Siloxanes and Silicones, di-Me, reaction products with silica	(CAS-No.) 67762-90-7	1 - 5	Substance not classified as hazardous
Melamine	(CAS-No.) 108-78-1 (EC-No.) 203-615-4	< 0.5	Carc. 2, H351 STOT RE 2, H373 vPvM, EUH451 Repr. 2, H361f

Please see section 16 for the full text of any H statements referred to in this section

For information on ingredient occupational exposure limits or PBT or vPvB status, see sections 8 and 12 of this SDS

**SECTION 4: First aid measures****4.1. Description of first aid measures****Inhalation**

Remove person to fresh air. If you feel unwell, get medical attention.

#### **Skin contact**

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

#### **Eye contact**

Immediately flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. Get medical attention.

#### **If swallowed**

Rinse mouth. If you feel unwell, get medical attention.

#### **4.2. Most important symptoms and effects, both acute and delayed**

The most important symptoms and effects based on the CLP classification include:

Irritation to the skin (localized redness, swelling, itching, and dryness). Allergic skin reaction (redness, swelling, blistering, and itching). Serious irritation to the eyes (significant redness, swelling, pain, tearing, and impaired vision).

#### **4.3. Indication of any immediate medical attention and special treatment required**

Not applicable

## **SECTION 5: Fire-fighting measures**

#### **5.1. Extinguishing media**

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

#### **5.2. Special hazards arising from the substance or mixture**

None inherent in this product.

#### **Hazardous Decomposition or By-Products**

<u><b>Substance</b></u>	<u><b>Condition</b></u>
Aldehydes.	During combustion.
Hydrocarbons.	During combustion.
Carbon monoxide	During combustion.
Carbon dioxide.	During combustion.
Ketones.	During combustion.
Ammonia	During combustion.
Oxides of nitrogen.	During combustion.
Oxides of sulphur.	During combustion.
Toxic vapour, gas, particulate.	During combustion.

#### **5.3. Advice for fire-fighters**

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

## **SECTION 6: Accidental release measures**

#### **6.1. Personal precautions, protective equipment and emergency procedures**

Use personal protective equipment based on the results of an exposure assessment. Refer to Section 8 for PPE recommendations. If anticipated exposure resulting from an accidental release exceeds the protective capabilities of the PPE listed in Section 8, or are unknown, select PPE that offers an appropriate level of protection. Consider the physical and chemical hazards of the material when doing so. Examples of PPE ensembles for emergency response could include wearing bunker gear for a release of flammable material; wearing chemical protective clothing if the spilled material is a corrosive, a sensitizer, a significant dermal irritant, or can be absorbed through the skin; or donning a positive pressure supplied-air respirator for chemicals with inhalation hazards. For information regarding physical and health hazards, refer to sections 2 and 11 of the SDS. Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide

mechanical ventilation to disperse or exhaust vapours, in accordance with good industrial hygiene practice.

### **6.2. Environmental precautions**

Avoid release to the environment. For larger spills, cover drains and build dykes to prevent entry into sewer systems or bodies of water.

### **6.3. Methods and material for containment and cleaning up**

Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorised person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and Safety Data Sheet. Seal the container. Dispose of collected material as soon as possible.

### **6.4. Reference to other sections**

Refer to Section 8 and Section 13 for more information

## **SECTION 7: Handling and storage**

### **7.1. Precautions for safe handling**

For industrial/occupational use only. Not for consumer sale or use. Do not handle until all safety precautions have been read and understood. Avoid breathing dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidising agents (eg. chlorine, chromic acid etc.) Use personal protective equipment (eg. gloves, respirators...) as required.

### **7.2. Conditions for safe storage including any incompatibilities**

Store away from heat. Store away from oxidising agents.

### **7.3. Specific end use(s)**

See information in Section 7.1 and 7.2 for handling and storage recommendations. See Section 8 for exposure controls and personal protection recommendations.

## **SECTION 8: Exposure controls/personal protection**

### **8.1 Control parameters**

#### **Occupational exposure limits**

No occupational exposure limit values exist for any of the components listed in Section 3 of this Safety Data Sheet.

#### **Biological limit values**

No biological limit values exist for any of the components listed in Section 3 of this safety data sheet.

#### **Derived no effect level (DNEL)**

<b>Ingredient</b>	<b>Degradation Product</b>	<b>Population</b>	<b>Human exposure pattern</b>	<b>DNEL</b>
2,4,6-tris(dimethylaminomethyl) phenol		Worker	Inhalation, Long-term exposure (8 hours), Systemic effects	0.31 mg/m <sup>3</sup>

#### **Predicted no effect concentrations (PNEC)**

<b>Ingredient</b>	<b>Degradation Product</b>	<b>Compartment</b>	<b>PNEC</b>
2,4,6-		Freshwater	0.084 mg/l



tris(dimethylaminomethyl) phenol			
2,4,6-tris(dimethylaminomethyl) phenol		Intermittent releases to water	0.84 mg/l
2,4,6-tris(dimethylaminomethyl) phenol		Marine water	0.0084 mg/l
2,4,6-tris(dimethylaminomethyl) phenol		Sewage Treatment Plant	0.2 mg/l

**Recommended monitoring procedures:** Information on recommended monitoring procedures can be obtained from Indust. Inspect./Ministry (IE)

## 8.2. Exposure controls

In addition, refer to the annex for more information.

### 8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

### 8.2.2. Personal protective equipment (PPE)

#### Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Safety glasses with side shields.

Indirect vented goggles.

#### *Applicable Norms/Standards*

Use eye protection conforming to EN 166

#### Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended:

Material	Thickness (mm)	Breakthrough Time
Polymer laminate	No data available	No data available

#### *Applicable Norms/Standards*

Use gloves tested to EN 374

If this product is used in a manner that presents a higher potential for exposure (e.g., spraying, high splash potential, etc.), then use of a protective apron may be necessary. See recommended glove material(s) for determining appropriate apron material(s). If a glove material is not available as an apron, polymer laminate is a suitable option.

#### Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

#### *Applicable Norms/Standards*

Use a respirator conforming to EN 140 or EN 136: filter types A & P

### **8.2.3. Environmental exposure controls**

Refer to Annex

## **SECTION 9: Physical and chemical properties**

### **9.1. Information on basic physical and chemical properties**

<b>Physical state</b>	Liquid.
<b>Specific Physical Form:</b>	Viscous Liquid
<b>Colour</b>	White
<b>Odor</b>	Strong Mercaptan
<b>Odour threshold</b>	<i>No data available.</i>
<b>Melting point/freezing point</b>	<i>Not applicable.</i>
<b>Boiling point/boiling range</b>	<i>No data available.</i>
<b>Flammability</b>	Not applicable.
<b>Flammable Limits(LEL)</b>	<i>No data available.</i>
<b>Flammable Limits(UEL)</b>	<i>No data available.</i>
<b>Flash point</b>	> 93.9 °C [Test Method:Closed Cup]
<b>Autoignition temperature</b>	<i>No data available.</i>
<b>Decomposition temperature</b>	<i>No data available.</i>
<b>pH</b>	<i>substance/mixture is non-soluble (in water)</i>
<b>Kinematic Viscosity</b>	50,000 mm²/sec
<b>Water solubility</b>	Nil
<b>Solubility- non-water</b>	<i>No data available.</i>
<b>Partition coefficient: n-octanol/water</b>	<i>No data available.</i>
<b>Vapour pressure</b>	<=186,158.4 Pa [@ 55 °C ]
<b>Density</b>	1.3 g/ml [Ref Std:WATER=1]
<b>Relative density</b>	1.3 [Ref Std:WATER=1]
<b>Relative Vapour Density</b>	<i>Not applicable.</i>
<b>Particle Characteristics</b>	<i>Not applicable.</i>

### **9.2. Other information**

#### **9.2.2 Other safety characteristics**

EU Volatile Organic Compounds

0 g/l

Evaporation rate

Negligible

Molecular weight

*No data available.*

## **SECTION 10: Stability and reactivity**

### **10.1 Reactivity**

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section

**10.2 Chemical stability**

Stable.

**10.3 Possibility of hazardous reactions**

Hazardous polymerisation will not occur.

**10.4 Conditions to avoid**

Heat.

Heat is generated during cure. Do not cure a mass larger than 50 grams in a confined space to prevent a premature exothermic reaction with production of intense heat and smoke.

**10.5 Incompatible materials**

Strong oxidising agents.

**10.6 Hazardous decomposition products**

<u>Substance</u>	<u>Condition</u>
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

**SECTION 11: Toxicological information**

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 11 are based on UN GHS calculation rules and classifications derived from internal hazard assessments.

**11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008****Signs and Symptoms of Exposure**

Based on test data and/or information on the components, this material may produce the following health effects:

**Inhalation**

Respiratory tract irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

**Skin contact**

Skin Irritation: Signs/symptoms may include localised redness, swelling, itching, dryness, cracking, blistering, and pain. Allergic skin reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

**Eye contact**

Severe eye irritation: Signs/symptoms may include significant redness, swelling, pain, tearing, cloudy appearance of the cornea, and impaired vision.

**Ingestion**

Harmful if swallowed.

Gastrointestinal irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhoea. May cause additional health effects (see below).

**Additional Health Effects:****Reproductive/Developmental Toxicity:**

Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

**Carcinogenicity:**

Contains a chemical or chemicals which can cause cancer.

**Toxicological Data**

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

**Acute Toxicity**

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >5,000 mg/kg
Overall product	Ingestion		No data available; calculated ATE >300 - =2,000 mg/kg
Reaction products of pentaerythritol, propoxylated and 1-chloro-2,3-epoxypropane with hydrogen sulphide	Dermal	Rabbit	LD50 > 10,200 mg/kg
Reaction products of pentaerythritol, propoxylated and 1-chloro-2,3-epoxypropane with hydrogen sulphide	Ingestion	Rat	LD50 2,600 mg/kg
Polyphosphoric acids, ammonium salts	Dermal	Rat	LD50 > 5,000 mg/kg
Polyphosphoric acids, ammonium salts	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 4.85 mg/l
Polyphosphoric acids, ammonium salts	Ingestion	Rat	LD50 > 300, < 2,000 mg/kg
2,4,6-tris(dimethylaminomethyl)phenol	Dermal	Rat	LD50 1,280 mg/kg
2,4,6-tris(dimethylaminomethyl)phenol	Ingestion	Rat	LD50 1,000 mg/kg
Siloxanes and Silicones, di-Me, reaction products with silica	Dermal	Rabbit	LD50 > 5,000 mg/kg
Siloxanes and Silicones, di-Me, reaction products with silica	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.691 mg/l
Siloxanes and Silicones, di-Me, reaction products with silica	Ingestion	Rat	LD50 > 5,110 mg/kg
Bis[(dimethylamino)methyl]phenol	Ingestion		LD50 estimated to be 300 - 2,000 mg/kg
Melamine	Dermal	Rabbit	LD50 > 1,000 mg/kg
Melamine	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 5.19 mg/l
Melamine	Ingestion	Rat	LD50 3,161 mg/kg

ATE = acute toxicity estimate

**Skin Corrosion/Irritation**

Name	Species	Value
Overall product	In vitro data	Irritant
Reaction products of pentaerythritol, propoxylated and 1-chloro-2,3-epoxypropane with hydrogen sulphide	Rabbit	No significant irritation
Polyphosphoric acids, ammonium salts	In vitro data	No significant irritation
2,4,6-tris(dimethylaminomethyl)phenol	Rabbit	Corrosive
Siloxanes and Silicones, di-Me, reaction products with silica	Rabbit	No significant irritation
Bis[(dimethylamino)methyl]phenol	similar compounds	Corrosive
Melamine	Rabbit	No significant irritation

**Serious Eye Damage/Irritation**

Name	Species	Value
Overall product	In vitro data	Severe irritant
Reaction products of pentaerythritol, propoxylated and 1-chloro-2,3-epoxypropane with hydrogen sulphide	Rabbit	Mild irritant

**3M Scotch-Weld™ Epoxy Adhesive DP100FR Cream, Part A**

Polyphosphoric acids, ammonium salts	Rabbit	Moderate irritant
2,4,6-tris(dimethylaminomethyl)phenol	Rabbit	Corrosive
Siloxanes and Silicones, di-Me, reaction products with silica	Rabbit	No significant irritation
Bis[(dimethylamino)methyl]phenol	similar compounds	Corrosive
Melamine	Rabbit	No significant irritation

**Skin Sensitisation**

Name	Species	Value
Reaction products of pentaerythritol, propoxylated and 1-chloro-2,3-epoxypropane with hydrogen sulphide	Mouse	Sensitising
Polyphosphoric acids, ammonium salts	similar compounds	Not classified
2,4,6-tris(dimethylaminomethyl)phenol	Guinea pig	Not classified
Siloxanes and Silicones, di-Me, reaction products with silica	Human and animal	Not classified
Melamine	Guinea pig	Not classified

**Respiratory Sensitisation**

For the component/components, either no data is currently available or the data is not sufficient for classification.

**Germ Cell Mutagenicity**

Name	Route	Value
Reaction products of pentaerythritol, propoxylated and 1-chloro-2,3-epoxypropane with hydrogen sulphide	In Vitro	Not mutagenic
2,4,6-tris(dimethylaminomethyl)phenol	In Vitro	Not mutagenic
Siloxanes and Silicones, di-Me, reaction products with silica	In Vitro	Not mutagenic
Melamine	In Vitro	Not mutagenic
Melamine	In vivo	Not mutagenic

**Carcinogenicity**

Name	Route	Species	Value
Siloxanes and Silicones, di-Me, reaction products with silica	Not specified.	Mouse	Some positive data exist, but the data are not sufficient for classification
Melamine	Ingestion	Multiple animal species	Carcinogenic.

**Reproductive Toxicity****Reproductive and/or Developmental Effects**

Name	Route	Value	Species	Test result	Exposure Duration
2,4,6-tris(dimethylaminomethyl)phenol	Ingestion	Not classified for male reproduction	Rat	NOAEL 150 mg/kg/day	2 generation
2,4,6-tris(dimethylaminomethyl)phenol	Ingestion	Not classified for female reproduction	Rat	NOAEL 50 mg/kg/day	2 generation
2,4,6-tris(dimethylaminomethyl)phenol	Ingestion	Not classified for development	Rabbit	NOAEL 15 mg/kg/day	during gestation
Siloxanes and Silicones, di-Me, reaction products with silica	Ingestion	Not classified for female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
Siloxanes and Silicones, di-Me, reaction products with silica	Ingestion	Not classified for male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
Siloxanes and Silicones, di-Me, reaction products with silica	Ingestion	Not classified for development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis

**3M Scotch-Weld™ Epoxy Adhesive DP100FR Cream, Part A**

Melamine	Ingestion	Not classified for female reproduction	Rat	NOAEL 1,227 mg/kg/day	2 generation
Melamine	Ingestion	Not classified for development	Rat	NOAEL 1,060 mg/kg/day	during organogenesis
Melamine	Ingestion	Toxic to male reproduction	Rat	NOAEL 89 mg/kg/day	2 generation

**Target Organ(s)****Specific Target Organ Toxicity - single exposure**

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Polyphosphoric acids, ammonium salts	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	
2,4,6-tris(dimethylaminomethyl) phenol	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	

**Specific Target Organ Toxicity - repeated exposure**

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Reaction products of pentaerythritol, propoxylated and 1-chloro-2,3-epoxypropane with hydrogen sulphide	Ingestion	hematopoietic system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 75 mg/kg/day	90 days
Reaction products of pentaerythritol, propoxylated and 1-chloro-2,3-epoxypropane with hydrogen sulphide	Ingestion	liver	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 250 mg/kg/day	90 days
Reaction products of pentaerythritol, propoxylated and 1-chloro-2,3-epoxypropane with hydrogen sulphide	Ingestion	endocrine system   heart   skin   immune system   nervous system   eyes   kidney and/or bladder   respiratory system   vascular system	Not classified	Rat	NOAEL 1,000 mg/kg/day	90 days
2,4,6-tris(dimethylaminomethyl) phenol	Dermal	skin	Not classified	Rat	NOAEL 25 mg/kg/day	4 weeks
2,4,6-tris(dimethylaminomethyl) phenol	Dermal	liver   nervous system   auditory system   hematopoietic system   eyes	Not classified	Rat	NOAEL 125 mg/kg/day	4 weeks
2,4,6-tris(dimethylaminomethyl) phenol	Ingestion	heart   endocrine system   hematopoietic system   liver   muscles   nervous system   kidney and/or bladder   respiratory system   vascular system   auditory system   skin   gastrointestinal tract   bone, teeth, nails, and/or hair   immune system   eyes	Not classified	Rat	NOAEL 150 mg/kg/day	90 days
Siloxanes and Silicones,	Inhalation	respiratory system	Not classified	Human	NOAEL Not	occupational

**3M Scotch-Weld™ Epoxy Adhesive DP100FR Cream, Part A**

di-Me, reaction products with silica		silicosis			available	exposure
Melamine	Ingestion	kidney and/or bladder	Causes damage to organs through prolonged or repeated exposure	Rat	LOAEL 44.6 mg/kg/day	90 days
Melamine	Ingestion	heart   skin   endocrine system   gastrointestinal tract   bone, teeth, nails, and/or hair   hematopoietic system   liver   immune system   muscles   nervous system   respiratory system	Not classified	Rat	NOAEL 1,400 mg/kg/day	90 days

**Aspiration Hazard**

For the component/components, either no data is currently available or the data is not sufficient for classification.

**Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.**

**11.2. Information on other hazards**

This material does not contain any substances that are assessed to be an endocrine disruptor for human health.

**SECTION 12: Ecological information**

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 12 are based on UN GHS calculation rules and classifications derived from 3M assessments.

**12.1. Toxicity**

No product test data available.

Material	CAS #	Organism	Type	Exposure	Test endpoint	Test result
Reaction products of pentaerythritol, propoxylated and 1-chloro-2,3-epoxypropane with hydrogen sulphide	72244-98-5	Green algae	Experimental	72 hours	EC50	>733 mg/l
Reaction products of pentaerythritol, propoxylated and 1-chloro-2,3-epoxypropane with hydrogen sulphide	72244-98-5	Water flea	Experimental	48 hours	EC50	12 mg/l
Reaction products of pentaerythritol, propoxylated and 1-chloro-2,3-epoxypropane with hydrogen sulphide	72244-98-5	Zebra Fish	Experimental	96 hours	LC50	87 mg/l
Reaction products of pentaerythritol, propoxylated and 1-chloro-2,3-epoxypropane with hydrogen sulphide	72244-98-5	Green algae	Experimental	72 hours	NOEC	338 mg/l

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Reaction products of pentaerythritol, propoxylated and 1-chloro-2,3-epoxypropane with hydrogen sulphide	72244-98-5	Water flea	Experimental	21 days	NOEC	3.5 mg/l
Reaction products of pentaerythritol, propoxylated and 1-chloro-2,3-epoxypropane with hydrogen sulphide	72244-98-5	Activated sludge	Experimental	3 hours	EC50	>1,000 mg/l
Polyphosphoric acids, ammonium salts	68333-79-9	Activated sludge	Estimated	3 hours	EC50	>100 mg/l
Polyphosphoric acids, ammonium salts	68333-79-9	Green algae	Estimated	72 hours	EC50	>97.1 mg/l
Polyphosphoric acids, ammonium salts	68333-79-9	Rainbow trout	Estimated	96 hours	LC50	>100 mg/l
Polyphosphoric acids, ammonium salts	68333-79-9	Water flea	Estimated	48 hours	EC50	>100 mg/l
Polyphosphoric acids, ammonium salts	68333-79-9	Green algae	Estimated	72 hours	NOEC	97.1 mg/l
2,4,6-tris(dimethylaminomethyl)phenol	90-72-2	N/A	Experimental	96 hours	LC50	718 mg/l
2,4,6-tris(dimethylaminomethyl)phenol	90-72-2	Common Carp	Experimental	96 hours	LC50	>100 mg/l
2,4,6-tris(dimethylaminomethyl)phenol	90-72-2	Green algae	Experimental	72 hours	EC50	46.7 mg/l
2,4,6-tris(dimethylaminomethyl)phenol	90-72-2	Water flea	Experimental	48 hours	EC50	>100 mg/l
2,4,6-tris(dimethylaminomethyl)phenol	90-72-2	Green algae	Experimental	72 hours	NOEC	6.44 mg/l
Bis[(dimethylamino)methyl]phenol	71074-89-0	N/A	Data not available or insufficient for classification	N/A	N/A	NA
Siloxanes and Silicones, di-Me, reaction products with silica	67762-90-7	N/A	Data not available or insufficient for classification	N/A	N/A	N/A
Melamine	108-78-1	Green algae	Experimental	96 hours	EC50	325 mg/l
Melamine	108-78-1	Guppy	Experimental	96 hours	LC50	>3,000 mg/l
Melamine	108-78-1	Water flea	Experimental	48 hours	EC50	48 mg/l
Melamine	108-78-1	Fathead minnow	Experimental	36 days	NOEC	5.1 mg/l
Melamine	108-78-1	Green algae	Experimental	96 hours	NOEC	98 mg/l
Melamine	108-78-1	Water flea	Experimental	21 days	NOEC	11 mg/l
Melamine	108-78-1	Activated sludge	Experimental	30 minutes	EC20	>1,992 mg/l
Melamine	108-78-1	Bacteria	Experimental	30 minutes	EC50	>10,000 mg/l
Melamine	108-78-1	Barley	Experimental	4 days	EC50	530 mg/l

**12.2. Persistence and degradability**

Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol
Reaction products of	72244-98-5	Experimental	28 days	CO2 evolution	5 %CO2	OECD 301B - Modified



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pentaerythritol, propoxylated and 1-chloro-2,3-epoxypropane with hydrogen sulphide		Biodegradation			evolution/THC O2 evolution	sturm or CO2
Polyphosphoric acids, ammonium salts	68333-79-9	Data not availbl-insufficient	N/A	N/A	N/A	N/A
2,4,6-tris(dimethylaminomethyl)phenol	90-72-2	Experimental Biodegradation	28 days	BOD	4 %BOD/ThO D	OECD 301D - Closed bottle test
Bis[(dimethylamino)methyl]phenol	71074-89-0	Modeled Biodegradation	28 days	BOD	41 %CO2 evolution/THC O2 evolution	Catalogic™
Siloxanes and Silicones, di-Me, reaction products with silica	67762-90-7	Data not availbl-insufficient	N/A	N/A	N/A	N/A
Melamine	108-78-1	Experimental Biodegradation	14 days	BOD	0 %BOD/ThO D	OECD 301C - MITI test (I)
Melamine	108-78-1	Experimental Aquatic Inherent Biodegrad.	28 days	Dissolv. Organic Carbon Deplet	0 %removal of DOC	OECD 302B Zahn-Wellens/EVPA
Melamine	108-78-1	Experimental Soil Metabolism Aerobic		Half-life (t 1/2)	2-3 years (t 1/2)	

**12.3 : Bioaccumulative potential**

Material	Cas No.	Test type	Duration	Study Type	Test result	Protocol
Reaction products of pentaerythritol, propoxylated and 1-chloro-2,3-epoxypropane with hydrogen sulphide	72244-98-5	Estimated Bioconcentration		Log Kow	>1.2	
Polyphosphoric acids, ammonium salts	68333-79-9	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
2,4,6-tris(dimethylaminomethyl)phenol	90-72-2	Experimental Bioconcentration		Log Kow	-0.66	830.7550 Part.Coeff Shake Flask
Bis[(dimethylamino)methyl]phenol	71074-89-0	Modeled Bioconcentration		Log Kow	-2.34	ACD/Labs ChemSketch™
Siloxanes and Silicones, di-Me, reaction products with silica	67762-90-7	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Melamine	108-78-1	Experimental BCF - Fish	42 days	Bioaccumulation factor	<3.8	OECD305-Bioconcentration
Melamine	108-78-1	Experimental Bioconcentration		Log Kow	-1.14	EC A.8 Partition Coefficient

**12.4. Mobility in soil**

No test data available.

**12.5. Results of the PBT and vPvB assessment**

This material does not contain any substances that are assessed to be a PBT or vPvB

**12.6. Endocrine disrupting properties**

This material does not contain any substances that are assessed to be an endocrine disruptor for environmental effects

**12.7. Other adverse effects**

No information available.

**SECTION 13: Disposal considerations**

### 13.1 Waste treatment methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

The coding of a waste stream is based on the application of the product by the consumer. Since this is out of the control of 3M, no waste code(s) for products after use will be provided. Please refer to the European Waste Code (EWC - 2000/532/EC and amendments) to assign the correct waste code to your waste stream. Ensure national and/or regional regulations are complied with and always use a licensed waste contractor.

#### EU waste code (product as sold)

08 04 09\* Waste adhesives and sealants containing organic solvents or other dangerous substances  
20 01 27\* Paint, inks, adhesives and resins containing dangerous substances

## SECTION 14: Transportation information

Not hazardous for transportation.

	<b>Ground Transport (ADR)</b>	<b>Air Transport (IATA)</b>	<b>Marine Transport (IMDG)</b>
<b>14.1 UN number or ID number</b>	No data available.	No data available.	No data available.
<b>14.2 UN proper shipping name</b>	No data available.	No data available.	No data available.
<b>14.3 Transport hazard class(es)</b>	No data available.	No data available.	No data available.
<b>14.4 Packing group</b>	No data available.	No data available.	No data available.
<b>14.5 Environmental hazards</b>	No data available.	No data available.	No data available.
<b>14.6 Special precautions for user</b>	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.
<b>14.7 Marine Transport in bulk according to IMO instruments</b>	No data available.	No data available.	No data available.
<b>Control Temperature</b>	No data available.	No data available.	No data available.

<b>Emergency Temperature</b>	No data available.	No data available.	No data available.
<b>ADR Classification Code</b>	No data available.	No data available.	No data available.
<b>IMDG Segregation Code</b>	No data available.	No data available.	No data available.

Please contact the address or phone number listed on the first page of the SDS for additional information on the transport/shipment of the material by rail (RID) or inland waterways (ADN).

## SECTION 15: Regulatory information

### 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

#### Carcinogenicity

<u>Ingredient</u>	<u>CAS Nbr</u>	<u>Classification</u>	<u>Regulation</u>
Melamine	108-78-1	Carc. 2	Regulation (EC) No. 1272/2008, Table 3.1
Melamine	108-78-1	Grp. 2B: Possible human carc.	International Agency for Research on Cancer

#### Authorization status under REACH:

The following substance/s contained in this product might be or is/are subject to authorization in accordance with REACH:

<u>Ingredient</u>	<u>CAS Nbr</u>
Melamine	108-78-1

Authorization status: listed in the Candidate List of Substances of Very High Concern for Authorization

#### Global inventory status

Contact 3M for more information. The components of this material are in compliance with the provisions of Australia National Industrial Chemical Notification and Assessment Scheme (NICNAS). Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Philippines RA 6969 requirements. Certain restrictions may apply. Contact the selling division for additional information. The components of this product are in compliance with the new substance notification requirements of CEPA. This product complies with Measures on Environmental Management of New Chemical Substances. All ingredients are listed on or exempt from on China IECSC inventory. The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

#### DIRECTIVE 2012/18/EU

Seveso hazard categories, Annex 1, Part 1  
None

Seveso named dangerous substances, Annex 1, Part 2  
None

#### Regulation (EU) No 649/2012

No chemicals listed

### 15.2. Chemical Safety Assessment

A chemical safety assessment has not been carried out for this mixture. Chemical safety assessments for the contained

substances may have been carried out by the registrants of the substances in accordance with Regulation (EC) No 1907/2006, as amended.

## SECTION 16: Other information

### List of relevant H statements

H302	Harmful if swallowed.
H314	Causes severe skin burns and eye damage.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H319	Causes serious eye irritation.
H351	Suspected of causing cancer.
H361f	Suspected of damaging fertility.
H373	May cause damage to organs through prolonged or repeated exposure.
H412	Harmful to aquatic life with long lasting effects.

### Revision information:

Section 1: Address information was modified.  
 Section 1: E-mail address information was modified.  
 Section 2: <125ml Hazard - Environmental information was modified.  
 Section 2: <125ml Precautionary - Prevention information was modified.  
 Label: CLP Classification information was modified.  
 Label: CLP Environmental Hazard Statements information was modified.  
 Label: CLP Precautionary - Prevention information was modified.  
 Label: CLP Precautionary - Response information was modified.  
 Label: Signal Word information was modified.  
 Section 3: Composition/ Information of ingredients table information was modified.  
 Section 08: Personal Protection - Apron Statement information was added.  
 Section 8: Personal Protection - Skin/body information information was deleted.  
 Section 8: Skin protection - protective clothing information information was deleted.  
 Section 12: Component ecotoxicity information information was modified.

## Annex

1. Title	
<b>Substance identification</b>	2,4,6-tris(dimethylaminomethyl)phenol; EC No. 202-013-9; CAS Nbr 90-72-2;
<b>Exposure Scenario Name</b>	Industrial Use of panel bonding Adhesives
<b>Lifecycle Stage</b>	Use at industrial sites
<b>Contributing activities</b>	PROC 05 -Mixing or blending in batch processes PROC 08a -Transfer of substance or mixture (charging and discharging) at non-dedicated facilities PROC 08b -Transfer of substance or mixture (charging and discharging) at dedicated facilities PROC 09 -Transfer of substance or mixture into small containers (dedicated filling line, including weighing) PROC 10 -Roller application or brushing PROC 13 -Treatment of articles by dipping and pouring PROC 15 -Use a laboratory reagent ERC 05 -Use at industrial site leading to inclusion into/onto article ERC 06d -Use of reactive process regulators in polymerisation processes at industrial site (inclusion or not into/onto article)

<b>Processes, tasks and activities covered</b>	Application of product with a roller or brush. Application of product with applicator gun. Mixing or blending of solid or liquid materials. Transfer of substances/mixtures into small containers e.g. tubes, bottles or small reservoirs. Transfers with dedicated controls, including loading, filling, dumping, bagging. Transfers without dedicated controls, including loading, filling, dumping, bagging. Use as a laboratory reagent.
<b>2. Operational conditions and risk management measures</b>	
<b>Operating Conditions</b>	<p><b>Physical state:</b>Liquid.</p> <p><b>General operating conditions:</b>  Emission days per year: 220 days/year;  Indoors with good general ventilation;  Processing Temperature:: &lt;= 40 degree Celsius;</p> <p><b>Task: Transferring Material;</b>  Duration of use: 4 hours/day;</p> <p><b>Task: Mixing;</b>  Duration of use: 8 hours/day;</p> <p><b>Task: Laboratory use;</b>  Duration of use: &lt;= 1 hour(s);</p>
<b>Risk management measures</b>	<p>Under the operational conditions described above the following risk management measures apply:</p> <p><b>General risk management measures:</b>  <b>Human health:</b>  Face shield;  Local exhaust ventilation;  Protective clothing / Wear suitable protective clothing;  <b>Environmental:</b>  None needed;  ;  The following task-specific risk management measures apply in addition to those listed above:</p> <p><b>Task: Laboratory use;</b>  <b>Human Health;</b>  Protective Gloves - Chemical resistant. Refer to Section 8 of the SDS for specific glove material.;</p>
<b>Waste management measures</b>	Send to a municipal sewage treatment plant;
<b>3. Prediction of exposure</b>	
<b>Prediction of exposure</b>	Human and environmental exposures are not expected to exceed the DNELs and PNECs when the identified risk management measures are adopted.

<b>1. Title</b>	
<b>Substance identification</b>	2,4,6-tris(dimethylaminomethyl)phenol; EC No. 202-013-9; CAS Nbr 90-72-2;
<b>Exposure Scenario Name</b>	Professional Use of panel bonding Adhesives
<b>Lifecycle Stage</b>	Use at industrial sites
<b>Contributing activities</b>	PROC 05 -Mixing or blending in batch processes PROC 08a -Transfer of substance or mixture (charging and discharging) at non-dedicated facilities PROC 08b -Transfer of substance or mixture (charging and discharging) at dedicated facilities PROC 10 -Roller application or brushing PROC 13 -Treatment of articles by dipping and pouring ERC 08c -Widespread use leading to inclusion into/onto article (indoor)
<b>Processes, tasks and activities covered</b>	Application of product with a roller or brush. Application of product with applicator gun. Mixing or blending of solid or liquid materials. Transfers with

	dedicated controls, including loading, filling, dumping, bagging. Transfers without dedicated controls, including loading, filling, dumping, bagging.
<b>2. Operational conditions and risk management measures</b>	
<b>Operating Conditions</b>	<p><b>Physical state:</b>Liquid.</p> <p><b>General operating conditions:</b>  Duration of use: 8 hours/day;  Emission days per year: 220 days/year;  Indoors with good general ventilation;  Processing Temperature:: &lt;= 40 degree Celsius;</p> <p><b>Task: Transferring Material;</b>  Indoors with enhanced general ventilation;  Duration of use: 4 hours/day;</p>
<b>Risk management measures</b>	<p>Under the operational conditions described above the following risk management measures apply:</p> <p><b>General risk management measures:</b>  <b>Human health:</b>  Wear chemically resistant gloves (tested to EN374) in combination with ‘basic’ employee training. Refer to Section 8 of the SDS for specific glove material.;</p> <p><b>Environmental:</b>  Municipal Sewage Treatment Plant;  ;</p> <p>The following task-specific risk management measures apply in addition to those listed above:</p> <p><b>Task: Transferring Material;</b>  <b>Human Health;</b>  Protective clothing / Wear suitable protective clothing;  Face shield;</p> <p><b>Task: Mixing;</b>  <b>Human Health;</b>  Protective clothing / Wear suitable protective clothing;  Face shield;  Local exhaust ventilation;</p>
<b>Waste management measures</b>	No use-specific waste management measures are required for this product. Refer to Section 13 of main SDS for disposal instructions:
<b>3. Prediction of exposure</b>	
<b>Prediction of exposure</b>	Human and environmental exposures are not expected to exceed the DNELs and PNECs when the identified risk management measures are adopted.

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications. In addition, this SDS is being provided to convey health and safety information. If you are the importer of record of this product into the European Union, you are responsible for all regulatory requirements, including, but not limited to, product registrations/notifications, substance volume tracking, and potential substance registration.

3M Ireland MSDSs are available at [www.3M.com](http://www.3M.com)



## Safety Data Sheet

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<b>Document group:</b>	19-8269-3	<b>Version number:</b>	9.00
<b>Revision date:</b>	13/11/2025	<b>Supersedes date:</b>	07/11/2025

This Safety Data Sheet has been prepared in accordance with the REACH Regulation (EC) 1907/2006 and its modifications.

### SECTION 1: Identification of the substance/mixture and of the company/undertaking

#### 1.1. Product identifier

3M Scotch-Weld™ Epoxy Adhesive DP100FR Cream, Part B

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

##### Identified uses

Product

#### 1.3. Details of the supplier of the safety data sheet

<b>Address:</b>	3M Ireland Limited, 70 SIR JOHN ROGERSON'S QUAY, D02R296 DUBLIN 2
<b>Telephone:</b>	+353 1 280 3555
<b>E Mail:</b>	ner-productstewardship@mmm.com
<b>Website:</b>	www.3M.com

#### 1.4. Emergency telephone number

Emergency medical information: 8am-10pm (seven days) contact National Poisons Information Centre, Beaumont Hospital, Dublin 9 DOV2NO, Ireland. Telephone Number: +353 (0)1 809 2166

### SECTION 2: Hazard identification

#### 2.1. Classification of the substance or mixture

**CLP REGULATION (EC) No 1272/2008**

The health and environmental classifications of this material have been derived using the calculation method, except in cases where test data are available or the physical form impacts classification. Classification(s) based on test data or physical form are noted below, if applicable.

##### CLASSIFICATION:

Skin Corrosion/Irritation, Category 2 - Skin Irrit. 2; H315  
Serious Eye Damage/Eye Irritation, Category 2 - Eye Irrit. 2; H319  
Skin Sensitization, Category 1 - Skin Sens. 1; H317  
Hazardous to the Aquatic Environment (Chronic), Category 2 - Aquatic Chronic 2; H411  
Very Persistent, Very Mobile – vPvM; EUH451

For full text of H phrases, see Section 16.

## 2.2. Label elements

### CLP REGULATION (EC) No 1272/2008

#### SIGNAL WORD

DANGER.

#### Symbols

GHS07 (Exclamation mark) | GHS09 (Environment) |

#### Pictograms



#### Ingredients:

Ingredient	CAS Nbr	EC No.	% by Wt
bis-[4-(2,3-epoxipropoxy)phenyl]propane	1675-54-3	216-823-5	68 - 80

#### HAZARD STATEMENTS:

H315	Causes skin irritation.
H319	Causes serious eye irritation.
H317	May cause an allergic skin reaction.
H411	Toxic to aquatic life with long lasting effects.
EUH451	Can cause very long-lasting and diffuse contamination of water resources.

#### PRECAUTIONARY STATEMENTS

##### Prevention:

P201	Obtain special instructions before use.
P202	Do not handle until all safety precautions have been read and understood.
P273	Avoid release to the environment.
P280E	Wear protective gloves.

##### Response:

P333 + P313	If skin irritation or rash occurs: Get medical advice/attention.
P391	Collect spillage.

For containers not exceeding 125 ml the following Hazard and Precautionary statements may be used:

##### <=125 ml Hazard statements

H317	May cause an allergic skin reaction.
EUH451	Can cause very long-lasting and diffuse contamination of water resources.

##### <=125 ml Precautionary statements

##### Prevention:

P201	Obtain special instructions before use.
P273	Avoid release to the environment.
P280E	Wear protective gloves.

##### Response:



P333 + P313

If skin irritation or rash occurs: Get medical advice/attention.

### 2.3. Other hazards

None known.

This material does not contain any substances that are assessed to be a PBT or vPvB

## SECTION 3: Composition/information on ingredients

### 3.1. Substances

Not applicable

### 3.2. Mixtures

Ingredient	Identifier(s)	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
bis-[4-(2,3-epoxipropoxy)phenyl]propane	(CAS-No.) 1675-54-3 (EC-No.) 216-823-5 (REACH-No.) 01-2119456619-26	68 - 80	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317 Aquatic Chronic 2, H411
Polyphosphoric acids, ammonium salts	(CAS-No.) 68333-79-9 (EC-No.) 269-789-9	10 - 30	Acute Tox. 4, H302 Eye Irrit. 2, H319
Titanium dioxide	(CAS-No.) 13463-67-7 (EC-No.) 236-675-5 (REACH-No.) 01-2119489379-17	1 - 5	Substance with a national occupational exposure limit
Melamine	(CAS-No.) 108-78-1 (EC-No.) 203-615-4	<= 0.5	Carc. 2, H351 STOT RE 2, H373 vPvM, EUH451 Repr. 2, H361f

Please see section 16 for the full text of any H statements referred to in this section

### Specific Concentration Limits

Ingredient	Identifier(s)	Specific Concentration Limits
bis-[4-(2,3-epoxipropoxy)phenyl]propane	(CAS-No.) 1675-54-3 (EC-No.) 216-823-5	(C >= 5%) Skin Irrit. 2, H315 (C >= 5%) Eye Irrit. 2, H319

For information on ingredient occupational exposure limits or PBT or vPvB status, see sections 8 and 12 of this SDS

## SECTION 4: First aid measures

### 4.1. Description of first aid measures

#### Inhalation

Remove person to fresh air. If you feel unwell, get medical attention.

#### Skin contact

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

**Eye contact**

Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

**If swallowed**

Rinse mouth. If you feel unwell, get medical attention.

**4.2. Most important symptoms and effects, both acute and delayed**

The most important symptoms and effects based on the CLP classification include:

Irritation to the skin (localized redness, swelling, itching, and dryness). Allergic skin reaction (redness, swelling, blistering, and itching). Serious irritation to the eyes (significant redness, swelling, pain, tearing, and impaired vision).

**4.3. Indication of any immediate medical attention and special treatment required**

Not applicable

**SECTION 5: Fire-fighting measures****5.1. Extinguishing media**

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

**5.2. Special hazards arising from the substance or mixture**

None inherent in this product.

**Hazardous Decomposition or By-Products****Substance**

Aldehydes.

Hydrocarbons.

Carbon monoxide

Carbon dioxide.

Hydrogen Chloride

Ketones.

Ammonia

Oxides of nitrogen.

Toxic vapour, gas, particulate.

**Condition**

During combustion.

During combustion.

During combustion.

During combustion.

During combustion.

During combustion.

During combustion.

During combustion.

During combustion.

**5.3. Advice for fire-fighters**

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

**SECTION 6: Accidental release measures****6.1. Personal precautions, protective equipment and emergency procedures**

Use personal protective equipment based on the results of an exposure assessment. Refer to Section 8 for PPE recommendations. If anticipated exposure resulting from an accidental release exceeds the protective capabilities of the PPE listed in Section 8, or are unknown, select PPE that offers an appropriate level of protection. Consider the physical and chemical hazards of the material when doing so. Examples of PPE ensembles for emergency response could include wearing bunker gear for a release of flammable material; wearing chemical protective clothing if the spilled material is a corrosive, a sensitizer, a significant dermal irritant, or can be absorbed through the skin; or donning a positive pressure supplied-air respirator for chemicals with inhalation hazards. For information regarding physical and health hazards, refer to sections 2 and 11 of the SDS. Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapours, in accordance with good industrial hygiene practice.

**6.2. Environmental precautions**

Avoid release to the environment. For larger spills, cover drains and build dykes to prevent entry into sewer systems or

bodies of water.

### 6.3. Methods and material for containment and cleaning up

Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorised person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and Safety Data Sheet. Seal the container. Dispose of collected material as soon as possible.

### 6.4. Reference to other sections

Refer to Section 8 and Section 13 for more information

## SECTION 7: Handling and storage

### 7.1. Precautions for safe handling

For industrial/occupational use only. Not for consumer sale or use. Do not handle until all safety precautions have been read and understood. Avoid breathing dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidising agents (eg. chlorine, chromic acid etc.) Use personal protective equipment (eg. gloves, respirators...) as required.

### 7.2. Conditions for safe storage including any incompatibilities

Store away from heat. Store away from acids. Store away from oxidising agents.

### 7.3. Specific end use(s)

See information in Section 7.1 and 7.2 for handling and storage recommendations. See Section 8 for exposure controls and personal protection recommendations.

## SECTION 8: Exposure controls/personal protection

### 8.1 Control parameters

#### Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

<b>Ingredient</b>	<b>CAS Nbr</b>	<b>Agency</b>	<b>Limit type</b>	<b>Additional comments</b>
Titanium dioxide	13463-67-7	Ireland OELs	TWA(Total inhalable dust)(8 hours):10 mg/m <sup>3</sup> ;TWA(as respirable dust)(8 hours):4 mg/m <sup>3</sup>	

Ireland OELs : Ireland. OELs

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

#### Biological limit values

No biological limit values exist for any of the components listed in Section 3 of this safety data sheet.

#### Derived no effect level (DNEL)

<b>Ingredient</b>	<b>Degradation Product</b>	<b>Population</b>	<b>Human exposure pattern</b>	<b>DNEL</b>
bis-[4-(2,3-epoxipropoxy)phenyl]propane		Worker	Dermal, Long-term exposure (8 hours), Systemic effects	8.3 mg/kg bw/d

bis-[4-(2,3-epoxipropoxy)phenyl]propane		Worker	Dermal, Short-term exposure, Systemic effects	8.3 mg/kg bw/d
bis-[4-(2,3-epoxipropoxy)phenyl]propane		Worker	Inhalation, Long-term exposure (8 hours), Systemic effects	12.3 mg/m <sup>3</sup>
bis-[4-(2,3-epoxipropoxy)phenyl]propane		Worker	Inhalation, Short-term exposure, Systemic effects	12.3 mg/m <sup>3</sup>

**Predicted no effect concentrations (PNEC)**

Ingredient	Degradation Product	Compartment	PNEC
bis-[4-(2,3-epoxipropoxy)phenyl]propane		Freshwater	0.003 mg/l
bis-[4-(2,3-epoxipropoxy)phenyl]propane		Freshwater sediments	0.5 mg/kg d.w.
bis-[4-(2,3-epoxipropoxy)phenyl]propane		Intermittent releases to water	0.013 mg/l
bis-[4-(2,3-epoxipropoxy)phenyl]propane		Marine water	0.0003 mg/l
bis-[4-(2,3-epoxipropoxy)phenyl]propane		Marine water sediments	0.5 mg/kg d.w.
bis-[4-(2,3-epoxipropoxy)phenyl]propane		Sewage Treatment Plant	10 mg/l

**Recommended monitoring procedures:** Information on recommended monitoring procedures can be obtained from Indust. Inspect./Ministry (IE)

**8.2. Exposure controls**

In addition, refer to the annex for more information.

**8.2.1. Engineering controls**

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

**8.2.2. Personal protective equipment (PPE)**
**Eye/face protection**

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:  
Safety glasses with side shields.  
Indirect vented goggles.

*Applicable Norms/Standards*

Use eye protection conforming to EN 166

### Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity. Gloves made from the following material(s) are recommended:

Material	Thickness (mm)	Breakthrough Time
Polymer laminate	No data available	No data available

### Applicable Norms/Standards

Use gloves tested to EN 374

If this product is used in a manner that presents a higher potential for exposure (e.g., spraying, high splash potential, etc.), then use of a protective apron may be necessary. See recommended glove material(s) for determining appropriate apron material(s). If a glove material is not available as an apron, polymer laminate is a suitable option.

### Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates

Half facepiece or full facepiece supplied-air respirator

For questions about suitability for a specific application, consult with your respirator manufacturer.

### Applicable Norms/Standards

Use a respirator conforming to EN 140 or EN 136

Use a respirator conforming to EN 140 or EN 136: filter types A & P

### 8.2.3. Environmental exposure controls

Refer to Annex

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

<b>Physical state</b>	Liquid.
<b>Specific Physical Form:</b>	Viscous Liquid
<b>Colour</b>	White
<b>Odor</b>	Mild Epoxy
<b>Odour threshold</b>	No data available.
<b>Melting point/freezing point</b>	Not applicable.
<b>Boiling point/boiling range</b>	No data available.
<b>Flammability</b>	Not applicable.
<b>Flammable Limits(LEL)</b>	No data available.
<b>Flammable Limits(UEL)</b>	No data available.
<b>Flash point</b>	> 93.9 °C [ @ 101,325 Pa ] [ Test Method: Closed Cup ]
<b>Autoignition temperature</b>	No data available.
<b>Decomposition temperature</b>	No data available.
<b>pH</b>	substance/mixture is non-soluble (in water)
<b>Kinematic Viscosity</b>	58,333 mm²/sec

Water solubility	Negligible
Solubility- non-water	No data available.
Partition coefficient: n-octanol/water	No data available.
Vapour pressure	No data available.
Density	1.2 g/ml [Ref Std: WATER=1]
Relative density	1.2 [Ref Std: WATER=1]
Relative Vapour Density	No data available.
Particle Characteristics	Not applicable.

## 9.2. Other information

### 9.2.2 Other safety characteristics

EU Volatile Organic Compounds	0 g/l
Evaporation rate	Negligible
Molecular weight	No data available.

## SECTION 10: Stability and reactivity

### 10.1 Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section

### 10.2 Chemical stability

Stable.

### 10.3 Possibility of hazardous reactions

Hazardous polymerisation will not occur.

### 10.4 Conditions to avoid

Heat.

Heat is generated during cure. Do not cure a mass larger than 50 grams in a confined space to prevent a premature exothermic reaction with production of intense heat and smoke.

### 10.5 Incompatible materials

Strong acids.

Strong oxidising agents.

### 10.6 Hazardous decomposition products

<u>Substance</u>	<u>Condition</u>
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

## SECTION 11: Toxicological information

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 11 are based on UN GHS calculation rules and classifications derived from internal hazard assessments.

### 11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

#### Signs and Symptoms of Exposure

**Based on test data and/or information on the components, this material may produce the following health effects:**

#### **Inhalation**

Respiratory tract irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

#### **Skin contact**

Mild Skin Irritation: Signs/symptoms may include localised redness, swelling, itching, and dryness. Allergic skin reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

#### **Eye contact**

Moderate eye irritation: Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

#### **Ingestion**

May be harmful if swallowed.

Gastrointestinal irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhoea. May cause additional health effects (see below).

#### **Additional Health Effects:**

#### **Reproductive/Developmental Toxicity:**

Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

#### **Carcinogenicity:**

Contains a chemical or chemicals which can cause cancer.

#### **Toxicological Data**

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

#### **Acute Toxicity**

Name	Route	Species	Value
Overall product	Ingestion		No data available; calculated ATE >2,000 - =5,000 mg/kg
bis-[4-(2,3-epoxipropoxy)phenyl]propane	Dermal	Rat	LD50 > 1,600 mg/kg
bis-[4-(2,3-epoxipropoxy)phenyl]propane	Ingestion	Rat	LD50 > 1,000 mg/kg
Polyphosphoric acids, ammonium salts	Dermal	Rat	LD50 > 5,000 mg/kg
Polyphosphoric acids, ammonium salts	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 4.85 mg/l
Polyphosphoric acids, ammonium salts	Ingestion	Rat	LD50 > 300, < 2,000 mg/kg
Titanium dioxide	Dermal	Rabbit	LD50 > 10,000 mg/kg
Titanium dioxide	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 6.82 mg/l
Titanium dioxide	Ingestion	Rat	LD50 > 10,000 mg/kg
Melamine	Dermal	Rabbit	LD50 > 1,000 mg/kg
Melamine	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 5.19 mg/l
Melamine	Ingestion	Rat	LD50 3,161 mg/kg

ATE = acute toxicity estimate

#### **Skin Corrosion/Irritation**

Name	Species	Value
bis-[4-(2,3-epoxipropoxy)phenyl]propane	Rabbit	Mild irritant
Polyphosphoric acids, ammonium salts	In vitro	No significant irritation

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	data	
Titanium dioxide	Rabbit	No significant irritation
Melamine	Rabbit	No significant irritation

**Serious Eye Damage/Irritation**

Name	Species	Value
bis-[4-(2,3-epoxipropoxy)phenyl]propane	Rabbit	Moderate irritant
Polyphosphoric acids, ammonium salts	Rabbit	Moderate irritant
Titanium dioxide	Rabbit	No significant irritation
Melamine	Rabbit	No significant irritation

**Skin Sensitisation**

Name	Species	Value
bis-[4-(2,3-epoxipropoxy)phenyl]propane	Human and animal	Sensitising
Polyphosphoric acids, ammonium salts	similar compounds	Not classified
Titanium dioxide	Human and animal	Not classified
Melamine	Guinea pig	Not classified

**Respiratory Sensitisation**

Name	Species	Value
bis-[4-(2,3-epoxipropoxy)phenyl]propane	Human	Not classified

**Germ Cell Mutagenicity**

Name	Route	Value
bis-[4-(2,3-epoxipropoxy)phenyl]propane	In vivo	Not mutagenic
bis-[4-(2,3-epoxipropoxy)phenyl]propane	In Vitro	Some positive data exist, but the data are not sufficient for classification
Titanium dioxide	In Vitro	Not mutagenic
Titanium dioxide	In vivo	Not mutagenic
Melamine	In Vitro	Not mutagenic
Melamine	In vivo	Not mutagenic

**Carcinogenicity**

Name	Route	Species	Value
bis-[4-(2,3-epoxipropoxy)phenyl]propane	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification
Titanium dioxide	Ingestion	Multiple animal species	Not carcinogenic
Titanium dioxide	Inhalation	Rat	Carcinogenic.
Melamine	Ingestion	Multiple animal species	Carcinogenic.

**Reproductive Toxicity****Reproductive and/or Developmental Effects**

Name	Route	Value	Species	Test result	Exposure Duration
bis-[4-(2,3-epoxipropoxy)phenyl]propane	Ingestion	Not classified for female reproduction	Rat	NOAEL 750	2 generation



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				mg/kg/day	
bis-[4-(2,3-epoxipropoxy)phenyl]propane	Ingestion	Not classified for male reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
bis-[4-(2,3-epoxipropoxy)phenyl]propane	Dermal	Not classified for development	Rabbit	NOAEL 300 mg/kg/day	during organogenesis
bis-[4-(2,3-epoxipropoxy)phenyl]propane	Ingestion	Not classified for development	Rat	NOAEL 750 mg/kg/day	2 generation
Melamine	Ingestion	Not classified for female reproduction	Rat	NOAEL 1,227 mg/kg/day	2 generation
Melamine	Ingestion	Not classified for development	Rat	NOAEL 1,060 mg/kg/day	during organogenesis
Melamine	Ingestion	Toxic to male reproduction	Rat	NOAEL 89 mg/kg/day	2 generation

**Target Organ(s)****Specific Target Organ Toxicity - single exposure**

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Polyphosphoric acids, ammonium salts	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	

**Specific Target Organ Toxicity - repeated exposure**

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
bis-[4-(2,3-epoxipropoxy)phenyl]propane	Dermal	liver	Not classified	Rat	NOAEL 1,000 mg/kg/day	2 years
bis-[4-(2,3-epoxipropoxy)phenyl]propane	Dermal	nervous system	Not classified	Rat	NOAEL 1,000 mg/kg/day	13 weeks
bis-[4-(2,3-epoxipropoxy)phenyl]propane	Ingestion	auditory system   heart   endocrine system   hematopoietic system   liver   eyes   kidney and/or bladder	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
Titanium dioxide	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Rat	LOAEL 0.01 mg/l	2 years
Titanium dioxide	Inhalation	pulmonary fibrosis	Not classified	Human	NOAEL Not available	occupational exposure
Melamine	Ingestion	kidney and/or bladder	Causes damage to organs through prolonged or repeated exposure	Rat	LOAEL 44.6 mg/kg/day	90 days
Melamine	Ingestion	heart   skin   endocrine system   gastrointestinal tract   bone, teeth, nails, and/or hair   hematopoietic system   liver   immune system   muscles   nervous system   respiratory system	Not classified	Rat	NOAEL 1,400 mg/kg/day	90 days

**Aspiration Hazard**

For the component/components, either no data is currently available or the data is not sufficient for classification.

**Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.**

## 11.2. Information on other hazards

This material does not contain any substances that are assessed to be an endocrine disruptor for human health.

## SECTION 12: Ecological information

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 12 are based on UN GHS calculation rules and classifications derived from 3M assessments.

### 12.1. Toxicity

No product test data available.

Material	CAS #	Organism	Type	Exposure	Test endpoint	Test result
bis-[4-(2,3-epoxipropoxy)phenyl]propane	1675-54-3	Activated sludge	Analogous Compound	3 hours	IC50	>100 mg/l
bis-[4-(2,3-epoxipropoxy)phenyl]propane	1675-54-3	Rainbow trout	Estimated	96 hours	LC50	2 mg/l
bis-[4-(2,3-epoxipropoxy)phenyl]propane	1675-54-3	Water flea	Estimated	48 hours	EC50	1.8 mg/l
bis-[4-(2,3-epoxipropoxy)phenyl]propane	1675-54-3	Green algae	Experimental	72 hours	ErC50	>11 mg/l
bis-[4-(2,3-epoxipropoxy)phenyl]propane	1675-54-3	Green algae	Experimental	72 hours	NOEC	4.2 mg/l
bis-[4-(2,3-epoxipropoxy)phenyl]propane	1675-54-3	Water flea	Experimental	21 days	NOEC	0.3 mg/l
Polyphosphoric acids, ammonium salts	68333-79-9	Activated sludge	Estimated	3 hours	EC50	>100 mg/l
Polyphosphoric acids, ammonium salts	68333-79-9	Green algae	Estimated	72 hours	EC50	>97.1 mg/l
Polyphosphoric acids, ammonium salts	68333-79-9	Rainbow trout	Estimated	96 hours	LC50	>100 mg/l
Polyphosphoric acids, ammonium salts	68333-79-9	Water flea	Estimated	48 hours	EC50	>100 mg/l
Polyphosphoric acids, ammonium salts	68333-79-9	Green algae	Estimated	72 hours	NOEC	97.1 mg/l
Titanium dioxide	13463-67-7	Activated sludge	Experimental	3 hours	NOEC	≥1,000 mg/l
Titanium dioxide	13463-67-7	Diatom	Experimental	72 hours	EC50	>10,000 mg/l
Titanium dioxide	13463-67-7	Fathead minnow	Experimental	96 hours	LC50	>100 mg/l
Titanium dioxide	13463-67-7	Water flea	Experimental	48 hours	EC50	>100 mg/l
Titanium dioxide	13463-67-7	Diatom	Experimental	72 hours	NOEC	5,600 mg/l
Melamine	108-78-1	Green algae	Experimental	96 hours	EC50	325 mg/l
Melamine	108-78-1	Guppy	Experimental	96 hours	LC50	>3,000 mg/l
Melamine	108-78-1	Water flea	Experimental	48 hours	EC50	48 mg/l
Melamine	108-78-1	Fathead minnow	Experimental	36 days	NOEC	5.1 mg/l

Melamine	108-78-1	Green algae	Experimental	96 hours	NOEC	98 mg/l
Melamine	108-78-1	Water flea	Experimental	21 days	NOEC	11 mg/l
Melamine	108-78-1	Activated sludge	Experimental	30 minutes	EC20	>1,992 mg/l
Melamine	108-78-1	Bacteria	Experimental	30 minutes	EC50	>10,000 mg/l
Melamine	108-78-1	Barley	Experimental	4 days	EC50	530 mg/l

## 12.2. Persistence and degradability

Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol
bis-[4-(2,3-epoxipropoxy)phenyl]propane	1675-54-3	Experimental Biodegradation	28 days	BOD	5 %BOD/COD	OECD 301F - Manometric respirometry
bis-[4-(2,3-epoxipropoxy)phenyl]propane	1675-54-3	Experimental Hydrolysis		Hydrolytic half-life (pH 7)	117 hours (t 1/2)	OECD 111 Hydrolysis func of pH
Polyphosphoric acids, ammonium salts	68333-79-9	Data not available - insufficient	N/A	N/A	N/A	N/A
Titanium dioxide	13463-67-7	Data not available - insufficient	N/A	N/A	N/A	N/A
Melamine	108-78-1	Experimental Biodegradation	14 days	BOD	0 %BOD/ThO D	OECD 301C - MITI test (I)
Melamine	108-78-1	Experimental Aquatic Inherent Biodegrad.	28 days	Dissolv. Organic Carbon Deplet	0 %removal of DOC	OECD 302B Zahn-Wellens/EVPA
Melamine	108-78-1	Experimental Soil Metabolism Aerobic		Half-life (t 1/2)	2-3 years (t 1/2)	

## 12.3 : Bioaccumulative potential

Material	Cas No.	Test type	Duration	Study Type	Test result	Protocol
bis-[4-(2,3-epoxipropoxy)phenyl]propane	1675-54-3	Experimental Bioconcentration		Log Kow	3.242	OECD 117 log Kow HPLC method
Polyphosphoric acids, ammonium salts	68333-79-9	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Titanium dioxide	13463-67-7	Experimental BCF - Fish	42 days	Bioaccumulation factor	9.6	
Melamine	108-78-1	Experimental BCF - Fish	42 days	Bioaccumulation factor	<3.8	OECD305-Bioconcentration
Melamine	108-78-1	Experimental Bioconcentration		Log Kow	-1.14	EC A.8 Partition Coefficient

## 12.4. Mobility in soil

Material	Cas No.	Test type	Study Type	Test result	Protocol
bis-[4-(2,3-epoxipropoxy)phenyl]propane	1675-54-3	Modeled Mobility in Soil	Koc	450 l/kg	Episuite™

## 12.5. Results of the PBT and vPvB assessment

This material does not contain any substances that are assessed to be a PBT or vPvB

## 12.6. Endocrine disrupting properties

This material does not contain any substances that are assessed to be an endocrine disruptor for environmental effects

**12.7. Other adverse effects**

No information available.

## SECTION 13: Disposal considerations

**13.1 Waste treatment methods**

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Combustion products will include halogen acid (HCl/HF/HBr). Facility must be capable of handling halogenated materials. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

The coding of a waste stream is based on the application of the product by the consumer. Since this is out of the control of 3M, no waste code(s) for products after use will be provided. Please refer to the European Waste Code (EWC - 2000/532/EC and amendments) to assign the correct waste code to your waste stream. Ensure national and/or regional regulations are complied with and always use a licensed waste contractor.

**EU waste code (product as sold)**

08 04 09\* Waste adhesives and sealants containing organic solvents or other dangerous substances  
20 01 27\* Paint, inks, adhesives and resins containing dangerous substances

## SECTION 14: Transportation information

	<b>Ground Transport (ADR)</b>	<b>Air Transport (IATA)</b>	<b>Marine Transport (IMDG)</b>
<b>14.1 UN number or ID number</b>	UN3082	UN3082	UN3082
<b>14.2 UN proper shipping name</b>	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.(EPOXY RESIN)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.(EPOXY RESIN)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.(EPOXY RESIN)
<b>14.3 Transport hazard class(es)</b>	9	9	9
<b>14.4 Packing group</b>	III	III	III
<b>14.5 Environmental hazards</b>	Environmentally Hazardous	Not applicable	Marine Pollutant
<b>14.6 Special precautions for user</b>	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.
<b>14.7 Marine Transport in bulk according to IMO instruments</b>	No data available.	No data available.	No data available.

<b>Control Temperature</b>	No data available.	No data available.	No data available.
<b>Emergency Temperature</b>	No data available.	No data available.	No data available.
<b>ADR Classification Code</b>	M6	Not applicable.	Not applicable.
<b>IMDG Segregation Code</b>	Not applicable.	Not applicable.	NONE

Please contact the address or phone number listed on the first page of the SDS for additional information on the transport/shipment of the material by rail (RID) or inland waterways (ADN).

## SECTION 15: Regulatory information

### 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

#### Carcinogenicity

<u><b>Ingredient</b></u>	<u><b>CAS Nbr</b></u>	<u><b>Classification</b></u>	<u><b>Regulation</b></u>
bis-[4-(2,3-epoxipropoxy)phenyl]propane	1675-54-3	Gr. 3: Not classifiable	International Agency for Research on Cancer Regulation (EC) No. 1272/2008, Table 3.1
Melamine	108-78-1	Carc. 2	International Agency for Research on Cancer Regulation (EC) No. 1272/2008, Table 3.1
Melamine	108-78-1	Grp. 2B: Possible human carc.	International Agency for Research on Cancer Regulation (EC) No. 1272/2008, Table 3.1
Titanium dioxide	13463-67-7	Grp. 2B: Possible human carc.	International Agency for Research on Cancer Regulation (EC) No. 1272/2008, Table 3.1

#### Restrictions on the manufacture, placing on the market and use:

The following substance(s) contained in this product is/are subject through Annex XVII of REACH regulation to restrictions on the manufacture, placing on the market and use when present in certain dangerous substances, mixtures and articles. Users of this product are required to comply with the restrictions placed upon it by the aforementioned provision.

<u><b>Ingredient</b></u>	<u><b>CAS Nbr</b></u>
bis-[4-(2,3-epoxipropoxy)phenyl]propane	1675-54-3

Restriction status: listed in REACH Annex XVII

Restricted uses: See Annex XVII to Regulation (EC) No 1907/2006 for Conditions of Restriction

#### Authorization status under REACH:

The following substance/s contained in this product might be or is/are subject to authorization in accordance with REACH:

<u><b>Ingredient</b></u>	<u><b>CAS Nbr</b></u>
Melamine	108-78-1

Authorization status: listed in the Candidate List of Substances of Very High Concern for Authorization

#### Global inventory status

Contact 3M for more information. The components of this material are in compliance with the provisions of the Korea Chemical Control Act. Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Australia National Industrial Chemical Notification and Assessment Scheme (NICNAS). Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Japan Chemical Substance Control Law. Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in

compliance with the provisions of Philippines RA 6969 requirements. Certain restrictions may apply. Contact the selling division for additional information. The components of this product are in compliance with the new substance notification requirements of CEPA. This product complies with Measures on Environmental Management of New Chemical Substances. All ingredients are listed on or exempt from on China IECSC inventory. The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

**DIRECTIVE 2012/18/EU**

Seveso hazard categories, Annex 1, Part 1

Hazard Categories	Qualifying quantity (tonnes) for the application of	
	Lower-tier requirements	Upper-tier requirements
E2 Hazardous to the Aquatic environment	200	500

Seveso named dangerous substances, Annex 1, Part 2

None

**Regulation (EU) No 649/2012**

No chemicals listed

**15.2. Chemical Safety Assessment**

A chemical safety assessment has not been carried out for this mixture. Chemical safety assessments for the contained substances may have been carried out by the registrants of the substances in accordance with Regulation (EC) No 1907/2006, as amended.

**SECTION 16: Other information****List of relevant H statements**

H302	Harmful if swallowed.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H351	Suspected of causing cancer.
H361f	Suspected of damaging fertility.
H373	May cause damage to organs through prolonged or repeated exposure.
H411	Toxic to aquatic life with long lasting effects.

**Revision information:**

Section 2: <125ml Hazard - Environmental information was added.

Section 2: <125ml Precautionary - Prevention information was modified.

Label: CLP Classification information was modified.

Label: CLP Environmental Hazard Statements information was modified.

Label: CLP Precautionary - Prevention information was modified.

Label: CLP Precautionary - Response information was modified.

Label: Signal Word information was modified.

**Annex**

1. Title	
Substance identification	bis-[4-(2,3-epoxipropoxy)phenyl]propane; EC No. 216-823-5; CAS Nbr 1675-54-3;

<b>Exposure Scenario Name</b>	Industrial Use of Adhesives
<b>Lifecycle Stage</b>	Use at industrial sites
<b>Contributing activities</b>	PROC 08a -Transfer of substance or mixture (charging and discharging) at non-dedicated facilities PROC 13 -Treatment of articles by dipping and pouring ERC 05 -Use at industrial site leading to inclusion into/onto article
<b>Processes, tasks and activities covered</b>	Application of product with a roller or brush. Application of product with applicator gun. Application with a wipe. Transfers without dedicated controls, including loading, filling, dumping, bagging.
<b>2. Operational conditions and risk management measures</b>	
<b>Operating Conditions</b>	<b>Physical state:</b> Liquid. <b>General operating conditions:</b> Duration of use: 8 hours/day; Emission days per year: 220 days/year; Frequency of exposure at workplace [for one worker]: 5 days/week;
<b>Risk management measures</b>	Under the operational conditions described above the following risk management measures apply: <b>General risk management measures:</b> <b>Human health:</b> Protective Gloves - Chemical resistant. Refer to Section 8 of the SDS for specific glove material.; <b>Environmental:</b> None needed;
<b>Waste management measures</b>	Do not apply industrial sludge to natural soils; Prevent discharge of undissolved substance to or recover from wastewater;
<b>3. Prediction of exposure</b>	
<b>Prediction of exposure</b>	Human and environmental exposures are not expected to exceed the DNELs and PNECs when the identified risk management measures are adopted.

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications. In addition, this SDS is being provided to convey health and safety information. If you are the importer of record of this product into the European Union, you are responsible for all regulatory requirements, including, but not limited to, product registrations/notifications, substance volume tracking, and potential substance registration.

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