



Safety Data Sheet

Copyright, 2025, 3M Company All rights reserved. Copying and/or downloading of this information for the purpose of properly utilizing 3M products is allowed provided that: (1) the information is copied in full with no changes unless prior written agreement is obtained from 3M, and (2) neither the copy nor the original is resold or otherwise distributed with the intention of earning a profit thereon.

Document group: 33-2643-6
Revision date: 07/11/2025

Version number: 8.00
Supersedes date: 18/04/2025

This Safety Data Sheet has been prepared in accordance with the REACH Regulation (1907/2006), as amended for GB.

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

3M™ Scotch-Weld™ Low Odor Acrylic Adhesive DP8825NS Green and Low Odor Acrylic Adhesive 8825NS Green, Part B

Product Identification Numbers

62-2866-8530-0

7100067291

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses

Structural adhesive.

1.3. Details of the supplier of the safety data sheet

Address: 3M United Kingdom PLC, 3M Centre, Cain Road, Bracknell, Berkshire, RG12 8HT.
Telephone: +44 (0)1344 858 000
E Mail: ner-productstewardship@mmm.com
Website: www.3M.com/uk

1.4. Emergency telephone number

+44 (0)1344 858 000

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture

The retained CLP Regulation (EU) No 1272/2008 as amended for Great Britain

The health and environmental classifications of this material have been derived using the calculation method, except in cases where test data are available or the physical form impacts classification. Classification(s) based on test data or physical form are noted below, if applicable.

CLASSIFICATION:

Skin Corrosion/Irritation, Category 2 - Skin Irrit. 2; H315
Serious Eye Damage/Eye Irritation, Category 1 - Eye Dam. 1; H318
Skin Sensitization, Category 1 - Skin Sens. 1; H317
Reproductive Toxicity, Category 1B - Repr. 1B; H360D
Hazardous to the Aquatic Environment (Chronic), Category 3 - Aquatic Chronic 3; H412

For full text of H phrases, see Section 16.

2.2. Label elements

The retained CLP Regulation (EU) No 1272/2008 as amended for Great Britain

SIGNAL WORD

DANGER.

Symbols

GHS05 (Corrosion) |GHS07 (Exclamation mark) |GHS08 (Health Hazard) |

Pictograms



Ingredient	CAS Nbr	EC No.	% by Wt
Tetrahydrofurfuryl methacrylate	2455-24-5	219-529-5	20 - 50
2-hydroxyethyl methacrylate	868-77-9	212-782-2	1 - 30
benzyltributylammonium chloride	23616-79-7	245-787-3	< 3
Poly[oxy(methyl-1,2-ethanediyl)], .a.-(2-methyl-1-oxo-2-propenyl)-.w.-(phosphonooxy)-	95175-93-2		< 3
DIETHYLENE GLYCOL, MONOMETHACRYLATE	2351-43-1		< 0.5

HAZARD STATEMENTS:

H315	Causes skin irritation.
H318	Causes serious eye damage.
H317	May cause an allergic skin reaction.
H360D	May damage the unborn child.
H412	Harmful to aquatic life with long lasting effects.

PRECAUTIONARY STATEMENTS

Prevention:

P201	Obtain special instructions before use.
P2801	Wear protective gloves, eye protection, face protection, and respiratory protection.

Response:

P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310	Immediately call a POISON CENTRE or doctor/physician.
P333 + P313	If skin irritation or rash occurs: Get medical advice/attention.

For containers not exceeding 125 ml the following Hazard and Precautionary statements may be used:

<=125 ml Hazard statements

H318	Causes serious eye damage.
H317	May cause an allergic skin reaction.
H360D	May damage the unborn child.
H412	Harmful to aquatic life with long lasting effects.

<=125 ml Precautionary statements

Prevention:

P201	Obtain special instructions before use.
P280I	Wear protective gloves, eye protection, face protection, and respiratory protection.

Response:

P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310	Immediately call a POISON CENTRE or doctor/physician.
P333 + P313	If skin irritation or rash occurs: Get medical advice/attention.

SUPPLEMENTAL INFORMATION:

Supplemental Precautionary Statements:

Restricted to professional users.

3% of the mixture consists of components of unknown acute oral toxicity.

Contains 7% of components with unknown hazards to the aquatic environment.

2.3. Other hazards

None known.

This material does not contain any substances that are assessed to be a PBT or vPvB

SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Ingredient	Identifier(s)	%	Classification according to Regulation (EC) No. 1272/2008 [CLP], as amended for GB
Tetrahydrofurfuryl methacrylate	(CAS-No.) 2455-24-5 (EC-No.) 219-529-5	20 - 50	Skin Sens. 1, H317 Repr. 1B, H360D Aquatic Chronic 3, H412
2-hydroxyethyl methacrylate	(CAS-No.) 868-77-9 (EC-No.) 212-782-2	1 - 30	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317 Nota D
Acrylonitrile - butadiene polymer	(CAS-No.) 9003-18-3	1 - 20	Substance not classified as hazardous
Kaolin, calcined	(CAS-No.) 92704-41-1	1 - 20	Substance not classified as hazardous

	(EC-No.) 296-473-8		
Exo-1,7,7-trimethylbicyclo[2.2.1]hept-2-yl methacrylate	(CAS-No.) 7534-94-3 (EC-No.) 231-403-1	1 - 15	Aquatic Chronic 3, H412
Bisphenol A polyethylene glycol diether dimethacrylate (polymer)	(CAS-No.) 41637-38-1	0.1 - 10	Substance not classified as hazardous
Non-hazardous Additive	Trade Secret	< 5	Substance not classified as hazardous
Poly[oxy(methyl-1,2-ethanediyl)], .a.-(2-methyl-1-oxo-2-propenyl)-.w.-(phosphonoxy)-	(CAS-No.) 95175-93-2	< 3	Skin Irrit. 2, H315 Eye Dam. 1, H318
benzyltributylammonium chloride	(CAS-No.) 23616-79-7 (EC-No.) 245-787-3	< 3	Acute Tox. 4, H302 Skin Corr. 1C, H314 Eye Dam. 1, H318 STOT SE 3, H335
DIETHYLENE GLYCOL, MONOMETHACRYLATE	(CAS-No.) 2351-43-1	< 0.5	Eye Irrit. 2, H319 Skin Sens. 1, H317
tetrahydro-2-furyl-methanol	(CAS-No.) 97-99-4 (EC-No.) 202-625-6	< 0.3	Eye Irrit. 2, H319 Repr. 1B, H360Df Repr. 1B, H360Df
naphthenic acids, copper salts	(CAS-No.) 1338-02-9 (EC-No.) 215-657-0	< 0.08	Flam. Liq. 3, H226 Acute Tox. 4, H302 Aquatic Acute 1, H400,M=10 Aquatic Chronic 1, H410,M=1

Please see section 16 for the full text of any H statements referred to in this section

For information on ingredient occupational exposure limits or PBT or vPvB status, see sections 8 and 12 of this SDS

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation

Remove person to fresh air. If you feel unwell, get medical attention.

Skin contact

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye contact

Immediately flush with large amounts of water for at least 15 minutes. Remove contact lenses if easy to do. Continue rinsing. Immediately get medical attention.

If swallowed

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

The most important symptoms and effects based on the GB CLP classification include:

Irritation to the skin (localized redness, swelling, itching, and dryness). Allergic skin reaction (redness, swelling, blistering, and itching). Serious damage to the eyes (corneal cloudiness, severe pain, tearing, ulcerations, and significantly impaired or loss of vision).

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture

None inherent in this product.

Hazardous Decomposition or By-Products

Substance

Carbon monoxide
Carbon dioxide.
Hydrogen Chloride
Oxides of nitrogen.

Condition

During combustion.
During combustion.
During combustion.
During combustion.

5.3. Advice for fire-fighters

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapours, in accordance with good industrial hygiene practice. Use personal protective equipment based on the results of an exposure assessment. Refer to Section 8 for PPE recommendations. If anticipated exposure resulting from an accidental release exceeds the protective capabilities of the PPE listed in Section 8, or are unknown, select PPE that offers an appropriate level of protection. Consider the physical and chemical hazards of the material when doing so. Examples of PPE ensembles for emergency response could include wearing bunker gear for a release of flammable material; wearing chemical protective clothing if the spilled material is a corrosive, a sensitizer, a significant dermal irritant, or can be absorbed through the skin; or donning a positive pressure supplied-air respirator for chemicals with inhalation hazards. For information regarding physical and health hazards, refer to sections 2 and 11 of the SDS.

6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dykes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up

Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorised person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and Safety Data Sheet. Seal the container. Dispose of collected material as soon as possible.

6.4. Reference to other sections

Refer to Section 8 and Section 13 for more information

SECTION 7: Handling and storage

7.1. Precautions for safe handling

For industrial/occupational use only. Not for consumer sale or use. Do not handle until all safety precautions have been read and understood. Do not breathe dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not

be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidising agents (eg. chlorine, chromic acid etc.) Use personal protective equipment (eg. gloves, respirators...) as required.

7.2. Conditions for safe storage including any incompatibilities

Store away from heat. Store away from acids. Store away from strong bases. Store away from oxidising agents. Store away from amines.

7.3. Specific end use(s)

See information in Section 7.1 and 7.2 for handling and storage recommendations. See Section 8 for exposure controls and personal protection recommendations.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limits

No occupational exposure limit values exist for any of the components listed in Section 3 of this Safety Data Sheet.

Biological limit values

No biological limit values exist for any of the components listed in Section 3 of this safety data sheet.

8.2. Exposure controls

8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Full face shield.

Indirect vented goggles.

Applicable Norms/Standards

Use eye/face protection conforming to EN 166

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended:

Material	Thickness (mm)	Breakthrough Time
Polymer laminate	No data available	No data available

Applicable Norms/Standards

Use gloves tested to EN 374

If this product is used in a manner that presents a higher potential for exposure (e.g., spraying, high splash potential, etc.), then use of a protective apron may be necessary. See recommended glove material(s) for determining appropriate apron

material(s). If a glove material is not available as an apron, polymer laminate is a suitable option.

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates

Half facepiece or full facepiece supplied-air respirator

For questions about suitability for a specific application, consult with your respirator manufacturer.

Applicable Norms/Standards

Use a respirator conforming to EN 140 or EN 136

Use a respirator conforming to EN 140 or EN 136: filter types A & P

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Liquid.
Specific Physical Form:	Paste
Colour	White
Odor	Mild Acrylate
Odour threshold	No data available.
Melting point/freezing point	Not applicable.
Boiling point/boiling range	>=37.8 °C
Flammability	Not applicable.
Flammable Limits(LEL)	No data available.
Flammable Limits(UEL)	No data available.
Flash point	> 93.3 °C [Test Method: Closed Cup]
Autoignition temperature	No data available.
Decomposition temperature	No data available.
pH	substance/mixture is non-soluble (in water)
Kinematic Viscosity	109,649 mm ² /sec
Water solubility	Nil
Solubility- non-water	No data available.
Partition coefficient: n-octanol/water	No data available.
Vapour pressure	No data available.
Density	1.14 g/ml
Relative density	1.14 [Ref Std: WATER=1]
Relative Vapour Density	No data available.
Particle Characteristics	Not applicable.

9.2. Other information

9.2.2 Other safety characteristics

EU Volatile Organic Compounds

No data available.

Evaporation rate

No data available.

Molecular weight

Not applicable.

SECTION 10: Stability and reactivity

10.1 Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section

10.2 Chemical stability

Stable.

10.3 Possibility of hazardous reactions

Hazardous polymerisation will not occur.

10.4 Conditions to avoid

Heat.

Sparks and/or flames.

10.5 Incompatible materials

Amines.

Strong acids.

Strong bases.

Strong oxidising agents.

10.6 Hazardous decomposition products

<u>Substance</u>	<u>Condition</u>
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not agree with the material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 11 are based on UN GHS calculation rules and classifications derived from 3M assessments.

11.1. Information on hazard classes as defined in the retained CLP Regulation (EU) No 1272/2008, as amended for Great Britain.

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation

Respiratory tract irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain. May cause additional health effects (see below).

Skin contact

Skin Irritation: Signs/symptoms may include localised redness, swelling, itching, dryness, cracking, blistering, and pain. Allergic skin reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching. May cause additional health effects (see below).

Eye contact

Corrosive (eye burns): Signs/symptoms may include cloudy appearance of the cornea, chemical burns, severe pain, tearing, ulcerations, significantly impaired vision or complete loss of vision.

Ingestion

Gastrointestinal irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhoea. May cause additional health effects (see below).

Additional Health Effects:

Reproductive/Developmental Toxicity:

Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >5,000 mg/kg
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
Tetrahydrofurfuryl methacrylate	Ingestion	Rat	LD50 4,000 mg/kg
Tetrahydrofurfuryl methacrylate	Dermal	similar health hazards	LD50 estimated to be 2,000 - 5,000 mg/kg
Kaolin, calcined	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 2.07 mg/l
Kaolin, calcined	Dermal	similar compounds	LD50 > 5,000 mg/kg
Kaolin, calcined	Ingestion	similar compounds	LD50 > 5,000 mg/kg
2-hydroxyethyl methacrylate	Dermal	Rabbit	LD50 > 5,000 mg/kg
2-hydroxyethyl methacrylate	Ingestion	Rat	LD50 5,564 mg/kg
Exo-1,7,7-trimethylbicyclo[2.2.1]hept-2-yl methacrylate	Dermal	Rabbit	LD50 > 3,000 mg/kg
Exo-1,7,7-trimethylbicyclo[2.2.1]hept-2-yl methacrylate	Ingestion	Rat	LD50 3,100 mg/kg
Acrylonitrile - butadiene polymer	Dermal	Rabbit	LD50 > 15,000 mg/kg
Acrylonitrile - butadiene polymer	Ingestion	Rat	LD50 > 30,000 mg/kg
Bisphenol A polyethylene glycol diether dimethacrylate (polymer)	Dermal	Rat	LD50 > 2,000 mg/kg
Bisphenol A polyethylene glycol diether dimethacrylate (polymer)	Ingestion	Rat	LD50 > 35,000 mg/kg
Poly[oxy(methyl-1,2-ethanediyl)], .a.-(2-methyl-1-oxo-2-propenyl)-.w.-(phosphonoxy)-	Ingestion	Rat	LD50 > 5,000 mg/kg
Poly[oxy(methyl-1,2-ethanediyl)], .a.-(2-methyl-1-oxo-2-propenyl)-.w.-(phosphonoxy)-	Dermal	similar health hazards	LD50 estimated to be > 5,000 mg/kg
benzyltributylammonium chloride	Ingestion	Not available	LD50 500 mg/kg
DIETHYLENE GLYCOL, MONOMETHACRYLATE	Dermal	similar compounds	LD50 > 5,000 mg/kg
DIETHYLENE GLYCOL, MONOMETHACRYLATE	Ingestion	similar compounds	LD50 5,564 mg/kg
tetrahydro-2-furyl-methanol	Dermal	Professional judgement	LD50 estimated to be 2,000 - 5,000 mg/kg
tetrahydro-2-furyl-methanol	Inhalation-Vapour (4 hours)	Rat	LC50 > 3.1 mg/l
tetrahydro-2-furyl-methanol	Ingestion	Rat	LD50 > 2,000 mg/kg
naphthenic acids, copper salts	Dermal	similar compounds	LD50 > 2,000 mg/kg

naphthenic acids, copper salts	Ingestion	similar compounds	LD50 >300, < 2,000 mg/kg
--------------------------------	-----------	-------------------	--------------------------

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Tetrahydrofurfuryl methacrylate	Rabbit	No significant irritation
Kaolin, calcined	Rabbit	No significant irritation
2-hydroxyethyl methacrylate	Rabbit	Minimal irritation
Exo-1,7,7-trimethylbicyclo[2.2.1]hept-2-yl methacrylate	Rabbit	Mild irritant
Acrylonitrile - butadiene polymer	Professional judgement	No significant irritation
Bisphenol A polyethylene glycol diether dimethacrylate (polymer)	Rabbit	Minimal irritation
Poly[oxy(methyl-1,2-ethanediyl)], .a.-(2-methyl-1-oxo-2-propenyl)-.w.-(phosphonooxy)-	Not available	Irritant
benzyltributylammonium chloride	Guinea pig	Corrosive
DIETHYLENE GLYCOL, MONOMETHACRYLATE	similar compounds	Minimal irritation
tetrahydro-2-furyl-methanol	Rabbit	No significant irritation
naphthenic acids, copper salts	Rabbit	No significant irritation

Serious Eye Damage/Irritation

Name	Species	Value
Tetrahydrofurfuryl methacrylate	Rabbit	No significant irritation
Kaolin, calcined	Rabbit	No significant irritation
2-hydroxyethyl methacrylate	Rabbit	Moderate irritant
Exo-1,7,7-trimethylbicyclo[2.2.1]hept-2-yl methacrylate	Rabbit	Mild irritant
Acrylonitrile - butadiene polymer	Professional judgement	No significant irritation
Bisphenol A polyethylene glycol diether dimethacrylate (polymer)	Rabbit	No significant irritation
Poly[oxy(methyl-1,2-ethanediyl)], .a.-(2-methyl-1-oxo-2-propenyl)-.w.-(phosphonooxy)-	Not available	Corrosive
benzyltributylammonium chloride	similar health hazards	Corrosive
DIETHYLENE GLYCOL, MONOMETHACRYLATE	similar compounds	Moderate irritant
tetrahydro-2-furyl-methanol	Rabbit	Severe irritant
naphthenic acids, copper salts	In vitro data	No significant irritation

Skin Sensitisation

Name	Species	Value
Tetrahydrofurfuryl methacrylate	In vitro data	Sensitising
2-hydroxyethyl methacrylate	Human and animal	Sensitising
Exo-1,7,7-trimethylbicyclo[2.2.1]hept-2-yl methacrylate	Guinea pig	Not classified
Bisphenol A polyethylene glycol diether dimethacrylate (polymer)	Guinea pig	Not classified
DIETHYLENE GLYCOL, MONOMETHACRYLATE	similar	Sensitising

	compounds	
tetrahydro-2-furyl-methanol	Mouse	Not classified
naphthenic acids, copper salts	Guinea pig	Not classified

Respiratory Sensitisation

For the component/components, either no data is currently available or the data is not sufficient for classification.

Germ Cell Mutagenicity

Name	Route	Value
Tetrahydrofurfuryl methacrylate	In Vitro	Not mutagenic
2-hydroxyethyl methacrylate	In vivo	Not mutagenic
2-hydroxyethyl methacrylate	In Vitro	Some positive data exist, but the data are not sufficient for classification
Exo-1,7,7-trimethylbicyclo[2.2.1]hept-2-yl methacrylate	In Vitro	Not mutagenic
Bisphenol A polyethylene glycol diether dimethacrylate (polymer)	In Vitro	Not mutagenic
DIETHYLENE GLYCOL, MONOMETHACRYLATE	In Vitro	Some positive data exist, but the data are not sufficient for classification
tetrahydro-2-furyl-methanol	In Vitro	Not mutagenic

Carcinogenicity

For the component/components, either no data is currently available or the data is not sufficient for classification.

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test result	Exposure Duration
Tetrahydrofurfuryl methacrylate	Ingestion	Not classified for male reproduction	Rat	NOAEL 300 mg/kg/day	29 days
Tetrahydrofurfuryl methacrylate	Ingestion	Toxic to female reproduction	Rat	NOAEL 120 mg/kg/day	premating into lactation
Tetrahydrofurfuryl methacrylate	Ingestion	Toxic to development	Rat	NOAEL 120 mg/kg/day	premating into lactation
2-hydroxyethyl methacrylate	Ingestion	Not classified for female reproduction	Rat	NOAEL 1,000 mg/kg/day	premating & during gestation
2-hydroxyethyl methacrylate	Ingestion	Not classified for male reproduction	Rat	NOAEL 1,000 mg/kg/day	49 days
2-hydroxyethyl methacrylate	Ingestion	Not classified for development	Rat	NOAEL 1,000 mg/kg/day	premating & during gestation
Exo-1,7,7-trimethylbicyclo[2.2.1]hept-2-yl methacrylate	Ingestion	Not classified for female reproduction	Rat	NOAEL 500 mg/kg/day	premating into lactation
Exo-1,7,7-trimethylbicyclo[2.2.1]hept-2-yl methacrylate	Ingestion	Not classified for male reproduction	Rat	NOAEL 500 mg/kg/day	4 weeks
Exo-1,7,7-trimethylbicyclo[2.2.1]hept-2-yl methacrylate	Ingestion	Not classified for development	Rat	NOAEL 500 mg/kg/day	premating into lactation
tetrahydro-2-furyl-methanol	Ingestion	Toxic to female reproduction	Rat	NOAEL 50 mg/kg/day	premating into lactation
tetrahydro-2-furyl-methanol	Dermal	Toxic to male reproduction	Rat	NOAEL 100 mg/kg/day	13 weeks
tetrahydro-2-furyl-methanol	Ingestion	Toxic to male reproduction	Rat	NOAEL 150 mg/kg/day	47 days
tetrahydro-2-furyl-methanol	Inhalation	Toxic to male reproduction	Rat	NOAEL 0.6 mg/l	90 days
tetrahydro-2-furyl-methanol	Ingestion	Toxic to development	Rat	NOAEL 50 mg/kg/day	premating into lactation

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Exo-1,7,7-trimethylbicyclo[2.2.1]hept-2-yl methacrylate	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	
Poly[oxy(methyl-1,2-ethanediyl)], a.-(2-methyl-1-oxo-2-propenyl)-.w.-(phosphonooxy)-	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	
benzyltributylammonium chloride	Inhalation	respiratory irritation	May cause respiratory irritation	similar health hazards	NOAEL Not available	
DIETHYLENE GLYCOL, MONOMETHACRYLATE	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	
tetrahydro-2-furyl-methanol	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Tetrahydrofurfuryl methacrylate	Ingestion	hematopoietic system nervous system	Not classified	Rat	NOAEL 300 mg/kg/day	29 days
Kaolin, calcined	Inhalation	pneumoconiosis	Not classified	similar compounds	NOAEL not available	occupational exposure
Exo-1,7,7-trimethylbicyclo[2.2.1]hept-2-yl methacrylate	Ingestion	liver	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 150 mg/kg/day	90 days
Exo-1,7,7-trimethylbicyclo[2.2.1]hept-2-yl methacrylate	Ingestion	endocrine system hematopoietic system kidney and/or bladder	Not classified	Rat	NOAEL 500 mg/kg/day	90 days
tetrahydro-2-furyl-methanol	Inhalation	nervous system	Causes damage to organs through prolonged or repeated exposure	Rat	LOAEL 0.2 mg/l	90 days
tetrahydro-2-furyl-methanol	Inhalation	hematopoietic system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 0.6 mg/l	90 days
tetrahydro-2-furyl-methanol	Inhalation	eyes	Not classified	Rat	NOAEL 2.1 mg/l	90 days
tetrahydro-2-furyl-methanol	Ingestion	hematopoietic system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 69 mg/kg/day	91 days
tetrahydro-2-furyl-methanol	Ingestion	immune system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 150 mg/kg/day	28 days
tetrahydro-2-furyl-methanol	Ingestion	endocrine system kidney and/or bladder	Not classified	Rat	NOAEL 600 mg/kg/day	28 days
tetrahydro-2-furyl-methanol	Ingestion	liver eyes	Not classified	Rat	NOAEL 781 mg/kg/day	91 days
tetrahydro-2-furyl-methanol	Ingestion	heart nervous system	Not classified	Rat	NOAEL 600 mg/kg/day	28 days

Aspiration Hazard

For the component/components, either no data is currently available or the data is not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

11.2. Information on other hazards

This material does not contain any substances that are assessed to be an endocrine disruptor for human health.

SECTION 12: Ecological information

The information below may not agree with the material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 12 are based on UN GHS calculation rules and classifications derived from 3M assessments.

12.1. Toxicity

No product test data available.

Material	CAS #	Organism	Type	Exposure	Test endpoint	Test result
Tetrahydrofurfuryl methacrylate	2455-24-5	Fathead minnow	Experimental	96 hours	LC50	34.7 mg/l
Tetrahydrofurfuryl methacrylate	2455-24-5	Green algae	Experimental	72 hours	ErC50	>100 mg/l
Tetrahydrofurfuryl methacrylate	2455-24-5	Green algae	Experimental	72 hours	ErC10	100 mg/l
Tetrahydrofurfuryl methacrylate	2455-24-5	Water flea	Experimental	21 days	NOEC	37.2 mg/l
2-hydroxyethyl methacrylate	868-77-9	Turbot	Analogous Compound	96 hours	LC50	833 mg/l
2-hydroxyethyl methacrylate	868-77-9	Fathead minnow	Experimental	96 hours	LC50	227 mg/l
2-hydroxyethyl methacrylate	868-77-9	Green algae	Experimental	72 hours	EC50	710 mg/l
2-hydroxyethyl methacrylate	868-77-9	Water flea	Experimental	48 hours	EC50	380 mg/l
2-hydroxyethyl methacrylate	868-77-9	Green algae	Experimental	72 hours	NOEC	160 mg/l
2-hydroxyethyl methacrylate	868-77-9	Water flea	Experimental	21 days	NOEC	24.1 mg/l
2-hydroxyethyl methacrylate	868-77-9	N/A	Experimental	16 hours	EC0	>3,000 mg/l
2-hydroxyethyl methacrylate	868-77-9	N/A	Experimental	18 hours	LD50	<98 mg per kg of bodyweight
Acrylonitrile - butadiene polymer	9003-18-3	N/A	Data not available or insufficient for classification	N/A	N/A	N/A
Kaolin, calcined	92704-41-1	Bacteria	Estimated	16 hours	EC10	1,400 mg/l
Kaolin, calcined	92704-41-1	Green algae	Estimated	72 hours	EC50	2,500 mg/l
Kaolin, calcined	92704-41-1	Water flea	Estimated	48 hours	EC50	>100 mg/l
Kaolin, calcined	92704-41-1	Zebra Fish	Estimated	96 hours	LC50	>100 mg/l
Kaolin, calcined	92704-41-1	Green algae	Estimated	72 hours	EC10	41 mg/l
Kaolin, calcined	92704-41-1	Rainbow trout	Estimated	30 days	NOEC	100 mg/l
Exo-1,7,7-trimethylbicyclo[2.2.1]hept-2-yl methacrylate	7534-94-3	Green algae	Experimental	72 hours	EC50	2.3 mg/l
Exo-1,7,7-trimethylbicyclo[2.2.1]hept-2-yl methacrylate	7534-94-3	Water flea	Experimental	48 hours	EC50	1.1 mg/l
Exo-1,7,7-trimethylbicyclo[2.2.1]hept-2-yl	7534-94-3	Zebra Fish	Experimental	96 hours	LC50	1.8 mg/l

3M™ Scotch-Weld™ Low Odor Acrylic Adhesive DP8825NS Green and Low Odor Acrylic Adhesive 8825NS Green, Part B

methacrylate						
Exo-1,7,7-trimethylbicyclo[2.2.1]hept-2-yl methacrylate	7534-94-3	Green algae	Experimental	72 hours	EC10	0.751 mg/l
Exo-1,7,7-trimethylbicyclo[2.2.1]hept-2-yl methacrylate	7534-94-3	Water flea	Experimental	21 days	NOEC	0.233 mg/l
Bisphenol A polyethylene glycol diether dimethacrylate (polymer)	41637-38-1	Activated sludge	Estimated	3 hours	EC50	>1,000 mg/l
Bisphenol A polyethylene glycol diether dimethacrylate (polymer)	41637-38-1	Green algae	Estimated	72 hours	EL50	>100 mg/l
Bisphenol A polyethylene glycol diether dimethacrylate (polymer)	41637-38-1	Water flea	Estimated	48 hours	EL50	>100 mg/l
Bisphenol A polyethylene glycol diether dimethacrylate (polymer)	41637-38-1	Zebra Fish	Estimated	96 hours	LL50	>100 mg/l
benzyltributylamm onium chloride	23616-79-7	N/A	Data not available or insufficient for classification	N/A	N/A	N/A
Poly[oxy(methyl-1,2-ethanediyl)], .a.-(2-methyl-1-oxo-2-propenyl)-.w.-(phosphonoxy)-	95175-93-2	N/A	Data not available or insufficient for classification	N/A	N/A	N/A
DIETHYLENE GLYCOL, MONOMETHACRYLATE	2351-43-1	Fathead minnow	Analogous Compound	96 hours	LC50	227 mg/l
DIETHYLENE GLYCOL, MONOMETHACRYLATE	2351-43-1	Green algae	Analogous Compound	72 hours	EC50	710 mg/l
DIETHYLENE GLYCOL, MONOMETHACRYLATE	2351-43-1	Water flea	Analogous Compound	48 hours	EC50	380 mg/l
DIETHYLENE GLYCOL, MONOMETHACRYLATE	2351-43-1	Green algae	Analogous Compound	72 hours	NOEC	160 mg/l
DIETHYLENE GLYCOL, MONOMETHACRYLATE	2351-43-1	Water flea	Analogous Compound	21 days	NOEC	24.1 mg/l
DIETHYLENE GLYCOL, MONOMETHACRYLATE	2351-43-1	N/A	Analogous Compound	16 hours	NOEC	>3,000 mg/l
tetrahydro-2-furyl-methanol	97-99-4	Green algae	Experimental	72 hours	EC50	>100 mg/l
tetrahydro-2-furyl-methanol	97-99-4	Medaka	Experimental	96 hours	LC50	>100 mg/l

tetrahydro-2-furyl-methanol	97-99-4	Water flea	Experimental	48 hours	EC50	>100 mg/l
tetrahydro-2-furyl-methanol	97-99-4	Green algae	Experimental	72 hours	NOEC	>100 mg/l
tetrahydro-2-furyl-methanol	97-99-4	Water flea	Experimental	21 days	NOEC	>100 mg/l
naphthenic acids, copper salts	1338-02-9	Green algae	Estimated	72 hours	ErC50	0.629 mg/l
naphthenic acids, copper salts	1338-02-9	Water flea	Estimated	48 hours	EC50	0.0756 mg/l
naphthenic acids, copper salts	1338-02-9	Zebra Fish	Estimated	96 hours	LC50	0.07 mg/l
naphthenic acids, copper salts	1338-02-9	Fathead minnow	Estimated	32 days	EC10	0.0354 mg/l
naphthenic acids, copper salts	1338-02-9	Green algae	Estimated	N/A	NOEC	0.132 mg/l
naphthenic acids, copper salts	1338-02-9	Sediment Worm	Estimated	28 days	NOEC	110 mg/kg (Dry Weight)
naphthenic acids, copper salts	1338-02-9	Water flea	Estimated	7 days	NOEC	0.02 mg/l
naphthenic acids, copper salts	1338-02-9	Activated sludge	Estimated	N/A	EC50	42 mg/l
naphthenic acids, copper salts	1338-02-9	Barley	Estimated	4 days	NOEC	96 mg/kg (Dry Weight)
naphthenic acids, copper salts	1338-02-9	Redworm	Estimated	56 days	NOEC	60 mg/kg (Dry Weight)
naphthenic acids, copper salts	1338-02-9	Soil microbes	Estimated	4 days	NOEC	72 mg/kg (Dry Weight)
naphthenic acids, copper salts	1338-02-9	Springtail	Estimated	28 days	NOEC	167 mg/kg (Dry Weight)

12.2. Persistence and degradability

Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol
Tetrahydrofurfuryl methacrylate	2455-24-5	Experimental Biodegradation	28 days	BOD	75 %BOD/ThOD (< 10 day window)	OECD 301F - Manometric respirometry
2-hydroxyethyl methacrylate	868-77-9	Experimental Biodegradation	28 days	BOD	84 %BOD/COD	OECD 301D - Closed bottle test
2-hydroxyethyl methacrylate	868-77-9	Experimental Hydrolysis		Hydrolytic half-life basic pH	10.9 days (t 1/2)	OECD 111 Hydrolysis func of pH
Acrylonitrile - butadiene polymer	9003-18-3	Data not availbl-insufficient	N/A	N/A	N/A	N/A
Kaolin, calcined	92704-41-1	Data not availbl-insufficient	N/A	N/A	N/A	N/A
Exo-1,7,7-trimethylbicyclo[2.2.1]hept-2-yl methacrylate	7534-94-3	Experimental Biodegradation	28 days	CO2 evolution	70 %CO2 evolution/THCO2 evolution	OECD 310 CO2 Headspace
Bisphenol A polyethylene glycol diether dimethacrylate (polymer)	41637-38-1	Experimental Biodegradation	28 days	Percent degraded	24 %degraded	
benzyltributylamm onium chloride	23616-79-7	Estimated Biodegradation	28 days	BOD	3.9 %BOD/ThOD	OECD 301C - MITI test (I)
Poly[oxy(methyl-1,2-ethanediyl)], .a.-(2-methyl-1-oxo-2-propenyl)-.w.-(phosphonoxy)-	95175-93-2	Data not availbl-insufficient	N/A	N/A	N/A	N/A
DIETHYLENE GLYCOL, MONOMETHACRYLATE	2351-43-1	Analogous Compound Biodegradation	28 days	BOD	95 %BOD/ThOD	OECD 301C - MITI test (I)
tetrahydro-2-furyl-	97-99-4	Experimental	28 days	BOD	92 %BOD/ThOD	OECD 301C - MITI test (I)

methanol		Biodegradation				
tetrahydro-2-furyl-methanol	97-99-4	Experimental Hydrolysis		Hydrolytic half-life (pH 7)	>1 years (t 1/2)	OECD 111 Hydrolysis func of pH
naphthenic acids, copper salts	1338-02-9	Data not availbl-insufficient	N/A	N/A	N/A	N/A

12.3 : Bioaccumulative potential

Material	Cas No.	Test type	Duration	Study Type	Test result	Protocol
Tetrahydrofurfuryl methacrylate	2455-24-5	Experimental Bioconcentration		Log Kow	1.76	OECD 117 log Kow HPLC method
2-hydroxyethyl methacrylate	868-77-9	Experimental Bioconcentration		Log Kow	0.42	OECD 107 log Kow shke flsk mtd
Acrylonitrile - butadiene polymer	9003-18-3	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Kaolin, calcined	92704-41-1	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Exo-1,7,7-trimethylbicyclo[2.2.1]hept-2-yl methacrylate	7534-94-3	Modeled Bioconcentration		Bioaccumulation factor	39	Catalogic™
Exo-1,7,7-trimethylbicyclo[2.2.1]hept-2-yl methacrylate	7534-94-3	Experimental Bioconcentration		Log Kow	5.09	OECD 117 log Kow HPLC method
Bisphenol A polyethylene glycol diether dimethacrylate (polymer)	41637-38-1	Estimated Bioconcentration		Bioaccumulation factor	6.6	
benzyltributylamm onium chloride	23616-79-7	Estimated Bioconcentration		Bioaccumulation factor	31.7	
Poly[oxy(methyl-1,2-ethanediyl)], .a.-(2-methyl-1-oxo-2-propenyl)-.w.-(phosphonoxy)-	95175-93-2	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
DIETHYLENE GLYCOL, MONOMETHACRYLATE	2351-43-1	Modeled Bioconcentration		Bioaccumulation factor	2.5	Catalogic™
DIETHYLENE GLYCOL, MONOMETHACRYLATE	2351-43-1	Modeled Bioconcentration		Log Kow	0.03	Episuite™
tetrahydro-2-furyl-methanol	97-99-4	Experimental Bioconcentration		Log Kow	-0.11	OECD 107 log Kow shke flsk mtd
naphthenic acids, copper salts	1338-02-9	Analogous Compound BCF - Fish	42 days	Bioaccumulation factor	≤27	OECD305-Bioconcentration

12.4. Mobility in soil

Material	Cas No.	Test type	Study Type	Test result	Protocol
Tetrahydrofurfuryl methacrylate	2455-24-5	Modeled Mobility in Soil	Koc	25 l/kg	Episuite™
2-hydroxyethyl methacrylate	868-77-9	Experimental Mobility in Soil	Koc	42.7 l/kg	
Exo-1,7,7-trimethylbicyclo[2.2.1]hept-2-yl methacrylate	7534-94-3	Experimental Mobility in Soil	Koc	5,130 l/kg	OECD 121 Estim. of Koc by HPLC
DIETHYLENE	2351-43-1	Modeled Mobility	Koc	10 l/kg	Episuite™

GLYCOL, MONOMETHACRYLATE		in Soil			
tetrahydro-2-furyl-methanol	97-99-4	Modeled Mobility in Soil	Koc	2 l/kg	Episuite™

12.5. Results of the PBT and vPvB assessment

This material does not contain any substances that are assessed to be a PBT or vPvB

12.6. Other adverse effects

This material does not contain any substances that are assessed to be an endocrine disruptor for environmental effects

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Combustion products will include halogen acid (HCl/HF/HBr). Facility must be capable of handling halogenated materials. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

The coding of a waste stream is based on the application of the product by the consumer. Since this is out of the control of 3M, no waste code(s) for products after use will be provided. Please refer to the European Waste Code (EWC - 2000/532/EC and amendments) to assign the correct waste code to your waste stream. Ensure national and/or regional regulations are complied with and always use a licensed waste contractor.

EU waste code (product as sold)

08 04 09* Waste adhesives and sealants containing organic solvents or other dangerous substances
20 01 27* Paint, inks, adhesives and resins containing dangerous substances

SECTION 14: Transportation information

Not hazardous for transportation.

	Ground Transport (ADR)	Air Transport (IATA)	Marine Transport (IMDG)
14.1 UN number	No data available.	No data available.	No data available.
14.2 UN proper shipping name	No data available.	No data available.	No data available.
14.3 Transport hazard class(es)	No data available.	No data available.	No data available.
14.4 Packing group	No data available.	No data available.	No data available.
14.5 Environmental hazards	No data available.	No data available.	No data available.
14.6 Special	Please refer to the other	Please refer to the other	Please refer to the other sections of the

precautions for user	sections of the SDS for further information.	sections of the SDS for further information.	SDS for further information.
14.7 Transport in bulk according to Annex II of Marpol 73/78 and IBC Code	No data available.	No data available.	No data available.
Control Temperature	No data available.	No data available.	No data available.
Emergency Temperature	No data available.	No data available.	No data available.
ADR Classification Code	No data available.	No data available.	No data available.
IMDG Segregation Code	No data available.	No data available.	No data available.

Please contact the address or phone number listed on the first page of the SDS for additional information on the transport/shipment of the material by rail (RID) or inland waterways (ADN).

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Global inventory status

Contact 3M for more information. The components of this material are in compliance with the provisions of Australia National Industrial Chemical Notification and Assessment Scheme (NICNAS). Certain restrictions may apply. Contact the selling division for additional information. This product complies with Measures on Environmental Management of New Chemical Substances. All ingredients are listed on or exempt from on China IECSC inventory. The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

COMAH Regulation, SI 2015/483

Seveso hazard categories, Annex 1, Part 1
None

Seveso named dangerous substances, Annex 1, Part 2
None

Regulation (EU) No 649/2012, as amended for GB

No chemicals listed

15.2. Chemical Safety Assessment

A chemical safety assessment has not been carried out for this substance/mixture in accordance with Regulation (EC) No 1907/2006, as amended for GB.

SECTION 16: Other information

List of relevant H statements

H226 Flammable liquid and vapour.
H302 Harmful if swallowed.

H314	Causes severe skin burns and eye damage.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H319	Causes serious eye irritation.
H335	May cause respiratory irritation.
H360D	May damage the unborn child.
H360Df	May damage the unborn child. Suspected of damaging fertility.
H400	Very toxic to aquatic life.
H410	Very toxic to aquatic life with long lasting effects.
H412	Harmful to aquatic life with long lasting effects.

Revision information:

GB Section 02: CLP Ingredient table information was modified.
Section 3: Composition/ Information of ingredients table information was modified.
Section 08: Personal Protection - Apron Statement information was added.
Section 8: Personal Protection - Skin/body information information was deleted.
Section 8: Skin protection - protective clothing information information was deleted.
Section 11: Acute Toxicity table information was modified.
Section 11: Germ Cell Mutagenicity Table information was modified.
Section 11: Serious Eye Damage/Irritation Table information was modified.
Section 11: Skin Corrosion/Irritation Table information was modified.
Section 11: Skin Sensitization Table information was modified.
Section 11: Target Organs - Single Table information was modified.
Section 12: Component ecotoxicity information information was modified.
Section 12: Mobility in soil information information was modified.
Section 12: Persistence and Degradability information information was modified.
Section 12: Bioaccumulative potential information information was modified.
Section 15: Seveso Substance Text information was deleted.

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications. In addition, this SDS is being provided to convey health and safety information. If you are the importer of record of this product into the European Union, you are responsible for all regulatory requirements, including, but not limited to, product registrations/notifications, substance volume tracking, and potential substance registration.

3M SDSs for Great Britain are available at www.3M.com/uk

For Northern Ireland documents, please contact your 3M representative to obtain a copy.