Safety Data Sheet

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Issue Date:	19/08/2025	**Supersedes date:**	04/10/2021

This Safety Data Sheet has been prepared in accordance with the Preparation of Safety Data Sheets for Hazardous Chemicals Code of Practice (Safe Work Australia, December 2011)

IDENTIFICATION:

1.1. Product identifier
3M™ Platinum™ Plus Glaze 03080, 03180, 31180

Product Identification Numbers

60-4500-0832-5	60-4500-0833-3	60-4550-5431-6
7000045509	7100398684	7100398646

1.2. Recommended use and restrictions on use

Recommended use
Automotive, Glaze

For Industrial or Professional use only.

1.3. Supplier's details

Address:	3M Australia - Building A, 1 Rivett Road, North Ryde NSW 2113
Telephone:	136 136
E Mail:	productinfo.au@mmm.com
Website:	www.3m.com.au

1.4. Emergency telephone number
Company Emergency Hotline:EMERGENCY: 1800 097 146 (Australia only)

This product is a kit or a multipart product which consists of multiple, independently packaged components. A Safety Data Sheet for each of these components is included. Please do not separate the component Safety Data Sheets from this cover page. The document numbers of the SDSs for components of this product are:

29-5993-0, 28-8954-1

One or more components of this KIT is classified as a hazardous chemical according to the Model Work Health and Safety Regulations, 2011, in accordance with applicable State and Territory legislation.

TRANSPORT INFORMATION

The Dangerous Goods Classification for the complete Kit is provided below.

UN No.: UN3269
Proper shipping name:
POLYESTER RESIN KIT
Class/Division: 3
Packing Group: III
Marine Pollutant: Not applicable.

Hazchem Code: •2YE
IERG: 15

Australian Dangerous Goods Code (ADG) - Road/Rail Transport
Special Instructions: Limited quantity may apply

International Air Transport Association (IATA)- Air Transport
Special Instructions: Forbidden packaging does not meet requirements for this mode of transport

International Maritime Dangerous Goods Code (IMDG)- Marine Transport
Special Instructions: Limited quantity may apply

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Safety Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications.
Greenguard ® is a United States based program. The 'Low VOC' reference related to United States Federal and State regulations exemptions for some solvents.

3M Australia SDSs are available at www.3m.com.au

Safety Data Sheet

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Document group:	28-8954-1	**Version number:**	3.00
Issue Date:	19/08/2025	**Supersedes date:**	02/08/2023

This Safety Data Sheet has been prepared in accordance with the Preparation of Safety Data Sheets for Hazardous Chemicals Code of Practice (Safe Work Australia, December 2011)

SECTION 1: Identification

1.1. Product identifier
3M™ Platinum™ Plus Glaze 03080, 03180, 03181, 03280, 31180

1.2. Recommended use and restrictions on use

Recommended use
Automotive, Body Repair

For Industrial or Professional use only.

1.3. Supplier's details

Address:	3M Australia - Building A, 1 Rivett Road, North Ryde NSW 2113
Telephone:	136 136
E Mail:	productinfo.au@mmm.com
Website:	www.3m.com.au

1.4. Emergency telephone number
EMERGENCY: 1800 097 146 (Australia only)

SECTION 2: Hazard identification

This product is classified as a hazardous chemical according to the Model Work Health and Safety Regulations, 2011, in accordance with applicable State and Territory legislation.

Refer to Section 14 of this Safety Data Sheets for product Dangerous Goods Classification.

2.1. Classification of the substance or mixture
Flammable liquid: Category 3.
Serious Eye Damage/Irritation: Category 2.
Skin Sensitizer: Category 1B.
Carcinogenicity: Category 1A.
Specific Target Organ Toxicity (single exposure): Category 1.
Specific Target Organ Toxicity (repeated exposure): Category 1.
Specific Target Organ Toxicity (single exposure): Category 3

2.2. Label elements

The label elements below were prepared in accordance with the Code of Practice on Preparation of Safety Data Sheets for Hazardous Chemicals (Safe Work Australia, December 2011). This information may be different from the actual product label.

Signal word
Danger

Symbols
Flame |Exclamation mark |Health Hazard |

Pictograms



Hazard statements

H226	Flammable liquid and vapour.
H319	Causes serious eye irritation.
H317	May cause an allergic skin reaction.
H350	May cause cancer.
H336	May cause drowsiness or dizziness.
H335	May cause respiratory irritation.
H370	Causes damage to organs: liver | sensory organs.
H372	Causes damage to organs through prolonged or repeated exposure: respiratory system | sensory organs.
H373	May cause damage to organs through prolonged or repeated exposure: liver.

Precautionary statements
General:

P101	If medical advice is needed, have product container or label at hand.
P102	Keep out of reach of children.

Prevention:

P201	Obtain special instructions before use.
P202	Do not handle until all safety precautions have been read and understood.
P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P233	Keep container tightly closed.
P240	Ground and bond container and receiving equipment.
P241	Use explosion-proof electrical, ventilating and lighting equipment.
P242	Use non-sparking tools.
P243	Take action to prevent static discharges.
P260	Do not breathe dust/fume/gas/mist/vapours/spray.
P264	Wash exposed skin thoroughly after handling.
P270	Do not eat, drink or smoke when using this product.
P271	Use only outdoors or in a well-ventilated area.
P272	Contaminated work clothing should not be allowed out of the workplace.
P280K	Wear protective gloves and respiratory protection.

Response:

P303 + P361 + P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower.
P304 + P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P308 + P313	IF exposed or concerned: Get medical advice/attention.
P333 + P313	If skin irritation or rash occurs: Get medical advice/attention.
P337 + P313	If eye irritation persists: Get medical advice.
P362 + P364	Take off contaminated clothing and wash it before reuse.
P370 + P378	In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry chemical or carbon dioxide to extinguish.

Storage:

P403 + P235	Store in a well-ventilated place. Keep cool.
P405	Store locked up.

Disposal:

P501	Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

2.3. Other assigned/identified product hazards
Aspiration classification does not apply due to the viscosity of the product.

2.4. Other hazards which do not result in classification
May be harmful if swallowed.
Causes mild skin irritation.
May be harmful if inhaled.
Toxic to aquatic life with long lasting effects.

SECTION 3: Composition/information on ingredients

This material is a mixture.

Ingredient	CAS Nbr	% by Weight
Limestone	1317-65-3	10 - 30
Styrene	100-42-5	10 - 30
Polyester resin	Trade Secret	10 - 30
Polyester Polymer	Trade Secret	7 - 13
Talc	14807-96-6	7 - 13
Titanium dioxide	13463-67-7	5 - 10
Inert Filler	Trade Secret	5 - 10
Organophilic Phyllosilicate	Trade Secret	1 - 5
Synthetic Crystalline-Free Silica Gel	112926-00-8	1 - 5
Trimethylolpropane Triacrylate	15625-89-5	< 2
Quartz	14808-60-7	< 0.2
Methanol	67-56-1	< 0.4

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation
Remove person to fresh air. If you feel unwell, get medical attention.

Skin contact

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye contact
Immediately flush with large amounts of water for at least 15 minutes. Remove contact lenses if easy to do. Continue rinsing. Immediately get medical attention.

If swallowed
Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

Irritating to the respiratory tract (coughing, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain). Allergic skin reaction (redness, swelling, blistering, and itching). Central nervous system depression (headache, dizziness, drowsiness, incoordination, nausea, slurred speech, giddiness, and unconsciousness). Target organ effects. See Section 11 for additional details. Target organ effects following prolonged or repeated exposure. See Section 11 for additional details.

4.3. Indication of any immediate medical attention and special treatment required
Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media
In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry chemical or carbon dioxide to extinguish.

5.2. Special hazards arising from the substance or mixture
Closed containers exposed to heat from fire may build pressure and explode.

5.3. Special protective actions for fire-fighters
Water may not effectively extinguish fire; however, it should be used to keep fire-exposed containers and surfaces cool and prevent explosive rupture. Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

Hazchem Code: •3Y

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures
Use personal protective equipment based on the results of an exposure assessment. Refer to Section 8 for PPE recommendations. If anticipated exposure resulting from an accidental release exceeds the protective capabilities of the PPE listed in Section 8, or are unknown, select PPE that offers an appropriate level of protection. Consider the physical and chemical hazards of the material when doing so. Examples of PPE ensembles for emergency response could include wearing bunker gear for a release of flammable material; wearing chemical protective clothing if the spilled material is a corrosive, a sensitizer, a significant dermal irritant, or can be absorbed through the skin; or donning a positive pressure supplied-air respirator for chemicals with inhalation hazards. For information regarding physical and health hazards, refer to sections 2 and 11 of the SDS. Evacuate area. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. WARNING ! A motor could be an ignition source and could cause flammable gases or vapours in the spill area to burn or explode.

6.2. Environmental precautions
Avoid release to the environment.

6.3. Methods and material for containment and cleaning up
Cover spill area with a fire extinguishing foam that is resistant to polar solvents. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent

until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible using non-sparking tools. Place in a metal container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorised person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and Safety Data Sheet. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Do not use in a confined area with minimal air exchange. Keep out of reach of children. Do not handle until all safety precautions have been read and understood. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Take precautionary measures against static discharge. Do not breathe dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidising agents (eg. chlorine, chromic acid etc.) Wear low static or properly grounded shoes. Use personal protective equipment (eg. gloves, respirators…) as required. To minimize the risk of ignition, determine applicable electrical classifications for the process using this product and select specific local exhaust ventilation equipment to avoid flammable vapour accumulation. Ground/bond container and receiving equipment if there is potential for static electricity accumulation during transfer.

7.2. Conditions for safe storage including any incompatibilities

Store in a well-ventilated place. Keep cool. Keep container tightly closed. Store away from heat. Store away from acids. Store away from strong bases. Store away from oxidising agents.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	CAS Nbr	Agency	Limit type	Additional comments
Styrene	100-42-5	ACGIH	TWA:10 ppm;STEL:20 ppm	A3: Confirmed animal carcin., Ototoxicant
Styrene	100-42-5	Australia OELs	TWA(8 hours): 213 mg/m3 (50 ppm), STEL(15 minutes): 426 mg/m3 (100 ppm).	
Synthetic Crystalline-Free Silica Gel	112926-00-8	Australia OELs	TWA(Inspirable fraction)(8 hours):10 mg/m3	
Limestone	1317-65-3	Australia OELs	TWA(Inspirable dust)(8 hours):10 mg/m3	
Titanium dioxide	13463-67-7	ACGIH	TWA(Respirable nanoscale particles):0.2 mg/m3;TWA(Respirable finescale particles):2.5 mg/m3	A3: Confirmed animal carcinogen.
Titanium dioxide	13463-67-7	Australia OELs	TWA(Inspirable dust)(8 hours):10 mg/m3	
Talc	14807-96-6	ACGIH	TWA(respirable fraction):2 mg/m3	A4: Not class. as human carcin
Talc	14807-96-6	Australia OELs	TWA(8 hours):2.5 mg/m3	
Quartz	14808-60-7	Australia OELs	TWA(8 hours):0.1 mg/m3;Limit value not	

			established:	
Silica, crystalline (airborne particles of respirable size)	14808-60-7	ACGIH	TWA(respirable fraction):0.025 mg/m3	A2: Suspected human carcin.
Trimethylolpropane Triacrylate	15625-89-5	AIHA	TWA:1 mg/m3	SKIN
Methanol	67-56-1	ACGIH	TWA:200 ppm;STEL:250 ppm	Danger of cutaneous absorption
Methanol	67-56-1	Australia OELs	TWA(8 hours):262 mg/m3(200 ppm);STEL(15 minutes):328 mg/m3(250 ppm)	SKIN
Inert Filler	Trade Secret	Manufacturer determined	TWA(as non-fibrous, respirable)(8 hours):3 mg/m3;TWA(as non-fibrous, inhalable fraction)(8 hours):10 mg/m3	
Inert Filler	Trade Secret	ACGIH	TWA(as fiber):1 fiber/cc	A3: Confirmed animal carcinogen.
Inert Filler	Trade Secret	ACGIH	TWA(as fiber):1 fiber/cc	A4: Not class. as human carcin
Inert Filler	Trade Secret	ACGIH	TWA(inhalable fraction):5 mg/m3	A4: Not class. as human carcin
Inert Filler	Trade Secret	Australia OELs	TWA(as fiber)(8 hours):0.5 fibers/ml;TWA(8 hours):0.5 fibers/ml	

ACGIH : American Conference of Governmental Industrial Hygienists
AIHA : American Industrial Hygiene Association
Australia OELs : Australia. Adopted National Exposure Standards for Atmospheric Contaminants in the Occupational Environment
CMRG : Chemical Manufacturer's Recommended Guidelines
TWA: Time-Weighted-Average
STEL: Short Term Exposure Limit
CEIL: Ceiling
Sen: Sensitiser
Sk: Absorption through the skin may be a significant source of exposure.

8.2. Exposure controls

8.2.1. Engineering controls
Provide ventilated enclosure for curing. Curing enclosures must be exhausted to outdoors or to a suitable emission control device. Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment. Use explosion-proof ventilation equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:
Safety glasses with side shields.
Indirect vented goggles.

Select and use eye protection in accordance with AS/NZS 1336. Eye protection should comply with the performance specifications of AS/NZS 1337.

Skin/hand protection
Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions.

Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended: Polymer laminate

If this product is used in a manner that presents a higher potential for exposure (e.g., spraying, high splash potential, etc.), then use of a protective apron may be necessary. See recommended glove material(s) for determining appropriate apron material(s). If a glove material is not available as an apron, polymer laminate is a suitable option.

Select and use gloves according to AS/NZ 2161.

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:
Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates, including oily mists
Half facepiece or full facepiece supplied-air respirator.

For questions about suitability for a specific application, consult with your respirator manufacturer.
Select and use respirators according to AS/NZS 1715. Respirators should comply with AS/NZS 1716 performance specifications. For information about respirators, call 3M on 1800 024 464.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Liquid.
Specific Physical Form:	Paste
Colour	Green
Odour	Pungent Styrene
Odour threshold	*No data available.*
pH	*No data available.*
Melting point/Freezing point	*No data available.*
Boiling point/Initial boiling point/Boiling range	> 145 ºC
Flash point	35 ºC [*Test Method:*Closed Cup]
Evaporation rate	0.1 - 0.5 [*Details:*n-Butyl Acetate = 1]
Flammability	Flammable liquid: Category 3.
Flammable Limits(LEL)	0.9 % [*Details:*based on styrene]
Flammable Limits(UEL)	6.8 % [*Details:*based on styrene]
Vapour pressure	*No data available.*
Relative Vapor Density	3.6 - 3.66
Density	0.905 g/ml
Relative density	0.905 [*Ref Std:*WATER=1]
Water solubility	*No data available.*
Solubility- non-water	*No data available.*
Partition coefficient: n-octanol/water	*No data available.*
Autoignition temperature	*No data available.*
Decomposition temperature	*No data available.*
Kinematic Viscosity	*Not applicable.*
Volatile organic compounds (VOC)	199 g/l [*Test Method:*calculated SCAQMD rule 443.1]
Volatile organic compounds (VOC)	22 % weight [*Test Method:*calculated per CARB title 2]
Percent volatile	22.1 % weight

VOC less H2O & exempt solvents	200 g/l [*Test Method:*calculated SCAQMD rule 443.1]
Molecular weight	*No data available.*

Particle Characteristics	*Not applicable.*

SECTION 10: Stability and reactivity

10.1 Reactivity
This material may be reactive with certain agents under certain conditions - see the remaining headings in this section

10.2 Chemical stability
Stable. Stable under normal conditions. May become unstable at evelated temperatures and/or pressure.

10.3. Conditions to avoid
Heat.
Sparks and/or flames.

10.4. Possibility of hazardous reactions
Hazardous polymerisation will not occur.

10.5 Incompatible materials
Strong acids.
Alkali and alkaline earth metals.
Strong oxidising agents.
Strong bases.

10.6 Hazardous decomposition products

Substance	Condition
Carbon monoxide.	Not specified.
Carbon dioxide.	Not specified.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labelling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1 Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation
May be harmful if inhaled. Respiratory tract irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain. May cause additional health effects (see below).

Skin contact
Mild Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, and dryness. Allergic skin reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching. May cause additional health effects (see below).

Eye contact

Severe eye irritation: Signs/symptoms may include significant redness, swelling, pain, tearing, cloudy appearance of the cornea, and impaired vision.

Ingestion
May be harmful if swallowed.
Gastrointestinal irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhoea. May cause additional health effects (see below).

Additional Health Effects:

Single exposure may cause target organ effects:
Auditory effects: Signs/symptoms may include hearing impairment, balance dysfunction and ringing in the ears. Liver effects: Signs/symptoms may include loss of appetite, weight loss, fatigue, weakness, abdominal tenderness and jaundice. Central nervous system (CNS) depression: Signs/symptoms may include headache, dizziness, drowsiness, incoordination, nausea, slowed reaction time, slurred speech, giddiness, and unconsciousness.

Prolonged or repeated exposure may cause target organ effects:
Pneumoconiosis: Sign/symptoms may include persistent cough, breathlessness, chest pain, increased amounts of sputum, and changes in lung function tests. Ocular effects: Signs/symptoms may include blurred or significantly impaired vision. Auditory effects: Signs/symptoms may include hearing impairment, balance dysfunction and ringing in the ears. Liver effects: Signs/symptoms may include loss of appetite, weight loss, fatigue, weakness, abdominal tenderness and jaundice. Immunological effects: Signs/symptoms may include alterations in the number of circulating immune cells, allergic skin and/or respiratory reaction, and changes in immune function.

Reproductive/Developmental Toxicity:
Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

Carcinogenicity:
Contains a chemical or chemicals which can cause cancer.

Toxicological Data
If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >5,000 mg/kg
Overall product	Inhalation-Vapour(4 hr)		No data available; calculated ATE >20 - =50 mg/l
Overall product	Ingestion		No data available; calculated ATE >2,000 - =5,000 mg/kg
Styrene	Dermal	Rat	LD50 > 2,000 mg/kg
Styrene	Inhalation-Vapour (4 hours)	Rat	LC50 11.8 mg/l
Styrene	Ingestion	Rat	LD50 5,000 mg/kg
Limestone	Dermal	Rat	LD50 > 2,000 mg/kg
Limestone	Inhalation-Dust/Mist (4 hours)	Rat	LC50 3 mg/l
Limestone	Ingestion	Rat	LD50 6,450 mg/kg
Talc	Dermal		LD50 estimated to be > 5,000 mg/kg
Talc	Ingestion		LD50 estimated to be > 5,000 mg/kg
Polyester Polymer	Dermal		LD50 estimated to be > 5,000 mg/kg
Polyester Polymer	Ingestion		LD50 estimated to be 2,000 - 5,000 mg/kg
Inert Filler	Dermal		LD50 estimated to be > 5,000 mg/kg
Inert Filler	Ingestion		LD50 estimated to be 2,000 - 5,000 mg/kg

Titanium dioxide	Dermal	Rabbit	LD50 > 10,000 mg/kg
Titanium dioxide	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 6.82 mg/l
Titanium dioxide	Ingestion	Rat	LD50 > 10,000 mg/kg
Trimethylolpropane Triacrylate	Dermal	Rabbit	LD50 5,170 mg/kg
Trimethylolpropane Triacrylate	Ingestion	Rat	LD50 > 5,000 mg/kg
Synthetic Crystalline-Free Silica Gel	Dermal	Rabbit	LD50 > 5,000 mg/kg
Synthetic Crystalline-Free Silica Gel	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.691 mg/l
Synthetic Crystalline-Free Silica Gel	Ingestion	Rat	LD50 > 5,110 mg/kg
Methanol	Dermal		LD50 estimated to be 1,000 - 2,000 mg/kg
Methanol	Inhalation-Vapour		LC50 estimated to be 10 - 20 mg/l
Methanol	Ingestion		LD50 estimated to be 50 - 300 mg/kg
Quartz	Dermal		LD50 estimated to be > 5,000 mg/kg
Quartz	Ingestion		LD50 estimated to be > 5,000 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Styrene	Professional judgement	Mild irritant
Limestone	Rabbit	No significant irritation
Talc	Rabbit	No significant irritation
Inert Filler	Professional judgement	No significant irritation
Titanium dioxide	Rabbit	No significant irritation
Trimethylolpropane Triacrylate	Rabbit	Mild irritant
Synthetic Crystalline-Free Silica Gel	Rabbit	No significant irritation
Methanol	Rabbit	Mild irritant
Quartz	Professional judgement	No significant irritation

Serious Eye Damage/Irritation

Name	Species	Value
Styrene	Professional judgement	Moderate irritant
Limestone	Rabbit	No significant irritation
Talc	Rabbit	No significant irritation
Inert Filler	Professional judgement	No significant irritation
Titanium dioxide	Rabbit	No significant irritation
Trimethylolpropane Triacrylate	Rabbit	Corrosive
Synthetic Crystalline-Free Silica Gel	Rabbit	No significant irritation
Methanol	Rabbit	Moderate irritant

Skin Sensitisation

Name	Species	Value
Styrene	Guinea pig	Not classified
Titanium dioxide	Human and animal	Not classified
Trimethylolpropane Triacrylate	Guinea pig	Sensitising
Synthetic Crystalline-Free Silica Gel	Human and animal	Not classified
Methanol	Guinea pig	Not classified

Respiratory Sensitisation

Name	Species	Value
Talc	Human	Not classified

Germ Cell Mutagenicity

Name	Route	Value
Styrene	In Vitro	Some positive data exist, but the data are not sufficient for classification
Styrene	In vivo	Some positive data exist, but the data are not sufficient for classification
Talc	In Vitro	Not mutagenic
Talc	In vivo	Not mutagenic
Inert Filler	In Vitro	Some positive data exist, but the data are not sufficient for classification
Titanium dioxide	In Vitro	Not mutagenic
Titanium dioxide	In vivo	Not mutagenic
Trimethylolpropane Triacrylate	In vivo	Not mutagenic
Trimethylolpropane Triacrylate	In Vitro	Some positive data exist, but the data are not sufficient for classification
Synthetic Crystalline-Free Silica Gel	In Vitro	Not mutagenic
Methanol	In Vitro	Some positive data exist, but the data are not sufficient for classification
Methanol	In vivo	Some positive data exist, but the data are not sufficient for classification
Quartz	In Vitro	Some positive data exist, but the data are not sufficient for classification
Quartz	In vivo	Some positive data exist, but the data are not sufficient for classification

Carcinogenicity

Name	Route	Species	Value
Styrene	Ingestion	Mouse	Carcinogenic.
Styrene	Inhalation	Human and animal	Carcinogenic.
Talc	Inhalation	Rat	Some positive data exist, but the data are not sufficient for classification
Inert Filler	Inhalation	Multiple animal species	Some positive data exist, but the data are not sufficient for classification
Titanium dioxide	Ingestion	Multiple animal species	Not carcinogenic
Titanium dioxide	Inhalation	Rat	Carcinogenic.
Trimethylolpropane Triacrylate	Dermal	Mouse	Carcinogenic.
Synthetic Crystalline-Free Silica Gel	Not specified.	Mouse	Some positive data exist, but the data are not sufficient for classification
Methanol	Inhalation	Multiple animal species	Not carcinogenic
Quartz	Inhalation	Human and animal	Carcinogenic.

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test result	Exposure Duration
Styrene	Ingestion	Not classified for female reproduction	Rat	NOAEL 21 mg/kg/day	3 generation
Styrene	Inhalation	Not classified for female reproduction	Rat	NOAEL 2.1 mg/l	2 generation
Styrene	Inhalation	Not classified for male reproduction	Rat	NOAEL 2.1 mg/l	2 generation
Styrene	Ingestion	Not classified for male reproduction	Rat	NOAEL 400 mg/kg/day	60 days
Styrene	Ingestion	Not classified for development	Rat	NOAEL 400 mg/kg/day	during gestation

Styrene	Inhalation	Not classified for development	Multiple animal species	NOAEL 2.1 mg/l	during gestation
Limestone	Ingestion	Not classified for development	Rat	NOAEL 625 mg/kg/day	premating & during gestation
Talc	Ingestion	Not classified for development	Rat	NOAEL 1,600 mg/kg	during organogenesis
Synthetic Crystalline-Free Silica Gel	Ingestion	Not classified for female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
Synthetic Crystalline-Free Silica Gel	Ingestion	Not classified for male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
Synthetic Crystalline-Free Silica Gel	Ingestion	Not classified for development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis
Methanol	Ingestion	Not classified for male reproduction	Rat	NOAEL 1,600 mg/kg/day	21 days
Methanol	Ingestion	Toxic to development	Mouse	LOAEL 4,000 mg/kg/day	during organogenesis
Methanol	Inhalation	Toxic to development	Mouse	NOAEL 1.3 mg/l	during organogenesis

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Styrene	Inhalation	auditory system	Causes damage to organs	Multiple animal species	LOAEL 4.3 mg/l	not available
Styrene	Inhalation	liver	Causes damage to organs	Mouse	LOAEL 2.1 mg/l	not available
Styrene	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	occupational exposure
Styrene	Inhalation	respiratory irritation	May cause respiratory irritation	Human and animal	NOAEL Not available	
Styrene	Inhalation	endocrine system	Not classified	Rat	NOAEL Not available	not available
Styrene	Inhalation	kidney and/or bladder	Not classified	Multiple animal species	NOAEL 2.1 mg/l	not available
Limestone	Inhalation	respiratory system	Not classified	Rat	NOAEL 0.812 mg/l	90 minutes
Trimethylolpropane Triacrylate	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	
Methanol	Inhalation	blindness	Causes damage to organs	Human	NOAEL Not available	occupational exposure
Methanol	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	not available
Methanol	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL Not available	6 hours
Methanol	Ingestion	blindness	Causes damage to organs	Human	NOAEL Not available	poisoning and/or abuse

Methanol	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	poisoning and/or abuse

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Styrene	Inhalation	auditory system	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL not available	occupational exposure
Styrene	Inhalation	eyes	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	occupational exposure
Styrene	Inhalation	liver	May cause damage to organs though prolonged or repeated exposure	Mouse	LOAEL 0.85 mg/l	13 weeks
Styrene	Inhalation	nervous system	Some positive data exist, but the data are not sufficient for classification	Multiple animal species	LOAEL 1.1 mg/l	not available
Styrene	Inhalation	hematopoietic system	Not classified	Rat	NOAEL 0.85 mg/l	7 days
Styrene	Inhalation	endocrine system	Not classified	Rat	NOAEL 0.6 mg/l	10 days
Styrene	Inhalation	respiratory system	Not classified	Multiple animal species	LOAEL 0.09 mg/l	not available
Styrene	Inhalation	heart | gastrointestinal tract | bone, teeth, nails, and/or hair | muscles | kidney and/or bladder	Not classified	Multiple animal species	NOAEL 4.3 mg/l	2 years
Styrene	Ingestion	nervous system	Some positive data exist, but the data are not sufficient for classification	Rat	LOAEL 500 mg/kg/day	8 weeks
Styrene	Ingestion	immune system	Some positive data exist, but the data are not sufficient for classification	Multiple animal species	NOAEL Not available	not available
Styrene	Ingestion	liver | kidney and/or bladder	Not classified	Rat	NOAEL 677 mg/kg/day	6 months
Styrene	Ingestion	hematopoietic system	Not classified	Dog	NOAEL 600 mg/kg/day	470 days
Styrene	Ingestion	heart | respiratory system	Not classified	Rat	NOAEL 35 mg/kg/day	105 weeks
Limestone	Inhalation	respiratory system	Not classified	Human	NOAEL Not available	occupational exposure
Talc	Inhalation	pneumoconiosis	Causes damage to organs through prolonged or	Human	NOAEL Not available	occupational exposure

			repeated exposure			
Talc	Inhalation	pulmonary fibrosis | respiratory system	Not classified	Rat	NOAEL 18 mg/m3	113 weeks
Inert Filler	Inhalation	respiratory system	Not classified	Human	NOAEL not available	occupational exposure
Titanium dioxide	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Rat	LOAEL 0.01 mg/l	2 years
Titanium dioxide	Inhalation	pulmonary fibrosis	Not classified	Human	NOAEL Not available	occupational exposure
Trimethylolpropane Triacrylate	Dermal	immune system	May cause damage to organs though prolonged or repeated exposure	Mouse	NOAEL 50 mg/kg/day	16 days
Trimethylolpropane Triacrylate	Dermal	heart | hematopoietic system | kidney and/or bladder | respiratory system	Not classified	Mouse	NOAEL 12 mg/kg/day	28 weeks
Synthetic Crystalline-Free Silica Gel	Inhalation	respiratory system | silicosis	Not classified	Human	NOAEL Not available	occupational exposure
Methanol	Inhalation	liver	Not classified	Rat	NOAEL 6.55 mg/l	4 weeks
Methanol	Inhalation	respiratory system	Not classified	Rat	NOAEL 13.1 mg/l	6 weeks
Methanol	Ingestion	liver | nervous system	Not classified	Rat	NOAEL 2,500 mg/kg/day	90 days
Quartz	Inhalation	silicosis	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	occupational exposure

Aspiration Hazard

Name	Value
Styrene	Aspiration hazard

Exposure Levels
Refer Section **8.1 Control Parameters** of this Safety Data Sheet.

Interactive Effects
Not Determined

SECTION 12: Ecological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. Additional information leading to material classification in Section 2 is available upon request. In addition, environmental fate and effects data on ingredients may not be reflected in this section because an ingredient is present below the threshold for labelling, an ingredient is not expected to be available for exposure, or the data is considered not relevant to the material as a whole.

12.1. Toxicity

Acute aquatic hazard:
GHS Acute 2: Toxic to aquatic life.

Chronic aquatic hazard:
GHS Chronic 2: Toxic to aquatic life with long lasting effects.

No product test data available.

Material	CAS Number	Organism	Type	Exposure	Test endpoint	Test result
Limestone	1317-65-3	Green algae	Estimated	72 hours	EC50	>100 mg/l
Limestone	1317-65-3	Rainbow trout	Estimated	96 hours	LC50	>100 mg/l
Limestone	1317-65-3	Water flea	Estimated	48 hours	EC50	>100 mg/l
Limestone	1317-65-3	Green algae	Estimated	72 hours	EC10	>100 mg/l
Styrene	100-42-5	Fathead minnow	Experimental	96 hours	LC50	4.02 mg/l
Styrene	100-42-5	Green algae	Experimental	72 hours	ErC50	4.9 mg/l
Styrene	100-42-5	Water flea	Experimental	48 hours	EC50	4.7 mg/l
Styrene	100-42-5	Green algae	Experimental	96 hours	ErC10	0.28 mg/l
Styrene	100-42-5	Water flea	Experimental	21 days	NOEC	1.01 mg/l
Styrene	100-42-5	Activated sludge	Experimental	30 minutes	EC50	500 mg/l
Styrene	100-42-5	Redworm	Experimental	14 days	LC50	120 mg/kg (Dry Weight)
Polyester Polymer	Trade Secret	N/A	Data not available or insufficient for classification	N/A	N/A	N/A
Talc	14807-96-6	N/A	Data not available or insufficient for classification	N/A	N/A	N/A
Inert Filler	Trade Secret	Green algae	Experimental	72 hours	EC50	>1,000 mg/l
Inert Filler	Trade Secret	Water flea	Experimental	72 hours	EC50	>1,000 mg/l
Inert Filler	Trade Secret	Zebra Fish	Experimental	96 hours	LC50	>1,000 mg/l
Inert Filler	Trade Secret	Green algae	Experimental	72 hours	NOEC	>=1,000 mg/l
Titanium dioxide	13463-67-7	Activated sludge	Experimental	3 hours	NOEC	>=1,000 mg/l
Titanium dioxide	13463-67-7	Diatom	Experimental	72 hours	EC50	>10,000 mg/l
Titanium dioxide	13463-67-7	Fathead minnow	Experimental	96 hours	LC50	>100 mg/l
Titanium dioxide	13463-67-7	Water flea	Experimental	48 hours	EC50	>100 mg/l
Titanium dioxide	13463-67-7	Diatom	Experimental	72 hours	NOEC	5,600 mg/l
Synthetic Crystalline-Free Silica Gel	112926-00-8	Green algae	Analogous Compound	72 hours	ErC50	>173.1 mg/l
Synthetic Crystalline-Free Silica Gel	112926-00-8	Sediment organism	Experimental	96 hours	EC50	8,500 mg/kg (Dry Weight)
Synthetic Crystalline-Free Silica Gel	112926-00-8	Water flea	Experimental	24 hours	EL50	>10,000 mg/l
Synthetic Crystalline-Free Silica Gel	112926-00-8	Zebra Fish	Experimental	96 hours	LL50	>10,000 mg/l
Synthetic Crystalline-Free Silica Gel	112926-00-8	Green algae	Analogous Compound	72 hours	NOEC	173.1 mg/l
Synthetic Crystalline-Free Silica Gel	112926-00-8	Water flea	Analogous Compound	21 days	NOEC	68 mg/l
Synthetic Crystalline-Free Silica Gel	112926-00-8	Activated sludge	Analogous Compound	3 hours	EC50	>1,000 mg/l
Quartz	14808-60-7	Green algae	Estimated	72 hours	EC50	440 mg/l
Quartz	14808-60-7	Water flea	Estimated	48 hours	EC50	7,600 mg/l
Quartz	14808-60-7	Zebra Fish	Estimated	96 hours	LC50	5,000 mg/l
Quartz	14808-60-7	Green algae	Estimated	72 hours	NOEC	60 mg/l
Trimethylolpropane Triacrylate	15625-89-5	Activated sludge	Experimental	30 minutes	EC20	625 mg/l
Trimethylolpropan	15625-89-5	Green algae	Experimental	96 hours	ErC50	14.5 mg/l

e Triacrylate						
Trimethylolpropane Triacrylate	15625-89-5	Water flea	Experimental	48 hours	LC50	19.9 mg/l
Trimethylolpropane Triacrylate	15625-89-5	Zebra Fish	Experimental	96 hours	LC50	0.87 mg/l
Trimethylolpropane Triacrylate	15625-89-5	Green algae	Experimental	72 hours	ErC10	1.9 mg/l
Methanol	67-56-1	Algae or other aquatic plants	Experimental	96 hours	EC50	16.9 mg/l
Methanol	67-56-1	Bay mussel	Experimental	96 hours	LC50	15,900 mg/l
Methanol	67-56-1	Bluegill	Experimental	96 hours	LC50	15,400 mg/l
Methanol	67-56-1	Green algae	Experimental	96 hours	ErC50	22,000 mg/l
Methanol	67-56-1	Sediment organism	Experimental	96 hours	LC50	54,890 mg/l
Methanol	67-56-1	Water flea	Experimental	48 hours	LC50	3,289 mg/l
Methanol	67-56-1	Green algae	Experimental	96 hours	NOEC	9.96 mg/l
Methanol	67-56-1	Medaka	Experimental	8.33 days	NOEC	158,000 mg/l
Methanol	67-56-1	Water flea	Experimental	21 days	NOEC	122 mg/l
Methanol	67-56-1	Activated sludge	Experimental	3 hours	IC50	>1,000 mg/l
Methanol	67-56-1	Barley	Experimental	14 days	EC50	15,492 mg/kg (Dry Weight)
Methanol	67-56-1	Redworm	Experimental	63 days	EC50	26,646 mg/kg (Dry Weight)
Methanol	67-56-1	Springtail	Experimental	28 days	EC50	5,683 mg/kg (Dry Weight)

12.2. Persistence and degradability

Material	CAS Number	Test type	Duration	Study Type	Test result	Protocol
Limestone	1317-65-3	Data not available-insufficient	N/A	N/A	N/A	N/A
Styrene	100-42-5	Experimental Biodegradation	33 days	CO2 evolution	>50 %CO2 evolution/THCO2 evolution	
Styrene	100-42-5	Experimental Biodegradation	28 days	BOD	100 %BOD/COD	ISO 9408 Ult Aerobic Biodeg
Styrene	100-42-5	Experimental Photolysis		Photolytic half-life (in air)	6.6 hours (t 1/2)	
Styrene	100-42-5	Experimental Soil Metabolism Aerobic	112 days	CO2 evolution	95 %CO2 evolution/THCO2 evolution	
Polyester Polymer	Trade Secret	Data not available-insufficient	N/A	N/A	N/A	N/A
Talc	14807-96-6	Data not available-insufficient	N/A	N/A	N/A	N/A
Inert Filler	Trade Secret	Data not available-insufficient	N/A	N/A	N/A	N/A
Titanium dioxide	13463-67-7	Data not available-insufficient	N/A	N/A	N/A	N/A
Synthetic Crystalline-Free Silica Gel	112926-00-8	Data not available-insufficient	N/A	N/A	N/A	N/A
Quartz	14808-60-7	Data not available-insufficient	N/A	N/A	N/A	N/A
Trimethylolpropane Triacrylate	15625-89-5	Experimental Biodegradation	28 days	CO2 evolution	82-90 %CO2 evolution/THCO2 evolution	OECD 301B - Modified sturm or CO2
Methanol	67-56-1	Experimental Biodegradation	3 days	Percent degraded	91 % degraded	
Methanol	67-56-1	Experimental	14 days	BOD	92 %BOD/ThOD	OECD 301C - MITI test (I)

		Biodegradation				
Methanol	67-56-1	Experimental Photolysis		Photolytic half-life (in air)	35 days (t 1/2)	
Methanol	67-56-1	Experimental Soil Metabolism Aerobic	5 days	CO2 evolution	53.4 %CO2 evolution/THCO2 evolution	

12.3 : Bioaccumulative potential

Material	CAS Number	Test type	Duration	Study Type	Test result	Protocol
Limestone	1317-65-3	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Styrene	100-42-5	Experimental Aquatic Inherent Biodegrad.	14 days	BOD	100 %BOD/ThOD	OECD 302C - Modified MITI (II)
Styrene	100-42-5	Experimental BCF - Fish		Bioaccumulation factor	13.5	
Styrene	100-42-5	Experimental Bioconcentration		Log Kow	2.96	similar to OECD 107
Polyester Polymer	Trade Secret	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Talc	14807-96-6	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Inert Filler	Trade Secret	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Titanium dioxide	13463-67-7	Experimental BCF - Fish	42 days	Bioaccumulation factor	9.6	
Synthetic Crystalline-Free Silica Gel	112926-00-8	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Quartz	14808-60-7	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Trimethylolpropane Triacrylate	15625-89-5	Estimated Bioconcentration		Log Kow	4.35	
Methanol	67-56-1	Experimental BCF - Fish	3 days	Bioaccumulation factor	<4.5	
Methanol	67-56-1	Experimental Bioconcentration		Log Kow	-0.77	

12.4. Mobility in soil
Please contact manufacturer for more details

12.5 Other adverse effects
No information available.

SECTION 13: Disposal considerations

13.1. Disposal methods
Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of waste product in a permitted industrial waste facility.

SECTION 14: Transport Information

Australian Dangerous Goods Code (ADG) - Road/Rail Transport
UN No.: UN1866

Proper shipping name: RESIN SOLUTION
Class/Division: 3
Sub Risk: Not applicable.
Packing Group: III

Hazchem Code: •3Y
IERG: 14

International Air Transport Association (IATA) - Air Transport
UN No.: UN1866
Proper shipping name: RESIN SOLUTION
Class/Division: 3
Sub Risk: Not applicable.
Packing Group: III
Special Instructions: Forbidden UN/ICAO packaging not available

International Maritime Dangerous Goods Code (IMDG)- Marine Transport
UN No.: UN1866
Proper shipping name: RESIN SOLUTION
Class/Division: 3
Sub Risk: Not applicable.
Packing Group: III
Marine Pollutant: Not applicable.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Australian Inventory Status:
All components of this product are listed on or exempt from the Australian Inventory of Industrial Chemicals (AIIC). Conditions may apply prior to introduction for direct importers of this product, Please contact 3M Australia on 136 136 for further details.

Poison Schedule: This product is intended for Industrial or Professional Use only and therefore is not packaged and labelled in accordance with the requirements of the Standard for the Uniform Scheduling of Medicines and Poisons.

SECTION 16: Other information

Revision information:
Complete document review.

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Safety Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications.
Greenguard ® is a United States based program. The ‘Low VOC’ reference related to United States Federal and State regulations exemptions for some solvents.

3M Australia SDSs are available at www.3m.com.au

Safety Data Sheet

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This Safety Data Sheet has been prepared in accordance with the Preparation of Safety Data Sheets for Hazardous Chemicals Code of Practice (Safe Work Australia, December 2011)

SECTION 1: Identification

1.1. Product identifier
3M™ Cream Hardener (Red, White & Blue)

1.2. Recommended use and restrictions on use

Recommended use
Automotive, hardener for body fillers & glazes

For Industrial or Professional use only.

1.3. Supplier's details

Address:	3M Australia - Building A, 1 Rivett Road, North Ryde NSW 2113
Telephone:	136 136
E Mail:	productinfo.au@mmm.com
Website:	www.3m.com.au

1.4. Emergency telephone number
EMERGENCY: 1800 097 146 (Australia only)

SECTION 2: Hazard identification

This product is classified as a hazardous chemical according to the Model Work Health and Safety Regulations, 2011, in accordance with applicable State and Territory legislation.

Refer to Section 14 of this Safety Data Sheets for product Dangerous Goods Classification.

2.1. Classification of the substance or mixture
Organic Peroxide: Type E.
Serious Eye Damage/Irritation: Category 2.
Skin Sensitizer: Category 1B.
Specific Target Organ Toxicity (single exposure): Category 2.

2.2. Label elements
The label elements below were prepared in accordance with the Code of Practice on Preparation of Safety Data Sheets for Hazardous Chemicals (Safe Work Australia, December 2011). This information may be different from the actual product label.

Signal word
Warning

Symbols
Flame |Exclamation mark |Health Hazard |

Pictograms



Hazard statements

H242	Heating may cause a fire.
H319	Causes serious eye irritation.
H317	May cause an allergic skin reaction.
H371	May cause damage to organs: cardiovascular system | kidney/urinary tract | nervous system | respiratory system.

Precautionary statements
General:

P101	If medical advice is needed, have product container or label at hand.
P102	Keep out of reach of children.

Prevention:

P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P234	Keep only in original packaging.
P235	Keep cool.
P240	Ground and bond container and receiving equipment.
P260	Do not breathe dust/fume/gas/mist/vapours/spray.
P264	Wash thoroughly after handling.
P270	Do not eat, drink or smoke when using this product.
P272	Contaminated work clothing should not be allowed out of the workplace.
P280B	Wear protective gloves and eye/face protection.

Response:

P302 + P352	IF ON SKIN: Wash with plenty of soap and water.
P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P308 + P311	IF exposed or concerned: Call a POISON CENTER or doctor/physician.
P333 + P313	If skin irritation or rash occurs: Get medical advice/attention.
P337 + P313	IF eye irritation persists: Get medical advice/attention.
P362 + P364	Take off contaminated clothing and wash it before reuse.

Storage:

P403	Store in a well-ventilated place.
P405	Store locked up.
P410	Protect from sunlight.
P411	Store at temperatures not exceeding 32 ºC.
P420	Store separately.

Disposal:

P501	Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

2.3. Other assigned/identified product hazards
None known.

2.4. Other hazards which do not result in classification
May be harmful in contact with skin.
Very toxic to aquatic life with long lasting effects.

SECTION 3: Composition/information on ingredients

This material is a mixture.

Ingredient	CAS Nbr	% by Weight
Benzoyl Peroxide	94-36-0	30 - 60
Water	7732-18-5	10 - 30
Benzoic Acid, C9-11-Branched Alkyl Esters	131298-44-7	10 - 30
Zinc Stearate	557-05-1	1 - 10
Calcium Sulfate	7778-18-9	1 - 10
Ethylene Glycol	107-21-1	<= 7.5
Iron Oxide (FE2O3)	1309-37-1	<= 5
Oxirane, Polymer with Methyloxirane, Monobutyl Ether	9038-95-3	<= 5
Ferric Ammonium Ferrocyanide	25869-00-5	<= 1
Ferric Ferrocyanide	14038-43-8	<= 1

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation
Remove person to fresh air. If you feel unwell, get medical attention.

Skin contact
Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye contact
Immediately flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. Get medical attention.

If swallowed
Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

Allergic skin reaction (redness, swelling, blistering, and itching). Target organ effects. See Section 11 for additional details.

4.3. Indication of any immediate medical attention and special treatment required
This product contains ethylene glycol. If there is reasonable suspicion of ethylene glycol poisoning, intravenous (IV) administration with either fomepizole (preferred) or ethanol (if fomepizole is unavailable) should be considered as part of the medical management.

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture
Closed containers exposed to heat from fire may build pressure and explode. Part of the oxygen for combustion is supplied by the peroxide itself.

5.3. Special protective actions for fire-fighters
Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

Hazchem Code: 1W

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures
Evacuate area. Eliminate all ignition sources if safe to do so. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. WARNING ! A motor could be an ignition source and could cause flammable gases or vapours in the spill area to burn or explode. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions
Avoid release to the environment. For larger spills, cover drains and build dykes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up
Collect as much of the spilled material as possible using non-sparking tools. Place in a closed container approved for transportation by appropriate authorities. Clean up residue. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling
Do not use in a confined area with minimal air exchange. Keep out of reach of children. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Do not breathe dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse.

7.2. Conditions for safe storage including any incompatibilities
Keep container tightly closed. Protect from sunlight. Store away from heat. Store at temperatures not exceeding 32C. Keep cool. Keep only in original container. Store away from other materials. Keep/store away from clothing and other combustible materials.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limits
If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	CAS Nbr	Agency	Limit type	Additional comments
Ethylene Glycol	107-21-1	ACGIH	TWA(Vapor fraction):25	A4: Not class. as human

			ppm;STEL(Vapor fraction):50 ppm;STEL(Inhalable aerosol):10 mg/m3	carcin
Ethylene Glycol	107-21-1	Australia OELs	TWA(as vapor)(8 hours):52 mg/m3(20 ppm);TWA(as particulate)(8 hours):10 mg/m3;STEL(as vapor)(15 minutes):104 mg/m3(40 ppm)	SKIN
Iron Oxide (FE2O3)	1309-37-1	ACGIH	TWA(respirable fraction):5 mg/m3	A4: Not class. as human carcin
Iron Oxide (FE2O3)	1309-37-1	Australia OELs	TWA(as Fe, fume)(8 hours):5 mg/m3	
CYANIDES	14038-43-8	Australia OELs	TWA(as CN)(8 hours):5 mg/m3	SKIN
Calcium Sulfate	7778-18-9	ACGIH	TWA(inhalable fraction):10 mg/m3	
Calcium Sulfate	7778-18-9	Australia OELs	TWA(Inspirable dust)(8 hours):10 mg/m3	
Benzoyl Peroxide	94-36-0	ACGIH	TWA:5 mg/m3	A4: Not class. as human carcin
Benzoyl Peroxide	94-36-0	Australia OELs	TWA(8 hours):5 mg/m3	

ACGIH : American Conference of Governmental Industrial Hygienists
AIHA : American Industrial Hygiene Association
Australia OELs : Australia. Adopted National Exposure Standards for Atmospheric Contaminants in the Occupational Environment
CMRG : Chemical Manufacturer's Recommended Guidelines
TWA: Time-Weighted-Average
STEL: Short Term Exposure Limit
CEIL: Ceiling
Sen: Sensitiser
Sk: Absorption through the skin may be a significant source of exposure.

8.2. Exposure controls

8.2.1. Engineering controls
Provide ventilation adequate to maintain dust concentration below minimum explosive concentrations. Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:
Indirect vented goggles.

Select and use eye protection in accordance with AS/NZS 1336. Eye protection should comply with the performance specifications of AS/NZS 1337.

Skin/hand protection
Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.
Gloves made from the following material(s) are recommended: Polymer laminate

if this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron - polymer laminate

Select and use gloves according to AS/NZ 2161.

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:
Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.
Select and use respirators according to AS/NZS 1715. Respirators should comply with AS/NZS 1716 performance specifications. For information about respirators, call 3M on 1800 024 464.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Solid.
Specific Physical Form:	Paste
Colour	Red
Odour	Slight Ester
Odour threshold	*No data available.*
pH	*No data available.*
Melting point/Freezing point	*No data available.*
Boiling point/Initial boiling point/Boiling range	*No data available.*
Flash point	111 ºC [*Test Method:*Estimated]
Evaporation rate	*No data available.*
Flammability	Organic Peroxide: Type E.
Flammable Limits(LEL)	*Not applicable.*
Flammable Limits(UEL)	*Not applicable.*
Vapour pressure	*Not applicable.*
Vapor Density and/or Relative Vapor Density	*Not applicable.*
Density	1.2 g/cm3
Relative density	1.2 [@ 25 ºC] [*Ref Std:*WATER=1]
Water solubility	Negligible
Solubility- non-water	*No data available.*
Partition coefficient: n-octanol/water	*No data available.*
Autoignition temperature	*No data available.*
Decomposition temperature	*No data available.*
Kinematic Viscosity	*No data available.*
Volatile organic compounds (VOC)	0 - 90 g/l [*Test Method:*calculated SCAQMD rule 443.1]
Volatile organic compounds (VOC)	0 % weight [*Test Method:*calculated per CARB title 2]
Percent volatile	21 - 28.5 %
VOC less H2O & exempt solvents	0 - 121 g/l [*Test Method:*calculated SCAQMD rule 443.1]
Molecular weight	*Not applicable.*

Particle Characteristics	*Not applicable.*

SECTION 10: Stability and reactivity

10.1 Reactivity
This material may be reactive with certain agents under certain conditions - see the remaining headings in this section

10.2 Chemical stability
Stable. Stable unless exposed to heat, flames and drying conditions.

10.3. Conditions to avoid
Heat.

10.4. Possibility of hazardous reactions
Hazardous polymerisation will not occur.

10.5 Incompatible materials
Accelerators

10.6 Hazardous decomposition products

Substance	Condition
Carbon monoxide.	Not specified.
Carbon dioxide.	Not specified.
Toxic vapour, gas, particulate.	Not specified.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labelling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1 Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation
Respiratory tract irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Skin contact
May be harmful in contact with skin.
Allergic skin reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye contact
Severe eye irritation: Signs/symptoms may include significant redness, swelling, pain, tearing, cloudy appearance of the cornea, and impaired vision.

Ingestion
Gastrointestinal irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhoea. May cause additional health effects (see below).

Additional Health Effects:

Single exposure may cause target organ effects:
Cardiac effects: Signs/symptoms may include irregular heartbeat (arrhythmia), changes in heart rate, damage to heart muscle, heart attack, and may be fatal. Neurological effects: Signs/symptoms may include personality changes, lack of coordination, sensory loss, tingling or numbness of the extremities, weakness, tremors, and changes in blood pressure and heart rate. Respiratory effects: Signs/symptoms may include cough, shortness of breath, chest tightness, wheezing, increased heart rate, bluish coloured skin (cyanosis), sputum production, changes in lung function tests, and respiratory failure. Kidney/Bladder effects: Signs/symptoms may include changes in urine production, abdominal or lower back pain, increased protein in urine, increased blood urea nitrogen (BUN), blood in urine, and painful urination.

Toxicological Data
If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >2,000 - =5,000 mg/kg
Overall product	Inhalation-Dust/Mist(4 hr)		No data available; calculated ATE >12.5 mg/l
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
Benzoyl Peroxide	Dermal		LD50 estimated to be 2,000 - 5,000 mg/kg
Benzoyl Peroxide	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 24.3 mg/l
Benzoyl Peroxide	Ingestion	Rat	LD50 > 5,000 mg/kg
Benzoic Acid, C9-11-Branched Alkyl Esters	Dermal	Rabbit	LD50 > 2,000 mg/kg
Benzoic Acid, C9-11-Branched Alkyl Esters	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 5.5 mg/l
Benzoic Acid, C9-11-Branched Alkyl Esters	Ingestion	Rat	LD50 > 5,000 mg/kg
Calcium Sulfate	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 2.61 mg/l
Calcium Sulfate	Ingestion	Rat	LD50 > 1,581 mg/kg
Calcium Sulfate	Dermal	similar health hazards	LD50 estimated to be > 5,000 mg/kg
Zinc Stearate	Dermal	Rabbit	LD50 > 2,000 mg/kg
Zinc Stearate	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 50 mg/l
Zinc Stearate	Ingestion	Rat	LD50 > 2,000 mg/kg
Ethylene Glycol	Ingestion	Human	LD50 1,600 mg/kg
Ethylene Glycol	Inhalation-Dust/Mist (4 hours)	Other	LC50 estimated to be 5 - 12.5 mg/l
Ethylene Glycol	Dermal	Rabbit	9,530 mg/kg
Iron Oxide (FE2O3)	Dermal	Not available	LD50 3,100 mg/kg
Iron Oxide (FE2O3)	Ingestion	Not available	LD50 3,700 mg/kg
Oxirane, Polymer with Methyloxirane, Monobutyl Ether	Dermal	Rabbit	LD50 > 16,960 mg/kg
Oxirane, Polymer with Methyloxirane, Monobutyl Ether	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 5 mg/l
Oxirane, Polymer with Methyloxirane, Monobutyl Ether	Ingestion	Rat	LD50 4,240 mg/kg
Ferric Ferrocyanide	Dermal	Professional judgement	LD50 estimated to be > 5,000 mg/kg
Ferric Ammonium Ferrocyanide	Dermal	Rat	LD50 > 2,000 mg/kg
Ferric Ammonium Ferrocyanide	Ingestion	Rat	LD50 > 2,000 mg/kg
Ferric Ferrocyanide	Ingestion	similar compounds	LD50 > 2,000 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Benzoyl Peroxide	Rabbit	Minimal irritation
Benzoic Acid, C9-11-Branched Alkyl Esters	Rabbit	Minimal irritation
Calcium Sulfate	Rabbit	No significant irritation
Zinc Stearate	Rabbit	No significant irritation
Ethylene Glycol	Rabbit	Minimal irritation
Iron Oxide (FE2O3)	Rabbit	No significant irritation
Oxirane, Polymer with Methyloxirane, Monobutyl Ether	Rabbit	Minimal irritation
Ferric Ammonium Ferrocyanide	Rabbit	No significant irritation
Ferric Ferrocyanide	similar compounds	No significant irritation

Serious Eye Damage/Irritation

Name	Species	Value
Benzoyl Peroxide	Rabbit	Severe irritant
Benzoic Acid, C9-11-Branched Alkyl Esters	Rabbit	Mild irritant
Calcium Sulfate	Rabbit	Mild irritant
Zinc Stearate	Rabbit	No significant irritation
Ethylene Glycol	Rabbit	Mild irritant
Iron Oxide (FE2O3)	Rabbit	No significant irritation
Oxirane, Polymer with Methyloxirane, Monobutyl Ether	Rabbit	No significant irritation
Ferric Ammonium Ferrocyanide	Rabbit	Mild irritant
Ferric Ferrocyanide	similar compounds	No significant irritation

Skin Sensitisation

Name	Species	Value
Benzoyl Peroxide	Guinea pig	Sensitising
Benzoic Acid, C9-11-Branched Alkyl Esters	Guinea pig	Not classified
Calcium Sulfate	Guinea pig	Not classified
Zinc Stearate	Human	Not classified
Ethylene Glycol	Human	Not classified
Iron Oxide (FE2O3)	Human	Not classified
Ferric Ammonium Ferrocyanide	Mouse	Not classified
Ferric Ferrocyanide	similar compounds	Not classified

Respiratory Sensitisation

For the component/components, either no data are currently available or the data are not sufficient for classification.

Germ Cell Mutagenicity

Name	Route	Value
Benzoyl Peroxide	In Vitro	Not mutagenic
Benzoyl Peroxide	In vivo	Not mutagenic
Benzoic Acid, C9-11-Branched Alkyl Esters	In Vitro	Not mutagenic
Benzoic Acid, C9-11-Branched Alkyl Esters	In vivo	Not mutagenic
Calcium Sulfate	In Vitro	Not mutagenic
Calcium Sulfate	In vivo	Not mutagenic
Zinc Stearate	In Vitro	Not mutagenic
Ethylene Glycol	In Vitro	Not mutagenic
Ethylene Glycol	In vivo	Not mutagenic
Iron Oxide (FE2O3)	In Vitro	Not mutagenic
Ferric Ammonium Ferrocyanide	In Vitro	Not mutagenic

Ferric Ferrocyanide	In Vitro	Not mutagenic

Carcinogenicity

Name	Route	Species	Value
Benzoyl Peroxide	Ingestion	Multiple animal species	Not carcinogenic
Benzoyl Peroxide	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification
Ethylene Glycol	Ingestion	Multiple animal species	Not carcinogenic
Iron Oxide (FE2O3)	Inhalation	Human	Some positive data exist, but the data are not sufficient for classification
Oxirane, Polymer with Methyloxirane, Monobutyl Ether	Ingestion	Rat	Not carcinogenic

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test result	Exposure Duration
Benzoyl Peroxide	Ingestion	Not classified for female reproduction	Rat	NOAEL 1,000 mg/kg/day	premating & during gestation
Benzoyl Peroxide	Ingestion	Not classified for male reproduction	Rat	NOAEL 500 mg/kg/day	premating & during gestation
Benzoyl Peroxide	Ingestion	Not classified for development	Rat	NOAEL 500 mg/kg/day	premating & during gestation
Benzoic Acid, C9-11-Branched Alkyl Esters	Ingestion	Not classified for female reproduction	Rat	NOAEL 641 mg/kg/day	2 generation
Benzoic Acid, C9-11-Branched Alkyl Esters	Ingestion	Not classified for male reproduction	Rat	NOAEL 676 mg/kg/day	2 generation
Benzoic Acid, C9-11-Branched Alkyl Esters	Ingestion	Not classified for development	Rat	NOAEL 191 mg/kg/day	2 generation
Calcium Sulfate	Ingestion	Not classified for female reproduction	Rat	NOAEL 790 mg/kg/day	premating into lactation
Calcium Sulfate	Ingestion	Not classified for male reproduction	Rat	NOAEL 790 mg/kg/day	35 days
Calcium Sulfate	Ingestion	Not classified for development	Multiple animal species	NOAEL 1,600 mg/kg/day	during organogenesis
Ethylene Glycol	Dermal	Not classified for development	Mouse	NOAEL 3,549 mg/kg/day	during organogenesis
Ethylene Glycol	Ingestion	Not classified for development	Mouse	LOAEL 750 mg/kg/day	during organogenesis
Ethylene Glycol	Inhalation	Not classified for development	Mouse	NOAEL 1,000 mg/kg/day	during organogenesis
Oxirane, Polymer with Methyloxirane, Monobutyl Ether	Inhalation	Not classified for male reproduction	Rat	NOAEL 1 mg/l	2 weeks

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration

Ethylene Glycol	Ingestion	heart | nervous system | kidney and/or bladder | respiratory system	Causes damage to organs	Human	NOAEL Not available	poisoning and/or abuse
Ethylene Glycol	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	poisoning and/or abuse
Ethylene Glycol	Ingestion	liver	Not classified	Human	NOAEL Not available	poisoning and/or abuse
Oxirane, Polymer with Methyloxirane, Monobutyl Ether	Ingestion	nervous system	Not classified	Rat	NOAEL Not available	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Benzoic Acid, C9-11-Branched Alkyl Esters	Ingestion	heart | skin | endocrine system | gastrointestinal tract | bone, teeth, nails, and/or hair | hematopoietic system | liver | immune system | muscles | nervous system | eyes | kidney and/or bladder | respiratory system | vascular system	Not classified	Rat	NOAEL 619 mg/kg/day	91 days
Calcium Sulfate	Ingestion	liver | kidney and/or bladder | heart | endocrine system | gastrointestinal tract | hematopoietic system | immune system | nervous system | respiratory system	Not classified	Rat	NOAEL 790 mg/kg/day	35 days
Zinc Stearate	Ingestion	heart | endocrine system | gastrointestinal tract | hematopoietic system | liver | immune system | nervous system | eyes | kidney and/or bladder | respiratory system	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
Ethylene	Ingestion	kidney and/or	Some positive	Rat	NOAEL 200	2 years

Glycol		bladder	data exist, but the data are not sufficient for classification		mg/kg/day	
Ethylene Glycol	Ingestion	vascular system	Not classified	Rat	NOAEL 200 mg/kg/day	2 years
Ethylene Glycol	Ingestion	heart | hematopoietic system | liver | immune system | muscles	Not classified	Rat	NOAEL 1,000 mg/kg/day	2 years
Ethylene Glycol	Ingestion	respiratory system	Not classified	Mouse	NOAEL 12,000 mg/kg/day	2 years
Ethylene Glycol	Ingestion	skin | endocrine system | bone, teeth, nails, and/or hair | nervous system | eyes	Not classified	Multiple animal species	NOAEL 1,000 mg/kg/day	2 years
Iron Oxide (FE2O3)	Inhalation	pulmonary fibrosis | pneumoconiosis	Not classified	Human	NOAEL Not available	occupational exposure
Oxirane, Polymer with Methyloxirane, Monobutyl Ether	Inhalation	endocrine system | hematopoietic system | liver | nervous system	Not classified	Rat	NOAEL 1 mg/l	2 weeks
Oxirane, Polymer with Methyloxirane, Monobutyl Ether	Inhalation	kidney and/or bladder	Not classified	Rat	NOAEL 0.005 mg/l	2 weeks
Oxirane, Polymer with Methyloxirane, Monobutyl Ether	Inhalation	respiratory system	Not classified	Rat	LOAEL 0.001 mg/l	2 weeks
Oxirane, Polymer with Methyloxirane, Monobutyl Ether	Inhalation	heart	Not classified	Rat	NOAEL 0.5 mg/l	2 weeks
Oxirane, Polymer with Methyloxirane, Monobutyl Ether	Ingestion	liver | kidney and/or bladder	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 145 mg/kg/day	90 days
Oxirane, Polymer with Methyloxirane, Monobutyl Ether	Ingestion	hematopoietic system	Not classified	Rat	NOAEL 500 mg/kg/day	2 years
Oxirane, Polymer with Methyloxirane, Monobutyl Ether	Ingestion	heart | endocrine system | respiratory system	Not classified	Rat	NOAEL 3,770 mg/kg/day	90 days

Aspiration Hazard

For the component/components, either no data are currently available or the data are not sufficient for classification.

Exposure Levels
Refer Section **8.1 Control Parameters** of this Safety Data Sheet.

Interactive Effects
Not Determined

SECTION 12: Ecological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. Additional information leading to material classification in Section 2 is available upon request. In addition, environmental fate and effects data on ingredients may not be reflected in this section because an ingredient is present below the threshold for labelling, an ingredient is not expected to be available for exposure, or the data is considered not relevant to the material as a whole.

12.1. Toxicity

Acute aquatic hazard:
GHS Acute 1: Very toxic to aquatic life.

Chronic aquatic hazard:
GHS Chronic 1: Very toxic to aquatic life with long lasting effects.

No product test data available.

Material	CAS Number	Organism	Type	Exposure	Test endpoint	Test result
Benzoyl Peroxide	94-36-0	Green algae	Experimental	72 hours	EC50	0.071 mg/l
Benzoyl Peroxide	94-36-0	Rainbow trout	Experimental	96 hours	LC50	0.06 mg/l
Benzoyl Peroxide	94-36-0	Water flea	Experimental	48 hours	EC50	0.11 mg/l
Benzoyl Peroxide	94-36-0	Green algae	Experimental	72 hours	NOEC	0.02 mg/l
Benzoyl Peroxide	94-36-0	Water flea	Experimental	21 days	EC10	0.001 mg/l
Benzoyl Peroxide	94-36-0	Activated sludge	Experimental	30 minutes	EC50	35 mg/l
Benzoyl Peroxide	94-36-0	Redworm	Experimental	14 days	LC50	>1,000 mg/kg (Dry Weight)
Benzoyl Peroxide	94-36-0	Soil microbes	Experimental	28 days	EC50	2,300 mg/kg (Dry Weight)
Benzoic Acid, C9-11-Branched Alkyl Esters	131298-44-7	Green algae	Experimental	96 hours	No tox obs at lmt of water sol	>100 mg/l
Benzoic Acid, C9-11-Branched Alkyl Esters	131298-44-7	Rainbow trout	Experimental	96 hours	No tox obs at lmt of water sol	>100 mg/l
Benzoic Acid, C9-11-Branched Alkyl Esters	131298-44-7	Water flea	Experimental	48 hours	No tox obs at lmt of water sol	>100 mg/l
Benzoic Acid, C9-11-Branched Alkyl Esters	131298-44-7	Fathead minnow	Experimental	33 days	No tox obs at lmt of water sol	>100 mg/l
Benzoic Acid, C9-11-Branched Alkyl Esters	131298-44-7	Green algae	Experimental	96 hours	No tox obs at lmt of water sol	>100 mg/l
Benzoic Acid, C9-11-Branched Alkyl Esters	131298-44-7	Midge	Experimental	28 days	NOEC	64.7 mg/kg (Dry Weight)
Benzoic Acid, C9-11-Branched Alkyl Esters	131298-44-7	Water flea	Experimental	21 days	No tox obs at lmt of water sol	>100 mg/l
Benzoic Acid, C9-11-Branched Alkyl Esters	131298-44-7	Activated sludge	Experimental	3 hours	EC50	>100 mg/l
Calcium Sulfate	7778-18-9	Activated sludge	Estimated	3 hours	NOEC	1,000 mg/l
Calcium Sulfate	7778-18-9	Algae or other aquatic plants	Experimental	96 hours	EC50	3,200 mg/l
Calcium Sulfate	7778-18-9	Bluegill	Experimental	96 hours	LC50	>2,980 mg/l

Calcium Sulfate	7778-18-9	Water flea	Experimental	48 hours	LC50	>1,970 mg/l
Calcium Sulfate	7778-18-9	Water flea	Estimated	21 days	NOEC	1,270 mg/l
Zinc Stearate	557-05-1	Water flea	Experimental	48 hours	EC50	>100 mg/l
Zinc Stearate	557-05-1	Zebra Fish	Experimental	96 hours	No tox obs at lmt of water sol	>100 mg/l
Ethylene Glycol	107-21-1	Bacteria	Experimental	16 hours	EC50	10,000 mg/l
Ethylene Glycol	107-21-1	Fathead minnow	Experimental	96 hours	LC50	8,050 mg/l
Ethylene Glycol	107-21-1	Green algae	Experimental	72 hours	EC50	>1,000 mg/l
Ethylene Glycol	107-21-1	Water flea	Experimental	48 hours	EC50	>1,100 mg/l
Ethylene Glycol	107-21-1	Green algae	Experimental	72 hours	NOEC	1,000 mg/l
Ethylene Glycol	107-21-1	Water flea	Experimental	21 days	NOEC	100 mg/l
Iron Oxide (FE2O3)	1309-37-1	Green algae	Experimental	72 hours	No tox obs at lmt of water sol	>100 mg/l
Iron Oxide (FE2O3)	1309-37-1	Water flea	Experimental	48 hours	No tox obs at lmt of water sol	>100 mg/l
Iron Oxide (FE2O3)	1309-37-1	Zebra Fish	Experimental	96 hours	No tox obs at lmt of water sol	>100 mg/l
Iron Oxide (FE2O3)	1309-37-1	Green algae	Experimental	72 hours	No tox obs at lmt of water sol	>100 mg/l
Iron Oxide (FE2O3)	1309-37-1	Water flea	Experimental	21 days	No tox obs at lmt of water sol	>100 mg/l
Iron Oxide (FE2O3)	1309-37-1	Activated sludge	Experimental	3 hours	EC50	>10,000 mg/l
Oxirane, Polymer with Methyloxirane, Monobutyl Ether	9038-95-3	Fathead minnow	Experimental	96 hours	LC50	24,500 mg/l
Oxirane, Polymer with Methyloxirane, Monobutyl Ether	9038-95-3	Water flea	Experimental	48 hours	EC50	21,000 mg/l
Oxirane, Polymer with Methyloxirane, Monobutyl Ether	9038-95-3	Activated sludge	Experimental	16 hours	IC50	32,000 mg/l
Ferric Ammonium Ferrocyanide	25869-00-5	Water flea	Endpoint not reached	24 hours	EC50	>100 mg/l
Ferric Ammonium Ferrocyanide	25869-00-5	Activated sludge	Experimental	3 hours	NOEC	100 mg/l
Ferric Ammonium Ferrocyanide	25869-00-5	Common Carp	Experimental	96 hours	LC50	>100 mg/l
Ferric Ammonium Ferrocyanide	25869-00-5	Green algae	Experimental	72 hours	EC50	9.7 mg/l
Ferric Ammonium Ferrocyanide	25869-00-5	Green algae	Experimental	72 hours	NOEC	8 mg/l
Ferric Ammonium Ferrocyanide	25869-00-5	Water flea	Experimental	21 days	EC10	0.168 mg/l
Ferric Ferrocyanide	14038-43-8	Golden Orfe	Estimated	96 hours	LC50	>100 mg/l

12.2. Persistence and degradability

Material	CAS Number	Test type	Duration	Study Type	Test result	Protocol
Benzoyl Peroxide	94-36-0	Experimental Biodegradation	28 days	BOD	71 %BOD/ThOD	OECD 301D - Closed bottle test
Benzoyl Peroxide	94-36-0	Experimental Hydrolysis		Hydrolytic half-life	5.2 hours (t 1/2)	OECD 111 Hydrolysis func of pH
Benzoic Acid, C9-11-Branched Alkyl Esters	131298-44-7	Experimental Biodegradation	28 days	BOD	77.7 %BOD/ThOD	OECD 301F - Manometric respirometry
Calcium Sulfate	7778-18-9	Data not available-insufficient	N/A	N/A	N/A	N/A

Zinc Stearate	557-05-1	Experimental Biodegradation	28 days	BOD	14.6 %BOD/ThOD	OECD 301D - Closed bottle test
Ethylene Glycol	107-21-1	Experimental Biodegradation	14 days	BOD	90 %BOD/ThOD	OECD 301C - MITI test (I)
Iron Oxide (FE2O3)	1309-37-1	Data not available-insufficient	N/A	N/A	N/A	N/A
Oxirane, Polymer with Methyloxirane, Monobutyl Ether	9038-95-3	Experimental Biodegradation	28 days	CO2 evolution	45 %CO2 evolution/THCO2 evolution (does not pass 10-day window)	similar to OECD 301B
Ferric Ammonium Ferrocyanide	25869-00-5	Data not available-insufficient	N/A	N/A	N/A	N/A
Ferric Ferrocyanide	14038-43-8	Data not available-insufficient	N/A	N/A	N/A	N/A

12.3 : Bioaccumulative potential

Material	CAS Number	Test type	Duration	Study Type	Test result	Protocol
Benzoyl Peroxide	94-36-0	Experimental Bioconcentration		Log Kow	3.2	OECD 117 log Kow HPLC method
Benzoic Acid, C9-11-Branched Alkyl Esters	131298-44-7	Modeled Bioconcentration		Bioaccumulation factor	288	Catalogic™
Benzoic Acid, C9-11-Branched Alkyl Esters	131298-44-7	Experimental Bioconcentration		Log Kow	4.61	EC A.8 Partition Coefficient
Calcium Sulfate	7778-18-9	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Zinc Stearate	557-05-1	Experimental Bioconcentration		Log Kow	4.64	OECD 117 log Kow HPLC method
Ethylene Glycol	107-21-1	Experimental Bioconcentration		Log Kow	-1.36	
Iron Oxide (FE2O3)	1309-37-1	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Oxirane, Polymer with Methyloxirane, Monobutyl Ether	9038-95-3	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Ferric Ammonium Ferrocyanide	25869-00-5	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Ferric Ferrocyanide	14038-43-8	Data not available or insufficient for classification	N/A	N/A	N/A	N/A

12.4. Mobility in soil
Please contact manufacturer for more details

12.5 Other adverse effects
No information available.

SECTION 13: Disposal considerations

13.1. Disposal methods
Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of waste product in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a

permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes.

SECTION 14: Transport Information

Australian Dangerous Goods Code (ADG) - Road/Rail Transport
UN No.: UN3108
Proper shipping name: ORGANIC PEROXIDE TYPE E, SOLID , (Dibenzoyl Peroxide (as a paste), <= 52%)
Class/Division: 5.2
Sub Risk: Not applicable.
Packing Group: Not applicable.
Special Instructions: Limited quantity may apply
Hazchem Code: 1W
IERG: 32

International Air Transport Association (IATA) - Air Transport
UN No.: UN3108
Proper shipping name: ORGANIC PEROXIDE TYPE E, SOLID , (Dibenzoyl Peroxide (as a paste), <= 52%)
Class/Division: 5.2
Sub Risk: Not applicable.
Packing Group: Not applicable.

International Maritime Dangerous Goods Code (IMDG)- Marine Transport
UN No.: UN3108
Proper shipping name: ORGANIC PEROXIDE TYPE E, SOLID , (Dibenzoyl Peroxide (as a paste), <= 52%)
Class/Division: 5.2
Sub Risk: Not applicable.
Packing Group: Not applicable.
Marine Pollutant: Not applicable.
Special Instructions: Limited quantity may apply

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Australian Inventory Status:
All components of this product are listed on or exempt from the Australian Inventory of Industrial Chemicals (AIIC). Conditions may apply prior to introduction for direct importers of this product, Please contact 3M Australia on 136 136 for further details.

Poison Schedule: This product is intended for Industrial or Professional Use only and therefore is not packaged and labelled in accordance with the requirements of the Standard for the Uniform Scheduling of Medicines and Poisons.

SECTION 16: Other information

Revision information:
Complete document review.

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Safety Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications.
Greenguard ® is a United States based program. The ‘Low VOC’ reference related to United States Federal and State regulations exemptions for some solvents.

3M Australia SDSs are available at www.3m.com.au