Safety Data Sheet

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Document group:	18-0732-0	**Version number:**	7.02
Revision date:	28/10/2026	**Supersedes date:**	20/01/2026
Transportation version number:			

This Safety Data Sheet has been prepared in accordance with the REACH Regulation (1907/2006), as amended for GB.

IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

1.1. Product identifier
3M™ Scotch-Weld™ Urethane Adhesive DP604NS Black

Product Identification Numbers
62-2648-5031-4

7100148738

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses
Structural adhesive.

1.3. Details of the supplier of the safety data sheet

Address:	3M United Kingdom PLC, 3M Centre, Cain Road, Bracknell, Berkshire, RG12 8HT.
Telephone:	+44 (0)1344 858 000
E Mail:	ner-productstewardship@mmm.com
Website:	www.3M.com/uk

1.4. Emergency telephone number
+44 (0)1344 858 000

This product is a kit or a multipart product which consists of multiple, independently packaged components. A Safety Data Sheet for each of these components is included. Please do not separate the component Safety Data Sheets from this cover page. The document numbers of the MSDSs for components of this product are:

18-0723-9, 18-0718-9

TRANSPORTATION INFORMATION

Refer to section 14 of the kit components for transport information.

KIT LABEL

2.1. Classification of the substance or mixture
The retained CLP Regulation (EU) No 1272/2008 as amended for Great Britain

CLASSIFICATION:
Skin Corrosion/Irritation, Category 2 - Skin Irrit. 2; H315
Serious Eye Damage/Eye Irritation, Category 1 - Eye Dam. 1; H318
Respiratory Sensitization, Category 1 - Resp. Sens. 1; H334
Skin Sensitization, Category 1 - Skin Sens. 1; H317
Carcinogenicity, Category 2 - Carc. 2; H351
Specific Target Organ Toxicity-Repeated Exposure, Category 2 - STOT RE 2; H373
Specific Target Organ Toxicity-Single Exposure, Category 3 - STOT SE 3; H335
Hazardous to the Aquatic Environment (Chronic), Category 2 - Aquatic Chronic 2; H411

For full text of H phrases, see Section 16.

2.2. Label elements
The retained CLP Regulation (EU) No 1272/2008 as amended for Great Britain

SIGNAL WORD
DANGER.

Symbols
GHS05 (Corrosion) |GHS07 (Exclamation mark) |GHS08 (Health Hazard) |GHS09 (Environment) |

Pictograms



Contains:
m-Xylene-.alpha.alpha'.-diamine; 4,4'-Diisocyanatodiphenylmethane Polymer; 4,4'-methylenedi(cyclohexyl isocyanate); diethylmethylbenzenediamine

HAZARD STATEMENTS:

H315	Causes skin irritation.
H318	Causes serious eye damage.
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H317	May cause an allergic skin reaction.
H351	Suspected of causing cancer.
H335	May cause respiratory irritation.
H373	May cause damage to organs through prolonged or repeated exposure: endocrine system | liver.
H411	Toxic to aquatic life with long lasting effects.

PRECAUTIONARY STATEMENTS

Prevention:

P260A	Do not breathe vapours.
P280I	Wear protective gloves, eye protection, face protection, and respiratory protection.

Response:

P304 + P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310	Immediately call a POISON CENTRE or doctor/physician.
P342 + P311	If experiencing respiratory symptoms: Call a POISON CENTRE or doctor/physician.

For containers not exceeding 125 ml the following Hazard and Precautionary statements may be used:

<=125 ml Hazard statements

H318	Causes serious eye damage.
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H317	May cause an allergic skin reaction.
H351	Suspected of causing cancer.

<=125 ml Precautionary statements

Prevention:

P260A	Do not breathe vapours.
P280I	Wear protective gloves, eye protection, face protection, and respiratory protection.

Response:

P304 + P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310	Immediately call a POISON CENTRE or doctor/physician.
P342 + P311	If experiencing respiratory symptoms: Call a POISON CENTRE or doctor/physician.

Refer to Safety Data Sheet for component % unknown values (www.3M.com/msds).

Information required per Regulation (EU) 2020/1149 as regards diisocyanates:
As from 24 August 2023 adequate training is required before industrial or professional use. Further information can be found at feica.eu/Puinfo

Revision information:
Kit: Component document group number(s) information was modified.
Section 2: <125ml Precautionary - Prevention information was modified.
Label: CLP Precautionary - Prevention information was modified.
Label: Graphic information was modified.

Safety Data Sheet

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Document group:	18-0718-9	**Version number:**	8.01
Revision date:	10/10/2025	**Supersedes date:**	03/10/2025

This Safety Data Sheet has been prepared in accordance with the REACH Regulation (1907/2006), as amended for GB.

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier
3M(TM) Scotch-Weld(TM) Urethane Adhesive DP604NS Black and Urethane Adhesive 604NS Black, Part B

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses
Structural adhesive.

1.3. Details of the supplier of the safety data sheet

Address:	3M United Kingdom PLC, 3M Centre, Cain Road, Bracknell, Berkshire, RG12 8HT.
Telephone:	+44 (0)1344 858 000
E Mail:	ner-productstewardship@mmm.com
Website:	www.3M.com/uk

1.4. Emergency telephone number
+44 (0)1344 858 000

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture
The retained CLP Regulation (EU) No 1272/2008 as amended for Great Britain

The health and environmental classifications of this material have been derived using the calculation method, except in cases where test data are available or the physical form impacts classification. Classification(s) based on test data or physical form are noted below, if applicable.

CLASSIFICATION:
Skin Corrosion/Irritation, Category 2 - Skin Irrit. 2; H315
Serious Eye Damage/Eye Irritation, Category 1 - Eye Dam. 1; H318
Skin Sensitization, Category 1 - Skin Sens. 1; H317
Specific Target Organ Toxicity-Repeated Exposure, Category 2 - STOT RE 2; H373
Hazardous to the Aquatic Environment (Chronic), Category 2 - Aquatic Chronic 2; H411

For full text of H phrases, see Section 16.

2.2. Label elements
The retained CLP Regulation (EU) No 1272/2008 as amended for Great Britain

SIGNAL WORD
DANGER.

Symbols
GHS05 (Corrosion) |GHS07 (Exclamation mark) |GHS08 (Health Hazard) |GHS09 (Environment) |

Pictograms



Ingredient	CAS Nbr	EC No.	% by Wt
diethylmethylbenzenediamine	68479-98-1	270-877-4	5 - 20
Polyol	Trade Secret		1 - 10
m-xylene-alpha, alpha'-diamine	1477-55-0	216-032-5	< 5

HAZARD STATEMENTS:

H315	Causes skin irritation.
H318	Causes serious eye damage.
H317	May cause an allergic skin reaction.
H373	May cause damage to organs through prolonged or repeated exposure: endocrine system | liver.
H411	Toxic to aquatic life with long lasting effects.

PRECAUTIONARY STATEMENTS

Prevention:

P260A	Do not breathe vapours.
P273	Avoid release to the environment.
P280B	Wear protective gloves and eye/face protection.

Response:

P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310	Immediately call a POISON CENTRE or doctor/physician.
P333 + P313	If skin irritation or rash occurs: Get medical advice/attention.

For containers not exceeding 125 ml the following Hazard and Precautionary statements may be used:

<=125 ml Hazard statements

H318	Causes serious eye damage.
H317	May cause an allergic skin reaction.

<=125 ml Precautionary statements

Prevention:

P260A	Do not breathe vapours.
P280B	Wear protective gloves and eye/face protection.

Response:

P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310	Immediately call a POISON CENTRE or doctor/physician.
P333 + P313	If skin irritation or rash occurs: Get medical advice/attention.

Contains 73% of components with unknown hazards to the aquatic environment.

2.3. Other hazards

Persons previously sensitised to amines may develop a cross-sensitisation reaction to certain other amines.
This material does not contain any substances that are assessed to be a PBT or vPvB

SECTION 3: Composition/information on ingredients

3.1. Substances
Not applicable

3.2. Mixtures

Ingredient	Identifier(s)	%	Classification according to Regulation (EC) No. 1272/2008 [CLP], as amended for GB
Polyether Polyol	(CAS-No.) 9082-00-2	60 - 90	Substance not classified as hazardous
diethylmethylbenzenediamine	(CAS-No.) 68479-98-1 (EC-No.) 270-877-4	5 - 20	Acute Tox. 4, H312 Acute Tox. 4, H302 Eye Irrit. 2, H319 STOT RE 2, H373 Aquatic Acute 1, H400,M=1 Aquatic Chronic 1, H410,M=1 Nota C
Polyol	Trade Secret	1 - 10	Substance not classified as hazardous
m-xylene-alpha, alpha'-diamine	(CAS-No.) 1477-55-0 (EC-No.) 216-032-5	< 5	EUH071 Acute Tox. 4, H332 Acute Tox. 4, H302 Skin Corr. 1B, H314 Eye Dam. 1, H318 Skin Sens. 1A, H317 Aquatic Chronic 3, H412

Please see section 16 for the full text of any H statements referred to in this section

For information on ingredient occupational exposure limits or PBT or vPvB status, see sections 8 and 12 of this SDS

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation
Remove person to fresh air. If you feel unwell, get medical attention.

Skin contact
Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye contact
Immediately flush with large amounts of water for at least 15 minutes. Remove contact lenses if easy to do. Continue rinsing. Immediately get medical attention.

If swallowed
Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed
The most important symptoms and effects based on the GB CLP classification include:
Irritation to the skin (localized redness, swelling, itching, and dryness). Allergic skin reaction (redness, swelling, blistering, and itching). Serious damage to the eyes (corneal cloudiness, severe pain, tearing, ulcerations, and significantly impaired or loss of vision). Target organ effects. See Section 11 for additional details.

4.3. Indication of any immediate medical attention and special treatment required
Not applicable

SECTION 5: Fire-fighting measures

5.1. Extinguishing media
In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture
None inherent in this product.

Hazardous Decomposition or By-Products

Substance	Condition
Aldehydes.	During combustion.
Carbon monoxide	During combustion.
Carbon dioxide.	During combustion.
Oxides of nitrogen.	During combustion.
Toxic vapour, gas, particulate.	During combustion.

5.3. Advice for fire-fighters
Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures
Use personal protective equipment based on the results of an exposure assessment. Refer to Section 8 for PPE recommendations. If anticipated exposure resulting from an accidental release exceeds the protective capabilities of the PPE listed in Section 8, or are unknown, select PPE that offers an appropriate level of protection. Consider the physical and chemical hazards of the material when doing so. Examples of PPE ensembles for emergency response could include wearing bunker gear for a release of flammable material; wearing chemical protective clothing if the spilled material is a corrosive, a sensitizer, a significant dermal irritant, or can be absorbed through the skin; or donning a positive pressure supplied-air respirator for chemicals with inhalation hazards. For information regarding physical and health hazards, refer to sections 2 and 11 of the SDS. Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapours, in accordance with good industrial hygiene practice.

6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dykes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up
Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorised person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and Safety Data Sheet. Seal the container. Dispose of collected material as soon as possible.

6.4. Reference to other sections
Refer to Section 8 and Section 13 for more information

SECTION 7: Handling and storage

7.1. Precautions for safe handling
For industrial/occupational use only. Not for consumer sale or use. Do not breathe dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidising agents (eg. chlorine, chromic acid etc.)

7.2. Conditions for safe storage including any incompatibilities
Store away from acids. Store away from oxidising agents.

7.3. Specific end use(s)
See information in Section 7.1 and 7.2 for handling and storage recommendations. See Section 8 for exposure controls and personal protection recommendations.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limits
No occupational exposure limit values exist for any of the components listed in Section 3 of this Safety Data Sheet.

Biological limit values
No biological limit values exist for any of the components listed in Section 3 of this safety data sheet.

8.2. Exposure controls

8.2.1. Engineering controls
Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:
Full face shield.
Indirect vented goggles.

Applicable Norms/Standards

Use eye/face protection conforming to EN 166

Skin/hand protection
Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.
Gloves made from the following material(s) are recommended:

Material	Thickness (mm)	Breakthrough Time
Polymer laminate	No data available	No data available

Applicable Norms/Standards
Use gloves tested to EN 374

If this product is used in a manner that presents a higher potential for exposure (e.g., spraying, high splash potential, etc.), then use of a protective apron may be necessary. See recommended glove material(s) for determining appropriate apron material(s). If a glove material is not available as an apron, polymer laminate is a suitable option.

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:
Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

Applicable Norms/Standards
Use a respirator conforming to EN 140 or EN 136: filter types A & P

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Liquid.
Specific Physical Form:	Viscous.
Colour	Dark Amber, Green, Light Amber
Odor	Slight Ammoniacal
Odour threshold	*No data available.*
Melting point/freezing point	*No data available.*
Boiling point/boiling range	>=210 ºC
Flammability	Not applicable.
Flammable Limits(LEL)	*Not applicable.*
Flammable Limits(UEL)	*Not applicable.*
Flash point	>=143.3 ºC [*Test Method:*Tagliabue closed cup]
Autoignition temperature	*Not applicable.*
Decomposition temperature	*No data available.*
pH	*substance/mixture is non-soluble (in water)*
Kinematic Viscosity	1,546 mm²/sec
Water solubility	Negligible
Solubility- non-water	*No data available.*
Partition coefficient: n-octanol/water	*No data available.*

Vapour pressure	*Not applicable.*
Density	1.035 g/ml
Relative density	1.035 [*Ref Std:*WATER=1]
Relative Vapour Density	>=1 [*Ref Std:*AIR=1]
Particle Characteristics	*Not applicable.*

9.2. Other information

9.2.2 Other safety characteristics

EU Volatile Organic Compounds	*No data available.*
Evaporation rate	<=1 [*Ref Std:*WATER=1]
Molecular weight	*No data available.*

SECTION 10: Stability and reactivity

10.1 Reactivity
This material may be reactive with certain agents under certain conditions - see the remaining headings in this section

10.2 Chemical stability
Stable.

10.3 Possibility of hazardous reactions
Hazardous polymerisation will not occur.

10.4 Conditions to avoid
Heat is generated during cure. Do not cure a mass larger than 50 grams in a confined space to prevent a premature exothermic reaction with production of intense heat and smoke.

10.5 Incompatible materials
Strong acids.
Strong oxidising agents.

10.6 Hazardous decomposition products

Substance	**Condition**
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not agree with the material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 11 are based on UN GHS calculation rules and classifications derived from 3M assessments.

11.1. Information on hazard classes as defined in the retained CLP Regulation (EU) No 1272/2008, as amended for Great Britain.

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation

Respiratory tract irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Skin contact
Skin Irritation: Signs/symptoms may include localised redness, swelling, itching, dryness, cracking, blistering, and pain. Allergic skin reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye contact
Corrosive (eye burns): Signs/symptoms may include cloudy appearance of the cornea, chemical burns, severe pain, tearing, ulcerations, significantly impaired vision or complete loss of vision.

Ingestion
May be harmful if swallowed.
Gastrointestinal irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhoea. May cause additional health effects (see below).

Additional Health Effects:

Prolonged or repeated exposure may cause target organ effects:
Liver effects: Signs/symptoms may include loss of appetite, weight loss, fatigue, weakness, abdominal tenderness and jaundice. Endocrine effects: Signs/symptoms may include disruption of gonadal, thyroid, adrenal, or pancreatic function, changes in hormone production, alterations in circulating hormone levels, and/or changes in tissue response to hormones.

Additional information:
Persons previously sensitised to amines may develop a cross-sensitisation reaction to certain other amines. Increased numbers of tumors in the liver, thyroid, and possibly the mammary glands were observed in rats given DETDA (CAS No. 68479-98-1) in their diet for two years.

Toxicological Data
If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >5,000 mg/kg
Overall product	Ingestion		No data available; calculated ATE >2,000 - =5,000 mg/kg
Polyether Polyol	Dermal	similar compounds	LD50 > 2,000 mg/kg
Polyether Polyol	Inhalation-Dust/Mist (4 hours)	similar compounds	LC50 > 3.2 mg/l
Polyether Polyol	Ingestion	similar compounds	LD50 > 5,000 mg/kg
diethylmethylbenzenediamine	Dermal	Rat	LD50 > 2,000 mg/kg
diethylmethylbenzenediamine	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.61 mg/l
diethylmethylbenzenediamine	Ingestion	Rat	LD50 472 mg/kg
Polyol	Dermal	Rat	LD50 > 2,000 mg/kg
Polyol	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 50 mg/l
Polyol	Ingestion	Rat	LD50 4,600 mg/kg
m-xylene-alpha, alpha'-diamine	Dermal	Rabbit	LD50 > 2,000 mg/kg
m-xylene-alpha, alpha'-diamine	Inhalation-Dust/Mist (4 hours)	Rat	LC50 1.2 mg/l

m-xylene-alpha, alpha'-diamine	Ingestion	Rat	LD50 980 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Polyether Polyol	similar compounds	Minimal irritation
diethylmethylbenzenediamine	Rabbit	No significant irritation
Polyol	Rabbit	No significant irritation
m-xylene-alpha, alpha'-diamine	Rat	Corrosive

Serious Eye Damage/Irritation

Name	Species	Value
Polyether Polyol	similar compounds	Mild irritant
diethylmethylbenzenediamine	Rabbit	Severe irritant
Polyol	Rabbit	Mild irritant
m-xylene-alpha, alpha'-diamine	Rabbit	Corrosive

Skin Sensitisation

Name	Species	Value
Polyether Polyol	similar compounds	Not classified
diethylmethylbenzenediamine	Human	Not classified
m-xylene-alpha, alpha'-diamine	Guinea pig	Sensitising

Respiratory Sensitisation

For the component/components, either no data is currently available or the data is not sufficient for classification.

Germ Cell Mutagenicity

Name	Route	Value
Polyether Polyol	In Vitro	Not mutagenic
diethylmethylbenzenediamine	In Vitro	Some positive data exist, but the data are not sufficient for classification
diethylmethylbenzenediamine	In vivo	Some positive data exist, but the data are not sufficient for classification
m-xylene-alpha, alpha'-diamine	In Vitro	Not mutagenic
m-xylene-alpha, alpha'-diamine	In vivo	Not mutagenic

Carcinogenicity

Name	Route	Species	Value
diethylmethylbenzenediamine	Ingestion	Rat	Some positive data exist, but the data are not sufficient for classification

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test result	Exposure Duration
m-xylene-alpha, alpha'-diamine	Ingestion	Not classified for female reproduction	Rat	NOAEL 450 mg/kg/day	premating into lactation
m-xylene-alpha, alpha'-diamine	Ingestion	Not classified for male reproduction	Rat	NOAEL 450	48 days

				mg/kg/day	
m-xylene-alpha, alpha'-diamine	Ingestion	Not classified for development	Rat	NOAEL 450 mg/kg/day	premating into lactation

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
m-xylene-alpha, alpha'-diamine	Inhalation	respiratory irritation	May cause respiratory irritation	similar health hazards	NOAEL Not avaliable	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
diethylmethylbenzenediamine	Ingestion	liver	Causes damage to organs through prolonged or repeated exposure	Rat	LOAEL 0.4 mg/kg/day	24 months
diethylmethylbenzenediamine	Ingestion	endocrine system	May cause damage to organs though prolonged or repeated exposure	Rat	NOAEL 1.4 mg/kg/day	24 months
diethylmethylbenzenediamine	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 2.8 mg/kg/day	24 months
diethylmethylbenzenediamine	Ingestion	eyes	Not classified	Rat	NOAEL 1.4 mg/kg/day	24 months
diethylmethylbenzenediamine	Ingestion	heart | skin | bone, teeth, nails, and/or hair | hematopoietic system | immune system | muscles | nervous system | respiratory system	Not classified	Rat	NOAEL 3.5 mg/kg/day	24 months
m-xylene-alpha, alpha'-diamine	Inhalation	respiratory system	Not classified	Rat	NOAEL 0.005 mg/l	13 weeks
m-xylene-alpha, alpha'-diamine	Inhalation	heart | skin | endocrine system | gastrointestinal tract | bone, teeth, nails, and/or hair | hematopoietic system | liver | immune system | muscles | nervous system | eyes | kidney and/or bladder | vascular system	Not classified	Rat	NOAEL 0.03 mg/l	13 weeks
m-xylene-alpha, alpha'-diamine	Ingestion	endocrine system | hematopoietic system	Not classified	Rat	NOAEL 600 mg/kg/day	28 days
m-xylene-alpha, alpha'-diamine	Ingestion	gastrointestinal tract	Not classified	Rat	NOAEL 150 mg/kg/day	28 days
m-xylene-alpha, alpha'-diamine	Ingestion	heart | liver | immune system | kidney and/or bladder	Not classified	Rat	NOAEL 600 mg/kg/day	28 days

Aspiration Hazard
For the component/components, either no data is currently available or the data is not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

11.2. Information on other hazards

This material does not contain any substances that are assessed to be an endocrine disruptor for human health.

SECTION 12: Ecological information

The information below may not agree with the material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 12 are based on UN GHS calculation rules and classifications derived from 3M assessments.

12.1. Toxicity

No product test data available.

Material	CAS #	Organism	Type	Exposure	Test endpoint	Test result
Polyether Polyol	9082-00-2	N/A	Data not available or insufficient for classification	N/A	N/A	N/A
diethylmethylbenzenediamine	68479-98-1	Bacteria	Experimental	16 hours	EC10	170 mg/l
diethylmethylbenzenediamine	68479-98-1	Green algae	Experimental	72 hours	EC50	104 mg/l
diethylmethylbenzenediamine	68479-98-1	Water flea	Experimental	48 hours	EC50	0.5 mg/l
diethylmethylbenzenediamine	68479-98-1	Green algae	Experimental	72 hours	NOEC	32 mg/l
Polyol	Trade Secret	Golden Orfe	Experimental	96 hours	LC50	>1,000 mg/l
Polyol	Trade Secret	Green algae	Experimental	72 hours	ErC50	>100 mg/l
Polyol	Trade Secret	Water flea	Experimental	48 hours	EC50	>100 mg/l
Polyol	Trade Secret	Green algae	Experimental	72 hours	NOEC	>100 mg/l
m-xylene-alpha, alpha'-diamine	1477-55-0	Activated sludge	Experimental	30 minutes	EC50	>1,000 mg/l
m-xylene-alpha, alpha'-diamine	1477-55-0	Bacteria	Experimental	16 hours	EC10	24 mg/l
m-xylene-alpha, alpha'-diamine	1477-55-0	Green algae	Experimental	72 hours	ErC50	28 mg/l
m-xylene-alpha, alpha'-diamine	1477-55-0	Medaka	Experimental	96 hours	LC50	87.6 mg/l
m-xylene-alpha, alpha'-diamine	1477-55-0	Water flea	Experimental	48 hours	EC50	15.2 mg/l
m-xylene-alpha, alpha'-diamine	1477-55-0	Green algae	Experimental	72 hours	NOEC	9.8 mg/l
m-xylene-alpha, alpha'-diamine	1477-55-0	Water flea	Experimental	21 days	NOEC	4.7 mg/l

12.2. Persistence and degradability

Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol
Polyether Polyol	9082-00-2	Modeled Biodegradation	28 days	BOD	20 %BOD/ThOD	Catalogic™
diethylmethylbenzenediamine	68479-98-1	Experimental Biodegradation	28 days	BOD	<1 %BOD/ThOD	OECD 301D - Closed bottle test
Polyol	Trade Secret	Experimental Biodegradation	28 days	CO2 evolution	38 %CO2 evolution/THCO2 evolution	OECD 301B - Modified sturm or CO2
m-xylene-alpha, alpha'-diamine	1477-55-0	Experimental Biodegradation	28 days	CO2 evolution	49 %CO2 evolution/THCO2 evolution	OECD 301B - Modified sturm or CO2
m-xylene-alpha, alpha'-diamine	1477-55-0	Experimental Aquatic Inherent Biodegrad.	28 days	BOD	22 %BOD/ThOD	OECD 302C - Modified MITI (II)

12.3 : Bioaccumulative potential

Material	Cas No.	Test type	Duration	Study Type	Test result	Protocol
Polyether Polyol	9082-00-2	Modeled Bioconcentration		Bioaccumulation factor	2	Catalogic™
Polyether Polyol	9082-00-2	Modeled Bioconcentration		Log Kow	-2.6	Episuite™
diethylmethylbenzenediamine	68479-98-1	Experimental Bioconcentration		Log Kow	1.4	
Polyol	Trade Secret	Experimental BCF - Fish	42 days	Bioaccumulation factor	≤7	
m-xylene-alpha, alpha'-diamine	1477-55-0	Experimental BCF - Fish	42 days	Bioaccumulation factor	<2.7	OECD305-Bioconcentration
m-xylene-alpha, alpha'-diamine	1477-55-0	Extrapolated Bioconcentration		Log Kow	0.18	OECD 107 log Kow shke flsk mtd

12.4. Mobility in soil

Material	Cas No.	Test type	Study Type	Test result	Protocol
Polyether Polyol	9082-00-2	Modeled Mobility in Soil	Koc	13 l/kg	Episuite™
m-xylene-alpha, alpha'-diamine	1477-55-0	Modeled Mobility in Soil	Koc	<1 l/kg	ACD/Labs ChemSketch™

12.5. Results of the PBT and vPvB assessment

This material does not contain any substances that are assessed to be a PBT or vPvB

12.6. Other adverse effects

This material does not contain any substances that are assessed to be an endocrine disruptor for environmental effects

SECTION 13: Disposal considerations

13.1 Waste treatment methods
Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

The coding of a waste stream is based on the application of the product by the consumer. Since this is out of the control of 3M, no waste code(s) for products after use will be provided. Please refer to the European Waste Code (EWC - 2000/532/EC and amendments) to assign the correct waste code to your waste stream. Ensure national and/or regional regulations are complied with and always use a licensed waste contractor.

EU waste code (product as sold)

08 04 09* Waste adhesives and sealants containing organic solvents or other dangerous substances
20 01 27* Paint, inks, adhesives and resins containing dangerous substances

SECTION 14: Transportation information

	Ground Transport (ADR)	Air Transport (IATA)	Marine Transport (IMDG)
14.1 UN number	UN3082	UN3082	UN3082
14.2 UN proper shipping name	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.(DIETHYLTOLUENEDIAMINE)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.(DIETHYLTOLUENEDIAMINE)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.(DIETHYLTOLUENEDIAMINE)
14.3 Transport hazard class(es)	9	9	9
14.4 Packing group	III	III	III
14.5 Environmental hazards	Environmentally Hazardous	Not applicable	Marine Pollutant
14.6 Special precautions for user	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.
14.7 Transport in bulk according to Annex II of Marpol 73/78 and IBC Code	No data available.	No data available.	No data available.
Control Temperature	No data available.	No data available.	No data available.
Emergency Temperature	No data available.	No data available.	No data available.
ADR Classification Code	M6	Not applicable.	Not applicable.
IMDG Segregation Code	Not applicable.	Not applicable.	NONE

Please contact the address or phone number listed on the first page of the SDS for additional information on the transport/shipment of the material by rail (RID) or inland waterways (ADN).

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Global inventory status

Contact 3M for more information. The components of this material are in compliance with the provisions of the Korea Chemical Control Act. Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Australia National Industrial Chemical Notification and Assessment Scheme (NICNAS). Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Philippines RA 6969 requirements. Certain restrictions may apply. Contact the selling division for additional information. The components of this product are in compliance with the new substance notification requirements of CEPA. This product complies with Measures on Environmental Management of New Chemical Substances. All ingredients are listed on or exempt from on China IECSC inventory. The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

COMAH Regulation, SI 2015/483
Seveso hazard categories, Annex 1, Part 1

Hazard Categories	Qualifying quantity (tonnes) for the application of	
	Lower-tier requirements	Upper-tier requirements
E2 Hazardous to the Aquatic environment	200	500

Seveso named dangerous substances, Annex 1, Part 2
None

Regulation (EU) No 649/2012, as amended for GB
No chemicals listed

15.2. Chemical Safety Assessment
A chemical safety assessment has not been carried out for this substance/mixture in accordance with Regulation (EC) No 1907/2006, as amended for GB.

SECTION 16: Other information

List of relevant H statements

EUH071	Corrosive to the respiratory tract.
H302	Harmful if swallowed.
H312	Harmful in contact with skin.
H314	Causes severe skin burns and eye damage.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H319	Causes serious eye irritation.
H332	Harmful if inhaled.
H373	May cause damage to organs through prolonged or repeated exposure.
H373	May cause damage to organs through prolonged or repeated exposure: endocrine system | liver.
H400	Very toxic to aquatic life.
H410	Very toxic to aquatic life with long lasting effects.
H411	Toxic to aquatic life with long lasting effects.
H412	Harmful to aquatic life with long lasting effects.

Revision information:
GB Section 02: CLP Ingredient table information was modified.

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications. In addition, this SDS is being provided to convey health and safety information. If you are the importer of record of this product into the European Union, you are responsible for all regulatory requirements, including, but not limited to, product registrations/notifications, substance volume tracking, and potential substance registration.

3M SDSs for Great Britain are available at www.3M.com/uk
For Northern Ireland documents, please contact your 3M representative to obtain a copy.

Safety Data Sheet

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Document group:	18-0723-9	**Version number:**	12.00
Revision date:	22/10/2026	**Supersedes date:**	24/04/2026

This Safety Data Sheet has been prepared in accordance with the REACH Regulation (1907/2006), as amended for GB.

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier
3M(TM) Scotch-Weld(TM) Urethane Adhesive DP604NS Black and Urethane Adhesive 604NS Black, Part A

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses
Structural adhesive.

1.3. Details of the supplier of the safety data sheet

Address:	3M United Kingdom PLC, 3M Centre, Cain Road, Bracknell, Berkshire, RG12 8HT.
Telephone:	+44 (0)1344 858 000
E Mail:	ner-productstewardship@mmm.com
Website:	www.3M.com/uk

1.4. Emergency telephone number
+44 (0)1344 858 000

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture
The retained CLP Regulation (EU) No 1272/2008 as amended for Great Britain

The health and environmental classifications of this material have been derived using the calculation method, except in cases where test data are available or the physical form impacts classification. Classification(s) based on test data or physical form are noted below, if applicable.

CLASSIFICATION:
Skin Corrosion/Irritation, Category 2 - Skin Irrit. 2; H315
Serious Eye Damage/Eye Irritation, Category 2 - Eye Irrit. 2; H319
Respiratory Sensitization, Category 1 - Resp. Sens. 1; H334
Skin Sensitization, Category 1 - Skin Sens. 1; H317
Carcinogenicity, Category 2 - Carc. 2; H351
Specific Target Organ Toxicity-Single Exposure, Category 3 - STOT SE 3; H335

For full text of H phrases, see Section 16.

2.2. Label elements
The retained CLP Regulation (EU) No 1272/2008 as amended for Great Britain

SIGNAL WORD
DANGER.

Symbols
GHS07 (Exclamation mark) |GHS08 (Health Hazard) |

Pictograms



Ingredient	Identifier(s)	EC No.	% by Wt
4,4'-methylenedi(cyclohexyl isocyanate)	5124-30-1	225-863-2	15 - 40
4,4'-Diisocyanatodiphenylmethane Polymer	25686-28-6	500-040-3	1 - 10

HAZARD STATEMENTS:

H315	Causes skin irritation.
H319	Causes serious eye irritation.
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H317	May cause an allergic skin reaction.
H351	Suspected of causing cancer.
H335	May cause respiratory irritation.

PRECAUTIONARY STATEMENTS

Prevention:

P261A	Avoid breathing vapours.
P280	Wear protective gloves, eye protection, and respiratory protection.

Response:

P304 + P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P333 + P313	If skin irritation or rash occurs: Get medical advice/attention.
P342 + P311	If experiencing respiratory symptoms: Call a POISON CENTRE or doctor/physician.

For containers not exceeding 125 ml the following Hazard and Precautionary statements may be used:

<=125 ml Hazard statements

H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H317	May cause an allergic skin reaction.
H351	Suspected of causing cancer.

<=125 ml Precautionary statements

Prevention:

P261A	Avoid breathing vapours.
P280	Wear protective gloves, eye protection, and respiratory protection.

Response:

P304 + P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P333 + P313	If skin irritation or rash occurs: Get medical advice/attention.
P342 + P311	If experiencing respiratory symptoms: Call a POISON CENTRE or doctor/physician.

34% of the mixture consists of components of unknown acute inhalation toxicity.
Contains 59% of components with unknown hazards to the aquatic environment.

Information required per Regulation (EU) 2020/1149, amendment to REACH Regualtion (1907/2006) as amended for Great Britain, as regards diisocyanates:
As from 24 August 2023 adequate training is required before industrial or professional use. Further information can be found at feica.eu/Puinfo

2.3. Other hazards

Persons previously sensitised to isocyanates may develop a cross-sensitisation reaction to other isocyanates.
This material does not contain any substances that are assessed to be a PBT or vPvB

SECTION 3: Composition/information on ingredients

3.1. Substances
Not applicable

3.2. Mixtures

Ingredient	Identifier(s)	%	Classification according to Regulation (EC) No. 1272/2008 [CLP], as amended for GB
Methyloxirane, polymer with oxirane, ether with 1,2,3-propanetriol (3:1), polymer with 1,1'-methylenebis[4-isocyanatocyclohexane]	(CAS-No.) 67837-35-8	40 - 70	Substance not classified as hazardous
4,4'-methylenedi(cyclohexyl isocyanate)	(CAS-No.) 5124-30-1 (EC-No.) 225-863-2	15 - 40	Acute Tox. 2, H330 Skin Irrit. 2, H315 Eye Irrit. 2, H319 Resp. Sens. 1, H334 Skin Sens. 1, H317 STOT SE 3, H335 Nota 2
4,4'-Diisocyanatodiphenylmethane Polymer	(CAS-No.) 25686-28-6 (EC-No.) 500-040-3	1 - 10	Acute Tox. 4, H332 Skin Irrit. 2, H315 Eye Irrit. 2, H319 Resp. Sens. 1, H334 Skin Sens. 1, H317 Carc. 2, H351 STOT SE 3, H335 STOT RE 2, H373
Polypropylene Glycol Glycerol Triether	(CAS-No.) 25791-96-2 (EC-No.) 500-044-5	0.5 - 5	Substance not classified as hazardous
Carbon black	(CAS-No.) 1333-86-4 (EC-No.) 215-609-9	0.05 - 0.5	Substance with a national occupational exposure limit

Chromate(1-), [N-[7-hydroxy-8-[(2-hydroxy-5-nitrophenyl)azo]-1-naphthalenyl]acetamidato(2-)][1-[(2-hydroxy-5-nitrophenyl)azo]-2-naphthalenolato(2-)]-, hydrogen, compd. with N-cyclohexylcyclohexanamine (1:1)	(CAS-No.) 71701-12-7 (EC-No.) 275-861-0	< 0.3	Repr. 1B, H360D

Please see section 16 for the full text of any H statements referred to in this section

Specific Concentration Limits

Ingredient	Identifier(s)	Specific Concentration Limits
4,4'-Diisocyanatodiphenylmethane Polymer	(CAS-No.) 25686-28-6 (EC-No.) 500-040-3	(C >= 5%) Skin Irrit. 2, H315 (C >= 5%) Eye Irrit. 2, H319 (C >= 0.1%) Resp. Sens. 1, H334 (C >= 5%) STOT SE 3, H335
4,4'-methylenedi(cyclohexyl isocyanate)	(CAS-No.) 5124-30-1 (EC-No.) 225-863-2	(C >= 0.5%) Resp. Sens. 1, H334 (C >= 0.5%) Skin Sens. 1, H317

For information on ingredient occupational exposure limits or PBT or vPvB status, see sections 8 and 12 of this SDS

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation
Remove person to fresh air. If you feel unwell, get medical attention.

Skin contact
Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye contact
Immediately flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. Get medical attention.

If swallowed
Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

The most important symptoms and effects based on the GB CLP classification include:
Irritating to the respiratory tract (coughing, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain). Allergic respiratory reaction (difficulty breathing, wheezing, cough, and tightness of chest). Irritation to the skin (localized redness, swelling, itching, and dryness). Allergic skin reaction (redness, swelling, blistering, and itching). Serious irritation to the eyes (significant redness, swelling, pain, tearing, and impaired vision).

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Extinguishing media
In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture
None inherent in this product.

Hazardous Decomposition or By-Products

Substance	Condition
Aldehydes.	During combustion.
Isocyanates	During combustion.
Carbon monoxide	During combustion.
Carbon dioxide.	During combustion.
Hydrogen cyanide.	During combustion.
Oxides of nitrogen.	During combustion.
Toxic vapour, gas, particulate.	During combustion.

5.3. Advice for fire-fighters
Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures
Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapours, in accordance with good industrial hygiene practice. Use personal protective equipment based on the results of an exposure assessment. Refer to Section 8 for PPE recommendations. If anticipated exposure resulting from an accidental release exceeds the protective capabilities of the PPE listed in Section 8, or are unknown, select PPE that offers an appropriate level of protection. Consider the physical and chemical hazards of the material when doing so. Examples of PPE ensembles for emergency response could include wearing bunker gear for a release of flammable material; wearing chemical protective clothing if the spilled material is a corrosive, a sensitizer, a significant dermal irritant, or can be absorbed through the skin; or donning a positive pressure supplied-air respirator for chemicals with inhalation hazards. For information regarding physical and health hazards, refer to sections 2 and 11 of the SDS.

6.2. Environmental precautions
Avoid release to the environment. For larger spills, cover drains and build dykes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up
Contain spill. Pour isocyanate decontaminant solution (90% water, 8% concentrated ammonia, 2% detergent) on spill and allow to react for 10 minutes. Or pour water on spill and allow to react for more than 30 minutes. Cover with absorbent material. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a container approved for transportation by appropriate authorities, but do not seal the container for 48 hours to avoid pressure build-up. Clean up residue with an appropriate solvent selected by a qualified and authorised person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and Safety Data Sheet. Dispose of collected material as soon as possible.

6.4. Reference to other sections
Refer to Section 8 and Section 13 for more information

SECTION 7: Handling and storage

7.1. Precautions for safe handling
For industrial/occupational use only. Not for consumer sale or use. Do not handle until all safety precautions have been

read and understood. Do not breathe dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Use personal protective equipment (eg. gloves, respirators…) as required.

7.2. Conditions for safe storage including any incompatibilities
Store in a well-ventilated place. Keep container tightly closed to prevent contamination with water or air. If contamination is suspected, do not reseal container. Store away from acids. Store away from strong bases.

7.3. Specific end use(s)
See information in Section 7.1 and 7.2 for handling and storage recommendations. See Section 8 for exposure controls and personal protection recommendations.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limits
If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	Identifier(s)	Agency	Limit type	Additional comments
Carbon black	1333-86-4	UK HSE	TWA: 3.5 mg/m³; STEL: 7 mg/m³	
4,4'-Diisocyanatodiphenylmethane Polymer	25686-28-6	UK HSE	TWA(as NCO):0.02 mg/m3;STEL(as NCO):0.07 mg/m3	Respiratory Sensitizer
Isocyanates, all (as -NCO)	5124-30-1	UK HSE	TWA(as NCO):0.02 mg/m3;STEL(as NCO):0.07 mg/m3	Respiratory Sensitizer
Chromium (III) compounds (as Cr)	71701-12-7	UK HSE	TWA(as Cr):0.5 mg/m3	

UK HSE : UK Health and Safety Commission
TWA: Time-Weighted-Average
STEL: Short Term Exposure Limit
CEIL: Ceiling

Biological limit values

Ingredient	Identifier(s)	Agency	Determinant	Biological Specimen	Sampling Time	Value	Additional comments
ISOCYANATES (APPLIES TO HDI, IPDI, TDI AND MDI)	5124-30-1	UK EH40 BMGVs	Isocyanate-derived diamine	Creatinine in urine	EPE	1 umol/mol	

UK EH40 BMGVs : UK. EH40 Biological Monitoring Guidance Values (BMGVs)
EPE: At the end of the period of exposure.

8.2. Exposure controls

8.2.1. Engineering controls
Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:
Safety glasses with side shields.
Indirect vented goggles.

Applicable Norms/Standards
Use eye protection conforming to EN 16321

Skin/hand protection
Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing.
Gloves made from the following material(s) are recommended:

Material	Thickness (mm)	Breakthrough Time
Polymer laminate	No data available	No data available

Applicable Norms/Standards
Use gloves tested to EN 374

If this product is used in a manner that presents a higher potential for exposure (e.g., spraying, high splash potential, etc.), then use of a protective apron may be necessary. See recommended glove material(s) for determining appropriate apron material(s). If a glove material is not available as an apron, polymer laminate is a suitable option.

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:
Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates
Half facepiece or full facepiece supplied-air respirator

For questions about suitability for a specific application, consult with your respirator manufacturer.

Applicable Norms/Standards
Use a respirator conforming to EN 140 or EN 136: filter types A & P

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Liquid.
Specific Physical Form:	Viscous liquid
Colour	Black
Odor	Mild Isocyanate
Odour threshold	*No data available.*
Melting point/freezing point	*No data available.*
Boiling point/boiling range	>=204.4 ºC
Flammability	Not applicable.
Flammable Limits(LEL)	*No data available.*
Flammable Limits(UEL)	*No data available.*
Flash point	>=143.3 ºC [*Test Method:*Tagliabue closed cup]
Autoignition temperature	*No data available.*

Decomposition temperature	*No data available.*
pH	*substance/mixture is non-soluble (in water)*
Kinematic Viscosity	1,894 mm²/sec
Water solubility	Negligible
Solubility- non-water	*No data available.*
Partition coefficient: n-octanol/water	*No data available.*
Vapour pressure	<=0 Pa [@ 20 ºC]
Density	1.056 g/ml [*Ref Std:*WATER=1]
Relative density	1.056 [*Ref Std:*WATER=1]
Relative Vapour Density	>=1 [*Ref Std:*AIR=1]
Particle Characteristics	*Not applicable.*

9.2. Other information

9.2.2 Other safety characteristics

EU Volatile Organic Compounds	*No data available.*
Evaporation rate	<=1 [*Details:*Gels with exposure to humidity.]
Molecular weight	*No data available.*

SECTION 10: Stability and reactivity

10.1 Reactivity
This material may be reactive with certain agents under certain conditions - see the remaining headings in this section

10.2 Chemical stability
Stable.

10.3 Possibility of hazardous reactions
Hazardous polymerisation will not occur.

10.4 Conditions to avoid
Heat is generated during cure. Do not cure a mass larger than 50 grams in a confined space to prevent a premature exothermic reaction with production of intense heat and smoke.

10.5 Incompatible materials
Water
Strong acids.
Strong bases.
Reaction with water, alcohols, and amines is not hazardous if container can vent to the atmosphere to prevent pressure buildup.

10.6 Hazardous decomposition products

Substance	**Condition**
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not agree with the material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 11 are based on UN GHS calculation rules and classifications derived from 3M assessments.

11.1. Information on hazard classes as defined in the retained CLP Regulation (EU) No 1272/2008, as amended for Great Britain.

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation
Respiratory tract irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain. Allergic respiratory reaction: Signs/symptoms may include difficulty breathing, wheezing, cough, and tightness of chest. May cause additional health effects (see below).

Skin contact
Skin Irritation: Signs/symptoms may include localised redness, swelling, itching, dryness, cracking, blistering, and pain. Allergic skin reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye contact
Severe eye irritation: Signs/symptoms may include significant redness, swelling, pain, tearing, cloudy appearance of the cornea, and impaired vision.

Ingestion
Gastrointestinal irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhoea. May cause additional health effects (see below).

Additional Health Effects:

Prolonged or repeated exposure may cause target organ effects:
Respiratory effects: Signs/symptoms may include cough, shortness of breath, chest tightness, wheezing, increased heart rate, bluish coloured skin (cyanosis), sputum production, changes in lung function tests, and respiratory failure.

Reproductive/Developmental Toxicity:
Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

Additional information:
Persons previously sensitised to isocyanates may develop a cross-sensitisation reaction to other isocyanates.

Toxicological Data
If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Inhalation-Vapour(4 hr)		No data available; calculated ATE >50 mg/l
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
4,4'-methylenedi(cyclohexyl isocyanate)	Dermal	Rat	LD50 > 7,000 mg/kg
4,4'-methylenedi(cyclohexyl isocyanate)	Inhalation-Dust/Mist (4 hours)	Rat	LC50 0.33 mg/l
4,4'-methylenedi(cyclohexyl isocyanate)	Ingestion	Rat	LD50 18,200 mg/kg
4,4'-Diisocyanatodiphenylmethane Polymer	Dermal	Rabbit	LD50 > 5,000 mg/kg
4,4'-Diisocyanatodiphenylmethane Polymer	Inhalation-Dust/Mist (4 hours)	Rat	LC50 0.368 mg/l
4,4'-Diisocyanatodiphenylmethane Polymer	Ingestion	Rat	LD50 31,600 mg/kg
Polypropylene Glycol Glycerol Triether	Dermal	Rat	LD50 > 2,000 mg/kg
Polypropylene Glycol Glycerol Triether	Inhalation-	Rat	LC50 > 50 mg/l

	Dust/Mist (4 hours)		
Polypropylene Glycol Glycerol Triether	Ingestion	Rat	LD50 4,600 mg/kg
Carbon black	Dermal	Rabbit	LD50 > 3,000 mg/kg
Carbon black	Ingestion	Rat	LD50 > 8,000 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
4,4'-methylenedi(cyclohexyl isocyanate)	Rabbit	Irritant
4,4'-Diisocyanatodiphenylmethane Polymer	official classification	Irritant
Polypropylene Glycol Glycerol Triether	Rabbit	No significant irritation
Carbon black	Rabbit	No significant irritation

Serious Eye Damage/Irritation

Name	Species	Value
4,4'-methylenedi(cyclohexyl isocyanate)	Rabbit	Mild irritant
4,4'-Diisocyanatodiphenylmethane Polymer	Rabbit	Severe irritant
Polypropylene Glycol Glycerol Triether	Rabbit	Mild irritant
Carbon black	Rabbit	No significant irritation

Skin Sensitisation

Name	Species	Value
4,4'-methylenedi(cyclohexyl isocyanate)	Human and animal	Sensitising
4,4'-Diisocyanatodiphenylmethane Polymer	Mouse	Sensitising

Respiratory Sensitisation

Name	Species	Value
4,4'-methylenedi(cyclohexyl isocyanate)	Professional judgement	Sensitising
4,4'-Diisocyanatodiphenylmethane Polymer	Human	Sensitising

Germ Cell Mutagenicity

Name	Route	Value
4,4'-methylenedi(cyclohexyl isocyanate)	In Vitro	Not mutagenic
4,4'-Diisocyanatodiphenylmethane Polymer	In vivo	Not mutagenic
4,4'-Diisocyanatodiphenylmethane Polymer	In Vitro	Some positive data exist, but the data are not sufficient for classification
Carbon black	In Vitro	Not mutagenic
Carbon black	In vivo	Some positive data exist, but the data are not sufficient for classification
Chromate(1-), [N-[7-hydroxy-8-[(2-hydroxy-5-nitrophenyl)azo]-1-naphthalenyl]acetamidato(2-)][1-[(2-hydroxy-5-nitrophenyl)azo]-2-naphthalenolato(2-)]-, hydrogen, compd. with N-cyclohexylcyclohexanamine (1:1)	In Vitro	Some positive data exist, but the data are not sufficient for classification

Carcinogenicity

Name	Route	Species	Value
4,4'-Diisocyanatodiphenylmethane Polymer	Inhalation	Rat	Some positive data exist, but the data are not sufficient for classification

Carbon black	Dermal	Mouse	Not carcinogenic
Carbon black	Ingestion	Mouse	Not carcinogenic
Carbon black	Inhalation	Rat	Carcinogenic.

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test result	Exposure Duration
4,4'-methylenedi(cyclohexyl isocyanate)	Inhalation	Not classified for female reproduction	Rat	NOAEL 6 mg/m³	premating into lactation
4,4'-methylenedi(cyclohexyl isocyanate)	Inhalation	Not classified for male reproduction	Rat	NOAEL 6 mg/m³	28 days
4,4'-methylenedi(cyclohexyl isocyanate)	Inhalation	Not classified for development	Rat	NOAEL 6 mg/m³	during gestation
4,4'-Diisocyanatodiphenylmethane Polymer	Inhalation	Not classified for female reproduction	Rat	NOAEL 0.01 mg/l	premating into lactation
4,4'-Diisocyanatodiphenylmethane Polymer	Inhalation	Not classified for male reproduction	Rat	NOAEL 0.01 mg/l	28 days
4,4'-Diisocyanatodiphenylmethane Polymer	Inhalation	Not classified for development	Rat	NOAEL 0.004 mg/l	during organogenesis
Chromate(1-), [N-[7-hydroxy-8-[(2-hydroxy-5-nitrophenyl)azo]-1-naphthalenyl]acetamidato(2-)][1-[(2-hydroxy-5-nitrophenyl)azo]-2-naphthalenolato(2-)]-, hydrogen, compd. with N-cyclohexylcyclohexanamine (1:1)	Ingestion	Not classified for male reproduction	Rat	NOAEL 250 mg/kg/day	28 days
Chromate(1-), [N-[7-hydroxy-8-[(2-hydroxy-5-nitrophenyl)azo]-1-naphthalenyl]acetamidato(2-)][1-[(2-hydroxy-5-nitrophenyl)azo]-2-naphthalenolato(2-)]-, hydrogen, compd. with N-cyclohexylcyclohexanamine (1:1)	Ingestion	Not classified for female reproduction	Rat	NOAEL 80 mg/kg/day	premating into lactation
Chromate(1-), [N-[7-hydroxy-8-[(2-hydroxy-5-nitrophenyl)azo]-1-naphthalenyl]acetamidato(2-)][1-[(2-hydroxy-5-nitrophenyl)azo]-2-naphthalenolato(2-)]-, hydrogen, compd. with N-cyclohexylcyclohexanamine (1:1)	Ingestion	Toxic to development	Rat	NOAEL 25 mg/kg/day	premating into lactation

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
4,4'-methylenedi(cyclohexyl isocyanate)	Inhalation	respiratory irritation	May cause respiratory irritation	Rat	NOAEL not available	
4,4'-Diisocyanatodiphenylmethane Polymer	Inhalation	respiratory irritation	May cause respiratory irritation	official classification	NOAEL Not available	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
4,4'-methylenedi(cyclohexyl isocyanate)	Inhalation	respiratory system	Not classified	Rat	NOAEL 3 mg/m³	90 days
4,4'-methylenedi(cyclohexyl isocyanate)	Inhalation	heart | skin | endocrine system | gastrointestinal tract | bone, teeth, nails, and/or hair | hematopoietic system | liver |	Not classified	Rat	NOAEL 18 mg/m³	90 days

		immune system | muscles | nervous system | eyes | kidney and/or bladder | vascular system				
4,4'-Diisocyanatodiphenylmethane Polymer	Inhalation	respiratory system	Causes damage to organs through prolonged or repeated exposure	Rat	LOAEL 0.004 mg/l	13 weeks
4,4'-Diisocyanatodiphenylmethane Polymer	Inhalation	endocrine system | hematopoietic system | liver | nervous system | eyes	Not classified	Rat	NOAEL 0.01 mg/l	28 days
4,4'-Diisocyanatodiphenylmethane Polymer	Ingestion	endocrine system | gastrointestinal tract | liver	Not classified	Rat	NOAEL 1,000 mg/kg/day	14 days
Carbon black	Inhalation	pneumoconiosis	Not classified	Human	NOAEL Not available	occupational exposure

Aspiration Hazard
For the component/components, either no data is currently available or the data is not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

11.2. Information on other hazards

This material does not contain any substances that are assessed to be an endocrine disruptor for human health.

SECTION 12: Ecological information

The information below may not agree with the material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 12 are based on UN GHS calculation rules and classifications derived from 3M assessments.

12.1. Toxicity

No product test data available.

Material	Identifier(s)	Organism	Type	Exposure	Test endpoint	Test result
Methyloxirane, polymer with oxirane, ether with 1,2,3-propanetriol (3:1), polymer with 1,1'-methylenebis[4-isocyanatocyclohexane]	67837-35-8	N/A	Data not available or insufficient for classification	N/A	N/A	N/A
4,4'-methylenedi(cyclohexyl isocyanate)	5124-30-1	Water flea	Estimated	48 hours	EC50	7.07 mg/l
4,4'-methylenedi(cyclohexyl isocyanate)	5124-30-1	Activated sludge	Experimental	3 hours	EC50	19 mg/l
4,4'-methylenedi(cyclohexyl isocyanate)	5124-30-1	Green algae	Experimental	72 hours	EC50	>5 mg/l
4,4'-methylenedi(cyclohexyl isocyanate)	5124-30-1	Zebra Fish	Experimental	96 hours	LC50	1.2 mg/l

4,4'-methylenedi(cyclohexyl isocyanate)	5124-30-1	Green algae	Experimental	72 hours	EC10	1.2 mg/l
4,4'-Diisocyanatodiphenylmethane Polymer	25686-28-6	Green algae	Estimated	72 hours	EC50	>1,640 mg/l
4,4'-Diisocyanatodiphenylmethane Polymer	25686-28-6	Medaka	Estimated	96 hours	LC50	>3,000 mg/l
4,4'-Diisocyanatodiphenylmethane Polymer	25686-28-6	Water flea	Estimated	24 hours	EC50	>1,000 mg/l
4,4'-Diisocyanatodiphenylmethane Polymer	25686-28-6	Green algae	Estimated	72 hours	NOEC	1,640 mg/l
4,4'-Diisocyanatodiphenylmethane Polymer	25686-28-6	Water flea	Estimated	21 days	NOEC	>=10 mg/l
Polypropylene Glycol Glycerol Triether	25791-96-2	Golden Orfe	Experimental	96 hours	LC50	>1,000 mg/l
Polypropylene Glycol Glycerol Triether	25791-96-2	Green algae	Experimental	72 hours	ErC50	>100 mg/l
Polypropylene Glycol Glycerol Triether	25791-96-2	Water flea	Experimental	48 hours	EC50	>100 mg/l
Polypropylene Glycol Glycerol Triether	25791-96-2	Green algae	Experimental	72 hours	NOEC	>100 mg/l
Carbon black	1333-86-4	Green algae	Experimental	72 hours	No tox obs at lmt of water sol	>100 mg/l
Carbon black	1333-86-4	Zebra Fish	Experimental	96 hours	No tox obs at lmt of water sol	>100 mg/l
Carbon black	1333-86-4	Green algae	Experimental	72 hours	No tox obs at lmt of water sol	100 mg/l
Carbon black	1333-86-4	Activated sludge	Experimental	3 hours	NOEC	>800 mg/l
Chromate(1-), [N-[7-hydroxy-8-[(2-hydroxy-5-nitrophenyl)azo]-1-naphthalenyl]acetamidato(2-)][1-[(2-hydroxy-5-nitrophenyl)azo]-2-naphthalenolato(2-)]-, hydrogen, compd. with N-cyclohexylcyclohexanamine (1:1)	71701-12-7	N/A	Data not available or insufficient for classification	N/A	N/A	N/A

12.2. Persistence and degradability

Material	Identifier(s)	Test type	Duration	Study Type	Test result	Protocol
Methyloxirane, polymer with oxirane, ether with 1,2,3-propanetriol (3:1), polymer with 1,1'-methylenebis[4-	67837-35-8	Data not availbl-insufficient	N/A	N/A	N/A	N/A

isocyanatocyclohexane]						
4,4'-methylenedi(cyclohexyl isocyanate)	5124-30-1	Experimental Biodegradation	28 days	BOD	0 %BOD/ThOD	OECD 301F - Manometric respirometry
4,4'-methylenedi(cyclohexyl isocyanate)	5124-30-1	Experimental Hydrolysis		Hydrolytic half-life	1.97 hours (t 1/2)	
4,4'-Diisocyanatodiphenylmethane Polymer	25686-28-6	Estimated Hydrolysis		Hydrolytic half-life	20 hours (t 1/2)	
Polypropylene Glycol Glycerol Triether	25791-96-2	Experimental Biodegradation	28 days	CO2 evolution	38 %CO2 evolution/THCO2 evolution	OECD 301B - Modified sturm or CO2
Carbon black	1333-86-4	Data not availbl-insufficient	N/A	N/A	N/A	N/A
Chromate(1-), [N-[7-hydroxy-8-[(2-hydroxy-5-nitrophenyl)azo]-1-naphthalenyl]acetamidato(2-)][1-[(2-hydroxy-5-nitrophenyl)azo]-2-naphthalenolato(2-)]-, hydrogen, compd. with N-cyclohexylcyclohexanamine (1:1)	71701-12-7	Data not availbl-insufficient	N/A	N/A	N/A	N/A

12.3 : Bioaccumulative potential

Material	Identifier(s)	Test type	Duration	Study Type	Test result	Protocol
Methyloxirane, polymer with oxirane, ether with 1,2,3-propanetriol (3:1), polymer with 1,1'-methylenebis[4-isocyanatocyclohexane]	67837-35-8	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
4,4'-methylenedi(cyclohexyl isocyanate)	5124-30-1	Estimated Bioconcentration		Log Kow	2.03	
4,4'-Diisocyanatodiphenylmethane Polymer	25686-28-6	Estimated BCF - Fish	28 days	Bioaccumulation factor	200	OECD305-Bioconcentration
Polypropylene Glycol Glycerol Triether	25791-96-2	Experimental BCF - Fish	42 days	Bioaccumulation factor	≤7	
Carbon black	1333-86-4	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Chromate(1-), [N-[7-hydroxy-8-[(2-hydroxy-5-nitrophenyl)azo]-1-naphthalenyl]acetamidato(2-)][1-[(2-hydroxy-5-nitrophenyl)azo]-2-naphthalenolato(2-)]-, hydrogen, compd. with N-	71701-12-7	Data not available or insufficient for classification	N/A	N/A	N/A	N/A

cyclohexylcyclohexanamine (1:1)						

12.4. Mobility in soil
No test data available.

12.5. Results of the PBT and vPvB assessment

This material does not contain any substances that are assessed to be a PBT or vPvB

12.6. Other adverse effects

This material does not contain any substances that are assessed to be an endocrine disruptor for environmental effects

SECTION 13: Disposal considerations

13.1 Waste treatment methods
Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

The coding of a waste stream is based on the application of the product by the consumer. Since this is out of the control of 3M, no waste code(s) for products after use will be provided. Please refer to the European Waste Code (EWC - 2000/532/EC and amendments) to assign the correct waste code to your waste stream. Ensure national and/or regional regulations are complied with and always use a licensed waste contractor.

EU waste code (product as sold)

08 04 09*	Waste adhesives and sealants containing organic solvents or other dangerous substances
20 01 27*	Paint, inks, adhesives and resins containing dangerous substances

SECTION 14: Transportation information

Not hazardous for transportation.

	Ground Transport (ADR)	Air Transport (IATA)	Marine Transport (IMDG)
14.1 - UN Number or ID number	No data available.	No data available.	No data available.
14.2 UN proper shipping name	No data available.	No data available.	No data available.
14.3 Transport hazard class(es)	No data available.	No data available.	No data available.
14.4 Packing group	No data available.	No data available.	No data available.

14.5 Environmental hazards	No data available.	No data available.	No data available.
14.6 Special precautions for user	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.
14.7 Marine Transport in bulk according to IMO instruments	No data available.	No data available.	No data available.
Control Temperature	No data available.	No data available.	No data available.
Emergency Temperature	No data available.	No data available.	No data available.
ADR Classification Code	No data available.	No data available.	No data available.
IMDG Segregation Code	No data available.	No data available.	No data available.

Please contact the address or phone number listed on the first page of the SDS for additional information on the transport/shipment of the material by rail (RID) or inland waterways (ADN).

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Carcinogenicity

Ingredient	Identifier(s)	Classification	Regulation
4,4'-Diisocyanatodiphenylmethane Polymer	25686-28-6	Carc. 2	3M classified according to the retained CLP Regulation (EU) No 1272/2008, as amended for Great Britain
Carbon black	1333-86-4	Grp. 2B: Possible human carc.	International Agency for Research on Cancer

Restrictions on the manufacture, placing on the market and use:
The following substance(s) contained in this product is/are subject to Annex XVII of regulation (EC) 1907/2006, as amended for GB, with regard to restrictions on the manufacture, placing on the market and use when present in certain dangerous conditions. Users of this product are required to comply with the restrictions placed upon it by the aforementioned provision.

Ingredient	Identifier(s)

4,4'-Diisocyanatodiphenylmethane Polymer 25686-28-6

4,4'-methylenedi(cyclohexyl isocyanate) 5124-30-1

Restriction status: listed in UK REACH Annex XVII
Restricted uses: See Annex XVII to Regulation (EC) No 1907/2006 as amended for Great Britain for Conditions of Restriction

Global inventory status
Contact 3M for more information. This product complies with Measures on Environmental Management of New Chemical Substances. All ingredients are listed on or exempt from on China IECSC inventory. The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

COMAH Regulation, SI 2015/483
Seveso hazard categories, Annex 1, Part 1
None

Seveso named dangerous substances, Annex 1, Part 2
None

Regulation (EU) No 649/2012, as amended for GB
No chemicals listed

15.2. Chemical Safety Assessment
A chemical safety assessment has not been carried out for this substance/mixture in accordance with Regulation (EC) No 1907/2006, as amended for GB.

SECTION 16: Other information

List of relevant H statements

H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H330	Fatal if inhaled.
H332	Harmful if inhaled.
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H335	May cause respiratory irritation.
H351	Suspected of causing cancer.
H360D	May damage the unborn child.
H373	May cause damage to organs through prolonged or repeated exposure.

List of Relevant Notas

Nota 2	The concentration of isocyanate stated is the percentage by weight of the free monomer calculated with reference to the total weight of the mixture.

Revision information:
Section 2: <125ml Precautionary - Prevention information was modified.
Label: CLP Precautionary - Prevention information was modified.
Section 3: Composition/ Information of ingredients table information was modified.
Section 6: Accidental release personal information information was modified.
Section 7: Precautions safe handling information information was modified.
Section 8: glove data value information was modified.
Section 8: Occupational exposure limit table information was modified.
Section 8: Respiratory protection - recommended respirators information information was modified.
Section 9: Vapour pressure value information was added.
Section 9: Vapour pressure value information was deleted.
Section 11: Acute Toxicity table information was modified.
Section 11: Germ Cell Mutagenicity Table information was modified.
Section 11: Health Effects - Ingestion information information was modified.
Section 11: Reproductive Toxicity Table information was modified.
Section 11: Reproductive/developmental effects information information was added.
Section 11: Serious Eye Damage/Irritation Table information was modified.
Section 11: Skin Corrosion/Irritation Table information was modified.
Section 11: Target Organs - Repeated Table information was modified.
Section 12: Component ecotoxicity information information was modified.
Section 12: Persistence and Degradability information information was modified.
Section 12:Bioccumulative potential information information was modified.
Two-column table displaying the unique list of H Codes and statements (std phrases) for all components of the given material. information was modified.

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications. In addition, this SDS is being provided to convey health and safety information. If you are the importer of record of this product into the European Union, you are responsible for all regulatory requirements, including, but not limited to, product registrations/notifications, substance volume tracking, and potential substance registration.

3M SDSs for Great Britain are available at www.3M.com/uk
For Northern Ireland documents, please contact your 3M representative to obtain a copy.