Regulatory Data Sheet

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3M™ Scotch-Weld™ Epoxy Adhesive 420 Off-White, Part B

Product Identification Numbers
62-3280-8530-3, 62-3280-9530-2, 62-3280-9531-0
7100001145, 7100425313

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RDSs are available at www.3M.com

Regulations and Industry Standards

SDS (US OSHA)
See Safety Data Sheet (SDS) for hazard and other regulatory data.
China RoHS
This product or part does not exceed the maximum concentration values (MCVs) in China RoHS GB/T 26572-2011/AMD No. 1 (Requirements of Concentration limits for certain restricted substances in electrical and electronic products), which means that each of the homogeneous materials within this product is below the following MCVs: (a) 0.1% (by weight) for lead and its compounds, mercury and its compounds, hexavalent chromium and its compounds, polybrominated biphenyls, polybrominated diphenyl ethers, di(2-ethylhexyl) phthalate, butyl benzyl phthalate, dibutyl phthalate, or diisobutyl phthalate; and (b) 0.01% (by weight) for cadmium and its compounds.
CONEG
This product complies with the US CONEG (Coalition of Northeastern Governors) Model Toxics in Packaging Legislation as there is no intentionally added lead, cadmium, hexavalent chromium or mercury, and the sum total concentration of these substances in the product does not exceed 100 ppm by weight.
Conflict Minerals
Conflict Minerals, which the U.S. Securities and Exchange Commission (“SEC”) has defined as gold, columbite-tantalite (coltan), cassiterite, wolframite, or their derivatives (tin, tantalum, or tungsten), are not contained in or are not “necessary to the functionality or necessary to the production” of the above-listed product, as the term “necessary to the functionality or the production” is defined under the SEC’s Conflict Minerals Rule. 77 Fed. Reg. 56274 (Sept. 12, 2012).
ELV (End of Life Vehicles)
This product does not contain intentionally added amounts of substances restricted by EU Directive 2000/53/EC, as amended 2008/33/EC.

EU Persistent Organic Pollutants (POPs)
This product is not known to contain Persistent Organic Pollutants (POPs) at or above the applicable thresholds per Annexes I, II, or IV; and it is not known to contain POPs substances from Annex III of Regulation (EU) 2019/1021 and its amendments.
EU REACH
Substances listed in Annex XIV of Regulation No 1907/2006 of the European Parliament and the Council concerning the Registration, Evaluation, Authorization and Restriction of Chemicals (REACH) are not intentionally added to this product.
EU REACH
This product, including any article that the product is composed of, does not contain at greater than 0.1% by weight a Substance of Very High Concern (SVHC) substance identified according to Article 59 of REACH. This declaration reflects the substances on the candidate SVHC list, effective February 2026.
EU REACH
This product or part is known to contain a substance listed in Annex XVII. *As 3M has placed the product on the market, it is done so in accordance with EU REACH restrictions listed in column 2 of Annex XVII of Regulation (EC) No. 1907/2006. Annex XVII substance(s) concentrations are below restriction thresholds. Please note: Excluded from the Annex XVII declaration are substances covered by entries 3, 40 and 75. For details consult: Substances restricted under REACH - ECHA (europa.eu). If your downstream use is in scope of any of these entries, please contact us.*
EU RoHS
This product does not exceed the maximum concentration values (MCVs) set under EU Directive 2011/65/EU (RoHS recast/RoHS 2), as stated in Annex II to that directive. This means that each of the homogenous materials within this product does not exceed the following MCVs: (a) 0.1% (by weight) for lead, mercury, hexavalent chromium, polybrominated biphenyls or polybrominated diphenyl ethers; and (b) 0.01% (by weight) for cadmium.
EU RoHS Phthalates
This product does not exceed the maximum concentration values (MCVs) for phthalates set under EU Directive 2011/65/EU (RoHS recast/RoHS 2), as amended by EU 2015/863, which applies to finished EEE after July 22, 2019 for Category 1-7, 10-11 products and after July 22, 2021 for Category 8 and 9 products. This means that each of the homogeneous materials within this product does not exceed the MCV of 0.1% (by weight) for each of the following phthalates: DEHP, BBP, DBP, and DIBP.
Stockholm Agreement
This product does not contain Persistent Organic Pollutants (POPs) at or above applicable thresholds per Annexes A, B, and C of the Stockholm Convention, May 2004 and subsequent amendments.
Sustainability Advantage: Recycled content
This product does not contain recycled content.
TSCA 8(a) Nanomaterial Reporting
This product does not contain nanoparticles subject to reporting under TSCA Section 8(a). Under the “Chemical Substances When Manufactured or Processed as Nanoscale Materials: TSCA Reporting and Recordkeeping Requirements” rule, a reportable nanoparticle is defined as having at least one dimension in the size range of 1 – 100 nm and is manufactured or processed to exhibit unique and novel properties because of its size.
TSCA Section 6
This product is not known to contain 2,4,6-Tri-tert-butylphenol (CAS 732-26-3).
TSCA Section 6
This product is not known to contain Decabromodiphenyl Ether (Deca-BDE) (CAS 1163-19-5).
TSCA Section 6
This product is not known to contain Hexachlorobutadiene (HCBD) (CAS 87-68-3).
TSCA Section 6
This product is not known to contain Pentachlorothiophenol (PCTP) (CAS 133-49-3).
TSCA Section 6
This product is not known to contain Phenol, isopropylated phosphate (3:1) (PIP (3:1)) (CAS 68937-41-7).

Chemicals and/or Compounds of Interest

Asbestos : Not known to contain. *Talc not intentionally added.*
Chlorinated Paraffins, Long Chain : Not known to contain.
Chlorinated Paraffins, Short Chain : Not known to contain.
Dibutyl Phthalate (DBP) (CAS 84-74-2) : Not known to contain.

Dibutyl Tin Compounds : Not known to contain.
Dicyclohexyl phthalate (DCHP) (CAS 84-61-7) : Not known to contain.
Dihexyl phthalate (DNHP) (CAS 84-75-3) : Not known to contain.
Diisobutyl Phthalate (DIBP) (CAS 84-69-5) : Not known to contain.
Diisodecyl Phthalate (DIDP) : Not known to contain.
Diisononyl Phthalate (DINP) : Not known to contain.
Diisopentylphthalate (DIPP) (CAS 605-50-5) : Not known to contain.
Dimethyl Fumarate (DMF) (CAS 624-49-7) : Not known to contain.
Dimethylacetamide (CAS 127-19-5) : Not known to contain.
Di-n-Octyl Phthalate (DNOP) (CAS 117-84-0) : Not known to contain.
Dioxins and Furans : Not known to contain.
Dodecachlorodimethanodibenzocyclooctane and its syn- and anti-isomers (CAS 13560-89-9, 135821-03-3, 135821-74-8) : Not known to contain.
Flame Retardants (not PBB or PBDE) : Not known to contain.
Gallium (CAS 7440-55-3) : Not known to contain.
Genetically Modified Organisms (GMOs) : Not known to contain.
Germanium (CAS 7440-56-4) : Not known to contain.
Hexavalent Chromium and (Cr+6) Compounds : Not known to contain.
Lead and (Pb) Compounds : Not known to contain.
Materials of Human or Animal Origin : Contains. *Not reviewed for health care applications involving patient contact, or for applications involving food. Please visit https://www.3m.com/3M/en_US/health-care-us/ for 3M Health Care products.*
Melamine (CAS 108-78-1) : Not known to contain.
Nanomaterial : Nanomaterial is not intentionally added in this product. Nanomaterial is manufactured or naturally occurring solid particles for which at least 1% by weight of the primary particles are between approximately 1 and 100 nanometers in at least one external dimension.
Nonylphenol Ethoxylates (NPE) : Not known to contain.
Organochlorine Pesticides : Not known to contain.
Organophosphate Pesticides : Not known to contain.
Phenol, isopropylated phosphate (3:1) (PIP (3:1)) (CAS 68937-41-7) : Not known to contain.
Phthalates : Not known to contain.
Polybrominated Biphenyls (PBB) : Not known to contain.
Polybrominated Diphenylethers (PBDE) : Not known to contain.
Polychlorinated Biphenyls (PCBs) : Not known to contain.
Polychlorinated Naphthalenes (PCNs) (>3 Chlorine Atoms) : Not known to contain.
Polycyclic Aromatic Hydrocarbons (PAHs) : Not known to contain.
Radioactive Substance : Not known to contain.
Rare Earth Elements (REE) or Rare Earth Metals (REM) : Not known to contain.
Selenium and (Se) Compounds : Not known to contain.
Tetrabromobisphenol A (TBBA) (CAS 79-94-7) : Not known to contain.
Tetrachlorobenzyltoluene (CAS 76253-60-6) : Not known to contain.
Tributyl Tin Compounds : Not known to contain.
Triphenyl Tin Compounds : Not known to contain.

Per- and Polyfluoroalkyl Substances (PFAS)

PFAS refers to a broad range of thousands of materials with varying properties and characteristics, which may include high resistance to oil, water, temperature, chemicals, and fire, which makes certain PFAS critical to the functioning of many modern products.

Long-chain perfluoroalkyl carboxylate LCPFCA (C9-C21) : Not intentionally added.
Per- and polyfluoroalkyl substances (PFAS) : Not intentionally added.
Perfluorinated Compounds (PFCs) : Not intentionally added.
Perfluorohexane sulfonate (PFHxS) : Not intentionally added.
Perfluorohexanoic acid (PFHxA) (CAS 307-24-4) : Not intentionally added.
Perfluorooctanesulfonic Acid (PFOS) (CAS 1763-23-1) : Not intentionally added.
Perfluorooctanoic Acid (PFOA) (CAS 335-67-1) : Not intentionally added.

Definitions

Note: all Definitions take Disclaimers into account and apply to the "Chemicals and/or Compounds of Interest" and/or "Per and poly-fluoroalkyl Substances (PFAS)" sections only

Terms	Definitions
Contains*	Present based on composition information disclosed by 3M suppliers, analytical testing, or both.
Not known to contain*	1. Analytical measurement for presence is not currently available; 2. If measurement is possible, a) The material has not been identified or disclosed to 3M and b) The material has not been specifically quantified or detected; OR c) Based on information from raw material suppliers, possible presence as an impurity or by-product at or below regulatory thresholds (e.g., 0.1 or 0.01 %)
Intentionally added**	Desired in the final product to provide a specific characteristic, appearance, or quality and/or to perform a specific function.
Not intentionally added**	By-product(s), impurity(ies) and/or unintended artifact(s) resulting from the formulation and/or manufacture of a material.
By-product***	A chemical substance produced without a separate commercial intent during the manufacture, processing, use, or disposal of another chemical substance or mixture.
Impurity***	A chemical substance which is unintentionally present with another chemical substance (e.g., residuals, catalysts, process solvents).

**Terms apply to the Chemicals and/or Compounds of Interest Section only (if section is present)*
***Terms apply to the PFAS Section only (if section is present)*
****Terms apply to both the Chemicals and/or Compounds of Interest and PFAS Sections (if section(s) are present)*

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