Safety Data Sheet

Document Group:	18-0246-1	**Version Number:**	5.01
Revision Date:	04/03/2025	**Supercedes Date:**	06/07/2023
Transportation version number:			

IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

1.1. Product identifier
3M(TM) Scotch-Weld(TM) Urethane Adhesive DP620NS Black

Product Identification Numbers
62-2645-5030-2 62-2645-5031-0

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses
Structural adhesive

1.3. Details of the supplier of the safety data sheet

ADDRESS:	3M Israel, 91 Medinat Ha'Yehudim Street, Herzeliya 46120
Telephone:	09-961 5000
E Mail:	innovation.il@mmm.com
Website:	www.3M.com/il

1.4. Emergency telephone number
09-961 5000

This product is a kit or a multipart product which consists of multiple, independently packaged components. An SDS for each of these components is included. Please do not separate the component SDSs from this cover page. The document numbers of the SDSs for components of this product are:

18-0364-2, 18-0391-5

TRANSPORTATION INFORMATION

Refer to section 14 of the kit components for transport information.

KIT LABEL

2.1. Classification of the substance or mixture
CLP REGULATION (EC) No 1272/2008

CLASSIFICATION:
Skin Corrosion/Irritation, Category 1B - Skin Corr. 1B; H314

Serious Eye Damage/Eye Irritation, Category 1 - Eye Dam. 1; H318
Respiratory Sensitization, Category 1 - Resp. Sens. 1; H334
Skin Sensitization, Category 1 - Skin Sens. 1; H317
Carcinogenicity, Category 2 - Carc. 2; H351
Specific Target Organ Toxicity-Repeated Exposure, Category 2 - STOT RE 2; H373
Specific Target Organ Toxicity-Single Exposure, Category 3 - STOT SE 3; H335
Hazardous to the Aquatic Environment (Chronic), Category 3 - Aquatic Chronic 3; H412

For full text of H phrases, see Section 16.

2.2. Label elements
CLP REGULATION (EC) No 1272/2008

SIGNAL WORD
Danger

Symbols:
GHS05 (Corrosion) |GHS07 (Exclamation mark) |GHS08 (Health Hazard) |

Pictograms

Contains:
1,4-Cyclohexanedimethanol; 4,4'-Methylenediphenyl diisocyanate, oligomers; ISOCYANIC ACID, 3-(TRIETHOXYSILYL)PROPYL ESTER; ISOPHORONE DIAMINE; m-Xylene-.alpha.alpha'.-diamine; POTASSIUM OXIDE; SODIUM OXIDE.

HAZARD STATEMENTS:

H314	Causes severe skin burns and eye damage.
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H317	May cause an allergic skin reaction.
H351	Suspected of causing cancer.
H335	May cause respiratory irritation.
H373	May cause damage to organs through prolonged or repeated exposure: respiratory system.
H412	Harmful to aquatic life with long lasting effects.

PRECAUTIONARY STATEMENTS

Prevention:

P260A	Do not breathe vapors.
P280J	Wear protective gloves, protective clothing, respiratory protection, eye protection, and face protection.

Response:

P303 + P361 + P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower.
P304 + P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P310	Immediately call a POISON CENTER or doctor.
P342 + P311	If experiencing respiratory symptoms: Call a POISON CENTER or doctor.

For containers not exceeding 125 ml the following Hazard and Precautionary statements may be used:

<=125 ml Hazard statements

H314	Causes severe skin burns and eye damage.
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H317	May cause an allergic skin reaction.
H351	Suspected of causing cancer.
H412	Harmful to aquatic life with long lasting effects.

<=125 ml Precautionary statements

Prevention:

P260A	Do not breathe vapors.
P280J	Wear protective gloves, protective clothing, respiratory protection, eye protection, and face protection.

Response:

P303 + P361 + P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower.
P304 + P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310	Immediately call a POISON CENTER or doctor.
P342 + P311	If experiencing respiratory symptoms: Call a POISON CENTER or doctor.

Refer to Safety Data Sheet for component % unknown values (www.3M.com/msds).

Information required per Regulation (EU) 2020/1149 as regards diisocyanates:
As from 24 August 2023 adequate training is required before industrial or professional use. Further information can be found at feica.eu/Puinfo

Revision information:
Kit Information: CLP Target Organ Hazard Statement information was deleted.
Label: CLP Ingredients - kit components information was added.
Section 01: Product identification numbers information was modified.
Section 02: <125ml Precautionary - Prevention information was modified.
Section 02: <125ml Precautionary - Response information was modified.
Section 02: Label Elements: CLP Precautionary - Prevention information was modified.
Section 02: Label Elements: CLP Precautionary - Response information was modified.
Section 02: Label Elements: CLP Target Organ Hazard Statement information was added.

Safety Data Sheet

Document Group:	18-0364-2	**Version Number:**	4.02
Revision Date:	04/03/2025	**Supercedes Date:**	07/10/2022
Transportation version number:			

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier
3M™ Scotch-Weld™ Urethane Adhesive DP620NS Black and Urethane Adhesive 620NS Black, Part A

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses
Structural adhesive

1.3. Details of the supplier of the safety data sheet

ADDRESS:	3M Israel, 91 Medinat Ha'Yehudim Street, Herzeliya 46120
Telephone:	09-961 5000
E Mail:	innovation.il@mmm.com
Website:	www.3M.com/il

1.4. Emergency telephone number
09-961 5000

Formerly known as DYNAMix™ Sheet Metal Bonding Adhesive 6188-1.

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture
CLP REGULATION (EC) No 1272/2008

The health and environmental classifications of this material have been derived using the calculation method, except in cases where test data are available or the physical form impacts classification. Classification(s) based on test data or physical form are noted below, if applicable.

CLASSIFICATION:
Skin Corrosion/Irritation, Category 2 - Skin Irrit. 2; H315
Serious Eye Damage/Eye Irritation, Category 2 - Eye Irrit. 2; H319
Respiratory Sensitization, Category 1 - Resp. Sens. 1; H334
Skin Sensitization, Category 1 - Skin Sens. 1; H317
Carcinogenicity, Category 2 - Carc. 2; H351
Specific Target Organ Toxicity-Repeated Exposure, Category 2 - STOT RE 2; H373
Specific Target Organ Toxicity-Single Exposure, Category 3 - STOT SE 3; H335

For full text of H phrases, see Section 16.

2.2. Label elements
CLP REGULATION (EC) No 1272/2008

SIGNAL WORD
Danger

Symbols:
GHS07 (Exclamation mark) |GHS08 (Health Hazard) |

Pictograms

Ingredients:

Ingredient	C.A.S. No.	EC No.	% by Wt
4,4'-Methylenediphenyl diisocyanate, oligomers		500-040-3	40 - 85
ISOCYANIC ACID, 3-(TRIETHOXYSILYL)PROPYL ESTER	24801-88-5	246-467-6	<= 1

HAZARD STATEMENTS:

H315	Causes skin irritation.
H319	Causes serious eye irritation.
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H317	May cause an allergic skin reaction.
H351	Suspected of causing cancer.
H335	May cause respiratory irritation.
H373	May cause damage to organs through prolonged or repeated exposure: respiratory system.

PRECAUTIONARY STATEMENTS

Prevention:

P261A	Avoid breathing vapors.
P280K	Wear protective gloves and respiratory protection.

Response:

P304 + P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P333 + P313	If skin irritation or rash occurs: Get medical attention.
P342 + P311	If experiencing respiratory symptoms: Call a POISON CENTER or doctor.

For containers not exceeding 125 ml the following Hazard and Precautionary statements may be used:

<=125 ml Hazard statements

H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H317	May cause an allergic skin reaction.
H351	Suspected of causing cancer.

<=125 ml Precautionary statements

Prevention:

P261A	Avoid breathing vapors.
P280K	Wear protective gloves and respiratory protection.

Response:

P304 + P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P333 + P313	If skin irritation or rash occurs: Get medical attention.
P342 + P311	If experiencing respiratory symptoms: Call a POISON CENTER or doctor.

Contains 33% of components with unknown hazards to the aquatic environment.

Information required per Regulation (EU) 2020/1149 as regards diisocyanates:
As from 24 August 2023 adequate training is required before industrial or professional use. Further information can be found at feica.eu/Puinfo

2.3. Other hazards

Persons previously sensitized to isocyanates may develop a cross-sensitization reaction to other isocyanates.
This material does not contain any substances that are assessed to be a PBT or vPvB

SECTION 3: Composition/information on ingredients

3.1. Substances
Not applicable

3.2. Mixtures

Ingredient	Identifier(s)	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
4,4’-Methylenediphenyl diisocyanate, oligomers	(EC-No.) 500-040-3	40 - 85	Carc. 2, H351 Acute Tox. 4, H332 Skin Irrit. 2, H315 Eye Irrit. 2, H319 Resp. Sens. 1, H334 Skin Sens. 1, H317 STOT SE 3, H335 STOT RE 2, H373
P,P'-Methylenebis(phenyl isocyanate)	(CAS-No.) 101-68-8 (EC-No.) 202-966-0	30 - 60	Acute Tox. 4, H332 Skin Irrit. 2, H315 Eye Irrit. 2, H319 Resp. Sens. 1, H334 Skin Sens. 1, H317 Carc. 2, H351 STOT SE 3, H335 STOT RE 2, H373 Nota 2,C
Castor oil, polymer with 1,1'-methylenebis[4-isocyanatobenzene]	(CAS-No.) 68424-09-9	15 - 40	Substance not classified as hazardous
4,4'-Diisocyanatodiphenylmethane polymer	(CAS-No.) 25686-28-6 (EC-No.) 500-040-3	15 - 40	Acute Tox. 4, H332 Skin Irrit. 2, H315 Eye Irrit. 2, H319 Resp. Sens. 1, H334

			Skin Sens. 1, H317 Carc. 2, H351 STOT SE 3, H335 STOT RE 2, H373
ISOCYANIC ACID, 3-(TRIETHOXYSILYL)PROPYL ESTER	(CAS-No.) 24801-88-5 (EC-No.) 246-467-6	<= 1	Acute Tox. 1, H330 Acute Tox. 4, H312 Acute Tox. 4, H302 Skin Corr. 1B, H314 Resp. Sens. 1, H334 Skin Sens. 1, H317
Carbon Black	(CAS-No.) 1333-86-4 (EC-No.) 215-609-9	<= 0.5	Substance with a national occupational exposure limit

Please see section 16 for the full text of any H statements referred to in this section

Specific Concentration Limits

Ingredient	Identifier(s)	Specific Concentration Limits
4,4'-Methylenediphenyl diisocyanate, oligomers	(EC-No.) 500-040-3	(C >= 5%) Skin Irrit. 2, H315 (C >= 5%) Eye Irrit. 2, H319 (C >= 0.1%) Resp. Sens. 1, H334 (C >= 5%) STOT SE 3, H335
4,4'-Diisocyanatodiphenylmethane polymer	(CAS-No.) 25686-28-6 (EC-No.) 500-040-3	(C >= 5%) Skin Irrit. 2, H315 (C >= 5%) Eye Irrit. 2, H319 (C >= 0.1%) Resp. Sens. 1, H334 (C >= 5%) STOT SE 3, H335
P,P'-Methylenebis(phenyl isocyanate)	(CAS-No.) 101-68-8 (EC-No.) 202-966-0	(C >= 5%) Skin Irrit. 2, H315 (C >= 5%) Eye Irrit. 2, H319 (C >= 0.1%) Resp. Sens. 1, H334 (C >= 5%) STOT SE 3, H335

For information on ingredient occupational exposure limits or PBT or vPvB status, see sections 8 and 12 of this SDS

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:
Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:
Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye Contact:
Immediately flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. Get medical attention.

If Swallowed:
Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed
The most important symptoms and effects based on the CLP classification include:
Irritating to the respiratory tract (coughing, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain).

Allergic respiratory reaction (difficulty breathing, wheezing, cough, and tightness of chest). Irritation to the skin (localized redness, swelling, itching, and dryness). Allergic skin reaction (redness, swelling, blistering, and itching). Serious irritation to the eyes (significant redness, swelling, pain, tearing, and impaired vision). Target organ effects. See Section 11 for additional details.

4.3. Indication of any immediate medical attention and special treatment required
Not applicable

SECTION 5: Fire-fighting measures

5.1. Extinguishing media
In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture
None inherent in this product.

Hazardous Decomposition or By-Products

Substance	Condition
Carbon monoxide	During Combustion
Carbon dioxide	During Combustion
Oxides of Chromium	During Combustion
Hydrogen Cyanide	During Combustion
Oxides of Nitrogen	During Combustion
Toxic Vapor, Gas, Particulate	During Combustion

5.3. Advice for fire-fighters
Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures
Use personal protective equipment based on the results of an exposure assessment. Refer to Section 8 for PPE recommendations. If anticipated exposure resulting from an accidental release exceeds the protective capabilities of the PPE listed in Section 8, or are unknown, select PPE that offers an appropriate level of protection. Consider the physical and chemical hazards of the material when doing so. Examples of PPE ensembles for emergency response could include wearing bunker gear for a release of flammable material; wearing chemical protective clothing if the spilled material is a corrosive, a sensitizer, a significant dermal irritant, or can be absorbed through the skin; or donning a positive pressure supplied-air respirator for chemicals with inhalation hazards. For information regarding physical and health hazards, refer to sections 2 and 11 of the SDS. Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice.

6.2. Environmental precautions
Avoid release to the environment. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up
Contain spill. Pour isocyanate decontaminant solution (90% water, 8% concentrated ammonia, 2% detergent) on spill and allow to react for 10 minutes. Or pour water on spill and allow to react for more than 30 minutes. Cover with absorbent material. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a container approved for transportation by appropriate authorities, but do not seal the container for 48 hours to avoid pressure build-up. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Dispose of collected material as soon as

possible in accordance with applicable local/regional/national/international regulations.

6.4. Reference to other sections
Refer to Section 8 and Section 13 for more information

SECTION 7: Handling and storage

7.1. Precautions for safe handling
For industrial/occupational use only. Not for consumer sale or use. Do not breathe dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse.

7.2. Conditions for safe storage including any incompatibilities
Store in a well-ventilated place. Keep container tightly closed to prevent contamination with water or air. If contamination is suspected, do not reseal container. Store away from acids. Store away from strong bases.

7.3. Specific end use(s)
See information in Section 7.1 and 7.2 for handling and storage recommendations. See Section 8 for exposure controls and personal protection recommendations.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits
If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
P,P'-Methylenebis(phenyl isocyanate)	101-68-8	ACGIH	TWA:0.005 ppm	
Carbon Black	1333-86-4	ACGIH	TWA(inhalable fraction):3 mg/m3	A3: Confirmed animal carcin.

ACGIH : American Conference of Governmental Industrial Hygienists
CMRG : Chemical Manufacturer's Recommended Guidelines
TWA: Time-Weighted-Average
STEL: Short Term Exposure Limit
CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls
Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:
Indirect Vented Goggles

Skin/hand protection
Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the

substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.
Gloves made from the following material(s) are recommended: Polymer laminate

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:
Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Liquid
Specific Physical Form:	Viscous
Color	Black
Odor	Mild Isocyanate
Odor threshold	*No Data Available*
Melting point/freezing point	*No Data Available*
Boiling point/boiling range	>=204.4 ºC
Flammability	Not Applicable
Flammable Limits(LEL)	*Not Applicable*
Flammable Limits(UEL)	*Not Applicable*
Flash Point	>=143.3 ºC [*Test Method:*Tagliabue Closed Cup]
Autoignition temperature	*Not Applicable*
Decomposition temperature	*No Data Available*
pH	*substance/mixture is non-soluble (in water)*
Kinematic Viscosity	2,703 mm2/sec
Water solubility	Negligible
Solubility- non-water	*No Data Available*
Partition coefficient: n-octanol/ water	*No Data Available*
Vapor Pressure	<=0 Pa [@ 20 ºC]
Density	1.11 g/ml
Relative Density	1.11 [*Ref Std:*WATER=1]
Relative Vapor Density	>=1 [*Ref Std:*AIR=1]
Particle Characteristics	*Not Applicable*

9.2. Other information

9.2.2 Other safety characteristics

EU Volatile Organic Compounds	*No Data Available*
Evaporation rate	<=1 [*Details:*Gels with exposure to humidity.]
Molecular weight	*No Data Available*

SECTION 10: Stability and reactivity

10.1. Reactivity
This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability
Stable.

10.3. Possibility of hazardous reactions
Hazardous polymerization will not occur.

10.4. Conditions to avoid
None known.

10.5. Incompatible materials
Water
Strong acids
Strong bases

10.6. Hazardous decomposition products

Substance	Condition
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 11 are based on UN GHS calculation rules and classifications derived from internal hazard assessments.

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:
Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Allergic Respiratory Reaction: Signs/symptoms may include difficulty breathing, wheezing, cough, and tightness of chest.

May cause additional health effects (see below).

Skin Contact:
Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, dryness, cracking, blistering, and pain.
Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye Contact:
Severe Eye Irritation: Signs/symptoms may include significant redness, swelling, pain, tearing, cloudy appearance of the cornea, and impaired vision.

Ingestion:
Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

Additional Health Effects:

Prolonged or repeated exposure may cause target organ effects:
Respiratory Effects: Signs/symptoms may include cough, shortness of breath, chest tightness, wheezing, increased heart rate, bluish colored skin (cyanosis), sputum production, changes in lung function tests, and/or respiratory failure.

Additional Information:
Persons previously sensitized to isocyanates may develop a cross-sensitization reaction to other isocyanates.

Toxicological Data
If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >5,000 mg/kg
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
4,4'-Methylenediphenyl diisocyanate, oligomers	Dermal	Rabbit	LD50 > 5,000 mg/kg
4,4'-Methylenediphenyl diisocyanate, oligomers	Inhalation-Dust/Mist (4 hours)	Rat	LC50 0.368 mg/l
4,4'-Methylenediphenyl diisocyanate, oligomers	Ingestion	Rat	LD50 31,600 mg/kg
P,P'-Methylenebis(phenyl isocyanate)	Dermal	Rabbit	LD50 > 5,000 mg/kg
P,P'-Methylenebis(phenyl isocyanate)	Inhalation-Dust/Mist (4 hours)	Rat	LC50 0.368 mg/l
P,P'-Methylenebis(phenyl isocyanate)	Ingestion	Rat	LD50 31,600 mg/kg
4,4'-Diisocyanatodiphenylmethane polymer	Dermal	Rabbit	LD50 > 5,000 mg/kg
4,4'-Diisocyanatodiphenylmethane polymer	Inhalation-Dust/Mist (4 hours)	Rat	LC50 0.368 mg/l
4,4'-Diisocyanatodiphenylmethane polymer	Ingestion	Rat	LD50 31,600 mg/kg
ISOCYANIC ACID, 3-(TRIETHOXYSILYL)PROPYL ESTER	Dermal	Rabbit	LD50 1,259 mg/kg
ISOCYANIC ACID, 3-(TRIETHOXYSILYL)PROPYL ESTER	Inhalation-Vapor (4 hours)	Rat	LC50 0.36 mg/l
ISOCYANIC ACID, 3-(TRIETHOXYSILYL)PROPYL ESTER	Ingestion	Rat	LD50 706 mg/kg
Carbon Black	Dermal	Rabbit	LD50 > 3,000 mg/kg
Carbon Black	Ingestion	Rat	LD50 > 8,000 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
4,4'-Methylenediphenyl diisocyanate, oligomers	official classification	Irritant
P,P'-Methylenebis(phenyl isocyanate)	official classification	Irritant
4,4'-Diisocyanatodiphenylmethane polymer	official classification	Irritant
ISOCYANIC ACID, 3-(TRIETHOXYSILYL)PROPYL ESTER	Rabbit	Corrosive
Carbon Black	Rabbit	No significant irritation

Serious Eye Damage/Irritation

Name	Species	Value
4,4'-Methylenediphenyl diisocyanate, oligomers	official classificat	Severe irritant

	ion	
P,P'-Methylenebis(phenyl isocyanate)	official classification	Severe irritant
4,4'-Diisocyanatodiphenylmethane polymer	official classification	Severe irritant
ISOCYANIC ACID, 3-(TRIETHOXYSILYL)PROPYL ESTER	Rabbit	Corrosive
Carbon Black	Rabbit	No significant irritation

Skin Sensitization

Name	Species	Value
4,4'-Methylenediphenyl diisocyanate, oligomers	Mouse	Sensitizing
P,P'-Methylenebis(phenyl isocyanate)	Mouse	Sensitizing
4,4'-Diisocyanatodiphenylmethane polymer	Mouse	Sensitizing
ISOCYANIC ACID, 3-(TRIETHOXYSILYL)PROPYL ESTER	similar compounds	Sensitizing

Respiratory Sensitization

Name	Species	Value
4,4'-Methylenediphenyl diisocyanate, oligomers	Human	Sensitizing
P,P'-Methylenebis(phenyl isocyanate)	Human	Sensitizing
4,4'-Diisocyanatodiphenylmethane polymer	Human	Sensitizing
ISOCYANIC ACID, 3-(TRIETHOXYSILYL)PROPYL ESTER	similar compounds	Sensitizing

Germ Cell Mutagenicity

Name	Route	Value
4,4'-Methylenediphenyl diisocyanate, oligomers	In Vitro	Some positive data exist, but the data are not sufficient for classification
P,P'-Methylenebis(phenyl isocyanate)	In Vitro	Some positive data exist, but the data are not sufficient for classification
4,4'-Diisocyanatodiphenylmethane polymer	In Vitro	Some positive data exist, but the data are not sufficient for classification
Carbon Black	In Vitro	Not mutagenic
Carbon Black	In vivo	Some positive data exist, but the data are not sufficient for classification

Carcinogenicity

Name	Route	Species	Value
4,4'-Methylenediphenyl diisocyanate, oligomers	Inhalation	Rat	Some positive data exist, but the data are not sufficient for classification
P,P'-Methylenebis(phenyl isocyanate)	Inhalation	Rat	Some positive data exist, but the data are not sufficient for classification
4,4'-Diisocyanatodiphenylmethane polymer	Inhalation	Rat	Some positive data exist, but the data are not sufficient for classification
Carbon Black	Dermal	Mouse	Not carcinogenic
Carbon Black	Ingestion	Mouse	Not carcinogenic
Carbon Black	Inhalation	Rat	Carcinogenic

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test Result	Exposure Duration
4,4'-Methylenediphenyl diisocyanate, oligomers	Inhalation	Not classified for development	Rat	NOAEL 0.004 mg/l	during organogenesis

P,P'-Methylenebis(phenyl isocyanate)	Inhalation	Not classified for development	Rat	NOAEL 0.004 mg/l	during organogenesis
4,4'-Diisocyanatodiphenylmethane polymer	Inhalation	Not classified for development	Rat	NOAEL 0.004 mg/l	during organogenesis

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
4,4'-Methylenediphenyl diisocyanate, oligomers	Inhalation	respiratory irritation	May cause respiratory irritation	official classification	NOAEL Not available	
P,P'-Methylenebis(phenyl isocyanate)	Inhalation	respiratory irritation	May cause respiratory irritation	official classification	NOAEL Not available	
4,4'-Diisocyanatodiphenylmethane polymer	Inhalation	respiratory irritation	May cause respiratory irritation	official classification	NOAEL Not available	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
4,4'-Methylenediphenyl diisocyanate, oligomers	Inhalation	respiratory system	Causes damage to organs through prolonged or repeated exposure	Rat	LOAEL 0.004 mg/l	13 weeks
P,P'-Methylenebis(phenyl isocyanate)	Inhalation	respiratory system	Causes damage to organs through prolonged or repeated exposure	Rat	LOAEL 0.004 mg/l	13 weeks
4,4'-Diisocyanatodiphenylmethane polymer	Inhalation	respiratory system	Causes damage to organs through prolonged or repeated exposure	Rat	LOAEL 0.004 mg/l	13 weeks
Carbon Black	Inhalation	pneumoconiosis	Not classified	Human	NOAEL Not available	occupational exposure

Aspiration Hazard
For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

11.2. Information on other hazards

This material does not contain any substances that are assessed to be an endocrine disruptor for human health.

SECTION 12: Ecological information

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 12 are based on UN GHS calculation rules and classifications derived from 3M assessments.

12.1. Toxicity

No product test data available

Material	CAS #	Organism	Type	Exposure	Test Endpoint	Test Result
4,4'-Methylenediphenyl diisocyanate, oligomers	500-040-3	Water flea	Analogous Compound	24 hours	EC50	>100 mg/l
P,P'-Methylenebis(phenyl isocyanate)	101-68-8	Activated sludge	Analogous Compound	3 hours	EC50	>100 mg/l

P,P'-Methylenebis(phenyl isocyanate)	101-68-8	Green algae	Analogous Compound	72 hours	EC50	>1,640 mg/l
P,P'-Methylenebis(phenyl isocyanate)	101-68-8	Water flea	Analogous Compound	24 hours	EC50	>1,000 mg/l
P,P'-Methylenebis(phenyl isocyanate)	101-68-8	Zebra Fish	Analogous Compound	96 hours	LC50	>1,000 mg/l
P,P'-Methylenebis(phenyl isocyanate)	101-68-8	Green algae	Analogous Compound	72 hours	NOEC	1,640 mg/l
P,P'-Methylenebis(phenyl isocyanate)	101-68-8	Water flea	Analogous Compound	21 days	NOEC	10 mg/l
4,4'-Diisocyanatodiphenylmethane polymer	25686-28-6	Green algae	Estimated	72 hours	EC50	>1,640 mg/l
4,4'-Diisocyanatodiphenylmethane polymer	25686-28-6	Water flea	Estimated	24 hours	EC50	>1,000 mg/l
4,4'-Diisocyanatodiphenylmethane polymer	25686-28-6	Zebra Fish	Estimated	96 hours	LC50	>1,000 mg/l
4,4'-Diisocyanatodiphenylmethane polymer	25686-28-6	Green algae	Estimated	72 hours	NOEL	1,640 mg/l
4,4'-Diisocyanatodiphenylmethane polymer	25686-28-6	Water flea	Estimated	21 days	NOEC	10 mg/l
Castor oil, polymer with 1,1'-methylenebis[4-isocyanatobenzene]	68424-09-9	N/A	Data not available or insufficient for classification	N/A	N/A	NA
ISOCYANIC ACID, 3-(TRIETHOXYSILYL) PROPYL ESTER	24801-88-5	Green algae	Estimated	72 hours	EC50	>1,000 mg/l
ISOCYANIC ACID, 3-(TRIETHOXYSILYL) PROPYL ESTER	24801-88-5	Water flea	Estimated	48 hours	EC50	331 mg/l
ISOCYANIC ACID, 3-(TRIETHOXYSILYL) PROPYL ESTER	24801-88-5	Zebra Fish	Estimated	96 hours	LC50	>934 mg/l
ISOCYANIC ACID, 3-(TRIETHOXYSILYL) PROPYL ESTER	24801-88-5	Activated sludge	Experimental	3 hours	NOEC	10 mg/l
ISOCYANIC ACID, 3-(TRIETHOXYSILYL) PROPYL ESTER	24801-88-5	Green algae	Estimated	72 hours	NOEC	1.3 mg/l
ISOCYANIC ACID, 3-(TRIETHOXYSILYL) PROPYL ESTER	24801-88-5	Water flea	Estimated	21 days	NOEC	>=100 mg/l
Carbon Black	1333-86-4	Green algae	Experimental	72 hours	No tox obs at lmt of water sol	>100 mg/l
Carbon Black	1333-86-4	Zebra Fish	Experimental	96 hours	No tox obs at lmt of water sol	>100 mg/l
Carbon Black	1333-86-4	Green algae	Experimental	72 hours	No tox obs at lmt of water sol	100 mg/l
Carbon Black	1333-86-4	Activated sludge	Experimental	3 hours	NOEC	>800 mg/l

12.2. Persistence and degradability

Material	CAS No.	Test Type	Duration	Study Type	Test Result	Protocol
4,4'-Methylenediphenyl diisocyanate, oligomers	500-040-3	Analogous Compound Biodegradation	28 days	Biological Oxygen Demand	0 %BOD/ThOD	OECD 301C - MITI (I)

4,4’-Methylenediphenyl diisocyanate, oligomers	500-040-3	Analogous Compound Hydrolysis		Hydrolytic half-life (pH 7)	<2 hours (t 1/2)	
P,P'-Methylenebis(phenyl isocyanate)	101-68-8	Data not availbl-insufficient	N/A	N/A	N/A	N/A
4,4'-Diisocyanatodiphenylmethane polymer	25686-28-6	Data not availbl-insufficient	N/A	N/A	N/A	N/A
Castor oil, polymer with 1,1'-methylenebis[4-isocyanatobenzene]	68424-09-9	Data not availbl-insufficient	N/A	N/A	N/A	N/A
ISOCYANIC ACID, 3-(TRIETHOXYSILYL)PROPYL ESTER	24801-88-5	Estimated Hydrolysis		Hydrolytic half-life	8.5 hours (t 1/2)	
Carbon Black	1333-86-4	Data not availbl-insufficient	N/A	N/A	N/A	N/A

12.3. Bioaccumulative potential

Material	Cas No.	Test Type	Duration	Study Type	Test Result	Protocol
4,4’-Methylenediphenyl diisocyanate, oligomers	500-040-3	Analogous Compound BCF - Fish	28 days	Bioaccumulation Factor	200	
P,P'-Methylenebis(phenyl isocyanate)	101-68-8	Analogous Compound BCF - Fish	28 days	Bioaccumulation Factor	200	OECD305-Bioconcentration
4,4'-Diisocyanatodiphenylmethane polymer	25686-28-6	Estimated BCF - Fish	28 days	Bioaccumulation Factor	200	OECD305-Bioconcentration
Castor oil, polymer with 1,1'-methylenebis[4-isocyanatobenzene]	68424-09-9	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
ISOCYANIC ACID, 3-(TRIETHOXYSILYL)PROPYL ESTER	24801-88-5	Estimated BCF - Fish	56 days	Bioaccumulation Factor	<3.4	OECD305-Bioconcentration
Carbon Black	1333-86-4	Data not available or insufficient for classification	N/A	N/A	N/A	N/A

12.4. Mobility in soil

Material	Cas No.	Test Type	Study Type	Test Result	Protocol
ISOCYANIC ACID, 3-(TRIETHOXYSILYL)PROPYL ESTER	24801-88-5	Estimated Mobility in Soil	Koc	0.2 l/kg	Episuite™

12.5. Results of the PBT and vPvB assessment

This material does not contain any substances that are assessed to be a PBT or vPvB

12.6. Endocrine disrupting properties

This material does not contain any substances that are assessed to be an endocrine disruptor for environmental effects

12.7. Other adverse effects

No information available

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

The coding of a waste stream is based on the application of the product by the consumer. Since this is out of the control of 3M, no waste code(s) for products after use will be provided. Please refer to the European Waste Code (EWC - 2000/532/CE and amendments) to assign the correct waste code to your waste stream. Ensure national and/or regional regulations are complied with and always use a licensed waste contractor

EU waste code (product as sold)

080409* Waste adhesives and sealants containing organic solvents or other dangerous substances
200127* Paint, inks, adhesives and resins containing dangerous substances

SECTION 14: Transportation information

Not hazardous for transportation.

	Ground Transport (ADR)	Air Transport (IATA)	Marine Transport (IMDG)
14.1 UN number or ID number	No Data Available	No Data Available	No Data Available
14.2 UN proper shipping name	No Data Available	No Data Available	No Data Available
14.3 Transport hazard class(es)	No Data Available	No Data Available	No Data Available
14.4 Packing group	No Data Available	No Data Available	No Data Available
14.5 Environmental hazards	No Data Available	No Data Available	No Data Available
14.6 Special precautions for user	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.
14.7 Marine Transport in bulk according to IMO instruments	No Data Available	No Data Available	No Data Available
Control Temperature	No Data Available	No Data Available	No Data Available
Emergency Temperature	No Data Available	No Data Available	No Data Available

ADR Classification Code	No Data Available	No Data Available	No Data Available
IMDG Segregation Code	No Data Available	No Data Available	No Data Available

Please contact the address or phone number listed on the first page of the SDS for additional information on the transport/shipment of the material by rail (RID) or inland waterways (ADN).

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Carcinogenicity

Ingredient	C.A.S. No.	Classification	Regulation
4,4'-Methylenediphenyl diisocyanate, oligomers	500-040-3	Carc. 2	Vendor classified according to Regulation (EC) No 1272/2008
4,4'-Diisocyanatodiphenylmethane polymer	25686-28-6	Carc. 2	3M classified according to Regulation (EC) No 1272/2008
Carbon Black	1333-86-4	Grp. 2B: Possible human carc.	International Agency for Research on Cancer
P,P'-Methylenebis(phenyl isocyanate)	101-68-8	Carc. 2	Regulation (EC) No. 1272/2008, Table 3.1
P,P'-Methylenebis(phenyl isocyanate)	101-68-8	Gr. 3: Not classifiable	International Agency for Research on Cancer

Restrictions on the manufacture, placing on the market and use:
The following substance(s) contained in this product is/are subject through Annex XVII of REACH regulation to restrictions on the manufacture, placing on the market and use when present in certain dangerous substances, mixtures and articles. Users of this product are required to comply with the restrictions placed upon it by the aforementioned provision.

Ingredient	C.A.S. No.
P,P'-Methylenebis(phenyl isocyanate)	101-68-8

Restriction status: listed in REACH Annex XVII
Restricted uses: See Annex XVII to Regulation (EC) No 1907/2006 for Conditions of Restriction

Global inventory status
Contact 3M for more information. This product complies with Measures on Environmental Management of New Chemical Substances. All ingredients are listed on or exempt from on China IECSC inventory. The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

DIRECTIVE 2012/18/EU
Seveso hazard categories, Annex 1, Part 1
None

Seveso named dangerous substances, Annex 1, Part 2
None

Regulation (EU) No 649/2012
No chemicals listed

SECTION 16: Other information

List of relevant H statements

H302	Harmful if swallowed.
H312	Harmful in contact with skin.
H314	Causes severe skin burns and eye damage.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H330	Fatal if inhaled.
H332	Harmful if inhaled.
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H335	May cause respiratory irritation.
H351	Suspected of causing cancer.
H373	May cause damage to organs through prolonged or repeated exposure.
H373	May cause damage to organs through prolonged or repeated exposure: respiratory system.

Revision information:
Section 02: <125ml Precautionary - Response information was modified.
Section 02: CLP Ingredient table information was modified.
Section 02: Label Elements: CLP Precautionary - Response information was modified.
Section 03: Composition/ Information of ingredients table information was modified.
Section 03: SCL table information was modified.
Section 06: Accidental release personal information information was modified.
Section 07: Conditions safe storage information was modified.
Section 09: Flammability (solid, gas) information information was deleted.
Section 09: Flammability information information was added.
Section 09: Odor information was modified.
Section 09: Particle Characteristics N/A information was added.
Section 11: Acute Toxicity table information was modified.
Section 11: Carcinogenicity Table information was modified.
Section 11: Germ Cell Mutagenicity Table information was modified.
Section 11: Reproductive Toxicity Table information was modified.
Section 11: Respiratory Sensitization Table information was modified.
Section 11: Serious Eye Damage/Irritation Table information was modified.
Section 11: Skin Corrosion/Irritation Table information was modified.
Section 11: Skin Sensitization Table information was modified.
Section 11: Target Organs - Repeated Table information was modified.
Section 11: Target Organs - Single Table information was modified.
Section 12: Component ecotoxicity information information was modified.
Section 12: Persistence and Degradability information information was modified.
Section 12:Bioccumulative potential information information was modified.
Section 14: Transportation classification information was deleted.
Section 15: Carcinogenicity information information was modified.

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications.

3M Israel SDSs are available at www.3M.com/il

Safety Data Sheet

Document Group:	18-0391-5	**Version Number:**	5.00
Revision Date:	04/03/2025	**Supercedes Date:**	06/07/2023
Transportation version number:			

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier
3M™ Scotch-Weld™ Urethane Adhesive DP620NS Black and Urethane Adhesive 620NS Black, Part B

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses
Structural adhesive

1.3. Details of the supplier of the safety data sheet

ADDRESS:	3M Israel, 91 Medinat Ha'Yehudim Street, Herzeliya 46120
Telephone:	09-961 5000
E Mail:	innovation.il@mmm.com
Website:	www.3M.com/il

1.4. Emergency telephone number
09-961 5000

Formerly known as DYNAMix™ Sheet Metal Bonding Adhesive 6188-1.

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture
CLP REGULATION (EC) No 1272/2008

The health and environmental classifications of this material have been derived using the calculation method, except in cases where test data are available or the physical form impacts classification. Classification(s) based on test data or physical form are noted below, if applicable.

CLASSIFICATION:
Skin Corrosion/Irritation, Category 1B - Skin Corr. 1B; H314
Serious Eye Damage/Eye Irritation, Category 1 - Eye Dam. 1; H318
Skin Sensitization, Category 1 - Skin Sens. 1; H317
Hazardous to the Aquatic Environment (Chronic), Category 3 - Aquatic Chronic 3; H412

For full text of H phrases, see Section 16.

2.2. Label elements
CLP REGULATION (EC) No 1272/2008

SIGNAL WORD
Danger

Symbols:
GHS05 (Corrosion) |GHS07 (Exclamation mark) |

Pictograms

Ingredients:

Ingredient	C.A.S. No.	EC No.	% by Wt
1,4-Cyclohexanedimethanol	105-08-8	203-268-9	1 - 10
ISOPHORONE DIAMINE	2855-13-2	220-666-8	0.1 - 5
m-Xylene-.alpha.alpha'.-diamine	1477-55-0	216-032-5	<= 0.5
POTASSIUM OXIDE	12136-45-7	235-227-6	< 3
SODIUM OXIDE	1313-59-3	215-208-9	<= 1

HAZARD STATEMENTS:

H314	Causes severe skin burns and eye damage.
H317	May cause an allergic skin reaction.
H412	Harmful to aquatic life with long lasting effects.

PRECAUTIONARY STATEMENTS

Prevention:

P260A	Do not breathe vapors.
P280D	Wear protective gloves, protective clothing, eye protection, and face protection.

Response:

P303 + P361 + P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower.
P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310	Immediately call a POISON CENTER or doctor.
P333 + P313	If skin irritation or rash occurs: Get medical attention.

For containers not exceeding 125 ml the following Hazard and Precautionary statements may be used:

<=125 ml Hazard statements

H314	Causes severe skin burns and eye damage.
H317	May cause an allergic skin reaction.
H412	Harmful to aquatic life with long lasting effects.

<=125 ml Precautionary statements

Prevention:

P260A	Do not breathe vapors.
P280D	Wear protective gloves, protective clothing, eye protection, and face protection.

Response:

P303 + P361 + P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower.
P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310	Immediately call a POISON CENTER or doctor.
P333 + P313	If skin irritation or rash occurs: Get medical attention.

2% of the mixture consists of components of unknown acute oral toxicity.

Contains 41% of components with unknown hazards to the aquatic environment.

2.3. Other hazards

Persons previously sensitized to amines may develop a cross-sensitization reaction to certain other amines.
This material does not contain any substances that are assessed to be a PBT or vPvB

SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Ingredient	Identifier(s)	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
GLYCEROL POLY(OXYETHYLENE, OXYPROPYLENE) ETHER	(CAS-No.) 9082-00-2	20 - 50	Substance not classified as hazardous
Polyol	Trade Secret	15 - 40	Substance not classified as hazardous
1,4-Cyclohexanedimethanol	(CAS-No.) 105-08-8 (EC-No.) 203-268-9	1 - 10	Eye Dam. 1, H318
Silica	(CAS-No.) 7631-86-9 (EC-No.) 231-545-4	1 - 10	Substance with a national occupational exposure limit
Siloxanes and Silicones, di-Me, reaction products with silica	(CAS-No.) 67762-90-7	1 - 7	Substance not classified as hazardous
ISOPHORONE DIAMINE	(CAS-No.) 2855-13-2 (EC-No.) 220-666-8	0.1 - 5	Acute Tox. 4, H302(LD50 = 1030 mg/kg ATE values per Annex VI) Skin Corr. 1B, H314 Eye Dam. 1, H318 Skin Sens. 1A, H317 Acute Tox. 4, H332
m-Xylene-.alpha.alpha'.-diamine	(CAS-No.) 1477-55-0 (EC-No.) 216-032-5	<= 0.5	Acute Tox. 4, H332 Acute Tox. 4, H302 Skin Corr. 1B, H314 Skin Sens. 1, H317

			Aquatic Chronic 3, H412
2,6-DI-TERT-BUTYL-P-CRESOL	(CAS-No.) 128-37-0 (EC-No.) 204-881-4	< 0.5	Aquatic Chronic 1, H410,M=1 Aquatic Acute 1, H400,M=1
Aluminum Oxide	(CAS-No.) 1344-28-1 (EC-No.) 215-691-6	0.1 - 5	Substance with a national occupational exposure limit
POTASSIUM OXIDE	(CAS-No.) 12136-45-7 (EC-No.) 235-227-6	< 3	EUH014 Skin Corr. 1B, H314 Eye Dam. 1, H318 STOT SE 3, H335
CALCIUM OXIDE	(CAS-No.) 1305-78-8 (EC-No.) 215-138-9	< 3	EUH071 Skin Corr. 1C, H314 Eye Dam. 1, H318
SODIUM OXIDE	(CAS-No.) 1313-59-3 (EC-No.) 215-208-9	<= 1	EUH014 Acute Tox. 3, H301 Skin Corr. 1B, H314 STOT SE 3, H335

Please see section 16 for the full text of any H statements referred to in this section

Specific Concentration Limits

Ingredient	Identifier(s)	Specific Concentration Limits
CALCIUM OXIDE	(CAS-No.) 1305-78-8 (EC-No.) 215-138-9	(C >= 50%)EUH071 (C >= 50%) Skin Corr. 1C, H314 (10% =< C < 50%) Skin Irrit. 2, H315 (C >= 3%) Eye Dam. 1, H318 (1% =< C < 3%) Eye Irrit. 2, H319 (20% =< C < 50%) STOT SE 3, H335
ISOPHORONE DIAMINE	(CAS-No.) 2855-13-2 (EC-No.) 220-666-8	(C >= 0.001%) Skin Sens. 1A, H317

For information on ingredient occupational exposure limits or PBT or vPvB status, see sections 8 and 12 of this SDS

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:
Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:
Immediately flush with large amounts of water for at least 15 minutes. Remove contaminated clothing. Get immediate medical attention. Wash clothing before reuse.

Eye Contact:
Immediately flush with large amounts of water for at least 15 minutes. Remove contact lenses if easy to do. Continue rinsing. Immediately get medical attention.

If Swallowed:
Rinse mouth. Do not induce vomiting. Get immediate medical attention.

4.2. Most important symptoms and effects, both acute and delayed
The most important symptoms and effects based on the CLP classification include:
Skin burns (localized redness, swelling, itching, intense pain, blistering, and tissue destruction). Allergic skin reaction (redness, swelling, blistering, and itching). Serious damage to the eyes (corneal cloudiness, severe pain, tearing, ulcerations, and significantly impaired or loss of vision).

4.3. Indication of any immediate medical attention and special treatment required
Not applicable

SECTION 5: Fire-fighting measures

5.1. Extinguishing media
In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture
None inherent in this product.

Hazardous Decomposition or By-Products

Substance	Condition
Aldehydes	During Combustion
Carbon monoxide	During Combustion
Carbon dioxide	During Combustion
Oxides of Nitrogen	During Combustion

5.3. Advice for fire-fighters
Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures
Use personal protective equipment based on the results of an exposure assessment. Refer to Section 8 for PPE recommendations. If anticipated exposure resulting from an accidental release exceeds the protective capabilities of the PPE listed in Section 8, or are unknown, select PPE that offers an appropriate level of protection. Consider the physical and chemical hazards of the material when doing so. Examples of PPE ensembles for emergency response could include wearing bunker gear for a release of flammable material; wearing chemical protective clothing if the spilled material is a corrosive, a sensitizer, a significant dermal irritant, or can be absorbed through the skin; or donning a positive pressure supplied-air respirator for chemicals with inhalation hazards. For information regarding physical and health hazards, refer to sections 2 and 11 of the SDS. Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice.

6.2. Environmental precautions
Avoid release to the environment. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up
Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

6.4. Reference to other sections

Refer to Section 8 and Section 13 for more information

SECTION 7: Handling and storage

7.1. Precautions for safe handling
Do not breathe dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.)

7.2. Conditions for safe storage including any incompatibilities
Store away from acids. Store away from oxidizing agents.

7.3. Specific end use(s)
See information in Section 7.1 and 7.2 for handling and storage recommendations. See Section 8 for exposure controls and personal protection recommendations.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits
If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
2,6-DI-TERT-BUTYL-P-CRESOL	128-37-0	ACGIH	TWA(inhalable fraction and vapor):2 mg/m3	A4: Not class. as human carcin
CALCIUM OXIDE	1305-78-8	ACGIH	TWA:2 mg/m3	
Aluminum, insoluble compounds	1344-28-1	ACGIH	TWA(respirable fraction):1 mg/m3	A4: Not class. as human carcin
Particles (insoluble or poorly soluble) not otherwise specified, inhalable particles	1344-28-1	ACGIH	TWA(inhalable particulates):10 mg/m3	
Particles (insoluble or poorly soluble) not otherwise specified, respirable particles	1344-28-1	ACGIH	TWA(respirable particles):3 mg/m3	
m-Xylene-.alpha.alpha'.-diamine	1477-55-0	ACGIH	CEIL:0.018 ppm	Danger of cutaneous absorption
Particles (insoluble or poorly soluble) not otherwise specified, inhalable particles	7631-86-9	ACGIH	TWA(inhalable particulates):10 mg/m3	
Particles (insoluble or poorly soluble) not otherwise specified, respirable particles	7631-86-9	ACGIH	TWA(respirable particles):3 mg/m3	

ACGIH : American Conference of Governmental Industrial Hygienists
CMRG : Chemical Manufacturer's Recommended Guidelines
TWA: Time-Weighted-Average
STEL: Short Term Exposure Limit
CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls
Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:
Full Face Shield
Indirect Vented Goggles

Skin/hand protection
Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.
Gloves made from the following material(s) are recommended: Polymer laminate

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron - polymer laminate

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:
Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Liquid
Specific Physical Form:	Viscous
Color	Milky White
Odor	Slight Ammoniacal
Odor threshold	*No Data Available*
Melting point/freezing point	*No Data Available*
Boiling point/boiling range	>=198.9 ºC
Flammability	Not Applicable
Flammable Limits(LEL)	*Not Applicable*
Flammable Limits(UEL)	*Not Applicable*
Flash Point	>=143.3 ºC [*Test Method:*Tagliabue Closed Cup]
Autoignition temperature	*Not Applicable*
Decomposition temperature	*No Data Available*
pH	*substance/mixture is non-soluble (in water)*
Kinematic Viscosity	4,269 mm2/sec
Water solubility	Negligible
Solubility- non-water	*No Data Available*
Partition coefficient: n-octanol/ water	*No Data Available*
Vapor Pressure	*Not Applicable*

Density	1.054 g/ml
Relative Density	1 - 1.2 [*Ref Std:*WATER=1]
Relative Vapor Density	>=1 [*Ref Std:*AIR=1]
Particle Characteristics	*Not Applicable*

9.2. Other information

9.2.2 Other safety characteristics

EU Volatile Organic Compounds	*No Data Available*
Evaporation rate	<=1 [*Ref Std:*WATER=1]
Molecular weight	*No Data Available*

SECTION 10: Stability and reactivity

10.1. Reactivity
This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability
Stable.

10.3. Possibility of hazardous reactions
Hazardous polymerization will not occur.

10.4. Conditions to avoid
None known.

10.5. Incompatible materials
Strong acids
Strong oxidizing agents

10.6. Hazardous decomposition products

Substance	**Condition**
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 11 are based on UN GHS calculation rules and classifications derived from internal hazard assessments.

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:
Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Skin Contact:
Corrosive (Skin Burns): Signs/symptoms may include localized redness, swelling, itching, intense pain, blistering, ulceration, and tissue destruction.

Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye Contact:
Corrosive (Eye Burns): Signs/symptoms may include cloudy appearance of the cornea, chemical burns, severe pain, tearing, ulcerations, significantly impaired vision or complete loss of vision.

Ingestion:
May be harmful if swallowed.
Gastrointestinal Corrosion: Signs/symptoms may include severe mouth, throat and abdominal pain; nausea; vomiting; and diarrhea; blood in the feces and/or vomitus may also be seen.

Additional Information:
Persons previously sensitized to amines may develop a cross-sensitization reaction to certain other amines.

Toxicological Data
If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Ingestion		No data available; calculated ATE >2,000 - =5,000 mg/kg
GLYCEROL POLY(OXYETHYLENE, OXYPROPYLENE) ETHER	Dermal	similar compounds	LD50 > 2,000 mg/kg
GLYCEROL POLY(OXYETHYLENE, OXYPROPYLENE) ETHER	Inhalation-Dust/Mist (4 hours)	similar compounds	LC50 > 3.2 mg/l
GLYCEROL POLY(OXYETHYLENE, OXYPROPYLENE) ETHER	Ingestion	similar compounds	LD50 > 5,000 mg/kg
Polyol	Dermal	Rat	LD50 > 2,000 mg/kg
Polyol	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 50 mg/l
Polyol	Ingestion	Rat	LD50 4,600 mg/kg
1,4-Cyclohexanedimethanol	Dermal	Rat	LD50 > 2,000 mg/kg
1,4-Cyclohexanedimethanol	Ingestion	Rat	LD50 > 2,000 mg/kg
Silica	Dermal	Rabbit	LD50 > 5,000 mg/kg
Silica	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.691 mg/l
Silica	Ingestion	Rat	LD50 > 5,110 mg/kg
Aluminum Oxide	Dermal		LD50 estimated to be > 5,000 mg/kg
Aluminum Oxide	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 2.3 mg/l
Aluminum Oxide	Ingestion	Rat	LD50 > 5,000 mg/kg
Siloxanes and Silicones, di-Me, reaction products with silica	Dermal	Rabbit	LD50 > 5,000 mg/kg
Siloxanes and Silicones, di-Me, reaction products with silica	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.691 mg/l
Siloxanes and Silicones, di-Me, reaction products with silica	Ingestion	Rat	LD50 > 5,110 mg/kg
ISOPHORONE DIAMINE	Dermal	Rat	LD50 > 2,000 mg/kg
ISOPHORONE DIAMINE	Inhalation-Dust/Mist (4 hours)	Rat	LC50 estimated to be 1 - 5 mg/l

ISOPHORONE DIAMINE	Ingestion	Rat	LD50 1,030 mg/kg
SODIUM OXIDE	Ingestion	Professional judgement	LD50 estimated to be 50 - 300 mg/kg
CALCIUM OXIDE	Ingestion	Rat	LD50 > 2,500 mg/kg
CALCIUM OXIDE	Dermal	similar compounds	LD50 > 2,500 mg/kg
m-Xylene-.alpha.alpha'.-diamine	Dermal	Rabbit	LD50 > 2,000 mg/kg
m-Xylene-.alpha.alpha'.-diamine	Inhalation-Dust/Mist (4 hours)	Rat	LC50 1.2 mg/l
m-Xylene-.alpha.alpha'.-diamine	Ingestion	Rat	LD50 980 mg/kg
2,6-DI-TERT-BUTYL-P-CRESOL	Dermal	Rat	LD50 > 2,000 mg/kg
2,6-DI-TERT-BUTYL-P-CRESOL	Ingestion	Rat	LD50 > 2,930 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
GLYCEROL POLY(OXYETHYLENE, OXYPROPYLENE) ETHER	similar compounds	Minimal irritation
Polyol	Rabbit	No significant irritation
1,4-Cyclohexanedimethanol	Rabbit	No significant irritation
Silica	Rabbit	No significant irritation
Aluminum Oxide	Rabbit	No significant irritation
Siloxanes and Silicones, di-Me, reaction products with silica	Rabbit	No significant irritation
ISOPHORONE DIAMINE	official classification	Corrosive
POTASSIUM OXIDE	official classification	Corrosive
CALCIUM OXIDE	Human	Corrosive
SODIUM OXIDE	similar compounds	Corrosive
m-Xylene-.alpha.alpha'.-diamine	Rat	Corrosive
2,6-DI-TERT-BUTYL-P-CRESOL	Human and animal	Minimal irritation

Serious Eye Damage/Irritation

Name	Species	Value
GLYCEROL POLY(OXYETHYLENE, OXYPROPYLENE) ETHER	similar compounds	Mild irritant
Polyol	Rabbit	Mild irritant
1,4-Cyclohexanedimethanol	Rabbit	Corrosive
Silica	Rabbit	No significant irritation
Aluminum Oxide	Rabbit	No significant irritation
Siloxanes and Silicones, di-Me, reaction products with silica	Rabbit	No significant irritation
ISOPHORONE DIAMINE	Rabbit	Corrosive
POTASSIUM OXIDE	similar health hazards	Corrosive
CALCIUM OXIDE	Rabbit	Corrosive
SODIUM OXIDE	similar compounds	Corrosive
m-Xylene-.alpha.alpha'.-diamine	Rabbit	Corrosive

2,6-DI-TERT-BUTYL-P-CRESOL	Rabbit	Mild irritant

Skin Sensitization

Name	Species	Value
GLYCEROL POLY(OXYETHYLENE, OXYPROPYLENE) ETHER	similar compounds	Not classified
1,4-Cyclohexanedimethanol	Guinea pig	Not classified
Silica	Human and animal	Not classified
Siloxanes and Silicones, di-Me, reaction products with silica	Human and animal	Not classified
ISOPHORONE DIAMINE	Guinea pig	Sensitizing
m-Xylene-.alpha.alpha'.-diamine	Guinea pig	Sensitizing
2,6-DI-TERT-BUTYL-P-CRESOL	Human	Not classified

Respiratory Sensitization

For the component/components, either no data are currently available or the data are not sufficient for classification.

Germ Cell Mutagenicity

Name	Route	Value
GLYCEROL POLY(OXYETHYLENE, OXYPROPYLENE) ETHER	In Vitro	Not mutagenic
1,4-Cyclohexanedimethanol	In Vitro	Not mutagenic
1,4-Cyclohexanedimethanol	In vivo	Not mutagenic
Silica	In Vitro	Not mutagenic
Aluminum Oxide	In Vitro	Not mutagenic
Siloxanes and Silicones, di-Me, reaction products with silica	In Vitro	Not mutagenic
ISOPHORONE DIAMINE	In Vitro	Not mutagenic
CALCIUM OXIDE	In Vitro	Not mutagenic
m-Xylene-.alpha.alpha'.-diamine	In Vitro	Not mutagenic
m-Xylene-.alpha.alpha'.-diamine	In vivo	Not mutagenic
2,6-DI-TERT-BUTYL-P-CRESOL	In Vitro	Not mutagenic
2,6-DI-TERT-BUTYL-P-CRESOL	In vivo	Not mutagenic

Carcinogenicity

Name	Route	Species	Value
Silica	Not Specified	Mouse	Some positive data exist, but the data are not sufficient for classification
Aluminum Oxide	Inhalation	Rat	Not carcinogenic
Siloxanes and Silicones, di-Me, reaction products with silica	Not Specified	Mouse	Some positive data exist, but the data are not sufficient for classification
2,6-DI-TERT-BUTYL-P-CRESOL	Ingestion	Multiple animal species	Some positive data exist, but the data are not sufficient for classification

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test Result	Exposure Duration
1,4-Cyclohexanedimethanol	Ingestion	Not classified for female reproduction	Rat	NOAEL 1,360 mg/kg/day	premating into lactation
1,4-Cyclohexanedimethanol	Ingestion	Not classified for male reproduction	Rat	NOAEL 479 mg/kg/day	91 days

1,4-Cyclohexanedimethanol	Ingestion	Not classified for development	Rat	NOAEL 854 mg/kg/day	premating into lactation
Silica	Ingestion	Not classified for female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
Silica	Ingestion	Not classified for male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
Silica	Ingestion	Not classified for development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis
Siloxanes and Silicones, di-Me, reaction products with silica	Ingestion	Not classified for female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
Siloxanes and Silicones, di-Me, reaction products with silica	Ingestion	Not classified for male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
Siloxanes and Silicones, di-Me, reaction products with silica	Ingestion	Not classified for development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis
ISOPHORONE DIAMINE	Ingestion	Not classified for development	Rat	NOAEL 250 mg/kg/day	during gestation
m-Xylene-.alpha.alpha'.-diamine	Ingestion	Not classified for female reproduction	Rat	NOAEL 450 mg/kg/day	1 generation
m-Xylene-.alpha.alpha'.-diamine	Ingestion	Not classified for male reproduction	Rat	NOAEL 450 mg/kg	1 generation
m-Xylene-.alpha.alpha'.-diamine	Ingestion	Not classified for development	Rat	NOAEL 450 mg/kg/day	1 generation
2,6-DI-TERT-BUTYL-P-CRESOL	Ingestion	Not classified for female reproduction	Rat	NOAEL 500 mg/kg/day	2 generation
2,6-DI-TERT-BUTYL-P-CRESOL	Ingestion	Not classified for male reproduction	Rat	NOAEL 500 mg/kg/day	2 generation
2,6-DI-TERT-BUTYL-P-CRESOL	Ingestion	Not classified for development	Rat	NOAEL 100 mg/kg/day	2 generation

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
1,4-Cyclohexanedimethanol	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	
ISOPHORONE DIAMINE	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL not available	
POTASSIUM OXIDE	Inhalation	respiratory irritation	May cause respiratory irritation	similar health hazards	NOAEL Not available	
CALCIUM OXIDE	Inhalation	respiratory irritation	May cause respiratory irritation	Not available	NOAEL Not available	occupational exposure
SODIUM OXIDE	Inhalation	respiratory irritation	May cause respiratory irritation	Professional judgement	NOAEL Not available	
m-Xylene-.alpha.alpha'.-diamine	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Not available	NOAEL Not avaliable	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
1,4-Cyclohexanedimethanol	Ingestion	heart | immune system | kidney and/or bladder | endocrine system | hematopoietic system | liver | nervous system | eyes	Not classified	Rat	NOAEL 861 mg/kg/day	13 weeks

Silica	Inhalation	respiratory system | silicosis	Not classified	Human	NOAEL Not available	occupational exposure
Aluminum Oxide	Inhalation	pneumoconiosis	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	occupational exposure
Aluminum Oxide	Inhalation	pulmonary fibrosis	Not classified	Human	NOAEL Not available	occupational exposure
Siloxanes and Silicones, di-Me, reaction products with silica	Inhalation	respiratory system | silicosis	Not classified	Human	NOAEL Not available	occupational exposure
ISOPHORONE DIAMINE	Ingestion	hematopoietic system | liver | kidney and/or bladder	Not classified	Rat	NOAEL 160 mg/kg/day	13 weeks
m-Xylene-.alpha.alpha'.-diamine	Ingestion	endocrine system | blood | bone marrow	Not classified	Rat	NOAEL 600 mg/kg/day	28 days
2,6-DI-TERT-BUTYL-P-CRESOL	Ingestion	liver	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 250 mg/kg/day	28 days
2,6-DI-TERT-BUTYL-P-CRESOL	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 500 mg/kg/day	2 generation
2,6-DI-TERT-BUTYL-P-CRESOL	Ingestion	blood	Not classified	Rat	LOAEL 420 mg/kg/day	40 days
2,6-DI-TERT-BUTYL-P-CRESOL	Ingestion	endocrine system	Not classified	Rat	NOAEL 25 mg/kg/day	2 generation
2,6-DI-TERT-BUTYL-P-CRESOL	Ingestion	heart	Not classified	Mouse	NOAEL 3,480 mg/kg/day	10 weeks

Aspiration Hazard
For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

11.2. Information on other hazards

This material does not contain any substances that are assessed to be an endocrine disruptor for human health.

SECTION 12: Ecological information

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 12 are based on UN GHS calculation rules and classifications derived from 3M assessments.

12.1. Toxicity

No product test data available

Material	CAS #	Organism	Type	Exposure	Test Endpoint	Test Result
GLYCEROL POLY(OXYETHYLENE, OXYPROPYLENE) ETHER	9082-00-2	N/A	Data not available or insufficient for classification	N/A	N/A	N/A
Polyol	Trade Secret	Golden Orfe	Experimental	96 hours	LC50	>1,000 mg/l
Polyol	Trade Secret	Green algae	Experimental	72 hours	ErC50	>100 mg/l

Polyol	Trade Secret	Water flea	Experimental	48 hours	EC50	>100 mg/l
Polyol	Trade Secret	Green algae	Experimental	72 hours	NOEC	>100 mg/l
1,4-Cyclohexanedimethanol	105-08-8	Green algae	Experimental	72 hours	ErC50	>122.9 mg/l
1,4-Cyclohexanedimethanol	105-08-8	Medaka	Experimental	96 hours	LC50	>125.3 mg/l
1,4-Cyclohexanedimethanol	105-08-8	Water flea	Experimental	48 hours	EC50	>100 mg/l
1,4-Cyclohexanedimethanol	105-08-8	Green algae	Experimental	72 hours	NOEC	122.9 mg/l
Silica	7631-86-9	N/A	Data not available or insufficient for classification	N/A	N/A	N/A
Siloxanes and Silicones, di-Me, reaction products with silica	67762-90-7	N/A	Data not available or insufficient for classification	N/A	N/A	N/A
2,6-DI-TERT-BUTYL-P-CRESOL	128-37-0	Activated sludge	Experimental	3 hours	EC50	>10,000 mg/l
2,6-DI-TERT-BUTYL-P-CRESOL	128-37-0	Green algae	Experimental	72 hours	EC50	>0.4 mg/l
2,6-DI-TERT-BUTYL-P-CRESOL	128-37-0	Water flea	Experimental	48 hours	EC50	0.48 mg/l
2,6-DI-TERT-BUTYL-P-CRESOL	128-37-0	Zebra Fish	Experimental	96 hours	No tox obs at lmt of water sol	>100 mg/l
2,6-DI-TERT-BUTYL-P-CRESOL	128-37-0	Green algae	Experimental	72 hours	EC10	0.4 mg/l
2,6-DI-TERT-BUTYL-P-CRESOL	128-37-0	Medaka	Experimental	42 days	NOEC	0.053 mg/l
2,6-DI-TERT-BUTYL-P-CRESOL	128-37-0	Water flea	Experimental	21 days	NOEC	0.023 mg/l
Aluminum Oxide	1344-28-1	Fish	Experimental	96 hours	LC50	>100 mg/l
Aluminum Oxide	1344-28-1	Green algae	Experimental	72 hours	EC50	>100 mg/l
Aluminum Oxide	1344-28-1	Water flea	Experimental	48 hours	LC50	>100 mg/l
Aluminum Oxide	1344-28-1	Green algae	Experimental	72 hours	NOEC	>100 mg/l
ISOPHORONE DIAMINE	2855-13-2	Golden Orfe	Experimental	96 hours	LC50	110 mg/l
ISOPHORONE DIAMINE	2855-13-2	Green algae	Experimental	72 hours	ErC50	>50 mg/l
ISOPHORONE DIAMINE	2855-13-2	Water flea	Experimental	48 hours	EC50	23 mg/l
ISOPHORONE DIAMINE	2855-13-2	Green algae	Experimental	72 hours	ErC10	11.2 mg/l
ISOPHORONE DIAMINE	2855-13-2	Water flea	Experimental	21 days	NOEC	3 mg/l
ISOPHORONE DIAMINE	2855-13-2	Bacteria	Experimental	18 hours	EC10	1,120 mg/l
m-Xylene-.alpha.alpha'.-diamine	1477-55-0	Activated sludge	Experimental	30 minutes	EC50	>1,000 mg/l
m-Xylene-.alpha.alpha'.-diamine	1477-55-0	Bacteria	Experimental	16 hours	EC10	24 mg/l
m-Xylene-.alpha.alpha'.-diamine	1477-55-0	Green algae	Experimental	72 hours	ErC50	28 mg/l

m-Xylene-.alpha.alpha'.-diamine	1477-55-0	Medaka	Experimental	96 hours	LC50	87.6 mg/l
m-Xylene-.alpha.alpha'.-diamine	1477-55-0	Water flea	Experimental	48 hours	EC50	15.2 mg/l
m-Xylene-.alpha.alpha'.-diamine	1477-55-0	Green algae	Experimental	72 hours	NOEC	9.8 mg/l
m-Xylene-.alpha.alpha'.-diamine	1477-55-0	Water flea	Experimental	21 days	NOEC	4.7 mg/l
CALCIUM OXIDE	1305-78-8	Common Carp	Experimental	96 hours	LC50	1,070 mg/l
POTASSIUM OXIDE	12136-45-7	Water flea	Estimated	48 hours	EC50	112 mg/l
POTASSIUM OXIDE	12136-45-7	Fish	Experimental	96 hours	LC50	917.6 mg/l
POTASSIUM OXIDE	12136-45-7	Water flea	Estimated	21 days	NOEC	68 mg/l
SODIUM OXIDE	1313-59-3	N/A	Data not available or insufficient for classification	N/A	N/A	N/A

12.2. Persistence and degradability

Material	CAS No.	Test Type	Duration	Study Type	Test Result	Protocol
GLYCEROL POLY(OXYETHYLENE, OXYPROPYLENE) ETHER	9082-00-2	Modeled Biodegradation	28 days	Biological Oxygen Demand	20 %BOD/ThOD	Catalogic™
Polyol	Trade Secret	Experimental Biodegradation	28 days	Carbon dioxide evolution	38 %CO2 evolution/THCO2 evolution	OECD 301B - Mod. Sturm or CO2
1,4-Cyclohexanedimethanol	105-08-8	Experimental Biodegradation	28 days	Dissolv. Organic Carbon Deplet	99.2 %removal of DOC	OECD 301A - DOC Die Away Test
1,4-Cyclohexanedimethanol	105-08-8	Experimental Biodegradation		Dissolv. Organic Carbon Deplet	98 %removal of DOC	OECD 302B Zahn-Wellens/EVPA
Silica	7631-86-9	Data not availbl-insufficient	N/A	N/A	N/A	N/A
Siloxanes and Silicones, di-Me, reaction products with silica	67762-90-7	Data not availbl-insufficient	N/A	N/A	N/A	N/A
2,6-DI-TERT-BUTYL-P-CRESOL	128-37-0	Data not availbl-insufficient	N/A	N/A	N/A	N/A
Aluminum Oxide	1344-28-1	Data not availbl-insufficient	N/A	N/A	N/A	N/A
ISOPHORONE DIAMINE	2855-13-2	Experimental Biodegradation	28 days	Dissolv. Organic Carbon Deplet	8 %removal of DOC	EC C.4.A. DOC Die-Away Test
ISOPHORONE DIAMINE	2855-13-2	Experimental Biodegradation	6 hours	Dissolv. Organic Carbon Deplet	42.0 %removal of DOC	OECD 303A - Simulated Aerobic
ISOPHORONE DIAMINE	2855-13-2	Experimental Hydrolysis		Hydrolytic half-life (pH 7)	>1 years (t 1/2)	EC C.7 Hydrolysis at pH
m-Xylene-.alpha.alpha'.-diamine	1477-55-0	Experimental Biodegradation	28 days	Carbon dioxide evolution	49 %CO2 evolution/THCO2 evolution	OECD 301B - Mod. Sturm or CO2
m-Xylene-.alpha.alpha'.-diamine	1477-55-0	Experimental Aquatic Inherent Biodegrad.	28 days	Biological Oxygen Demand	22 %BOD/ThOD	OECD 302C - Modified MITI (II)
CALCIUM OXIDE	1305-78-8	Data not availbl-insufficient	N/A	N/A	N/A	N/A
POTASSIUM OXIDE	12136-45-7	Data not availbl-insufficient	N/A	N/A	N/A	N/A
SODIUM OXIDE	1313-59-3	Data not availbl-insufficient	N/A	N/A	N/A	N/A

12.3. Bioaccumulative potential

Material	Cas No.	Test Type	Duration	Study Type	Test Result	Protocol
GLYCEROL POLY(OXYETHYLENE, OXYPROPYLENE) ETHER	9082-00-2	Modeled Bioconcentration		Bioaccumulation Factor	2	Catalogic™
GLYCEROL POLY(OXYETHYLENE, OXYPROPYLENE) ETHER	9082-00-2	Modeled Bioconcentration		Log of Octanol/H2O part. coeff	-2.6	Episuite™
Polyol	Trade Secret	Experimental BCF - Fish	42 days	Bioaccumulation Factor	≤7	
1,4-Cyclohexanedimethanol	105-08-8	Modeled Bioconcentration		Bioaccumulation Factor	2.8	Catalogic™
1,4-Cyclohexanedimethanol	105-08-8	Modeled Bioconcentration		Log of Octanol/H2O part. coeff	1.5	Episuite™
Silica	7631-86-9	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Siloxanes and Silicones, di-Me, reaction products with silica	67762-90-7	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
2,6-DI-TERT-BUTYL-P-CRESOL	128-37-0	Experimental BCF - Fish	56 days	Bioaccumulation Factor	1277	OECD305-Bioconcentration
Aluminum Oxide	1344-28-1	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
ISOPHORONE DIAMINE	2855-13-2	Experimental BCF - Fish	42 days	Bioaccumulation Factor	3.4	OECD305-Bioconcentration
ISOPHORONE DIAMINE	2855-13-2	Experimental Bioconcentration		Log of Octanol/H2O part. coeff	0.99	EC A.8 Partition Coefficient
m-Xylene-.alpha.alpha'.-diamine	1477-55-0	Experimental BCF - Fish	42 days	Bioaccumulation Factor	<2.7	OECD305-Bioconcentration
m-Xylene-.alpha.alpha'.-diamine	1477-55-0	Extrapolated Bioconcentration		Log of Octanol/H2O part. coeff	0.18	OECD 107 log Kow shke flsk mtd
CALCIUM OXIDE	1305-78-8	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
POTASSIUM OXIDE	12136-45-7	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
SODIUM OXIDE	1313-59-3	Data not available or insufficient for classification	N/A	N/A	N/A	N/A

12.4. Mobility in soil

Material	Cas No.	Test Type	Study Type	Test Result	Protocol
GLYCEROL POLY(OXYETHYLENE, OXYPROPYLENE) ETHER	9082-00-2	Modeled Mobility in Soil	Koc	13 l/kg	Episuite™
1,4-Cyclohexanedimethanol	105-08-8	Modeled Mobility in Soil	Koc	10 l/kg	Episuite™
ISOPHORONE DIAMINE	2855-13-2	Estimated Mobility in Soil	Koc	928 l/kg	
m-Xylene-.alpha.alpha'.-diamine	1477-55-0	Modeled Mobility in Soil	Koc	<1 l/kg	ACD/Labs ChemSketch™

12.5. Results of the PBT and vPvB assessment

This material does not contain any substances that are assessed to be a PBT or vPvB

12.6. Endocrine disrupting properties

This material does not contain any substances that are assessed to be an endocrine disruptor for environmental effects

12.7. Other adverse effects
No information available

SECTION 13: Disposal considerations

13.1 Waste treatment methods
Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

The coding of a waste stream is based on the application of the product by the consumer. Since this is out of the control of 3M, no waste code(s) for products after use will be provided. Please refer to the European Waste Code (EWC - 2000/532/CE and amendments) to assign the correct waste code to your waste stream. Ensure national and/or regional regulations are complied with and always use a licensed waste contractor

EU waste code (product as sold)

080409*	Waste adhesives and sealants containing organic solvents or other dangerous substances
200127*	Paint, inks, adhesives and resins containing dangerous substances

SECTION 14: Transportation information

	Ground Transport (ADR)	Air Transport (IATA)	Marine Transport (IMDG)
14.1 UN number or ID number	UN3267	UN3267	UN3267
14.2 UN proper shipping name	CORROSIVE LIQUID, BASIC, ORGANIC, N.O.S.(ISOPHORONE DIAMINE; POTASSIUM OXIDE)	CORROSIVE LIQUID, BASIC, ORGANIC, N.O.S.(ISOPHORONE DIAMINE; POTASSIUM OXIDE)	CORROSIVE LIQUID, BASIC, ORGANIC, N.O.S.(ISOPHORONE DIAMINE; POTASSIUM OXIDE)
14.3 Transport hazard class(es)	8	8	8
14.4 Packing group	III	III	III
14.5 Environmental hazards	Not Environmentally Hazardous	Not applicable	Not a Marine Pollutant

14.6 Special precautions for user	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.
14.7 Marine Transport in bulk according to IMO instruments	No Data Available	No Data Available	No Data Available
Control Temperature	No Data Available	No Data Available	No Data Available
Emergency Temperature	No Data Available	No Data Available	No Data Available
ADR Classification Code	C7	Not Applicable	Not Applicable
IMDG Segregation Code	Not Applicable	Not Applicable	18 - ALKALIS

Please contact the address or phone number listed on the first page of the SDS for additional information on the transport/shipment of the material by rail (RID) or inland waterways (ADN).

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Carcinogenicity

Ingredient	C.A.S. No.	Classification	Regulation
2,6-DI-TERT-BUTYL-P-CRESOL	128-37-0	Gr. 3: Not classifiable	International Agency for Research on Cancer
Silica	7631-86-9	Gr. 3: Not classifiable	International Agency for Research on Cancer

Global inventory status

Contact 3M for more information. The components of this material are in compliance with the provisions of the Korea Chemical Control Act. Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Australia National Industrial Chemical Notification and Assessment Scheme (NICNAS). Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Philippines RA 6969 requirements. Certain restrictions may apply. Contact the selling division for additional information. The components of this product are in compliance with the new substance notification requirements of CEPA. This product complies with Measures on Environmental Management of New Chemical Substances. All ingredients are listed on or exempt from on China IECSC inventory. The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

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Seveso hazard categories, Annex 1, Part 1
None

Seveso named dangerous substances, Annex 1, Part 2
None

Regulation (EU) No 649/2012
No chemicals listed

SECTION 16: Other information

List of relevant H statements

EUH014	Reacts violently with water.
EUH071	Corrosive to the respiratory tract.
H301	Toxic if swallowed.
H302	Harmful if swallowed.
H314	Causes severe skin burns and eye damage.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H332	Harmful if inhaled.
H335	May cause respiratory irritation.
H400	Very toxic to aquatic life.
H410	Very toxic to aquatic life with long lasting effects.
H412	Harmful to aquatic life with long lasting effects.

Revision information:
Section 02: <125ml Precautionary - Prevention information was modified.
Section 02: <125ml Precautionary - Response information was modified.
Section 02: Label Elements: CLP Precautionary - Prevention information was modified.
Section 02: Label Elements: CLP Precautionary - Response information was modified.
Section 03: Composition/ Information of ingredients table information was modified.
Section 06: Accidental release personal information information was modified.
Section 07: Conditions safe storage information was modified.
Section 09: Flammability (solid, gas) information information was deleted.
Section 09: Flammability information information was added.
Section 09: Particle Characteristics N/A information was added.

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications.

3M Israel SDSs are available at www.3M.com/il