



Safety Data Sheet

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Issue Date: 06/24/24

Version Number: 3.01
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Product identifier

3M™ OEM Match Epoxy Seam Sealer, PN 08526, Gray

ID Number(s):

LB-K100-3564-4, 60-4500-0810-1

7100319365

Recommended use

Automotive, Sealant

Supplier's details

MANUFACTURER: 3M
DIVISION: Automotive Aftermarket

ADDRESS: 3M Center, St. Paul, MN 55144-1000, USA
Telephone: 1-888-3M HELPS (1-888-364-3577)

Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

This product is a kit or a multipart product which consists of multiple, independently packaged components. A Safety Data Sheet (SDS), Article Information Sheet (AIS), or Article Information Letter (AIL) for each of these components is included. Please do not separate the component documents from this cover page. The document numbers for components of this product are:

44-4836-1, 44-4885-8

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Document Group:	44-4836-1	Version Number:	3.01
Issue Date:	12/11/25	Supersedes Date:	06/03/24

SECTION 1: Identification

1.1. Product identifier

3M™ OEM Match Epoxy Seam Sealer, PNs 08528, 08526, 08524, 08522 (Part A)

Product Identification Numbers

LB-K100-3509-6, LB-K100-3567-6, LB-K100-3567-7

1.2. Recommended use and restrictions on use

Recommended use

Automotive, Sealant

1.3. Supplier's details

MANUFACTURER:	3M
DIVISION:	Automotive Aftermarket
ADDRESS:	3M Center, St. Paul, MN 55144-1000, USA
Telephone:	1-888-3M HELPS (1-888-364-3577)

1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

SECTION 2: Hazard identification

The label elements below were prepared in accordance with OSHA Hazard Communication Standard, 29 CFR 1910.1200. This information may be different from the actual product label information for labels regulated by other agencies.

2.1. Hazard classification

Skin Sensitizer: Category 1.

Carcinogenicity: Category 2.

2.2. Label elements

Signal word

Warning

Symbols

Exclamation mark | Health Hazard |

Pictograms



Hazard Statements

May cause an allergic skin reaction.
Suspected of causing cancer.

Precautionary statements

General:

Keep out of reach of children.

Prevention:

Obtain special instructions before use.
Do not handle until all safety precautions have been read and understood.
Avoid breathing vapors.
Contaminated work clothing should not be allowed out of the workplace.
Wear protective gloves and if needed, respiratory protection (see SDS Section 8).

Response:

IF ON SKIN: Wash with plenty of soap and water.
IF exposed or concerned: Get medical attention.
If skin irritation or rash occurs: Get medical attention.
Take off contaminated clothing and wash it before reuse.

Storage:

Store locked up.

Disposal:

Dispose of contents and container in accordance with applicable local, regional, national, and international regulations.

Supplemental Information:

Persons previously sensitized to amines may develop a cross-sensitization reaction to certain other amines.

SECTION 3: Composition/information on ingredients

Ingredient	C.A.S. No.	% by Wt
Mercaptan-Terminated Epoxy Curing Agent	72244-98-5	60 - 100 Trade Secret *
Siloxanes and Silicones, di-Me, reaction products with silica	67762-90-7	3 - 7 Trade Secret *
Propylene Oxide, Polymer with Triethylenetetramine	26950-63-0	< 2 Trade Secret *
Titanium Dioxide	13463-67-7	0.1 - 1 Trade Secret *
Triethylenetetramine	112-24-3	< 0.5 Trade Secret *

*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:

Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye Contact:

Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

If Swallowed:

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

Allergic skin reaction (redness, swelling, blistering, and itching).

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures**5.1. Suitable extinguishing media**

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture

None inherent in this product.

Hazardous Decomposition or By-Products**Substance**

Carbon monoxide

Carbon dioxide

Condition

During Combustion

During Combustion

5.3. Special protective actions for fire-fighters

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures**6.1. Personal precautions, protective equipment and emergency procedures**

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Use personal protective equipment based on the results of an exposure assessment. Refer to Section 8 for PPE recommendations. If anticipated exposure resulting from an accidental release exceeds the protective capabilities of the PPE listed in Section 8, or are unknown, select PPE that offers an appropriate level of protection. Consider the physical and chemical hazards of the material when doing so. Examples of PPE ensembles for emergency response could include wearing bunker gear for a release of flammable material; wearing chemical protective clothing if the spilled material is a corrosive, a sensitizer, a significant dermal irritant, or can be absorbed through the skin; or donning a positive pressure supplied-air respirator for chemicals with inhalation hazards. For information regarding physical and health hazards, refer to sections 2 and 11 of the SDS.

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue. Seal the container. Dispose of collected material as soon as possible in accordance with

applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Keep out of reach of children. Do not handle until all safety precautions have been read and understood. Avoid breathing dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Use personal protective equipment (gloves, respirators, etc.) as required.

7.2. Conditions for safe storage including any incompatibilities

Store away from heat.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
Triethylenetetramine	112-24-3	AIHA	TWA:6 mg/m3(1 ppm)	SKIN
Titanium Dioxide	13463-67-7	ACGIH	TWA(Respirable nanoscale particles):0.2 mg/m3;TWA(Respirable finescale particles):2.5 mg/m3	A3: Confirmed animal carcin.
Titanium Dioxide	13463-67-7	OSHA	TWA(as total dust):15 mg/m3	

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

CMRG : Chemical Manufacturer's Recommended Guidelines

OSHA : United States Department of Labor - Occupational Safety and Health Administration

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Eye protection not required.

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended: Polymer laminate

If this product is used in a manner that presents a higher potential for exposure (e.g., spraying, high splash potential, etc.), then use of a protective apron may be necessary. See recommended glove material(s) for determining appropriate apron material(s). If a glove material is not available as an apron, polymer laminate is a suitable option.

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Solid
Specific Physical Form:	Paste
Color	Off-White
Odor	Mild Mercaptan
Odor threshold	No Data Available
pH	Not Applicable
Melting point/Freezing point	No Data Available
Boiling point/Initial boiling point/Boiling range	Not Applicable
Flash Point	> 93.3 °C [Test Method: Closed Cup]
Evaporation rate	Not Applicable
Flammability	Not Applicable
Flammable Limits(LEL)	Not Applicable
Flammable Limits(UEL)	Not Applicable
Vapor Pressure	Not Applicable
Relative Vapor Density	Not Applicable
Density	1.2 kg/l
Relative Density	1.18 [Ref Std: WATER=1]
Water solubility	Slight (less than 10%)
Solubility- non-water	No Data Available
Partition coefficient: n-octanol/ water	No Data Available
Autoignition temperature	No Data Available
Decomposition temperature	No Data Available
Kinematic Viscosity	No Data Available
Volatile Organic Compounds	29 g/l [Test Method: calculated SCAQMD rule 443.1]
Percent volatile	2.4 % weight [Test Method: Estimated]
VOC Less H ₂ O & Exempt Solvents	29 g/l [Test Method: calculated SCAQMD rule 443.1]
Molecular weight	No Data Available

Particle Characteristics	Not Applicable
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SECTION 10: Stability and reactivity

10.1. Reactivity

This material is considered to be non reactive under normal use conditions.

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid

None known.

10.5. Incompatible materials

None known.

10.6. Hazardous decomposition products

Substance

Condition

None known.

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

May cause additional health effects (see below).

Skin Contact:

Mild Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, and dryness. Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye Contact:

Contact with the eyes during product use is not expected to result in significant irritation.

Ingestion:

May be harmful if swallowed.

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

Additional Health Effects:

Carcinogenicity:

Contains a chemical or chemicals which can cause cancer.

Ingredient	CAS No.	Class Description	Regulation
Titanium dioxide	13463-67-7	Grp. 2B: Possible human carc.	International Agency for Research on Cancer

Additional Information:

Persons previously sensitized to amines may develop a cross-sensitization reaction to certain other amines.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >5,000 mg/kg
Overall product	Ingestion		No data available; calculated ATE >2,000 - =5,000 mg/kg
Mercaptan-Terminated Epoxy Curing Agent	Dermal	Rabbit	LD50 > 10,200 mg/kg
Mercaptan-Terminated Epoxy Curing Agent	Ingestion	Rat	LD50 2,600 mg/kg
Siloxanes and Silicones, di-Me, reaction products with silica	Dermal	Rabbit	LD50 > 5,000 mg/kg
Siloxanes and Silicones, di-Me, reaction products with silica	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.691 mg/l
Siloxanes and Silicones, di-Me, reaction products with silica	Ingestion	Rat	LD50 > 5,110 mg/kg
Propylene Oxide, Polymer with Triethylenetetramine	Dermal	Rat	LD50 2,150 mg/kg
Propylene Oxide, Polymer with Triethylenetetramine	Ingestion	Rat	LD50 4,500 mg/kg
Titanium Dioxide	Dermal	Rabbit	LD50 > 10,000 mg/kg
Titanium Dioxide	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 6.82 mg/l
Titanium Dioxide	Ingestion	Rat	LD50 > 10,000 mg/kg
Triethylenetetramine	Dermal	Rat	LD50 1,465 mg/kg
Triethylenetetramine	Ingestion	Rat	LD50 1,591 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Mercaptan-Terminated Epoxy Curing Agent	Rabbit	No significant irritation
Siloxanes and Silicones, di-Me, reaction products with silica	Rabbit	No significant irritation
Propylene Oxide, Polymer with Triethylenetetramine	Rabbit	Irritant
Titanium Dioxide	Rabbit	No significant irritation
Triethylenetetramine	Rabbit	Corrosive

Serious Eye Damage/Irritation

Name	Species	Value
Mercaptan-Terminated Epoxy Curing Agent	Rabbit	Mild irritant
Siloxanes and Silicones, di-Me, reaction products with silica	Rabbit	No significant irritation
Propylene Oxide, Polymer with Triethylenetetramine	Rabbit	Severe irritant
Titanium Dioxide	Rabbit	No significant irritation
Triethylenetetramine	Rabbit	Corrosive

Skin Sensitization

Name	Species	Value
Mercaptan-Terminated Epoxy Curing Agent	Mouse	Sensitizing
Siloxanes and Silicones, di-Me, reaction products with silica	Human and animal	Not classified
Propylene Oxide, Polymer with Triethylenetetramine	Mouse	Sensitizing
Titanium Dioxide	Human and	Not classified

	animal	
Triethylenetetramine	Guinea pig	Sensitizing

Respiratory Sensitization

For the component/components, either no data are currently available or the data are not sufficient for classification.

Germ Cell Mutagenicity

Name	Route	Value
Mercaptan-Terminated Epoxy Curing Agent	In Vitro	Not mutagenic
Siloxanes and Silicones, di-Me, reaction products with silica	In Vitro	Not mutagenic
Propylene Oxide, Polymer with Triethylenetetramine	In Vitro	Some positive data exist, but the data are not sufficient for classification
Titanium Dioxide	In Vitro	Not mutagenic
Titanium Dioxide	In vivo	Not mutagenic
Triethylenetetramine	In vivo	Not mutagenic
Triethylenetetramine	In Vitro	Some positive data exist, but the data are not sufficient for classification

Carcinogenicity

Name	Route	Species	Value
Siloxanes and Silicones, di-Me, reaction products with silica	Not Specified	Mouse	Some positive data exist, but the data are not sufficient for classification
Titanium Dioxide	Ingestion	Multiple animal species	Not carcinogenic
Titanium Dioxide	Inhalation	Rat	Carcinogenic
Triethylenetetramine	Dermal	Mouse	Not carcinogenic

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test Result	Exposure Duration
Siloxanes and Silicones, di-Me, reaction products with silica	Ingestion	Not classified for female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
Siloxanes and Silicones, di-Me, reaction products with silica	Ingestion	Not classified for male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
Siloxanes and Silicones, di-Me, reaction products with silica	Ingestion	Not classified for development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis
Propylene Oxide, Polymer with Triethylenetetramine	Ingestion	Not classified for female reproduction	Rat	NOAEL 750 mg/kg/day	premating into lactation
Propylene Oxide, Polymer with Triethylenetetramine	Ingestion	Not classified for male reproduction	Rat	NOAEL 750 mg/kg/day	43 days
Propylene Oxide, Polymer with Triethylenetetramine	Ingestion	Not classified for development	Rat	NOAEL 750 mg/kg/day	premating into lactation
Triethylenetetramine	Dermal	Not classified for development	Rabbit	NOAEL 125 mg/kg/day	during organogenesis
Triethylenetetramine	Ingestion	Not classified for development	Rat	NOAEL 750 mg/kg/day	during organogenesis

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Propylene Oxide, Polymer with Triethylenetetramine	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL not available	

Triethylenetetramine	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	
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Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Mercaptan-Terminated Epoxy Curing Agent	Ingestion	hematopoietic system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 75 mg/kg/day	90 days
Mercaptan-Terminated Epoxy Curing Agent	Ingestion	liver	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 250 mg/kg/day	90 days
Mercaptan-Terminated Epoxy Curing Agent	Ingestion	endocrine system	Not classified	Rat	NOAEL 1,000 mg/kg/day	90 days
Mercaptan-Terminated Epoxy Curing Agent	Ingestion	heart	Not classified	Rat	NOAEL 1,000 mg/kg/day	90 days
Mercaptan-Terminated Epoxy Curing Agent	Ingestion	skin	Not classified	Rat	NOAEL 1,000 mg/kg/day	90 days
Mercaptan-Terminated Epoxy Curing Agent	Ingestion	immune system	Not classified	Rat	NOAEL 1,000 mg/kg/day	90 days
Mercaptan-Terminated Epoxy Curing Agent	Ingestion	nervous system	Not classified	Rat	NOAEL 1,000 mg/kg/day	90 days
Mercaptan-Terminated Epoxy Curing Agent	Ingestion	eyes	Not classified	Rat	NOAEL 1,000 mg/kg/day	90 days
Mercaptan-Terminated Epoxy Curing Agent	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 1,000 mg/kg/day	90 days
Mercaptan-Terminated Epoxy Curing Agent	Ingestion	respiratory system	Not classified	Rat	NOAEL 1,000 mg/kg/day	90 days
Mercaptan-Terminated Epoxy Curing Agent	Ingestion	vascular system	Not classified	Rat	NOAEL 1,000 mg/kg/day	90 days
Siloxanes and Silicones, di-Me, reaction products with silica	Inhalation	respiratory system	Not classified	Human	NOAEL Not available	occupational exposure
Siloxanes and Silicones, di-Me, reaction products with silica	Inhalation	silicosis	Not classified	Human	NOAEL Not available	occupational exposure
Propylene Oxide, Polymer with Triethylenetetramine	Ingestion	kidney and/or bladder	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 300 mg/kg/day	43 days
Titanium Dioxide	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Rat	LOAEL 0.01 mg/l	2 years
Titanium Dioxide	Inhalation	pulmonary fibrosis	Not classified	Human	NOAEL Not available	occupational exposure

Aspiration Hazard

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information**Ecotoxicological information**

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

SECTION 13: Disposal considerations

13.1. Disposal methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of waste product in a permitted industrial waste facility. As a disposal alternative, incinerate in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

SECTION 14: Transport Information

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information

15.1. US Federal Regulations

Contact 3M for more information.

EPCRA 311/312 Hazard Classifications:

Physical Hazards

Not Applicable.

Health Hazards

Carcinogenicity

Respiratory or Skin Sensitization

15.2. State Regulations

Contact 3M for more information.

15.3. Chemical Inventories

The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

Contact 3M for more information.

15.4. International Regulations

Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: Other information

NFPA Hazard Classification**Health:** 2 **Flammability:** 1 **Instability:** 0 **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

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Issue Date: 12/10/25

Version Number: 3.01
Supersedes Date: 06/03/24

SECTION 1: Identification

1.1. Product identifier

3M™ OEM Match Epoxy Seam Sealer, PN 08526, Gray (Part B)

Product Identification Numbers

LB-K100-3510-8, LB-K100-3567-8, LB-K100-3567-9

1.2. Recommended use and restrictions on use

Recommended use

Automotive, Sealant

1.3. Supplier's details

MANUFACTURER: 3M
DIVISION: Automotive Aftermarket
ADDRESS: 3M Center, St. Paul, MN 55144-1000, USA
Telephone: 1-888-3M HELPS (1-888-364-3577)

1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

SECTION 2: Hazard identification

The label elements below were prepared in accordance with OSHA Hazard Communication Standard, 29 CFR 1910.1200. This information may be different from the actual product label information for labels regulated by other agencies.

2.1. Hazard classification

Serious Eye Damage/Irritation: Category 2B.

Skin Sensitizer: Category 1.

2.2. Label elements

Signal word

Warning

Symbols

Exclamation mark |

Pictograms

**Hazard Statements**

Causes eye irritation.
May cause an allergic skin reaction.

Precautionary statements**General:**

Keep out of reach of children.

Prevention:

Avoid breathing fumes.
Wash exposed skin thoroughly after handling.
Contaminated work clothing should not be allowed out of the workplace.
Wear protective gloves.

Response:

IF ON SKIN: Wash with plenty of soap and water.
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
If eye irritation persists or if skin irritation or rash occurs: Get medical attention.
Take off contaminated clothing and wash it before reuse.

Disposal:

Dispose of contents and container in accordance with applicable local, regional, national, and international regulations.

SECTION 3: Composition/information on ingredients

Ingredient	C.A.S. No.	% by Wt
4,4'-Isopropylidenediphenol-Epichlorohydrin Polymer	25068-38-6	60 - 100 Trade Secret *
Epichlorohydrin-4,4'-(1-Methylethylidene)Biscyclohexanol Polymer	30583-72-3	10 - 30 Trade Secret *
Siloxanes and Silicones, di-Me, reaction products with silica	67762-90-7	3 - 7 Trade Secret *
Calcium Phosphate	7758-87-4	1 - 5 Trade Secret *
Silica	7631-86-9	1 - 5 Trade Secret *

*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

SECTION 4: First aid measures**4.1. Description of first aid measures****Inhalation:**

Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye Contact:

Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

If Swallowed:

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

Allergic skin reaction (redness, swelling, blistering, and itching).

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures**5.1. Suitable extinguishing media**

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture

None inherent in this product.

5.3. Special protective actions for fire-fighters

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures**6.1. Personal precautions, protective equipment and emergency procedures**

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Use personal protective equipment based on the results of an exposure assessment. Refer to Section 8 for PPE recommendations. If anticipated exposure resulting from an accidental release exceeds the protective capabilities of the PPE listed in Section 8, or are unknown, select PPE that offers an appropriate level of protection. Consider the physical and chemical hazards of the material when doing so. Examples of PPE ensembles for emergency response could include wearing bunker gear for a release of flammable material; wearing chemical protective clothing if the spilled material is a corrosive, a sensitizer, a significant dermal irritant, or can be absorbed through the skin; or donning a positive pressure supplied-air respirator for chemicals with inhalation hazards. For information regarding physical and health hazards, refer to sections 2 and 11 of the SDS.

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage**7.1. Precautions for safe handling**

Keep out of reach of children. Avoid breathing dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.)

7.2. Conditions for safe storage including any incompatibilities

Store away from heat. Store away from acids. Store away from oxidizing agents. Store away from amines.

SECTION 8: Exposure controls/personal protection**8.1. Control parameters****Occupational exposure limits**

No occupational exposure limit values exist for any of the components listed in Section 3 of this SDS.

8.2. Exposure controls**8.2.1. Engineering controls**

No engineering controls required.

8.2.2. Personal protective equipment (PPE)**Eye/face protection**

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Safety Glasses with side shields

Indirect Vented Goggles

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended: Polymer laminate

If this product is used in a manner that presents a higher potential for exposure (e.g., spraying, high splash potential, etc.), then use of a protective apron may be necessary. See recommended glove material(s) for determining appropriate apron material(s). If a glove material is not available as an apron, polymer laminate is a suitable option.

Respiratory protection

None required.

SECTION 9: Physical and chemical properties**9.1. Information on basic physical and chemical properties**

Physical state	Solid
Specific Physical Form:	Paste
Color	Gray
Odor	Mild Epoxy
Odor threshold	No Data Available
pH	Not Applicable
Melting point/Freezing point	No Data Available
Boiling point/Initial boiling point/Boiling range	Not Applicable
Flash Point	> 115 °C [Test Method: Closed Cup]

Evaporation rate	<i>Not Applicable</i>
Flammability	Not Applicable
Flammable Limits(LEL)	<i>Not Applicable</i>
Flammable Limits(UEL)	<i>Not Applicable</i>
Vapor Pressure	<i>Not Applicable</i>
Relative Vapor Density	<i>Not Applicable</i>
Density	1.2 kg/l
Relative Density	1.21 [Ref Std: WATER=1]
Water solubility	Slight (less than 10%)
Solubility- non-water	<i>No Data Available</i>
Partition coefficient: n-octanol/ water	<i>No Data Available</i>
Autoignition temperature	<i>No Data Available</i>
Decomposition temperature	<i>No Data Available</i>
Kinematic Viscosity	<i>No Data Available</i>
Volatile Organic Compounds	1 g/l [Test Method:calculated SCAQMD rule 443.1]
Percent volatile	0.1 % weight [Test Method:Estimated]
VOC Less H ₂ O & Exempt Solvents	1 g/l [Test Method:calculated SCAQMD rule 443.1]
Molecular weight	<i>No Data Available</i>

Particle Characteristics	<i>Not Applicable</i>
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SECTION 10: Stability and reactivity

10.1. Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid

Heat is generated during cure. Do not cure a mass larger than 50 grams in a confined space to prevent a premature exothermic reaction with production of intense heat and smoke.

Sparks and/or flames

10.5. Incompatible materials

Strong oxidizing agents

Amines

Strong acids

10.6. Hazardous decomposition products

<u>Substance</u>	<u>Condition</u>
Aldehydes	Not Specified
Carbon monoxide	Not Specified
Carbon dioxide	Not Specified
Hydrogen Chloride	Not Specified

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient

classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:

No health effects are expected.

Skin Contact:

Mild Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, and dryness. Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye Contact:

Moderate Eye Irritation: Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

Ingestion:

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
4,4'-Isopropylidenediphenol-Epichlorohydrin Polymer	Dermal	Rat	LD50 > 1,600 mg/kg
4,4'-Isopropylidenediphenol-Epichlorohydrin Polymer	Ingestion	Rat	LD50 > 1,000 mg/kg
Epichlorohydrin-4,4'-(1-Methylethylidene)Biscyclohexanol Polymer	Dermal	Rat	LD50 > 2,000 mg/kg
Epichlorohydrin-4,4'-(1-Methylethylidene)Biscyclohexanol Polymer	Ingestion	Rat	LD50 > 2,000 mg/kg
Siloxanes and Silicones, di-Me, reaction products with silica	Dermal	Rabbit	LD50 > 5,000 mg/kg
Siloxanes and Silicones, di-Me, reaction products with silica	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.691 mg/l
Siloxanes and Silicones, di-Me, reaction products with silica	Ingestion	Rat	LD50 > 5,110 mg/kg
Silica	Dermal	Rabbit	LD50 > 5,000 mg/kg
Silica	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.691 mg/l
Silica	Ingestion	Rat	LD50 > 5,110 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
4,4'-Isopropylidenediphenol-Epichlorohydrin Polymer	Rabbit	Mild irritant
Epichlorohydrin-4,4'-(1-Methylethylidene)Biscyclohexanol Polymer	Rabbit	Minimal irritation
Siloxanes and Silicones, di-Me, reaction products with silica	Rabbit	No significant irritation
Silica	Rabbit	No significant irritation

Serious Eye Damage/Irritation

Name	Species	Value
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4,4'-Isopropylidenediphenol-Epichlorohydrin Polymer	Rabbit	Moderate irritant
Epichlorohydrin-4,4'-(1-Methylethylidene)Biscyclohexanol Polymer	Rabbit	Mild irritant
Siloxanes and Silicones, di-Me, reaction products with silica	Rabbit	No significant irritation
Silica	Rabbit	No significant irritation

Skin Sensitization

Name	Species	Value
4,4'-Isopropylidenediphenol-Epichlorohydrin Polymer	Human and animal	Sensitizing
Epichlorohydrin-4,4'-(1-Methylethylidene)Biscyclohexanol Polymer	Mouse	Sensitizing
Siloxanes and Silicones, di-Me, reaction products with silica	Human and animal	Not classified
Silica	Human and animal	Not classified

Respiratory Sensitization

Name	Species	Value
4,4'-Isopropylidenediphenol-Epichlorohydrin Polymer	Human	Not classified

Germ Cell Mutagenicity

Name	Route	Value
4,4'-Isopropylidenediphenol-Epichlorohydrin Polymer	In vivo	Not mutagenic
4,4'-Isopropylidenediphenol-Epichlorohydrin Polymer	In Vitro	Some positive data exist, but the data are not sufficient for classification
Epichlorohydrin-4,4'-(1-Methylethylidene)Biscyclohexanol Polymer	In vivo	Not mutagenic
Epichlorohydrin-4,4'-(1-Methylethylidene)Biscyclohexanol Polymer	In Vitro	Some positive data exist, but the data are not sufficient for classification
Siloxanes and Silicones, di-Me, reaction products with silica	In Vitro	Not mutagenic
Silica	In Vitro	Not mutagenic

Carcinogenicity

Name	Route	Species	Value
4,4'-Isopropylidenediphenol-Epichlorohydrin Polymer	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification
Siloxanes and Silicones, di-Me, reaction products with silica	Not Specified	Mouse	Some positive data exist, but the data are not sufficient for classification
Silica	Not Specified	Mouse	Some positive data exist, but the data are not sufficient for classification

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test Result	Exposure Duration
4,4'-Isopropylidenediphenol-Epichlorohydrin Polymer	Ingestion	Not classified for female reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
4,4'-Isopropylidenediphenol-Epichlorohydrin Polymer	Ingestion	Not classified for male reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
4,4'-Isopropylidenediphenol-Epichlorohydrin Polymer	Dermal	Not classified for development	Rabbit	NOAEL 300 mg/kg/day	during organogenesis
4,4'-Isopropylidenediphenol-Epichlorohydrin Polymer	Ingestion	Not classified for development	Rat	NOAEL 750 mg/kg/day	2 generation
Epichlorohydrin-4,4'-(1-Methylethylidene)Biscyclohexanol Polymer	Ingestion	Not classified for development	Rat	NOAEL 300 mg/kg/day	during gestation
Siloxanes and Silicones, di-Me, reaction	Ingestion	Not classified for female reproduction	Rat	NOAEL 509	1 generation

products with silica				mg/kg/day	
Siloxanes and Silicones, di-Me, reaction products with silica	Ingestion	Not classified for male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
Siloxanes and Silicones, di-Me, reaction products with silica	Ingestion	Not classified for development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis
Silica	Ingestion	Not classified for female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
Silica	Ingestion	Not classified for male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
Silica	Ingestion	Not classified for development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
4,4'-Isopropylidenediphenol-Epichlorohydrin Polymer	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
4,4'-Isopropylidenediphenol-Epichlorohydrin Polymer	Dermal	liver	Not classified	Rat	NOAEL 1,000 mg/kg/day	2 years
4,4'-Isopropylidenediphenol-Epichlorohydrin Polymer	Dermal	nervous system	Not classified	Rat	NOAEL 1,000 mg/kg/day	13 weeks
4,4'-Isopropylidenediphenol-Epichlorohydrin Polymer	Ingestion	auditory system	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
4,4'-Isopropylidenediphenol-Epichlorohydrin Polymer	Ingestion	heart	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
4,4'-Isopropylidenediphenol-Epichlorohydrin Polymer	Ingestion	endocrine system	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
4,4'-Isopropylidenediphenol-Epichlorohydrin Polymer	Ingestion	hematopoietic system	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
4,4'-Isopropylidenediphenol-Epichlorohydrin Polymer	Ingestion	liver	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
4,4'-Isopropylidenediphenol-Epichlorohydrin Polymer	Ingestion	eyes	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
4,4'-Isopropylidenediphenol-Epichlorohydrin Polymer	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
Epichlorohydrin-4,4'-(1-Methylethylidene)Biscyclohexanol Polymer	Ingestion	kidney and/or bladder	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 100 mg/kg/day	90 days
Epichlorohydrin-4,4'-(1-Methylethylidene)Biscyclohexanol Polymer	Ingestion	heart	Not classified	Rat	NOAEL 600 mg/kg/day	90 days
Epichlorohydrin-4,4'-(1-Methylethylidene)Biscyclohexanol Polymer	Ingestion	endocrine system	Not classified	Rat	NOAEL 600 mg/kg/day	90 days
Epichlorohydrin-4,4'-(1-Methylethylidene)Biscyclohexanol Polymer	Ingestion	gastrointestinal tract	Not classified	Rat	NOAEL 600 mg/kg/day	90 days
Epichlorohydrin-4,4'-(1-Methylethylidene)Biscyclohexanol Polymer	Ingestion	bone, teeth, nails,	Not classified	Rat	NOAEL 600 mg/kg/day	90 days

Methylethylidene)Biscyclohexanol Polymer		and/or hair			mg/kg/day	
Epichlorohydrin-4,4'-(1-Methylethylidene)Biscyclohexanol Polymer	Ingestion	hematopoietic system	Not classified	Rat	NOAEL 600 mg/kg/day	90 days
Epichlorohydrin-4,4'-(1-Methylethylidene)Biscyclohexanol Polymer	Ingestion	liver	Not classified	Rat	NOAEL 600 mg/kg/day	90 days
Epichlorohydrin-4,4'-(1-Methylethylidene)Biscyclohexanol Polymer	Ingestion	immune system	Not classified	Rat	NOAEL 600 mg/kg/day	90 days
Epichlorohydrin-4,4'-(1-Methylethylidene)Biscyclohexanol Polymer	Ingestion	nervous system	Not classified	Rat	NOAEL 600 mg/kg/day	90 days
Epichlorohydrin-4,4'-(1-Methylethylidene)Biscyclohexanol Polymer	Ingestion	vascular system	Not classified	Rat	NOAEL 600 mg/kg/day	90 days
Epichlorohydrin-4,4'-(1-Methylethylidene)Biscyclohexanol Polymer	Ingestion	skin	Not classified	Rat	NOAEL 600 mg/kg/day	90 days
Epichlorohydrin-4,4'-(1-Methylethylidene)Biscyclohexanol Polymer	Ingestion	muscles	Not classified	Rat	NOAEL 600 mg/kg/day	90 days
Epichlorohydrin-4,4'-(1-Methylethylidene)Biscyclohexanol Polymer	Ingestion	eyes	Not classified	Rat	NOAEL 600 mg/kg/day	90 days
Epichlorohydrin-4,4'-(1-Methylethylidene)Biscyclohexanol Polymer	Ingestion	respiratory system	Not classified	Rat	NOAEL 600 mg/kg/day	90 days
Siloxanes and Silicones, di-Me, reaction products with silica	Inhalation	respiratory system	Not classified	Human	NOAEL Not available	occupational exposure
Siloxanes and Silicones, di-Me, reaction products with silica	Inhalation	silicosis	Not classified	Human	NOAEL Not available	occupational exposure
Silica	Inhalation	respiratory system	Not classified	Human	NOAEL Not available	occupational exposure
Silica	Inhalation	silicosis	Not classified	Human	NOAEL Not available	occupational exposure

Aspiration Hazard

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information**Ecotoxicological information**

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

SECTION 13: Disposal considerations**13.1. Disposal methods**

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of waste product in a permitted industrial waste facility. As a disposal alternative, incinerate in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Combustion products will include halogen acid (HCl/HF/HBr). Facility must be capable of handling halogenated materials. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

SECTION 14: Transport Information

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information

15.1. US Federal Regulations

Contact 3M for more information.

EPCRA 311/312 Hazard Classifications:

Physical Hazards

Not Applicable.

Health Hazards

Respiratory or Skin Sensitization

Serious eye damage or eye irritation

15.2. State Regulations

Contact 3M for more information.

15.3. Chemical Inventories

The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

Contact 3M for more information.

15.4. International Regulations

Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: Other information

NFPA Hazard Classification

Health: 2 **Flammability:** 1 **Instability:** 0 **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

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