Safety Data Sheet

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Issue Date:	2025/06/12	**Supercedes Date:**	2024/05/24

This Safety Data Sheet has been prepared in accordance with the Canadian Hazardous Products Regulations.

SECTION 1: Identification

1.1. Product identifier
3M(TM) SCOTCH-WELD(TM) 2214 NON-METALLIC FILLED EPOXY ADHESIVE

Product Identification Numbers
62-3401-0830-7 62-3401-2930-3 62-3401-2934-5 62-3401-2935-2 62-3401-7530-6
62-3401-8530-5

1.2. Recommended use and restrictions on use

Intended Use
Industrial use

Restrictions on use
Not applicable

1.3. Supplier's details

Company:	3M Canada Company
Division:	Industrial Adhesives and Tapes Division
Address:	1840 Oxford Street East, Post Office Box 5757, London, Ontario N6A 4T1
Telephone:	(800) 364-3577
Website:	www.3M.ca

1.4. Emergency telephone number
Medical Emergency Telephone:1-800-3M HELPS / 1800 364 3577

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture
Self-Reactive: Type F.
Serious Eye Damage/Irritation: Category 2B.
Skin Sensitizer: Category 1.
Germ Cell Mutagenicity: Category 2.

2.2. Label elements
Signal word
Warning

Symbols
Flame |Exclamation mark |Health Hazard |

Pictograms

Hazard Statements
Heating may cause a fire.
Causes eye irritation. May cause an allergic skin reaction. Suspected of causing genetic defects.

Precautionary statements

Prevention:
Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Keep only in original packaging. Keep cool. Ground and bond container and receiving equipment. Avoid breathing fumes. Wash exposed skin thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves, eye protection, and face protection.

Response:
IF ON SKIN: Wash with plenty of soap and water. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. IF exposed or concerned: Get medical attention. If skin irritation or rash occurs: Get medical attention. If eye irritation persists: Get medical advice. Take off contaminated clothing and wash it before reuse. In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry chemical or carbon dioxide to extinguish.

Storage:
Store in a well-ventilated place. Store locked up. Store at temperatures not exceeding 40°F (5°C). Store away from other materials.

Disposal:
Dispose of contents and container in accordance with applicable local, regional, national, and international regulations.

2.3. Other hazards
None known.

3% of the mixture consists of ingredients of unknown acute dermal toxicity.

SECTION 3: Composition/information on ingredients

This material is a mixture.

Ingredient	C.A.S. No.	% by Wt	Common Name
Epoxy Resin 1	25068-38-6	45 - 70 Trade Secret *	Phenol, 4,4'-(1-methylethylidene)bis-, polymer with (chloromethyl)oxirane
Synthetic Elastomer	Trade Secret	5 - 13	Not Applicable
Dicyandiamide	461-58-5	5 - 10	Guanidine, cyano-
Epoxy Resin 2	41638-13-5	5 - 10 Trade Secret *	Oxirane, 2,2'-[oxybis[(methyl-2,1-ethanediyl)oxymethylene]]bis-
Amorphous Silica	67762-90-7	1 - 5	Siloxanes and Silicones, di-Me, reaction

			products with silica
Epoxy Resin 3	14228-73-0	1 - 5 Trade Secret *	Oxirane, 2,2'-[1,4-cyclohexanediylbis(methyleneoxymethylene)]bis-
para-Chlorophenyl-Dimethylurea	150-68-5	1 - 5	Urea, N'-(4-chlorophenyl)-N,N-dimethyl-

Synthetic Elastomer is a non-hazardous material according to WHMIS criteria. Specific information has been withheld as a trade secret.

*The concentration (exact or range) of this component has been withheld as a trade secret.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:
Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:
Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye Contact:
Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

If Swallowed:
Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

Allergic skin reaction (redness, swelling, blistering, and itching).

4.3. Indication of any immediate medical attention and special treatment required
Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media
In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry chemical or carbon dioxide to extinguish.

5.2. Unsuitable extinguishing media
None Determined

5.3. Special hazards arising from the substance or mixture
None inherent in this product.

Hazardous Decomposition or By-Products

Substance	Condition
Aldehydes	During Combustion
Chlorine	During Combustion
Carbon monoxide	During Combustion
Carbon dioxide	During Combustion
Hydrogen Chloride	During Combustion
Hydrogen Cyanide	During Combustion
Ammonia	During Combustion

Oxides of Nitrogen	During Combustion

5.4. Special protection actions for fire-fighters
Wear full protective equipment (Bunker Gear) and a self-contained breathing apparatus (SCBA). Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures
Use personal protective equipment based on the results of an exposure assessment. Refer to Section 8 for PPE recommendations. If anticipated exposure resulting from an accidental release exceeds the protective capabilities of the PPE listed in Section 8, or are unknown, select PPE that offers an appropriate level of protection. Consider the physical and chemical hazards of the material when doing so. Examples of PPE ensembles for emergency response could include wearing bunker gear for a release of flammable material; wearing chemical protective clothing if the spilled material is a corrosive, a sensitizer, a significant dermal irritant, or can be absorbed through the skin; or donning a positive pressure supplied-air respirator for chemicals with inhalation hazards. For information regarding physical and health hazards, refer to sections 2 and 11 of the SDS. Evacuate area. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Ventilate the area with fresh air. Warning! A motor could be an ignition source and could cause flammable gases or vapours in the spill area to burn or explode.

6.2. Environmental precautions
Avoid release to the environment.

6.3. Methods and material for containment and cleaning up
Collect as much of the spilled material as possible using non-sparking tools. Place in a closed container approved for transportation by appropriate authorities. Clean up residue. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling
For industrial or professional use only. Not for consumer sale or use. Do not handle until all safety precautions have been read and understood. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Avoid breathing dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.) Use personal protective equipment (gloves, respirators, etc.) as required.

7.2. Conditions for safe storage including any incompatibilities
Store in a well-ventilated place. Keep cool. Store away from heat. Store at temperatures not exceeding 40°F (5°C). Keep only in original container. Store away from acids. Store away from strong bases. Store away from oxidizing agents. Store away from other materials. Keep/store away from clothing and other combustible materials. Store locked up.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits
If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
para-Chlorophenyl-Dimethylurea	150-68-5	Manufacturer determined	TWA(Inhalable aerosol)(8 hours):1 mg/m3	

ACGIH : American Conference of Governmental Industrial Hygienists
AIHA : American Industrial Hygiene Association

CMRG : Chemical Manufacturer's Recommended Guidelines
TWA: Time-Weighted-Average
STEL: Short Term Exposure Limit
CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls
Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:
Safety Glasses with side shields
Indirect Vented Goggles

Skin/hand protection
Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.
Gloves made from the following material(s) are recommended: Polymer laminate

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron - polymer laminate

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:
Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Solid
Specific Physical Form:	Paste
Colour	Cream
Odour	Mild Epoxy
Odour threshold	*No Data Available*
pH	*No Data Available*
Melting point/Freezing point	*No Data Available*
Boiling point	>=260 ºC
Flash Point	>=248.9 ºC [*Test Method:*Closed Cup]
Evaporation rate	*Not Applicable*
Flammability	Self-Reactive: Type F.

Flammable Limits(LEL)	*Not Applicable*
Flammable Limits(UEL)	*Not Applicable*
Vapour Pressure	*Not Applicable*
Relative Vapour Density	*Not Applicable*
Density	1.2 g/ml
Relative density	1.2 [*Ref Std:*WATER=1]
Water solubility	Nil
Solubility- non-water	*No Data Available*
Partition coefficient: n-octanol/ water	*No Data Available*
Autoignition temperature	*No Data Available*
Decomposition temperature	*No Data Available*
Kinematic Viscosity	731,667 mm2/sec
Volatile Organic Compounds	*No Data Available*
Percent volatile	*No Data Available*
VOC Less H2O & Exempt Solvents	0 g/l [*Test Method:*calculated SCAQMD rule 443.1]
VOC Less H2O & Exempt Solvents	0 % [*Test Method:*calculated per CARB title 2]
Molecular weight	*No Data Available*

Particle Characteristics	*Not Applicable*

SECTION 10: Stability and reactivity

10.1. Reactivity
This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability
Stable.

10.3. Possibility of hazardous reactions
Hazardous polymerization will not occur.

10.4. Conditions to avoid
Avoid curing large quantities of material to prevent a premature reaction (exotherm) with production of intense heat and smoke.
Heat

10.5. Incompatible materials
Strong oxidizing agents
Strong acids
Strong bases

10.6. Hazardous decomposition products

Substance	**Condition**
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be

relevant to the material as a whole.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:
No health effects are expected.

Skin Contact:
Mild Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, and dryness. Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye Contact:
Moderate Eye Irritation: Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

Ingestion:
Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

Additional Health Effects:

Genotoxicity:
Genotoxicity and Mutagenicity: May interact with genetic material and possibly alter gene expression.

Toxicological Data
If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >5,000 mg/kg
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
Epoxy Resin 1	Dermal	Rat	LD50 > 1,600 mg/kg
Epoxy Resin 1	Ingestion	Rat	LD50 > 1,000 mg/kg
Epoxy Resin 2	Dermal	Rabbit	LD50 > 2,000 mg/kg
Epoxy Resin 2	Ingestion	Rat	LD50 > 2,000 mg/kg
Dicyandiamide	Dermal	Rabbit	LD50 > 10,000 mg/kg
Dicyandiamide	Ingestion	Rat	LD50 > 30,000 mg/kg
Synthetic Elastomer	Dermal	Rabbit	LD50 > 15,000 mg/kg
Synthetic Elastomer	Ingestion	Rat	LD50 > 30,000 mg/kg
Amorphous Silica	Dermal	Rabbit	LD50 > 5,000 mg/kg
Amorphous Silica	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.691 mg/l
Amorphous Silica	Ingestion	Rat	LD50 > 5,110 mg/kg
para-Chlorophenyl-Dimethylurea	Dermal	Rabbit	LD50 > 2,500 mg/kg
para-Chlorophenyl-Dimethylurea	Ingestion	Rat	LD50 1,480 mg/kg
Epoxy Resin 3	Ingestion	Rat	LD50 1,000 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Epoxy Resin 1	Rabbit	Mild irritant
Epoxy Resin 2	Rabbit	No significant irritation
Dicyandiamide	Human and	Minimal irritation

	animal	
Synthetic Elastomer	Professional judgement	No significant irritation
Amorphous Silica	Rabbit	No significant irritation
para-Chlorophenyl-Dimethylurea	similar compounds	Mild irritant
Epoxy Resin 3	In vitro data	Irritant

Serious Eye Damage/Irritation

Name	Species	Value
Epoxy Resin 1	Rabbit	Moderate irritant
Epoxy Resin 2	Rabbit	Moderate irritant
Dicyandiamide	Professional judgement	Mild irritant
Synthetic Elastomer	Professional judgement	No significant irritation
Amorphous Silica	Rabbit	No significant irritation
para-Chlorophenyl-Dimethylurea	similar compounds	Moderate irritant
Epoxy Resin 3	In vitro data	No significant irritation

Skin Sensitization

Name	Species	Value
Epoxy Resin 1	Human and animal	Sensitizing
Epoxy Resin 2	Guinea pig	Sensitizing
Dicyandiamide	Guinea pig	Not classified
Amorphous Silica	Human and animal	Not classified
Epoxy Resin 3	similar compounds	Sensitizing

Respiratory Sensitization

Name	Species	Value
Epoxy Resin 1	Human	Not classified

Germ Cell Mutagenicity

Name	Route	Value
Epoxy Resin 1	In vivo	Not mutagenic
Epoxy Resin 1	In Vitro	Some positive data exist, but the data are not sufficient for classification
Epoxy Resin 2	In Vitro	Some positive data exist, but the data are not sufficient for classification
Dicyandiamide	In Vitro	Not mutagenic
Amorphous Silica	In Vitro	Not mutagenic
para-Chlorophenyl-Dimethylurea	In Vitro	Some positive data exist, but the data are not

		sufficient for classification
para-Chlorophenyl-Dimethylurea	In vivo	Some positive data exist, but the data are not sufficient for classification
Epoxy Resin 3	In Vitro	Mutagenic; structurally related to germ cell mutagens

Carcinogenicity

Name	Route	Species	Value
Epoxy Resin 1	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification
Dicyandiamide	Ingestion	Rat	Not carcinogenic
Amorphous Silica	Not Specified	Mouse	Some positive data exist, but the data are not sufficient for classification
para-Chlorophenyl-Dimethylurea	Ingestion	Rat	Some positive data exist, but the data are not sufficient for classification

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test result	Exposure Duration
Epoxy Resin 1	Ingestion	Not classified for female reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
Epoxy Resin 1	Ingestion	Not classified for male reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
Epoxy Resin 1	Dermal	Not classified for development	Rabbit	NOAEL 300 mg/kg/day	during organogenesis
Epoxy Resin 1	Ingestion	Not classified for development	Rat	NOAEL 750 mg/kg/day	2 generation
Dicyandiamide	Ingestion	Not classified for female reproduction	Rat	NOAEL 1,000 mg/kg/day	premating & during gestation
Dicyandiamide	Ingestion	Not classified for male reproduction	Rat	NOAEL 1,000 mg/kg/day	44 days
Dicyandiamide	Ingestion	Not classified for development	Rat	NOAEL 1,000 mg/kg/day	premating & during gestation
Amorphous Silica	Ingestion	Not classified for female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
Amorphous Silica	Ingestion	Not classified for male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
Amorphous Silica	Ingestion	Not classified for development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis
para-Chlorophenyl-Dimethylurea	Ingestion	Not classified for development	Mouse	LOAEL 215 mg/kg/day	during gestation

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Epoxy Resin 2	Inhalation	respiratory irritation	May cause respiratory irritation	Rat	NOAEL not available	
para-Chlorophenyl-Dimethylurea	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar compounds	NOAEL Not available	
para-Chlorophenyl-Dimethylurea	Ingestion	methemoglobinemia	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL Not available	not applicable
Epoxy Resin 3	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Epoxy Resin 1	Dermal	liver	Not classified	Rat	NOAEL 1,000 mg/kg/day	2 years
Epoxy Resin 1	Dermal	nervous system	Not classified	Rat	NOAEL 1,000 mg/kg/day	13 weeks
Epoxy Resin 1	Ingestion	auditory system | heart | endocrine system | hematopoietic system | liver | eyes | kidney and/or bladder	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
Dicyandiamide	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 6,822 mg/kg/day	13 weeks
Amorphous Silica	Inhalation	respiratory system | silicosis	Not classified	Human	NOAEL Not available	occupational exposure
para-Chlorophenyl-Dimethylurea	Ingestion	liver	Some positive data exist, but the data are not sufficient for classification	Mouse	LOAEL 800 mg/kg/day	103 weeks
para-Chlorophenyl-Dimethylurea	Ingestion	kidney and/or bladder	Not classified	Rat	LOAEL 65 mg/kg/day	103 weeks
para-Chlorophenyl-Dimethylurea	Ingestion	immune system	Not classified	Rat	LOAEL 520 mg/kg/day	13 weeks

Aspiration Hazard
For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

No data available.

SECTION 13: Disposal considerations

13.1. Disposal methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of waste product in a permitted industrial waste facility. As a disposal alternative, incinerate in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Combustion products will include halogen acid (HCl/HF/HBr). Facility must be capable of handling halogenated materials. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

SECTION 14: Transport Information

For Transport Information, please visit http://3M.com/Transportinfo or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Global inventory status

Contact 3M for more information. The components of this material are in compliance with the provisions of Australia National Industrial Chemical Notification and Assessment Scheme (NICNAS). Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Japan Chemical Substance Control Law. Certain restrictions may apply. Contact the selling division for additional information. The components of this product are in compliance with the new substance notification requirements of CEPA. This product complies with Measures on Environmental Management of New Chemical Substances. All ingredients are listed on or exempt from on China IECSC inventory. The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

SECTION 16: Other information

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.
Health: 2 **Flammability:** 1 **Instability:** 1 **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

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3M Canada SDSs are available at www.3M.ca