

Safety Data Sheet

Copyright, 2025, 3M Canada Company. All rights reserved. Copying and/or downloading of this information for the purpose of properly utilizing 3M products is allowed provided that: (1) the information is copied in full with no changes unless prior written agreement is obtained from 3M, and (2) neither the copy nor the original is resold or otherwise distributed with the intention of earning a profit thereon.

Document group:	39-2548-4	Version number:	3.05
Issue Date:	2025/07/02	Supercedes Date:	2025/06/02

SECTION 1: Identification

1.1. Product identifier

3M[™] Scotch-Weld[™] Metal Bonder Acrylic Adhesive DP8407NS, Gray, Kit

Product Identification Numbers

62-2853-1446-4	62-2853-1451-4	62-2853-3631-9	62-2853-5030-2	DX-9999-9991-6
HB-0045-4672-5	HB-0046-1247-7	HB-0046-2614-7	HB-0047-8028-2	HB-0047-8034-0
JS-3000-4913-2	JS-3000-4914-0	JS-3000-5019-7	JS-9710-0286-5	UU-0125-1343-6
UU-0126-4886-9				

1.2. Recommended use and restrictions on use

Recommended use

Adhesive

1.3. Supplier's details

Company: 3M Canada Company

Division: Industrial Adhesives and Tapes Division

Address: 1840 Oxford Street East, Post Office Box 5757, London, Ontario N6A 4T1

Telephone: (800) 364-3577

E Mail:

1.4. Emergency telephone number

Medical Emergency Telephone:1-800-3M HELPS / 1800 364 3577

This product is a kit or a multipart product which consists of multiple, independently packaged components. A Safety Data Sheet (SDS) or Article Information Sheet (AIS) for each of these components is included. Please do not separate the component documents from this cover page. The document numbers for components of this product are:

39-2537-7, 39-2505-4

Transport in accordance with applicable regulations.

The information in this Safety Data Sheet (SDS) is believed to be correct as of the date issued. The manufacturer MAKES NO WARRANTIES, EXPRESS OR IMPLIED, STATUTORY OR OTHERWISE, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OR CONDITION OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR

PURPOSE OR ANY IMPLIED WARRANTY OR CONDITION ARISING OUT OF A COURSE OF PERFORMANCE, COURSE OF DEALING, CUSTOM OR USAGE OF TRADE. User is responsible for determining whether the product is fit for a particular purpose and suitable for user's method of use or application. Given the variety of factors that can affect the use and application of a product, some of which are uniquely within the user's knowledge and control, it is essential that the user evaluate the product to determine whether it is fit for a particular purpose and suitable for user's method of use or application.

3M Canada SDSs are available at www.3M.ca



Safety Data Sheet

Copyright, 2025, 3M Canada Company. All rights reserved. Copying and/or downloading of this information for the purpose of properly utilizing 3M products is allowed provided that: (1) the information is copied in full with no changes unless prior written agreement is obtained from 3M, and (2) neither the copy nor the original is resold or otherwise distributed with the intention of earning a profit thereon.

Document group: 39-2505-4 **Version number:** 3.02

Issue Date: 2025/06/02 **Supercedes Date:** 2025/01/08

This Safety Data Sheet has been prepared in accordance with the Canadian Hazardous Products Regulations.

SECTION 1: Identification

1.1. Product identifier

3MTM Scotch-WeldTM Metal Bonder Acrylic Adhesive DP8407NS, Gray, Part A

Product Identification Numbers

UU-0127-4523-6

1.2. Recommended use and restrictions on use

Intended Use

Adhesive

Specific Use

Acrylic adhesive

Restrictions on use

Not applicable

1.3. Supplier's details

Company: 3M Canada Company

Division: Industrial Adhesives and Tapes Division

Address: 1840 Oxford Street East, Post Office Box 5757, London, Ontario N6A 4T1

Telephone: (800) 364-3577 **Website:** www.3M.ca

1.4. Emergency telephone number

Medical Emergency Telephone:1-800-3M HELPS / 1800 364 3577

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture

Serious Eye Damage/Irritation: Category 2B. Skin Sensitizer: Category 1.

2.2. Label elements

Signal word

Warning

Symbols

Exclamation mark

Pictograms



Hazard Statements

Causes eye irritation. May cause an allergic skin reaction.

Precautionary statements

Prevention:

Avoid breathing vapours. Wash exposed skin thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves.

Response:

IF ON SKIN: Wash with plenty of soap and water. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If skin irritation or rash occurs: Get medical attention. If eye irritation persists: Get medical advice. Take off contaminated clothing and wash it before reuse.

Disposal

Dispose of contents and container in accordance with applicable local, regional, national, and international regulations.

2.3. Other hazards

None known.

9% of the mixture consists of ingredients of unknown acute oral toxicity. 24% of the mixture consists of ingredients of unknown acute dermal toxicity.

SECTION 3: Composition/information on ingredients

This material is a mixture.

Ingredient	C.A.S. No.	% by Wt	Common Name
Dibenzoate Propanol	27138-31-4	40 - 60	Propanol, oxybis-, dibenzoate
Epoxy Resin	25068-38-6	10 - 30 Trade Secret *	Phenol, 4,4'-(1-methylethylidene)bis-,
			polymer with (chloromethyl)oxirane
Catalyst	Trade Secret	10 - 15	Not Applicable
Fillers	Trade Secret	1 - 10	Not Applicable
Non-Hazardous Components	Trade Secret	1 - 10	Not Applicable
Organic Peroxide	13122-18-4	3 - 10 Trade Secret *	Hexaneperoxoic acid, 3,5,5-trimethyl-, 1,1-
			dimethylethyl ester
Carbon Black	1333-86-4	< 0.1	Carbon black

Fillers is a non-hazardous material according to WHMIS criteria. Specific information has been withheld as a trade secret. Catalyst is a non-hazardous material according to WHMIS criteria. Specific information has been withheld as a trade secret. Non-Hazardous Components is a non-hazardous material according to WHMIS criteria. Specific information has been withheld as a trade secret.

Dans, 2 of 11

3M™ Scotch-Weld™ Metal Bonder Acrylic Adhesive DP8407NS, Gray, Part A

Carbon black is inextricably bound in this product. Exposure to carbon black is not expected during product use

*The concentration (exact or range) of this component has been withheld as a trade secret.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:

Remove person to fresh air. If you feel unwell, get medical attention.

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eve Contact:

Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

If Swallowed:

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

Allergic skin reaction (redness, swelling, blistering, and itching).

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Unsuitable extinguishing media

None Determined

5.3. Special hazards arising from the substance or mixture

Closed containers exposed to heat from fire may build pressure and explode.

Hazardous Decomposition or By-Products

Substance Condition During Combustion Aldehydes Carbon monoxide **During Combustion During Combustion** Carbon dioxide **During Combustion** Hydrogen Chloride

5.4. Special protection actions for fire-fighters

Water may not effectively extinguish fire; however, it should be used to keep fire-exposed containers and surfaces cool and prevent explosive rupture. Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Use personal protective equipment based on the results of an exposure assessment. Refer to Section 8 for PPE recommendations. If anticipated exposure resulting from an accidental release exceeds the protective capabilities of the PPE

listed in Section 8, or are unknown, select PPE that offers an appropriate level of protection. Consider the physical and chemical hazards of the material when doing so. Examples of PPE ensembles for emergency response could include wearing bunker gear for a release of flammable material; wearing chemical protective clothing if the spilled material is a corrosive, a sensitizer, a significant dermal irritant, or can be absorbed through the skin; or donning a positive pressure supplied-air respirator for chemicals with inhalation hazards. For information regarding physical and health hazards, refer to sections 2 and 11 of the SDS. Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapours, in accordance with good industrial hygiene practice.

6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up

Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

For industrial or professional use only. Not for consumer sale or use. Avoid breathing dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.)

7.2. Conditions for safe storage including any incompatibilities

Store away from heat. Store away from acids. Store away from strong bases. Store away from oxidizing agents. Store away from amines.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient		C.A.S. No.	Agency	Limit type	Additional Comments
Carbon Bla	ck	1333-86-4	ACGIH	TWA(inhalable fraction):3	
				mg/m3	

ACGIH: American Conference of Governmental Industrial Hygienists

AIHA: American Industrial Hygiene Association

CMRG: Chemical Manufacturer's Recommended Guidelines

TWA: Time-Weighted-Average STEL: Short Term Exposure Limit

CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Safety Glasses with side shields

Indirect Vented Goggles

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended: Polymer laminate

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron - polymer laminate

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates Half facepiece or full facepiece supplied-air respirator

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Liquid	
Specific Physical Form:	Paste	
Colour	Gray	
Odour	Mild Ester	
Odour threshold	No Data Available	
pH	Not Applicable	
Melting point/Freezing point	Not Applicable	
Boiling point	>= 65.6 °C	
Flash Point	> 93.3 °C [Test Method:Closed Cup]	
Evaporation rate	No Data Available	
Flammability	Not Applicable	
Flammable Limits(LEL)	No Data Available	
Flammable Limits(UEL)	No Data Available	
Vapour Pressure	No Data Available	
Relative Vapour Density	No Data Available	
Density	1.08 g/ml	
Relative density	1.08 [<i>Ref Std:</i> WATER=1]	
Water solubility	Nil	

Dagge 5 of 1

Solubility- non-water	No Data Available		
Partition coefficient: n-octanol/ water	No Data Available		
Autoignition temperature	No Data Available		
Decomposition temperature	No Data Available		
Kinematic Viscosity	18,519 mm2/sec		
Volatile Organic Compounds	No Data Available		
Percent volatile	No Data Available		
VOC Less H2O & Exempt Solvents 20.2 g/l [Details: when used as intended with Part B]			
Molecular weight	No Data Available		

Particle Characteristics	Not Applicable

SECTION 10: Stability and reactivity

10.1. Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid

Heat

Sparks and/or flames

10.5. Incompatible materials

Amines

Strong acids

Strong bases

Strong oxidizing agents

10.6. Hazardous decomposition products

Substance

Condition

None known.

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:

No health effects are expected.

Skin Contact:

Mild Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, and dryness. Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Moderate Eye Irritation: Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

Ingestion:

May be harmful if swallowed. Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

Carcinogenicity:

<u>Ingredient</u>	CAS No.	Class Description	Regulation
Carbon black	1333-86-4	Grp. 2B: Possible human carc.	International Agency for Research on Cancer

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >5,000 mg/kg
Overall product	Ingestion		No data available; calculated ATE >2,000 - =5,000
Dibenzoate Propanol	Dermal	Rat	mg/kg LD50 > 2,000 mg/kg
Dibenzoate Propanol	Inhalation- Dust/Mist (4 hours)	Rat	LC50 > 200 mg/l
Dibenzoate Propanol	Ingestion	Rat	LD50 3,295 mg/kg
Epoxy Resin	Dermal	Rat	LD50 > 1,600 mg/kg
Epoxy Resin	Ingestion	Rat	LD50 > 1,000 mg/kg
Catalyst	Ingestion	Rat	LD50 >300, <2000 mg/kg
Organic Peroxide	Dermal	Rat	LD50 > 2,000 mg/kg
Organic Peroxide	Inhalation- Dust/Mist (4 hours)	Rat	LC50 > 0.8 mg/l
Organic Peroxide	Ingestion	Rat	LD50 12,905 mg/kg
Fillers	Dermal	Rabbit	LD50 > 5,000 mg/kg
Fillers	Inhalation- Dust/Mist (4 hours)	Rat	LC50 > 0.691 mg/l
Fillers	Ingestion	Rat	LD50 > 5,110 mg/kg
Carbon Black	Dermal	Rabbit	LD50 > 3,000 mg/kg
Carbon Black	Ingestion	Rat	LD50 > 8,000 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value	
Dibenzoate Propanol	Rabbit	No significant irritation	
Epoxy Resin	Rabbit	Mild irritant	
Catalyst	In vitro	No significant irritation	
	data		
Organic Peroxide	Rabbit	No significant irritation	
Fillers	Rabbit	No significant irritation	
Carbon Black	Rabbit	No significant irritation	

Serious Eye Damage/Irritation

Name	Species	Value
Dibenzoate Propanol	Rabbit	No significant irritation
Epoxy Resin	Rabbit	Moderate irritant
Catalyst	In vitro	Severe irritant
	data	
Organic Peroxide	Rabbit	No significant irritation
Fillers	Rabbit	No significant irritation
Carbon Black	Rabbit	No significant irritation

Skin Sensitization

Name	Species	Value
Dibenzoate Propanol	Guinea	Not classified
	pig	
Epoxy Resin	Human	Sensitizing
	and	
	animal	
Catalyst	Guinea	Not classified
	pig	
Organic Peroxide	Guinea	Sensitizing
	pig	
Fillers	Human	Not classified
	and	
	animal	

Respiratory Sensitization

Name	Species	Value
Epoxy Resin	Human	Not classified

Germ Cell Mutagenicity

Name	Route	Value
Dibenzoate Propanol	In Vitro	Not mutagenic
Epoxy Resin	In vivo	Not mutagenic
Epoxy Resin	In Vitro	Some positive data exist, but the data are not sufficient for classification
Catalyst	In Vitro	Not mutagenic
Fillers	In Vitro	Not mutagenic
Carbon Black	In Vitro	Not mutagenic
Carbon Black	In vivo	Some positive data exist, but the data are not sufficient for classification

Carcinogenicity

Name	Route	Species	Value
Epoxy Resin	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification
Fillers	Not Specified	Mouse	Some positive data exist, but the data are not sufficient for classification
Carbon Black	Dermal	Mouse	Not carcinogenic
Carbon Black	Ingestion	Mouse	Not carcinogenic
Carbon Black	Inhalation	Rat	Carcinogenic

Reproductive Toxicity

Reproductive and/or Developmental Effects

Reproductive and/or Developmental Effects							
Name	Route	Value	Species	Test result	Exposure		
			_		Duration		
Dibenzoate Propanol	Ingestion	Not classified for female reproduction	Rat	NOAEL 500	2 generation		
				mg/kg/day			
Dibenzoate Propanol	Ingestion	Not classified for male reproduction	Rat	NOAEL 400	2 generation		

Page: 8 of 11

				mg/kg/day	
Dibenzoate Propanol	Ingestion	Not classified for development	Rat	NOAEL 1,000 mg/kg/day	during gestation
Epoxy Resin	Ingestion	Not classified for female reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
Epoxy Resin	Ingestion	Not classified for male reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
Epoxy Resin	Dermal	Not classified for development	Rabbit	NOAEL 300 mg/kg/day	during organogenesi s
Epoxy Resin	Ingestion	Not classified for development	Rat	NOAEL 750 mg/kg/day	2 generation
Fillers	Ingestion	Not classified for female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
Fillers	Ingestion	Not classified for male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
Fillers	Ingestion	Not classified for development	Rat	NOAEL 1,350 mg/kg/day	during organogenesi s

Target Organ(s)

Specific Target Organ Toxicity - single exposure

specific ranger organ rowerty single exposure								
Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration		
Catalyst	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for	similar health	NOAEL Not available			
			classification	hazards				

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Dibenzoate Propanol	Ingestion	hematopoietic system liver	Not classified	Rat	NOAEL 2,500 mg/kg/day	90 days
Epoxy Resin	Dermal	liver	Not classified	Rat	NOAEL 1,000 mg/kg/day	2 years
Epoxy Resin	Dermal	nervous system	Not classified	Rat	NOAEL 1,000 mg/kg/day	13 weeks
Epoxy Resin	Ingestion	auditory system heart endocrine system hematopoietic system liver eyes kidney and/or bladder	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
Fillers	Inhalation	respiratory system silicosis	Not classified	Human	NOAEL Not available	occupational exposure
Carbon Black	Inhalation	pneumoconiosis	Not classified	Human	NOAEL Not available	occupational exposure

Aspiration Hazard

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

No data available.

SECTION 13: Disposal considerations

13.1. Disposal methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Combustion products will include halogen acid (HCl/HF/HBr). Facility must be capable of handling halogenated materials. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

SECTION 14: Transport Information

For Transport Information, please visit http://3M.com/Transportinfo or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Global inventory status

Contact 3M for more information. The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

SECTION 16: Other information

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

Health: 2 Flammability: 1 Instability: 0 Special Hazards: None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

Document group:	39-2505-4	Version number:	3.02
Issue Date:	2025/06/02	Supercedes Date:	2025/01/08

The information in this Safety Data Sheet (SDS) is believed to be correct as of the date issued. The manufacturer MAKES NO WARRANTIES, EXPRESS OR IMPLIED, STATUTORY OR OTHERWISE, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OR CONDITION OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OR ANY IMPLIED WARRANTY OR CONDITION ARISING OUT OF A COURSE OF PERFORMANCE. COURSE OF DEALING, CUSTOM OR USAGE OF TRADE. User is responsible for determining whether the product is fit for a particular purpose and suitable for user's method of use or application. Given the variety of factors that can affect the use and application of a product, some of which are uniquely within the user's knowledge and control, it is essential that the user evaluate the product to determine whether it is fit for a particular purpose and suitable for user's method of use or application.

Page: 10 of 11

3M™ Scotch-Weld™ Metal Bonder Acrylic Adhesive DP8407NS, Gray, Part A	_
3M Canada SDSs are available at www.3M.ca	
	_

Page: 11 of 11



Safety Data Sheet

Copyright, 2025, 3M Canada Company. All rights reserved. Copying and/or downloading of this information for the purpose of properly utilizing 3M products is allowed provided that: (1) the information is copied in full with no changes unless prior written agreement is obtained from 3M, and (2) neither the copy nor the original is resold or otherwise distributed with the intention of earning a profit thereon.

 Document group:
 39-2537-7
 Version number:
 5.00

 Issue Date:
 2025/11/03
 Supersedes Date:
 2024/11/29

This Safety Data Sheet has been prepared in accordance with the Canadian Hazardous Products Regulations.

SECTION 1: Identification

1.1. Product identifier

3MTM Scotch-WeldTM Metal Bonder Acrylic Adhesive DP8407NS, Gray, Part B

Product Identification Numbers

UU-0127-4524-4

1.2. Recommended use and restrictions on use

Intended Use

Professional

Specific Use

Adhesive

Restrictions on use

Not applicable

1.3. Supplier's details

Company: 3M Canada Company

Division: Industrial Adhesives and Tapes Division

Address: 1840 Oxford Street East, Post Office Box 5757, London, Ontario N6A 4T1

Telephone: (800) 364-3577 **Website:** www.3M.ca

1.4. Emergency telephone number

Medical Emergency Telephone:1-800-3M HELPS / 1800 364 3577

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture

Flammable Liquid: Category 2. Skin Corrosion/Irritation: Category 2.

Serious Eve Damage/Irritation: Category 2A.

Skin Sensitizer: Category 1A.

Reproductive Toxicity: Category 1B.

Specific Target Organ Toxicity (repeated exposure): Category 1.

Specific Target Organ Toxicity (single exposure): Category 3.

2.2. Label elements

Signal word

Danger

Symbols

Flame | Exclamation mark | Health Hazard |







Hazard Statements

Highly flammable liquid and vapour.

Causes skin irritation. Causes serious eye irritation. May cause an allergic skin reaction. May damage fertility or the unborn child. May cause respiratory irritation.

Causes damage to organs through prolonged or repeated exposure: sensory organs.

Precautionary statements

Prevention:

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Keep container tightly closed. Ground and bond container and receiving equipment. Use explosion-proof electrical, ventilating and lighting equipment. Use non-sparking tools. Take action to prevent static discharges. Do not breathe vapours. Wash exposed skin thoroughly after handling. Do not eat, drink or smoke when using this product. Use only outdoors or in a well-ventilated area. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves, eye protection, and face protection.

Response:

IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower. IF INHALED: Remove person to fresh air and keep comfortable for breathing. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. IF exposed or concerned: Get medical attention. Call a POISON CENTER or doctor if you feel unwell. Get medical attention if you feel unwell. If skin irritation or rash occurs: Get medical attention. If eye irritation persists: Get medical advice. Take off contaminated clothing and wash it before reuse. In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry chemical or carbon dioxide to extinguish.

Storage:

Store in a well-ventilated place. Keep cool. Store locked up.

Disposal:

Dispose of contents and container in accordance with applicable local, regional, national, and international regulations.

2.3. Other hazards

None known.

9% of the mixture consists of ingredients of unknown acute oral toxicity.

9% of the mixture consists of ingredients of unknown acute dermal toxicity.

17% of the mixture consists of ingredients of unknown acute inhalation toxicity.

SECTION 3: Composition/information on ingredients

This material is a mixture.

Ingredient	C.A.S. No.	% by Wt	Common Name
Methyl Methacrylate	80-62-6	45 - 70 Trade Secret *	2-Propenoic acid, 2-methyl-, methyl ester
Acrylonitrile-Butadiene	Trade Secret	10 - 30	Not Applicable
Polymers			
Fillers	Trade Secret	1 - 10	Not Applicable
2-hydroxyethyl methacrylate	868-77-9	3 - 7 Trade Secret *	2-Propenoic acid, 2-methyl-, 2-
			hydroxyethyl ester
Hydrotreated Light Paraffinic	64742-55-8	1 - 5 Trade Secret *	Distillates (petroleum), hydrotreated light
Distillates (Petroleum)			paraffinic
Hydroxypropyl Methacrylate	27813-02-1	1 - 5 Trade Secret *	2-Propenoic acid, 2-methyl-, monoester
			with 1,2-propanediol
Polyolmethacrylate Phosphate	95175-93-2	1 - 5 Trade Secret *	No Data Available
Esters			
Urethane Acrylate Oligomer	Trade Secret	0.1 - 5	Not Applicable
Barium Metaborate	13701-59-2	0.5 - 1.5 Trade Secret *	Boric acid (HBO2), barium salt
DIETHYLENE GLYCOL,	2351-43-1	< 0.2	No Data Available
MONOMETHACRYLATE			

Acrylonitrile-Butadiene Polymers is a non-hazardous material according to WHMIS criteria. Specific information has been withheld as a trade secret.

Fillers is a non-hazardous material according to WHMIS criteria. Specific information has been withheld as a trade secret. Urethane Acrylate Oligomer is a non-hazardous material according to WHMIS criteria. Specific information has been withheld as a trade secret.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:

Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eve Contact:

Immediately flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. Get medical attention.

If Swallowed:

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

Irritating to the respiratory tract (coughing, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain). Allergic skin reaction (redness, swelling, blistering, and itching). Target organ effects following prolonged or repeated exposure. See Section 11 for additional details.

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

^{*}The concentration (exact or range) of this component has been withheld as a trade secret.

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media

In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry chemical or carbon dioxide to extinguish.

5.2. Unsuitable extinguishing media

None Determined

5.3. Special hazards arising from the substance or mixture

Closed containers exposed to heat from fire may build pressure and explode.

Hazardous Decomposition or By-Products

Substance	<u>Condition</u>
Carbon monoxide	During Combustion
Carbon dioxide	During Combustion
Hydrogen Chloride	During Combustion
Hydrogen Cyanide	During Combustion
Oxides of Nitrogen	During Combustion

5.4. Special protection actions for fire-fighters

Water may not effectively extinguish fire; however, it should be used to keep fire-exposed containers and surfaces cool and prevent explosive rupture. Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Use personal protective equipment based on the results of an exposure assessment. Refer to Section 8 for PPE recommendations. If anticipated exposure resulting from an accidental release exceeds the protective capabilities of the PPE listed in Section 8, or are unknown, select PPE that offers an appropriate level of protection. Consider the physical and chemical hazards of the material when doing so. Examples of PPE ensembles for emergency response could include wearing bunker gear for a release of flammable material; wearing chemical protective clothing if the spilled material is a corrosive, a sensitizer, a significant dermal irritant, or can be absorbed through the skin; or donning a positive pressure supplied-air respirator for chemicals with inhalation hazards. For information regarding physical and health hazards, refer to sections 2 and 11 of the SDS. Evacuate area. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapours, in accordance with good industrial hygiene practice. Warning! A motor could be an ignition source and could cause flammable gases or vapours in the spill area to burn or explode.

6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up

Contain spill. Cover spill area with a fire-extinguishing foam. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible using non-sparking tools. Place in a metal container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

For industrial or professional use only. Not for consumer sale or use. Do not handle until all safety precautions have been read and understood. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Take precautionary measures against static discharge. Do not breathe dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.) Wear low static or properly grounded shoes. Use personal protective equipment (gloves, respirators, etc.) as required. To minimize the risk of ignition, determine applicable electrical classifications for the process using this product and select specific local exhaust ventilation equipment to avoid flammable vapor accumulation. Ground/bond container and receiving equipment if there is potential for static electricity accumulation during transfer.

7.2. Conditions for safe storage including any incompatibilities

Store in a well-ventilated place. Keep cool. Keep container tightly closed. Store away from heat. Store away from acids. Store away from strong bases. Store away from oxidizing agents. Store away from amines. Store locked up.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
Barium and soluble compounds,	13701-59-2	ACGIH	TWA(as Ba):0.5 mg/m3	
as Ba				
Methyl Methacrylate	80-62-6	ACGIH	TWA:50 ppm;STEL:100 ppm	Dermal Sensitizer

ACGIH: American Conference of Governmental Industrial Hygienists

AIHA: American Industrial Hygiene Association

CMRG: Chemical Manufacturer's Recommended Guidelines

TWA: Time-Weighted-Average STEL: Short Term Exposure Limit

CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment. Use explosion-proof ventilation equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Safety Glasses with side shields

Indirect Vented Goggles

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective

clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended: Polymer laminate

If this product is used in a manner that presents a higher potential for exposure (e.g., spraying, high splash potential, etc.), then use of a protective apron may be necessary. See recommended glove material(s) for determining appropriate apron material(s). If a glove material is not available as an apron, polymer laminate is a suitable option.

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates Half facepiece or full facepiece supplied-air respirator

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Liquid
Specific Physical Form:	Paste
Colour	Brown
Odour	Strong Methacrylate
Odour threshold	No Data Available
рН	Not Applicable
Melting point/Freezing point	Not Applicable
Boiling point	>=37.8 °C
Flash Point	>=10 °C [Test Method:Closed Cup]
Evaporation rate	No Data Available
Flammability	Flammable Liquid: Category 2.
Flammable Limits(LEL)	No Data Available
Flammable Limits(UEL)	No Data Available
Vapour Pressure	No Data Available
Relative Vapour Density	No Data Available
Density	1.01 g/ml
Relative density	1.01 [Ref Std:WATER=1]
Water solubility	Nil
Solubility- non-water	No Data Available
Partition coefficient: n-octanol/ water	No Data Available
Autoignition temperature	No Data Available
Decomposition temperature	No Data Available
Kinematic Viscosity	14,851 mm2/sec
Volatile Organic Compounds	No Data Available
Percent volatile	No Data Available
VOC Less H2O & Exempt Solvents	20.2 g/l [Details: when used as intended with Part A]
VOC Less H2O & Exempt Solvents	2 % [Details: when used as intended with Part A]
Molecular weight	Not Applicable

Particle Characteristics	Not Applicable

SECTION 10: Stability and reactivity

10.1. Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid

Heat

Sparks and/or flames

10.5. Incompatible materials

Amines

Strong acids

Strong bases

Strong oxidizing agents

10.6. Hazardous decomposition products

Substance

Condition

None known.

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:

May be harmful if inhaled. Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain. May cause additional health effects (see below).

Skin Contact:

Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, dryness, cracking, blistering, and pain. Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye Contact:

Severe Eye Irritation: Signs/symptoms may include significant redness, swelling, pain, tearing, cloudy appearance of the cornea, and impaired vision.

Ingestion:

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea. May cause additional health effects (see below).

Additional Health Effects:

Prolonged or repeated exposure may cause target organ effects:

Olfactory Effects: Signs/symptoms may include decreased ability to detect odours and/or complete loss of smell.

Reproductive/Developmental Toxicity:

Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >5,000 mg/kg
Overall product	Inhalation- Vapor(4 hr)		No data available; calculated ATE >20 - =50 mg/l
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
Methyl Methacrylate	Dermal	Rabbit	LD50 > 5,000 mg/kg
Methyl Methacrylate	Inhalation- Vapor (4 hours)	Rat	LC50 29.8 mg/l
Methyl Methacrylate	Ingestion	Rat	LD50 7,900 mg/kg
Acrylonitrile-Butadiene Polymers	Dermal	Rabbit	LD50 > 15,000 mg/kg
Acrylonitrile-Butadiene Polymers	Ingestion	Rat	LD50 > 30,000 mg/kg
2-hydroxyethyl methacrylate	Dermal	Rabbit	LD50 > 5,000 mg/kg
2-hydroxyethyl methacrylate	Ingestion	Rat	LD50 5,564 mg/kg
Polyolmethacrylate Phosphate Esters	Ingestion	Rat	LD50 > 5,000 mg/kg
Polyolmethacrylate Phosphate Esters	Dermal	similar health hazards	LD50 estimated to be > 5,000 mg/kg
Fillers	Dermal	Rabbit	LD50 > 5,000 mg/kg
Fillers	Inhalation- Dust/Mist (4 hours)	Rat	LC50 > 0.691 mg/l
Fillers	Ingestion	Rat	LD50 > 5,110 mg/kg
Hydroxypropyl Methacrylate	Dermal	Rabbit	LD50 > 5,000 mg/kg
Hydroxypropyl Methacrylate	Ingestion	Rat	LD50 > 2,000 mg/kg
Hydrotreated Light Paraffinic Distillates (Petroleum)	Dermal	similar compoun ds	LD50 > 2,000 mg/kg
Hydrotreated Light Paraffinic Distillates (Petroleum)	Inhalation- Dust/Mist (4 hours)	similar compoun ds	LC50 > 5.53 mg/l
Hydrotreated Light Paraffinic Distillates (Petroleum)	Ingestion	similar compoun ds	LD50 > 5,000 mg/kg
Barium Metaborate	Inhalation- Dust/Mist (4 hours)	official classifica tion	LC50 1.5 mg/l
Barium Metaborate	Dermal	Rabbit	LD50 > 2,000 mg/kg
Barium Metaborate	Ingestion	Rabbit	LD50 100 mg/kg
DIETHYLENE GLYCOL, MONOMETHACRYLATE	Dermal	similar compoun ds	LD50 > 5,000 mg/kg
DIETHYLENE GLYCOL, MONOMETHACRYLATE	Ingestion	similar compoun ds	LD50 5,564 mg/kg

ATE = acute toxicity estimate

Dagg. 9 of 12

Skin Corrosion/Irritation

Name	Species	Value
Mat IMat and	D 11.7	Y to
Methyl Methacrylate	Rabbit	Irritant
Acrylonitrile-Butadiene Polymers	Professio	No significant irritation
	nal	
	judgeme	
	nt	
2-hydroxyethyl methacrylate	Rabbit	Minimal irritation
Polyolmethacrylate Phosphate Esters	Not	Irritant
	available	
Fillers	Rabbit	No significant irritation
Hydroxypropyl Methacrylate	Rabbit	Minimal irritation
Hydrotreated Light Paraffinic Distillates (Petroleum)	similar	No significant irritation
	compoun	
	ds	
Barium Metaborate	Rabbit	No significant irritation
DIETHYLENE GLYCOL, MONOMETHACRYLATE	similar	Minimal irritation
	compoun	
	ds	

Serious Eye Damage/Irritation

Name	Species	Value
Methyl Methacrylate	Rabbit	Mild irritant
Acrylonitrile-Butadiene Polymers	Professio nal judgeme nt	No significant irritation
2-hydroxyethyl methacrylate	Rabbit	Moderate irritant
Polyolmethacrylate Phosphate Esters	Not available	Corrosive
Fillers	Rabbit	No significant irritation
Hydroxypropyl Methacrylate	Rabbit	Moderate irritant
Hydrotreated Light Paraffinic Distillates (Petroleum)	similar compoun ds	No significant irritation
Barium Metaborate	Rabbit	No significant irritation
DIETHYLENE GLYCOL, MONOMETHACRYLATE	similar compoun ds	Moderate irritant

Skin Sensitization

Name	Species	Value
Methyl Methacrylate	Human	Sensitizing
	and	
	animal	
2-hydroxyethyl methacrylate	Human	Sensitizing
	and	
	animal	
Fillers	Human	Not classified
	and	
	animal	
Hydroxypropyl Methacrylate	Human	Sensitizing
	and	
	animal	
Hydrotreated Light Paraffinic Distillates (Petroleum)	similar	Not classified
	compoun	
	ds	
Barium Metaborate	Guinea	Not classified
	pig	
DIETHYLENE GLYCOL, MONOMETHACRYLATE	similar	Sensitizing
	compoun	
	ds	

Page: 9 of 13

Respiratory Sensitization

Name	Species	Value
Methyl Methacrylate	Human	Not classified

Germ Cell Mutagenicity

Name	Route	Value
Methyl Methacrylate	In vivo	Not mutagenic
Methyl Methacrylate	In Vitro	Some positive data exist, but the data are not sufficient for classification
2-hydroxyethyl methacrylate	In vivo	Not mutagenic
2-hydroxyethyl methacrylate	In Vitro	Some positive data exist, but the data are not sufficient for classification
Fillers	In Vitro	Not mutagenic
Hydroxypropyl Methacrylate	In vivo	Not mutagenic
Hydroxypropyl Methacrylate	In Vitro	Some positive data exist, but the data are not sufficient for classification
Hydrotreated Light Paraffinic Distillates (Petroleum)	In Vitro	Not mutagenic
Barium Metaborate	In Vitro	Not mutagenic
Barium Metaborate	In vivo	Not mutagenic
DIETHYLENE GLYCOL, MONOMETHACRYLATE	In Vitro	Some positive data exist, but the data are not sufficient for classification

Carcinogenicity

Name	Route	Species	Value
Methyl Methacrylate	Ingestion	Rat	Not carcinogenic
Methyl Methacrylate	Inhalation	Human and animal	Not carcinogenic
Fillers	Not Specified	Mouse	Some positive data exist, but the data are not sufficient for classification

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test result	Exposure Duration
Methyl Methacrylate	Ingestion	Not classified for female reproduction	Rat	NOAEL 400 mg/kg/day	2 generation
Methyl Methacrylate	Ingestion	Not classified for male reproduction	Rat	NOAEL 400 mg/kg/day	2 generation
Methyl Methacrylate	Ingestion	Not classified for development	Rabbit	NOAEL 450 mg/kg/day	during gestation
Methyl Methacrylate	Inhalation	Not classified for development	Rat	NOAEL 8.3 mg/l	during organogenesi s
2-hydroxyethyl methacrylate	Ingestion	Not classified for female reproduction	Rat	NOAEL 1,000 mg/kg/day	premating & during gestation
2-hydroxyethyl methacrylate	Ingestion	Not classified for male reproduction	Rat	NOAEL 1,000 mg/kg/day	49 days
2-hydroxyethyl methacrylate	Ingestion	Not classified for development	Rat	NOAEL 1,000 mg/kg/day	premating & during gestation
Fillers	Ingestion	Not classified for female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
Fillers	Ingestion	Not classified for male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
Fillers	Ingestion	Not classified for development	Rat	NOAEL 1,350 mg/kg/day	during organogenesi s
Hydroxypropyl Methacrylate	Ingestion	Not classified for female reproduction	Rat	NOAEL 1,000 mg/kg/day	premating into lactation

D 10 C 12

Hydroxypropyl Methacrylate	Ingestion	Not classified for male reproduction	Rat	NOAEL 1,000	49 days
				mg/kg/day	
Hydroxypropyl Methacrylate	Ingestion	Not classified for development	Rat	NOAEL 1,000	during
				mg/kg/day	gestation
Barium Metaborate	Ingestion	Toxic to female reproduction	Rat	NOAEL 800	90 days
		_		mg/kg/day	-
Barium Metaborate	Ingestion	Toxic to development	Rabbit	NOAEL 20	during
		•		mg/kg/day	organogenesi
					S
Barium Metaborate	Ingestion	Toxic to male reproduction	Rat	NOAEL 350	90 days
		•		mg/kg/day	, and the second

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Methyl Methacrylate	Inhalation	respiratory irritation	May cause respiratory irritation	Human	NOAEL Not available	occupational exposure
Polyolmethacrylate Phosphate Esters	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	
Hydroxypropyl Methacrylate	Inhalation	respiratory irritation	May cause respiratory irritation	similar compoun ds	NOAEL Not available	
Barium Metaborate	Ingestion	nervous system	Not classified	Rat	NOAEL 200 mg/kg	
DIETHYLENE GLYCOL, MONOMETHACRYLAT E	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Methyl Methacrylate	Dermal	peripheral nervous system	Not classified	Human	NOAEL Not available	occupational exposure
Methyl Methacrylate	Inhalation	olfactory system	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	occupational exposure
Methyl Methacrylate	Inhalation	kidney and/or bladder	Not classified	Multiple animal species	NOAEL Not available	14 weeks
Methyl Methacrylate	Inhalation	liver	Not classified	Mouse	NOAEL 12.3 mg/l	14 weeks
Methyl Methacrylate	Inhalation	respiratory system	Not classified	Human	NOAEL Not available	occupational exposure
Methyl Methacrylate	Ingestion	kidney and/or bladder heart skin endocrine system gastrointestinal tract hematopoietic system liver muscles nervous system respiratory system	Not classified	Rat	NOAEL 90.3 mg/kg/day	2 years
Fillers	Inhalation	respiratory system silicosis	Not classified	Human	NOAEL Not available	occupational exposure
Hydroxypropyl Methacrylate	Inhalation	blood	Not classified	Rat	NOAEL 0.5 mg/l	21 days
Hydroxypropyl Methacrylate	Ingestion	hematopoietic system heart endocrine system liver immune system nervous system kidney and/or bladder	Not classified	Rat	NOAEL 1,000 mg/kg/day	41 days
Barium Metaborate	Ingestion	hematopoietic	Not classified	Rat	NOAEL 700	90 days

2 N/TM	Santah V	WaldTM	Motall	Dandan	Aggylia	Adhasiwa	DP8407NS.	Crox	Dont D
3 WITH	Scoten-v	veia	Metai I	Bonaer	ACTVIIC	Adnesive	DP040/NO.	Gray,	rart B

system liver heart	mg/kg/day	
skin endocrine		
system bone, teeth,		
nails, and/or hair		
immune system		
muscles nervous		
system eyes		
kidney and/or		
bladder respiratory		
system vascular		
system		

Aspiration Hazard

Name	Value
Hydrotreated Light Paraffinic Distillates (Petroleum)	Aspiration hazard

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

No data available.

SECTION 13: Disposal considerations

13.1. Disposal methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of waste product in a permitted industrial waste facility. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

SECTION 14: Transport Information

For Transport Information, please visit http://3M.com/Transportinfo or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Global inventory status

Contact 3M for more information. The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

SECTION 16: Other information

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

Health: 2 Flammability: 3 Instability: 0 Special Hazards: None

Page: 12 of 13

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

Document group:	39-2537-7	Version number:	5.00
Issue Date:	2025/11/03	Supersedes Date:	2024/11/29

The information in this Safety Data Sheet (SDS) is believed to be correct as of the date issued. The manufacturer MAKES NO WARRANTIES, EXPRESS OR IMPLIED, STATUTORY OR OTHERWISE, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OR CONDITION OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OR ANY IMPLIED WARRANTY OR CONDITION ARISING OUT OF A COURSE OF PERFORMANCE, COURSE OF DEALING, CUSTOM OR USAGE OF TRADE. User is responsible for determining whether the product is fit for a particular purpose and suitable for user's method of use or application. Given the variety of factors that can affect the use and application of a product, some of which are uniquely within the user's knowledge and control, it is essential that the user evaluate the product to determine whether it is fit for a particular purpose and suitable for user's method of use or application.

3M Canada SDSs are available at www.3M.ca