Safety Data Sheet

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Document group:	34-8188-4	**Version number:**	4.00
Issue Date:	2025/09/17	**Supersedes Date:**	2022/07/26

SECTION 1: Identification

1.1. Product identifier
3M™ Scotch-Weld™ Repair Paste 2220 B/A

Product Identification Numbers
LA-T100-3008-2 70-2022-8148-4 HB-0045-6327-4

1.2. Recommended use and restrictions on use

Recommended use
Polyurethane Protective Tape Repair Paste, For industrial or professional use only.

1.3. Supplier's details

Company: 3M Canada Company
Division: Automotive and Aerospace Solutions Division
Address: 1840 Oxford Street East, Post Office Box 5757, London, Ontario N6A 4T1

Telephone: (800) 364-3577
E Mail:

1.4. Emergency telephone number
Medical Emergency Telephone:1-800-3M HELPS / 1800 364 3577

This product is a kit or a multipart product which consists of multiple, independently packaged components. A Safety Data Sheet (SDS) or Article Information Sheet (AIS) for each of these components is included. Please do not separate the component documents from this cover page. The document numbers for components of this product are:

34-8209-8, 34-8211-4

Transport in accordance with applicable regulations.

The information in this Safety Data Sheet (SDS) is believed to be correct as of the date issued. The manufacturer MAKES NO WARRANTIES, EXPRESS OR IMPLIED, STATUTORY OR OTHERWISE, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OR CONDITION OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OR ANY IMPLIED WARRANTY OR CONDITION ARISING OUT OF A COURSE OF PERFORMANCE, COURSE OF DEALING, CUSTOM OR USAGE OF TRADE. User is responsible for determining whether the product is fit for a particular purpose and suitable for user's method of use or application. Given the variety of factors that can affect the

use and application of a product, some of which are uniquely within the user's knowledge and control, it is essential that the user evaluate the product to determine whether it is fit for a particular purpose and suitable for user's method of use or application.

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Document group:	34-8209-8	**Version number:**	4.01
Issue Date:	2025/12/03	**Supersedes Date:**	2025/10/06

This Safety Data Sheet has been prepared in accordance with the Canadian Hazardous Products Regulations.

SECTION 1: Identification

1.1. Product identifier
3M™ Scotch-Weld™ Repair Paste 2220 B/A Part A

Product Identification Numbers
LC-B100-1763-8

1.2. Recommended use and restrictions on use

General Use
For industrial or professional use only.

Intended Use
Part A of two component Polyurethane Protective Tape Repair Paste

Restrictions on use
Not applicable

1.3. Supplier's details

Company:	3M Canada Company
Division:	Automotive and Aerospace Solutions Division
Address:	1840 Oxford Street East, Post Office Box 5757, London, Ontario N6A 4T1
Telephone:	(800) 364-3577
Website:	www.3M.ca

1.4. Emergency telephone number
Medical Emergency Telephone:1-800-3M HELPS / 1800 364 3577

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture
Skin Corrosion/Irritation: Category 2.
Respiratory Sensitizer: Category 1.
Skin Sensitizer: Category 1.
Specific Target Organ Toxicity (single exposure): Category 3.

2.2. Label elements

Signal word
Danger

Symbols
Exclamation mark |Health Hazard |

Pictograms



Hazard Statements

Causes skin irritation. May cause allergy or asthma symptoms or breathing difficulties if inhaled. May cause an allergic skin reaction. May cause respiratory irritation.

Precautionary statements

Prevention:
Avoid breathing vapours. Wash exposed skin thoroughly after handling. Use only outdoors or in a well-ventilated area. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves. In case of inadequate ventilation wear respiratory protection.

Response:
IF ON SKIN: Wash with plenty of soap and water. IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER or doctor if you feel unwell. If skin irritation or rash occurs: Get medical attention. If experiencing respiratory symptoms: Call a POISON CENTER or doctor. Take off contaminated clothing and wash it before reuse.

Storage:
Store in a well-ventilated place. Keep container tightly closed. Store locked up.

Disposal:
Dispose of contents and container in accordance with applicable local, regional, national, and international regulations.

2.3. Other hazards
None known.

SECTION 3: Composition/information on ingredients

This material is a mixture.

Ingredient	C.A.S. No.	% by Wt	Common Name
Polyurethane Prepolymer	Trade Secret	50 - 80	Not Applicable
METHYLENEBIS(4-CYCLOHEXYL ISOCYANATE)	5124-30-1	15 - 40 Trade Secret *	Cyclohexane, 1,1'-methylenebis[4-isocyanato-
Hexamethylene diisocyanate polymer	28182-81-2	5 - 15	Hexane, 1,6-diisocyanato-, homopolymer

POLYURETHANE PREPOLYMER is a non-hazardous material according to WHMIS criteria. Specific information has been withheld as a trade secret.

*The concentration (exact or range) of this component has been withheld as a trade secret.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:
Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:
Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye Contact:
If exposed, flush eyes with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms develop, get medical attention.

If Swallowed:
Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

Irritating to the respiratory tract (coughing, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain). Allergic respiratory reaction (difficulty breathing, wheezing, cough, and tightness of chest). Allergic skin reaction (redness, swelling, blistering, and itching).

4.3. Indication of any immediate medical attention and special treatment required
Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media
In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Unsuitable extinguishing media
None Determined

5.3. Special hazards arising from the substance or mixture
None inherent in this product.

Hazardous Decomposition or By-Products

Substance	Condition
Isocyanates	During Combustion
Carbon monoxide	During Combustion
Carbon dioxide	During Combustion
Hydrogen Cyanide	During Combustion
Oxides of Nitrogen	During Combustion

5.4. Special protection actions for fire-fighters
Wear full protective equipment (Bunker Gear) and a self-contained breathing apparatus (SCBA). Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures
Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapours, in accordance with good industrial hygiene practice. Use personal protective equipment based on the results of an exposure assessment. Refer to Section 8 for PPE recommendations. If anticipated exposure

resulting from an accidental release exceeds the protective capabilities of the PPE listed in Section 8, or are unknown, select PPE that offers an appropriate level of protection. Consider the physical and chemical hazards of the material when doing so. Examples of PPE ensembles for emergency response could include wearing bunker gear for a release of flammable material; wearing chemical protective clothing if the spilled material is a corrosive, a sensitizer, a significant dermal irritant, or can be absorbed through the skin; or donning a positive pressure supplied-air respirator for chemicals with inhalation hazards. For information regarding physical and health hazards, refer to sections 2 and 11 of the SDS.

6.2. Environmental precautions
Avoid release to the environment. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up
Contain spill. Pour isocyanate decontaminant solution (90% water, 8% concentrated ammonia, 2% detergent) on spill and allow to react for 10 minutes. Or pour water on spill and allow to react for more than 30 minutes. Cover with absorbent material. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a container approved for transportation by appropriate authorities, but do not seal the container for 48 hours to avoid pressure build-up. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling
For industrial or professional use only. Not for consumer sale or use. Avoid breathing dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.)

7.2. Conditions for safe storage including any incompatibilities
Store in a well-ventilated place. Keep container tightly closed to prevent contamination with water or air. If contamination is suspected, do not reseal container. Store away from acids. Store away from strong bases. Store away from oxidizing agents. Store away from amines. Store locked up.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits
If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
METHYLENEBIS(4-CYCLOHEXYL ISOCYANATE)	5124-30-1	ACGIH	TWA:0.005 ppm	

ACGIH : American Conference of Governmental Industrial Hygienists
AIHA : American Industrial Hygiene Association
CMRG : Chemical Manufacturer's Recommended Guidelines
TWA: Time-Weighted-Average
STEL: Short Term Exposure Limit
CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:
Safety Glasses with side shields

Skin/hand protection
Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing.

For prolonged or repeated contact, gloves made from the following material(s) are recommended (breakthrough times are >4 hours): Butyl Rubber

Any glove recommended for prolonged/repeated contact is also suitable for short-term/splash contact.

If this product is used in a manner that presents a higher potential for exposure (e.g., spraying, high splash potential, etc.), then use of a protective apron may be necessary. See recommended glove material(s) for determining appropriate apron material(s). If a glove material is not available as an apron, polymer laminate is a suitable option.

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:
Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates
Half facepiece or full facepiece supplied-air respirator

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Liquid
Specific Physical Form:	Viscous liquid
Colour	Colourless
Odour	Slight Urethane
Odour threshold	*No Data Available*
pH	*Not Applicable*
Melting point/Freezing point	*Not Applicable*
Boiling point	>=186 ºC
Flash Point	>=200 ºC [*Test Method:*Closed Cup]
Evaporation rate	*Not Applicable*
Flammability	Not Applicable
Flammable Limits(LEL)	*Not Applicable*
Flammable Limits(UEL)	*Not Applicable*

Relative Vapour Density	*No Data Available*
Density	1.05 g/ml
Relative density	1.05 [*Ref Std:*WATER=1]
Water solubility	Negligible
Solubility- non-water	*No Data Available*
Partition coefficient: n-octanol/ water	*No Data Available*
Autoignition temperature	*Not Applicable*
Decomposition temperature	*No Data Available*
Kinematic Viscosity	35,238 mm2/sec
Volatile Organic Compounds	0.4 g/l [*Test Method:*calculated SCAQMD rule 443.1]
Percent volatile	*No Data Available*
VOC Less H2O & Exempt Solvents	0.4 g/l [*Test Method:*calculated SCAQMD rule 443.1]

Particle Characteristics	*Not Applicable*

SECTION 10: Stability and reactivity

10.1. Reactivity
This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability
Stable.

10.3. Possibility of hazardous reactions
Hazardous polymerization will not occur.

10.4. Conditions to avoid
Heat is generated during cure. Do not cure a mass larger than 50 grams in a confined space to prevent a premature exothermic reaction with production of intense heat and smoke.

10.5. Incompatible materials
Amines
Alcohols
Water
Reaction with water, alcohols, and amines is not hazardous if container can vent to the atmosphere to prevent pressure buildup.
Strong acids
Strong bases
Strong oxidizing agents

10.6. Hazardous decomposition products

Substance	**Condition**
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:
Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain. Allergic Respiratory Reaction: Signs/symptoms may include difficulty breathing, wheezing, cough, and tightness of chest.

Skin Contact:
Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, dryness, cracking, blistering, and pain. Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye Contact:
Contact with the eyes during product use is not expected to result in significant irritation.

Ingestion:
Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

Additional Information:
Persons previously sensitized to isocyanates may develop a cross-sensitization reaction to other isocyanates.

Toxicological Data
If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
METHYLENEBIS(4-CYCLOHEXYL ISOCYANATE)	Dermal	Rat	LD50 > 7,000 mg/kg
METHYLENEBIS(4-CYCLOHEXYL ISOCYANATE)	Inhalation-Dust/Mist (4 hours)	Rat	LC50 0.33 mg/l
METHYLENEBIS(4-CYCLOHEXYL ISOCYANATE)	Ingestion	Rat	LD50 18,200 mg/kg
Hexamethylene diisocyanate polymer	Inhalation-Dust/Mist (4 hours)	Professional judgement	LC50 estimated to be 1 - 5 mg/l
Hexamethylene diisocyanate polymer	Dermal	Rabbit	LD50 > 5,000 mg/kg
Hexamethylene diisocyanate polymer	Ingestion	Rat	LD50 > 5,000 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
METHYLENEBIS(4-CYCLOHEXYL ISOCYANATE)	Rabbit	Irritant
Hexamethylene diisocyanate polymer	Rabbit	Minimal irritation

Serious Eye Damage/Irritation

Name	Species	Value
METHYLENEBIS(4-CYCLOHEXYL ISOCYANATE)	Rabbit	Mild irritant
Hexamethylene diisocyanate polymer	Rabbit	Mild irritant

Skin Sensitization

Name	Species	Value
METHYLENEBIS(4-CYCLOHEXYL ISOCYANATE)	Human	Sensitizing

	and animal	
Hexamethylene diisocyanate polymer	Guinea pig	Sensitizing

Respiratory Sensitization

Name	Species	Value
METHYLENEBIS(4-CYCLOHEXYL ISOCYANATE)	Professional judgement	Sensitizing
Hexamethylene diisocyanate polymer	similar compounds	Not classified

Germ Cell Mutagenicity

Name	Route	Value
METHYLENEBIS(4-CYCLOHEXYL ISOCYANATE)	In Vitro	Not mutagenic
Hexamethylene diisocyanate polymer	In Vitro	Not mutagenic
Hexamethylene diisocyanate polymer	In vivo	Not mutagenic

Carcinogenicity

For the component/components, either no data are currently available or the data are not sufficient for classification.

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test result	Exposure Duration
METHYLENEBIS(4-CYCLOHEXYL ISOCYANATE)	Inhalation	Not classified for female reproduction	Rat	NOAEL 6 mg/m3	premating into lactation
METHYLENEBIS(4-CYCLOHEXYL ISOCYANATE)	Inhalation	Not classified for male reproduction	Rat	NOAEL 6 mg/m3	28 days
METHYLENEBIS(4-CYCLOHEXYL ISOCYANATE)	Inhalation	Not classified for development	Rat	NOAEL 6 mg/m3	during gestation

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
METHYLENEBIS(4-CYCLOHEXYL ISOCYANATE)	Inhalation	respiratory irritation	May cause respiratory irritation	Rat	NOAEL not available	
Hexamethylene diisocyanate polymer	Inhalation	respiratory irritation	May cause respiratory irritation		NOAEL Not available	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
METHYLENEBIS(4-CYCLOHEXYL ISOCYANATE)	Inhalation	respiratory system	Not classified	Rat	NOAEL 3 mg/m3	90 days
METHYLENEBIS(4-CYCLOHEXYL ISOCYANATE)	Inhalation	heart	Not classified	Rat	NOAEL 18 mg/m3	90 days
METHYLENEBIS(4-CYCLOHEXYL ISOCYANATE)	Inhalation	skin	Not classified	Rat	NOAEL 18 mg/m3	90 days
METHYLENEBIS(4-CYCLOHEXYL	Inhalation	endocrine system	Not classified	Rat	NOAEL 18 mg/m3	90 days

ISOCYANATE)						
METHYLENEBIS(4-CYCLOHEXYL ISOCYANATE)	Inhalation	gastrointestinal tract	Not classified	Rat	NOAEL 18 mg/m3	90 days
METHYLENEBIS(4-CYCLOHEXYL ISOCYANATE)	Inhalation	bone, teeth, nails, and/or hair	Not classified	Rat	NOAEL 18 mg/m3	90 days
METHYLENEBIS(4-CYCLOHEXYL ISOCYANATE)	Inhalation	hematopoietic system	Not classified	Rat	NOAEL 18 mg/m3	90 days
METHYLENEBIS(4-CYCLOHEXYL ISOCYANATE)	Inhalation	liver	Not classified	Rat	NOAEL 18 mg/m3	90 days
METHYLENEBIS(4-CYCLOHEXYL ISOCYANATE)	Inhalation	immune system	Not classified	Rat	NOAEL 18 mg/m3	90 days
METHYLENEBIS(4-CYCLOHEXYL ISOCYANATE)	Inhalation	muscles	Not classified	Rat	NOAEL 18 mg/m3	90 days
METHYLENEBIS(4-CYCLOHEXYL ISOCYANATE)	Inhalation	nervous system	Not classified	Rat	NOAEL 18 mg/m3	90 days
METHYLENEBIS(4-CYCLOHEXYL ISOCYANATE)	Inhalation	eyes	Not classified	Rat	NOAEL 18 mg/m3	90 days
METHYLENEBIS(4-CYCLOHEXYL ISOCYANATE)	Inhalation	kidney and/or bladder	Not classified	Rat	NOAEL 18 mg/m3	90 days
METHYLENEBIS(4-CYCLOHEXYL ISOCYANATE)	Inhalation	vascular system	Not classified	Rat	NOAEL 18 mg/m3	90 days
Hexamethylene diisocyanate polymer	Inhalation	immune system	Not classified	Rat	NOAEL 0.084 mg/l	2 weeks
Hexamethylene diisocyanate polymer	Inhalation	blood	Not classified	Rat	NOAEL 0.084 mg/l	2 weeks

Aspiration Hazard
For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

No data available.

SECTION 13: Disposal considerations

13.1. Disposal methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

SECTION 14: Transport Information

For Transport Information, please visit http://3M.com/Transportinfo or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Global inventory status

Contact 3M for more information.

SECTION 16: Other information

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.
Health: 2 **Flammability:** 1 **Instability:** 0 **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

Document group:	34-8209-8	**Version number:**	4.01
Issue Date:	2025/12/03	**Supersedes Date:**	2025/10/06

The information in this Safety Data Sheet (SDS) is believed to be correct as of the date issued. The manufacturer MAKES NO WARRANTIES, EXPRESS OR IMPLIED, STATUTORY OR OTHERWISE, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OR CONDITION OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OR ANY IMPLIED WARRANTY OR CONDITION ARISING OUT OF A COURSE OF PERFORMANCE, COURSE OF DEALING, CUSTOM OR USAGE OF TRADE. User is responsible for determining whether the product is fit for a particular purpose and suitable for user's method of use or application. Given the variety of factors that can affect the use and application of a product, some of which are uniquely within the user's knowledge and control, it is essential that the user evaluate the product to determine whether it is fit for a particular purpose and suitable for user's method of use or application.

3M Canada SDSs are available at www.3M.ca

Safety Data Sheet

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Document group:	34-8211-4	**Version number:**	4.00
Issue Date:	2025/10/06	**Supersedes Date:**	2022/07/25

This Safety Data Sheet has been prepared in accordance with the Canadian Hazardous Products Regulations.

SECTION 1: Identification

1.1. Product identifier
3M™ Scotch-Weld™ Repair Paste 2220 B/A Part B

Product Identification Numbers
LC-B100-1763-9 UU-0129-6184-1

1.2. Recommended use and restrictions on use

General Use
For industrial or professional use only.

Intended Use
Part B of two component Polyurethane Protective Tape Repair Paste

Restrictions on use
Not applicable

1.3. Supplier's details

Company:	3M Canada Company
Division:	Automotive and Aerospace Solutions Division
Address:	1840 Oxford Street East, Post Office Box 5757, London, Ontario N6A 4T1
Telephone:	(800) 364-3577
Website:	www.3M.ca

1.4. Emergency telephone number
Medical Emergency Telephone:1-800-3M HELPS / 1800 364 3577

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture
Skin Sensitizer: Category 1A.
Reproductive Toxicity: Category 2.
Specific Target Organ Toxicity (single exposure): Category 3.

2.2. Label elements
Signal word

Warning

Symbols
Exclamation mark |Health Hazard |

Pictograms



Hazard Statements

May cause an allergic skin reaction. Suspected of damaging fertility or the unborn child. May cause drowsiness or dizziness.

Precautionary statements

Prevention:
Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Avoid breathing fumes. Use only outdoors or in a well-ventilated area. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves.

Response:
IF ON SKIN: Wash with plenty of soap and water. IF INHALED: Remove person to fresh air and keep comfortable for breathing. IF exposed or concerned: Get medical attention. Call a POISON CENTER or doctor if you feel unwell. If skin irritation or rash occurs: Get medical attention. Take off contaminated clothing and wash it before reuse.

Storage:
Store in a well-ventilated place. Keep container tightly closed. Store locked up.

Disposal:
Dispose of contents and container in accordance with applicable local, regional, national, and international regulations.

2.3. Other hazards
None known.

SECTION 3: Composition/information on ingredients

This material is a mixture.

Ingredient	C.A.S. No.	% by Wt	Common Name
Polyurethane Prepolymer	Trade Secret	70 - 85	Not Applicable
1,4-BUTANEDIOL	110-63-4	2 - 20	1,4-Butanediol
2-(2H-BENZOTRIAZOL-2-YL)-6-DODECYL-4-METHYLPHENOL	125304-04-3	<= 5	Phenol, 2-(2H-benzotriazol-2-yl)-6-dodecyl-4-methyl-, branched and linear
Bis(1,2,2,6,6-pentamethyl-4-piperidinyl) sebacate	41556-26-7	0.5 - 5 Trade Secret *	Decanedioic acid, bis(1,2,2,6,6-pentamethyl-4-piperidinyl) ester
Proprietary homopolymer	Trade Secret	<= 5	Not Applicable
ZEOLITES	1318-02-1	< 5	Zeolites
METHYL 1,2,2,6,6-PENTAMETHYL-4-PIPERIDINYL SEBACATE	82919-37-7	0.1 - 1.5 Trade Secret *	Decanedioic acid, methyl 1,2,2,6,6-pentamethyl-4-piperidinyl ester

Proprietary homopolymer is a non-hazardous material according to WHMIS criteria. Specific information has been withheld as a trade secret.
POLYURETHANE PREPOLYMER is a non-hazardous material according to WHMIS criteria. Specific information has been withheld as a trade secret.

*The concentration (exact or range) of this component has been withheld as a trade secret.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:
Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:
Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye Contact:
If exposed, flush eyes with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms develop, get medical attention.

If Swallowed:
Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

Allergic skin reaction (redness, swelling, blistering, and itching). Central nervous system depression (headache, dizziness, drowsiness, incoordination, nausea, slurred speech, giddiness, and unconsciousness).

4.3. Indication of any immediate medical attention and special treatment required
Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media
In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Unsuitable extinguishing media
None Determined

5.3. Special hazards arising from the substance or mixture
Closed containers exposed to heat from fire may build pressure and explode.

Hazardous Decomposition or By-Products

Substance	Condition
Carbon monoxide	During Combustion
Carbon dioxide	During Combustion
Oxides of Nitrogen	During Combustion

5.4. Special protection actions for fire-fighters
Water may not effectively extinguish fire; however, it should be used to keep fire-exposed containers and surfaces cool and prevent explosive rupture. Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures
Use personal protective equipment based on the results of an exposure assessment. Refer to Section 8 for PPE recommendations. If anticipated exposure resulting from an accidental release exceeds the protective capabilities of the PPE listed in Section 8, or are unknown, select PPE that offers an appropriate level of protection. Consider the physical and chemical hazards of the material when doing so. Examples of PPE ensembles for emergency response could include wearing bunker gear for a release of flammable material; wearing chemical protective clothing if the spilled material is a corrosive, a sensitizer, a significant dermal irritant, or can be absorbed through the skin; or donning a positive pressure supplied-air respirator for chemicals with inhalation hazards. For information regarding physical and health hazards, refer to sections 2 and 11 of the SDS. Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapours, in accordance with good industrial hygiene practice.

6.2. Environmental precautions
Avoid release to the environment. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up
Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling
For industrial or professional use only. Not for consumer sale or use. Do not handle until all safety precautions have been read and understood. Avoid breathing dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.) Use personal protective equipment (gloves, respirators, etc.) as required.

7.2. Conditions for safe storage including any incompatibilities
Store in a well-ventilated place. Keep container tightly closed. Store away from heat. Store away from oxidizing agents. Store locked up.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits
If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
CAS NO M~AL~F	1318-02-1	ACGIH	TWA(respirable fraction):1 mg/m3	

ACGIH : American Conference of Governmental Industrial Hygienists
AIHA : American Industrial Hygiene Association
CMRG : Chemical Manufacturer's Recommended Guidelines
TWA: Time-Weighted-Average
STEL: Short Term Exposure Limit
CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls
Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection
None required.

Skin/hand protection
Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended: Polymer laminate

If this product is used in a manner that presents a higher potential for exposure (e.g., spraying, high splash potential, etc.), then use of a protective apron may be necessary. See recommended glove material(s) for determining appropriate apron material(s). If a glove material is not available as an apron, polymer laminate is a suitable option.

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:
Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Liquid
Specific Physical Form:	Viscous Liquid
Colour	Colourless
Odour	Slight Ester
Odour threshold	*No Data Available*
pH	*Not Applicable*
Melting point/Freezing point	*Not Applicable*
Boiling point	*No Data Available*
Flash Point	>=93.3 ºC [*Test Method:*Closed Cup]
Evaporation rate	*Not Applicable*
Flammability	Not Applicable
Flammable Limits(LEL)	*No Data Available*
Flammable Limits(UEL)	*No Data Available*
Vapour Pressure	*No Data Available*
Relative Vapour Density	*Not Applicable*
Density	1.1 g/ml
Relative density	1.1 [*Ref Std:*WATER=1]

Water solubility	Negligible
Solubility- non-water	*No Data Available*
Partition coefficient: n-octanol/ water	*No Data Available*
Autoignition temperature	*No Data Available*
Decomposition temperature	*No Data Available*
Kinematic Viscosity	42,727 mm2/sec
Volatile Organic Compounds	59.4 g/l
Percent volatile	< 0.5 % weight
VOC Less H2O & Exempt Solvents	59.4 g/l

Particle Characteristics	*Not Applicable*

SECTION 10: Stability and reactivity

10.1. Reactivity
This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability
Stable.

10.3. Possibility of hazardous reactions
Hazardous polymerization will not occur.

10.4. Conditions to avoid
Heat

10.5. Incompatible materials
Strong oxidizing agents

10.6. Hazardous decomposition products

Substance	**Condition**
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:
Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain. May cause additional health effects (see below).

Skin Contact:
Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye Contact:
Contact with the eyes during product use is not expected to result in significant irritation.

Ingestion:
May cause additional health effects (see below).

Additional Health Effects:

Single exposure may cause target organ effects:
Central Nervous System (CNS) Depression: Signs/symptoms may include headache, dizziness, drowsiness, incoordination, nausea, slowed reaction time, slurred speech, giddiness, and unconsciousness.

Reproductive/Developmental Toxicity:
Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

Toxicological Data
If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >5,000 mg/kg
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
1,4-BUTANEDIOL	Dermal	Rat	LD50 > 5,000 mg/kg
1,4-BUTANEDIOL	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 5.1 mg/l
1,4-BUTANEDIOL	Ingestion	Rat	LD50 1,500 mg/kg
2-(2H-BENZOTRIAZOL-2-YL)-6-DODECYL-4-METHYLPHENOL	Dermal	Rat	LD50 > 2,000 mg/kg
2-(2H-BENZOTRIAZOL-2-YL)-6-DODECYL-4-METHYLPHENOL	Ingestion	Rat	LD50 > 5,000 mg/kg
Bis(1,2,2,6,6-pentamethyl-4-piperidinyl) sebacate	Dermal	Professional judgement	LD50 estimated to be 2,000 - 5,000 mg/kg
Bis(1,2,2,6,6-pentamethyl-4-piperidinyl) sebacate	Ingestion	Rat	LD50 3,125 mg/kg
ZEOLITES	Dermal	Rabbit	LD50 > 2,000 mg/kg
ZEOLITES	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 4.57 mg/l
ZEOLITES	Ingestion	Rat	LD50 > 5,000 mg/kg
METHYL 1,2,2,6,6-PENTAMETHYL-4-PIPERIDINYL SEBACATE	Dermal	Professional judgement	LD50 estimated to be 2,000 - 5,000 mg/kg
METHYL 1,2,2,6,6-PENTAMETHYL-4-PIPERIDINYL SEBACATE	Ingestion	Rat	LD50 3,125 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
1,4-BUTANEDIOL	Rabbit	No significant irritation
2-(2H-BENZOTRIAZOL-2-YL)-6-DODECYL-4-METHYLPHENOL	Rabbit	No significant irritation
Bis(1,2,2,6,6-pentamethyl-4-piperidinyl) sebacate	Rabbit	Minimal irritation
ZEOLITES	Rabbit	No significant irritation
METHYL 1,2,2,6,6-PENTAMETHYL-4-PIPERIDINYL SEBACATE	Rabbit	Minimal irritation

Serious Eye Damage/Irritation

Name	Species	Value
1,4-BUTANEDIOL	Rabbit	Mild irritant
2-(2H-BENZOTRIAZOL-2-YL)-6-DODECYL-4-METHYLPHENOL	Rabbit	No significant irritation
Bis(1,2,2,6,6-pentamethyl-4-piperidinyl) sebacate	Rabbit	Mild irritant
ZEOLITES	Rabbit	Mild irritant
METHYL 1,2,2,6,6-PENTAMETHYL-4-PIPERIDINYL SEBACATE	Rabbit	Mild irritant

Skin Sensitization

Name	Species	Value
1,4-BUTANEDIOL	Human and animal	Not classified
2-(2H-BENZOTRIAZOL-2-YL)-6-DODECYL-4-METHYLPHENOL	Guinea pig	Not classified
Bis(1,2,2,6,6-pentamethyl-4-piperidinyl) sebacate	Guinea pig	Sensitizing
METHYL 1,2,2,6,6-PENTAMETHYL-4-PIPERIDINYL SEBACATE	Guinea pig	Sensitizing

Respiratory Sensitization

For the component/components, either no data are currently available or the data are not sufficient for classification.

Germ Cell Mutagenicity

Name	Route	Value
1,4-BUTANEDIOL	In Vitro	Not mutagenic
Bis(1,2,2,6,6-pentamethyl-4-piperidinyl) sebacate	In vivo	Not mutagenic
Bis(1,2,2,6,6-pentamethyl-4-piperidinyl) sebacate	In Vitro	Some positive data exist, but the data are not sufficient for classification
METHYL 1,2,2,6,6-PENTAMETHYL-4-PIPERIDINYL SEBACATE	In vivo	Not mutagenic
METHYL 1,2,2,6,6-PENTAMETHYL-4-PIPERIDINYL SEBACATE	In Vitro	Some positive data exist, but the data are not sufficient for classification

Carcinogenicity

For the component/components, either no data are currently available or the data are not sufficient for classification.

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test result	Exposure Duration
1,4-BUTANEDIOL	Ingestion	Not classified for development	Mouse	NOAEL 600 mg/kg/day	during organogenesis
Bis(1,2,2,6,6-pentamethyl-4-piperidinyl) sebacate	Ingestion	Not classified for male reproduction	Rat	NOAEL 1,493 mg/kg/day	29 days
Bis(1,2,2,6,6-pentamethyl-4-piperidinyl) sebacate	Ingestion	Not classified for development	Rat	NOAEL 209 mg/kg/day	premating into lactation
Bis(1,2,2,6,6-pentamethyl-4-piperidinyl) sebacate	Ingestion	Toxic to female reproduction	Rat	NOAEL 804 mg/kg/day	premating into lactation
METHYL 1,2,2,6,6-PENTAMETHYL-4-PIPERIDINYL SEBACATE	Ingestion	Not classified for male reproduction	Rat	NOAEL 1,493 mg/kg/day	29 days
METHYL 1,2,2,6,6-PENTAMETHYL-4-PIPERIDINYL SEBACATE	Ingestion	Not classified for development	Rat	NOAEL 209 mg/kg/day	premating into lactation
METHYL 1,2,2,6,6-PENTAMETHYL-4-PIPERIDINYL SEBACATE	Ingestion	Toxic to female reproduction	Rat	NOAEL 804 mg/kg/day	premating into lactation

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure

						Duration
1,4-BUTANEDIOL	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Rat	LOAEL 4.6 mg/l	4 hours
1,4-BUTANEDIOL	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Multiple animal species	NOAEL Not available	not available
1,4-BUTANEDIOL	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
1,4-BUTANEDIOL	Inhalation	heart | blood | liver | immune system	Not classified	Rat	NOAEL 5.2 mg/l	2 weeks
1,4-BUTANEDIOL	Inhalation	nervous system | kidney and/or bladder	Not classified	Rat	NOAEL 0.5 mg/l	4 months
1,4-BUTANEDIOL	Ingestion	liver	Not classified	Rat	NOAEL 500 mg/kg/day	28 days
Bis(1,2,2,6,6-pentamethyl-4-piperidinyl) sebacate	Ingestion	eyes	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 300 mg/kg/day	28 days
Bis(1,2,2,6,6-pentamethyl-4-piperidinyl) sebacate	Ingestion	gastrointestinal tract | liver | immune system | heart | endocrine system | hematopoietic system | nervous system | kidney and/or bladder	Not classified	Rat	NOAEL 1,493 mg/kg/day	29 days
METHYL 1,2,2,6,6-PENTAMETHYL-4-PIPERIDINYL SEBACATE	Ingestion	eyes	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 300 mg/kg/day	28 days
METHYL 1,2,2,6,6-PENTAMETHYL-4-PIPERIDINYL SEBACATE	Ingestion	gastrointestinal tract | liver | immune system | heart | endocrine system | hematopoietic system | nervous system | kidney and/or bladder	Not classified	Rat	NOAEL 1,493 mg/kg/day	29 days

Aspiration Hazard
For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

No data available.

SECTION 13: Disposal considerations

13.1. Disposal methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Empty drums/barrels/containers used for transporting and handling hazardous chemicals

(chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

SECTION 14: Transport Information

For Transport Information, please visit http://3M.com/Transportinfo or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Global inventory status

Contact 3M for more information.

SECTION 16: Other information

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.
Health: 2 **Flammability:** 1 **Instability:** 0 **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

Document group:	34-8211-4	**Version number:**	4.00
Issue Date:	2025/10/06	**Supersedes Date:**	2022/07/25

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