



Safety Data Sheet

Copyright, 2025, 3M Company All rights reserved. Copying and/or downloading of this information for the purpose of properly utilizing 3M products is allowed provided that: (1) the information is copied in full with no changes unless prior written agreement is obtained from 3M, and (2) neither the copy nor the original is resold or otherwise distributed with the intention of earning a profit thereon.

Document group:	45-5362-4	Version number:	2.00
Revision date:	04/12/2025	Supersedes date:	18/08/2025

This Safety Data Sheet has been prepared in accordance with the REACH Regulation (EC) 1907/2006 and its modifications.

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

3M™ Scotch-Weld™ Acrylic Adhesive DP8507NS, Gray, Part B

Product Identification Numbers

62-2882-8530-7

7100377538

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses

Product

1.3. Details of the supplier of the safety data sheet

Address:	3M Ireland Limited, 70 SIR JOHN ROGERSON'S QUAY, D02R296 DUBLIN 2
Telephone:	+353 1 280 3555
E Mail:	ner-productstewardship@mmm.com
Website:	www.3M.com

1.4. Emergency telephone number

+44 (0)1344 858 000

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture

CLP REGULATION (EC) No 1272/2008

The health and environmental classifications of this material have been derived using the calculation method, except in cases where test data are available or the physical form impacts classification. Classification(s) based on test data or physical form are noted below, if applicable.

CLASSIFICATION:

Flammable Liquid, Category 2 - Flam. Liq. 2; H225
Skin Corrosion/Irritation, Category 2 - Skin Irrit. 2; H315
Serious Eye Damage/Eye Irritation, Category 2 - Eye Irrit. 2; H319

Skin Sensitization, Category 1 - Skin Sens. 1; H317

Specific Target Organ Toxicity-Single Exposure, Category 3 - STOT SE 3; H335

For full text of H phrases, see Section 16.

2.2. Label elements

CLP REGULATION (EC) No 1272/2008

SIGNAL WORD

DANGER.

Symbols

GHS02 (Flame) | GHS07 (Exclamation mark) |

Pictograms



Ingredients:

Ingredient	CAS Nbr	EC No.	% by Wt
methyl methacrylate	80-62-6	201-297-1	38 - 80
2-hydroxyethyl methacrylate	868-77-9	212-782-2	2 - 9
1,2-Benzenedicarboxylic acid, mono[2-[(2-methyl-1-oxo-2-propenyl)oxy]ethyl] ester	27697-00-3	248-616-0	< 4
methacrylic acid	79-41-4	201-204-4	<= 1.3

HAZARD STATEMENTS:

H225	Highly flammable liquid and vapour.
H315	Causes skin irritation.
H319	Causes serious eye irritation.
H317	May cause an allergic skin reaction.
H335	May cause respiratory irritation.

PRECAUTIONARY STATEMENTS

Prevention:

P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P261A	Avoid breathing vapours.
P280E	Wear protective gloves.

Response:

P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P333 + P313	If skin irritation or rash occurs: Get medical advice/attention.
P370 + P378	In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry chemical or carbon dioxide to extinguish.

For containers not exceeding 125 ml the following Hazard and Precautionary statements may be used:

<=125 ml Hazard statements

H317	May cause an allergic skin reaction.
------	--------------------------------------

<=125 ml Precautionary statements

Prevention:

P261A Avoid breathing vapours.
P280E Wear protective gloves.

Response:

P333 + P313 If skin irritation or rash occurs: Get medical advice/attention.

7% of the mixture consists of components of unknown acute oral toxicity.
7% of the mixture consists of components of unknown acute dermal toxicity.

Contains 13% of components with unknown hazards to the aquatic environment.

2.3. Other hazards

None known.

This material does not contain any substances that are assessed to be a PBT or vPvB

SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Ingredient	Identifier(s)	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
methyl methacrylate	(CAS-No.) 80-62-6 (EC-No.) 201-297-1	38 - 80	Flam. Liq. 2, H225 Skin Irrit. 2, H315 Skin Sens. 1, H317 STOT SE 3, H335 Nota D
Proprietary polymer#2	Trade Secret	6 - 15	Substance not classified as hazardous
Proprietary polymer#1	Trade Secret	< 13	Substance not classified as hazardous
2-hydroxyethyl methacrylate	(CAS-No.) 868-77-9 (EC-No.) 212-782-2	2 - 9	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317 Nota D
filler	Trade Secret	< 5	Substance not classified as hazardous
Siloxanes and Silicones, di-Me, reaction products with silica	(CAS-No.) 67762-90-7	< 5	Substance not classified as hazardous
1,2-Benzenedicarboxylic acid, mono[2-[(2-methyl-1-oxo-2-propenyl)oxy]ethyl] ester	(CAS-No.) 27697-00-3 (EC-No.) 248-616-0	< 4	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317 STOT SE 3, H335
CALCIUM STEARATE	(CAS-No.) 1592-23-0 (EC-No.) 216-472-8	< 2	Substance with a national occupational exposure limit
Poly[oxy(methyl-1,2-ethanediyl)], .a.-(2-methyl-1-oxo-2-propenyl)-.w.- (phosphonooxy)-	(CAS-No.) 95175-93-2	<= 1.6	Skin Irrit. 2, H315 Eye Dam. 1, H318
methacrylic acid	(CAS-No.) 79-41-4	<= 1.3	Acute Tox. 3, H311

	(EC-No.) 201-204-4		Acute Tox. 4, H302 Skin Corr. 1A, H314 Eye Dam. 1, H318 STOT SE 3, H335 Nota D Acute Tox. 4, H332
naphthenic acids, copper salts	(CAS-No.) 1338-02-9 (EC-No.) 215-657-0	< 0.2	Flam. Liq. 3, H226 Acute Tox. 4, H302 Aquatic Acute 1, H400,M=10 Aquatic Chronic 1, H410,M=1

Please see section 16 for the full text of any H statements referred to in this section

Specific Concentration Limits

Ingredient	Identifier(s)	Specific Concentration Limits
methacrylic acid	(CAS-No.) 79-41-4 (EC-No.) 201-204-4	(C ≥ 10%) Skin Corr. 1A, H314 (1% ≤ C < 10%) Skin Irrit. 2, H315 (C ≥ 1%) STOT SE 3, H335

For information on ingredient occupational exposure limits or PBT or vPvB status, see sections 8 and 12 of this SDS

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation

Remove person to fresh air. If you feel unwell, get medical attention.

Skin contact

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye contact

Immediately flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. Get medical attention.

If swallowed

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

The most important symptoms and effects based on the CLP classification include:

Irritating to the respiratory tract (coughing, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain).

Irritation to the skin (localized redness, swelling, itching, and dryness). Allergic skin reaction (redness, swelling, blistering, and itching). Serious irritation to the eyes (significant redness, swelling, pain, tearing, and impaired vision).

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Extinguishing media

In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry chemical or carbon dioxide to extinguish.

5.2. Special hazards arising from the substance or mixture

Closed containers exposed to heat from fire may build pressure and explode.

Hazardous Decomposition or By-Products**Substance**

Carbon monoxide
Carbon dioxide.
Hydrogen gas.
Oxides of nitrogen.

Condition

During combustion.
During combustion.
During combustion.
During combustion.

5.3. Advice for fire-fighters

Water may not effectively extinguish fire; however, it should be used to keep fire-exposed containers and surfaces cool and prevent explosive rupture. Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures**6.1. Personal precautions, protective equipment and emergency procedures**

Use personal protective equipment based on the results of an exposure assessment. Refer to Section 8 for PPE recommendations. If anticipated exposure resulting from an accidental release exceeds the protective capabilities of the PPE listed in Section 8, or are unknown, select PPE that offers an appropriate level of protection. Consider the physical and chemical hazards of the material when doing so. Examples of PPE ensembles for emergency response could include wearing bunker gear for a release of flammable material; wearing chemical protective clothing if the spilled material is a corrosive, a sensitizer, a significant dermal irritant, or can be absorbed through the skin; or donning a positive pressure supplied-air respirator for chemicals with inhalation hazards. For information regarding physical and health hazards, refer to sections 2 and 11 of the SDS. Evacuate area. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapours, in accordance with good industrial hygiene practice. Warning! A motor could be an ignition source and could cause flammable gases or vapours in the spill area to burn or explode.

6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dykes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up

Contain spill. Cover spill area with a fire-extinguishing foam. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible using non-sparking tools. Place in a metal container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorised person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and Safety Data Sheet. Seal the container. Dispose of collected material as soon as possible.

6.4. Reference to other sections

Refer to Section 8 and Section 13 for more information

SECTION 7: Handling and storage**7.1. Precautions for safe handling**

Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Take precautionary measures against static discharge. Do not breathe dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing

before reuse. Avoid contact with oxidising agents (eg. chlorine, chromic acid etc.) Wear low static or properly grounded shoes. To minimize the risk of ignition, determine applicable electrical classifications for the process using this product and select specific local exhaust ventilation equipment to avoid flammable vapour accumulation. Ground/bond container and receiving equipment if there is potential for static electricity accumulation during transfer.

7.2. Conditions for safe storage including any incompatibilities

Store in a well-ventilated place. Keep cool. Keep container tightly closed. Store away from heat. Store away from acids. Store away from strong bases. Store away from oxidising agents. Store away from amines.

7.3. Specific end use(s)

See information in Section 7.1 and 7.2 for handling and storage recommendations. See Section 8 for exposure controls and personal protection recommendations.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	CAS Nbr	Agency	Limit type	Additional comments
Stearates (except lead stearate)	1592-23-0	Ireland OELs	TWA(8 hours):10 mg/m ³	
methacrylic acid	79-41-4	Ireland OELs	TWA(8 hours):70 mg/m ³ (20 ppm);STEL(15 minutes):140 mg/m ³ (40 ppm)	
methyl methacrylate	80-62-6	Ireland OELs	TWA(8 hours):50 ppm;TWA(8 hours):50 ppm;STEL(15 minutes):100 ppm;STEL(15 minutes):100 ppm	Respiratory/Dermal Sensitizer

Ireland OELs : Ireland. OELs
TWA: Time-Weighted-Average
STEL: Short Term Exposure Limit
CEIL: Ceiling

Biological limit values

No biological limit values exist for any of the components listed in Section 3 of this safety data sheet.

Recommended monitoring procedures:Information on recommended monitoring procedures can be obtained from Indust. Inspect./Ministry (IE)

8.2. Exposure controls

8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment. Use explosion-proof ventilation equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:
Safety glasses with side shields.
Indirect vented goggles.

Applicable Norms/Standards

Use eye protection conforming to EN 166

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity. Gloves made from the following material(s) are recommended:

Material	Thickness (mm)	Breakthrough Time
Polymer laminate	No data available	No data available

Applicable Norms/Standards

Use gloves tested to EN 374

If this product is used in a manner that presents a higher potential for exposure (e.g., spraying, high splash potential, etc.), then use of a protective apron may be necessary. See recommended glove material(s) for determining appropriate apron material(s). If a glove material is not available as an apron, polymer laminate is a suitable option.

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates

Half facepiece or full facepiece supplied-air respirator

For questions about suitability for a specific application, consult with your respirator manufacturer.

Applicable Norms/Standards

Use a respirator conforming to EN 140 or EN 136

Use a respirator conforming to EN 140 or EN 136: filter types A & P

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Liquid.
Specific Physical Form:	Paste
Colour	Grey
Odor	Methacrylate
Odour threshold	No data available.
Melting point/freezing point	Not applicable.
Boiling point/boiling range	>=37.8 °C
Flammability	Flammable Liquid: Category 2.
Flammable Limits(LEL)	No data available.
Flammable Limits(UEL)	No data available.
Flash point	>=10 °C [Test Method: Closed Cup]
Autoignition temperature	No data available.
Decomposition temperature	No data available.
pH	substance/mixture is non-soluble (in water)
Kinematic Viscosity	14,852 mm²/sec

Water solubility	Nil
Solubility- non-water	No data available.
Partition coefficient: n-octanol/water	No data available.
Vapour pressure	No data available.
Density	1.01 g/ml
Relative density	0.96 [Ref Std: WATER=1]
Relative Vapour Density	No data available.
Particle Characteristics	Not applicable.

9.2. Other information

9.2.2 Other safety characteristics

EU Volatile Organic Compounds	No data available.
Evaporation rate	No data available.
Molecular weight	No data available.

SECTION 10: Stability and reactivity

10.1 Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section

10.2 Chemical stability

Stable.

10.3 Possibility of hazardous reactions

Hazardous polymerisation will not occur.

10.4 Conditions to avoid

Heat.
Sparks and/or flames.

10.5 Incompatible materials

Amines.
Strong acids.
Strong bases.
Strong oxidising agents.

10.6 Hazardous decomposition products

<u>Substance</u>	<u>Condition</u>
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 11 are based on UN GHS calculation rules and classifications derived from internal hazard assessments.

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation

May be harmful if inhaled. Respiratory tract irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain. May cause additional health effects (see below).

Skin contact

Skin Irritation: Signs/symptoms may include localised redness, swelling, itching, dryness, cracking, blistering, and pain. Allergic skin reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye contact

Severe eye irritation: Signs/symptoms may include significant redness, swelling, pain, tearing, cloudy appearance of the cornea, and impaired vision.

Ingestion

Gastrointestinal irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhoea.

Additional Health Effects:

Prolonged or repeated exposure may cause target organ effects:

Olfactory effects: Signs/symptoms may include decreased ability to detect odours and complete loss of smell.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >5,000 mg/kg
Overall product	Inhalation-Vapour(4 hr)		No data available; calculated ATE >20 - =50 mg/l
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
methyl methacrylate	Dermal	Rabbit	LD50 > 5,000 mg/kg
methyl methacrylate	Inhalation-Vapour (4 hours)	Rat	LC50 29.8 mg/l
methyl methacrylate	Ingestion	Rat	LD50 7,900 mg/kg
Proprietary polymer#2	Dermal	Rabbit	LD50 > 15,000 mg/kg
Proprietary polymer#2	Ingestion	Rat	LD50 > 30,000 mg/kg
Proprietary polymer#1	Dermal		LD50 estimated to be > 5,000 mg/kg
Proprietary polymer#1	Ingestion	Rat	LD50 > 5,000 mg/kg
2-hydroxyethyl methacrylate	Dermal	Rabbit	LD50 > 5,000 mg/kg
2-hydroxyethyl methacrylate	Ingestion	Rat	LD50 5,564 mg/kg
Siloxanes and Silicones, di-Me, reaction products with silica	Dermal	Rabbit	LD50 > 5,000 mg/kg
Siloxanes and Silicones, di-Me, reaction products with silica	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.691 mg/l
Siloxanes and Silicones, di-Me, reaction products with silica	Ingestion	Rat	LD50 > 5,110 mg/kg
Poly[oxy(methyl-1,2-ethanediyl)], .a.-(2-methyl-1-oxo-2-propenyl)-.w.-(phosphonooxy)-	Ingestion	Rat	LD50 > 5,000 mg/kg
Poly[oxy(methyl-1,2-ethanediyl)], .a.-(2-methyl-1-oxo-2-propenyl)-.w.-(phosphonooxy)-	Dermal	similar health hazards	LD50 estimated to be > 5,000 mg/kg
methacrylic acid	Dermal	Rabbit	LD50 > 500 mg/kg
methacrylic acid	Inhalation-Dust/Mist	Rat	LC50 7.1 mg/l

	(4 hours)		
methacrylic acid	Ingestion	Rat	LD50 1,320 mg/kg
CALCIUM STEARATE	Dermal	Rat	LD50 > 2,000 mg/kg
CALCIUM STEARATE	Ingestion	Rat	LD50 > 2,000 mg/kg
naphthenic acids, copper salts	Dermal	similar compound	LD50 > 2,000 mg/kg
naphthenic acids, copper salts	Ingestion	similar compound	LD50 >300, < 2,000 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
methyl methacrylate	Rabbit	Irritant
Proprietary polymer#2	Professional judgement	No significant irritation
2-hydroxyethyl methacrylate	Rabbit	Minimal irritation
Siloxanes and Silicones, di-Me, reaction products with silica	Rabbit	No significant irritation
1,2-Benzenedicarboxylic acid, mono[2-[(2-methyl-1-oxo-2-propenyl)oxy]ethyl] ester	Professional judgement	Irritant
Poly[oxy(methyl-1,2-ethanediyl)], .a.-(2-methyl-1-oxo-2-propenyl)-.w.-(phosphonooxy)-	Not available	Irritant
methacrylic acid	Rabbit	Corrosive
CALCIUM STEARATE	In vitro data	No significant irritation
naphthenic acids, copper salts	Rabbit	No significant irritation

Serious Eye Damage/Irritation

Name	Species	Value
methyl methacrylate	Rabbit	Mild irritant
Proprietary polymer#2	Professional judgement	No significant irritation
2-hydroxyethyl methacrylate	Rabbit	Moderate irritant
Siloxanes and Silicones, di-Me, reaction products with silica	Rabbit	No significant irritation
1,2-Benzenedicarboxylic acid, mono[2-[(2-methyl-1-oxo-2-propenyl)oxy]ethyl] ester	Professional judgement	Severe irritant
Poly[oxy(methyl-1,2-ethanediyl)], .a.-(2-methyl-1-oxo-2-propenyl)-.w.-(phosphonooxy)-	Not available	Corrosive
methacrylic acid	Rabbit	Corrosive
CALCIUM STEARATE	In vitro data	No significant irritation
naphthenic acids, copper salts	In vitro data	No significant irritation

Skin Sensitisation

Name	Species	Value
methyl methacrylate	Human and animal	Sensitising
2-hydroxyethyl methacrylate	Human and animal	Sensitising

Siloxanes and Silicones, di-Me, reaction products with silica	Human and animal	Not classified
1,2-Benzenedicarboxylic acid, mono[2-[(2-methyl-1-oxo-2-propenyl)oxy]ethyl] ester	Professional judgement	Sensitising
methacrylic acid	Guinea pig	Not classified
CALCIUM STEARATE	similar compounds	Not classified
naphthenic acids, copper salts	Guinea pig	Not classified

Respiratory Sensitisation

Name	Species	Value
methyl methacrylate	Human	Not classified

Germ Cell Mutagenicity

Name	Route	Value
methyl methacrylate	In vivo	Not mutagenic
methyl methacrylate	In Vitro	Some positive data exist, but the data are not sufficient for classification
2-hydroxyethyl methacrylate	In vivo	Not mutagenic
2-hydroxyethyl methacrylate	In Vitro	Some positive data exist, but the data are not sufficient for classification
Siloxanes and Silicones, di-Me, reaction products with silica	In Vitro	Not mutagenic
methacrylic acid	In Vitro	Not mutagenic
methacrylic acid	In vivo	Not mutagenic
CALCIUM STEARATE	In Vitro	Not mutagenic

Carcinogenicity

Name	Route	Species	Value
methyl methacrylate	Ingestion	Rat	Not carcinogenic
methyl methacrylate	Inhalation	Human and animal	Not carcinogenic
Siloxanes and Silicones, di-Me, reaction products with silica	Not specified.	Mouse	Some positive data exist, but the data are not sufficient for classification

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test result	Exposure Duration
methyl methacrylate	Ingestion	Not classified for female reproduction	Rat	NOAEL 400 mg/kg/day	2 generation
methyl methacrylate	Ingestion	Not classified for male reproduction	Rat	NOAEL 400 mg/kg/day	2 generation
methyl methacrylate	Ingestion	Not classified for development	Rabbit	NOAEL 450 mg/kg/day	during gestation
methyl methacrylate	Inhalation	Not classified for development	Rat	NOAEL 8.3 mg/l	during organogenesis
2-hydroxyethyl methacrylate	Ingestion	Not classified for female reproduction	Rat	NOAEL 1,000 mg/kg/day	prematuring & during gestation
2-hydroxyethyl methacrylate	Ingestion	Not classified for male reproduction	Rat	NOAEL 1,000 mg/kg/day	49 days
2-hydroxyethyl methacrylate	Ingestion	Not classified for development	Rat	NOAEL 1,000	prematuring & during

				mg/kg/day	gestation
Siloxanes and Silicones, di-Me, reaction products with silica	Ingestion	Not classified for female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
Siloxanes and Silicones, di-Me, reaction products with silica	Ingestion	Not classified for male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
Siloxanes and Silicones, di-Me, reaction products with silica	Ingestion	Not classified for development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis
methacrylic acid	Inhalation	Not classified for development	Rat	NOAEL 1.076 mg/l	during gestation
CALCIUM STEARATE	Ingestion	Not classified for female reproduction	Rat	NOAEL 1,000 mg/kg/day	premating into lactation
CALCIUM STEARATE	Ingestion	Not classified for male reproduction	Rat	NOAEL 1,000 mg/kg/day	28 days
CALCIUM STEARATE	Ingestion	Not classified for development	Rat	NOAEL 1,000 mg/kg/day	premating into lactation

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
methyl methacrylate	Inhalation	respiratory irritation	May cause respiratory irritation	Human	NOAEL Not available	occupational exposure
1,2-Benzenedicarboxylic acid, mono[2-[(2-methyl-1-oxo-2-propenyl)oxy]ethyl] ester	Inhalation	respiratory irritation	May cause respiratory irritation	Professional judgement	NOAEL Not available	
Poly[oxy(methyl-1,2-ethanediyl)], a-(2-methyl-1-oxo-2-propenyl)-w.-(phosphonoxy)-methacrylic acid	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	
methacrylic acid	Inhalation	respiratory irritation	May cause respiratory irritation	Rat	NOAEL Not available	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
methyl methacrylate	Dermal	peripheral nervous system	Not classified	Human	NOAEL Not available	occupational exposure
methyl methacrylate	Inhalation	olfactory system	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	occupational exposure
methyl methacrylate	Inhalation	kidney and/or bladder	Not classified	Multiple animal species	NOAEL Not available	14 weeks
methyl methacrylate	Inhalation	liver	Not classified	Mouse	NOAEL 12.3 mg/l	14 weeks
methyl methacrylate	Inhalation	respiratory system	Not classified	Human	NOAEL Not available	occupational exposure
methyl methacrylate	Ingestion	kidney and/or bladder heart skin endocrine system gastrointestinal tract hematopoietic system liver muscles nervous system respiratory system	Not classified	Rat	NOAEL 90.3 mg/kg/day	2 years
Siloxanes and Silicones, di-Me, reaction products with silica	Inhalation	respiratory system silicosis	Not classified	Human	NOAEL Not available	occupational exposure
methacrylic acid	Inhalation	respiratory system	Not classified	Rat	NOAEL 0.352 mg/l	90 days

methacrylic acid	Inhalation	blood nervous system eyes kidney and/or bladder	Not classified	Rat	NOAEL 1.232 mg/l	90 days
CALCIUM STEARATE	Ingestion	hematopoietic system nervous system kidney and/or bladder heart skin endocrine system gastrointestinal tract bone, teeth, nails, and/or hair liver immune system eyes respiratory system	Not classified	Rat	NOAEL 2,000 mg/kg/day	28 days

Aspiration Hazard

For the component/components, either no data is currently available or the data is not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

11.2. Information on other hazards

This material does not contain any substances that are assessed to be an endocrine disruptor for human health.

SECTION 12: Ecological information

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 12 are based on UN GHS calculation rules and classifications derived from 3M assessments.

12.1. Toxicity

No product test data available.

Material	CAS #	Organism	Type	Exposure	Test endpoint	Test result
methyl methacrylate	80-62-6	Green algae	Experimental	72 hours	EC50	>110 mg/l
methyl methacrylate	80-62-6	Rainbow trout	Experimental	96 hours	LC50	>79 mg/l
methyl methacrylate	80-62-6	Water flea	Experimental	48 hours	EC50	69 mg/l
methyl methacrylate	80-62-6	Green algae	Experimental	72 hours	NOEC	110 mg/l
methyl methacrylate	80-62-6	Water flea	Experimental	21 days	NOEC	37 mg/l
methyl methacrylate	80-62-6	Activated sludge	Experimental	30 minutes	EC20	150 mg/l
methyl methacrylate	80-62-6	Soil microbes	Experimental	28 days	NOEC	>1,000 mg/kg (Dry Weight)
Proprietary polymer#2	Trade Secret	N/A	Data not available or insufficient for classification	N/A	N/A	N/A
Proprietary polymer#1	Trade Secret	N/A	Data not available or insufficient for classification	N/A	N/A	N/A
2-hydroxyethyl methacrylate	868-77-9	Turbot	Analogous Compound	96 hours	LC50	833 mg/l

3M™ Scotch-Weld™ Acrylic Adhesive DP8507NS, Gray, Part B

2-hydroxyethyl methacrylate	868-77-9	Fathead minnow	Experimental	96 hours	LC50	227 mg/l
2-hydroxyethyl methacrylate	868-77-9	Green algae	Experimental	72 hours	EC50	710 mg/l
2-hydroxyethyl methacrylate	868-77-9	Water flea	Experimental	48 hours	EC50	380 mg/l
2-hydroxyethyl methacrylate	868-77-9	Green algae	Experimental	72 hours	NOEC	160 mg/l
2-hydroxyethyl methacrylate	868-77-9	Water flea	Experimental	21 days	NOEC	24.1 mg/l
2-hydroxyethyl methacrylate	868-77-9	N/A	Experimental	16 hours	EC0	>3,000 mg/l
2-hydroxyethyl methacrylate	868-77-9	N/A	Experimental	18 hours	LD50	<98 mg per kg of bodyweight
Siloxanes and Silicones, di-Me, reaction products with silica	67762-90-7	N/A	Data not available or insufficient for classification	N/A	N/A	N/A
1,2-Benzenedicarboxylic acid, mono[2-[(2-methyl-1-oxo-2-propenyl)oxy]ethyl] ester	27697-00-3	N/A	Data not available or insufficient for classification	N/A	N/A	N/A
CALCIUM STEARATE	1592-23-0	Green algae	Experimental	72 hours	EC50	>100 mg/l
CALCIUM STEARATE	1592-23-0	Medaka	Experimental	96 hours	LC50	>100 mg/l
CALCIUM STEARATE	1592-23-0	Green algae	Experimental	72 hours	NOEC	100 mg/l
Poly[oxy(methyl-1,2-ethanediyl)], .a.-(2-methyl-1-oxo-2-propenyl)-.w.-(phosphonoxy)-methacrylic acid	95175-93-2	N/A	Data not available or insufficient for classification	N/A	N/A	N/A
methacrylic acid	79-41-4	Bacteria	Experimental	17 hours	EC50	270 mg/l
methacrylic acid	79-41-4	Green algae	Experimental	72 hours	EC50	45 mg/l
methacrylic acid	79-41-4	Water flea	Experimental	48 hours	EC50	>130 mg/l
methacrylic acid	79-41-4	Green algae	Experimental	72 hours	NOEC	8.2 mg/l
methacrylic acid	79-41-4	Water flea	Experimental	21 days	NOEC	53 mg/l
naphthenic acids, copper salts	1338-02-9	Green algae	Estimated	72 hours	ErC50	0.629 mg/l
naphthenic acids, copper salts	1338-02-9	Water flea	Estimated	48 hours	EC50	0.0756 mg/l
naphthenic acids, copper salts	1338-02-9	Zebra Fish	Estimated	96 hours	LC50	0.07 mg/l
naphthenic acids, copper salts	1338-02-9	Fathead minnow	Estimated	32 days	EC10	0.0354 mg/l
naphthenic acids, copper salts	1338-02-9	Green algae	Estimated	N/A	NOEC	0.132 mg/l
naphthenic acids, copper salts	1338-02-9	Sediment Worm	Estimated	28 days	NOEC	110 mg/kg (Dry Weight)
naphthenic acids, copper salts	1338-02-9	Water flea	Estimated	7 days	NOEC	0.02 mg/l
naphthenic acids, copper salts	1338-02-9	Activated sludge	Estimated	N/A	EC50	42 mg/l
naphthenic acids, copper salts	1338-02-9	Barley	Estimated	4 days	NOEC	96 mg/kg (Dry Weight)
naphthenic acids, copper salts	1338-02-9	Redworm	Estimated	56 days	NOEC	60 mg/kg (Dry Weight)
naphthenic acids, copper salts	1338-02-9	Soil microbes	Estimated	4 days	NOEC	72 mg/kg (Dry Weight)

naphthenic acids, copper salts	1338-02-9	Springtail	Estimated	28 days	NOEC	167 mg/kg (Dry Weight)
--------------------------------	-----------	------------	-----------	---------	------	------------------------

12.2. Persistence and degradability

Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol
methyl methacrylate	80-62-6	Experimental Biodegradation	14 days	BOD	94 %BOD/ThOD	OECD 301C - MITI test (I)
Proprietary polymer#2	Trade Secret	Data not available or insufficient	N/A	N/A	N/A	N/A
Proprietary polymer#1	Trade Secret	Data not available or insufficient	N/A	N/A	N/A	N/A
2-hydroxyethyl methacrylate	868-77-9	Experimental Biodegradation	28 days	BOD	84 %BOD/CO ₂	OECD 301D - Closed bottle test
2-hydroxyethyl methacrylate	868-77-9	Experimental Hydrolysis		Hydrolytic half-life basic pH	10.9 days (t _{1/2})	OECD 111 Hydrolysis function of pH
Siloxanes and Silicones, dimethyl-, reaction products with silica	67762-90-7	Data not available or insufficient	N/A	N/A	N/A	N/A
1,2-Benzenedicarboxylic acid, mono[2-[(2-methyl-1-oxo-2-propenyl)oxy]ethyl] ester	27697-00-3	Modeled Biodegradation	28 days	BOD	85 %BOD/ThOD	Catalogic™
CALCIUM STEARATE	1592-23-0	Experimental Biodegradation	24 days	CO ₂ evolution	91 %CO ₂ evolution/THC O ₂ evolution	OECD 301B - Modified Sturm or CO ₂
Poly[oxy(methyl-1,2-ethanediyl)], a.-(2-methyl-1-oxo-2-propenyl)-w.-(phosphonoxy)-	95175-93-2	Data not available or insufficient	N/A	N/A	N/A	N/A
methacrylic acid	79-41-4	Experimental Biodegradation	28 days	BOD	86 %BOD/ThOD	OECD 301D - Closed bottle test
naphthenic acids, copper salts	1338-02-9	Data not available or insufficient	N/A	N/A	N/A	N/A

12.3 : Bioaccumulative potential

Material	Cas No.	Test type	Duration	Study Type	Test result	Protocol
methyl methacrylate	80-62-6	Experimental Bioconcentration		Log Kow	1.38	OECD 107 log Kow shake flask mtd
Proprietary polymer#2	Trade Secret	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Proprietary polymer#1	Trade Secret	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
2-hydroxyethyl methacrylate	868-77-9	Experimental Bioconcentration		Log Kow	0.42	OECD 107 log Kow shake flask mtd
Siloxanes and Silicones, dimethyl-, reaction products with silica	67762-90-7	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
1,2-Benzenedicarboxylic acid, mono[2-[(2-methyl-1-oxo-2-propenyl)oxy]ethyl] ester	27697-00-3	Modeled Bioconcentration		Log Kow	2.64	Episuite™
CALCIUM STEARATE	1592-23-0	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Poly[oxy(methyl-1,2-ethanediyl)], a.-(2-methyl-1-oxo-2-propenyl)-w.-(phosphonoxy)-	95175-93-2	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
methacrylic acid	79-41-4	Experimental Bioconcentration		Log Kow	0.93	
naphthenic acids, copper salts	1338-02-9	Analogous Compound BCF -	42 days	Bioaccumulation factor	≤27	OECD305-Bioconcentration

		Fish				
--	--	------	--	--	--	--

12.4. Mobility in soil

Material	Cas No.	Test type	Study Type	Test result	Protocol
methyl methacrylate	80-62-6	Experimental Mobility in Soil	Koc	8.7-72 l/kg	
2-hydroxyethyl methacrylate	868-77-9	Experimental Mobility in Soil	Koc	42.7 l/kg	
1,2-Benzenedicarboxylic acid, mono[2-[(2-methyl-1-oxo-2-propenyl)oxy]ethyl] ester	27697-00-3	Modeled Mobility in Soil	Koc	19 l/kg	Episuite™

12.5. Results of the PBT and vPvB assessment

This material does not contain any substances that are assessed to be a PBT or vPvB

12.6. Endocrine disrupting properties

This material does not contain any substances that are assessed to be an endocrine disruptor for environmental effects

12.7. Other adverse effects

No information available.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Incinerate uncured product in a permitted waste incineration facility. Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

The coding of a waste stream is based on the application of the product by the consumer. Since this is out of the control of 3M, no waste code(s) for products after use will be provided. Please refer to the European Waste Code (EWC - 2000/532/EC and amendments) to assign the correct waste code to your waste stream. Ensure national and/or regional regulations are complied with and always use a licensed waste contractor.

EU waste code (product as sold)

08 04 09* Waste adhesives and sealants containing organic solvents or other dangerous substances

SECTION 14: Transportation information

	Ground Transport (ADR)	Air Transport (IATA)	Marine Transport (IMDG)
14.1 UN number or ID number	UN1247	UN1247	UN1247
14.2 UN proper shipping name	METHYL METHACRYLATE MONOMER, STABILIZED	METHYL METHACRYLATE MONOMER, STABILIZED	METHYL METHACRYLATE MONOMER, STABILIZED

		SOLUTION	SOLUTION
14.3 Transport hazard class(es)	3	3	3
14.4 Packing group	II	II	II
14.5 Environmental hazards	Not Environmentally Hazardous	Not applicable	Not a Marine Pollutant
14.6 Special precautions for user	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.
14.7 Marine Transport in bulk according to IMO instruments	No data available.	No data available.	No data available.
Control Temperature	No data available.	No data available.	No data available.
Emergency Temperature	No data available.	No data available.	No data available.
ADR Classification Code	F1	Not applicable.	Not applicable.
IMDG Segregation Code	Not applicable.	Not applicable.	NONE

Please contact the address or phone number listed on the first page of the SDS for additional information on the transport/shipment of the material by rail (RID) or inland waterways (ADN).

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Carcinogenicity

Ingredient

methyl methacrylate

CAS Nbr

80-62-6

Classification

Gr. 3: Not classifiable

Regulation

International Agency for Research on Cancer

Global inventory status

Contact 3M for more information. The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

DIRECTIVE 2012/18/EU

Seveso hazard categories, Annex 1, Part 1

Hazard Categories	Qualifying quantity (tonnes) for the application of	
	Lower-tier requirements	Upper-tier requirements
P5c FLAMMABLE LIQUIDS*	5000	50000

*If maintained at a temperature above its boiling point or if particular processing conditions, such as high pressure or high temperature, may create major-accident hazards, P5a or P5b FLAMMABLE LIQUIDS may apply

Seveso named dangerous substances, Annex 1, Part 2
None

Regulation (EU) No 649/2012

No chemicals listed

15.2. Chemical Safety Assessment

A chemical safety assessment has not been carried out for this substance/mixture in accordance with Regulation (EC) No 1907/2006, as amended.

SECTION 16: Other information**List of relevant H statements**

H225	Highly flammable liquid and vapour.
H226	Flammable liquid and vapour.
H302	Harmful if swallowed.
H311	Toxic in contact with skin.
H314	Causes severe skin burns and eye damage.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H319	Causes serious eye irritation.
H332	Harmful if inhaled.
H335	May cause respiratory irritation.
H400	Very toxic to aquatic life.
H410	Very toxic to aquatic life with long lasting effects.

Revision information:

Section 2: <125ml Precautionary - Prevention information was modified.

Label: CLP Precautionary - Response information was modified.

Section 8: Occupational exposure limit table information was modified.

Section 9: Relative density information information was modified.

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications. In addition, this SDS is being provided to convey health and safety information. If you are the importer of record of this product into the European Union, you are responsible for all regulatory requirements, including, but not limited to, product registrations/notifications, substance volume tracking, and potential substance registration.

3M Ireland MSDSs are available at www.3M.com