



Safety Data Sheet

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SECTION 1: Identification

1.1. Product identifier

Scotch(R) High Performance Repair Adhesive, ADH669

Product Identification Numbers

70-0052-7555-0, 70-0052-8196-2, 70-0070-5201-5
7010311877, 7100083055

1.2. Recommended use and restrictions on use

Recommended use

Adhesive

1.3. Supplier's details

MANUFACTURER: 3M
DIVISION: Packaging and Expression
ADDRESS: 3M Center, St. Paul, MN 55144-1000, USA
Telephone: 1-888-3M HELPS (1-888-364-3577)

1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

SECTION 2: Hazard identification

2.1. Hazard classification

Skin Sensitizer: Category 1.

2.2. Label elements

Signal word

Warning

Symbols

Exclamation mark |

Pictograms

**Hazard Statements**

May cause an allergic skin reaction.

Precautionary statements**General:**

Keep out of reach of children.

Prevention:

Avoid breathing vapors.

Contaminated work clothing should not be allowed out of the workplace.

Wear protective gloves.

Response:

IF ON SKIN: Wash with plenty of soap and water.

If skin irritation or rash occurs: Get medical attention.

Take off contaminated clothing and wash it before reuse.

Disposal:

Dispose of contents and container in accordance with applicable local, regional, national, and international regulations.

50% of the mixture consists of ingredients of unknown acute oral toxicity.

SECTION 3: Composition/information on ingredients

Ingredient	C.A.S. No.	% by Wt
WATER	7732-18-5	40 - 65
MODIFIED ACRYLIC COPOLYMER	Trade Secret*	35 - 60
1,2-BENZISOTHAZOLIN-3-ONE	2634-33-5	< 0.06
2-Methyl-4-isothiazoline-3-one	2682-20-4	< 0.01
5-chloro-2-methyl-4-isothiazoline-3-one	26172-55-4	< 0.01

*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

SECTION 4: First aid measures**4.1. Description of first aid measures****Inhalation:**

Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye Contact:

If exposed, flush eyes with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms develop, get medical attention.

If Swallowed:

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

Allergic skin reaction (redness, swelling, blistering, and itching).

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures**5.1. Suitable extinguishing media**

Use a fire fighting agent suitable for the surrounding fire.

5.2. Special hazards arising from the substance or mixture

None inherent in this product.

Hazardous Decomposition or By-Products**Substance**

Carbon monoxide

Carbon dioxide

Condition

During Combustion

During Combustion

5.3. Special protective actions for fire-fighters

No special protective actions for fire-fighters are anticipated.

SECTION 6: Accidental release measures**6.1. Personal precautions, protective equipment and emergency procedures**

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Use personal protective equipment based on the results of an exposure assessment. Refer to Section 8 for PPE recommendations. If anticipated exposure resulting from an accidental release exceeds the protective capabilities of the PPE listed in Section 8, or are unknown, select PPE that offers an appropriate level of protection. Consider the physical and chemical hazards of the material when doing so. Examples of PPE ensembles for emergency response could include wearing bunker gear for a release of flammable material; wearing chemical protective clothing if the spilled material is a corrosive, a sensitizer, a significant dermal irritant, or can be absorbed through the skin; or donning a positive pressure supplied-air respirator for chemicals with inhalation hazards. For information regarding physical and health hazards, refer to sections 2 and 11 of the SDS.

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with detergent and water. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage**7.1. Precautions for safe handling**

Keep out of reach of children. Avoid breathing dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on

clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse.

7.2. Conditions for safe storage including any incompatibilities

No special storage requirements.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

No occupational exposure limit values exist for any of the components listed in Section 3 of this SDS.

8.2. Exposure controls

8.2.1. Engineering controls

Use in a well-ventilated area.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

None required.

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended: Polymer laminate

If this product is used in a manner that presents a higher potential for exposure (e.g., spraying, high splash potential, etc.), then use of a protective apron may be necessary. See recommended glove material(s) for determining appropriate apron material(s). If a glove material is not available as an apron, polymer laminate is a suitable option.

Respiratory protection

Under normal use conditions, airborne exposures are not expected to be significant enough to require respiratory protection.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Liquid
Color	Milky White
Odor	Sweet Odor
Odor threshold	No Data Available
pH	8 - 9
Melting point	Not Applicable
Boiling Point	>=212 °F
Flash Point	No flash point
Evaporation rate	No Data Available
Flammability	Not Applicable

Flammable Limits(LEL)	<i>Not Applicable</i>
Flammable Limits(UEL)	<i>Not Applicable</i>
Vapor Pressure	17 - 20 mmHg [@ 68 °F]
Relative Vapor Density	>=1 [Ref Std: AIR=1]
Density	1.04 g/cm3
Relative Density	1.04 [Ref Std: WATER=1]
Solubility in Water	Appreciable
Solubility- non-water	<i>No Data Available</i>
Partition coefficient: n-octanol/ water	<i>No Data Available</i>
Autoignition temperature	<i>Not Applicable</i>
Decomposition temperature	<i>No Data Available</i>
Kinematic Viscosity	15,385 mm2/sec
Percent volatile	<i>No Data Available</i>

Particle Characteristics*Not Applicable***SECTION 10: Stability and reactivity****10.1. Reactivity**

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid

Temperatures above the boiling point

10.5. Incompatible materials

None known.

10.6. Hazardous decomposition products**Substance****Condition**

None known.

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects**Signs and Symptoms of Exposure**

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:

No known health effects.

Skin Contact:

Contact with the skin during product use is not expected to result in significant irritation. Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye Contact:

Contact with the eyes during product use is not expected to result in significant irritation.

Ingestion:

No known health effects.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
1,2-BENZISOTHIAZOLIN-3-ONE	Dermal	Rat	LD50 > 2,000 mg/kg
1,2-BENZISOTHIAZOLIN-3-ONE	Inhalation-Dust/Mist (4 hours)	Rat	LC50 0.21 mg/l
1,2-BENZISOTHIAZOLIN-3-ONE	Ingestion	Rat	LD50 450 mg/kg
2-Methyl-4-isothiazoline-3-one	Dermal	Rabbit	LD50 87 mg/kg
2-Methyl-4-isothiazoline-3-one	Inhalation-Dust/Mist (4 hours)	Rat	LC50 0.171 mg/l
2-Methyl-4-isothiazoline-3-one	Ingestion	Rat	LD50 40 mg/kg
5-chloro-2-methyl-4-isothiazoline-3-one	Dermal	Rabbit	LD50 87 mg/kg
5-chloro-2-methyl-4-isothiazoline-3-one	Inhalation-Dust/Mist (4 hours)	Rat	LC50 0.171 mg/l
5-chloro-2-methyl-4-isothiazoline-3-one	Ingestion	Rat	LD50 40 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
1,2-BENZISOTHIAZOLIN-3-ONE	Human	Irritant
2-Methyl-4-isothiazoline-3-one	Rabbit	Corrosive
5-chloro-2-methyl-4-isothiazoline-3-one	Rabbit	Corrosive

Serious Eye Damage/Irritation

Name	Species	Value
1,2-BENZISOTHIAZOLIN-3-ONE	Rabbit	Corrosive
2-Methyl-4-isothiazoline-3-one	Rabbit	Corrosive
5-chloro-2-methyl-4-isothiazoline-3-one	Rabbit	Corrosive

Skin Sensitization

Name	Species	Value
1,2-BENZISOTHIAZOLIN-3-ONE	Human	Sensitizing
2-Methyl-4-isothiazoline-3-one	Human and animal	Sensitizing
5-chloro-2-methyl-4-isothiazoline-3-one	Human and animal	Sensitizing

Photosensitization

Name	Species	Value
2-Methyl-4-isothiazoline-3-one	Human and animal	Not sensitizing
5-chloro-2-methyl-4-isothiazoline-3-one	Human and animal	Not sensitizing

Respiratory Sensitization

For the component/components, either no data are currently available or the data are not sufficient for classification.

Germ Cell Mutagenicity

Name	Route	Value
1,2-BENZISOTHIAZOLIN-3-ONE	In vivo	Not mutagenic
1,2-BENZISOTHIAZOLIN-3-ONE	In Vitro	Some positive data exist, but the data are not sufficient for classification
2-Methyl-4-isothiazoline-3-one	In vivo	Not mutagenic
2-Methyl-4-isothiazoline-3-one	In Vitro	Some positive data exist, but the data are not sufficient for classification
5-chloro-2-methyl-4-isothiazoline-3-one	In vivo	Not mutagenic
5-chloro-2-methyl-4-isothiazoline-3-one	In Vitro	Some positive data exist, but the data are not sufficient for classification

Carcinogenicity

Name	Route	Species	Value
2-Methyl-4-isothiazoline-3-one	Dermal	Mouse	Not carcinogenic
2-Methyl-4-isothiazoline-3-one	Ingestion	Rat	Not carcinogenic
5-chloro-2-methyl-4-isothiazoline-3-one	Dermal	Mouse	Not carcinogenic
5-chloro-2-methyl-4-isothiazoline-3-one	Ingestion	Rat	Not carcinogenic

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test Result	Exposure Duration
1,2-BENZISOTHIAZOLIN-3-ONE	Ingestion	Not classified for female reproduction	Rat	NOAEL 112 mg/kg/day	2 generation
1,2-BENZISOTHIAZOLIN-3-ONE	Ingestion	Not classified for male reproduction	Rat	NOAEL 112 mg/kg/day	2 generation
1,2-BENZISOTHIAZOLIN-3-ONE	Ingestion	Not classified for development	Rat	NOAEL 112 mg/kg/day	2 generation
2-Methyl-4-isothiazoline-3-one	Ingestion	Not classified for female reproduction	Rat	NOAEL 10 mg/kg/day	2 generation
2-Methyl-4-isothiazoline-3-one	Ingestion	Not classified for male reproduction	Rat	NOAEL 10 mg/kg/day	2 generation
2-Methyl-4-isothiazoline-3-one	Ingestion	Not classified for development	Rat	NOAEL 15 mg/kg/day	during organogenesis
5-chloro-2-methyl-4-isothiazoline-3-one	Ingestion	Not classified for female reproduction	Rat	NOAEL 10 mg/kg/day	2 generation
5-chloro-2-methyl-4-isothiazoline-3-one	Ingestion	Not classified for male reproduction	Rat	NOAEL 10 mg/kg/day	2 generation
5-chloro-2-methyl-4-isothiazoline-3-one	Ingestion	Not classified for development	Rat	NOAEL 15 mg/kg/day	during organogenesis

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
1,2-BENZISOTHIAZOLIN-3-ONE	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	
2-Methyl-4-isothiazoline-3-one	Inhalation	respiratory irritation	May cause respiratory irritation	similar health hazards	NOAEL Not available	
5-chloro-2-methyl-4-isothiazoline-3-one	Inhalation	respiratory irritation	May cause respiratory irritation	similar health hazards	NOAEL Not available	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
1,2-BENZISOTHIAZOLIN-3-ONE	Ingestion	liver	Not classified	Rat	NOAEL 322 mg/kg/day	90 days
1,2-BENZISOTHIAZOLIN-3-ONE	Ingestion	hematopoietic system	Not classified	Rat	NOAEL 322 mg/kg/day	90 days
1,2-BENZISOTHIAZOLIN-3-ONE	Ingestion	eyes	Not classified	Rat	NOAEL 322 mg/kg/day	90 days
1,2-BENZISOTHIAZOLIN-3-ONE	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 322 mg/kg/day	90 days
1,2-BENZISOTHIAZOLIN-3-ONE	Ingestion	respiratory system	Not classified	Rat	NOAEL 322 mg/kg/day	90 days
1,2-BENZISOTHIAZOLIN-3-ONE	Ingestion	heart	Not classified	Rat	NOAEL 150 mg/kg/day	28 days
1,2-BENZISOTHIAZOLIN-3-ONE	Ingestion	endocrine system	Not classified	Rat	NOAEL 150 mg/kg/day	28 days
1,2-BENZISOTHIAZOLIN-3-ONE	Ingestion	nervous system	Not classified	Rat	NOAEL 150 mg/kg/day	28 days

Aspiration Hazard

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

Ecotoxicological information

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

SECTION 13: Disposal considerations

13.1. Disposal methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of waste product in a permitted industrial waste facility. Proper destruction may require the use of additional fuel during incineration processes. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

SECTION 14: Transport Information

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information

15.1. US Federal Regulations

Contact 3M for more information.

EPCRA 311/312 Hazard Classifications:

Physical Hazards

Not Applicable.

Health Hazards

Respiratory or Skin Sensitization

15.2. State Regulations

Contact 3M for more information.

15.3. Chemical Inventories

The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

Contact 3M for more information.

15.4. International Regulations

Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: Other information

NFPA Hazard Classification

Health: 2 **Flammability:** 1 **Instability:** 0 **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

HMIS Hazard Classification

Health: 2 **Flammability:** 1 **Physical Hazard:** 0 **Personal Protection:** X - See PPE section.

Hazardous Material Identification System (HMIS® IV) hazard ratings are designed to inform employees of chemical hazards in the workplace. These ratings are based on the inherent properties of the material under expected conditions of normal use

and are not intended for use in emergency situations. HMIS® IV ratings are to be used with a fully implemented HMIS® IV program. HMIS® is a registered mark of the American Coatings Association (ACA).

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