Safety Data Sheet

Document group:	27-3026-5	**Version number:**	14.00
Revision date:	04/12/2025	**Supersedes date:**	24/09/2025
Transportation version number:			

This Safety Data Sheet has been prepared in accordance with the REACH Regulation (1907/2006), as amended for GB.

IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

1.1. Product identifier

3M Scotchcast 1402FR A/B

Product Identification Numbers

KE-2351-0889-8	KE-2351-0890-6	KE-2351-0911-0	KE-2351-0912-8	KE-2351-1422-7
KE-2351-1423-5	KE-2351-1424-3	KE-2351-1425-0	KE-2351-1426-8	KE-2351-1427-6
KE-2351-1885-5	KE-2351-1952-3	KE-2351-1953-1	KE-2351-1954-9	KE-2351-1955-6
KE-2351-1956-4	KE-2351-1957-2	KE-2351-1958-0	KE-2351-1959-8	KE-2351-1960-6
KE-2351-1961-4	KE-2351-1962-2	KE-2351-2081-0		

7000092515	7000092516	7000092579	7000092580	7000092581
7000092576	7000092578	7000092577	7000092522	7000092523
7000092619	7000092632	7000092633	7000092634	7000092635
7000092637	7000092638	7000092641	7000043161	7000092639
7000092640	7000092646	7000092631	7000092636	

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses

Cable Resin

1.3. Details of the supplier of the safety data sheet

Address: 3M United Kingdom PLC, 3M Centre, Cain Road, Bracknell, Berkshire, RG12 8HT.
Telephone: +44 (0)1344 858 000
E Mail: ner-productstewardship@mmm.com

Website: www.3M.com/uk

1.4. Emergency telephone number

+44 (0)1344 858 000

This product is a kit or a multipart product which consists of multiple, independently packaged components. A Safety Data Sheet for each of these components is included. Please do not separate the component Safety Data Sheets from this cover page. The document numbers of the MSDSs for components of this product are:

27-1960-7, 27-1942-5

TRANSPORTATION INFORMATION

Refer to section 14 of the kit components for transport information.

KIT LABEL

2.1. Classification of the substance or mixture
The retained CLP Regulation (EU) No 1272/2008 as amended for Great Britain

CLASSIFICATION:
Acute Toxicity, Category 4 - Acute Tox. 4; H332
Skin Corrosion/Irritation, Category 2 - Skin Irrit. 2; H315
Serious Eye Damage/Eye Irritation, Category 2 - Eye Irrit. 2; H319
Respiratory Sensitization, Category 1 - Resp. Sens. 1; H334
Skin Sensitization, Category 1 - Skin Sens. 1; H317
Carcinogenicity, Category 2 - Carc. 2; H351
Reproductive Toxicity, Category 2 - Repr. 2; H361d
Specific Target Organ Toxicity-Repeated Exposure, Category 2 - STOT RE 2; H373
Specific Target Organ Toxicity-Single Exposure, Category 3 - STOT SE 3; H335

For full text of H phrases, see Section 16.

2.2. Label elements
The retained CLP Regulation (EU) No 1272/2008 as amended for Great Britain

SIGNAL WORD
DANGER.

Symbols
GHS07 (Exclamation mark) |GHS08 (Health Hazard) |

Pictograms

Contains:
Fatty acids, C18-unsatd., trimers, compds. with oleylamine; Fatty acids, C16-18 and C18-unsatd., Me esters, epoxidized ; Fatty acids, tall-oil, compds. with oleylamine ; Polymethylene polyphenylene isocyanate; Reaction mass of 3-methylphenyl diphenyl phosphate, 4-methylphenyl diphenyl phosphate, bis(3-methylphenyl) phenyl phosphate, 3-methylphenyl 4-methylphenyl phenyl phosphate and triphenyl phosphate

HAZARD STATEMENTS:

H332	Harmful if inhaled.
H315	Causes skin irritation.
H319	Causes serious eye irritation.
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.

H317	May cause an allergic skin reaction.
H351	Suspected of causing cancer.
H361d	Suspected of damaging the unborn child.
H335	May cause respiratory irritation.

H373	May cause damage to organs through prolonged or repeated exposure: respiratory system.

PRECAUTIONARY STATEMENTS

Prevention:

P261A	Avoid breathing vapours.
P280E	Wear protective gloves.

Response:

P304 + P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P333 + P313	If skin irritation or rash occurs: Get medical advice/attention.
P342 + P311	If experiencing respiratory symptoms: Call a POISON CENTRE or doctor/physician.

Refer to Safety Data Sheet for component % unknown values (www.3M.com/msds).

Information required per Regulation (EU) 2020/1149 as regards diisocyanates:
As from 24 August 2023 adequate training is required before industrial or professional use. Further information can be found at feica.eu/Puinfo

Revision information:
GB Kit Information: CLP Percent Unknown information was added.
GB Label: CLP Ingredients - kit components information was modified.
Kit: Component document group number(s) information was modified.
Section 02: CLP Physical and Health Hazard Statements information was modified.
Label: CLP Classification information was modified.
Label: CLP Precautionary - Prevention information was modified.

Safety Data Sheet

Document group:	27-1942-5	**Version number:**	7.00
Revision date:	24/10/2025	**Supersedes date:**	23/09/2025

This Safety Data Sheet has been prepared in accordance with the REACH Regulation (1907/2006), as amended for GB.

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier
3M Scotchcast 1402FR Part A

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses
Electrical

1.3. Details of the supplier of the safety data sheet

Address:	3M United Kingdom PLC, 3M Centre, Cain Road, Bracknell, Berkshire, RG12 8HT.
Telephone:	+44 (0)1344 858 000
E Mail:	ner-productstewardship@mmm.com
Website:	www.3M.com/uk

1.4. Emergency telephone number
+44 (0)1344 858 000

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture
The retained CLP Regulation (EU) No 1272/2008 as amended for Great Britain

The health and environmental classifications of this material have been derived using the calculation method, except in cases where test data are available or the physical form impacts classification. Classification(s) based on test data or physical form are noted below, if applicable.

CLASSIFICATION:
Reproductive Toxicity, Category 2 - Repr. 2; H361d

For full text of H phrases, see Section 16.

2.2. Label elements
The retained CLP Regulation (EU) No 1272/2008 as amended for Great Britain

SIGNAL WORD
WARNING.

Symbols
GHS08 (Health Hazard) |

Pictograms

Ingredient	CAS Nbr	EC No.	% by Wt
Reaction mass of 3-methylphenyl diphenyl phosphate, 4-methylphenyl diphenyl phosphate, bis(3-methylphenyl) phenyl phosphate, 3-methylphenyl 4-methylphenyl phenyl phosphate and triphenyl phosphate		945-730-9	5 - 10

HAZARD STATEMENTS:

H361d	Suspected of damaging the unborn child.

PRECAUTIONARY STATEMENTS

Prevention:

P280E	Wear protective gloves.

SUPPLEMENTAL INFORMATION:

Supplemental Hazard Statements:

EUH208	Contains Fatty acids, C16-18 and C18-unsatd., Me esters, epoxidized . | Fatty acids, tall-oil, compds. with oleylamine . | Fatty acids, C18-unsatd., trimers, compds. with oleylamine. May produce an allergic reaction.

93% of the mixture consists of components of unknown acute oral toxicity.

Contains 93% of components with unknown hazards to the aquatic environment.

2.3. Other hazards

None known.
This material does not contain any substances that are assessed to be a PBT or vPvB

SECTION 3: Composition/information on ingredients

3.1. Substances
Not applicable

3.2. Mixtures

Ingredient	Identifier(s)	%	Classification according to Regulation (EC) No. 1272/2008 [CLP], as amended for GB

Non-Hazardous Ingredients	Trade Secret	80 - 100	Substance not classified as hazardous
Reaction mass of 3-methylphenyl diphenyl phosphate, 4-methylphenyl diphenyl phosphate, bis(3-methylphenyl) phenyl phosphate, 3-methylphenyl 4-methylphenyl phenyl phosphate and triphenyl phosphate	(EC-No.) 945-730-9	5 - 10	Repr. 2, H361d Aquatic Acute 1, H400,M=1 Aquatic Chronic 3, H412
TRIMETHYLOLPROPANE	(CAS-No.) 77-99-6 (EC-No.) 201-074-9	< 3	Repr. 2, H361df
triethyl phosphate	(CAS-No.) 78-40-0 (EC-No.) 201-114-5	< 3	Acute Tox. 4, H302 Eye Irrit. 2, H319
Fatty acids, C16-18 and C18-unsatd., Me esters, epoxidized	(CAS-No.) 158318-67-3	< 1	Skin Sens. 1B, H317
Fatty acids, C18-unsatd., trimers, compds. with oleylamine	(CAS-No.) 147900-93-4	< 1	Aquatic Chronic 2, H411 Acute Tox. 4, H302 Skin Sens. 1, H317
Fatty acids, tall-oil, compds. with oleylamine	(CAS-No.) 85711-55-3 (EC-No.) 288-315-1	< 0.1	Eye Dam. 1, H318 Skin Sens. 1A, H317

Any entry in the Identifier(s) column that begins with the numbers 6, 7, 8, or 9 are a Provisional List Number provided by ECHA pending publication of the official EC Inventory Number for the substance.
Please see section 16 for the full text of any H statements referred to in this section

For information on ingredient occupational exposure limits or PBT or vPvB status, see sections 8 and 12 of this SDS

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation
Remove person to fresh air. If you feel unwell, get medical attention.

Skin contact
Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye contact
If exposed, flush eyes with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms develop, get medical attention.

If swallowed
Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed
No critical symptoms or effects. See Section 11.1, information on toxicological effects.

4.3. Indication of any immediate medical attention and special treatment required
Not applicable

SECTION 5: Fire-fighting measures

5.1. Extinguishing media
In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture
None inherent in this product.

Hazardous Decomposition or By-Products

Substance	Condition
Carbon monoxide	During combustion.
Carbon dioxide.	During combustion.

5.3. Advice for fire-fighters
Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures
Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapours, in accordance with good industrial hygiene practice. Observe precautions from other sections. Use personal protective equipment based on the results of an exposure assessment. Refer to Section 8 for PPE recommendations. If anticipated exposure resulting from an accidental release exceeds the protective capabilities of the PPE listed in Section 8, or are unknown, select PPE that offers an appropriate level of protection. Consider the physical and chemical hazards of the material when doing so. Examples of PPE ensembles for emergency response could include wearing bunker gear for a release of flammable material; wearing chemical protective clothing if the spilled material is a corrosive, a sensitizer, a significant dermal irritant, or can be absorbed through the skin; or donning a positive pressure supplied-air respirator for chemicals with inhalation hazards. For information regarding physical and health hazards, refer to sections 2 and 11 of the SDS.

6.2. Environmental precautions
Avoid release to the environment. For larger spills, cover drains and build dykes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up
Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorised person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and Safety Data Sheet. Seal the container. Dispose of collected material as soon as possible.

6.4. Reference to other sections
Refer to Section 8 and Section 13 for more information

SECTION 7: Handling and storage

7.1. Precautions for safe handling
Do not handle until all safety precautions have been read and understood. Avoid breathing dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Use personal protective equipment (eg. gloves, respirators…) as required.

7.2. Conditions for safe storage including any incompatibilities
Keep container tightly closed to prevent contamination with water or air. If contamination is suspected, do not reseal

container. Store away from heat.

7.3. Specific end use(s)
See information in Section 7.1 and 7.2 for handling and storage recommendations. See Section 8 for exposure controls and personal protection recommendations.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limits
No occupational exposure limit values exist for any of the components listed in Section 3 of this Safety Data Sheet.

Biological limit values
No biological limit values exist for any of the components listed in Section 3 of this safety data sheet.

8.2. Exposure controls

8.2.1. Engineering controls
Curing enclosures must be exhausted to outdoors or to a suitable emission control device.

8.2.2. Personal protective equipment (PPE)

Eye/face protection
None required.

Skin/hand protection
Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.
Gloves made from the following material(s) are recommended:

Material	Thickness (mm)	Breakthrough Time
Polymer laminate	No data available	No data available

Applicable Norms/Standards
Use gloves tested to EN 374

If this product is used in a manner that presents a higher potential for exposure (e.g., spraying, high splash potential, etc.), then use of a protective apron may be necessary. See recommended glove material(s) for determining appropriate apron material(s). If a glove material is not available as an apron, polymer laminate is a suitable option.

Respiratory protection

Wear respiratory protection if ventilation is inadequate to prevent overexposure.
An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:
Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates, including oily mists

For questions about suitability for a specific application, consult with your respirator manufacturer.

Applicable Norms/Standards
Use a respirator conforming to EN 140: filter types A & P

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Liquid.
Colour	Light Beige
Odor	Characteristic Odour
Odour threshold	*No data available.*
Melting point/freezing point	*Not applicable.*
Boiling point/boiling range	*No data available.*
Flammability	Not applicable.
Flammable Limits(LEL)	*No data available.*
Flammable Limits(UEL)	*No data available.*
Flash point	*No data available.*
Autoignition temperature	*No data available.*
Decomposition temperature	*No data available.*
pH	*substance/mixture reacts with water*
Kinematic Viscosity	4,375 - 5,000 mm²/sec
Water solubility	Miscible [*Details:*Partially]
Solubility- non-water	*No data available.*
Partition coefficient: n-octanol/water	*No data available.*
Vapour pressure	*No data available.*
Density	1.56 - 1.6 g/cm3 [@ 22 ºC]
Relative density	1.56 - 1.6 [*Ref Std:*WATER=1]
Relative Vapour Density	*No data available.*
Particle Characteristics	*Not applicable.*

9.2. Other information

9.2.2 Other safety characteristics

EU Volatile Organic Compounds	*No data available.*
Evaporation rate	*No data available.*

SECTION 10: Stability and reactivity

10.1 Reactivity
This material may be reactive with certain agents under certain conditions - see the remaining headings in this section

10.2 Chemical stability
Stable.

10.3 Possibility of hazardous reactions
Hazardous polymerisation will not occur.

10.4 Conditions to avoid
Heat.
Avoid curing large quantities of material to prevent a premature reaction (exotherm) with production of intense heat and smoke.

10.5 Incompatible materials

Water
Accelerators

10.6 Hazardous decomposition products

Substance	Condition
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not agree with the material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 11 are based on UN GHS calculation rules and classifications derived from 3M assessments.

11.1. Information on hazard classes as defined in the retained CLP Regulation (EU) No 1272/2008, as amended for Great Britain.

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation
Respiratory tract irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Skin contact
Contact with the skin during product use is not expected to result in significant irritation. Allergic skin reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye contact
Contact with the eyes during product use is not expected to result in significant irritation.

Ingestion
May be harmful if swallowed.
Gastrointestinal irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhoea. May cause additional health effects (see below).

Additional Health Effects:

Reproductive/Developmental Toxicity:
Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

Toxicological Data
If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Ingestion		No data available; calculated ATE >2,000 - =5,000 mg/kg
Reaction mass of 3-methylphenyl diphenyl phosphate, 4-methylphenyl diphenyl phosphate, bis(3-methylphenyl) phenyl phosphate, 3-methylphenyl 4-methylphenyl phenyl phosphate and triphenyl phosphate	Dermal	Rat	LD50 > 2,000 mg/kg
Reaction mass of 3-methylphenyl diphenyl phosphate, 4-	Ingestion	Rat	LD50 > 6,050 mg/kg

methylphenyl diphenyl phosphate, bis(3-methylphenyl) phenyl phosphate, 3-methylphenyl 4-methylphenyl phenyl phosphate and triphenyl phosphate			
triethyl phosphate	Dermal	Guinea pig	LD50 > 21,400 mg/kg
triethyl phosphate	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 8.8 mg/l
triethyl phosphate	Ingestion	Rat	LD50 1,131 mg/kg
TRIMETHYLOLPROPANE	Dermal	Rabbit	LD50 > 10,000 mg/kg
TRIMETHYLOLPROPANE	Ingestion	Rat	LD50 > 5,000 mg/kg
Fatty acids, C16-18 and C18-unsatd., Me esters, epoxidized	Dermal	Rabbit	LD50 > 2,000 mg/kg
Fatty acids, C18-unsatd., trimers, compds. with oleylamine	Ingestion	Rat	LD50 > 1,570 mg/kg
Fatty acids, C16-18 and C18-unsatd., Me esters, epoxidized	Ingestion	similar compounds	LD50 > 2,000 mg/kg
Fatty acids, tall-oil, compds. with oleylamine	Dermal	Professional judgement	LD50 estimated to be > 5,000 mg/kg
Fatty acids, tall-oil, compds. with oleylamine	Ingestion	Rat	LD50 > 2,000 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Reaction mass of 3-methylphenyl diphenyl phosphate, 4-methylphenyl diphenyl phosphate, bis(3-methylphenyl) phenyl phosphate, 3-methylphenyl 4-methylphenyl phenyl phosphate and triphenyl phosphate	Rabbit	No significant irritation
triethyl phosphate	Rabbit	No significant irritation
TRIMETHYLOLPROPANE	Rabbit	No significant irritation
Fatty acids, C16-18 and C18-unsatd., Me esters, epoxidized	Rat	Minimal irritation
Fatty acids, C18-unsatd., trimers, compds. with oleylamine	In vitro data	No significant irritation
Fatty acids, tall-oil, compds. with oleylamine	In vitro data	No significant irritation

Serious Eye Damage/Irritation

Name	Species	Value
Reaction mass of 3-methylphenyl diphenyl phosphate, 4-methylphenyl diphenyl phosphate, bis(3-methylphenyl) phenyl phosphate, 3-methylphenyl 4-methylphenyl phenyl phosphate and triphenyl phosphate	Rabbit	No significant irritation
triethyl phosphate	Rabbit	Severe irritant
TRIMETHYLOLPROPANE	Rabbit	No significant irritation
Fatty acids, C16-18 and C18-unsatd., Me esters, epoxidized	In vitro data	No significant irritation
Fatty acids, C18-unsatd., trimers, compds. with oleylamine	Rabbit	Mild irritant
Fatty acids, tall-oil, compds. with oleylamine	Rabbit	Corrosive

Skin Sensitisation

Name	Species	Value
Reaction mass of 3-methylphenyl diphenyl phosphate, 4-methylphenyl diphenyl phosphate, bis(3-methylphenyl) phenyl phosphate, 3-methylphenyl 4-methylphenyl phenyl phosphate and triphenyl phosphate	Mouse	Not classified
triethyl phosphate	Mouse	Not classified
TRIMETHYLOLPROPANE	Mouse	Not classified
Fatty acids, C16-18 and C18-unsatd., Me esters, epoxidized	Guinea pig	Sensitising
Fatty acids, C18-unsatd., trimers, compds. with oleylamine	Mouse	Sensitising
Fatty acids, tall-oil, compds. with oleylamine	Mouse	Sensitising

Respiratory Sensitisation
For the component/components, either no data is currently available or the data is not sufficient for classification.

Germ Cell Mutagenicity

Name	Route	Value
Reaction mass of 3-methylphenyl diphenyl phosphate, 4-methylphenyl diphenyl phosphate, bis(3-methylphenyl) phenyl phosphate, 3-methylphenyl 4-methylphenyl phenyl phosphate and triphenyl phosphate	In vivo	Not mutagenic
Reaction mass of 3-methylphenyl diphenyl phosphate, 4-methylphenyl diphenyl phosphate, bis(3-methylphenyl) phenyl phosphate, 3-methylphenyl 4-methylphenyl phenyl phosphate and triphenyl phosphate	In Vitro	Some positive data exist, but the data are not sufficient for classification
TRIMETHYLOLPROPANE	In Vitro	Not mutagenic
Fatty acids, C16-18 and C18-unsatd., Me esters, epoxidized	In Vitro	Not mutagenic
Fatty acids, C18-unsatd., trimers, compds. with oleylamine	In Vitro	Not mutagenic
Fatty acids, tall-oil, compds. with oleylamine	In Vitro	Not mutagenic

Carcinogenicity
For the component/components, either no data is currently available or the data is not sufficient for classification.

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test result	Exposure Duration
Reaction mass of 3-methylphenyl diphenyl phosphate, 4-methylphenyl diphenyl phosphate, bis(3-methylphenyl) phenyl phosphate, 3-methylphenyl 4-methylphenyl phenyl phosphate and triphenyl phosphate	Ingestion	Not classified for female reproduction	Rat	NOAEL 60 mg/kg/day	premating into lactation
Reaction mass of 3-methylphenyl diphenyl phosphate, 4-methylphenyl diphenyl phosphate, bis(3-methylphenyl) phenyl phosphate, 3-methylphenyl 4-methylphenyl phenyl phosphate and triphenyl phosphate	Ingestion	Not classified for male reproduction	Rat	NOAEL 60 mg/kg/day	45 days
Reaction mass of 3-methylphenyl diphenyl phosphate, 4-methylphenyl diphenyl phosphate, bis(3-methylphenyl) phenyl phosphate, 3-methylphenyl 4-methylphenyl phenyl phosphate and triphenyl phosphate	Ingestion	Toxic to development	Rat	NOAEL 77 mg/kg/day	1 generation
TRIMETHYLOLPROPANE	Ingestion	Toxic to female reproduction	Rat	NOAEL 2200 ppm in drinking water	2 generation
TRIMETHYLOLPROPANE	Ingestion	Toxic to male reproduction	Rat	NOAEL 2200 ppm in drinking water	2 generation
TRIMETHYLOLPROPANE	Ingestion	Toxic to development	Rat	LOAEL 740 ppm in drinking water	2 generation
Fatty acids, C16-18 and C18-unsatd., Me esters, epoxidized	Ingestion	Not classified for development	Rat	NOAEL 1,000 mg/kg/day	during gestation
Fatty acids, C18-unsatd., trimers, compds. with oleylamine	Ingestion	Not classified for female reproduction	Rat	NOAEL 75 mg/kg/day	premating into lactation
Fatty acids, C18-unsatd., trimers, compds. with oleylamine	Ingestion	Not classified for male reproduction	Rat	NOAEL 75 mg/kg/day	5 weeks
Fatty acids, C18-unsatd., trimers, compds. with oleylamine	Ingestion	Not classified for development	Rat	NOAEL 75 mg/kg/day	premating into lactation

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
triethyl phosphate	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Reaction mass of 3-methylphenyl diphenyl phosphate, 4-methylphenyl diphenyl phosphate, bis(3-methylphenyl) phenyl phosphate, 3-methylphenyl 4-methylphenyl phenyl phosphate and triphenyl phosphate	Ingestion	endocrine system | gastrointestinal tract | hematopoietic system | liver | immune system | nervous system | kidney and/or bladder	Not classified	Rat	NOAEL 300 mg/kg/day	45 days
TRIMETHYLOLPROPANE	Inhalation	heart | gastrointestinal tract | hematopoietic system | liver | immune system | kidney and/or bladder | respiratory system	Not classified	Rat	NOAEL 0.02 mg/l	15 days
TRIMETHYLOLPROPANE	Inhalation	endocrine system	Not classified		NOAEL 0.02 mg/l	15 days
TRIMETHYLOLPROPANE	Ingestion	hematopoietic system | liver | kidney and/or bladder | heart | skin | endocrine system | bone, teeth, nails, and/or hair | immune system | muscles | nervous system | respiratory system	Not classified	Rat	NOAEL 667 mg/kg/day	90 days
Fatty acids, C16-18 and C18-unsatd., Me esters, epoxidized	Ingestion	heart | skin | endocrine system | gastrointestinal tract | bone, teeth, nails, and/or hair | hematopoietic system | liver | immune system | muscles | nervous system | eyes | kidney and/or bladder | respiratory system | vascular system	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
Fatty acids, C18-unsatd., trimers, compds. with oleylamine	Ingestion	gastrointestinal tract | immune system | heart | skin | endocrine system | bone, teeth, nails, and/or hair | hematopoietic system | liver | muscles | nervous system | eyes | kidney and/or bladder | respiratory system	Not classified	Rat	NOAEL 75 mg/kg/day	5 weeks

Aspiration Hazard
For the component/components, either no data is currently available or the data is not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

11.2. Information on other hazards

This material does not contain any substances that are assessed to be an endocrine disruptor for human health.

SECTION 12: Ecological information

The information below may not agree with the material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 12 are based on UN GHS calculation rules and classifications derived from 3M assessments.

12.1. Toxicity

No product test data available.

Material	CAS #	Organism	Type	Exposure	Test endpoint	Test result
Reaction mass of 3-methylphenyl diphenyl phosphate, 4-methylphenyl diphenyl phosphate, bis(3-methylphenyl) phenyl phosphate, 3-methylphenyl 4-methylphenyl phenyl phosphate and triphenyl phosphate	945-730-9	Medaka	Analogous Compound	96 hours	LC50	1.3 mg/l
Reaction mass of 3-methylphenyl diphenyl phosphate, 4-methylphenyl diphenyl phosphate, bis(3-methylphenyl) phenyl phosphate, 3-methylphenyl 4-methylphenyl phenyl phosphate and triphenyl phosphate	945-730-9	Water flea	Analogous Compound	24 hours	EC50	3.7 mg/l
Reaction mass of 3-methylphenyl diphenyl phosphate, 4-methylphenyl diphenyl phosphate, bis(3-methylphenyl) phenyl phosphate, 3-methylphenyl 4-methylphenyl phenyl phosphate and triphenyl phosphate	945-730-9	Green algae	Experimental	72 hours	ErC50	0.55 mg/l

Reaction mass of 3-methylphenyl diphenyl phosphate, 4-methylphenyl diphenyl phosphate, bis(3-methylphenyl) phenyl phosphate, 3-methylphenyl 4-methylphenyl phenyl phosphate and triphenyl phosphate	945-730-9	Water flea	Analogous Compound	21 days	EC50	0.12 mg/l
Reaction mass of 3-methylphenyl diphenyl phosphate, 4-methylphenyl diphenyl phosphate, bis(3-methylphenyl) phenyl phosphate, 3-methylphenyl 4-methylphenyl phenyl phosphate and triphenyl phosphate	945-730-9	Green algae	Experimental	72 hours	NOEC	0.11 mg/l
Reaction mass of 3-methylphenyl diphenyl phosphate, 4-methylphenyl diphenyl phosphate, bis(3-methylphenyl) phenyl phosphate, 3-methylphenyl 4-methylphenyl phenyl phosphate and triphenyl phosphate	945-730-9	Activated sludge	Analogous Compound	3 hours	EC50	>10,000 mg/l
triethyl phosphate	78-40-0	Activated sludge	Experimental	5 hours	EC50	5,000 mg/l
triethyl phosphate	78-40-0	Bacteria	Experimental	30 minutes	EC10	2,985 mg/l
triethyl phosphate	78-40-0	Fathead minnow	Experimental	96 hours	LC50	>100 mg/l
triethyl phosphate	78-40-0	Green algae	Experimental	72 hours	EbC50	900 mg/l
triethyl phosphate	78-40-0	Water flea	Experimental	48 hours	EC50	350 mg/l
triethyl phosphate	78-40-0	Water flea	Experimental	21 days	NOEC	31.6 mg/l
TRIMETHYLOLPROPANE	77-99-6	Activated sludge	Experimental	3 hours	EC50	>1,000 mg/l
TRIMETHYLOLPROPANE	77-99-6	Green algae	Experimental	72 hours	EbC50	>1,000 mg/l
TRIMETHYLOLPROPANE	77-99-6	Invertebrate	Experimental	96 hours	LC50	5,250 mg/l
TRIMETHYLOLPROPANE	77-99-6	Medaka	Experimental	96 hours	LC50	>1,000 mg/l
TRIMETHYLOLPROPANE	77-99-6	Sheepshead Minnow	Experimental	96 hours	LC50	14,400 mg/l
TRIMETHYLOLPROPANE	77-99-6	Water flea	Experimental	48 hours	EC50	13,000 mg/l
TRIMETHYLOLPROPANE	77-99-6	Water flea	Experimental	21 days	NOEC	>1,000 mg/l

Fatty acids, C16-18 and C18-unsatd., Me esters, epoxidized	158318-67-3	N/A	Data not available or insufficient for classification	N/A	N/A	N/A
Fatty acids, C18-unsatd., trimers, compds. with oleylamine	147900-93-4	Activated sludge	Experimental	3 hours	EC50	>1,000 mg/l
Fatty acids, C18-unsatd., trimers, compds. with oleylamine	147900-93-4	Green algae	Experimental	72 hours	EL50	8 mg/l
Fatty acids, C18-unsatd., trimers, compds. with oleylamine	147900-93-4	Rainbow trout	Experimental	96 hours	LL50	>100 mg/l
Fatty acids, C18-unsatd., trimers, compds. with oleylamine	147900-93-4	Water flea	Experimental	48 hours	EL50	>100 mg/l
Fatty acids, C18-unsatd., trimers, compds. with oleylamine	147900-93-4	Green algae	Experimental	72 hours	NOEL	0.3 mg/l
Fatty acids, C18-unsatd., trimers, compds. with oleylamine	147900-93-4	Water flea	Experimental	21 days	NOEL	100 mg/l
Fatty acids, tall-oil, compds. with oleylamine	85711-55-3	N/A	Data not available or insufficient for classification	N/A	N/A	N/A

12.2. Persistence and degradability

Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol
Reaction mass of 3-methylphenyl diphenyl phosphate, 4-methylphenyl diphenyl phosphate, bis(3-methylphenyl) phenyl phosphate, 3-methylphenyl 4-methylphenyl phenyl phosphate and triphenyl phosphate	945-730-9	Experimental Biodegradation	28 days	BOD	75 %BOD/ThOD	OECD 301C - MITI test (I)
triethyl phosphate	78-40-0	Experimental Biodegradation	28 days	Dissolv. Organic Carbon Deplet	97 %removal of DOC	835.3200 Zhan-Wellens
triethyl phosphate	78-40-0	Experimental Biodegradation	28 days	BOD	0 %BOD/ThOD	OECD 301C - MITI test (I)
triethyl phosphate	78-40-0	Experimental Hydrolysis		Hydrolytic half-life (pH 7)	>1 years (t 1/2)	EC C.7 Hydrolysis at pH
TRIMETHYLOLPROPANE	77-99-6	Experimental Biodegradation	28 days	Dissolv. Organic Carbon Deplet	6 %removal of DOC	
TRIMETHYLOLPROPANE	77-99-6	Experimental Biodegradation	28 days	Dissolv. Organic Carbon Deplet	100 %removal of DOC	OECD 302B Zahn-Wellens/EVPA
TRIMETHYLOLPROPANE	77-99-6	Experimental Hydrolysis		Hydrolytic half-life (pH 7)	>1 years (t 1/2)	OECD 111 Hydrolysis func of pH
Fatty acids, C16-18 and C18-unsatd., Me esters, epoxidized	158318-67-3	Data not availbl-insufficient	N/A	N/A	N/A	N/A
Fatty acids, C18-unsatd., trimers,	147900-93-4	Experimental Biodegradation	28 days	BOD	27 % volume	OECD 301F - Manometric respirometry

compds. with oleylamine						
Fatty acids, tall-oil, compds. with oleylamine	85711-55-3	Data not availbl-insufficient	N/A	N/A	N/A	N/A

12.3 : Bioaccumulative potential

Material	Cas No.	Test type	Duration	Study Type	Test result	Protocol
Reaction mass of 3-methylphenyl diphenyl phosphate, 4-methylphenyl diphenyl phosphate, bis(3-methylphenyl) phenyl phosphate, 3-methylphenyl 4-methylphenyl phenyl phosphate and triphenyl phosphate	945-730-9	Experimental BCF - Fish	4 days	Bioaccumulation factor	≥100	OECD305-Bioconcentration
Reaction mass of 3-methylphenyl diphenyl phosphate, 4-methylphenyl diphenyl phosphate, bis(3-methylphenyl) phenyl phosphate, 3-methylphenyl 4-methylphenyl phenyl phosphate and triphenyl phosphate	945-730-9	Analogous Compound Bioconcentration		Log Kow	4.51	
triethyl phosphate	78-40-0	Experimental BCF - Fish	42 days	Bioaccumulation factor	<1.3	OECD305-Bioconcentration
TRIMETHYLOLPROPANE	77-99-6	Experimental BCF - Fish	42 days	Bioaccumulation factor	16.2	OECD305-Bioconcentration
Fatty acids, C16-18 and C18-unsatd., Me esters, epoxidized	158318-67-3	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Fatty acids, C18-unsatd., trimers, compds. with oleylamine	147900-93-4	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Fatty acids, tall-oil, compds. with oleylamine	85711-55-3	Data not available or insufficient for classification	N/A	N/A	N/A	N/A

12.4. Mobility in soil

Material	Cas No.	Test type	Study Type	Test result	Protocol
Reaction mass of 3-methylphenyl diphenyl phosphate, 4-methylphenyl diphenyl phosphate, bis(3-methylphenyl) phenyl phosphate, 3-methylphenyl 4-methylphenyl phenyl phosphate and triphenyl	945-730-9	Analogous Compound Mobility in Soil	Koc	4,000 l/kg	Episuite™

phosphate					
triethyl phosphate	78-40-0	Modeled Mobility in Soil	Koc	30 l/kg	Episuite™
TRIMETHYLOLPROPANE	77-99-6	Modeled Mobility in Soil	Koc	1.499 l/kg	Episuite™

12.5. Results of the PBT and vPvB assessment

This material does not contain any substances that are assessed to be a PBT or vPvB

12.6. Other adverse effects

This material does not contain any substances that are assessed to be an endocrine disruptor for environmental effects

SECTION 13: Disposal considerations

13.1 Waste treatment methods
Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

The coding of a waste stream is based on the application of the product by the consumer. Since this is out of the control of 3M, no waste code(s) for products after use will be provided. Please refer to the European Waste Code (EWC - 2000/532/EC and amendments) to assign the correct waste code to your waste stream. Ensure national and/or regional regulations are complied with and always use a licensed waste contractor.

EU waste code (product as sold)

08 04 10	Waste adhesives and sealants other than those mentioned in 08 04 09
20 01 28	Paint, inks, adhesives and resins other than those mentioned in 20 01 27

SECTION 14: Transportation information

Not hazardous for transportation.

	Ground Transport (ADR)	Air Transport (IATA)	Marine Transport (IMDG)
14.1 UN number	No data available.	No data available.	No data available.
14.2 UN proper shipping name	No data available.	No data available.	No data available.
14.3 Transport hazard class(es)	No data available.	No data available.	No data available.
14.4 Packing group	No data available.	No data available.	No data available.
14.5 Environmental hazards	No data available.	No data available.	No data available.
14.6 Special precautions for user	Please refer to the other sections of the SDS for	Please refer to the other sections of the SDS for further	Please refer to the other sections of the SDS for further information.

	further information.	information.	
14.7 Transport in bulk according to Annex II of Marpol 73/78 and IBC Code	No data available.	No data available.	No data available.
Control Temperature	No data available.	No data available.	No data available.
Emergency Temperature	No data available.	No data available.	No data available.
ADR Classification Code	No data available.	No data available.	No data available.
IMDG Segregation Code	No data available.	No data available.	No data available.

Please contact the address or phone number listed on the first page of the SDS for additional information on the transport/shipment of the material by rail (RID) or inland waterways (ADN).

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Global inventory status
Contact 3M for more information. The components of this material are in compliance with the provisions of Australia National Industrial Chemical Notification and Assessment Scheme (NICNAS). Certain restrictions may apply. Contact the selling division for additional information.

COMAH Regulation, SI 2015/483
Seveso hazard categories, Annex 1, Part 1
None

Seveso named dangerous substances, Annex 1, Part 2
None

Regulation (EU) No 649/2012, as amended for GB
No chemicals listed

15.2. Chemical Safety Assessment
A chemical safety assessment has not been carried out for this substance/mixture in accordance with Regulation (EC) No 1907/2006, as amended for GB.

SECTION 16: Other information

List of relevant H statements

H302	Harmful if swallowed.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H319	Causes serious eye irritation.
H361d	Suspected of damaging the unborn child.
H361df	Suspected of damaging fertility. Suspected of damaging the unborn child.

H400	Very toxic to aquatic life.
H411	Toxic to aquatic life with long lasting effects.
H412	Harmful to aquatic life with long lasting effects.

Revision information:
GB Section 02: CLP Ingredient table information was added.
GB Section 15: Carcinogenicity information information was deleted.
Section 02: CLP Physical and Health Hazard Statements information was added.
Contains statement for sensitizers information was added.
Section 02: GB Classification Statements information was deleted.
Section 2: H phrase reference information was added.
Label: CLP Classification information was added.
Label: CLP Precautionary - Prevention information was added.
Label: CLP Supplemental Hazard Statements information was deleted.
Section 02: Label Elements: GB Percent Unknown information was added.
Label: Graphic information was added.
Label: Signal Word information was added.
List of sensitizers information was added.
Section 3: Composition/ Information of ingredients table information was modified.
Section 4: First aid for eye contact information information was modified.
Section 4: First aid for inhalation information information was modified.
Section 4: First aid for skin contact information information was modified.
Section 5: Hazardous combustion products table information was modified.
Section 6: Accidental release personal information information was modified.
Section 7: Precautions safe handling information information was modified.
Section 8: Appropriate Engineering controls information information was modified.
Section 8: Eye protection information information was added.
Section 8: Eye/face protection information information was deleted.
Section 8: glove data value information was added.
Section 08: Personal Protection - Apron Statement information was added.
Section 8: Personal Protection - Eye information information was deleted.
Section 8: Personal Protection - Skin/hand information information was modified.
Section 8: Respiratory protection - recommended respirators information information was modified.
Section 8: Skin protection - recommended gloves text information was added.
Section 9: Boiling point information information was modified.
Section 9: Density information information was modified.
Section 9: Flash point information information was modified.
Section 09: Kinematic Viscosity information information was modified.
Section 09: Odor information was modified.
Section 9: Relative density information information was modified.
Section 9: Solubility in water text information was added.
Section 9: Solubility in water value information was deleted.
Section 11: Acute Toxicity table information was modified.
Section 11: Carcinogenicity Table information was deleted.
Section 11: Carcinogenicity text information was added.
Section 11: Germ Cell Mutagenicity Table information was modified.
Section 11: Health Effects - Eye information information was modified.
Section 11: Health Effects - Ingestion information information was modified.
Section 11: Health Effects - Skin information information was modified.
Section 11: Reproductive Toxicity Table information was modified.
Section 11: Reproductive/developmental effects information information was added.
Section 11: Serious Eye Damage/Irritation Table information was modified.
Section 11: Skin Corrosion/Irritation Table information was modified.
Section 11: Skin Sensitization Table information was modified.
Section 11: Target Organs - Repeated Table information was modified.
Section 12: Component ecotoxicity information information was modified.

Section 12: Mobility in soil information information was modified.
Section 12: Persistence and Degradability information information was modified.
Section 12:Bioccumulative potential information information was modified.
Two-column table displaying the unique list of H Codes and statements (std phrases) for all components of the given material. information was modified.

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications. In addition, this SDS is being provided to convey health and safety information. If you are the importer of record of this product into the European Union, you are responsible for all regulatory requirements, including, but not limited to, product registrations/notifications, substance volume tracking, and potential substance registration.

3M SDSs for Great Britain are available at www.3M.com/uk
For Northern Ireland documents, please contact your 3M representative to obtain a copy.

Safety Data Sheet

Document group:	27-1960-7	**Version number:**	11.00
Revision date:	13/03/2025	**Supersedes date:**	28/08/2024

This Safety Data Sheet has been prepared in accordance with the REACH Regulation (1907/2006), as amended for GB.

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier
3M Scotchcast 1402FR Part B

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses
Electrical

1.3. Details of the supplier of the safety data sheet

Address:	3M United Kingdom PLC, 3M Centre, Cain Road, Bracknell, Berkshire, RG12 8HT.
Telephone:	+44 (0)1344 858 000
E Mail:	tox.uk@mmm.com
Website:	www.3M.com/uk

1.4. Emergency telephone number
+44 (0)1344 858 000

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture
The retained CLP Regulation (EU) No 1272/2008 as amended for Great Britain

The health and environmental classifications of this material have been derived using the calculation method, except in cases where test data are available or the physical form impacts classification. Classification(s) based on test data or physical form are noted below, if applicable.

CLASSIFICATION:
Acute Toxicity, Category 4 - Acute Tox. 4; H332
Skin Corrosion/Irritation, Category 2 - Skin Irrit. 2; H315
Serious Eye Damage/Eye Irritation, Category 2 - Eye Irrit. 2; H319
Respiratory Sensitization, Category 1 - Resp. Sens. 1; H334
Skin Sensitization, Category 1 - Skin Sens. 1; H317
Carcinogenicity, Category 2 - Carc. 2; H351

Specific Target Organ Toxicity-Repeated Exposure, Category 2 - STOT RE 2; H373
Specific Target Organ Toxicity-Single Exposure, Category 3 - STOT SE 3; H335

For full text of H phrases, see Section 16.

2.2. Label elements
The retained CLP Regulation (EU) No 1272/2008 as amended for Great Britain

SIGNAL WORD
DANGER.

Symbols
GHS07 (Exclamation mark) |GHS08 (Health Hazard) |

Pictograms

Ingredient	CAS Nbr	EC No.	% by Wt
Polymethylene polyphenylene isocyanate	9016-87-9		<= 100

HAZARD STATEMENTS:

H332	Harmful if inhaled.
H315	Causes skin irritation.
H319	Causes serious eye irritation.
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H317	May cause an allergic skin reaction.
H351	Suspected of causing cancer.
H335	May cause respiratory irritation.
H373	May cause damage to organs through prolonged or repeated exposure: respiratory system.

PRECAUTIONARY STATEMENTS

Prevention:

P261A	Avoid breathing vapours.
P280K	Wear protective gloves and respiratory protection.

Response:

P304 + P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P333 + P313	If skin irritation or rash occurs: Get medical advice/attention.
P342 + P311	If experiencing respiratory symptoms: Call a POISON CENTRE or doctor/physician.

Information required per Regulation (EU) 2020/1149, amendment to REACH Regualtion (1907/2006) as amended for Great Britain, as regards diisocyanates:
As from 24 August 2023 adequate training is required before industrial or professional use. Further information can be found at feica.eu/Puinfo

2.3. Other hazards

None known.
This material does not contain any substances that are assessed to be a PBT or vPvB

SECTION 3: Composition/information on ingredients

3.1. Substances

Ingredient	Identifier(s)	%	Classification according to Regulation (EC) No. 1272/2008 [CLP], as amended for GB
Polymethylene polyphenylene isocyanate	(CAS-No.) 9016-87-9	<= 100	Acute Tox. 4, H332 Skin Irrit. 2, H315 Eye Irrit. 2, H319 Resp. Sens. 1, H334 Skin Sens. 1, H317 Carc. 2, H351 STOT SE 3, H335 STOT RE 2, H373

Please see section 16 for the full text of any H statements referred to in this section

Specific Concentration Limits

Ingredient	Identifier(s)	Specific Concentration Limits
Polymethylene polyphenylene isocyanate	(CAS-No.) 9016-87-9	(C >= 5%) Skin Irrit. 2, H315 (C >= 5%) Eye Irrit. 2, H319 (C >= 0.1%) Resp. Sens. 1, H334 (C >= 5%) STOT SE 3, H335

For information on ingredient occupational exposure limits or PBT or vPvB status, see sections 8 and 12 of this SDS

3.2. Mixtures
Not applicable

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation
Remove person to fresh air. If you feel unwell, get medical attention.

Skin contact
Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye contact
Immediately flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. Get medical attention.

If swallowed
Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

The most important symptoms and effects based on the GB CLP classification include:
Irritating to the respiratory tract (coughing, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain). Allergic respiratory reaction (difficulty breathing, wheezing, cough, and tightness of chest). Harmful if inhaled. Irritation to the skin (localized redness, swelling, itching, and dryness). Allergic skin reaction (redness, swelling, blistering, and itching). Serious irritation to the eyes (significant redness, swelling, pain, tearing, and impaired vision). Target organ effects. See Section 11 for additional details.

4.3. Indication of any immediate medical attention and special treatment required
Not applicable

SECTION 5: Fire-fighting measures

5.1. Extinguishing media
In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture
None inherent in this product.

Hazardous Decomposition or By-Products

Substance	Condition
Carbon monoxide	During combustion.
Carbon dioxide.	During combustion.
Hydrogen cyanide.	During combustion.
Oxides of nitrogen.	During combustion.

5.3. Advice for fire-fighters
Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures
Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapours, in accordance with good industrial hygiene practice. Use personal protective equipment based on the results of an exposure assessment. Refer to Section 8 for PPE recommendations. If anticipated exposure resulting from an accidental release exceeds the protective capabilities of the PPE listed in Section 8, or are unknown, select PPE that offers an appropriate level of protection. Consider the physical and chemical hazards of the material when doing so. Examples of PPE ensembles for emergency response could include wearing bunker gear for a release of flammable material; wearing chemical protective clothing if the spilled material is a corrosive, a sensitizer, a significant dermal irritant, or can be absorbed through the skin; or donning a positive pressure supplied-air respirator for chemicals with inhalation hazards. For information regarding physical and health hazards, refer to sections 2 and 11 of the SDS.

6.2. Environmental precautions
Avoid release to the environment. For larger spills, cover drains and build dykes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up
Contain spill. Pour isocyanate decontaminant solution (90% water, 8% concentrated ammonia, 2% detergent) on spill and allow to react for 10 minutes. Or pour water on spill and allow to react for more than 30 minutes. Cover with absorbent material. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a container approved for transportation by appropriate authorities, but do not seal the container for 48 hours to avoid pressure build-up. Clean up residue with an appropriate solvent selected by a qualified and authorised person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and Safety Data Sheet. Dispose of collected material as

soon as possible.

6.4. Reference to other sections
Refer to Section 8 and Section 13 for more information

SECTION 7: Handling and storage

7.1. Precautions for safe handling
For industrial/occupational use only. Not for consumer sale or use. Do not use in a confined area with minimal air exchange. Do not breathe dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse.

7.2. Conditions for safe storage including any incompatibilities
Store in a well-ventilated place. Keep container tightly closed to prevent contamination with water or air. If contamination is suspected, do not reseal container. Protect from sunlight. Store away from acids. Store away from strong bases. Store away from amines.

7.3. Specific end use(s)
See information in Section 7.1 and 7.2 for handling and storage recommendations. See Section 8 for exposure controls and personal protection recommendations.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limits
If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	CAS Nbr	Agency	Limit type	Additional comments
Free isocyanates	9016-87-9	UK HSE	TWA(as NCO):0.02 mg/m3;STEL(as NCO):0.07 mg/m3	Respiratory Sensitizer

UK HSE : UK Health and Safety Commission
TWA: Time-Weighted-Average
STEL: Short Term Exposure Limit
CEIL: Ceiling

Biological limit values

Ingredient	CAS Nbr	Agency	Determinant	Biological Specimen	Sampling Time	Value	Additional comments
Free isocyanates	9016-87-9	UK EH40 BMGVs	Isocyanate-derived diamine	Creatinine in urine	EPE	1 umol/mol	

UK EH40 BMGVs : UK. EH40 Biological Monitoring Guidance Values (BMGVs)
EPE: At the end of the period of exposure.

8.2. Exposure controls

8.2.1. Engineering controls
Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:
Safety glasses with side shields.
Indirect vented goggles.

Applicable Norms/Standards
Use eye protection conforming to EN 166

Skin/hand protection
Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing.
Gloves made from the following material(s) are recommended:

Material	Thickness (mm)	Breakthrough Time
Butyl rubber.	0.5	=>8 hours
Neoprene.	0.5	=>8 hours
Nitrile rubber.	0.35	=>8 hours
Natural rubber.	0.5	=>8 hours
Polyvinyl chloride.	0.5	=>8 hours

The glove data presented are based on the substance driving dermal toxicity and the conditions present at the time of testing. Breakthrough time may be altered when the glove is subjected to use conditions that place additional stress on the glove.

Applicable Norms/Standards
Use gloves tested to EN 374

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron – Butyl rubber
Neoprene apron.
Apron – Nitrile
Apron - PVC

Respiratory protection

During heating: Use a positive pressure supplied-air respirator if there is a potential for over exposure from an uncontrolled release, exposure levels are not known, or under any other circumstances where air-purifying respirators may not provide adequate protection.
An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:
Half facepiece or full facepiece air-purifying respirator suitable for organic vapours

For questions about suitability for a specific application, consult with your respirator manufacturer.

Applicable Norms/Standards
Use a respirator conforming to EN 140 or EN 136: filter type A

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Liquid.
Colour	Brown
Odor	Earthy, Musty
Odour threshold	*No data available.*
Melting point/freezing point	*Not applicable.*
Boiling point/boiling range	>=150 ºC
Flammability	Not applicable.
Flammable Limits(LEL)	*No data available.*
Flammable Limits(UEL)	*No data available.*
Flash point	150 ºC [*Test Method:*Closed Cup]
Autoignition temperature	*No data available.*
Decomposition temperature	*No data available.*
pH	*substance/mixture is non-soluble (in water)*
Kinematic Viscosity	113 mm²/sec
Water solubility	Nil
Solubility- non-water	*No data available.*
Partition coefficient: n-octanol/water	*No data available.*
Vapour pressure	*No data available.*
Density	1.2 - 1.24 g/ml
Relative density	1.2 - 1.24 [*Ref Std:*WATER=1]
Relative Vapour Density	*No data available.*
Particle Characteristics	*Not applicable.*

9.2. Other information

9.2.2 Other safety characteristics

EU Volatile Organic Compounds *No data available.*

Evaporation rate *No data available.*

SECTION 10: Stability and reactivity

10.1 Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section

10.2 Chemical stability

Stable.

10.3 Possibility of hazardous reactions

Hazardous polymerisation will not occur.

10.4 Conditions to avoid

Avoid curing large quantities of material to prevent a premature reaction (exotherm) with production of intense heat and smoke.
Heat.

10.5 Incompatible materials

Accelerators
Water
Strong bases.
Strong acids.

Reactions with metals in powder form occur from 370 °C onwards.
Reaction with water, alcohols, and amines is not hazardous if container can vent to the atmosphere to prevent pressure buildup.
Amines.
Alcohols.

10.6 Hazardous decomposition products

Substance	Condition
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not agree with the material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 11 are based on UN GHS calculation rules and classifications derived from 3M assessments.

11.1. Information on hazard classes as defined in the retained CLP Regulation (EU) No 1272/2008, as amended for Great Britain.

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation
Respiratory tract irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain. Allergic respiratory reaction: Signs/symptoms may include difficulty breathing, wheezing, cough, and tightness of chest. May cause additional health effects (see below).

Skin contact
Skin Irritation: Signs/symptoms may include localised redness, swelling, itching, dryness, cracking, blistering, and pain. Allergic skin reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye contact
Severe eye irritation: Signs/symptoms may include significant redness, swelling, pain, tearing, cloudy appearance of the cornea, and impaired vision.

Ingestion
Gastrointestinal irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhoea.

Additional Health Effects:

Prolonged or repeated exposure may cause target organ effects:
Respiratory effects: Signs/symptoms may include cough, shortness of breath, chest tightness, wheezing, increased heart rate, bluish coloured skin (cyanosis), sputum production, changes in lung function tests, and respiratory failure.

Additional information:
Persons previously sensitised to isocyanates may develop a cross-sensitisation reaction to other isocyanates.

Toxicological Data
If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Inhalation-Vapour(4 hr)		No data available; calculated ATE >50 mg/l
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
Polymethylene polyphenylene isocyanate	Dermal	Rabbit	LD50 > 5,000 mg/kg
Polymethylene polyphenylene isocyanate	Inhalation-Dust/Mist (4 hours)	Rat	LC50 0.368 mg/l
Polymethylene polyphenylene isocyanate	Ingestion	Rat	LD50 31,600 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Polymethylene polyphenylene isocyanate	official classification	Irritant

Serious Eye Damage/Irritation

Name	Species	Value
Polymethylene polyphenylene isocyanate	official classification	Severe irritant

Skin Sensitisation

Name	Species	Value
Polymethylene polyphenylene isocyanate	Mouse	Sensitising

Respiratory Sensitisation

Name	Species	Value
Polymethylene polyphenylene isocyanate	Human	Sensitising

Germ Cell Mutagenicity

Name	Route	Value
Polymethylene polyphenylene isocyanate	In Vitro	Some positive data exist, but the data are not sufficient for classification

Carcinogenicity

Name	Route	Species	Value
Polymethylene polyphenylene isocyanate	Inhalation	Rat	Some positive data exist, but the data are not sufficient for classification

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test result	Exposure Duration
Polymethylene polyphenylene isocyanate	Inhalation	Not classified for development	Rat	NOAEL 0.004 mg/l	during organogenesis

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure

						Duration
Polymethylene polyphenylene isocyanate	Inhalation	respiratory irritation	May cause respiratory irritation	official classification	NOAEL Not available	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Polymethylene polyphenylene isocyanate	Inhalation	respiratory system	Causes damage to organs through prolonged or repeated exposure	Rat	LOAEL 0.004 mg/l	13 weeks

Aspiration Hazard
For the component/components, either no data is currently available or the data is not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

11.2. Information on other hazards

This material does not contain any substances that are assessed to be an endocrine disruptor for human health.

SECTION 12: Ecological information

The information below may not agree with the material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 12 are based on UN GHS calculation rules and classifications derived from 3M assessments.

12.1. Toxicity

No product test data available.

Material	CAS #	Organism	Type	Exposure	Test endpoint	Test result
Polymethylene polyphenylene isocyanate	9016-87-9	Green algae	Analogous Compound	72 hours	No tox obs at lmt of water sol	>100 mg/l
Polymethylene polyphenylene isocyanate	9016-87-9	Water flea	Analogous Compound	24 hours	No tox obs at lmt of water sol	>100 mg/l
Polymethylene polyphenylene isocyanate	9016-87-9	Green algae	Analogous Compound	72 hours	No tox obs at lmt of water sol	>100 mg/l
Polymethylene polyphenylene isocyanate	9016-87-9	Activated sludge	Analogous Compound	3 hours	EC50	>100 mg/l

12.2. Persistence and degradability

Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol
Polymethylene polyphenylene isocyanate	9016-87-9	Analogous Compound Aquatic Inherent Biodegrad.	28 days	BOD	0 %BOD/ThOD	OECD 302C - Modified MITI (II)
Polymethylene polyphenylene isocyanate	9016-87-9	Analogous Compound Hydrolysis		Hydrolytic half-life	20 hours (t 1/2)	

12.3 : Bioaccumulative potential

Material	Cas No.	Test type	Duration	Study Type	Test result	Protocol
Polymethylene	9016-87-9	Analogous	28 days	Bioaccumulation	200	OECD305-Bioconcentration

polyphenylene isocyanate		Compound BCF - Fish		factor		
Polymethylene polyphenylene isocyanate	9016-87-9	Analogous Compound Bioconcentration		Log Kow	4.51	

12.4. Mobility in soil
No test data available.

12.5. Results of the PBT and vPvB assessment

This material does not contain any substances that are assessed to be a PBT or vPvB

12.6. Other adverse effects

This material does not contain any substances that are assessed to be an endocrine disruptor for environmental effects

SECTION 13: Disposal considerations

13.1 Waste treatment methods
Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of waste product in a permitted industrial waste facility. As a disposal alternative, incinerate in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

The coding of a waste stream is based on the application of the product by the consumer. Since this is out of the control of 3M, no waste code(s) for products after use will be provided. Please refer to the European Waste Code (EWC - 2000/532/EC and amendments) to assign the correct waste code to your waste stream. Ensure national and/or regional regulations are complied with and always use a licensed waste contractor.

EU waste code (product as sold)

08 04 09*	Waste adhesives and sealants containing organic solvents or other dangerous substances
080501*	Waste isocyanates
20 01 27*	Paint, inks, adhesives and resins containing dangerous substances

SECTION 14: Transportation information

Not hazardous for transportation.

	Ground Transport (ADR)	Air Transport (IATA)	Marine Transport (IMDG)
14.1 UN number	No data available.	No data available.	No data available.
14.2 UN proper shipping name	No data available.	No data available.	No data available.
14.3 Transport hazard class(es)	No data available.	No data available.	No data available.
14.4 Packing group	No data available.	No data available.	No data available.
14.5 Environmental	No data available.	No data available.	No data available.

hazards			
14.6 Special precautions for user	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.
14.7 Transport in bulk according to Annex II of Marpol 73/78 and IBC Code	No data available.	No data available.	No data available.
Control Temperature	No data available.	No data available.	No data available.
Emergency Temperature	No data available.	No data available.	No data available.
ADR Classification Code	No data available.	No data available.	No data available.
IMDG Segregation Code	No data available.	No data available.	No data available.

Please contact the address or phone number listed on the first page of the SDS for additional information on the transport/shipment of the material by rail (RID) or inland waterways (ADN).

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Carcinogenicity

Ingredient	CAS Nbr	Classification	Regulation
Polymethylene polyphenylene isocyanate	9016-87-9	Carc. 2	3M classified according to the retained CLP Regulation (EU) No 1272/2008, as amended for Great Britain
Polymethylene polyphenylene isocyanate	9016-87-9	Gr. 3: Not classifiable	International Agency for Research on Cancer

Restrictions on the manufacture, placing on the market and use:
The following substance(s) contained in this product is/are subject to Annex XVII of regulation (EC) 1907/2006, as amended for GB, with regard to restrictions on the manufacture, placing on the market and use when present in certain dangerous conditions. Users of this product are required to comply with the restrictions placed upon it by the aforementioned provision.

Ingredient	CAS Nbr
Polymethylene polyphenylene isocyanate	9016-87-9

Restriction status: listed in UK REACH Annex XVII

Restricted uses: See Annex XVII to Regulation (EC) No 1907/2006 as amended for Great Britain for Conditions of Restriction

Global inventory status
Contact 3M for more information. The components of this material are in compliance with the provisions of Australia National Industrial Chemical Notification and Assessment Scheme (NICNAS). Certain restrictions may apply. Contact the selling division for additional information.

COMAH Regulation, SI 2015/483
Seveso hazard categories, Annex 1, Part 1
None

Seveso named dangerous substances, Annex 1, Part 2
None

Regulation (EU) No 649/2012, as amended for GB
No chemicals listed

15.2. Chemical Safety Assessment
A chemical safety assessment has not been carried out for this substance/mixture in accordance with Regulation (EC) No 1907/2006, as amended for GB.

SECTION 16: Other information

List of relevant H statements

H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H332	Harmful if inhaled.
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H335	May cause respiratory irritation.
H351	Suspected of causing cancer.
H373	May cause damage to organs through prolonged or repeated exposure.
H373	May cause damage to organs through prolonged or repeated exposure: respiratory system.

Revision information:
Section 6: Accidental release personal information information was modified.
Section 7: Conditions safe storage information was modified.
Section 8: Eye/face protection information information was modified.
Section 8: glove data value information was added.
Section 8: glove data value information was modified.
Section 8: Occupational exposure limit table information was modified.
OEL Reg Agency Desc information was modified.
Section 8: Skin protection - protective clothing information information was modified.

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications. In addition, this SDS is being provided to convey health and safety information. If you are the importer of record of this product into the European Union, you are responsible for all regulatory requirements, including, but not limited to, product registrations/notifications, substance volume tracking, and potential substance registration.

3M SDSs for Great Britain are available at www.3M.com/uk
For Northern Ireland documents, please contact your 3M representative to obtain a copy.