



## Safety Data Sheet

Copyright, 2025, 3M Company All rights reserved. Copying and/or downloading of this information for the purpose of properly utilizing 3M products is allowed provided that: (1) the information is copied in full with no changes unless prior written agreement is obtained from 3M, and (2) neither the copy nor the original is resold or otherwise distributed with the intention of earning a profit thereon.

<b>Document group:</b>	31-5719-5	<b>Version number:</b>	8.00
<b>Revision date:</b>	12/08/2025	<b>Supersedes date:</b>	27/05/2025

This Safety Data Sheet has been prepared in accordance with the REACH Regulation (1907/2006), as amended for GB.

### SECTION 1: Identification of the substance/mixture and of the company/undertaking

#### 1.1. Product identifier

3M Scotch-Weld Neoprene High Performance Contact Adhesive EC-1357, Light Yellow

#### Product Identification Numbers

87-2500-0407-1

7000058941

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

##### Identified uses

Product

#### 1.3. Details of the supplier of the safety data sheet

<b>Address:</b>	3M United Kingdom PLC, 3M Centre, Cain Road, Bracknell, Berkshire, RG12 8HT.
<b>Telephone:</b>	+44 (0)1344 858 000
<b>E Mail:</b>	ner-productstewardship@mmm.com
<b>Website:</b>	www.3M.com/uk

#### 1.4. Emergency telephone number

+44 (0)1344 858 000

### SECTION 2: Hazard identification

#### 2.1. Classification of the substance or mixture

The retained CLP Regulation (EU) No 1272/2008 as amended for Great Britain

The health and environmental classifications of this material have been derived using the calculation method, except in cases where test data are available or the physical form impacts classification. Classification(s) based on test data or physical form are noted below, if applicable.

The aspiration hazard classification is not required due to the product's viscosity.

**CLASSIFICATION:**

Flammable Liquid, Category 2 - Flam. Liq. 2; H225  
 Skin Corrosion/Irritation, Category 2 - Skin Irrit. 2; H315  
 Serious Eye Damage/Eye Irritation, Category 2 - Eye Irrit. 2; H319  
 Skin Sensitization, Category 1 - Skin Sens. 1; H317  
 Reproductive Toxicity, Category 2 - Repr. 2; H361fd  
 Specific Target Organ Toxicity-Repeated Exposure, Category 2 - STOT RE 2; H373  
 Specific Target Organ Toxicity-Single Exposure, Category 3 - STOT SE 3; H336  
 Hazardous to the Aquatic Environment (Chronic), Category 2 - Aquatic Chronic 2; H411

For full text of H phrases, see Section 16.

**2.2. Label elements**

**The retained CLP Regulation (EU) No 1272/2008 as amended for Great Britain**

**SIGNAL WORD**

DANGER.

**Symbols**

GHS02 (Flame) | GHS07 (Exclamation mark) | GHS08 (Health Hazard) | GHS09 (Environment) |

**Pictograms**

Ingredient	CAS Nbr	EC No.	% by Wt
Hydrocarbons, C6-C7, n-alkanes, isoalkanes, cyclics, >5% n-hexane		924-168-8	40 - 50
toluene	108-88-3	203-625-9	2 - 7

**HAZARD STATEMENTS:**

H225	Highly flammable liquid and vapour.
H315	Causes skin irritation.
H319	Causes serious eye irritation.
H317	May cause an allergic skin reaction.
H361fd	Suspected of damaging fertility. Suspected of damaging the unborn child.
H336	May cause drowsiness or dizziness.
H373	May cause damage to organs through prolonged or repeated exposure: nervous system.
H411	Toxic to aquatic life with long lasting effects.

**PRECAUTIONARY STATEMENTS****Prevention:**

P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P260E	Do not breathe vapour or spray.
P273	Avoid release to the environment.
P280K	Wear protective gloves and respiratory protection.

**Response:**

P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if
--------------------	--

P333 + P313 present and easy to do. Continue rinsing.  
If skin irritation or rash occurs: Get medical advice/attention.

Contains 45% of components with unknown hazards to the aquatic environment.

### 2.3. Other hazards

None known.

This material does not contain any substances that are assessed to be a PBT or vPvB

## SECTION 3: Composition/information on ingredients

### 3.1. Substances

Not applicable

### 3.2. Mixtures

Ingredient	Identifier(s)	%	Classification according to Regulation (EC) No. 1272/2008 [CLP], as amended for GB
Hydrocarbons, C6-C7, n-alkanes, isoalkanes, cyclics, >5% n-hexane	(EC-No.) 924-168-8	40 - 50	Aquatic Chronic 2, H411 Flam. Liq. 2, H225 Asp. Tox. 1, H304 Skin Irrit. 2, H315 Repr. 2, H361f STOT SE 3, H336 STOT RE 2, H373
Polychloroprene	(CAS-No.) 9010-98-4	10 - 20	Substance not classified as hazardous
acetone	(CAS-No.) 67-64-1 (EC-No.) 200-662-2	10 - 19	Flam. Liq. 2, H225 Eye Irrit. 2, H319 STOT SE 3, H336 EUH066
Formaldehyde, polymer with 4-(1,1-dimethylethyl)phenol, magnesium oxide complex	(CAS-No.) 68037-42-3	5 - 15	Substance not classified as hazardous
butanone	(CAS-No.) 78-93-3 (EC-No.) 201-159-0	5 - 15	Flam. Liq. 2, H225 Eye Irrit. 2, H319 STOT SE 3, H336 EUH066
Formaldehyde, polymer with 4-(1,1-dimethylethyl) phenol	(CAS-No.) 25085-50-1	5 - 10	Substance not classified as hazardous
toluene	(CAS-No.) 108-88-3 (EC-No.) 203-625-9	2 - 7	Flam. Liq. 2, H225 Asp. Tox. 1, H304 Skin Irrit. 2, H315 Repr. 2, H361d STOT SE 3, H336 STOT RE 2, H373 Aquatic Chronic 3, H412
Magnesium oxide	(CAS-No.) 1309-48-4 (EC-No.) 215-171-9	2 - 5	Substance with a national occupational exposure limit
zinc oxide	(CAS-No.) 1314-13-2 (EC-No.) 215-222-5	< 1	Aquatic Acute 1, H400,M=1 Aquatic Chronic 1, H410,M=1

rosin	(CAS-No.) 8050-09-7 (EC-No.) 232-475-7	< 1	Skin Sens. 1B, H317
Phenol, styrenated	(CAS-No.) 61788-44-1 (EC-No.) 262-975-0	< 0.5	Skin Sens. 1A, H317 Aquatic Chronic 1, H410,M=1
ethylbenzene	(CAS-No.) 100-41-4 (EC-No.) 202-849-4	< 0.5	Flam. Liq. 2, H225 Acute Tox. 4, H332 Asp. Tox. 1, H304 STOT RE 2, H373 Aquatic Chronic 3, H412
methanol	(CAS-No.) 67-56-1 (EC-No.) 200-659-6	< 0.5	Flam. Liq. 2, H225 Acute Tox. 3, H331 Acute Tox. 3, H311 Acute Tox. 3, H301 STOT SE 1, H370

Any entry in the Identifier(s) column that begins with the numbers 6, 7, 8, or 9 are a Provisional List Number provided by ECHA pending publication of the official EC Inventory Number for the substance.  
Please see section 16 for the full text of any H statements referred to in this section

#### Specific Concentration Limits

Ingredient	Identifier(s)	Specific Concentration Limits
methanol	(CAS-No.) 67-56-1 (EC-No.) 200-659-6	(C >= 10%) STOT SE 1, H370 (3% <= C < 10%) STOT SE 2, H371

For information on ingredient occupational exposure limits or PBT or vPvB status, see sections 8 and 12 of this SDS

## SECTION 4: First aid measures

### 4.1. Description of first aid measures

#### Inhalation

Remove person to fresh air. If you feel unwell, get medical attention.

#### Skin contact

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

#### Eye contact

Immediately flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. Get medical attention.

#### If swallowed

Rinse mouth. If you feel unwell, get medical attention.

### 4.2. Most important symptoms and effects, both acute and delayed

The most important symptoms and effects based on the GB CLP classification include:

Irritation to the skin (localized redness, swelling, itching, and dryness). Allergic skin reaction (redness, swelling, blistering, and itching). Serious irritation to the eyes (significant redness, swelling, pain, tearing, and impaired vision). Central nervous system depression (headache, dizziness, drowsiness, incoordination, nausea, slurred speech, giddiness, and unconsciousness).

Target organ effects. See Section 11 for additional details.

#### **4.3. Indication of any immediate medical attention and special treatment required**

Not applicable

## **SECTION 5: Fire-fighting measures**

### **5.1. Extinguishing media**

In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry chemical or carbon dioxide to extinguish.

### **5.2. Special hazards arising from the substance or mixture**

Closed containers exposed to heat from fire may build pressure and explode.

### **Hazardous Decomposition or By-Products**

<u><b>Substance</b></u>	<u><b>Condition</b></u>
Aldehydes.	During combustion.
Hydrocarbons.	During combustion.
Carbon monoxide	During combustion.
Carbon dioxide.	During combustion.
Hydrogen Chloride	During combustion.

### **5.3. Advice for fire-fighters**

Water may not effectively extinguish fire; however, it should be used to keep fire-exposed containers and surfaces cool and prevent explosive rupture. Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

## **SECTION 6: Accidental release measures**

### **6.1. Personal precautions, protective equipment and emergency procedures**

Use personal protective equipment based on the results of an exposure assessment. Refer to Section 8 for PPE recommendations. If anticipated exposure resulting from an accidental release exceeds the protective capabilities of the PPE listed in Section 8, or are unknown, select PPE that offers an appropriate level of protection. Consider the physical and chemical hazards of the material when doing so. Examples of PPE ensembles for emergency response could include wearing bunker gear for a release of flammable material; wearing chemical protective clothing if the spilled material is a corrosive, a sensitizer, a significant dermal irritant, or can be absorbed through the skin; or donning a positive pressure supplied-air respirator for chemicals with inhalation hazards. For information regarding physical and health hazards, refer to sections 2 and 11 of the SDS. Evacuate area. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapours, in accordance with good industrial hygiene practice. Warning! A motor could be an ignition source and could cause flammable gases or vapours in the spill area to burn or explode.

### **6.2. Environmental precautions**

Avoid release to the environment. For larger spills, cover drains and build dykes to prevent entry into sewer systems or bodies of water.

### **6.3. Methods and material for containment and cleaning up**

Contain spill. Cover spill area with a fire-extinguishing foam. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible using non-sparking tools. Place in a metal container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorised person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and Safety Data Sheet. Seal the container. Dispose of collected material as soon as possible.

#### 6.4. Reference to other sections

Refer to Section 8 and Section 13 for more information

## SECTION 7: Handling and storage

### 7.1. Precautions for safe handling

Do not handle until all safety precautions have been read and understood. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Take precautionary measures against static discharge. Do not breathe dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidising agents (eg. chlorine, chromic acid etc.) Wear low static or properly grounded shoes. Use personal protective equipment (eg. gloves, respirators...) as required. To minimize the risk of ignition, determine applicable electrical classifications for the process using this product and select specific local exhaust ventilation equipment to avoid flammable vapour accumulation. Ground/bond container and receiving equipment if there is potential for static electricity accumulation during transfer.

### 7.2. Conditions for safe storage including any incompatibilities

Store in a well-ventilated place. Keep cool. Keep container tightly closed. Store away from heat. Store away from acids. Store away from oxidising agents.

### 7.3. Specific end use(s)

See information in Section 7.1 and 7.2 for handling and storage recommendations. See Section 8 for exposure controls and personal protection recommendations.

## SECTION 8: Exposure controls/personal protection

### 8.1 Control parameters

#### Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

<b>Ingredient</b>	<b>CAS Nbr</b>	<b>Agency</b>	<b>Limit type</b>	<b>Additional comments</b>
ethylbenzene	100-41-4	UK HSE	TWA:441 mg/m <sup>3</sup> (100 ppm);STEL:552 mg/m <sup>3</sup> (125 ppm)	SKIN
toluene	108-88-3	UK HSE	TWA: 191 mg/m <sup>3</sup> (50 ppm); STEL: 384 mg/m <sup>3</sup> (100 ppm)	SKIN
Magnesium oxide	1309-48-4	UK HSE	TWA (as Mg, respirable dust/fume): 4 mg/m <sup>3</sup> ; TWA (as Mg, inhalable dust): 10 mg/m <sup>3</sup>	
DUST, INERT OR NUISANCE	1314-13-2	UK HSE	TWA(as respirable dust):4 mg/m <sup>3</sup> ;TWA(as inhalable dust):10 mg/m <sup>3</sup>	
methanol	67-56-1	UK HSE	TWA:266 mg/m <sup>3</sup> (200 ppm);STEL:333 mg/m <sup>3</sup> (250 ppm)	SKIN
acetone	67-64-1	UK HSE	TWA:1210 mg/m <sup>3</sup> (500 ppm);STEL:3620 mg/m <sup>3</sup> (1500 ppm)	
butanone	78-93-3	UK HSE	TWA: 600 mg/m <sup>3</sup> (200 ppm); STEL: 899 mg/m <sup>3</sup> (300 ppm)	SKIN
rosin	8050-09-7	UK HSE	TWA(as fume):0.05 mg/m <sup>3</sup> ;STEL(as fume):0.15 mg/m <sup>3</sup>	Respiratory Sensitizer

UK HSE : UK Health and Safety Commission  
TWA: Time-Weighted-Average  
STEL: Short Term Exposure Limit  
CEIL: Ceiling

### Biological limit values

Ingredient	CAS Nbr	Agency	Determinant	Biological Specimen	Sampling Time	Value	Additional comments
butanone	78-93-3	UK EH40 BMGVs	Butan-2-one	Urine	EOS	70 umol/L	

UK EH40 BMGVs : UK. EH40 Biological Monitoring Guidance Values (BMGVs)  
EOS: End of shift.

## 8.2. Exposure controls

### 8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment. Use explosion-proof ventilation equipment.

### 8.2.2. Personal protective equipment (PPE)

#### Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Full face shield.

Indirect vented goggles.

#### *Applicable Norms/Standards*

Use eye/face protection conforming to EN 166

#### Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended:

Material	Thickness (mm)	Breakthrough Time
Polymer laminate	No data available	No data available

#### *Applicable Norms/Standards*

Use gloves tested to EN 374

If this product is used in a manner that presents a higher potential for exposure (e.g., spraying, high splash potential, etc.), then use of a protective apron may be necessary. See recommended glove material(s) for determining appropriate apron material(s). If a glove material is not available as an apron, polymer laminate is a suitable option.

### Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates

Half facepiece or full facepiece supplied-air respirator  
Organic vapor cartridges may have short service life.

For questions about suitability for a specific application, consult with your respirator manufacturer.

#### *Applicable Norms/Standards*

Use a respirator conforming to EN 140 or EN 136

Use a respirator conforming to EN 140 or EN 136: filter types A & P

## **SECTION 9: Physical and chemical properties**

### **9.1. Information on basic physical and chemical properties**

<b>Physical state</b>	Liquid.
<b>Colour</b>	Light Yellow
<b>Odor</b>	Moderate Gasoline, Sweet Sour
<b>Odour threshold</b>	<i>No data available.</i>
<b>Melting point/freezing point</b>	<i>Not applicable.</i>
<b>Boiling point/boiling range</b>	>=80 °C
<b>Flammability</b>	Flammable Liquid: Category 2.
<b>Flammable Limits(LEL)</b>	1 % volume
<b>Flammable Limits(UEL)</b>	12.8 % volume
<b>Flash point</b>	-25.6 °C [ <i>Test Method:</i> Closed Cup] [ <i>Details:</i> acetone]
<b>Autoignition temperature</b>	>=404 °C
<b>Decomposition temperature</b>	<i>No data available.</i>
<b>pH</b>	<i>substance/mixture is non-soluble (in water)</i>
<b>Kinematic Viscosity</b>	399 mm <sup>2</sup> /sec
<b>Water solubility</b>	Negligible
<b>Solubility- non-water</b>	<i>No data available.</i>
<b>Partition coefficient: n-octanol/water</b>	<i>No data available.</i>
<b>Vapour pressure</b>	<=24,664.6 Pa [ <i>@ 20 °C</i> ]
<b>Density</b>	0.815 g/ml
<b>Relative density</b>	0.815 [ <i>Ref Std:</i> WATER=1]
<b>Relative Vapour Density</b>	3 [ <i>Ref Std:</i> AIR=1]
<b>Particle Characteristics</b>	<i>Not applicable.</i>

### **9.2. Other information**

#### **9.2.2 Other safety characteristics**

<b>EU Volatile Organic Compounds</b>	729 g/l
<b>Evaporation rate</b>	2 [ <i>Ref Std:</i> ETHER=1]
<b>Percent volatile</b>	71 %
<b>Solids content</b>	30.6 % weight

## **SECTION 10: Stability and reactivity**

### **10.1 Reactivity**

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section

### **10.2 Chemical stability**

Stable.



### 10.3 Possibility of hazardous reactions

Hazardous polymerisation will not occur.

### 10.4 Conditions to avoid

Sparks and/or flames.

Heat.

### 10.5 Incompatible materials

Strong oxidising agents.

### 10.6 Hazardous decomposition products

<u>Substance</u>	<u>Condition</u>
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

## SECTION 11: Toxicological information

The information below may not agree with the material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 11 are based on UN GHS calculation rules and classifications derived from 3M assessments.

### 11.1. Information on hazard classes as defined in the retained CLP Regulation (EU) No 1272/2008, as amended for Great Britain.

#### Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

#### Inhalation

Respiratory tract irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain. May cause additional health effects (see below).

#### Skin contact

Skin Irritation: Signs/symptoms may include localised redness, swelling, itching, dryness, cracking, blistering, and pain. Allergic skin reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching. May cause additional health effects (see below).

#### Eye contact

Severe eye irritation: Signs/symptoms may include significant redness, swelling, pain, tearing, cloudy appearance of the cornea, and impaired vision.

#### Ingestion

Gastrointestinal irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhoea. May cause additional health effects (see below).

#### Additional Health Effects:

##### Single exposure may cause target organ effects:

Central nervous system (CNS) depression: Signs/symptoms may include headache, dizziness, drowsiness, incoordination, nausea, slowed reaction time, slurred speech, giddiness, and unconsciousness.

##### Prolonged or repeated exposure may cause target organ effects:

Ocular effects: Signs/symptoms may include blurred or significantly impaired vision. Auditory effects: Signs/symptoms

may include hearing impairment, balance dysfunction and ringing in the ears. Peripheral neuropathy: Signs/symptoms may include tingling or numbness of the extremities, incoordination, weakness of the hands and feet, tremors and muscle atrophy. Olfactory effects: Signs/symptoms may include decreased ability to detect odours and complete loss of smell. Neurological effects: Signs/symptoms may include personality changes, lack of coordination, sensory loss, tingling or numbness of the extremities, weakness, tremors, and changes in blood pressure and heart rate.

**Reproductive/Developmental Toxicity:**

Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

**Carcinogenicity:**

Contains a chemical or chemicals which can cause cancer.

**Toxicological Data**

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

**Acute Toxicity**

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >5,000 mg/kg
Overall product	Inhalation-Vapour(4 hr)		No data available; calculated ATE >50 mg/l
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
Hydrocarbons, C6-C7, n-alkanes, isoalkanes, cyclics, >5% n-hexane	Dermal	Rat	LD50 > 2,800 mg/kg
Hydrocarbons, C6-C7, n-alkanes, isoalkanes, cyclics, >5% n-hexane	Inhalation-Vapour (4 hours)	Rat	LC50 > 25.2 mg/l
Hydrocarbons, C6-C7, n-alkanes, isoalkanes, cyclics, >5% n-hexane	Ingestion	Rat	LD50 > 5,840 mg/kg
acetone	Dermal	Rabbit	LD50 > 15,688 mg/kg
acetone	Inhalation-Vapour (4 hours)	Rat	LC50 76 mg/l
acetone	Ingestion	Rat	LD50 5,800 mg/kg
Formaldehyde, polymer with 4-(1,1-dimethylethyl)phenol, magnesium oxide complex	Dermal		LD50 estimated to be 2,000 - 5,000 mg/kg
Formaldehyde, polymer with 4-(1,1-dimethylethyl)phenol, magnesium oxide complex	Ingestion		LD50 estimated to be 2,000 - 5,000 mg/kg
butanone	Dermal	Rabbit	LD50 > 8,050 mg/kg
butanone	Inhalation-Vapour (4 hours)	Rat	LC50 34.5 mg/l
butanone	Ingestion	Rat	LD50 2,737 mg/kg
Polychloroprene	Dermal		LD50 estimated to be > 5,000 mg/kg
Polychloroprene	Ingestion	Rat	LD50 > 20,000 mg/kg
toluene	Dermal	Rat	LD50 12,000 mg/kg
toluene	Inhalation-Vapour (4 hours)	Rat	LC50 30 mg/l
toluene	Ingestion	Rat	LD50 5,550 mg/kg
Formaldehyde, polymer with 4-(1,1-dimethylethyl) phenol	Dermal		LD50 estimated to be > 5,000 mg/kg
Formaldehyde, polymer with 4-(1,1-dimethylethyl) phenol	Ingestion	Rat	LD50 5,660 mg/kg
Magnesium oxide	Dermal	Professional judgement	LD50 estimated to be 2,000 - 5,000 mg/kg
Magnesium oxide	Ingestion	Rat	LD50 3,870 mg/kg
zinc oxide	Dermal		LD50 estimated to be > 5,000 mg/kg
zinc oxide	Inhalation-Dust/Mist	Rat	LC50 > 5.7 mg/l

**3M Scotch-Weld Neoprene High Performance Contact Adhesive EC-1357, Light Yellow**

	(4 hours)		
zinc oxide	Ingestion	Rat	LD50 > 5,000 mg/kg
rosin	Dermal	Rabbit	LD50 > 2,500 mg/kg
rosin	Ingestion	Rat	LD50 7,600 mg/kg
ethylbenzene	Dermal	Rabbit	LD50 15,433 mg/kg
ethylbenzene	Inhalation-Vapour (4 hours)	Rat	LC50 17.4 mg/l
ethylbenzene	Ingestion	Rat	LD50 4,769 mg/kg
Phenol, styrenated	Dermal	Rat	LD50 > 2,000 mg/kg
Phenol, styrenated	Ingestion	Rat	LD50 > 2,000 mg/kg
methanol	Dermal		LD50 estimated to be 1,000 - 2,000 mg/kg
methanol	Inhalation-Vapour		LC50 estimated to be 10 - 20 mg/l
methanol	Ingestion		LD50 estimated to be 50 - 300 mg/kg

ATE = acute toxicity estimate

**Skin Corrosion/Irritation**

Name	Species	Value
Hydrocarbons, C6-C7, n-alkanes, isoalkanes, cyclics, >5% n-hexane	Rabbit	Irritant
acetone	Mouse	Minimal irritation
butanone	Rabbit	Minimal irritation
Polychloroprene	Human	No significant irritation
toluene	Rabbit	Irritant
Magnesium oxide	Professional judgement	No significant irritation
zinc oxide	Human and animal	No significant irritation
rosin	Rabbit	No significant irritation
ethylbenzene	Rabbit	Mild irritant
Phenol, styrenated	Rabbit	No significant irritation
methanol	Rabbit	Mild irritant

**Serious Eye Damage/Irritation**

Name	Species	Value
Hydrocarbons, C6-C7, n-alkanes, isoalkanes, cyclics, >5% n-hexane	Rabbit	Mild irritant
acetone	Rabbit	Severe irritant
butanone	Rabbit	Severe irritant
Polychloroprene	Professional judgement	No significant irritation
toluene	Rabbit	Moderate irritant
zinc oxide	Rabbit	Mild irritant
rosin	Rabbit	Mild irritant
ethylbenzene	Rabbit	Moderate irritant
Phenol, styrenated	Rabbit	Mild irritant
methanol	Rabbit	Moderate irritant

**Skin Sensitisation**

Name	Species	Value
Hydrocarbons, C6-C7, n-alkanes, isoalkanes, cyclics, >5% n-hexane	Guinea pig	Not classified
toluene	Guinea pig	Not classified
Formaldehyde, polymer with 4-(1,1-dimethylethyl) phenol	Human	Some positive data exist, but the data are not

		sufficient for classification
zinc oxide	Guinea pig	Not classified
rosin	Guinea pig	Sensitising
ethylbenzene	Human	Not classified
Phenol, styrenated	Mouse	Sensitising
methanol	Guinea pig	Not classified

**Respiratory Sensitisation**

Name	Species	Value
rosin	Human	Not classified

**Germ Cell Mutagenicity**

Name	Route	Value
acetone	In vivo	Not mutagenic
acetone	In Vitro	Some positive data exist, but the data are not sufficient for classification
butanone	In Vitro	Not mutagenic
toluene	In Vitro	Not mutagenic
toluene	In vivo	Not mutagenic
Magnesium oxide	In Vitro	Not mutagenic
zinc oxide	In Vitro	Some positive data exist, but the data are not sufficient for classification
zinc oxide	In vivo	Some positive data exist, but the data are not sufficient for classification
ethylbenzene	In vivo	Not mutagenic
ethylbenzene	In Vitro	Some positive data exist, but the data are not sufficient for classification
methanol	In Vitro	Some positive data exist, but the data are not sufficient for classification
methanol	In vivo	Some positive data exist, but the data are not sufficient for classification

**Carcinogenicity**

Name	Route	Species	Value
acetone	Not specified.	Multiple animal species	Not carcinogenic
butanone	Inhalation	Human	Not carcinogenic
toluene	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification
toluene	Ingestion	Rat	Some positive data exist, but the data are not sufficient for classification
toluene	Inhalation	Mouse	Some positive data exist, but the data are not sufficient for classification
Magnesium oxide	Not specified.	Human and animal	Some positive data exist, but the data are not sufficient for classification
ethylbenzene	Inhalation	Multiple animal species	Carcinogenic.
methanol	Inhalation	Multiple animal species	Not carcinogenic

**Reproductive Toxicity**
**Reproductive and/or Developmental Effects**

Name	Route	Value	Species	Test result	Exposure
------	-------	-------	---------	-------------	----------

**3M Scotch-Weld Neoprene High Performance Contact Adhesive EC-1357, Light Yellow**

					<b>Duration</b>
Hydrocarbons, C6-C7, n-alkanes, isoalkanes, cyclics, >5% n-hexane	Ingestion	Toxic to male reproduction	similar compounds	NOAEL Not available	not available
Hydrocarbons, C6-C7, n-alkanes, isoalkanes, cyclics, >5% n-hexane	Inhalation	Toxic to male reproduction	similar compounds	NOAEL Not available	not available
acetone	Ingestion	Not classified for male reproduction	Rat	NOAEL 1,700 mg/kg/day	13 weeks
acetone	Inhalation	Not classified for development	Rat	NOAEL 5.2 mg/l	during organogenesis
butanone	Inhalation	Not classified for development	Rat	LOAEL 8.8 mg/l	during gestation
toluene	Inhalation	Not classified for female reproduction	Human	NOAEL Not available	occupational exposure
toluene	Inhalation	Not classified for male reproduction	Rat	NOAEL 2.3 mg/l	1 generation
toluene	Ingestion	Toxic to development	Rat	LOAEL 520 mg/kg/day	during gestation
toluene	Inhalation	Toxic to development	Human	NOAEL Not available	poisoning and/or abuse
zinc oxide	Ingestion	Not classified for reproduction and/or development	Multiple animal species	NOAEL 125 mg/kg/day	premating & during gestation
ethylbenzene	Inhalation	Not classified for development	Rat	NOAEL 4.3 mg/l	premating & during gestation
methanol	Ingestion	Not classified for male reproduction	Rat	NOAEL 1,600 mg/kg/day	21 days
methanol	Ingestion	Toxic to development	Mouse	LOAEL 4,000 mg/kg/day	during organogenesis
methanol	Inhalation	Toxic to development	Mouse	NOAEL 1.3 mg/l	during organogenesis

**Target Organ(s)**
**Specific Target Organ Toxicity - single exposure**

<b>Name</b>	<b>Route</b>	<b>Target Organ(s)</b>	<b>Value</b>	<b>Species</b>	<b>Test result</b>	<b>Exposure Duration</b>
Hydrocarbons, C6-C7, n-alkanes, isoalkanes, cyclics, >5% n-hexane	Inhalation	central nervous system depression	May cause drowsiness or dizziness	similar compounds	NOAEL Not available	not available
Hydrocarbons, C6-C7, n-alkanes, isoalkanes, cyclics, >5% n-hexane	Ingestion	central nervous system depression	May cause drowsiness or dizziness	similar compounds	NOAEL Not available	not available
acetone	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
acetone	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	
acetone	Inhalation	immune system	Not classified	Human	NOAEL 1.19 mg/l	6 hours
acetone	Inhalation	liver	Not classified	Guinea pig	NOAEL Not available	
acetone	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	poisoning and/or abuse
butanone	Inhalation	central nervous system depression	May cause drowsiness or dizziness	official classification	NOAEL Not available	
butanone	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	
butanone	Ingestion	central nervous	May cause drowsiness or	Professio	NOAEL Not	

**3M Scotch-Weld Neoprene High Performance Contact Adhesive EC-1357, Light Yellow**

		system depression	dizziness	nal judgement	available	
butanone	Ingestion	liver	Not classified	Rat	NOAEL Not available	not applicable
butanone	Ingestion	kidney and/or bladder	Not classified	Rat	LOAEL 1,080 mg/kg	not applicable
toluene	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
toluene	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	
toluene	Inhalation	immune system	Not classified	Mouse	NOAEL 0.004 mg/l	3 hours
toluene	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	poisoning and/or abuse
Magnesium oxide	Inhalation	respiratory system	Not classified	Human	NOAEL Not available	
ethylbenzene	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
ethylbenzene	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human and animal	NOAEL Not available	
ethylbenzene	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Professional judgement	NOAEL Not available	
methanol	Inhalation	blindness	Causes damage to organs	Human	NOAEL Not available	occupational exposure
methanol	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	not available
methanol	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL Not available	6 hours
methanol	Ingestion	blindness	Causes damage to organs	Human	NOAEL Not available	poisoning and/or abuse
methanol	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	poisoning and/or abuse

**Specific Target Organ Toxicity - repeated exposure**

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Hydrocarbons, C6-C7, n-alkanes, isoalkanes, cyclics, >5% n-hexane	Inhalation	peripheral nervous system	May cause damage to organs though prolonged or repeated exposure	similar compounds	NOAEL Not available	not available
acetone	Dermal	eyes	Not classified	Guinea pig	NOAEL Not available	3 weeks
acetone	Inhalation	hematopoietic system	Not classified	Human	NOAEL 3 mg/l	6 weeks
acetone	Inhalation	immune system	Not classified	Human	NOAEL 1.19 mg/l	6 days
acetone	Inhalation	kidney and/or bladder	Not classified	Guinea pig	NOAEL 119 mg/l	not available
acetone	Inhalation	heart   liver	Not classified	Rat	NOAEL 45 mg/l	8 weeks
acetone	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 900 mg/kg/day	13 weeks
acetone	Ingestion	heart	Not classified	Rat	NOAEL 2,500 mg/kg/day	13 weeks
acetone	Ingestion	hematopoietic system	Not classified	Rat	NOAEL 200 mg/kg/day	13 weeks
acetone	Ingestion	liver	Not classified	Mouse	NOAEL 3,896 mg/kg/day	14 days
acetone	Ingestion	eyes	Not classified	Rat	NOAEL 3,400	13 weeks

**3M Scotch-Weld Neoprene High Performance Contact Adhesive EC-1357, Light Yellow**

					mg/kg/day	
acetone	Ingestion	respiratory system	Not classified	Rat	NOAEL 2,500 mg/kg/day	13 weeks
acetone	Ingestion	muscles	Not classified	Rat	NOAEL 2,500 mg/kg	13 weeks
acetone	Ingestion	skin   bone, teeth, nails, and/or hair	Not classified	Mouse	NOAEL 11,298 mg/kg/day	13 weeks
butanone	Dermal	nervous system	Not classified	Guinea pig	NOAEL Not available	31 weeks
butanone	Inhalation	liver   kidney and/or bladder   heart   endocrine system   gastrointestinal tract   bone, teeth, nails, and/or hair   hematopoietic system   immune system   muscles	Not classified	Rat	NOAEL 14.7 mg/l	90 days
butanone	Ingestion	liver	Not classified	Rat	NOAEL Not available	7 days
butanone	Ingestion	nervous system	Not classified	Rat	NOAEL 173 mg/kg/day	90 days
toluene	Inhalation	auditory system   nervous system   eyes   olfactory system	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	poisoning and/or abuse
toluene	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Rat	LOAEL 2.3 mg/l	15 months
toluene	Inhalation	heart   liver   kidney and/or bladder	Not classified	Rat	NOAEL 11.3 mg/l	15 weeks
toluene	Inhalation	endocrine system	Not classified	Rat	NOAEL 1.1 mg/l	4 weeks
toluene	Inhalation	immune system	Not classified	Mouse	NOAEL Not available	20 days
toluene	Inhalation	bone, teeth, nails, and/or hair	Not classified	Mouse	NOAEL 1.1 mg/l	8 weeks
toluene	Inhalation	hematopoietic system   vascular system	Not classified	Human	NOAEL Not available	occupational exposure
toluene	Inhalation	gastrointestinal tract	Not classified	Multiple animal species	NOAEL 11.3 mg/l	15 weeks
toluene	Ingestion	nervous system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 625 mg/kg/day	13 weeks
toluene	Ingestion	heart	Not classified	Rat	NOAEL 2,500 mg/kg/day	13 weeks
toluene	Ingestion	liver   kidney and/or bladder	Not classified	Multiple animal species	NOAEL 2,500 mg/kg/day	13 weeks
toluene	Ingestion	hematopoietic system	Not classified	Mouse	NOAEL 600 mg/kg/day	14 days
toluene	Ingestion	endocrine system	Not classified	Mouse	NOAEL 105 mg/kg/day	28 days
toluene	Ingestion	immune system	Not classified	Mouse	NOAEL 105 mg/kg/day	4 weeks
zinc oxide	Ingestion	nervous system	Not classified	Rat	NOAEL 600 mg/kg/day	10 days
zinc oxide	Ingestion	endocrine system   hematopoietic system   kidney and/or bladder	Not classified	Other	NOAEL 500 mg/kg/day	6 months
ethylbenzene	Inhalation	auditory system	May cause damage to organs though prolonged or repeated	Rat	LOAEL 0.9 mg/l	13 weeks

			exposure			
ethylbenzene	Inhalation	kidney and/or bladder	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 1.1 mg/l	2 years
ethylbenzene	Inhalation	liver	Some positive data exist, but the data are not sufficient for classification	Mouse	NOAEL 1.1 mg/l	103 weeks
ethylbenzene	Inhalation	hematopoietic system	Not classified	Rat	NOAEL 3.4 mg/l	28 days
ethylbenzene	Inhalation	endocrine system	Not classified	Mouse	NOAEL 3.3 mg/l	103 weeks
ethylbenzene	Inhalation	gastrointestinal tract	Not classified	Rat	NOAEL 3.3 mg/l	2 years
ethylbenzene	Inhalation	bone, teeth, nails, and/or hair   muscles	Not classified	Multiple animal species	NOAEL 4.2 mg/l	90 days
ethylbenzene	Inhalation	heart   immune system   respiratory system	Not classified	Multiple animal species	NOAEL 3.3 mg/l	2 years
ethylbenzene	Ingestion	liver   kidney and/or bladder	Not classified	Rat	NOAEL 680 mg/kg/day	6 months
methanol	Inhalation	liver	Not classified	Rat	NOAEL 6.55 mg/l	4 weeks
methanol	Inhalation	respiratory system	Not classified	Rat	NOAEL 13.1 mg/l	6 weeks
methanol	Ingestion	liver   nervous system	Not classified	Rat	NOAEL 2,500 mg/kg/day	90 days

#### Aspiration Hazard

Name	Value
Hydrocarbons, C6-C7, n-alkanes, isoalkanes, cyclics, >5% n-hexane	Aspiration hazard
toluene	Aspiration hazard
ethylbenzene	Aspiration hazard

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

#### 11.2. Information on other hazards

This material does not contain any substances that are assessed to be an endocrine disruptor for human health.

## SECTION 12: Ecological information

The information below may not agree with the material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 12 are based on UN GHS calculation rules and classifications derived from 3M assessments.

#### 12.1. Toxicity

No product test data available.

Material	CAS #	Organism	Type	Exposure	Test endpoint	Test result
Hydrocarbons, C6-C7, n-alkanes, isoalkanes, cyclics, >5% n-hexane	924-168-8	Green algae	Estimated	72 hours	EL50	30-100 mg/l
Hydrocarbons, C6-C7, n-alkanes, isoalkanes, cyclics, >5% n-	924-168-8	Rainbow trout	Estimated	96 hours	LL50	11.4 mg/l



**3M Scotch-Weld Neoprene High Performance Contact Adhesive EC-1357, Light Yellow**

hexane						
Hydrocarbons, C6-C7, n-alkanes, isoalkanes, cyclics, >5% n-hexane	924-168-8	Water flea	Estimated	48 hours	EL50	3 mg/l
Hydrocarbons, C6-C7, n-alkanes, isoalkanes, cyclics, >5% n-hexane	924-168-8	Green algae	Estimated	72 hours	NOEL	3 mg/l
Hydrocarbons, C6-C7, n-alkanes, isoalkanes, cyclics, >5% n-hexane	924-168-8	Water flea	Estimated	21 days	NOEC	0.17 mg/l
Polychloroprene	9010-98-4	N/A	Data not available or insufficient for classification	N/A	N/A	N/A
acetone	67-64-1	Algae or other aquatic plants	Experimental	96 hours	EC50	11,493 mg/l
acetone	67-64-1	Invertebrate	Experimental	24 hours	LC50	2,100 mg/l
acetone	67-64-1	Rainbow trout	Experimental	96 hours	LC50	5,540 mg/l
acetone	67-64-1	Water flea	Experimental	21 days	NOEC	1,000 mg/l
acetone	67-64-1	Bacteria	Experimental	16 hours	NOEC	1,700 mg/l
acetone	67-64-1	Redworm	Experimental	48 hours	LC50	>100
Formaldehyde, polymer with 4-(1,1-dimethylethyl)phenol, magnesium oxide complex	68037-42-3	N/A	Data not available or insufficient for classification	N/A	N/A	n/a
butanone	78-93-3	Fathead minnow	Experimental	96 hours	LC50	2,993 mg/l
butanone	78-93-3	Green algae	Experimental	96 hours	ErC50	2,029 mg/l
butanone	78-93-3	Water flea	Experimental	48 hours	EC50	308 mg/l
butanone	78-93-3	Green algae	Experimental	96 hours	ErC10	1,289 mg/l
butanone	78-93-3	Water flea	Experimental	21 days	NOEC	100 mg/l
butanone	78-93-3	Bacteria	Experimental	16 hours	LOEC	1,150 mg/l
Formaldehyde, polymer with 4-(1,1-dimethylethyl)phenol	25085-50-1	N/A	Data not available or insufficient for classification	N/A	N/A	N/A
toluene	108-88-3	Coho Salmon	Experimental	96 hours	LC50	5.5 mg/l
toluene	108-88-3	Grass Shrimp	Experimental	96 hours	LC50	9.5 mg/l
toluene	108-88-3	Green algae	Experimental	72 hours	EC50	12.5 mg/l
toluene	108-88-3	Leopard frog	Experimental	9 days	LC50	0.39 mg/l
toluene	108-88-3	Pink Salmon	Experimental	96 hours	LC50	6.41 mg/l
toluene	108-88-3	Water flea	Experimental	48 hours	EC50	3.78 mg/l
toluene	108-88-3	Coho Salmon	Experimental	40 days	NOEC	1.39 mg/l

**3M Scotch-Weld Neoprene High Performance Contact Adhesive EC-1357, Light Yellow**

toluene	108-88-3	Diatom	Experimental	72 hours	NOEC	10 mg/l
toluene	108-88-3	Water flea	Experimental	7 days	NOEC	0.74 mg/l
toluene	108-88-3	Activated sludge	Experimental	12 hours	IC50	292 mg/l
toluene	108-88-3	Bacteria	Experimental	16 hours	NOEC	29 mg/l
toluene	108-88-3	Bacteria	Experimental	24 hours	EC50	84 mg/l
toluene	108-88-3	Redworm	Experimental	28 days	LC50	>150 mg per kg of bodyweight
toluene	108-88-3	Soil microbes	Experimental	28 days	NOEC	<26 mg/kg (Dry Weight)
Magnesium oxide	1309-48-4	N/A	Data not available or insufficient for classification	N/A	N/A	N/A
rosin	8050-09-7	Green algae	Experimental	72 hours	No tox obs at lmt of water sol	>100 mg/l
rosin	8050-09-7	Zebra Fish	Experimental	96 hours	LL50	>1 mg/l
rosin	8050-09-7	Green algae	Experimental	72 hours	No tox obs at lmt of water sol	>100 mg/l
rosin	8050-09-7	Activated sludge	Experimental	3 hours	EC50	>10,000 mg/l
rosin	8050-09-7	Bacteria	Experimental	N/A	EC50	76.1 mg/l
zinc oxide	1314-13-2	Activated sludge	Estimated	3 hours	EC50	6.5 mg/l
zinc oxide	1314-13-2	Green algae	Estimated	72 hours	EC50	0.052 mg/l
zinc oxide	1314-13-2	Rainbow trout	Estimated	96 hours	LC50	0.21 mg/l
zinc oxide	1314-13-2	Water flea	Estimated	48 hours	EC50	0.07 mg/l
zinc oxide	1314-13-2	Green algae	Estimated	72 hours	NOEC	0.006 mg/l
zinc oxide	1314-13-2	Water flea	Estimated	7 days	NOEC	0.02 mg/l
ethylbenzene	100-41-4	Activated sludge	Experimental	49 hours	EC50	130 mg/l
ethylbenzene	100-41-4	Atlantic Silverside	Experimental	96 hours	LC50	5.1 mg/l
ethylbenzene	100-41-4	Green algae	Experimental	96 hours	EC50	3.6 mg/l
ethylbenzene	100-41-4	Mysid Shrimp	Experimental	96 hours	LC50	2.6 mg/l
ethylbenzene	100-41-4	Rainbow trout	Experimental	96 hours	LC50	4.2 mg/l
ethylbenzene	100-41-4	Water flea	Experimental	48 hours	EC50	1.8 mg/l
ethylbenzene	100-41-4	Water flea	Experimental	7 days	NOEC	0.96 mg/l
methanol	67-56-1	Algae or other aquatic plants	Experimental	96 hours	EC50	16.9 mg/l
methanol	67-56-1	Bay mussel	Experimental	96 hours	LC50	15,900 mg/l
methanol	67-56-1	Bluegill	Experimental	96 hours	LC50	15,400 mg/l
methanol	67-56-1	Green algae	Experimental	96 hours	ErC50	22,000 mg/l
methanol	67-56-1	Sediment organism	Experimental	96 hours	LC50	54,890 mg/l
methanol	67-56-1	Water flea	Experimental	48 hours	LC50	3,289 mg/l
methanol	67-56-1	Green algae	Experimental	96 hours	NOEC	9.96 mg/l

**3M Scotch-Weld Neoprene High Performance Contact Adhesive EC-1357, Light Yellow**

methanol	67-56-1	Medaka	Experimental	8.33 days	NOEC	158,000 mg/l
methanol	67-56-1	Water flea	Experimental	21 days	NOEC	122 mg/l
methanol	67-56-1	Activated sludge	Experimental	3 hours	IC50	>1,000 mg/l
methanol	67-56-1	Barley	Experimental	14 days	EC50	15,492 mg/kg (Dry Weight)
methanol	67-56-1	Redworm	Experimental	63 days	EC50	26,646 mg/kg (Dry Weight)
methanol	67-56-1	Springtail	Experimental	28 days	EC50	5,683 mg/kg (Dry Weight)
Phenol, styrenated	61788-44-1	Green algae	Experimental	72 hours	ErC50	1.35 mg/l
Phenol, styrenated	61788-44-1	Medaka	Experimental	96 hours	LC50	5.6 mg/l
Phenol, styrenated	61788-44-1	Water flea	Experimental	48 hours	EC50	4.6 mg/l
Phenol, styrenated	61788-44-1	Zebra Fish	Analogous Compound	63 days	NOEC	0.0618 mg/l
Phenol, styrenated	61788-44-1	Green algae	Experimental	72 hours	NOEC	0.42 mg/l
Phenol, styrenated	61788-44-1	Water flea	Experimental	21 days	NOEC	0.2 mg/l
Phenol, styrenated	61788-44-1	Activated sludge	Experimental	3 hours	EC50	362 mg/l

**12.2. Persistence and degradability**

<b>Material</b>	<b>CAS Nbr</b>	<b>Test type</b>	<b>Duration</b>	<b>Study Type</b>	<b>Test result</b>	<b>Protocol</b>
Hydrocarbons, C6-C7, n-alkanes, isoalkanes, cyclics, >5% n-hexane	924-168-8	Estimated Biodegradation	28 days	BOD	98 %BOD/ThOD	OECD 301F - Manometric respirometry
Polychloroprene	9010-98-4	Data not availbl-insufficient	N/A	N/A	N/A	N/A
acetone	67-64-1	Experimental Biodegradation	28 days	BOD	78 %BOD/ThOD	OECD 301D - Closed bottle test
acetone	67-64-1	Experimental Photolysis		Photolytic half-life (in air)	147 days (t 1/2)	
Formaldehyde, polymer with 4-(1,1-dimethylethyl)phenol, magnesium oxide complex	68037-42-3	Data not availbl-insufficient	N/A	N/A	N/A	N/A
butanone	78-93-3	Experimental Biodegradation	28 days	BOD	98 %BOD/ThOD	OECD 301D - Closed bottle test
Formaldehyde, polymer with 4-(1,1-dimethylethyl)phenol	25085-50-1	Experimental Biodegradation	28 days	CO2 evolution	0 %CO2 evolution/THCO2 evolution	
toluene	108-88-3	Experimental Biodegradation	20 days	BOD	80 %BOD/ThOD	APHA Std Meth Water/Wastewater
toluene	108-88-3	Experimental Photolysis		Photolytic half-life (in air)	5.2 days (t 1/2)	
Magnesium oxide	1309-48-4	Data not availbl-insufficient	N/A	N/A	N/A	N/A
rosin	8050-09-7	Experimental Biodegradation	28 days	CO2 evolution	89 %CO2 evolution/THCO2 evolution	OECD 301B - Modified sturm or CO2
zinc oxide	1314-13-2	Data not availbl-insufficient	N/A	N/A	N/A	N/A
ethylbenzene	100-41-4	Experimental Biodegradation	28 days	CO2 evolution	70-80 %CO2 evolution/THCO2	ISO 14593 Inorg C Headspace

					evolution	
ethylbenzene	100-41-4	Experimental Photolysis		Photolytic half-life (in air)	4.26 days (t 1/2)	
methanol	67-56-1	Experimental Biodegradation	3 days	Percent degraded	91 %degraded	
methanol	67-56-1	Experimental Biodegradation	14 days	BOD	92 %BOD/ThOD	OECD 301C - MITI test (I)
methanol	67-56-1	Experimental Photolysis		Photolytic half-life (in air)	35 days (t 1/2)	
methanol	67-56-1	Experimental Soil Metabolism Aerobic	5 days	CO2 evolution	53.4 %CO2 evolution/THCO2 evolution	
Phenol, styrenated	61788-44-1	Experimental Biodegradation	28 days	BOD	7 %BOD/ThOD	OECD 301F - Manometric respirometry
Phenol, styrenated	61788-44-1	Analogous Compound Biodegradation		Half-life (t 1/2)	34.9 days (t 1/2)	
Phenol, styrenated	61788-44-1	Analogous Compound Soil Metabolism Aerobic		Half-life (t 1/2)	12.5 days (t 1/2)	

### 12.3 : Bioaccumulative potential

Material	Cas No.	Test type	Duration	Study Type	Test result	Protocol
Hydrocarbons, C6-C7, n-alkanes, isoalkanes, cyclics, >5% n-hexane	924-168-8	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Polychloroprene	9010-98-4	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
acetone	67-64-1	Experimental BCF - Other		Bioaccumulation factor	0.65	
acetone	67-64-1	Experimental Bioconcentration		Log Kow	-0.24	
Formaldehyde, polymer with 4-(1,1-dimethylethyl)phenol, magnesium oxide complex	68037-42-3	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
butanone	78-93-3	Experimental Bioconcentration		Log Kow	0.3	OECD 117 log Kow HPLC method
Formaldehyde, polymer with 4-(1,1-dimethylethyl)phenol	25085-50-1	Estimated Bioconcentration		Bioaccumulation factor	7.4	
toluene	108-88-3	Experimental BCF - Other	72 hours	Bioaccumulation factor	90	
toluene	108-88-3	Experimental Bioconcentration		Log Kow	2.73	
Magnesium oxide	1309-48-4	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
rosin	8050-09-7	Analogous Compound BCF - Fish	20 days	Bioaccumulation factor	<=129	
rosin	8050-09-7	Experimental Bioconcentration		Log Kow	6.2	OECD 117 log Kow HPLC method
zinc oxide	1314-13-2	Experimental BCF - Fish	56 days	Bioaccumulation factor	≤217	OECD305-Bioconcentration
ethylbenzene	100-41-4	Experimental BCF - Fish	42 days	Bioaccumulation factor	1	
methanol	67-56-1	Experimental BCF - Fish	3 days	Bioaccumulation factor	<4.5	

**3M Scotch-Weld Neoprene High Performance Contact Adhesive EC-1357, Light Yellow**

methanol	67-56-1	Experimental Bioconcentration		Log Kow	-0.77	
Phenol, styrenated	61788-44-1	Experimental BCF - Fish	10 days	Bioaccumulation factor	10395	
Phenol, styrenated	61788-44-1	Experimental Bioconcentration		Log Kow	>4	

**12.4. Mobility in soil**

Material	Cas No.	Test type	Study Type	Test result	Protocol
acetone	67-64-1	Modeled Mobility in Soil	Koc	9.7 l/kg	Episuite™
toluene	108-88-3	Experimental Mobility in Soil	Koc	37-160 l/kg	
rosin	8050-09-7	Modeled Mobility in Soil	Koc	124 l/kg	ACD/Labs ChemSketch™
methanol	67-56-1	Experimental Mobility in Soil	Koc	0.13 l/kg	
Phenol, styrenated	61788-44-1	Modeled Mobility in Soil	Koc	≥2.0E+04 l/kg	Episuite™

**12.5. Results of the PBT and vPvB assessment**

This material does not contain any substances that are assessed to be a PBT or vPvB

**12.6. Other adverse effects**

This material does not contain any substances that are assessed to be an endocrine disruptor for environmental effects

## SECTION 13: Disposal considerations

**13.1 Waste treatment methods**

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Incinerate in a permitted waste incineration facility. Combustion products will include halogen acid (HCl/HF/HBr). Facility must be capable of handling halogenated materials. As a disposal alternative, utilize an acceptable permitted waste disposal facility. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

The coding of a waste stream is based on the application of the product by the consumer. Since this is out of the control of 3M, no waste code(s) for products after use will be provided. Please refer to the European Waste Code (EWC - 2000/532/EC and amendments) to assign the correct waste code to your waste stream. Ensure national and/or regional regulations are complied with and always use a licensed waste contractor.

**EU waste code (product as sold)**

08 04 09\* Waste adhesives and sealants containing organic solvents or other dangerous substances

## SECTION 14: Transportation information

	Ground Transport (ADR)	Air Transport (IATA)	Marine Transport (IMDG)
<b>14.1 UN number</b>	UN1133	UN1133	UN1133
<b>14.2 UN proper shipping name</b>	ADHESIVES	ADHESIVES	ADHESIVES(HEXANE)

<b>14.3 Transport hazard class(es)</b>	3	3	3
<b>14.4 Packing group</b>	II	II	II
<b>14.5 Environmental hazards</b>	Environmentally Hazardous	Not applicable	Marine Pollutant
<b>14.6 Special precautions for user</b>	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.
<b>14.7 Transport in bulk according to Annex II of Marpol 73/78 and IBC Code</b>	No data available.	No data available.	No data available.
<b>Control Temperature</b>	No data available.	No data available.	No data available.
<b>Emergency Temperature</b>	No data available.	No data available.	No data available.
<b>ADR Classification Code</b>	F1	Not applicable.	Not applicable.
<b>IMDG Segregation Code</b>	Not applicable.	Not applicable.	NONE

Please contact the address or phone number listed on the first page of the SDS for additional information on the transport/shipment of the material by rail (RID) or inland waterways (ADN).

## SECTION 15: Regulatory information

### 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

#### Carcinogenicity Ingredient

#### CAS Nbr

#### Classification

#### Regulation

ethylbenzene	100-41-4	Grp. 2B: Possible human carc.	International Agency for Research on Cancer
Polychloroprene	9010-98-4	Gr. 3: Not classifiable	International Agency for Research on Cancer
toluene	108-88-3	Gr. 3: Not classifiable	International Agency for Research on Cancer

#### Restrictions on the manufacture, placing on the market and use:

The following substance(s) contained in this product is/are subject to Annex XVII of regulation (EC) 1907/2006, as amended for GB, with regard to restrictions on the manufacture, placing on the market and use when present in certain dangerous conditions. Users of this product are required to comply with the restrictions placed upon it by the aforementioned provision.

#### Ingredient

#### CAS Nbr

methanol

67-56-1

toluene

108-88-3

Restriction status: listed in UK REACH Annex XVII

Restricted uses: See Annex XVII to Regulation (EC) No 1907/2006 as amended for Great Britain for Conditions of Restriction

### Regulation UK regulation 2023/63 (marketing and use of explosive precursors and poisons)

This product contains a reportable substance according to UK legislation 1972/66: all suspicious transactions, and significant disappearances and thefts should be reported to the relevant national contact point. Please see UK Regulation 2023/63 for further details.

### Global inventory status

Contact 3M for more information. The components of this material are in compliance with the provisions of Australia National Industrial Chemical Notification and Assessment Scheme (NICNAS). Certain restrictions may apply. Contact the selling division for additional information. The components of this product are in compliance with the new substance notification requirements of CEPA. The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

### COMAH Regulation, SI 2015/483

Seveso hazard categories, Annex 1, Part 1

Hazard Categories	Qualifying quantity (tonnes) for the application of	
	Lower-tier requirements	Upper-tier requirements
E2 Hazardous to the Aquatic environment	200	500
P5c FLAMMABLE LIQUIDS*	5000	50000

\*If maintained at a temperature above its boiling point or if particular processing conditions, such as high pressure or high temperature, may create major-accident hazards, P5a or P5b FLAMMABLE LIQUIDS may apply  
Seveso named dangerous substances, Annex 1, Part 2

Dangerous Substances	Identifier(s)	Qualifying quantity (tonnes) for the application of	
		Lower-tier requirements	Upper-tier requirements
methanol	67-56-1	500	5000

### Regulation (EU) No 649/2012, as amended for GB

No chemicals listed

### 15.2. Chemical Safety Assessment

A chemical safety assessment has not been carried out for this substance/mixture in accordance with Regulation (EC) No 1907/2006, as amended for GB.

**SECTION 16: Other information****List of relevant H statements**

EUH066	Repeated exposure may cause skin dryness or cracking.
H225	Highly flammable liquid and vapour.
H301	Toxic if swallowed.
H304	May be fatal if swallowed and enters airways.
H311	Toxic in contact with skin.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H331	Toxic if inhaled.
H332	Harmful if inhaled.
H336	May cause drowsiness or dizziness.
H361d	Suspected of damaging the unborn child.
H361f	Suspected of damaging fertility.
H361fd	Suspected of damaging fertility. Suspected of damaging the unborn child.
H370	Causes damage to organs.
H373	May cause damage to organs through prolonged or repeated exposure.
H373	May cause damage to organs through prolonged or repeated exposure: nervous system.
H400	Very toxic to aquatic life.
H410	Very toxic to aquatic life with long lasting effects.
H411	Toxic to aquatic life with long lasting effects.
H412	Harmful to aquatic life with long lasting effects.

**Revision information:**

Label: CLP Precautionary - Prevention information was modified.  
Section 3: Composition/ Ingredients table information was modified.  
Section 08: Personal Protection - Apron Statement information was added.  
Section 8: Personal Protection - Skin/body information information was deleted.  
Section 8: Skin protection - protective clothing information information was deleted.  
Section 11: Health Effects - Inhalation information information was modified.  
Section 11: Target Organs - Repeated Table information was modified.  
Section 12: Component ecotoxicity information information was modified.  
Section 12: Mobility in soil information information was modified.  
Section 12: Persistence and Degradability information information was modified.  
Section 12: Bioaccumulative potential information information was modified.  
Section 15: Seveso Substance Text information was modified.

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications. In addition, this SDS is being provided to convey health and safety information. If you are the importer of record of this product into the European Union, you are responsible for all regulatory requirements, including, but not limited to, product registrations/notifications, substance volume tracking, and potential substance registration.

**3M SDSs for Great Britain are available at [www.3M.com/uk](http://www.3M.com/uk)**

For Northern Ireland documents, please contact your 3M representative to obtain a copy.