



## Safety Data Sheet

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<b>Issue Date:</b>	04/10/2026	<b>Supersedes Date:</b>	Initial Issue

## IDENTIFICATION

### 1.1. Product identifier

3M™ Scotch-Weld™ Epoxy Adhesive DP460NS Off-White

### Product Identification Numbers

62-2792-1436-5

### 1.2. Recommended use and restrictions on use

#### Recommended use

Structural adhesive

### 1.3. Supplier's details

**ADDRESS:** 3M Philippines, Inc., 18th Floor, Bonifacio Stopover Corporate Center, 31st Street corner, 2nd Avenue, Bonifacio Global City, Taguig City, 1635 Philippines  
**Telephone:** +632 827 11680  
**E Mail** mcvillalva@mmm.com  
**Website:** www.3m.com/ph

### 1.4. Emergency telephone number

**Company Emergency Hotline:**+632 827 11680

**This product is a kit or a multipart product which consists of multiple, independently packaged components. An SDS for each of these components is included. Please do not separate the component SDSs from this cover page. The document numbers of the SDSs for components of this product are:**

09-0979-6, 22-0536-7

## Transport Information

### Marine Transport (IMDG)

**UN Number:**None assigned.

**Proper Shipping Name:**None assigned.

**Technical Name:**None assigned.

**Hazard Class/Division:**None assigned.

**Subsidiary Risk:**None assigned.

**Packing Group:**None assigned.

**Limited Quantity:**None assigned.

**Marine Pollutant:** None assigned.

**Marine Pollutant Technical Name:** None assigned.

**Other Dangerous Goods Descriptions:**

None assigned.

**Air Transport (IATA)**

**UN Number:**None assigned.

**Proper Shipping Name:**None assigned.

**Technical Name:**None assigned.

**Hazard Class/Division:**None assigned.

**Subsidiary Risk:**None assigned.

**Packing Group:**None assigned.

**Limited Quantity:**None assigned.

**Marine Pollutant:** None assigned.

**Marine Pollutant Technical Name:** None assigned.

**Other Dangerous Goods Descriptions:**

None assigned.

Transportation classifications are provided as a customer service. As for shipping, YOU remain responsible for complying with all applicable laws and regulations, including proper transportation classification and packaging. 3M's transportation classifications are based on product formulation, packaging, 3M policies and 3M's understanding of applicable current regulations. 3M does not guarantee the accuracy of this classification information. This information applies only to transportation classification and not the packaging, labeling or marking requirements. The above information is only for reference. If you are shipping by air or ocean, YOU are advised to check & meet applicable regulatory requirements.

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**3M Philippines SDSs are available at [www.3m.com/ph](http://www.3m.com/ph)**



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<b>Issue Date:</b>	04/09/2026	<b>Supersedes Date:</b>	Initial Issue

This Safety Data Sheet has been prepared in accordance with the DENR Administrative Order No. 2015-09 Rules and Procedures for the Implementation of the Globally Harmonized System of Classification and Labelling of Chemicals (GHS) in Preparation of Safety Data Sheet (SDS) and Labelling Requirements of Toxic Chemical Substances.

### SECTION 1: Identification

#### 1.1. Product identifier

3M™ Scotch-Weld™ Epoxy Adhesive DP460NS Off-White. Part A

#### 1.2. Recommended use and restrictions on use

##### Recommended use

Structural adhesive

For Industrial or Professional use only

#### 1.3. Supplier's details

**ADDRESS:** 3M Philippines, Inc., 18th Floor, Bonifacio Stopover Corporate Center, 31st Street corner, 2nd Avenue, Bonifacio Global City, Taguig City, 1635 Philippines

**Telephone:** +632 827 11680

**E Mail:** [mcvillalva@mmm.com](mailto:mcvillalva@mmm.com)

**Website:** [www.3m.com/ph](http://www.3m.com/ph)

#### 1.4. Emergency telephone number

+632 827 11680

### SECTION 2: Hazard identification

#### 2.1. Classification of the substance or mixture

Skin Corrosion/Irritation: Category 1B.  
Serious Eye Damage/Irritation: Category 1.  
Skin Sensitizer: Category 1.

#### 2.2. Label elements

##### Signal word

Danger

##### Symbols

Corrosion | Exclamation mark |

##### Pictograms

**Hazard statements**

H314 Causes severe skin burns and eye damage.  
 H317 May cause an allergic skin reaction.

**Precautionary statements****Prevention:**

P260 Do not breathe dust/fume/gas/mist/vapors/spray.  
 P280B Wear protective gloves, eye protection, and face protection.

**Response:**

P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower.  
 P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
 P310 Immediately call a POISON CENTER or doctor.  
 P333 + P313 If skin irritation or rash occurs: Get medical attention.

**2.3. Other hazards**

Persons previously sensitized to amines may develop a cross-sensitization reaction to certain other amines.

May cause chemical gastrointestinal burns. This material has been tested for skin corrosion/irritation and the test results are reflected in the assigned classification.

## SECTION 3: Composition/information on ingredients

This material is a mixture.

Ingredient	C.A.S. No.	% by Wt
Modified Epoxy Resin (NJTS Reg. No. 04499600-6840)	Trade Secret	40 - 70
4,7,10-Trioxatridecane-1,13-Diamine	4246-51-9	30 - 60
Amorphous Silica	67762-90-7	1 - 5
2,4,6-tris((Dimethylamino)-Methyl)Phenol	90-72-2	1 - 5

## SECTION 4: First aid measures

**4.1. Description of first aid measures****Inhalation:**

Remove person to fresh air. If you feel unwell, get medical attention.

**Skin Contact:**

Immediately flush with large amounts of water for at least 15 minutes. Remove contaminated clothing. Get immediate medical attention. Wash clothing before reuse.

**Eye Contact:**

Immediately flush with large amounts of water for at least 15 minutes. Remove contact lenses if easy to do. Continue rinsing. Immediately get medical attention.

**If Swallowed:**

Rinse mouth. Do not induce vomiting. Get immediate medical attention.

**4.2. Most important symptoms and effects, both acute and delayed**

Skin burns (localized redness, swelling, itching, intense pain, blistering, and tissue destruction). Allergic skin reaction (redness, swelling, blistering, and itching). Serious damage to the eyes (corneal cloudiness, severe pain, tearing, ulcerations, and significantly impaired or loss of vision).

**4.3. Indication of any immediate medical attention and special treatment required**

Not applicable

**SECTION 5: Fire-fighting measures**

**5.1. Suitable extinguishing media**

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

**5.2. Special hazards arising from the substance or mixture**

None inherent in this product.

**Hazardous Decomposition or By-Products**

**Substance**

Aldehydes  
Carbon monoxide  
Carbon dioxide  
Hydrogen Chloride  
Oxides of Nitrogen

**Condition**

During Combustion  
During Combustion  
During Combustion  
During Combustion  
During Combustion

**5.3. Special protective actions for fire-fighters**

When fire fighting conditions are severe and total thermal decomposition of the product is possible, wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

**SECTION 6: Accidental release measures**

**6.1. Personal precautions, protective equipment and emergency procedures**

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Use personal protective equipment based on the results of an exposure assessment. Refer to Section 8 for PPE recommendations. If anticipated exposure resulting from an accidental release exceeds the protective capabilities of the PPE listed in Section 8, or are unknown, select PPE that offers an appropriate level of protection. Consider the physical and chemical hazards of the material when doing so. Examples of PPE ensembles for emergency response could include wearing bunker gear for a release of flammable material; wearing chemical protective clothing if the spilled material is a corrosive, a sensitizer, a significant dermal irritant, or can be absorbed through the skin; or donning a positive pressure supplied-air respirator for chemicals with inhalation hazards. For information regarding physical and health hazards, refer to sections 2 and 11 of the SDS.

**6.2. Environmental precautions**

Avoid release to the environment. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water.

**6.3. Methods and material for containment and cleaning up**

Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions

on the solvent label and SDS. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

## SECTION 7: Handling and storage

### 7.1. Precautions for safe handling

For industrial/occupational use only. Not for consumer sale or use. Do not breathe dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.)

### 7.2. Conditions for safe storage including any incompatibilities

Store away from acids. Store away from strong bases. Store away from oxidizing agents. Store away from amines.

## SECTION 8: Exposure controls/personal protection

### 8.1. Control parameters

#### Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
Silica: Crystalline: Amorphous, including natural diatomaceous earth	67762-90-7	Philippines OELs	TWA(8 hours):0.8 mg/m3	

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

CMRG : Chemical Manufacturer's Recommended Guidelines

Philippines OELs : Philippines. Threshold Limit Values for Airborne Contaminants

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

### 8.2. Exposure controls

#### 8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment.

#### 8.2.2. Personal protective equipment (PPE)

##### Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Full Face Shield

Indirect Vented Goggles

##### Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

For prolonged or repeated contact, gloves made from the following material(s) are recommended (breakthrough times are >4

hours): Butyl Rubber, Nitrile Rubber, Polymer laminate

Any glove recommended for prolonged/repeated contact is also suitable for short-term/splash contact.

If this product is used in a manner that presents a higher potential for exposure (e.g., spraying, high splash potential, etc.), then use of a protective apron may be necessary. See recommended glove material(s) for determining appropriate apron material(s). If a glove material is not available as an apron, polymer laminate is a suitable option.

### Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

<b>Physical state</b>	Liquid
<b>Specific Physical Form:</b>	viscous liquid
<b>Color</b>	Amber
<b>Odor</b>	Mild Amine, Pungent Odor
<b>Odor threshold</b>	<i>No Data Available</i>
<b>pH</b>	<i>Not Applicable</i>
<b>Melting point/Freezing point</b>	<i>Not Applicable</i>
<b>Boiling point/Initial boiling point/Boiling range</b>	>=171 °C
<b>Flash Point</b>	171.1 °C [ <i>Test Method: Closed Cup</i> ]
<b>Evaporation rate</b>	<i>No Data Available</i>
<b>Flammability</b>	Not Applicable
<b>Flammable Limits(LEL)</b>	<i>No Data Available</i>
<b>Flammable Limits(UEL)</b>	<i>No Data Available</i>
<b>Vapor Pressure</b>	<=3.0 mmHg [ <i>@ 68 °F</i> ]
<b>Relative Vapor Density</b>	3.72 [ <i>Ref Std: AIR=1</i> ]
<b>Density</b>	1.09 g/ml
<b>Relative Density</b>	1.09 [ <i>Ref Std: WATER=1</i> ]
<b>Water solubility</b>	Slight (less than 10%)
<b>Solubility- non-water</b>	<i>No Data Available</i>
<b>Partition coefficient: n-octanol/ water</b>	<i>No Data Available</i>
<b>Autoignition temperature</b>	<i>No Data Available</i>
<b>Decomposition temperature</b>	<i>No Data Available</i>
<b>Kinematic Viscosity</b>	9,862 mm <sup>2</sup> /sec
<b>Volatile Organic Compounds</b>	<i>No Data Available</i>
<b>Percent volatile</b>	<i>No Data Available</i>
<b>VOC Less H<sub>2</sub>O &amp; Exempt Solvents</b>	0 g/l [ <i>Test Method: calculated SCAQMD rule 443.1</i> ] [ <i>Details: when used as intended with Part B</i> ]
<b>VOC Less H<sub>2</sub>O &amp; Exempt Solvents</b>	0 g/l [ <i>Test Method: calculated SCAQMD rule 443.1</i> ] [ <i>Details: as supplied</i> ]
<b>Molecular weight</b>	<i>No Data Available</i>

Particle Characteristics

Not Applicable

**SECTION 10: Stability and reactivity**

**10.1. Reactivity**

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

**10.2. Chemical stability**

Stable.

**10.3. Possibility of hazardous reactions**

Hazardous polymerization will not occur.

**10.4. Conditions to avoid**

None known.

**10.5. Incompatible materials**

Amines  
Alcohols  
Strong bases  
Strong acids  
Strong oxidizing agents

**10.6. Hazardous decomposition products**

**Substance**

**Condition**

None known.

Refer to section 5.2 for hazardous decomposition products during combustion.

**SECTION 11: Toxicological information**

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

**11.1. Information on Toxicological effects**

**Signs and Symptoms of Exposure**

**Based on test data and/or information on the components, this material may produce the following health effects:**

**Inhalation:**

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

**Skin Contact:**

Corrosive (Skin Burns): Signs/symptoms may include localized redness, swelling, itching, intense pain, blistering, ulceration, and tissue destruction.

Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

**Eye Contact:**

Corrosive (Eye Burns): Signs/symptoms may include cloudy appearance of the cornea, chemical burns, severe pain, tearing, ulcerations, significantly impaired vision or complete loss of vision.

**Ingestion:**

Gastrointestinal Corrosion: Signs/symptoms may include severe mouth, throat and abdominal pain; nausea; vomiting; and diarrhea; blood in the feces and/or vomitus may also be seen.

**Additional Information:**

Persons previously sensitized to amines may develop a cross-sensitization reaction to certain other amines.

**Toxicological Data**

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

**Acute Toxicity**

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >5,000 mg/kg
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
4,7,10-Trioxatridecane-1,13-Diamine	Dermal	Rabbit	LD50 2,525 mg/kg
4,7,10-Trioxatridecane-1,13-Diamine	Ingestion	Rat	LD50 2,850 mg/kg
Amorphous Silica	Dermal	Rabbit	LD50 > 5,000 mg/kg
Amorphous Silica	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.691 mg/l
Amorphous Silica	Ingestion	Rat	LD50 > 5,110 mg/kg
2,4,6-tris((Dimethylamino)-Methyl)Phenol	Dermal	Rat	LD50 1,280 mg/kg
2,4,6-tris((Dimethylamino)-Methyl)Phenol	Ingestion	Rat	LD50 1,000 mg/kg

ATE = acute toxicity estimate

**Skin Corrosion/Irritation**

Name	Species	Value
Overall product	In vitro data	Corrosive
4,7,10-Trioxatridecane-1,13-Diamine	Rabbit	Corrosive
Amorphous Silica	Rabbit	No significant irritation
2,4,6-tris((Dimethylamino)-Methyl)Phenol	Rabbit	Corrosive

**Serious Eye Damage/Irritation**

Name	Species	Value
4,7,10-Trioxatridecane-1,13-Diamine	Rabbit	Corrosive
Amorphous Silica	Rabbit	No significant irritation
2,4,6-tris((Dimethylamino)-Methyl)Phenol	Rabbit	Corrosive

**Sensitization:**

**Skin Sensitization**

Name	Species	Value
4,7,10-Trioxatridecane-1,13-Diamine	Professional judgement	Sensitizing
Amorphous Silica	Human and animal	Not classified
2,4,6-tris((Dimethylamino)-Methyl)Phenol	Guinea pig	Not classified

**Respiratory Sensitization**

For the component/components, either no data are currently available or the data are not sufficient for classification.

**Germ Cell Mutagenicity**

Name	Route	Value
Overall product	In Vitro	Not mutagenic
4,7,10-Trioxatridecane-1,13-Diamine	In Vitro	Not mutagenic
Amorphous Silica	In Vitro	Not mutagenic
2,4,6-tris((Dimethylamino)-Methyl)Phenol	In Vitro	Not mutagenic

**Carcinogenicity**

Name	Route	Species	Value
Amorphous Silica	Not Specified	Mouse	Some positive data exist, but the data are not sufficient for classification

**Reproductive Toxicity**

**Reproductive and/or Developmental Effects**

Name	Route	Value	Species	Test Result	Exposure Duration
4,7,10-Trioxatridecane-1,13-Diamine	Ingestion	Not classified for female reproduction	Rat	NOAEL 600 mg/kg/day	prematuring into lactation
4,7,10-Trioxatridecane-1,13-Diamine	Ingestion	Not classified for male reproduction	Rat	NOAEL 600 mg/kg/day	59 days
4,7,10-Trioxatridecane-1,13-Diamine	Ingestion	Not classified for development	Rat	NOAEL 600 mg/kg/day	prematuring into lactation
Amorphous Silica	Ingestion	Not classified for female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
Amorphous Silica	Ingestion	Not classified for male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
Amorphous Silica	Ingestion	Not classified for development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis
2,4,6-tris((Dimethylamino)-Methyl)Phenol	Ingestion	Not classified for male reproduction	Rat	NOAEL 150 mg/kg/day	2 generation
2,4,6-tris((Dimethylamino)-Methyl)Phenol	Ingestion	Not classified for female reproduction	Rat	NOAEL 50 mg/kg/day	2 generation
2,4,6-tris((Dimethylamino)-Methyl)Phenol	Ingestion	Not classified for development	Rabbit	NOAEL 15 mg/kg/day	during gestation

**Target Organ(s)**

**Specific Target Organ Toxicity - single exposure**

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
4,7,10-Trioxatridecane-1,13-Diamine	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	
2,4,6-tris((Dimethylamino)-Methyl)Phenol	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	

**Specific Target Organ Toxicity - repeated exposure**

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
4,7,10-Trioxatridecane-1,13-Diamine	Ingestion	gastrointestinal tract	Not classified	Rat	NOAEL 600 mg/kg/day	59 days
4,7,10-Trioxatridecane-1,13-Diamine	Ingestion	heart	Not classified	Rat	NOAEL 600 mg/kg/day	59 days
4,7,10-Trioxatridecane-1,13-Diamine	Ingestion	endocrine system	Not classified	Rat	NOAEL 600 mg/kg/day	59 days
4,7,10-Trioxatridecane-	Ingestion	bone, teeth, nails,	Not classified	Rat	NOAEL 600	59 days

**3M™ Scotch-Weld™ Epoxy Adhesive DP460NS Off-White. Part A**

1,13-Diamine		and/or hair			mg/kg/day	
4,7,10-Trioxatridecane-1,13-Diamine	Ingestion	hematopoietic system	Not classified	Rat	NOAEL 600 mg/kg/day	59 days
4,7,10-Trioxatridecane-1,13-Diamine	Ingestion	liver	Not classified	Rat	NOAEL 600 mg/kg/day	59 days
4,7,10-Trioxatridecane-1,13-Diamine	Ingestion	immune system	Not classified	Rat	NOAEL 600 mg/kg/day	59 days
4,7,10-Trioxatridecane-1,13-Diamine	Ingestion	muscles	Not classified	Rat	NOAEL 600 mg/kg/day	59 days
4,7,10-Trioxatridecane-1,13-Diamine	Ingestion	nervous system	Not classified	Rat	NOAEL 600 mg/kg/day	59 days
4,7,10-Trioxatridecane-1,13-Diamine	Ingestion	eyes	Not classified	Rat	NOAEL 600 mg/kg/day	59 days
4,7,10-Trioxatridecane-1,13-Diamine	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 600 mg/kg/day	59 days
4,7,10-Trioxatridecane-1,13-Diamine	Ingestion	respiratory system	Not classified	Rat	NOAEL 600 mg/kg/day	59 days
4,7,10-Trioxatridecane-1,13-Diamine	Ingestion	vascular system	Not classified	Rat	NOAEL 600 mg/kg/day	59 days
Amorphous Silica	Inhalation	respiratory system	Not classified	Human	NOAEL Not available	occupational exposure
Amorphous Silica	Inhalation	silicosis	Not classified	Human	NOAEL Not available	occupational exposure
2,4,6-tris((Dimethylamino)-Methyl)Phenol	Dermal	skin	Not classified	Rat	NOAEL 25 mg/kg/day	4 weeks
2,4,6-tris((Dimethylamino)-Methyl)Phenol	Dermal	liver	Not classified	Rat	NOAEL 125 mg/kg/day	4 weeks
2,4,6-tris((Dimethylamino)-Methyl)Phenol	Dermal	nervous system	Not classified	Rat	NOAEL 125 mg/kg/day	4 weeks
2,4,6-tris((Dimethylamino)-Methyl)Phenol	Dermal	auditory system	Not classified	Rat	NOAEL 125 mg/kg/day	4 weeks
2,4,6-tris((Dimethylamino)-Methyl)Phenol	Dermal	hematopoietic system	Not classified	Rat	NOAEL 125 mg/kg/day	4 weeks
2,4,6-tris((Dimethylamino)-Methyl)Phenol	Dermal	eyes	Not classified	Rat	NOAEL 125 mg/kg/day	4 weeks
2,4,6-tris((Dimethylamino)-Methyl)Phenol	Ingestion	heart	Not classified	Rat	NOAEL 150 mg/kg/day	90 days
2,4,6-tris((Dimethylamino)-Methyl)Phenol	Ingestion	endocrine system	Not classified	Rat	NOAEL 150 mg/kg/day	90 days
2,4,6-tris((Dimethylamino)-Methyl)Phenol	Ingestion	hematopoietic system	Not classified	Rat	NOAEL 150 mg/kg/day	90 days
2,4,6-tris((Dimethylamino)-Methyl)Phenol	Ingestion	liver	Not classified	Rat	NOAEL 150 mg/kg/day	90 days
2,4,6-tris((Dimethylamino)-Methyl)Phenol	Ingestion	muscles	Not classified	Rat	NOAEL 150 mg/kg/day	90 days
2,4,6-tris((Dimethylamino)-Methyl)Phenol	Ingestion	nervous system	Not classified	Rat	NOAEL 150 mg/kg/day	90 days
2,4,6-tris((Dimethylamino)-Methyl)Phenol	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 150 mg/kg/day	90 days
2,4,6-tris((Dimethylamino)-Methyl)Phenol	Ingestion	respiratory system	Not classified	Rat	NOAEL 150 mg/kg/day	90 days
2,4,6-tris((Dimethylamino)-Methyl)Phenol	Ingestion	vascular system	Not classified	Rat	NOAEL 150 mg/kg/day	90 days

2,4,6-tris((Dimethylamino)-Methyl)Phenol	Ingestion	auditory system	Not classified	Rat	NOAEL 150 mg/kg/day	90 days
2,4,6-tris((Dimethylamino)-Methyl)Phenol	Ingestion	skin	Not classified	Rat	NOAEL 150 mg/kg/day	90 days
2,4,6-tris((Dimethylamino)-Methyl)Phenol	Ingestion	gastrointestinal tract	Not classified	Rat	NOAEL 150 mg/kg/day	90 days
2,4,6-tris((Dimethylamino)-Methyl)Phenol	Ingestion	bone, teeth, nails, and/or hair	Not classified	Rat	NOAEL 150 mg/kg/day	90 days
2,4,6-tris((Dimethylamino)-Methyl)Phenol	Ingestion	immune system	Not classified	Rat	NOAEL 150 mg/kg/day	90 days
2,4,6-tris((Dimethylamino)-Methyl)Phenol	Ingestion	eyes	Not classified	Rat	NOAEL 150 mg/kg/day	90 days

**Aspiration Hazard**

For the component/components, either no data are currently available or the data are not sufficient for classification.

**Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.**

**SECTION 12: Ecological information**

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. Additional information leading to material classification in Section 2 is available upon request. In addition, environmental fate and effects data on ingredients may not be reflected in this section because an ingredient is present below the threshold for labeling, an ingredient is not expected to be available for exposure, or the data is considered not relevant to the material as a whole.

**12.1. Toxicity**

**Acute aquatic hazard:**

Not acutely toxic to aquatic life by GHS criteria.

**Chronic aquatic hazard:**

Not chronically toxic to aquatic life by GHS criteria.

No product test data available

Material	Cas #	Organism	Type	Exposure	Test Endpoint	Test Result
Modified Epoxy Resin (NJTS Reg. No. 04499600-6840)	Trade Secret	N/A	Data not available or insufficient for classification	N/A	N/A	N/A
4,7,10-Trioxatridecane-1,13-Diamine	4246-51-9	Bacteria	Experimental	17 hours	EC50	4,000 mg/l
4,7,10-Trioxatridecane-1,13-Diamine	4246-51-9	Golden Orfe	Experimental	96 hours	LC50	>1,000 mg/l
4,7,10-Trioxatridecane-1,13-Diamine	4246-51-9	Green algae	Experimental	72 hours	EC50	>500 mg/l
4,7,10-Trioxatridecane-1,13-Diamine	4246-51-9	Water flea	Experimental	48 hours	EC50	218.16 mg/l
4,7,10-Trioxatridecane-	4246-51-9	Green algae	Experimental	72 hours	EC10	5.4 mg/l

**3M™ Scotch-Weld™ Epoxy Adhesive DP460NS Off-White. Part A**

1,13-Diamine						
2,4,6-tris((Dimethylamino)-Methyl)Phenol	90-72-2	N/A	Experimental	96 hours	LC50	718 mg/l
2,4,6-tris((Dimethylamino)-Methyl)Phenol	90-72-2	Common Carp	Experimental	96 hours	LC50	>100 mg/l
2,4,6-tris((Dimethylamino)-Methyl)Phenol	90-72-2	Green algae	Experimental	72 hours	EC50	46.7 mg/l
2,4,6-tris((Dimethylamino)-Methyl)Phenol	90-72-2	Water flea	Experimental	48 hours	EC50	>100 mg/l
2,4,6-tris((Dimethylamino)-Methyl)Phenol	90-72-2	Green algae	Experimental	72 hours	NOEC	6.44 mg/l
Amorphous Silica	67762-90-7	N/A	Data not available or insufficient for classification	N/A	N/A	N/A

**12.2. Persistence and degradability**

Material	CAS No.	Test Type	Duration	Study Type	Test Result	Protocol
Modified Epoxy Resin (NJTS Reg. No. 04499600-6840)	Trade Secret	Data not available or insufficient	N/A	N/A	N/A	N/A
4,7,10-Trioxatridecane-1,13-Diamine	4246-51-9	Experimental Biodegradation	25 days	Carbon dioxide evolution	-8 %CO <sub>2</sub> evolution/THCO <sub>2</sub> evolution	OECD 301B - Mod. Sturm or CO <sub>2</sub>
4,7,10-Trioxatridecane-1,13-Diamine	4246-51-9	Estimated Photolysis		Photolytic half-life (in air)	2.96 hours (t 1/2)	
2,4,6-tris((Dimethylamino)-Methyl)Phenol	90-72-2	Experimental Biodegradation	28 days	Biological Oxygen Demand	4 %BOD/ThOD	OECD 301D - Closed Bottle Test
Amorphous Silica	67762-90-7	Data not available or insufficient	N/A	N/A	N/A	N/A

**12.3. Bioaccumulative potential**

Material	CAS No.	Test Type	Duration	Study Type	Test Result	Protocol
Modified Epoxy Resin (NJTS Reg. No. 04499600-6840)	Trade Secret	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
4,7,10-Trioxatridecane-1,13-Diamine	4246-51-9	Experimental Bioconcentration		Log of Octanol/H <sub>2</sub> O part. coeff	-1.25	
2,4,6-tris((Dimethylamino)-Methyl)Phenol	90-72-2	Experimental Bioconcentration		Log of Octanol/H <sub>2</sub> O part. coeff	-0.66	830.7550 Part.Coeff Shake Flask
Amorphous Silica	67762-90-7	Data not available or insufficient for classification	N/A	N/A	N/A	N/A

**12.4. Mobility in soil**

Please contact manufacturer for more details

**12.5 Other adverse effects**

No information available

## SECTION 13: Disposal considerations

### 13.1. Disposal methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Combustion products will include halogen acid (HCl/HF/HBr). Facility must be capable of handling halogenated materials. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

## SECTION 14: Transport Information

### Marine Transport (IMDG)

**UN Number:**UN2735

**Proper Shipping Name:**AMINES, LIQUID, CORROSIVE, N.O.S.

**Technical Name:**(4, 7, 10-trioxatridecane-1, 13-diamine)

**Hazard Class/Division:**8

**Subsidiary Risk:**None assigned.

**Packing Group:**II

**Limited Quantity:**None assigned.

**Marine Pollutant:** None assigned.

**Marine Pollutant Technical Name:** None assigned.

**Other Dangerous Goods Descriptions:**

None assigned.

### Air Transport (IATA)

**UN Number:**UN2735

**Proper Shipping Name:**AMINES, LIQUID, CORROSIVE, N.O.S.

**Technical Name:**(4, 7, 10-trioxatridecane-1, 13-diamine)

**Hazard Class/Division:**8

**Subsidiary Risk:**None assigned.

**Packing Group:**II

**Limited Quantity:**None assigned.

**Marine Pollutant:** None assigned.

**Marine Pollutant Technical Name:** None assigned.

**Other Dangerous Goods Descriptions:**

None assigned.

Transportation classifications are provided as a customer service. As for shipping, YOU remain responsible for complying with all applicable laws and regulations, including proper transportation classification and packaging. 3M's transportation classifications are based on product formulation, packaging, 3M policies and 3M's understanding of applicable current regulations. 3M does not guarantee the accuracy of this classification information. This information applies only to transportation classification and not the packaging, labeling or marking requirements. The above information is only for reference. If you are shipping by air or ocean, YOU are advised to check & meet applicable regulatory requirements.

## SECTION 15: Regulatory information

### 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

**Global inventory status**

Contact 3M for more information. The components of this material are in compliance with the provisions of Philippines RA 6969 requirements. Certain restrictions may apply. Contact the selling division for additional information. This product complies with Measures on Environmental Management of New Chemical Substances. All ingredients are listed on or exempt from on China IECSC inventory. The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

**SECTION 16: Other information**

**Revision information:**

No revision information

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications.

**3M Philippines SDSs are available at [www.3m.com/ph](http://www.3m.com/ph)**



## Safety Data Sheet

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This Safety Data Sheet has been prepared in accordance with the DENR Administrative Order No. 2015-09 Rules and Procedures for the Implementation of the Globally Harmonized System of Classification and Labelling of Chemicals (GHS) in Preparation of Safety Data Sheet (SDS) and Labelling Requirements of Toxic Chemical Substances.

### SECTION 1: Identification

#### 1.1. Product identifier

3M™ Scotch-Weld™ Epoxy Adhesive DP460NS Off-White, Part B or Epoxy Adhesive 460NS Off-White, Part B

#### 1.2. Recommended use and restrictions on use

##### Recommended use

Part B of 2 part adhesive system., Structural adhesive

For Industrial or Professional use only

#### 1.3. Supplier's details

**ADDRESS:** 3M Philippines, Inc., 18th Floor, Bonifacio Stopover Corporate Center, 31st Street corner, 2nd Avenue, Bonifacio Global City, Taguig City, 1635 Philippines

**Telephone:** +632 827 11680

**E Mail:** [mcvillalva@mmm.com](mailto:mcvillalva@mmm.com)

**Website:** [www.3m.com/ph](http://www.3m.com/ph)

#### 1.4. Emergency telephone number

+632 827 11680

### SECTION 2: Hazard identification

#### 2.1. Classification of the substance or mixture

Serious Eye Damage/Irritation: Category 2B.

Skin Sensitizer: Category 1.

Chronic Aquatic Toxicity: Category 2.

#### 2.2. Label elements

##### Signal word

Warning

##### Symbols

Exclamation mark | Environment |

##### Pictograms



**Hazard statements**

H320 Causes eye irritation.  
 H317 May cause an allergic skin reaction.  
 H411 Toxic to aquatic life with long lasting effects.

**Precautionary statements**

**Prevention:**

P273 Avoid release to the environment.  
 P280E Wear protective gloves.

**Response:**

P333 + P313 If skin irritation or rash occurs: Get medical attention.

**Disposal:**

P501 Dispose of contents and container in accordance with applicable local, regional, national, and international regulations.

**2.3. Other hazards**

None known

**SECTION 3: Composition/information on ingredients**

Ingredient	C.A.S. No.	% by Wt
Epoxy Resin	25068-38-6	70 - 96
Acrylic Polymer	Trade Secret	< 20
Amorphous Silica	67762-90-7	1 - 5
3-(trimethoxysilyl)propyl glycidyl ether	2530-83-8	<= 0.5

**SECTION 4: First aid measures**

**4.1. Description of first aid measures**

**Inhalation:**

Remove person to fresh air. If you feel unwell, get medical attention.

**Skin Contact:**

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

**Eye Contact:**

Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

**If Swallowed:**

Rinse mouth. If you feel unwell, get medical attention.

**4.2. Most important symptoms and effects, both acute and delayed**

Allergic skin reaction (redness, swelling, blistering, and itching).

**4.3. Indication of any immediate medical attention and special treatment required**

Not applicable

**SECTION 5: Fire-fighting measures**

**5.1. Suitable extinguishing media**

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

**5.2. Special hazards arising from the substance or mixture**

None inherent in this product.

**Hazardous Decomposition or By-Products**

**Substance**

Aldehydes  
Carbon monoxide  
Carbon dioxide  
Hydrogen Chloride

**Condition**

During Combustion  
During Combustion  
During Combustion  
During Combustion

**5.3. Special protective actions for fire-fighters**

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

**SECTION 6: Accidental release measures**

**6.1. Personal precautions, protective equipment and emergency procedures**

Use personal protective equipment based on the results of an exposure assessment. Refer to Section 8 for PPE recommendations. If anticipated exposure resulting from an accidental release exceeds the protective capabilities of the PPE listed in Section 8, or are unknown, select PPE that offers an appropriate level of protection. Consider the physical and chemical hazards of the material when doing so. Examples of PPE ensembles for emergency response could include wearing bunker gear for a release of flammable material; wearing chemical protective clothing if the spilled material is a corrosive, a sensitizer, a significant dermal irritant, or can be absorbed through the skin; or donning a positive pressure supplied-air respirator for chemicals with inhalation hazards. For information regarding physical and health hazards, refer to sections 2 and 11 of the SDS. Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice.

**6.2. Environmental precautions**

Avoid release to the environment. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water.

**6.3. Methods and material for containment and cleaning up**

Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

**SECTION 7: Handling and storage**

**7.1. Precautions for safe handling**

For industrial/occupational use only. Not for consumer sale or use. Avoid breathing dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after

handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.)

**7.2. Conditions for safe storage including any incompatibilities**

Store away from heat. Store away from oxidizing agents.

**SECTION 8: Exposure controls/personal protection**

**8.1. Control parameters**

**Occupational exposure limits**

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

<b>Ingredient</b>	<b>C.A.S. No.</b>	<b>Agency</b>	<b>Limit type</b>	<b>Additional Comments</b>
Silica: Crystalline: Amorphous, including natural diatomaceous earth	67762-90-7	Philippines OELs	TWA(8 hours):0.8 mg/m3	

ACGIH : American Conference of Governmental Industrial Hygienists  
 AIHA : American Industrial Hygiene Association  
 CMRG : Chemical Manufacturer's Recommended Guidelines  
 Philippines OELs : Philippines. Threshold Limit Values for Airborne Contaminants  
 TWA: Time-Weighted-Average  
 STEL: Short Term Exposure Limit  
 CEIL: Ceiling

**8.2. Exposure controls**

**8.2.1. Engineering controls**

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment.

**8.2.2. Personal protective equipment (PPE)**

**Eye/face protection**

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

- Safety Glasses with side shields
- Indirect Vented Goggles

**Skin/hand protection**

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended: Polymer laminate

If this product is used in a manner that presents a higher potential for exposure (e.g., spraying, high splash potential, etc.), then use of a protective apron may be necessary. See recommended glove material(s) for determining appropriate apron material(s). If a glove material is not available as an apron, polymer laminate is a suitable option.

**Respiratory protection**

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following

respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates

Half facepiece or full facepiece supplied-air respirator

For questions about suitability for a specific application, consult with your respirator manufacturer.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

Physical state	Liquid
Specific Physical Form:	Paste
Color	White
Odor	Mild Epoxy
Odor threshold	No Data Available
pH	Not Applicable
Melting point/Freezing point	Not Applicable
Boiling point/Initial boiling point/Boiling range	>=260 °C
Flash Point	248.9 °C [Test Method: Closed Cup]
Evaporation rate	Not Applicable
Flammability	Not Applicable
Flammable Limits(LEL)	Not Applicable
Flammable Limits(UEL)	Not Applicable
Vapor Pressure	Not Applicable
Relative Vapor Density	Not Applicable
Density	1.17 g/ml
Relative Density	1.17 [Ref Std: WATER=1]
Water solubility	Nil
Solubility- non-water	No Data Available
Partition coefficient: n-octanol/ water	No Data Available
Autoignition temperature	No Data Available
Decomposition temperature	No Data Available
Kinematic Viscosity	179,487 mm <sup>2</sup> /sec
Volatile Organic Compounds	No Data Available
Percent volatile	No Data Available
VOC Less H <sub>2</sub> O & Exempt Solvents	0 g/l [Test Method: calculated SCAQMD rule 443.1] [Details: when used as intended with Part A]
VOC Less H <sub>2</sub> O & Exempt Solvents	6 g/l [Test Method: calculated SCAQMD rule 443.1] [Details: as supplied]
VOC Less H <sub>2</sub> O & Exempt Solvents	0 % [Test Method: calculated SCAQMD rule 443.1] [Details: when used as intended with Part A]
Molecular weight	Not Applicable

Particle Characteristics	Not Applicable
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## SECTION 10: Stability and reactivity

### 10.1. Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

### 10.2. Chemical stability

Stable.

**10.3. Possibility of hazardous reactions**

Hazardous polymerization will not occur.

**10.4. Conditions to avoid**

Heat

**10.5. Incompatible materials**

Strong oxidizing agents

**10.6. Hazardous decomposition products**

<u>Substance</u>	<u>Condition</u>
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

**SECTION 11: Toxicological information**

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

**11.1. Information on Toxicological effects**

**Signs and Symptoms of Exposure**

Based on test data and/or information on the components, this material may produce the following health effects:

**Inhalation:**

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

**Skin Contact:**

Mild Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, and dryness. Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

**Eye Contact:**

Moderate Eye Irritation: Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

**Ingestion:**

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

**Toxicological Data**

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

**Acute Toxicity**

Name	Route	Species	Value
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
Epoxy Resin	Dermal	Rat	LD50 > 1,600 mg/kg
Epoxy Resin	Ingestion	Rat	LD50 > 1,000 mg/kg
Acrylic Polymer	Dermal	Rabbit	LD50 > 5,000 mg/kg
Acrylic Polymer	Ingestion	Rat	LD50 > 5,000 mg/kg
Amorphous Silica	Dermal	Rabbit	LD50 > 5,000 mg/kg

**3M™ Scotch-Weld™ Epoxy Adhesive DP460NS Off-White, Part B or Epoxy Adhesive 460NS Off-White, Part B**

Amorphous Silica	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.691 mg/l
Amorphous Silica	Ingestion	Rat	LD50 > 5,110 mg/kg
3-(trimethoxysilyl)propyl glycidyl ether	Dermal	Rabbit	LD50 4,000 mg/kg
3-(trimethoxysilyl)propyl glycidyl ether	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 5.3 mg/l
3-(trimethoxysilyl)propyl glycidyl ether	Ingestion	Rat	LD50 7,010 mg/kg

ATE = acute toxicity estimate

**Skin Corrosion/Irritation**

Name	Species	Value
Epoxy Resin	Rabbit	Mild irritant
Acrylic Polymer	Professional judgement	Minimal irritation
Amorphous Silica	Rabbit	No significant irritation
3-(trimethoxysilyl)propyl glycidyl ether	Rabbit	Mild irritant

**Serious Eye Damage/Irritation**

Name	Species	Value
Epoxy Resin	Rabbit	Moderate irritant
Acrylic Polymer	Professional judgement	Mild irritant
Amorphous Silica	Rabbit	No significant irritation
3-(trimethoxysilyl)propyl glycidyl ether	Rabbit	Corrosive

**Sensitization:**

**Skin Sensitization**

Name	Species	Value
Epoxy Resin	Human and animal	Sensitizing
Amorphous Silica	Human and animal	Not classified
3-(trimethoxysilyl)propyl glycidyl ether	Guinea pig	Not classified

**Respiratory Sensitization**

Name	Species	Value
Epoxy Resin	Human	Not classified

**Germ Cell Mutagenicity**

Name	Route	Value
Epoxy Resin	In vivo	Not mutagenic
Epoxy Resin	In Vitro	Some positive data exist, but the data are not sufficient for classification
Amorphous Silica	In Vitro	Not mutagenic
3-(trimethoxysilyl)propyl glycidyl ether	In Vitro	Some positive data exist, but the data are not sufficient for classification
3-(trimethoxysilyl)propyl glycidyl ether	In vivo	Some positive data exist, but the data are not

		sufficient for classification
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**Carcinogenicity**

Name	Route	Species	Value
Epoxy Resin	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification
Amorphous Silica	Not Specified	Mouse	Some positive data exist, but the data are not sufficient for classification
3-(trimethoxysilyl)propyl glycidyl ether	Dermal	Mouse	Not carcinogenic

**Reproductive Toxicity**

**Reproductive and/or Developmental Effects**

Name	Route	Value	Species	Test Result	Exposure Duration
Epoxy Resin	Ingestion	Not classified for female reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
Epoxy Resin	Ingestion	Not classified for male reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
Epoxy Resin	Dermal	Not classified for development	Rabbit	NOAEL 300 mg/kg/day	during organogenesis
Epoxy Resin	Ingestion	Not classified for development	Rat	NOAEL 750 mg/kg/day	2 generation
Amorphous Silica	Ingestion	Not classified for female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
Amorphous Silica	Ingestion	Not classified for male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
Amorphous Silica	Ingestion	Not classified for development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis
3-(trimethoxysilyl)propyl glycidyl ether	Ingestion	Not classified for female reproduction	Rat	NOAEL 1,000 mg/kg/day	1 generation
3-(trimethoxysilyl)propyl glycidyl ether	Ingestion	Not classified for male reproduction	Rat	NOAEL 1,000 mg/kg/day	1 generation
3-(trimethoxysilyl)propyl glycidyl ether	Ingestion	Not classified for development	Rat	NOAEL 3,000 mg/kg/day	during organogenesis

**Target Organ(s)**

**Specific Target Organ Toxicity - single exposure**

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Epoxy Resin	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	

**Specific Target Organ Toxicity - repeated exposure**

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Epoxy Resin	Dermal	liver	Not classified	Rat	NOAEL 1,000 mg/kg/day	2 years
Epoxy Resin	Dermal	nervous system	Not classified	Rat	NOAEL 1,000 mg/kg/day	13 weeks
Epoxy Resin	Ingestion	auditory system	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
Epoxy Resin	Ingestion	heart	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days

**3M™ Scotch-Weld™ Epoxy Adhesive DP460NS Off-White, Part B or Epoxy Adhesive 460NS Off-White, Part B**

Epoxy Resin	Ingestion	endocrine system	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
Epoxy Resin	Ingestion	hematopoietic system	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
Epoxy Resin	Ingestion	liver	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
Epoxy Resin	Ingestion	eyes	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
Epoxy Resin	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
Amorphous Silica	Inhalation	respiratory system	Not classified	Human	NOAEL Not available	occupational exposure
Amorphous Silica	Inhalation	silicosis	Not classified	Human	NOAEL Not available	occupational exposure
3-(trimethoxysilyl)propyl glycidyl ether	Ingestion	heart	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
3-(trimethoxysilyl)propyl glycidyl ether	Ingestion	endocrine system	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
3-(trimethoxysilyl)propyl glycidyl ether	Ingestion	bone, teeth, nails, and/or hair	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
3-(trimethoxysilyl)propyl glycidyl ether	Ingestion	hematopoietic system	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
3-(trimethoxysilyl)propyl glycidyl ether	Ingestion	liver	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
3-(trimethoxysilyl)propyl glycidyl ether	Ingestion	immune system	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
3-(trimethoxysilyl)propyl glycidyl ether	Ingestion	nervous system	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
3-(trimethoxysilyl)propyl glycidyl ether	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
3-(trimethoxysilyl)propyl glycidyl ether	Ingestion	respiratory system	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days

**Aspiration Hazard**

For the component/components, either no data are currently available or the data are not sufficient for classification.

**Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.**

**SECTION 12: Ecological information**

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. Additional information leading to material classification in Section 2 is available upon request. In addition, environmental fate and effects data on ingredients may not be reflected in this section because an ingredient is present below the threshold for labeling, an ingredient is not expected to be available for exposure, or the data is considered not relevant to the material as a whole.

**12.1. Toxicity**

**Chronic aquatic hazard:**

**3M™ Scotch-Weld™ Epoxy Adhesive DP460NS Off-White, Part B or Epoxy Adhesive 460NS Off-White, Part B**

GHS Chronic 2: Toxic to aquatic life with long lasting effects

No product test data available

Material	Cas #	Organism	Type	Exposure	Test Endpoint	Test Result
Epoxy Resin	25068-38-6	Activated sludge	Estimated	3 hours	IC50	>100 mg/l
Epoxy Resin	25068-38-6	Green algae	Estimated	72 hours	EC50	>11 mg/l
Epoxy Resin	25068-38-6	Rainbow Trout	Estimated	96 hours	LC50	2 mg/l
Epoxy Resin	25068-38-6	Water flea	Estimated	48 hours	EC50	1.8 mg/l
Epoxy Resin	25068-38-6	Green algae	Estimated	72 hours	NOEC	4.2 mg/l
Epoxy Resin	25068-38-6	Water flea	Estimated	21 days	NOEC	0.3 mg/l
Acrylic Polymer	Trade Secret	N/A	Data not available or insufficient for classification	N/A	N/A	N/A
Amorphous Silica	67762-90-7	N/A	Data not available or insufficient for classification	N/A	N/A	N/A
3-(trimethoxysilyl)propyl glycidyl ether	2530-83-8	Common Carp	Experimental	96 hours	LC50	55 mg/l
3-(trimethoxysilyl)propyl glycidyl ether	2530-83-8	Green algae	Experimental	96 hours	ErC50	350 mg/l
3-(trimethoxysilyl)propyl glycidyl ether	2530-83-8	Invertebrate	Experimental	48 hours	LC50	324 mg/l
3-(trimethoxysilyl)propyl glycidyl ether	2530-83-8	Green algae	Experimental	96 hours	NOEC	130 mg/l
3-(trimethoxysilyl)propyl glycidyl ether	2530-83-8	Water flea	Experimental	21 days	NOEC	100 mg/l
3-(trimethoxysilyl)propyl glycidyl ether	2530-83-8	Activated sludge	Experimental	3 hours	EC50	>100 mg/l

**12.2. Persistence and degradability**

Material	CAS No.	Test Type	Duration	Study Type	Test Result	Protocol
Epoxy Resin	25068-38-6	Estimated Biodegradation	28 days	Biological Oxygen Demand	5 %BOD/COD	OECD 301F - Manometric Respiro
Epoxy Resin	25068-38-6	Estimated Hydrolysis		Hydrolytic half-life	117 hours (t 1/2)	
Acrylic Polymer	Trade Secret	Data not available - insufficient	N/A	N/A	N/A	N/A
Amorphous Silica	67762-90-7	Data not available - insufficient	N/A	N/A	N/A	N/A
3-(trimethoxysilyl)propyl glycidyl ether	2530-83-8	Experimental Biodegradation	28 days	Dissolv. Organic Carbon Deplet	37 %removal of DOC	EC C.4.A. DOC Die-Away Test
3-(trimethoxysilyl)propyl glycidyl ether	2530-83-8	Experimental Hydrolysis		Hydrolytic half-life (pH 7)	6.5 hours (t 1/2)	OECD 111 Hydrolysis func of pH

**12.3. Bioaccumulative potential**

Material	CAS No.	Test Type	Duration	Study Type	Test Result	Protocol
Epoxy Resin	25068-38-6	Estimated Bioconcentration		Log of Octanol/H2O part. coeff	3.242	

Acrylic Polymer	Trade Secret	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Amorphous Silica	67762-90-7	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
3-(trimethoxysilyl)propyl glycidyl ether	2530-83-8	Experimental Bioconcentration		Log of Octanol/H <sub>2</sub> O part. coeff	0.5	Episuite™

**12.4. Mobility in soil**

Please contact manufacturer for more details

**12.5 Other adverse effects**

No information available

**SECTION 13: Disposal considerations**

**13.1. Disposal methods**

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Combustion products will include halogen acid (HCl/HF/HBr). Facility must be capable of handling halogenated materials. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

**SECTION 14: Transport Information**

**Marine Transport (IMDG)**

**UN Number:**UN3082

**Proper Shipping Name:**ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.

**Technical Name:**Epoxy Resin

**Hazard Class/Division:**9

**Subsidiary Risk:**None assigned.

**Packing Group:**III

**Limited Quantity:**None assigned.

**Marine Pollutant:** Yes

**Marine Pollutant Technical Name:** None assigned.

**Other Dangerous Goods Descriptions:**

None assigned.

**Air Transport (IATA)**

**UN Number:**UN3082

**Proper Shipping Name:**ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.

**Technical Name:**Epoxy Resin

**Hazard Class/Division:**9

**Subsidiary Risk:**None assigned.

**Packing Group:**III

**Limited Quantity:**None assigned.

**Marine Pollutant:** Yes

**Marine Pollutant Technical Name:** None assigned.

**Other Dangerous Goods Descriptions:**

None assigned.

Transportation classifications are provided as a customer service. As for shipping, YOU remain responsible for complying with all applicable laws and regulations, including proper transportation classification and packaging. 3M's transportation classifications are based on product formulation, packaging, 3M policies and 3M's understanding of applicable current regulations. 3M does not guarantee the accuracy of this classification information. This information applies only to transportation classification and not the packaging, labeling or marking requirements. The above information is only for reference. If you are shipping by air or ocean, YOU are advised to check & meet applicable regulatory requirements.

## **SECTION 15: Regulatory information**

### **15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture**

#### **Global inventory status**

Contact 3M for more information. The components of this material are in compliance with the provisions of the Korea Chemical Control Act. Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Australia National Industrial Chemical Notification and Assessment Scheme (NICNAS). Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Japan Chemical Substance Control Law. Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Philippines RA 6969 requirements. Certain restrictions may apply. Contact the selling division for additional information. The components of this product are in compliance with the new substance notification requirements of CEPA. This product complies with Measures on Environmental Management of New Chemical Substances. All ingredients are listed on or exempt from on China IECSC inventory. The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

## **SECTION 16: Other information**

#### **Revision information:**

No revision information

**DISCLAIMER:** The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications.

**3M Philippines SDSs are available at [www.3m.com/ph](http://www.3m.com/ph)**