



Safety Data Sheet

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This Safety Data Sheet has been prepared in accordance with the REACH Regulation (1907/2006), as amended for GB.

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

3M™ Scotch-Weld™ Composite Surfacing Film AF 536 (without Copper screen)

Product Identification Numbers

UU-0110-1819-7	UU-0111-1029-1	UU-0126-6135-9
7100233873	7100244338	7100327775

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses

Product, Industrial use.

1.3. Details of the supplier of the safety data sheet

Address:	3M United Kingdom PLC, 3M Centre, Cain Road, Bracknell, Berkshire, RG12 8HT.
Telephone:	+44 (0)1344 858 000
E Mail:	ner-productstewardship@mmm.com
Website:	www.3M.com/uk

1.4. Emergency telephone number

+44 (0)1344 858 000

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture

The retained CLP Regulation (EU) No 1272/2008 as amended for Great Britain

The health and environmental classifications of this material have been derived using the calculation method, except in cases where test data are available or the physical form impacts classification. Classification(s) based on test data or physical form are noted below, if applicable.

The eye damage/irritation classification is not applied due to the nature of this product (adhesive film).

CLASSIFICATION:

Skin Corrosion/Irritation, Category 2 - Skin Irrit. 2; H315

Skin Sensitization, Category 1 - Skin Sens. 1; H317

Germ Cell Mutagenicity, Category 2 - Muta. 2; H341

Hazardous to the Aquatic Environment (Chronic), Category 2 - Aquatic Chronic 2; H411

For full text of H phrases, see Section 16.

2.2. Label elements**The retained CLP Regulation (EU) No 1272/2008 as amended for Great Britain****SIGNAL WORD**

WARNING.

Symbols

GHS07 (Exclamation mark) |GHS08 (Health Hazard) |GHS09 (Environment) |

Pictograms

Ingredient	CAS Nbr	EC No.	% by Wt
bis-[4-(2,3-epoxipropoxy)phenyl]propane	1675-54-3	216-823-5	25 - 50
Oxirane, 2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bis-, polymer with 1,1'-methylenebis[isocyanatobenzene]	60684-77-7		15 - 30
Bisphenol A - epichlorhydrin - formaldehyde copolymer	28906-96-9		7 - 13
Benzenamine, 4,4'-methylenebis-, polymer with (chloromethyl)oxirane	28390-91-2	500-062-3	1 - 5
Adipohydrazide	1071-93-8	213-999-5	<= 1

HAZARD STATEMENTS:

H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H341	Suspected of causing genetic defects.
H411	Toxic to aquatic life with long lasting effects.

PRECAUTIONARY STATEMENTS**Prevention:**

P273	Avoid release to the environment.
P280E	Wear protective gloves.

Response:

P333 + P313	If skin irritation or rash occurs: Get medical advice/attention.
P391	Collect spillage.

Contains 47% of components with unknown hazards to the aquatic environment.

2.3. Other hazards

Persons previously sensitised to amines may develop a cross-sensitisation reaction to certain other amines. Persons previously sensitised to isocyanates may develop a cross-sensitisation reaction to other isocyanates. This material does not contain any substances that are assessed to be a PBT or vPvB

SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Ingredient	Identifier(s)	%	Classification according to Regulation (EC) No. 1272/2008 [CLP], as amended for GB
bis-[4-(2,3-epoxipropoxy)phenyl]propane	(CAS-No.) 1675-54-3 (EC-No.) 216-823-5	25 - 50	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317 Aquatic Chronic 2, H411
Oxirane, 2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bis-, polymer with 1,1'-methylenebis[isocyanatobenzene]	(CAS-No.) 60684-77-7	15 - 30	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317
Oxide glass chemicals	(CAS-No.) 65997-17-3 (EC-No.) 266-046-0	5 - 15	Substance with a national occupational exposure limit
Bisphenol A - epichlorhydrin - formaldehyde copolymer	(CAS-No.) 28906-96-9	7 - 13	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317
FIBERGLASS	None	1 - 10	Substance not classified as hazardous
Flexiblizer	Trade Secret	0.1 - 10	Substance not classified as hazardous
Curative 1	Trade Secret	1 - 5	Substance not classified as hazardous
Benzenamine, 4,4'-methylenebis-, polymer with (chloromethyl)oxirane	(CAS-No.) 28390-91-2 (EC-No.) 500-062-3	1 - 5	Aquatic Chronic 2, H411 Skin Sens. 1, H317 Muta. 2, H341
Filler	Trade Secret	1 - 5	Substance with a national occupational exposure limit
Curative 2	Trade Secret	0.5 - 1.5	Substance not classified as hazardous
Adipohydrazide	(CAS-No.) 1071-93-8 (EC-No.) 213-999-5	<= 1	Aquatic Chronic 2, H411 Skin Sens. 1B, H317
butanone	(CAS-No.) 78-93-3 (EC-No.) 201-159-0	<= 1	Flam. Liq. 2, H225 Eye Irrit. 2, H319 STOT SE 3, H336 EUH066
PENTAN-2-ONE	(CAS-No.) 107-87-9 (EC-No.) 203-528-1	<= 1	Flam. Liq. 2, H225 Acute Tox. 4, H302 Eye Irrit. 2, H319
4-methylpentan-2-one	(CAS-No.) 108-10-1 (EC-No.) 203-550-1	< 1	Flam. Liq. 2, H225 Acute Tox. 4, H332(LC50 = 11 mg/l **ATE values per GB MCL**) Eye Irrit. 2, H319

3M™ Scotch-Weld™ Composite Surfacing Film AF 536 (without Copper screen)

			Carc. 2, H351 STOT SE 3, H336 EUH066
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Please see section 16 for the full text of any H statements referred to in this section

Specific Concentration Limits

Ingredient	Identifier(s)	Specific Concentration Limits
bis-[4-(2,3-epoxipropoxy)phenyl]propane	(CAS-No.) 1675-54-3 (EC-No.) 216-823-5	(C >= 5%) Skin Irrit. 2, H315 (C >= 5%) Eye Irrit. 2, H319

For information on ingredient occupational exposure limits or PBT or vPvB status, see sections 8 and 12 of this SDS

SECTION 4: First aid measures**4.1. Description of first aid measures****Inhalation**

Remove person to fresh air. If you feel unwell, get medical attention.

Skin contact

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye contact

Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

If swallowed

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

The most important symptoms and effects based on the GB CLP classification include:

Irritation to the skin (localized redness, swelling, itching, and dryness). Allergic skin reaction (redness, swelling, blistering, and itching).

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures**5.1. Extinguishing media**

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture

None inherent in this product.

Hazardous Decomposition or By-Products**Substance**

Aldehydes.

Carbon monoxide

Condition

During combustion.

During combustion.

Carbon dioxide.
Hydrogen Chloride
Hydrogen cyanide.
Ammonia
Oxides of nitrogen.
Phosgene

During combustion.
During combustion.
During combustion.
During combustion.
During combustion.
During combustion.

5.3. Advice for fire-fighters

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Ventilate the area with fresh air. Use personal protective equipment based on the results of an exposure assessment. Refer to Section 8 for PPE recommendations. If anticipated exposure resulting from an accidental release exceeds the protective capabilities of the PPE listed in Section 8, or are unknown, select PPE that offers an appropriate level of protection. Consider the physical and chemical hazards of the material when doing so. Examples of PPE ensembles for emergency response could include wearing bunker gear for a release of flammable material; wearing chemical protective clothing if the spilled material is a corrosive, a sensitizer, a significant dermal irritant, or can be absorbed through the skin; or donning a positive pressure supplied-air respirator for chemicals with inhalation hazards. For information regarding physical and health hazards, refer to sections 2 and 11 of the SDS.

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue. Seal the container. Dispose of collected material as soon as possible.

6.4. Reference to other sections

Refer to Section 8 and Section 13 for more information

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Do not handle until all safety precautions have been read and understood. Avoid breathing dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Use personal protective equipment (eg. gloves, respirators...) as required.

7.2. Conditions for safe storage including any incompatibilities

Store away from heat. Store away from amines.

7.3. Specific end use(s)

See information in Section 7.1 and 7.2 for handling and storage recommendations. See Section 8 for exposure controls and personal protection recommendations.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available

for the component.

Ingredient	CAS Nbr	Agency	Limit type	Additional comments
PENTAN-2-ONE	107-87-9	UK HSE	TWA:716 mg/m ³ (200 ppm);STEL:895 mg/m ³ (250 ppm)	
4-methylpentan-2-one	108-10-1	UK HSE	TWA:208 mg/m ³ (50 ppm);STEL:416 mg/m ³ (100 ppm)	SKIN
Dust, inhalable dust	65997-17-3	UK HSE	TWA(as respirable dust):4 mg/m ³ ;TWA(as inhalable dust):10 mg/m ³	
Oxide glass chemicals	65997-17-3	Manufacturer determined	TWA(as non-fibrous, respirable)(8 hours):3 mg/m ³ ;TWA(as non-fibrous, inhalable fraction)(8 hours):10 mg/m ³	
butanone	78-93-3	UK HSE	TWA: 600 mg/m ³ (200 ppm); STEL: 899 mg/m ³ (300 ppm)	SKIN
Filler	Trade Secret	UK HSE	TWA(as respirable dust):2.4 mg/m ³ ;TWA(as inhalable dust):6 mg/m ³	

UK HSE : UK Health and Safety Commission

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

Biological limit values

Ingredient	CAS Nbr	Agency	Determinant	Biological Specimen	Sampling Time	Value	Additional comments
4-methylpentan-2-one	108-10-1	UK EH40 BMGVs	4-Methyl pentan-2-one	Urine	EOS	20 umol/L	
butanone	78-93-3	UK EH40 BMGVs	Butan-2-one	Urine	EOS	70 umol/L	

UK EH40 BMGVs : UK. EH40 Biological Monitoring Guidance Values (BMGVs)

EOS: End of shift.

8.2. Exposure controls

8.2.1. Engineering controls

Provide ventilated enclosure for heat curing. Curing enclosures must be exhausted to outdoors or to a suitable emission control device. Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

None required.

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended:

Material	Thickness (mm)	Breakthrough Time
Polymer laminate	No data available	No data available

Applicable Norms/Standards

Use gloves tested to EN 374

If this product is used in a manner that presents a higher potential for exposure (e.g., spraying, high splash potential, etc.), then use of a protective apron may be necessary. See recommended glove material(s) for determining appropriate apron material(s). If a glove material is not available as an apron, polymer laminate is a suitable option.

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

- Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates
- Half facepiece or full facepiece supplied-air respirator

For questions about suitability for a specific application, consult with your respirator manufacturer.

Applicable Norms/Standards

Use a respirator conforming to EN 140 or EN 136

Use a respirator conforming to EN 140 or EN 136: filter types A & P

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Solid.
Specific Physical Form:	Film
Colour	Beige
Odor	Low Epoxy
Odour threshold	No data available.
Melting point/freezing point	No data available.
Boiling point/boiling range	Not applicable.
Flammability	Not applicable.
Flammable Limits(LEL)	Not applicable.
Flammable Limits(UEL)	Not applicable.
Flash point	No flash point
Autoignition temperature	Not applicable.
Decomposition temperature	No data available.
pH	substance/mixture is non-soluble (in water)
Kinematic Viscosity	No data available.
Water solubility	Nil
Solubility- non-water	Not applicable.
Partition coefficient: n-octanol/water	No data available.
Vapour pressure	Not applicable.
Density	Not applicable.
Relative density	No data available.
Relative Vapour Density	Not applicable.
Particle Characteristics	

Primary particle dia-median	2.5 - 50 nm (<i>Filler</i>)
Shape of Primary particle	Spherical (<i>Filler</i>)
Specific surface area	Coated particle properties: hydrophobic. Surface treatment/coatings: yes. (<i>Filler</i>)

9.2. Other information

9.2.2 Other safety characteristics

EU Volatile Organic Compounds	<i>No data available.</i>
Evaporation rate	<i>Not applicable.</i>
Molecular weight	<i>No data available.</i>
Percent volatile	<i>No data available.</i>

SECTION 10: Stability and reactivity

10.1 Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section

10.2 Chemical stability

Stable.

10.3 Possibility of hazardous reactions

Hazardous polymerisation will not occur.

10.4 Conditions to avoid

Heat.

10.5 Incompatible materials

Amines.

10.6 Hazardous decomposition products

<u>Substance</u>	<u>Condition</u>
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not agree with the material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 11 are based on UN GHS calculation rules and classifications derived from 3M assessments.

11.1. Information on hazard classes as defined in the retained CLP Regulation (EU) No 1272/2008, as amended for Great Britain.

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation

Respiratory tract irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain. May cause additional health effects (see below).

Skin contact

Skin Irritation: Signs/symptoms may include localised redness, swelling, itching, dryness, cracking, blistering, and pain.
 Allergic skin reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye contact

Contact with the eyes during product use is not expected to result in significant irritation.

Ingestion

Physical Blockage: Signs/symptoms may include cramping, abdominal pain, and constipation. Gastrointestinal irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhoea.

Additional Health Effects:

Genotoxicity:

Genotoxicity and Mutagenicity: May interact with genetic material and possibly alter gene expression.

Carcinogenicity:

Contains a chemical or chemicals which can cause cancer.

Additional information:

Persons previously sensitised to amines may develop a cross-sensitisation reaction to certain other amines. Persons previously sensitised to isocyanates may develop a cross-sensitisation reaction to other isocyanates.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Inhalation-Dust/Mist(4 hr)		No data available; calculated ATE >12.5 mg/l
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
bis-[4-(2,3-epoxipropoxy)phenyl]propane	Dermal	Rat	LD50 > 1,600 mg/kg
bis-[4-(2,3-epoxipropoxy)phenyl]propane	Ingestion	Rat	LD50 > 1,000 mg/kg
Oxirane, 2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bis-, polymer with 1,1'-methylenebis[isocyanatobenzene]	Dermal	Professional judgement	LD50 estimated to be > 5,000 mg/kg
Oxirane, 2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bis-, polymer with 1,1'-methylenebis[isocyanatobenzene]	Inhalation-Dust/Mist	Professional judgement	LC50 estimated to be > 12.5 mg/l
Oxirane, 2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bis-, polymer with 1,1'-methylenebis[isocyanatobenzene]	Ingestion	Professional judgement	LD50 estimated to be > 5,000 mg/kg
Oxide glass chemicals	Dermal		LD50 estimated to be > 5,000 mg/kg
Oxide glass chemicals	Ingestion		LD50 estimated to be 2,000 - 5,000 mg/kg
Bisphenol A - epichlorhydrin - formaldehyde copolymer	Dermal	Rat	LD50 > 2,000 mg/kg
Bisphenol A - epichlorhydrin - formaldehyde copolymer	Ingestion	Rat	LD50 > 2,000 mg/kg
Flexibilizer	Dermal	Rabbit	LD50 > 5,000 mg/kg
Flexibilizer	Ingestion	Rat	LD50 > 5,000 mg/kg
Benzenamine, 4,4'-methylenebis-, polymer with (chloromethyl)oxirane	Dermal	Rabbit	LD50 > 3,000 mg/kg
Benzenamine, 4,4'-methylenebis-, polymer with (chloromethyl)oxirane	Ingestion	Rat	LD50 > 5,000 mg/kg
Curative 1	Dermal	Rabbit	LD50 > 10,000 mg/kg
Curative 1	Ingestion	Rat	LD50 > 30,000 mg/kg
Filler	Dermal	Rabbit	LD50 > 5,000 mg/kg

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Filler	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.691 mg/l
Filler	Ingestion	Rat	LD50 > 5,110 mg/kg
PENTAN-2-ONE	Inhalation-Vapour (4 hours)	Rat	LC50 > 25.5 mg/l
PENTAN-2-ONE	Ingestion	Rat	LD50 1,600 mg/kg
butanone	Dermal	Rabbit	LD50 > 8,050 mg/kg
butanone	Inhalation-Vapour (4 hours)	Rat	LC50 34.5 mg/l
butanone	Ingestion	Rat	LD50 2,737 mg/kg
Curative 2	Dermal	Rat	LD50 > 2,000 mg/kg
Curative 2	Ingestion	Rat	LD50 > 2,000 mg/kg
Adipohydrazide	Ingestion	Mouse	LD50 > 5,000 mg/kg
4-methylpentan-2-one	Dermal	Rabbit	LD50 > 16,000 mg/kg
4-methylpentan-2-one	Inhalation-Vapour (4 hours)	Rat	LC50 11 mg/l
4-methylpentan-2-one	Ingestion	Rat	LD50 3,038 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
bis-[4-(2,3-epoxipropoxy)phenyl]propane	Rabbit	Mild irritant
Oxirane, 2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bis-, polymer with 1,1'-methylenebis[isocyanatobenzene]	Professional judgement	Irritant
Oxide glass chemicals	Professional judgement	No significant irritation
Bisphenol A - epichlorhydrin - formaldehyde copolymer	Professional judgement	Irritant
Flexiblizer	Professional judgement	Minimal irritation
Benzenamine, 4,4'-methylenebis-, polymer with (chloromethyl)oxirane	Rabbit	No significant irritation
Curative 1	Human and animal	Minimal irritation
Filler	Rabbit	No significant irritation
PENTAN-2-ONE	Guinea pig	Minimal irritation
butanone	Rabbit	Minimal irritation
Curative 2	Rabbit	No significant irritation
Adipohydrazide	Rabbit	No significant irritation
4-methylpentan-2-one	Rabbit	Mild irritant

Serious Eye Damage/Irritation

Name	Species	Value
bis-[4-(2,3-epoxipropoxy)phenyl]propane	Rabbit	Moderate irritant
Oxirane, 2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bis-, polymer with 1,1'-methylenebis[isocyanatobenzene]	Professional judgement	Severe irritant
Oxide glass chemicals	Professional	No significant irritation

	judgement	
Bisphenol A - epichlorhydrin - formaldehyde copolymer	Professional judgement	Severe irritant
Flexiblizer	Professional judgement	Mild irritant
Benzenamine, 4,4'-methylenebis-, polymer with (chloromethyl)oxirane	Rabbit	Mild irritant
Curative 1	Professional judgement	Mild irritant
Filler	Rabbit	No significant irritation
PENTAN-2-ONE	Rabbit	Moderate irritant
butanone	Rabbit	Severe irritant
Curative 2	Rabbit	No significant irritation
4-methylpentan-2-one	Rabbit	Mild irritant

Skin Sensitisation

Name	Species	Value
bis-[4-(2,3-epoxipropoxy)phenyl]propane	Human and animal	Sensitising
Oxirane, 2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bis-, polymer with 1,1'-methylenebis[isocyanatobenzene]	Professional judgement	Sensitising
Bisphenol A - epichlorhydrin - formaldehyde copolymer	Professional judgement	Sensitising
Benzenamine, 4,4'-methylenebis-, polymer with (chloromethyl)oxirane	Human and animal	Sensitising
Curative 1	Guinea pig	Not classified
Filler	Human and animal	Not classified
Adipohydrazide	Guinea pig	Sensitising
4-methylpentan-2-one	Guinea pig	Not classified

Respiratory Sensitisation

Name	Species	Value
bis-[4-(2,3-epoxipropoxy)phenyl]propane	Human	Not classified

Germ Cell Mutagenicity

Name	Route	Value
bis-[4-(2,3-epoxipropoxy)phenyl]propane	In vivo	Not mutagenic
bis-[4-(2,3-epoxipropoxy)phenyl]propane	In Vitro	Some positive data exist, but the data are not sufficient for classification
Oxide glass chemicals	In Vitro	Some positive data exist, but the data are not sufficient for classification
Benzenamine, 4,4'-methylenebis-, polymer with (chloromethyl)oxirane	In Vitro	Some positive data exist, but the data are not sufficient for classification
Benzenamine, 4,4'-methylenebis-, polymer with (chloromethyl)oxirane	In vivo	Mutagenic

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Curative 1	In Vitro	Not mutagenic
Filler	In Vitro	Not mutagenic
PENTAN-2-ONE	In Vitro	Not mutagenic
butanone	In Vitro	Not mutagenic
Adipohydrazide	In vivo	Not mutagenic
4-methylpentan-2-one	In Vitro	Not mutagenic

Carcinogenicity

Name	Route	Species	Value
bis-[4-(2,3-epoxipropoxy)phenyl]propane	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification
Oxide glass chemicals	Inhalation	Multiple animal species	Some positive data exist, but the data are not sufficient for classification
Curative 1	Ingestion	Rat	Not carcinogenic
Filler	Not specified.	Mouse	Some positive data exist, but the data are not sufficient for classification
butanone	Inhalation	Human	Not carcinogenic
4-methylpentan-2-one	Inhalation	Multiple animal species	Carcinogenic.

Reproductive Toxicity
Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test result	Exposure Duration
bis-[4-(2,3-epoxipropoxy)phenyl]propane	Ingestion	Not classified for female reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
bis-[4-(2,3-epoxipropoxy)phenyl]propane	Ingestion	Not classified for male reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
bis-[4-(2,3-epoxipropoxy)phenyl]propane	Dermal	Not classified for development	Rabbit	NOAEL 300 mg/kg/day	during organogenesis
bis-[4-(2,3-epoxipropoxy)phenyl]propane	Ingestion	Not classified for development	Rat	NOAEL 750 mg/kg/day	2 generation
Benzenamine, 4,4'-methylenebis-, polymer with (chloromethyl)oxirane	Ingestion	Not classified for development	Rat	NOAEL 90 mg/kg/day	during gestation
Curative 1	Ingestion	Not classified for female reproduction	Rat	NOAEL 1,000 mg/kg/day	prematuring & during gestation
Curative 1	Ingestion	Not classified for male reproduction	Rat	NOAEL 1,000 mg/kg/day	44 days
Curative 1	Ingestion	Not classified for development	Rat	NOAEL 1,000 mg/kg/day	prematuring & during gestation
Filler	Ingestion	Not classified for female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
Filler	Ingestion	Not classified for male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
Filler	Ingestion	Not classified for development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis
PENTAN-2-ONE	Inhalation	Not classified for female reproduction	Rat	NOAEL 5 mg/l	prematuring & during gestation
PENTAN-2-ONE	Inhalation	Not classified for male reproduction	Rat	NOAEL 5 mg/l	51 days
PENTAN-2-ONE	Inhalation	Not classified for development	Rat	NOAEL 5 mg/l	prematuring & during gestation
butanone	Inhalation	Not classified for development	Rat	LOAEL 8.8 mg/l	during gestation
4-methylpentan-2-one	Inhalation	Not classified for female reproduction	Multiple animal species	NOAEL 8.2 mg/l	2 generation

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4-methylpentan-2-one	Ingestion	Not classified for male reproduction	Rat	NOAEL 1,000 mg/kg/day	13 weeks
4-methylpentan-2-one	Inhalation	Not classified for male reproduction	Multiple animal species	NOAEL 8.2 mg/l	2 generation
4-methylpentan-2-one	Inhalation	Not classified for development	Mouse	NOAEL 12.3 mg/l	during organogenesis

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
bis-[4-(2,3-epoxipropoxy)phenyl]propane	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	
Bisphenol A - epichlorhydrin - formaldehyde copolymer	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Professional judgement	NOAEL not available	
PENTAN-2-ONE	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	
butanone	Inhalation	central nervous system depression	May cause drowsiness or dizziness	official classification	NOAEL Not available	
butanone	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	
butanone	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Professional judgement	NOAEL Not available	
butanone	Ingestion	liver	Not classified	Rat	NOAEL Not available	not applicable
butanone	Ingestion	kidney and/or bladder	Not classified	Rat	LOAEL 1,080 mg/kg	not applicable
4-methylpentan-2-one	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	LOAEL 0.1 mg/l	2 hours
4-methylpentan-2-one	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	
4-methylpentan-2-one	Inhalation	vascular system	Not classified	Dog	NOAEL Not available	not available
4-methylpentan-2-one	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Rat	LOAEL 900 mg/kg	not applicable

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
bis-[4-(2,3-epoxipropoxy)phenyl]propane	Dermal	liver	Not classified	Rat	NOAEL 1,000 mg/kg/day	2 years
bis-[4-(2,3-epoxipropoxy)phenyl]propane	Dermal	nervous system	Not classified	Rat	NOAEL 1,000 mg/kg/day	13 weeks
bis-[4-(2,3-epoxipropoxy)phenyl]propane	Ingestion	auditory system heart endocrine system hematopoietic system liver eyes kidney and/or bladder	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
Oxide glass chemicals	Inhalation	respiratory system	Not classified	Human	NOAEL not available	occupational exposure

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Benzenamine, 4,4'-methylenebis-, polymer with (chloromethyl)oxirane	Ingestion	hematopoietic system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 50 mg/kg/day	13 weeks
Benzenamine, 4,4'-methylenebis-, polymer with (chloromethyl)oxirane	Ingestion	gastrointestinal tract liver immune system nervous system eyes kidney and/or bladder	Not classified	Rat	NOAEL 200 mg/kg/day	13 weeks
Curative 1	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 6,822 mg/kg/day	13 weeks
Filler	Inhalation	respiratory system silicosis	Not classified	Human	NOAEL Not available	occupational exposure
PENTAN-2-ONE	Inhalation	endocrine system liver respiratory system hematopoietic system nervous system eyes kidney and/or bladder	Not classified	Rat	NOAEL 5.3 mg/l	13 weeks
butanone	Dermal	nervous system	Not classified	Guinea pig	NOAEL Not available	31 weeks
butanone	Inhalation	liver kidney and/or bladder heart endocrine system gastrointestinal tract bone, teeth, nails, and/or hair hematopoietic system immune system muscles	Not classified	Rat	NOAEL 14.7 mg/l	90 days
butanone	Ingestion	liver	Not classified	Rat	NOAEL Not available	7 days
butanone	Ingestion	nervous system	Not classified	Rat	NOAEL 173 mg/kg/day	90 days
4-methylpentan-2-one	Inhalation	liver	Not classified	Rat	NOAEL 0.41 mg/l	13 weeks
4-methylpentan-2-one	Inhalation	heart	Not classified	Multiple animal species	NOAEL 0.8 mg/l	2 weeks
4-methylpentan-2-one	Inhalation	kidney and/or bladder	Not classified	Multiple animal species	NOAEL 0.4 mg/l	90 days
4-methylpentan-2-one	Inhalation	respiratory system	Not classified	Multiple animal species	NOAEL 4.1 mg/l	14 weeks
4-methylpentan-2-one	Inhalation	endocrine system hematopoietic system	Not classified	Multiple animal species	NOAEL 0.41 mg/l	90 days
4-methylpentan-2-one	Inhalation	nervous system	Not classified	Multiple animal species	NOAEL 0.41 mg/l	13 weeks
4-methylpentan-2-one	Ingestion	endocrine system hematopoietic system liver kidney and/or bladder	Not classified	Rat	NOAEL 1,000 mg/kg/day	13 weeks
4-methylpentan-2-one	Ingestion	heart immune system muscles nervous system respiratory system	Not classified	Rat	NOAEL 1,040 mg/kg/day	120 days

Aspiration Hazard

Name	Value
4-methylpentan-2-one	Some positive data exist, but the data are not sufficient for

classification

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

11.2. Information on other hazards

This material does not contain any substances that are assessed to be an endocrine disruptor for human health.

SECTION 12: Ecological information

The information below may not agree with the material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 12 are based on UN GHS calculation rules and classifications derived from 3M assessments.

12.1. Toxicity

No product test data available.

Material	CAS #	Organism	Type	Exposure	Test endpoint	Test result
bis-[4-(2,3-epoxipropoxy)phenyl]propane	1675-54-3	Activated sludge	Analogous Compound	3 hours	IC50	>100 mg/l
bis-[4-(2,3-epoxipropoxy)phenyl]propane	1675-54-3	Rainbow trout	Estimated	96 hours	LC50	2 mg/l
bis-[4-(2,3-epoxipropoxy)phenyl]propane	1675-54-3	Water flea	Estimated	48 hours	EC50	1.8 mg/l
bis-[4-(2,3-epoxipropoxy)phenyl]propane	1675-54-3	Green algae	Experimental	72 hours	ErC50	>11 mg/l
bis-[4-(2,3-epoxipropoxy)phenyl]propane	1675-54-3	Green algae	Experimental	72 hours	NOEC	4.2 mg/l
bis-[4-(2,3-epoxipropoxy)phenyl]propane	1675-54-3	Water flea	Experimental	21 days	NOEC	0.3 mg/l
Oxirane, 2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bis-, polymer with 1,1'-methylenebis[isocyanatobenzene]	60684-77-7	N/A	Data not available or insufficient for classification	N/A	N/A	n/a
Oxide glass chemicals	65997-17-3	Green algae	Experimental	72 hours	EC50	>1,000 mg/l
Oxide glass chemicals	65997-17-3	Water flea	Experimental	72 hours	EC50	>1,000 mg/l
Oxide glass chemicals	65997-17-3	Zebra Fish	Experimental	96 hours	LC50	>1,000 mg/l
Oxide glass chemicals	65997-17-3	Green algae	Experimental	72 hours	NOEC	>=1,000 mg/l
Bisphenol A - epichlorhydrin - formaldehyde copolymer	28906-96-9	N/A	Data not available or insufficient for classification	N/A	N/A	N/A
Flexiblizer	Trade Secret	N/A	Data not available or insufficient for classification	N/A	N/A	N/A
Benzenamine, 4,4'-methylenebis-,	28390-91-2	Bacteria	Experimental	24 hours	IC50	>10,000 mg/l

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polymer with (chloromethyl)oxirane						
Benzenamine, 4,4'-methylenebis-, polymer with (chloromethyl)oxirane	28390-91-2	Common Carp	Experimental	96 hours	LC50	7 mg/l
Benzenamine, 4,4'-methylenebis-, polymer with (chloromethyl)oxirane	28390-91-2	Green algae	Experimental	72 hours	EC50	>11 mg/l
Benzenamine, 4,4'-methylenebis-, polymer with (chloromethyl)oxirane	28390-91-2	Water flea	Experimental	48 hours	EC50	4.7 mg/l
Benzenamine, 4,4'-methylenebis-, polymer with (chloromethyl)oxirane	28390-91-2	Green algae	Experimental	72 hours	EC10	2.4 mg/l
Curative 1	Trade Secret	Bluegill	Experimental	96 hours	LC50	>1,000 mg/l
Curative 1	Trade Secret	Green algae	Experimental	72 hours	EC50	>1,000 mg/l
Curative 1	Trade Secret	Water flea	Experimental	48 hours	EC50	3,177 mg/l
Curative 1	Trade Secret	Green algae	Experimental	72 hours	NOEC	310 mg/l
Curative 1	Trade Secret	Water flea	Experimental	21 days	NOEC	25 mg/l
Curative 1	Trade Secret	Redworm	Experimental	14 days	LC50	>3,200 mg/kg (Dry Weight)
Filler	Trade Secret	N/A	Data not available or insufficient for classification	N/A	N/A	N/A
Curative 2	Trade Secret	Activated sludge	Experimental	3 hours	EC50	>1,000 mg/l
Curative 2	Trade Secret	Common Carp	Experimental	96 hours	LC50	>100 mg/l
Curative 2	Trade Secret	Green algae	Experimental	72 hours	ErC50	>100 mg/l
Curative 2	Trade Secret	Water flea	Experimental	48 hours	EC50	>100 mg/l
Curative 2	Trade Secret	Green algae	Experimental	72 hours	NOEC	100 mg/l
Adipohydrazide	1071-93-8	Activated sludge	Experimental	3 hours	EC50	>1,000 mg/l
Adipohydrazide	1071-93-8	Common Carp	Experimental	96 hours	LC50	>100 mg/l
Adipohydrazide	1071-93-8	Green algae	Experimental	72 hours	ErC50	8.7 mg/l
Adipohydrazide	1071-93-8	Water flea	Experimental	48 hours	EC50	>=106 mg/l
Adipohydrazide	1071-93-8	Green algae	Experimental	72 hours	NOEC	0.22 mg/l
butanone	78-93-3	Fathead minnow	Experimental	96 hours	LC50	2,993 mg/l
butanone	78-93-3	Green algae	Experimental	96 hours	ErC50	2,029 mg/l
butanone	78-93-3	Water flea	Experimental	48 hours	EC50	308 mg/l
butanone	78-93-3	Green algae	Experimental	96 hours	ErC10	1,289 mg/l
butanone	78-93-3	Water flea	Experimental	21 days	NOEC	100 mg/l

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butanone	78-93-3	Bacteria	Experimental	16 hours	LOEC	1,150 mg/l
4-methylpentan-2-one	108-10-1	Green algae	Experimental	96 hours	EC50	400 mg/l
4-methylpentan-2-one	108-10-1	Water flea	Experimental	48 hours	EC50	>200 mg/l
4-methylpentan-2-one	108-10-1	Zebra Fish	Experimental	96 hours	LC50	>179 mg/l
4-methylpentan-2-one	108-10-1	Fathead minnow	Experimental	32 days	NOEC	56.2 mg/l
4-methylpentan-2-one	108-10-1	Water flea	Experimental	21 days	NOEC	78 mg/l
4-methylpentan-2-one	108-10-1	Activated sludge	Experimental	30 minutes	EC50	>1,000
PENTAN-2-ONE	107-87-9	Fathead minnow	Experimental	96 hours	LC50	1,240 mg/l
PENTAN-2-ONE	107-87-9	Green algae	Experimental	72 hours	EC50	>150 mg/l
PENTAN-2-ONE	107-87-9	Water flea	Experimental	48 hours	EC50	>110 mg/l
PENTAN-2-ONE	107-87-9	Green algae	Experimental	72 hours	NOEC	73.77 mg/l

12.2. Persistence and degradability

Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol
bis-[4-(2,3-epoxipropoxy)phenyl]propane	1675-54-3	Experimental Biodegradation	28 days	BOD	5 %BOD/COD	OECD 301F - Manometric respirometry
bis-[4-(2,3-epoxipropoxy)phenyl]propane	1675-54-3	Experimental Hydrolysis		Hydrolytic half-life (pH 7)	117 hours (t 1/2)	OECD 111 Hydrolysis func of pH
Oxirane, 2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bis-, polymer with 1,1'-methylenebis[isocyanatobenzene]	60684-77-7	Estimated Biodegradation	28 days	BOD	0 %BOD/ThOD	OECD 301C - MITI test (I)
Oxide glass chemicals	65997-17-3	Data not available - insufficient	N/A	N/A	N/A	N/A
Bisphenol A - epichlorhydrin - formaldehyde copolymer	28906-96-9	Data not available - insufficient	N/A	N/A	N/A	N/A
Flexiblizer	Trade Secret	Data not available - insufficient	N/A	N/A	N/A	N/A
Benzenamine, 4,4'-methylenebis-, polymer with (chloromethyl)oxirane	28390-91-2	Experimental Biodegradation	28 days	CO2 evolution	10 %CO2 evolution/THCO2 evolution	OECD 301B - Modified sturm or CO2
Curative 1	Trade Secret	Experimental Biodegradation	28 days	Dissolv. Organic Carbon Deplet	0 %removal of DOC	OECD 301E - Modif. OECD Screen
Curative 1	Trade Secret	Experimental Aquatic Inherent Biodegrad.	14 days	Dissolv. Organic Carbon Deplet	0 %removal of DOC	OECD 302B Zahn-Wellens/EVPA
Curative 1	Trade Secret	Experimental Biodegradation	61 days	CO2 evolution	1.1 %CO2 evolution/THCO2 evolution	OECD 309 Aero Sim Biod Water
Filler	Trade Secret	Data not available - insufficient	N/A	N/A	N/A	N/A
Curative 2	Trade Secret	Experimental Aquatic Inherent Biodegrad.	28 days	Dissolv. Organic Carbon Deplet	10 %removal of DOC (does not pass 10-day window)	similar to OECD 302B

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Curative 2	Trade Secret	Experimental Hydrolysis		Hydrolytic half-life (pH 7)	33 days (t 1/2)	OECD 111 Hydrolysis func of pH
Adipohydrazide	1071-93-8	Experimental Biodegradation	28 days	Dissolv. Organic Carbon Deplet	62.1 %removal of DOC	OECD 301E - Modif. OECD Screen
Adipohydrazide	1071-93-8	Experimental Hydrolysis		Hydrolytic half-life (pH 7)	>1 years (t 1/2)	OECD 111 Hydrolysis func of pH
butanone	78-93-3	Experimental Biodegradation	28 days	BOD	98 %BOD/ThOD	OECD 301D - Closed bottle test
4-methylpentan-2-one	108-10-1	Experimental Biodegradation	28 days	BOD	83 %BOD/ThOD	OECD 301F - Manometric respirometry
4-methylpentan-2-one	108-10-1	Experimental Photolysis		Photolytic half-life (in air)	2.3 days (t 1/2)	
PENTAN-2-ONE	107-87-9	Experimental Biodegradation	28 days	BOD	70 %BOD/ThOD	OECD 301D - Closed bottle test

12.3 : Bioaccumulative potential

Material	Cas No.	Test type	Duration	Study Type	Test result	Protocol
bis-[4-(2,3-epoxipropoxy)phenyl]propane	1675-54-3	Experimental Bioconcentration		Log Kow	3.242	OECD 117 log Kow HPLC method
Oxirane, 2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bis-, polymer with 1,1'-methylenebis[isocyanatobenzene]	60684-77-7	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Oxide glass chemicals	65997-17-3	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Bisphenol A - epichlorhydrin - formaldehyde copolymer	28906-96-9	Modeled Bioconcentration		Bioaccumulation factor	5.7	Catalogic™
Bisphenol A - epichlorhydrin - formaldehyde copolymer	28906-96-9	Modeled Bioconcentration		Log Kow	≥5.7	Episuite™
Flexiblizer	Trade Secret	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Benzenamine, 4,4'-methylenebis-, polymer with (chloromethyl)oxirane	28390-91-2	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Curative 1	Trade Secret	Experimental BCF - Fish	42 days	Bioaccumulation factor	≤3.1	OECD305-Bioconcentration
Curative 1	Trade Secret	Experimental Bioconcentration		Log Kow	-0.52	OECD 107 log Kow shke flask mtd
Filler	Trade Secret	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Curative 2	Trade Secret	Experimental Bioconcentration		Log Kow	<0.23	OECD 117 log Kow HPLC method
Adipohydrazide	1071-93-8	Experimental Bioconcentration		Log Kow	-2.7	OECD 107 log Kow shke flask mtd
butanone	78-93-3	Experimental Bioconcentration		Log Kow	0.3	OECD 117 log Kow HPLC method
4-methylpentan-2-one	108-10-1	Experimental Bioconcentration		Log Kow	1.9	OECD 117 log Kow HPLC method
PENTAN-2-ONE	107-87-9	Experimental Bioconcentration		Log Kow	0.91	

12.4. Mobility in soil

Material	Cas No.	Test type	Study Type	Test result	Protocol
bis-[4-(2,3-epoxipropoxy)phenyl]propane	1675-54-3	Modeled Mobility in Soil	Koc	450 l/kg	Episuite™
Bisphenol A - epichlorhydrin - formaldehyde copolymer	28906-96-9	Modeled Mobility in Soil	Koc	≥3.5E+07 l/kg	Episuite™
Curative 1	Trade Secret	Modeled Mobility in Soil	Koc	9 l/kg	Episuite™
Adipohydrazide	1071-93-8	Modeled Mobility in Soil	Koc	10 l/kg	Episuite™
4-methylpentan-2-one	108-10-1	Modeled Mobility in Soil	Koc	150 l/kg	Episuite™

12.5. Results of the PBT and vPvB assessment

This material does not contain any substances that are assessed to be a PBT or vPvB

12.6. Other adverse effects

This material does not contain any substances that are assessed to be an endocrine disruptor for environmental effects

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of waste product in a permitted industrial waste facility. As a disposal alternative, incinerate in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Combustion products will include halogen acid (HCl/HF/HBr). Facility must be capable of handling halogenated materials. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

The coding of a waste stream is based on the application of the product by the consumer. Since this is out of the control of 3M, no waste code(s) for products after use will be provided. Please refer to the European Waste Code (EWC - 2000/532/EC and amendments) to assign the correct waste code to your waste stream. Ensure national and/or regional regulations are complied with and always use a licensed waste contractor.

EU waste code (product as sold)

08 04 09* Waste adhesives and sealants containing organic solvents or other dangerous substances

SECTION 14: Transportation information

	Ground Transport (ADR)	Air Transport (IATA)	Marine Transport (IMDG)
14.1 UN number	UN3077	UN3077	UN3077
14.2 UN proper shipping name	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S.(BISPHENOL A	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S.(BISPHENOL A	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S.(BISPHENOL A DIGLYCIDYL ETHER; 4,4'-

	DIGLYCIDYL ETHER; 4,4'-ISOPROPYLIDENEDIPHENOL-EPICHLOROHYDRIN POLYMER)	DIGLYCIDYL ETHER-BISPHENOL A COPOLYMER)	ISOPROPYLIDENEDIPHENOL-EPICHLOROHYDRIN POLYMER)
14.3 Transport hazard class(es)	9	9	9
14.4 Packing group	III	III	III
14.5 Environmental hazards	Environmentally Hazardous	Not applicable	Marine Pollutant
14.6 Special precautions for user	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.
14.7 Transport in bulk according to Annex II of Marpol 73/78 and IBC Code	No data available.	No data available.	No data available.
Control Temperature	No data available.	No data available.	No data available.
Emergency Temperature	No data available.	No data available.	No data available.
ADR Classification Code	M7	Not applicable.	Not applicable.
IMDG Segregation Code	Not applicable.	Not applicable.	NONE

Please contact the address or phone number listed on the first page of the SDS for additional information on the transport/shipment of the material by rail (RID) or inland waterways (ADN).

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Carcinogenicity

<u>Ingredient</u>	<u>CAS Nbr</u>	<u>Classification</u>	<u>Regulation</u>
bis-[4-(2,3-epoxipropoxy)phenyl]propane	1675-54-3	Gr. 3: Not classifiable	International Agency for Research on Cancer
4-methylpentan-2-one	108-10-1	Carc. 2	The retained CLP Regulation (EU) No 1272/2008, as amended for Great Britain, UK
4-methylpentan-2-one	108-10-1	Grp. 2B: Possible human carc.	Mandatory Classification and Labelling list International Agency for Research on Cancer

Restrictions on the manufacture, placing on the market and use:

The following substance(s) contained in this product is/are subject to Annex XVII of regulation (EC) 1907/2006, as amended for GB, with regard to restrictions on the manufacture, placing on the market and use when present in certain dangerous conditions. Users of this product are required to comply with the restrictions placed upon it by the aforementioned provision.

<u>Ingredient</u>	<u>CAS Nbr</u>
bis-[4-(2,3-epoxipropoxy)phenyl]propane	1675-54-3

Restriction status: listed in UK REACH Annex XVII

Restricted uses: See Annex XVII to Regulation (EC) No 1907/2006 as amended for Great Britain for Conditions of Restriction

Global inventory status

Contact 3M for more information.

COMAH Regulation, SI 2015/483

Seveso hazard categories, Annex 1, Part 1

Hazard Categories	Qualifying quantity (tonnes) for the application of	
	Lower-tier requirements	Upper-tier requirements
E2 Hazardous to the Aquatic environment	200	500

Seveso named dangerous substances, Annex 1, Part 2

None

Regulation (EU) No 649/2012, as amended for GB

No chemicals listed

15.2. Chemical Safety Assessment

A chemical safety assessment has not been carried out for this substance/mixture in accordance with Regulation (EC) No 1907/2006, as amended for GB.

SECTION 16: Other information

List of relevant H statements

EUH066	Repeated exposure may cause skin dryness or cracking.
H225	Highly flammable liquid and vapour.
H302	Harmful if swallowed.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H332	Harmful if inhaled.
H336	May cause drowsiness or dizziness.
H341	Suspected of causing genetic defects.
H351	Suspected of causing cancer.
H411	Toxic to aquatic life with long lasting effects.

Revision information:

GB Section 02: CLP Ingredient table information was modified.

Section 1: E-mail address information was modified.

Section 02: Label Elements: GB Percent Unknown information was deleted.

Section 02: Label Elements: GB Percent Unknown information was modified.

Section 3: Composition/ Information of ingredients table information was modified.

Section 6: Accidental release personal information information was modified.

Section 8: Occupational exposure limit table information was modified.

Section 08: Personal Protection - Apron Statement information was added.

Section 8: Personal Protection - Skin/body information information was deleted.

Section 8: Respiratory protection - recommended respirators information information was modified.

Section 8: Skin protection - protective clothing information information was deleted.

Section 09: Particle shape information was added.

Section 09: Particle Size information was added.

Section 11: Target Organs - Single Table information was modified.

Section 15: Seveso Substance Text information was deleted.

Section 9: Particle specific surface area (As Text) information was added.

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications. In addition, this SDS is being provided to convey health and safety information. If you are the importer of record of this product into the European Union, you are responsible for all regulatory requirements, including, but not limited to, product registrations/notifications, substance volume tracking, and potential substance registration.

3M SDSs for Great Britain are available at www.3M.com/uk

For Northern Ireland documents, please contact your 3M representative to obtain a copy.