



Safety Data Sheet

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This Safety Data Sheet has been prepared in accordance with the Preparation of Safety Data Sheets for Hazardous Chemicals Code of Practice (Safe Work Australia, December 2011)

IDENTIFICATION:

1.1. Product identifier

DP810 KIT

Product Identification Numbers

UU-0140-1539-8

7100386715

1.2. Recommended use and restrictions on use

Recommended use

Adhesive

For Industrial or Professional use only.

1.3. Supplier's details

Address:	3M Australia - Building A, 1 Rivett Road, North Ryde NSW 2113
Telephone:	136 136
E Mail:	productinfo.au@mmm.com
Website:	www.3m.com.au

1.4. Emergency telephone number

Company Emergency Hotline: EMERGENCY: 1800 097 146 (Australia only)

This product is a kit or a multipart product which consists of multiple, independently packaged components. A Safety Data Sheet for each of these components is included. Please do not separate the component Safety Data Sheets from this cover page. The document numbers of the SDSs for components of this product are:

45-5449-9, 45-6115-5

One or more components of this KIT is classified as a hazardous chemical according to the Model Work Health and Safety Regulations, 2011, in accordance with applicable State and Territory legislation.

TRANSPORT INFORMATION

The Components of this KIT have various Dangerous Goods Transportation Classifications. Please refer to the attached component Safety Data Sheets for individual Transportation Classifications.

Marine Pollutant:Not applicable.

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Safety Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications.

Greenguard ® is a United States based program. The 'Low VOC' reference related to United States Federal and State regulations exemptions for some solvents.

3M Australia SDSs are available at www.3m.com.au



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Document group:	45-5449-9	Version number:	1.00
Issue Date:	08/09/2025	Supersedes date:	Initial issue.

This Safety Data Sheet has been prepared in accordance with the Preparation of Safety Data Sheets for Hazardous Chemicals Code of Practice (Safe Work Australia, December 2011)

SECTION 1: Identification

1.1. Product identifier

DP810 Part B

1.2. Recommended use and restrictions on use

Recommended use

Adhesive

For Industrial or Professional use only.

1.3. Supplier's details

Address:	3M Australia - Building A, 1 Rivett Road, North Ryde NSW 2113
Telephone:	136 136
E Mail:	productinfo.au@mmm.com
Website:	www.3m.com.au

1.4. Emergency telephone number

EMERGENCY: 1800 097 146 (Australia only)

SECTION 2: Hazard identification

This product is classified as a hazardous chemical according to the Model Work Health and Safety Regulations, 2011, in accordance with applicable State and Territory legislation.

Refer to Section 14 of this Safety Data Sheets for product Dangerous Goods Classification.

2.1. Classification of the substance or mixture

Skin Corrosion/Irritation: Category 2.

Serious Eye Damage/Irritation: Category 1.

Skin Sensitizer: Category 1A.

Reproductive Toxicity: Category 2.

2.2. Label elements

The label elements below were prepared in accordance with the Code of Practice on Preparation of Safety Data Sheets for Hazardous Chemicals (Safe Work Australia, December 2011). This information may be different from the actual product label.

Signal word

Danger

Symbols

Corrosion | Exclamation mark | Health Hazard |

Pictograms



Hazard statements

H315	Causes skin irritation.
H318	Causes serious eye damage.
H317	May cause an allergic skin reaction.
H361	Suspected of damaging fertility or the unborn child.

Precautionary statements

Prevention:

P201	Obtain special instructions before use.
P202	Do not handle until all safety precautions have been read and understood.
P261	Avoid breathing dust/fume/gas/mist/vapours/spray.
P264	Wash exposed skin thoroughly after handling.
P272	Contaminated work clothing should not be allowed out of the workplace.
P280B	Wear protective gloves and eye/face protection.

Response:

P302 + P352	IF ON SKIN: Wash with plenty of soap and water.
P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310	Immediately call a POISON CENTRE or doctor/physician.
P333 + P313	If skin irritation or rash occurs: Get medical advice/attention.
P362 + P364	Take off contaminated clothing and wash it before reuse.

Storage:

P405	Store locked up.
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Disposal:

P501	Dispose of contents/container in accordance with applicable local/regional/national/international regulations.
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2.3. Other assigned/identified product hazards

None known.

2.4. Other hazards which do not result in classification

Toxic to aquatic life with long lasting effects.

SECTION 3: Composition/information on ingredients

This material is a mixture.

Ingredient	CAS Nbr	% by Weight
2-Phenoxyethyl methacrylate	10595-06-9	25 - 45
2-hydroxyethyl methacrylate	868-77-9	15 - 35
Acrylonitrile - 1,3-butadiene - methacrylic acid copolymer	9010-81-5	5 - 25
Methacrylic acid, monoester with propane-1,2-diol	27813-02-1	5 - 25
Bisphenol A Polyethylene Glycol Diether Dimethacrylate (polymer)	41637-38-1	5 - 10
2-Propenoic acid, 2-methyl-, 2-hydroxyethyl ester, phosphate	52628-03-2	< 5
Phenothiazine	92-84-2	< 1

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation

Remove person to fresh air. If you feel unwell, get medical attention.

Skin contact

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye contact

Immediately flush with large amounts of water for at least 15 minutes. Remove contact lenses if easy to do. Continue rinsing. Immediately get medical attention.

If swallowed

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

Allergic skin reaction (redness, swelling, blistering, and itching). Serious damage to the eyes (corneal cloudiness, severe pain, tearing, ulcerations, and significantly impaired or loss of vision).

4.3. Indication of any immediate medical attention and special treatment required

Not applicable.

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture

Closed containers exposed to heat from fire may build pressure and explode.

Hazardous Decomposition or By-Products

Substance

Carbon monoxide.

Carbon dioxide.

Irritant vapours or gases.

Condition

During combustion.

During combustion.

During combustion.

5.3. Special protective actions for fire-fighters

Water may not effectively extinguish fire; however, it should be used to keep fire-exposed containers and surfaces cool and prevent explosive rupture. Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering

for exposed areas of the head.

Hazchem Code: •3Z

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Use personal protective equipment based on the results of an exposure assessment. Refer to Section 8 for PPE recommendations. If anticipated exposure resulting from an accidental release exceeds the protective capabilities of the PPE listed in Section 8, or are unknown, select PPE that offers an appropriate level of protection. Consider the physical and chemical hazards of the material when doing so. Examples of PPE ensembles for emergency response could include wearing bunker gear for a release of flammable material; wearing chemical protective clothing if the spilled material is a corrosive, a sensitizer, a significant dermal irritant, or can be absorbed through the skin; or donning a positive pressure supplied-air respirator for chemicals with inhalation hazards. For information regarding physical and health hazards, refer to sections 2 and 11 of the SDS.

6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dykes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up

Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorised person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and Safety Data Sheet. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Do not handle until all safety precautions have been read and understood. Avoid breathing dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidising agents (eg. chlorine, chromic acid etc.) Keep away from reactive metals (eg. Aluminum, zinc etc.) to avoid the formation of hydrogen gas that could create an explosion hazard. Use personal protective equipment (eg. gloves, respirators...) as required.

7.2. Conditions for safe storage including any incompatibilities

Store away from heat. Store away from acids. Store away from oxidising agents. Store away from amines.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	CAS Nbr	Agency	Limit type	Additional comments
Phenothiazine	92-84-2	ACGIH	TWA(inhalable fraction):0.5 mg/m3	A4: Not class. as human carcin, SKIN; Dermal sensitizer

Phenothiazine	92-84-2	Australia OELs	TWA(8 hours):5 mg/m3	SKIN
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ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

Australia OELs : Australia. Adopted National Exposure Standards for Atmospheric Contaminants in the Occupational Environment

CMRG : Chemical Manufacturer's Recommended Guidelines

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

Sen: Sensitiser

Sk: Absorption through the skin may be a significant source of exposure.

8.2. Exposure controls

8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Full face shield.

Indirect vented goggles.

Select and use eye protection in accordance with AS/NZS 1336. Eye protection should comply with the performance specifications of AS/NZS 1337.

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended: Polymer laminate

If this product is used in a manner that presents a higher potential for exposure (e.g., spraying, high splash potential, etc.), then use of a protective apron may be necessary. See recommended glove material(s) for determining appropriate apron material(s). If a glove material is not available as an apron, polymer laminate is a suitable option.

Select and use gloves according to AS/NZ 2161.

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

Select and use respirators according to AS/NZS 1715. Respirators should comply with AS/NZS 1716 performance specifications. For information about respirators, call 3M on 1800 024 464.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Liquid.
Specific Physical Form:	Paste
Colour	Green
Odour	Methacrylate
Odour threshold	<i>No data available.</i>
pH	<i>No data available.</i>
Melting point/Freezing point	<i>No data available.</i>
Boiling point/Initial boiling point/Boiling range	≥ 93.3 °C
Flash point	≥ 93.3 °C [<i>Details: POLYMERS</i> Slight Slight]
Evaporation rate	<i>No data available.</i>
Flammability	Not applicable.
Flammable Limits(LEL)	<i>No data available.</i>
Flammable Limits(UEL)	<i>No data available.</i>
Vapour pressure	≤ 13.3 Pa
Relative Vapor Density	<i>No data available.</i>
Density	1.07 g/ml
Relative density	1.07
Water solubility	<i>No data available.</i>
Solubility- non-water	≤ 10 % [<i>Details: Slight</i>]
Partition coefficient: n-octanol/water	<i>No data available.</i>
Autoignition temperature	<i>No data available.</i>
Decomposition temperature	<i>No data available.</i>
Kinematic Viscosity	18,692 mm ² /sec
Volatile organic compounds (VOC)	<i>No data available.</i>
Percent volatile	<i>No data available.</i>
VOC less H₂O & exempt solvents	<i>No data available.</i>
Molecular weight	<i>No data available.</i>

Particle Characteristics	<i>Not applicable.</i>
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SECTION 10: Stability and reactivity**10.1 Reactivity**

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section

10.2 Chemical stability

Stable.

10.3. Conditions to avoid

Heat.

Heat is generated during cure. Do not cure a mass larger than 50 grams in a confined space to prevent a premature exothermic reaction with production of intense heat and smoke.

Sparks and/or flames.

10.4. Possibility of hazardous reactions

Hazardous polymerisation will not occur.

10.5 Incompatible materials

Amines.

Reactive metals

Reducing agents.

10.6 Hazardous decomposition products

Substance

None known.

Condition

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labelling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1 Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation

Respiratory tract irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Skin contact

Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, dryness, cracking, blistering, and pain.

Allergic skin reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Photosensitisation: Signs/symptoms may include a sunburn-like reaction such as blistering, redness, swelling, and itching from minor exposure to sunlight.

Eye contact

Corrosive (eye burns): Signs/symptoms may include cloudy appearance of the cornea, chemical burns, severe pain, tearing, ulcerations, significantly impaired vision or complete loss of vision.

Ingestion

Gastrointestinal irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhoea. May cause additional health effects (see below).

Additional Health Effects:

Reproductive/Developmental Toxicity:

Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
2-Phenoxyethyl methacrylate	Dermal	similar compounds	LD50 > 2,000 mg/kg
2-Phenoxyethyl methacrylate	Ingestion	similar compounds	LD50 > 5,000 mg/kg
2-hydroxyethyl methacrylate	Dermal	Rabbit	LD50 > 5,000 mg/kg
2-hydroxyethyl methacrylate	Ingestion	Rat	LD50 5,564 mg/kg
Acrylonitrile - 1,3-butadiene -	Dermal		LD50 estimated to be > 5,000 mg/kg

methacrylic acid copolymer			
Acrylonitrile - 1,3-butadiene - methacrylic acid copolymer	Ingestion		LD50 estimated to be 2,000 - 5,000 mg/kg
Methacrylic acid, monoester with propane-1,2-diol	Dermal	Rabbit	LD50 > 5,000 mg/kg
Methacrylic acid, monoester with propane-1,2-diol	Ingestion	Rat	LD50 > 11,200 mg/kg
Bisphenol A Polyethylene Glycol Diether Dimethacrylate (polymer)	Dermal	Rat	LD50 > 2,000 mg/kg
Bisphenol A Polyethylene Glycol Diether Dimethacrylate (polymer)	Ingestion	Rat	LD50 > 35,000 mg/kg
2-Propenoic acid, 2-methyl-, 2-hydroxyethyl ester, phosphate	Ingestion	Rat	LD50 > 2,000 mg/kg
Phenothiazine	Dermal	Rat	LD50 > 2,000 mg/kg
Phenothiazine	Ingestion	Rat	LD50 1,370 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
2-Phenoxyethyl methacrylate	similar compounds	No significant irritation
2-hydroxyethyl methacrylate	Rabbit	Minimal irritation
Acrylonitrile - 1,3-butadiene - methacrylic acid copolymer	Professional judgement	No significant irritation
Methacrylic acid, monoester with propane-1,2-diol	Rabbit	Minimal irritation
Bisphenol A Polyethylene Glycol Diether Dimethacrylate (polymer)	Rabbit	Minimal irritation
2-Propenoic acid, 2-methyl-, 2-hydroxyethyl ester, phosphate	Rabbit	Corrosive
Phenothiazine	Rabbit	No significant irritation

Serious Eye Damage/Irritation

Name	Species	Value
2-Phenoxyethyl methacrylate	similar compounds	No significant irritation
2-hydroxyethyl methacrylate	Rabbit	Moderate irritant
Acrylonitrile - 1,3-butadiene - methacrylic acid copolymer	Professional judgement	No significant irritation
Methacrylic acid, monoester with propane-1,2-diol	Rabbit	Moderate irritant
Bisphenol A Polyethylene Glycol Diether Dimethacrylate (polymer)	Rabbit	No significant irritation
2-Propenoic acid, 2-methyl-, 2-hydroxyethyl ester, phosphate	similar health hazards	Corrosive
Phenothiazine	Rabbit	Mild irritant

Skin Sensitisation

Name	Species	Value
2-Phenoxyethyl methacrylate	similar compounds	Sensitising
2-hydroxyethyl methacrylate	Human and animal	Sensitising
Methacrylic acid, monoester with propane-1,2-diol	Human and animal	Sensitising
Bisphenol A Polyethylene Glycol Diether Dimethacrylate (polymer)	Guinea pig	Not classified
2-Propenoic acid, 2-methyl-, 2-hydroxyethyl ester, phosphate	Mouse	Sensitising
Phenothiazine	Guinea pig	Sensitising

Photosensitisation

Name	Species	Value
Phenothiazine	Human	Sensitising

Respiratory Sensitisation

For the component/components, either no data are currently available or the data are not sufficient for classification.

Germ Cell Mutagenicity

Name	Route	Value
2-Phenoxyethyl methacrylate	In Vitro	Not mutagenic
2-hydroxyethyl methacrylate	In vivo	Not mutagenic
2-hydroxyethyl methacrylate	In Vitro	Some positive data exist, but the data are not sufficient for classification
Methacrylic acid, monoester with propane-1,2-diol	In vivo	Not mutagenic
Methacrylic acid, monoester with propane-1,2-diol	In Vitro	Some positive data exist, but the data are not sufficient for classification
Bisphenol A Polyethylene Glycol Diether Dimethacrylate (polymer)	In Vitro	Not mutagenic
2-Propenoic acid, 2-methyl-, 2-hydroxyethyl ester, phosphate	In Vitro	Not mutagenic
Phenothiazine	In Vitro	Not mutagenic
Phenothiazine	In vivo	Not mutagenic

Carcinogenicity

For the component/components, either no data are currently available or the data are not sufficient for classification.

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test result	Exposure Duration
2-Phenoxyethyl methacrylate	Ingestion	Toxic to female reproduction	similar compounds	NOAEL 300 mg/kg/day	prematuring into lactation
2-Phenoxyethyl methacrylate	Ingestion	Toxic to development	similar compounds	NOAEL 300 mg/kg/day	prematuring into lactation
2-hydroxyethyl methacrylate	Ingestion	Not classified for female reproduction	Rat	NOAEL 1,000 mg/kg/day	prematuring & during gestation
2-hydroxyethyl methacrylate	Ingestion	Not classified for male reproduction	Rat	NOAEL 1,000 mg/kg/day	49 days
2-hydroxyethyl methacrylate	Ingestion	Not classified for development	Rat	NOAEL 1,000 mg/kg/day	prematuring & during gestation
Methacrylic acid, monoester with propane-1,2-diol	Ingestion	Not classified for female reproduction	Rat	NOAEL 1,000 mg/kg/day	prematuring into lactation
Methacrylic acid, monoester with propane-1,2-diol	Ingestion	Not classified for male reproduction	Rat	NOAEL 1,000 mg/kg/day	49 days
Methacrylic acid, monoester with propane-1,2-diol	Ingestion	Not classified for development	Rat	NOAEL 1,000 mg/kg/day	during gestation
2-Propenoic acid, 2-methyl-, 2-hydroxyethyl ester, phosphate	Ingestion	Not classified for development	Rat	NOAEL 1,000 mg/kg/day	during gestation
Phenothiazine	Ingestion	Not classified for development	Rat	NOAEL 150 mg/kg/day	during organogenesis

Target Organ(s)**Specific Target Organ Toxicity - single exposure**

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Methacrylic acid, monoester with propane-1,2-diol	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	
2-Propenoic acid, 2-methyl-, 2-hydroxyethyl ester, phosphate	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Methacrylic acid, monoester with propane-1,2-diol	Inhalation	blood	Not classified	Rat	NOAEL 0.5 mg/l	21 days
Methacrylic acid, monoester with propane-1,2-diol	Ingestion	hematopoietic system heart endocrine system liver immune system nervous system kidney and/or bladder	Not classified	Rat	NOAEL 1,000 mg/kg/day	41 days
2-Propenoic acid, 2-methyl-, 2-hydroxyethyl ester, phosphate	Ingestion	hematopoietic system kidney and/or bladder heart liver immune system eyes	Not classified	Rat	NOAEL 300 mg/kg/day	90 days
Phenothiazine	Ingestion	hematopoietic system	May cause damage to organs though prolonged or repeated exposure	Dog	NOAEL 18 mg/kg/day	13 weeks
Phenothiazine	Ingestion	heart endocrine system liver kidney and/or bladder respiratory system	Not classified	Dog	NOAEL 67 mg/kg/day	13 weeks

Aspiration Hazard

For the component/components, either no data are currently available or the data are not sufficient for classification.

Exposure Levels

Refer Section 8.1 Control Parameters of this Safety Data Sheet.

Interactive Effects

Not Determined

SECTION 12: Ecological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. Additional information leading to material classification in Section 2 is available upon request. In addition, environmental fate and effects data on ingredients may not be reflected in this section because an ingredient is present below the threshold for labelling, an ingredient is not expected to be available for exposure, or the data is considered not relevant to the material as a whole.

12.1. Toxicity

Acute aquatic hazard:

GHS Acute 2: Toxic to aquatic life.

Chronic aquatic hazard:

GHS Chronic 2: Toxic to aquatic life with long lasting effects.

No product test data available.

Material	CAS Number	Organism	Type	Exposure	Test endpoint	Test result
2-Phenoxyethyl methacrylate	10595-06-9	Activated sludge	Analogous Compound	3 hours	EC50	177 mg/l
2-Phenoxyethyl methacrylate	10595-06-9	Golden Orfe	Analogous Compound	96 hours	LC50	10 mg/l
2-Phenoxyethyl methacrylate	10595-06-9	Green algae	Analogous Compound	96 hours	ErC50	4.4 mg/l
2-Phenoxyethyl methacrylate	10595-06-9	Water flea	Analogous Compound	48 hours	EC50	1.21 mg/l
2-Phenoxyethyl methacrylate	10595-06-9	Green algae	Analogous Compound	96 hours	ErC10	0.74 mg/l
2-hydroxyethyl methacrylate	868-77-9	Turbot	Analogous Compound	96 hours	LC50	833 mg/l
2-hydroxyethyl methacrylate	868-77-9	Fathead minnow	Experimental	96 hours	LC50	227 mg/l
2-hydroxyethyl methacrylate	868-77-9	Green algae	Experimental	72 hours	EC50	710 mg/l
2-hydroxyethyl methacrylate	868-77-9	Water flea	Experimental	48 hours	EC50	380 mg/l
2-hydroxyethyl methacrylate	868-77-9	Green algae	Experimental	72 hours	NOEC	160 mg/l
2-hydroxyethyl methacrylate	868-77-9	Water flea	Experimental	21 days	NOEC	24.1 mg/l
2-hydroxyethyl methacrylate	868-77-9	N/A	Experimental	16 hours	EC0	>3,000 mg/l
2-hydroxyethyl methacrylate	868-77-9	N/A	Experimental	18 hours	LD50	<98 mg per kg of bodyweight
Acrylonitrile - 1,3-butadiene - methacrylic acid copolymer	9010-81-5	N/A	Data not available or insufficient for classification	N/A	N/A	N/A
Methacrylic acid, monoester with propane-1,2-diol	27813-02-1	Bacteria	Experimental	N/A	EC10	1,140 mg/l
Methacrylic acid, monoester with propane-1,2-diol	27813-02-1	Golden Orfe	Experimental	48 hours	EC50	493 mg/l
Methacrylic acid, monoester with propane-1,2-diol	27813-02-1	Green algae	Experimental	72 hours	ErC50	>97.2 mg/l
Methacrylic acid, monoester with propane-1,2-diol	27813-02-1	Water flea	Experimental	48 hours	EC50	>143 mg/l
Methacrylic acid,	27813-02-1	Green algae	Experimental	72 hours	NOEC	97.2 mg/l

monoester with propane-1,2-diol						
Methacrylic acid, monoester with propane-1,2-diol	27813-02-1	Water flea	Experimental	21 days	NOEC	45.2 mg/l
Bisphenol A Polyethylene Glycol Diether Dimethacrylate (polymer)	41637-38-1	Activated sludge	Estimated	3 hours	EC50	>1,000 mg/l
Bisphenol A Polyethylene Glycol Diether Dimethacrylate (polymer)	41637-38-1	Green algae	Estimated	72 hours	EL50	>100 mg/l
Bisphenol A Polyethylene Glycol Diether Dimethacrylate (polymer)	41637-38-1	Water flea	Estimated	48 hours	EL50	>100 mg/l
Bisphenol A Polyethylene Glycol Diether Dimethacrylate (polymer)	41637-38-1	Zebra Fish	Estimated	96 hours	LL50	>100 mg/l
2-Propenoic acid, 2-methyl-, 2-hydroxyethyl ester, phosphate	52628-03-2	Green algae	Experimental	72 hours	EC50	>120 mg/l
2-Propenoic acid, 2-methyl-, 2-hydroxyethyl ester, phosphate	52628-03-2	Rainbow trout	Experimental	96 hours	LC50	>112 mg/l
2-Propenoic acid, 2-methyl-, 2-hydroxyethyl ester, phosphate	52628-03-2	Water flea	Experimental	48 hours	EC50	68 mg/l
2-Propenoic acid, 2-methyl-, 2-hydroxyethyl ester, phosphate	52628-03-2	Green algae	Experimental	72 hours	NOEC	30 mg/l
Phenothiazine	92-84-2	Activated sludge	Experimental	3 hours	IC50	>100 mg/l
Phenothiazine	92-84-2	Ciliated protozoa	Experimental	48 hours	IC50	8 mg/l
Phenothiazine	92-84-2	Green algae	Experimental	72 hours	ErC50	>100 mg/l
Phenothiazine	92-84-2	Rainbow trout	Experimental	96 hours	LC50	0.597 mg/l
Phenothiazine	92-84-2	Water flea	Experimental	48 hours	EC50	0.154 mg/l

12.2. Persistence and degradability

Material	CAS Number	Test type	Duration	Study Type	Test result	Protocol
2-Phenoxyethyl methacrylate	10595-06-9	Analogous Compound Biodegradation	28 days	BOD	22.3 %BOD/ThOD	OECD 301D - Closed bottle test
2-Phenoxyethyl methacrylate	10595-06-9	Experimental Hydrolysis		Hydrolytic half-life (pH 7)	1 years (t 1/2)	OECD 111 Hydrolysis func of pH
2-hydroxyethyl methacrylate	868-77-9	Experimental Biodegradation	28 days	BOD	84 %BOD/COD	OECD 301D - Closed bottle test
2-hydroxyethyl methacrylate	868-77-9	Experimental Hydrolysis		Hydrolytic half-life basic pH	10.9 days (t 1/2)	OECD 111 Hydrolysis func of pH
Acrylonitrile - 1,3-butadiene - methacrylic acid copolymer	9010-81-5	Data not available-insufficient	N/A	N/A	N/A	N/A

Methacrylic acid, monoester with propane-1,2-diol	27813-02-1	Experimental Biodegradation	28 days	BOD	81 %BOD/ThOD	OECD 301C - MITI test (I)
Bisphenol A Polyethylene Glycol Diether Dimethacrylate (polymer)	41637-38-1	Experimental Biodegradation	28 days	Percent degraded	24 % degraded	
2-Propenoic acid, 2-methyl-, 2-hydroxyethyl ester, phosphate	52628-03-2	Experimental Biodegradation	28 days	BOD	93.1 %BOD/ThOD	OECD 301F - Manometric respirometry
Phenothiazine	92-84-2	Experimental Biodegradation	28 days	BOD	0 %BOD/ThOD	OECD 301D - Closed bottle test

12.3 : Bioaccumulative potential

Material	CAS Number	Test type	Duration	Study Type	Test result	Protocol
2-Phenoxyethyl methacrylate	10595-06-9	Modeled Bioconcentration		Bioaccumulation factor	5.8	Catalogic™
2-Phenoxyethyl methacrylate	10595-06-9	Experimental Bioconcentration		Log Kow	3.137	OECD 117 log Kow HPLC method
2-hydroxyethyl methacrylate	868-77-9	Experimental Bioconcentration		Log Kow	0.42	OECD 107 log Kow shake flask mtd
Acrylonitrile - 1,3-butadiene - methacrylic acid copolymer	9010-81-5	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Methacrylic acid, monoester with propane-1,2-diol	27813-02-1	Experimental Bioconcentration		Log Kow	0.97	EC A.8 Partition Coefficient
Bisphenol A Polyethylene Glycol Diether Dimethacrylate (polymer)	41637-38-1	Estimated Bioconcentration		Bioaccumulation factor	6.6	
2-Propenoic acid, 2-methyl-, 2-hydroxyethyl ester, phosphate	52628-03-2	Experimental Bioconcentration		Log Kow	1 - 2.72	OECD 117 log Kow HPLC method
Phenothiazine	92-84-2	Experimental BCF - Fish	56 days	Bioaccumulation factor	660	
Phenothiazine	92-84-2	Experimental Bioconcentration		Log Kow	3.78	OECD 117 log Kow HPLC method

12.4. Mobility in soil

Please contact manufacturer for more details

12.5 Other adverse effects

No information available.

SECTION 13: Disposal considerations

13.1. Disposal methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Incinerate in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes.

SECTION 14: Transport Information

Australian Dangerous Goods Code (ADG) - Road/Rail Transport

UN No.: UN3082

Proper shipping name: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. , (Acrylate oligomer)

Class/Division: 9

Sub Risk: Not applicable.

Packing Group: III

Special Instructions: Australian Dangerous Goods Code: Not subject to this code as per Special Provision AU01

Hazchem Code: •3Z

IERG: 47

International Air Transport Association (IATA) - Air Transport

UN No.: UN3082

Proper shipping name: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. , (Acrylate oligomer)

Class/Division: 9

Sub Risk: Not applicable.

Packing Group: III

Special Instructions: Not restricted, as per Special Provision A197, environmentally hazardous substance exception.

International Maritime Dangerous Goods Code (IMDG)- Marine Transport

UN No.: UN3082

Proper shipping name: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. , (Acrylate oligomer)

Class/Division: 9

Sub Risk: Not applicable.

Packing Group: III

Marine Pollutant: Not applicable.

Special Instructions: Not restricted, as per IMDG code 2.10.2.7, marine pollutant exception.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Australian Inventory Status:

All components of this product are listed on or exempt from the Australian Inventory of Industrial Chemicals (AIIC).

Conditions may apply prior to introduction for direct importers of this product, Please contact 3M Australia on 136 136 for further details.

SECTION 16: Other information

Revision information:

Initial issue.

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Safety Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications.

Greenguard ® is a United States based program. The 'Low VOC' reference related to United States Federal and State regulations exemptions for some solvents.

3M Australia SDSs are available at www.3m.com.au



Safety Data Sheet

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Document group:	45-6115-5	Version number:	1.00
Issue Date:	10/09/2025	Supersedes date:	Initial issue.

This Safety Data Sheet has been prepared in accordance with the Preparation of Safety Data Sheets for Hazardous Chemicals Code of Practice (Safe Work Australia, December 2011)

SECTION 1: Identification

1.1. Product identifier

DP810 Part A

1.2. Recommended use and restrictions on use

Recommended use

Adhesive

For Industrial or Professional use only.

1.3. Supplier's details

Address:	3M Australia - Building A, 1 Rivett Road, North Ryde NSW 2113
Telephone:	136 136
E Mail:	productinfo.au@mmm.com
Website:	www.3m.com.au

1.4. Emergency telephone number

EMERGENCY: 1800 097 146 (Australia only)

SECTION 2: Hazard identification

This product is classified as a hazardous chemical according to the Model Work Health and Safety Regulations, 2011, in accordance with applicable State and Territory legislation.

Refer to Section 14 of this Safety Data Sheets for product Dangerous Goods Classification.

2.1. Classification of the substance or mixture

Skin Corrosion/Irritation: Category 2.
Serious Eye Damage/Irritation: Category 1.
Skin Sensitizer: Category 1.
Carcinogenicity: Category 1B.
Reproductive Toxicity: Category 1.
Specific Target Organ Toxicity (repeated exposure): Category 2.

2.2. Label elements

The label elements below were prepared in accordance with the Code of Practice on Preparation of Safety Data Sheets for

Hazardous Chemicals (Safe Work Australia, December 2011). This information may be different from the actual product label.

Signal word

Danger

Symbols

Corrosion | Exclamation mark | Health Hazard |

Pictograms



Hazard statements

H315	Causes skin irritation.
H318	Causes serious eye damage.
H317	May cause an allergic skin reaction.
H350	May cause cancer.
H360	May damage fertility or the unborn child.
H373	May cause damage to organs through prolonged or repeated exposure: nervous system respiratory system.

Precautionary statements

Prevention:

P201	Obtain special instructions before use.
P202	Do not handle until all safety precautions have been read and understood.
P260	Do not breathe dust/fume/gas/mist/vapours/spray.
P264	Wash exposed skin thoroughly after handling.
P272	Contaminated work clothing should not be allowed out of the workplace.
P280B	Wear protective gloves and eye/face protection.

Response:

P302 + P352	IF ON SKIN: Wash with plenty of soap and water.
P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310	Immediately call a POISON CENTRE or doctor/physician.
P333 + P313	If skin irritation or rash occurs: Get medical advice/attention.
P362 + P364	Take off contaminated clothing and wash it before reuse.

Storage:

P405	Store locked up.
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Disposal:

P501	Dispose of contents/container in accordance with applicable local/regional/national/international regulations.
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2.3. Other assigned/identified product hazards

None known.

2.4. Other hazards which do not result in classification

May be harmful if swallowed.

May be harmful in contact with skin.
 May be harmful if inhaled.
 Harmful to aquatic life with long lasting effects.

SECTION 3: Composition/information on ingredients

This material is a mixture.

Ingredient	CAS Nbr	% by Weight
METHACRYLIC ACID ESTER	Trade Secret	40 - 50
POLYMER COMPOUNDS, MODIFIERS, AND ADDITIVES	Trade Secret	20 - 30
2-hydroxyethyl methacrylate	868-77-9	20 - 30
α,α -Dimethylbenzyl hydroperoxide	80-15-9	< 5
Cumene	98-82-8	< 1
6,6'-Di-tert-butyl-2,2'-methylenedi-p-cresol	119-47-1	< 0.5
2,5-Di-tert-pentylhydroquinone	79-74-3	< 0.1
Hydroquinone	123-31-9	< 0.1

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation

Remove person to fresh air. If you feel unwell, get medical attention.

Skin contact

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye contact

Immediately flush with large amounts of water for at least 15 minutes. Remove contact lenses if easy to do. Continue rinsing. Immediately get medical attention.

If swallowed

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

Allergic skin reaction (redness, swelling, blistering, and itching). Serious damage to the eyes (corneal cloudiness, severe pain, tearing, ulcerations, and significantly impaired or loss of vision). Target organ effects following prolonged or repeated exposure. See Section 11 for additional details.

4.3. Indication of any immediate medical attention and special treatment required

Not applicable.

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture

Closed containers exposed to heat from fire may build pressure and explode.

Hazardous Decomposition or By-Products

Substance

Condition

Carbon monoxide.
Carbon dioxide.
Irritant vapours or gases.

During combustion.
During combustion.
During combustion.

5.3. Special protective actions for fire-fighters

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Use personal protective equipment based on the results of an exposure assessment. Refer to Section 8 for PPE recommendations. If anticipated exposure resulting from an accidental release exceeds the protective capabilities of the PPE listed in Section 8, or are unknown, select PPE that offers an appropriate level of protection. Consider the physical and chemical hazards of the material when doing so. Examples of PPE ensembles for emergency response could include wearing bunker gear for a release of flammable material; wearing chemical protective clothing if the spilled material is a corrosive, a sensitizer, a significant dermal irritant, or can be absorbed through the skin; or donning a positive pressure supplied-air respirator for chemicals with inhalation hazards. For information regarding physical and health hazards, refer to sections 2 and 11 of the SDS.

6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dykes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up

Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorised person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and Safety Data Sheet. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Do not handle until all safety precautions have been read and understood. Do not breathe dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Keep away from reactive metals (eg. Aluminum, zinc etc.) to avoid the formation of hydrogen gas that could create an explosion hazard. Use personal protective equipment (eg. gloves, respirators...) as required.

7.2. Conditions for safe storage including any incompatibilities

Store away from heat. Store away from amines.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	CAS Nbr	Agency	Limit type	Additional comments
Hydroquinone	123-31-9	ACGIH	TWA:1 mg/m ³	A3: Confirmed animal carcin., Dermal Sensitizer
Hydroquinone	123-31-9	Australia OELs	TWA(8 hours): 2 mg/m ³	
α,α -Dimethylbenzyl hydroperoxide	80-15-9	AIHA	TWA:6 mg/m ³ (1 ppm)	SKIN
Cumene	98-82-8	ACGIH	TWA:5 ppm	A3: Confirmed animal carcinogen.
Cumene	98-82-8	Australia OELs	TWA(8 hours): 125 mg/m ³ (25 ppm); STEL(15 minutes): 375 mg/m ³ (75 ppm)	SKIN

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

Australia OELs : Australia. Adopted National Exposure Standards for Atmospheric Contaminants in the Occupational Environment

CMRG : Chemical Manufacturer's Recommended Guidelines

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

Sen: Sensitiser

Sk: Absorption through the skin may be a significant source of exposure.

8.2. Exposure controls

8.2.1. Engineering controls

No engineering controls required.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Full face shield.

Indirect vented goggles.

Select and use eye protection in accordance with AS/NZS 1336. Eye protection should comply with the performance specifications of AS/NZS 1337.

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

For prolonged or repeated contact, gloves made from the following material(s) are recommended (breakthrough times are >4 hours): Butyl rubber., Polymer laminate

For short-term or splash contact, gloves made from the following material(s) are recommended (breakthrough times are ≤4 hours): Polyvinyl chloride.

Any glove recommended for prolonged/repeated contact is also suitable for short-term/splash contact.

If this product is used in a manner that presents a higher potential for exposure (e.g., spraying, high splash potential, etc.), then use of a protective apron may be necessary. See recommended glove material(s) for determining appropriate apron material(s). If a glove material is not available as an apron, polymer laminate is a suitable option.

Select and use gloves according to AS/NZ 2161.

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapors or contact respirator manufacturer for appropriate gas/vapor respirator

For questions about suitability for a specific application, consult with your respirator manufacturer.

Select and use respirators according to AS/NZS 1715. Respirators should comply with AS/NZS 1716 performance specifications. For information about respirators, call 3M on 1800 024 464.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Liquid.
Specific Physical Form:	Paste
Colour	White
Odour	Acrylic
Odour threshold	No data available.
pH	No data available.
Melting point/Freezing point	No data available.
Boiling point/Initial boiling point/Boiling range	≥ 102.8 °C
Flash point	102.2 °C [Details: POLYMERS Slight Slight]
Evaporation rate	No data available.
Flammability	Not applicable.
Flammable Limits(LEL)	No data available.
Flammable Limits(UEL)	No data available.
Vapour pressure	≤ 13.3 Pa
Relative Vapor Density	No data available.
Density	1.07 g/ml
Relative density	1.07 [Ref Std: WATER=1]
Water solubility	No data available.
Solubility- non-water	≤ 10 % [Details: Slight]
Partition coefficient: n-octanol/water	No data available.
Autoignition temperature	No data available.
Decomposition temperature	No data available.
Kinematic Viscosity	18,962 mm ² /sec
Volatile organic compounds (VOC)	No data available.
Percent volatile	No data available.
VOC less H ₂ O & exempt solvents	No data available.
Molecular weight	No data available.

Particle Characteristics	Not applicable.
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SECTION 10: Stability and reactivity

10.1 Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section

10.2 Chemical stability

Stable.

10.3. Conditions to avoid

Heat.

Heat is generated during cure. Do not cure a mass larger than 50 grams in a confined space to prevent a premature exothermic reaction with production of intense heat and smoke.

Sparks and/or flames.

10.4. Possibility of hazardous reactions

Hazardous polymerisation may occur.

10.5 Incompatible materials

Amines.

Reactive metals

Reducing agents.

10.6 Hazardous decomposition products**Substance****Condition**

None known.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labelling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1 Information on Toxicological effects**Signs and Symptoms of Exposure**

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation

May be harmful if inhaled. Respiratory tract irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain. May cause additional health effects (see below).

Skin contact

May be harmful in contact with skin.

Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, dryness, cracking, blistering, and pain. Allergic skin reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye contact

Corrosive (eye burns): Signs/symptoms may include cloudy appearance of the cornea, chemical burns, severe pain, tearing, ulcerations, significantly impaired vision or complete loss of vision.

Ingestion

May be harmful if swallowed.

Gastrointestinal irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhoea. May cause additional health effects (see below).

Additional Health Effects:

Prolonged or repeated exposure may cause target organ effects:

Neurological effects: Signs/symptoms may include personality changes, lack of coordination, sensory loss, tingling or numbness of the extremities, weakness, tremors, and changes in blood pressure and heart rate. Respiratory effects: Signs/symptoms may include cough, shortness of breath, chest tightness, wheezing, increased heart rate, bluish coloured skin (cyanosis), sputum production, changes in lung function tests, and respiratory failure.

Reproductive/Developmental Toxicity:

Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

Carcinogenicity:

Contains a chemical or chemicals which can cause cancer.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >2,000 - =5,000 mg/kg
Overall product	Inhalation-Vapour(4 hr)		No data available; calculated ATE >20 - =50 mg/l
Overall product	Ingestion		No data available; calculated ATE >2,000 - =5,000 mg/kg
2-hydroxyethyl methacrylate	Dermal	Rabbit	LD50 > 5,000 mg/kg
2-hydroxyethyl methacrylate	Ingestion	Rat	LD50 5,564 mg/kg
α,α -Dimethylbenzyl hydroperoxide	Dermal	Rat	LD50 500 mg/kg
α,α -Dimethylbenzyl hydroperoxide	Inhalation-Vapour (4 hours)	Rat	LC50 1.4 mg/l
α,α -Dimethylbenzyl hydroperoxide	Ingestion	Rat	LD50 382 mg/kg
Cumene	Dermal	Rabbit	LD50 > 3,160 mg/kg
Cumene	Inhalation-Vapour (4 hours)	Rat	LC50 39.4 mg/l
Cumene	Ingestion	Rat	LD50 2,260 mg/kg
6,6'-Di-tert-butyl-2,2'-methylenedi-p-cresol	Dermal	Rabbit	LD50 > 10,000 mg/kg
6,6'-Di-tert-butyl-2,2'-methylenedi-p-cresol	Ingestion	Rat	LD50 > 5,000 mg/kg
2,5-Di-tert-pentylhydroquinone	Dermal	Rabbit	LD50 > 3,160 mg/kg
2,5-Di-tert-pentylhydroquinone	Ingestion	Rat	LD50 1,900 mg/kg
Hydroquinone	Dermal	Rat	LD50 > 4,800 mg/kg
Hydroquinone	Ingestion	Rat	LD50 302 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
2-hydroxyethyl methacrylate	Rabbit	Minimal irritation
α,α -Dimethylbenzyl hydroperoxide	official classification	Corrosive
Cumene	Rabbit	Minimal irritation
6,6'-Di-tert-butyl-2,2'-methylenedi-p-cresol	Rabbit	No significant irritation
2,5-Di-tert-pentylhydroquinone	Rabbit	No significant irritation
Hydroquinone	Human and animal	Minimal irritation

Serious Eye Damage/Irritation

Name	Species	Value

2-hydroxyethyl methacrylate	Rabbit	Moderate irritant
α,α -Dimethylbenzyl hydroperoxide	official classification	Corrosive
Cumene	Rabbit	Mild irritant
6,6'-Di-tert-butyl-2,2'-methylenedi-p-cresol	Rabbit	Mild irritant
2,5-Di-tert-pentylhydroquinone	Rabbit	Mild irritant
Hydroquinone	Human	Corrosive

Skin Sensitisation

Name	Species	Value
2-hydroxyethyl methacrylate	Human and animal	Sensitising
Cumene	Guinea pig	Not classified
6,6'-Di-tert-butyl-2,2'-methylenedi-p-cresol	Mouse	Not classified
2,5-Di-tert-pentylhydroquinone	Mouse	Sensitising
Hydroquinone	Guinea pig	Sensitising

Respiratory Sensitisation

For the component/components, either no data are currently available or the data are not sufficient for classification.

Germ Cell Mutagenicity

Name	Route	Value
2-hydroxyethyl methacrylate	In vivo	Not mutagenic
2-hydroxyethyl methacrylate	In Vitro	Some positive data exist, but the data are not sufficient for classification
α,α -Dimethylbenzyl hydroperoxide	In vivo	Not mutagenic
α,α -Dimethylbenzyl hydroperoxide	In Vitro	Some positive data exist, but the data are not sufficient for classification
Cumene	In Vitro	Not mutagenic
Cumene	In vivo	Not mutagenic
6,6'-Di-tert-butyl-2,2'-methylenedi-p-cresol	In Vitro	Not mutagenic
2,5-Di-tert-pentylhydroquinone	In vivo	Not mutagenic
2,5-Di-tert-pentylhydroquinone	In Vitro	Some positive data exist, but the data are not sufficient for classification
Hydroquinone	In Vitro	Some positive data exist, but the data are not sufficient for classification
Hydroquinone	In vivo	Some positive data exist, but the data are not sufficient for classification

Carcinogenicity

Name	Route	Species	Value
Cumene	Inhalation	Multiple animal species	Carcinogenic.
Hydroquinone	Dermal	Mouse	Not carcinogenic
Hydroquinone	Ingestion	Multiple animal species	Some positive data exist, but the data are not sufficient for classification

Reproductive Toxicity**Reproductive and/or Developmental Effects**

Name	Route	Value	Species	Test result	Exposure Duration
2-hydroxyethyl methacrylate	Ingestion	Not classified for female reproduction	Rat	NOAEL 1,000 mg/kg/day	pre mating & during gestation
2-hydroxyethyl methacrylate	Ingestion	Not classified for male reproduction	Rat	NOAEL 1,000 mg/kg/day	49 days

2-hydroxyethyl methacrylate	Ingestion	Not classified for development	Rat	NOAEL 1,000 mg/kg/day	prematuring & during gestation
Cumene	Inhalation	Not classified for development	Rabbit	NOAEL 11.3 mg/l	during organogenesis
6,6'-Di-tert-butyl-2,2'-methylenedi-p-cresol	Ingestion	Not classified for female reproduction	Rat	NOAEL 50 mg/kg/day	prematuring into lactation
6,6'-Di-tert-butyl-2,2'-methylenedi-p-cresol	Ingestion	Not classified for development	Rat	NOAEL 50 mg/kg/day	prematuring into lactation
6,6'-Di-tert-butyl-2,2'-methylenedi-p-cresol	Ingestion	Toxic to male reproduction	Rat	NOAEL 12.5 mg/kg/day	50 days
2,5-Di-tert-pentylhydroquinone	Ingestion	Not classified for development	Rat	NOAEL 70 mg/kg/day	during organogenesis
Hydroquinone	Ingestion	Not classified for female reproduction	Rat	NOAEL 150 mg/kg/day	2 generation
Hydroquinone	Ingestion	Not classified for male reproduction	Rat	NOAEL 150 mg/kg/day	2 generation
Hydroquinone	Ingestion	Not classified for development	Rat	NOAEL 100 mg/kg/day	during organogenesis

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
α,α -Dimethylbenzyl hydroperoxide	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	occupational exposure
α,α -Dimethylbenzyl hydroperoxide	Inhalation	respiratory irritation	May cause respiratory irritation	Human	NOAEL Not available	occupational exposure
α,α -Dimethylbenzyl hydroperoxide	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Professional judgement	NOAEL Not available	
Cumene	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Multiple animal species	NOAEL Not available	not available
Cumene	Inhalation	respiratory irritation	May cause respiratory irritation	Human	LOAEL 0.2 mg/l	occupational exposure
Cumene	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Multiple animal species	NOAEL Not available	not available
Hydroquinone	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	
Hydroquinone	Ingestion	nervous system	May cause damage to organs	Rat	NOAEL Not available	not applicable
Hydroquinone	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 400 mg/kg	not applicable

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
α,α -Dimethylbenzyl hydroperoxide	Inhalation	nervous system respiratory system	Causes damage to organs through prolonged or repeated exposure	Rat	LOAEL 0.2 mg/l	7 days
α,α -Dimethylbenzyl hydroperoxide	Inhalation	heart liver kidney and/or bladder	Not classified	Rat	NOAEL 0.03 mg/l	90 days
Cumene	Inhalation	auditory system endocrine system hematopoietic system liver nervous system eyes	Not classified	Rat	NOAEL 59 mg/l	13 weeks
Cumene	Inhalation	kidney and/or bladder	Not classified	Rat	NOAEL 4.9 mg/l	13 weeks
Cumene	Inhalation	respiratory system	Not classified	Rat	NOAEL 59 mg/l	13 weeks
Cumene	Ingestion	kidney and/or bladder heart endocrine system hematopoietic system liver respiratory system	Not classified	Rat	NOAEL 769 mg/kg/day	6 months
6,6'-Di-tert-butyl-2,2'-methylene-di-p-cresol	Ingestion	liver heart endocrine system gastrointestinal tract hematopoietic system immune system muscles nervous system kidney and/or bladder respiratory system	Not classified	Rat	NOAEL 42 mg/kg/day	18 months
2,5-Di-tert-pentylhydroquinone	Ingestion	endocrine system gastrointestinal tract liver kidney and/or bladder heart skin bone, teeth, nails, and/or hair hematopoietic system immune system nervous system eyes respiratory system vascular system	Not classified	Rat	NOAEL 150 mg/kg/day	90 days
Hydroquinone	Ingestion	blood	Not classified	Rat	NOAEL Not	40 days

					available	
Hydroquinone	Ingestion	bone marrow liver	Not classified	Rat	NOAEL Not available	9 weeks
Hydroquinone	Ingestion	kidney and/or bladder	Not classified	Rat	LOAEL 50 mg/kg/day	15 months
Hydroquinone	Ocular	eyes	Not classified	Human	NOAEL Not available	occupational exposure

Aspiration Hazard

Name	Value
Cumene	Aspiration hazard

Exposure Levels

Refer Section 8.1 Control Parameters of this Safety Data Sheet.

Interactive Effects

Not Determined

SECTION 12: Ecological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. Additional information leading to material classification in Section 2 is available upon request. In addition, environmental fate and effects data on ingredients may not be reflected in this section because an ingredient is present below the threshold for labelling, an ingredient is not expected to be available for exposure, or the data is considered not relevant to the material as a whole.

12.1. Toxicity**Acute aquatic hazard:**

GHS Acute 3: Harmful to aquatic life.

Chronic aquatic hazard:

GHS Chronic 3: Harmful to aquatic life with long lasting effects.

No product test data available.

Material	CAS Number	Organism	Type	Exposure	Test endpoint	Test result
2-hydroxyethyl methacrylate	868-77-9	Turbot	Analogous Compound	96 hours	LC50	833 mg/l
2-hydroxyethyl methacrylate	868-77-9	Fathead minnow	Experimental	96 hours	LC50	227 mg/l
2-hydroxyethyl methacrylate	868-77-9	Green algae	Experimental	72 hours	EC50	710 mg/l
2-hydroxyethyl methacrylate	868-77-9	Water flea	Experimental	48 hours	EC50	380 mg/l
2-hydroxyethyl methacrylate	868-77-9	Green algae	Experimental	72 hours	NOEC	160 mg/l
2-hydroxyethyl methacrylate	868-77-9	Water flea	Experimental	21 days	NOEC	24.1 mg/l
2-hydroxyethyl methacrylate	868-77-9	N/A	Experimental	16 hours	EC0	>3,000 mg/l
2-hydroxyethyl methacrylate	868-77-9	N/A	Experimental	18 hours	LD50	<98 mg per kg of bodyweight
α,α -Dimethylbenzyl hydroperoxide	80-15-9	Bacteria	Experimental	18 hours	EC10	0.103 mg/l
α,α -Dimethylbenzyl hydroperoxide	80-15-9	Green algae	Experimental	72 hours	EC50	3.1 mg/l
α,α -	80-15-9	Rainbow trout	Experimental	96 hours	LC50	3.9 mg/l

Dimethylbenzyl hydroperoxide						
α,α -Dimethylbenzyl hydroperoxide	80-15-9	Water flea	Experimental	48 hours	EC50	18.84 mg/l
α,α -Dimethylbenzyl hydroperoxide	80-15-9	Green algae	Experimental	72 hours	NOEC	1 mg/l
Cumene	98-82-8	Activated sludge	Experimental	3 hours	EC10	>2,000 mg/l
Cumene	98-82-8	Green algae	Experimental	72 hours	EC50	2.6 mg/l
Cumene	98-82-8	Mysid Shrimp	Experimental	96 hours	EC50	1.2 mg/l
Cumene	98-82-8	Rainbow trout	Experimental	96 hours	LC50	2.7 mg/l
Cumene	98-82-8	Water flea	Experimental	48 hours	EC50	2.14 mg/l
Cumene	98-82-8	Green algae	Experimental	72 hours	NOEC	0.22 mg/l
Cumene	98-82-8	Water flea	Experimental	21 days	NOEC	0.35 mg/l
6,6'-Di-tert-butyl-2,2'-methylenedi-p-cresol	119-47-1	Green algae	Endpoint not reached	72 hours	EC50	>100 mg/l
6,6'-Di-tert-butyl-2,2'-methylenedi-p-cresol	119-47-1	Water flea	Endpoint not reached	48 hours	EC50	>100 mg/l
6,6'-Di-tert-butyl-2,2'-methylenedi-p-cresol	119-47-1	Activated sludge	Experimental	3 hours	EC50	>10,000 mg/l
6,6'-Di-tert-butyl-2,2'-methylenedi-p-cresol	119-47-1	Medaka	Experimental	96 hours	No tox obs at lmt of water sol	>100 mg/l
6,6'-Di-tert-butyl-2,2'-methylenedi-p-cresol	119-47-1	Green algae	Experimental	72 hours	NOEC	1.3 mg/l
2,5-Di-tert-pentylhydroquinone	79-74-3	Bluegill	Experimental	96 hours	LC50	0.013 mg/l
2,5-Di-tert-pentylhydroquinone	79-74-3	Green algae	Experimental	72 hours	ErC50	0.246 mg/l
2,5-Di-tert-pentylhydroquinone	79-74-3	Water flea	Experimental	48 hours	LC50	0.91 mg/l
2,5-Di-tert-pentylhydroquinone	79-74-3	Fathead minnow	Experimental	28 days	NOEC	0.0032 mg/l
2,5-Di-tert-pentylhydroquinone	79-74-3	Green algae	Experimental	72 hours	NOEC	0.049 mg/l
2,5-Di-tert-pentylhydroquinone	79-74-3	Water flea	Experimental	21 days	NOEC	0.011 mg/l
2,5-Di-tert-pentylhydroquinone	79-74-3	Activated sludge	Experimental	3 hours	EC50	>100 mg/l
2,5-Di-tert-pentylhydroquinone	79-74-3	Closed cup POLY MERS Slight	Experimental	21 days	EC50	7.95 mg/kg (Dry Weight)
2,5-Di-tert-pentylhydroquinone	79-74-3	Redworm	Experimental	56 days	NOEC	1.7 mg/kg (Dry Weight)
2,5-Di-tert-pentylhydroquinone	79-74-3	Soil microbes	Experimental	28 days	EC50	>1,000 mg/kg (Dry Weight)
Hydroquinone	123-31-9	Activated sludge	Experimental	2 hours	IC50	71 mg/l
Hydroquinone	123-31-9	Green algae	Experimental	72 hours	ErC50	0.053 mg/l
Hydroquinone	123-31-9	Rainbow trout	Experimental	96 hours	LC50	0.044 mg/l
Hydroquinone	123-31-9	Water flea	Experimental	48 hours	EC50	0.061 mg/l
Hydroquinone	123-31-9	Fathead minnow	Experimental	32 days	NOEC	≥ 0.066 mg/l
Hydroquinone	123-31-9	Green algae	Experimental	72 hours	NOEC	0.0015 mg/l
Hydroquinone	123-31-9	Water flea	Experimental	21 days	NOEC	0.0029 mg/l

12.2. Persistence and degradability

Material	CAS Number	Test type	Duration	Study Type	Test result	Protocol
2-hydroxyethyl methacrylate	868-77-9	Experimental Biodegradation	28 days	BOD	84 %BOD/COD	OECD 301D - Closed bottle test
2-hydroxyethyl methacrylate	868-77-9	Experimental Hydrolysis		Hydrolytic half-life basic pH	10.9 days (t 1/2)	OECD 111 Hydrolysis func of pH
α,α -Dimethylbenzyl hydroperoxide	80-15-9	Experimental Biodegradation	28 days	BOD	0 %BOD/ThOD	OECD 301C - MITI test (I)
Cumene	98-82-8	Experimental Biodegradation	14 days	BOD	33 %BOD/ThOD	OECD 301C - MITI test (I)
Cumene	98-82-8	Experimental Photolysis		Photolytic half-life (in air)	4.5 days (t 1/2)	
6,6'-Di-tert-butyl-2,2'-methylenedi-p-cresol	119-47-1	Experimental Biodegradation	28 days	BOD	0 %BOD/ThOD	OECD 301C - MITI test (I)
2,5-Di-tert-pentylhydroquinone	79-74-3	Experimental Aquatic Inherent Biodegrad.	38 days	CO2 evolution	1 %CO2 evolution/THCO2 evolution	similar to OECD 301B
2,5-Di-tert-pentylhydroquinone	79-74-3	Experimental Biodegradation		Half-life (t 1/2)	4 days (t 1/2)	
Hydroquinone	123-31-9	Experimental Biodegradation	14 days	BOD	70 %BOD/ThOD	OECD 301C - MITI test (I)

12.3 : Bioaccumulative potential

Material	CAS Number	Test type	Duration	Study Type	Test result	Protocol
2-hydroxyethyl methacrylate	868-77-9	Experimental Bioconcentration		Log Kow	0.42	OECD 107 log Kow shke flask mtd
α,α -Dimethylbenzyl hydroperoxide	80-15-9	Experimental Bioconcentration		Log Kow	1.82	
Cumene	98-82-8	Modeled Bioconcentration		Bioaccumulation factor	140	Catalogic™
Cumene	98-82-8	Experimental Bioconcentration		Log Kow	3.55	OECD 107 log Kow shke flask mtd
6,6'-Di-tert-butyl-2,2'-methylenedi-p-cresol	119-47-1	Experimental BCF - Fish	60 days	Bioaccumulation factor	840	OECD305-Bioconcentration
2,5-Di-tert-pentylhydroquinone	79-74-3	Modeled Bioconcentration		Bioaccumulation factor	44	Catalogic™
2,5-Di-tert-pentylhydroquinone	79-74-3	Experimental Bioconcentration		Log Kow	5.1	Onion Closed cup POLYMERS
Hydroquinone	123-31-9	Experimental Bioconcentration		Log Kow	0.59	

12.4. Mobility in soil

Please contact manufacturer for more details

12.5 Other adverse effects

No information available.

SECTION 13: Disposal considerations

13.1. Disposal methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Incinerate in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes.

SECTION 14: Transport Information

Australian Dangerous Goods Code (ADG) - Road/Rail Transport

UN No.: Not applicable.

Proper shipping name: Not applicable.

Class/Division: Not applicable.

Sub Risk: Not applicable.

Packing Group: Not applicable.

Hazchem Code: Not applicable

IERG: Not applicable.

International Air Transport Association (IATA) - Air Transport

UN No.: Not applicable.

Proper shipping name: Not applicable.

Class/Division: Not applicable.

Sub Risk: Not applicable.

Packing Group: Not applicable.

International Maritime Dangerous Goods Code (IMDG)- Marine Transport

UN No.: Not applicable.

Proper shipping name: Not applicable.

Class/Division: Not applicable.

Sub Risk: Not applicable.

Packing Group: Not applicable.

Marine Pollutant: Not applicable.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Australian Inventory Status:

All components of this product are listed on or exempt from the Australian Inventory of Industrial Chemicals (AIIC). Conditions may apply prior to introduction for direct importers of this product, Please contact 3M Australia on 136 136 for further details.

SECTION 16: Other information

Revision information:

Initial issue.

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Safety Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications.

Greenguard® is a United States based program. The 'Low VOC' reference related to United States Federal and State regulations exemptions for some solvents.

3M Australia SDSs are available at www.3m.com.au