

Safety Data Sheet

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This Safety Data Sheet has been prepared in accordance with the REACH Regulation (EC) 1907/2006 and its modifications.

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

3M[™] Scotch-Weld[™] Acrylic Structural Plastic Adhesive DP-8005 (Part A)

Product Identification Numbers

FS-9100-3812-4

7000080039

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses

Structural adhesive.

1.3. Details of the supplier of the safety data sheet

Address: 3M Ireland Limited, The Iveagh Building, The Park, Carrickmines, Dublin 18.

Telephone: +353 1 280 3555 E Mail: tox.uk@mmm.com Website: www.3M.com

1.4. Emergency telephone number

Emergency medical information: 8am-10pm (seven days) contact National Poisons Information Centre, Beaumont Hospital, Dublin 9 DOV2NO, Ireland. Telephone Number: +353 (0)1 809 2166

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture

CLP REGULATION (EC) No 1272/2008

The health and environmental classifications of this material have been derived using the calculation method, except in cases where test data are available or the physical form impacts classification. Classification(s) based on test data or physical form are noted below, if applicable.

CLASSIFICATION:

Serious Eye Damage/Eye Irritation, Category 1 - Eye Dam. 1; H318 Respiratory Sensitization, Category 1 - Resp. Sens. 1; H334

Skin Sensitization, Category 1 - Skin Sens. 1; H317 Germ Cell Mutagenicity, Category 2 - Muta. 2; H341

Hazardous to the Aquatic Environment (Chronic), Category 2 - Aquatic Chronic 2; H411

For full text of H phrases, see Section 16.

2.2. Label elements

CLP REGULATION (EC) No 1272/2008

SIGNAL WORD

DANGER.

Symbols

GHS05 (Corrosion) |GHS08 (Health Hazard) |GHS09 (Environment) |

Pictograms







Ingredients:

| Ingredient | CAS Nbr | EC No. | % by Wt |
|--|-------------|-----------|---------|
| 2-ethyl-2-[[3-(2-methylaziridin-1-yl)propionyl]methyl]propane-1,3-diyl bis(2-methylaziridine-1-propionate) | 64265-57-2 | 264-763-3 | 20 - 40 |
| Boron, hexaethyl[mu-(1,6-hexanediamine-kN1:kN6)]di- | 223674-50-8 | 426-100-8 | 5 - 20 |

HAZARD STATEMENTS:

H318 Causes serious eye damage.

H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.

H317 May cause an allergic skin reaction.
H341 Suspected of causing genetic defects.

H411 Toxic to aquatic life with long lasting effects.

PRECAUTIONARY STATEMENTS

Prevention:

P261A Avoid breathing vapours.

P280B Wear protective gloves and eye/face protection.

Response:

P304 + P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.

P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if

present and easy to do. Continue rinsing.

P310 Immediately call a POISON CENTRE or doctor/physician.

P342 + P311 If experiencing respiratory symptoms: Call a POISON CENTRE or doctor/physician.

For containers not exceeding 125 ml the following Hazard and Precautionary statements may be used:

<=125 ml Hazard statements

H318 Causes serious eye damage.

H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.

H317 May cause an allergic skin reaction. H341 Suspected of causing genetic defects.

<=125 ml Precautionary statements

Prevention:

P261A Avoid breathing vapours.

P280B Wear protective gloves and eye/face protection.

Response:

P304 + P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.

P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if

present and easy to do. Continue rinsing.

P310 Immediately call a POISON CENTRE or doctor/physician.

P342 + P311 If experiencing respiratory symptoms: Call a POISON CENTRE or doctor/physician.

44% of the mixture consists of components of unknown acute oral toxicity.

Contains 100% of components with unknown hazards to the aquatic environment.

Notes on labelling

Polyfunctional aziridine is classified as Acute Tox. 2 (H330) based on dust/mist (aerosol) data.

When incorporated into this product, this substance cannot become aerosolized.

Based on available toxicology data and this substance's very low vapour pressure, the saturated vapour of polyfunctional aziridine is not expected to be acutely toxic. Therefore, the classification is not applicable for this material when used as intended.

2.3. Other hazards

None known.

This material does not contain any substances that are assessed to be a PBT or vPvB

SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

| Ingredient | Identifier(s) | % | Classification according to Regulation |
|--|-----------------------|---------|--|
| | (F | | (EC) No. 1272/2008 [CLP] |
| Polyester plasticizer | Trade Secret | 40 - 60 | Substance not classified as hazardous |
| 2-ethyl-2-[[3-(2-methylaziridin-1- | (CAS-No.) 64265-57-2 | 20 - 40 | Acute Tox. 2, H330 |
| yl)propionyl]methyl]propane-1,3-diyl | (EC-No.) 264-763-3 | | Eye Dam. 1, H318 |
| bis(2-methylaziridine-1-propionate) | | | Resp. Sens. 1, H334 |
| | | | Skin Sens. 1, H317 |
| | | | Muta. 2, H341 |
| | | | Aquatic Chronic 2, H411 |
| Boron, hexaethyl[mu-(1,6- | (CAS-No.) 223674-50-8 | 5 - 20 | Acute Tox. 4, H302 |
| hexanediamine-kN1:kN6)]di- | (EC-No.) ELINCS 426- | | Eye Irrit. 2, H319 |
| | 100-8 | | Skin Sens. 1, H317 |
| | | | |
| Siloxanes and Silicones, di-Me, reaction | (CAS-No.) 67762-90-7 | < 1.5 | Substance not classified as hazardous |

| products with silica | | | |
|----------------------|--|-------|----------------------------|
| | (CAS-No.) 13463-67-7 (EC-No.) 236-675-5 (REACH-No.) 01- 2119489379-17 | < 0.5 | Carc. 2, H351 (inhalation) |

Please see section 16 for the full text of any H statements referred to in this section

For information on ingredient occupational exposure limits or PBT or vPvB status, see sections 8 and 12 of this SDS

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation

Remove person to fresh air. If you feel unwell, get medical attention.

Skin contact

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eve contact

Immediately flush with large amounts of water for at least 15 minutes. Remove contact lenses if easy to do. Continue rinsing. Immediately get medical attention.

If swallowed

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

The most important symptoms and effects based on the CLP classification include:

Allergic respiratory reaction (difficulty breathing, wheezing, cough, and tightness of chest). Allergic skin reaction (redness, swelling, blistering, and itching). Serious damage to the eyes (corneal cloudiness, severe pain, tearing, ulcerations, and significantly impaired or loss of vision).

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture

Closed containers exposed to heat from fire may build pressure and explode.

Hazardous Decomposition or By-Products

SubstanceConditionAldehydes.During combustion.Carbon monoxideDuring combustion.Carbon dioxide.During combustion.Irritant vapours or gases.During combustion.Oxides of nitrogen.During combustion.

5.3. Advice for fire-fighters

Water may not effectively extinguish fire; however, it should be used to keep fire-exposed containers and surfaces cool and prevent explosive rupture. Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapours, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dykes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up

Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorised person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and Safety Data Sheet. Seal the container. Dispose of collected material as soon as possible.

6.4. Reference to other sections

Refer to Section 8 and Section 13 for more information

SECTION 7: Handling and storage

7.1. Precautions for safe handling

For industrial/occupational use only. Not for consumer sale or use. Do not use in a confined area with minimal air exchange. Do not handle until all safety precautions have been read and understood. Avoid breathing dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidising agents (eg. chlorine, chromic acid etc.) Use personal protective equipment (eg. gloves, respirators...) as required.

7.2. Conditions for safe storage including any incompatibilities

Store away from heat. Store away from acids. Store away from strong bases. Store away from oxidising agents. Store away from amines.

7.3. Specific end use(s)

See information in Section 7.1 and 7.2 for handling and storage recommendations. See Section 8 for exposure controls and personal protection recommendations.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient CAS Nbr Agency Limit type Additional comments

Titanium dioxide 13463-67-7 Ireland OELs TWA(Total inhalable dust)(8 hours):10 mg/m3;TWA(as

respirable dust)(8 hours):4 mg/m3

Ireland OELs : Ireland. OELs TWA: Time-Weighted-Average STEL: Short Term Exposure Limit

CEIL: Ceiling

Biological limit values

No biological limit values exist for any of the components listed in Section 3 of this safety data sheet.

Recommended monitoring procedures: Information on recommended monitoring procedures can be obtained from Indust. Inspect./Ministry (IE)

8.2. Exposure controls

8.2.1. Engineering controls

Provide appropriate local exhaust ventilation for cutting, grinding, sanding or machining. Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Full face shield.

Indirect vented goggles.

Applicable Norms/Standards
Use eye/face protection conforming to EN 166

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity. Gloves made from the following material(s) are recommended:

MaterialThickness (mm)Breakthrough TimePolymer laminateNo data availableNo data available

Applicable Norms/Standards Use gloves tested to EN 374

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron - polymer laminate

Respiratory protection

In case of inadequate ventilation wear respiratory protection.

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

Applicable Norms/Standards

Use a respirator conforming to EN 140 or EN 136: filter types A & P

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

| information on basic physical and chemical properties | | | | | |
|---|---|--|--|--|--|
| Physical state | Liquid. | | | | |
| Specific Physical Form: | Paste | | | | |
| Colour | White | | | | |
| Odor | Mild Odour | | | | |
| Odour threshold | No data available. | | | | |
| Melting point/freezing point | No data available. | | | | |
| Boiling point/boiling range | >=181 °C [<i>Details:</i> 758 mmHg] | | | | |
| Flammability | Not applicable. | | | | |
| | | | | | |
| Flammable Limits(LEL) | Not applicable. | | | | |
| Flammable Limits(UEL) | Not applicable. | | | | |
| Flash point | >=93.3 °C [Test Method:Closed Cup] | | | | |
| Autoignition temperature | No data available. | | | | |
| Decomposition temperature | No data available. | | | | |
| pH | substance/mixture is non-soluble (in water) | | | | |
| Kinematic Viscosity | 33,333 mm ² /sec | | | | |
| Water solubility | Slight (less than 10%) | | | | |
| Solubility- non-water | No data available. | | | | |
| Partition coefficient: n-octanol/water | No data available. | | | | |
| Vapour pressure | No data available. | | | | |
| Density | 1.05 - 1.09 g/ml | | | | |
| Relative density | 1.05 - 1.09 [<i>Ref Std</i> :WATER=1] | | | | |
| Relative Vapour Density | No data available. | | | | |
| Particle Characteristics | Not applicable. | | | | |
| | | | | | |
| | | | | | |

9.2. Other information

9.2.2 Other safety characteristics

EU Volatile Organic Compounds
Evaporation rate

No data available. Not applicable.

SECTION 10: Stability and reactivity

10.1 Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section

10.2 Chemical stability

Stable.

10.3 Possibility of hazardous reactions

Hazardous polymerisation will not occur.

10.4 Conditions to avoid

Heat.

10.5 Incompatible materials

Strong acids.

Strong bases.

Strong oxidising agents.

Amines.

10.6 Hazardous decomposition products

Substance

Condition

None known.

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 11 are based on UN GHS calculation rules and classifications derived from internal hazard assessments.

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation

Respiratory tract irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain. Allergic respiratory reaction: Signs/symptoms may include difficulty breathing, wheezing, cough, and tightness of chest. May cause additional health effects (see below).

Skin contact

Mild Skin Irritation: Signs/symptoms may include localised redness, swelling, itching, and dryness. Allergic skin reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye contact

Corrosive (eye burns): Signs/symptoms may include cloudy appearance of the cornea, chemical burns, severe pain, tearing, ulcerations, significantly impaired vision or complete loss of vision. Vapours released during curing may cause eye irritation: Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

Ingestion

Harmful if swallowed.

Gastrointestinal irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhoea.

Additional Health Effects:

Genotoxicity:

Genotoxicity and Mutagenicity: May interact with genetic material and possibly alter gene expression.

Carcinogenicity:

Contains a chemical or chemicals which can cause cancer.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

| Name | Route | Species | Value |
|--|-------------|---------|---|
| Overall product | Ingestion | | No data available; calculated ATE >300 - =2,000 |
| • | | | mg/kg |
| 2-ethyl-2-[[3-(2-methylaziridin-1-yl)propionyl]methyl]propane- | Dermal | Rabbit | LD50 > 3,000 mg/kg |
| 1,3-diyl bis(2-methylaziridine-1-propionate) | | | |
| 2-ethyl-2-[[3-(2-methylaziridin-1-yl)propionyl]methyl]propane- | Inhalation- | Rat | LC50 0.252 mg/l |
| 1,3-diyl bis(2-methylaziridine-1-propionate) | Dust/Mist | | |
| | (4 hours) | | |
| 2-ethyl-2-[[3-(2-methylaziridin-1-yl)propionyl]methyl]propane- | Ingestion | Rat | LD50 3,038 mg/kg |
| 1,3-diyl bis(2-methylaziridine-1-propionate) | | | |
| Boron, hexaethyl[mu-(1,6-hexanediamine-kN1:kN6)]di- | Ingestion | Rat | LD50 693 mg/kg |
| Siloxanes and Silicones, di-Me, reaction products with silica | Dermal | Rabbit | LD50 > 5,000 mg/kg |
| Siloxanes and Silicones, di-Me, reaction products with silica | Inhalation- | Rat | LC50 > 0.691 mg/l |
| | Dust/Mist | | |
| | (4 hours) | | |
| Siloxanes and Silicones, di-Me, reaction products with silica | Ingestion | Rat | LD50 > 5,110 mg/kg |
| Titanium dioxide | Dermal | Rabbit | LD50 > 10,000 mg/kg |
| Titanium dioxide | Inhalation- | Rat | LC50 > 6.82 mg/l |
| | Dust/Mist | | _ |
| | (4 hours) | | |
| Titanium dioxide | Ingestion | Rat | LD50 > 10,000 mg/kg |

ATE = acute toxicity estimate

Skin Corrosion/Irritation

| Name | | Value |
|---|--------|---------------------------|
| | | |
| 2-ethyl-2-[[3-(2-methylaziridin-1-yl)propionyl]methyl]propane-1,3-diyl bis(2- | Rabbit | Mild irritant |
| methylaziridine-1-propionate) | | |
| Boron, hexaethyl[mu-(1,6-hexanediamine-kN1:kN6)]di- | Rabbit | No significant irritation |
| Siloxanes and Silicones, di-Me, reaction products with silica | Rabbit | No significant irritation |
| Titanium dioxide | Rabbit | No significant irritation |

Serious Eye Damage/Irritation

| Name | Species | Value |
|---|-----------|---------------------------|
| | | |
| 2-ethyl-2-[[3-(2-methylaziridin-1-yl)propionyl]methyl]propane-1,3-diyl bis(2- | Rabbit | Corrosive |
| methylaziridine-1-propionate) | | |
| Boron, hexaethyl[mu-(1,6-hexanediamine-kN1:kN6)]di- | Professio | Severe irritant |
| | nal | |
| | judgemen | |
| | t | |
| Siloxanes and Silicones, di-Me, reaction products with silica | Rabbit | No significant irritation |
| Titanium dioxide | Rabbit | No significant irritation |

Skin Sensitisation

| Name | Species | Value |
|--|------------------------|----------------|
| 2-ethyl-2-[[3-(2-methylaziridin-1-yl)propionyl]methyl]propane-1,3-diyl bis(2-methylaziridine-1-propionate) | Human and animal | Sensitising |
| Boron, hexaethyl[mu-(1,6-hexanediamine-kN1:kN6)]di- | Guinea pig | Sensitising |
| Siloxanes and Silicones, di-Me, reaction products with silica | Human and animal | Not classified |
| Titanium dioxide | Human and animal | Not classified |

Respiratory Sensitisation

| Name | Species | Value |
|--|---------|-------------|
| 2-ethyl-2-[[3-(2-methylaziridin-1-yl)propionyl]methyl]propane-1,3-diyl bis(2-methylaziridine-1-propionate) | Human | Sensitising |

Germ Cell Mutagenicity

| Name | Route | Value |
|--|----------|---------------|
| | | |
| 2-ethyl-2-[[3-(2-methylaziridin-1-yl)propionyl]methyl]propane-1,3-diyl bis(2-methylaziridine-1-propionate) | In vivo | Mutagenic |
| Boron, hexaethyl[mu-(1,6-hexanediamine-kN1:kN6)]di- | In Vitro | Not mutagenic |
| Siloxanes and Silicones, di-Me, reaction products with silica | In Vitro | Not mutagenic |
| Titanium dioxide | In Vitro | Not mutagenic |
| Titanium dioxide | In vivo | Not mutagenic |

Carcinogenicity

| 8 1 | | | |
|---|----------------|-------------------------------|--|
| Name | Route | Species | Value |
| Siloxanes and Silicones, di-Me, reaction products with silica | Not specified. | Mouse | Some positive data exist, but the data are not sufficient for classification |
| Titanium dioxide | Ingestion | Multiple animal species | Not carcinogenic |
| Titanium dioxide | Inhalation | Rat | Carcinogenic. |

Reproductive Toxicity

Reproductive and/or Developmental Effects

| Name | Route | Value | Species | Test result | Exposure Duration |
|---|-----------|--|---------|-----------------------------|-------------------------|
| Siloxanes and Silicones, di-Me, reaction products with silica | Ingestion | Not classified for female reproduction | Rat | NOAEL 509 mg/kg/day | 1 generation |
| Siloxanes and Silicones, di-Me, reaction products with silica | Ingestion | Not classified for male reproduction | Rat | NOAEL 497 mg/kg/day | 1 generation |
| Siloxanes and Silicones, di-Me, reaction products with silica | Ingestion | Not classified for development | Rat | NOAEL 1,350 mg/kg/day | during organogenesis |

Target Organ(s)

Specific Target Organ Toxicity - single exposure

| Name | Route | Target Organ(s) | Value | Species | Test result | Exposure Duration |
|--|------------|------------------------|--|---------|------------------------|----------------------|
| 2-ethyl-2-[[3-(2- methylaziridin-1- yl)propionyl]methyl]propa ne-1,3-diyl bis(2- methylaziridine-1- propionate) | Inhalation | respiratory irritation | Some positive data exist, but the data are not sufficient for classification | Rat | NOAEL Not available | 4 hours |

Specific Target Organ Toxicity - repeated exposure

| specific Target Organ | TOXICITY - | repeated exposure | • | | | |
|---|------------|--------------------------------|--|---------|---------------------|-----------------------|
| Name | Route | Target Organ(s) | Value | Species | Test result | Exposure Duration |
| Siloxanes and Silicones, di-Me, reaction products with silica | Inhalation | respiratory system silicosis | Not classified | Human | NOAEL Not available | occupational exposure |
| Titanium dioxide | Inhalation | respiratory system | Some positive data exist, but the data are not sufficient for classification | Rat | LOAEL 0.01 mg/l | 2 years |
| Titanium dioxide | Inhalation | pulmonary fibrosis | Not classified | Human | NOAEL Not available | occupational exposure |

Aspiration Hazard

For the component/components, either no data is currently available or the data is not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

11.2. Information on other hazards

This material does not contain any substances that are assessed to be an endocrine disruptor for human health.

SECTION 12: Ecological information

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 12 are based on UN GHS calculation rules and classifications derived from 3M assessments.

12.1. Toxicity

No product test data available.

| Material | CAS# | Organism | Type | Exposure | Test endpoint | Test result |
|---|-------------|-------------------------------|---|----------|---------------|--------------|
| 2-ethyl-2-[[3-(2-methylaziridin-1-yl)propionyl]methyl]pr opane-1,3-diyl bis(2-methylaziridine-1-propionate) | 64265-57-2 | Algae or other aquatic plants | Experimental | 72 hours | EC50 | 3.8 mg/l |
| 2-ethyl-2-[[3-(2-methylaziridin-1-yl)propionyl]methyl]pr opane-1,3-diyl bis(2-methylaziridine-1-propionate) | 64265-57-2 | Fish | Experimental | 96 hours | LC50 | 2.35 mg/l |
| 2-ethyl-2-[[3-(2-methylaziridin-1-yl)propionyl]methyl]pr opane-1,3-diyl bis(2-methylaziridine-1-propionate) | 64265-57-2 | Invertebrate | Experimental | 48 hours | EC50 | 6.96 mg/l |
| Boron, hexaethyl[mu- (1,6-hexanediamine- kN1:kN6)]di- | 223674-50-8 | N/A | Data not available or insufficient for classification | N/A | N/A | N/A |
| Siloxanes and Silicones, di-Me, reaction products with silica | 67762-90-7 | N/A | Data not available or insufficient for classification | N/A | N/A | N/A |
| Titanium dioxide | 13463-67-7 | Activated sludge | Experimental | 3 hours | NOEC | >=1,000 mg/l |
| Titanium dioxide | 13463-67-7 | Diatom | Experimental | 72 hours | EC50 | >10,000 mg/l |
| Titanium dioxide | 13463-67-7 | Fathead minnow | Experimental | 96 hours | LC50 | >100 mg/l |
| Titanium dioxide | 13463-67-7 | Water flea | Experimental | 48 hours | EC50 | >100 mg/l |
| Titanium dioxide | 13463-67-7 | Diatom | Experimental | 72 hours | NOEC | 5,600 mg/l |

12.2. Persistence and degradability

| Material | CAS Nbr | Test type | Duration | Study Type | Test result | Protocol |
|-------------------|------------|--------------|----------|---------------|-------------|----------------------|
| 2-ethyl-2-[[3-(2- | 64265-57-2 | Experimental | 28 days | CO2 evolution | <60 %CO2 | OECD 301B - Modified |

3MTM Scotch-WeldTM Acrylic Structural Plastic Adhesive DP-8005 (Part A)

| methylaziridin-1- yl)propionyl]methyl]propan e-1,3-diyl bis(2- methylaziridine-1- propionate) | | Biodegradation | | | evolution/THC O2 evolution | sturm or CO2 |
|---|-------------|-----------------------------------|---------|-----|--|---------------------------------|
| Boron, hexaethyl[mu-(1,6-hexanediamine-kN1:kN6)]di- | 223674-50-8 | Experimental Biodegradation | 28 days | | 44 %CO2 evolution/THC O2 evolution | EC C.4.C. CO2 Evolution Test |
| Siloxanes and Silicones, di- Me, reaction products with silica | 67762-90-7 | Data not availbl- insufficient | N/A | N/A | N/A | N/A |
| Titanium dioxide | 13463-67-7 | Data not availbl- insufficient | N/A | N/A | N/A | N/A |

12.3: Bioaccumulative potential

| Material | Cas No. | Test type | Duration | Study Type | Test result | Protocol |
|--|-------------|---|----------|------------------------|-------------|------------------------------|
| 2-ethyl-2-[[3-(2-methylaziridin-1- | 64265-57-2 | Modeled Bioconcentration | | Log Kow | 0.5 | ACD/Labs ChemSketch™ |
| yl)propionyl]methyl]propa ne-1,3-diyl bis(2- methylaziridine-1- propionate) | | | | | | |
| Boron, hexaethyl[mu-(1,6-hexanediamine-kN1:kN6)]di- | 223674-50-8 | Experimental Bioconcentration | | Log Kow | >5.99 | EC A.8 Partition Coefficient |
| Siloxanes and Silicones, di- Me, reaction products with silica | 67762-90-7 | Data not available or insufficient for classification | N/A | N/A | N/A | N/A |
| Titanium dioxide | 13463-67-7 | Experimental BCF - Fish | 42 days | Bioaccumulation factor | 9.6 | |

12.4. Mobility in soil

| Material | Cas No. | Test type | Study Type | Test result | Protocol |
|---------------------------|------------|------------------|------------|-------------|------------------------|
| 2-ethyl-2-[[3-(2- | 64265-57-2 | Modeled Mobility | Koc | 19,000 l/kg | Episuite TM |
| methylaziridin-1- | | in Soil | | | |
| yl)propionyl]methyl]propa | | | | | |
| ne-1,3-diyl bis(2- | | | | | |
| methylaziridine-1- | | | | | |
| propionate) | | | | | |

12.5. Results of the PBT and vPvB assessment

This material does not contain any substances that are assessed to be a PBT or vPvB

12.6. Endocrine disrupting properties

This material does not contain any substances that are assessed to be an endocrine disruptor for environmental effects

12.7. Other adverse effects

No information available.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. If no other disposal options are available, waste product that has been completely cured or

polymerised may be placed in a landfill properly designed for industrial waste. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

The coding of a waste stream is based on the application of the product by the consumer. Since this is out of the control of 3M, no waste code(s) for products after use will be provided. Please refer to the European Waste Code (EWC - 2000/532/EC and amendments) to assign the correct waste code to your waste stream. Ensure national and/or regional regulations are complied with and always use a licensed waste contractor.

EU waste code (product as sold)

08 04 09* Waste adhesives and sealants containing organic solvents or other dangerous substances

20 01 27* Paint, inks, adhesives and resins containing dangerous substances

SECTION 14: Transportation information

| | Ground Transport (ADR) | Air Transport (IATA) | Marine Transport (IMDG) |
|--|---------------------------|---|---|
| 14.1 UN number or ID number | UN3082 | UN3082 | UN3082 |
| 14.2 UN proper shipping name | SUBSTANCE, LIQUID, | ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.(POLYFUNCTIONAL AZIRIDINE) | ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.(POLYFUNCTIONAL AZIRIDINE) |
| 14.3 Transport hazard class(es) | 9 | 9 | 9 |
| 14.4 Packing group | III | III | III |
| 14.5 Environmental hazards | Environmentally Hazardous | Not applicable | Marine Pollutant |
| 14.6 Special precautions for user | | Please refer to the other sections of the SDS for further information. | Please refer to the other sections of the SDS for further information. |
| 14.7 Marine Transport in bulk according to IMO instruments | No data available. | No data available. | No data available. |
| Control Temperature | No data available. | No data available. | No data available. |
| Emergency Temperature | No data available. | No data available. | No data available. |
| ADR Classification Code | M6 | Not applicable. | Not applicable. |

3MTM Scotch-WeldTM Acrylic Structural Plastic Adhesive DP-8005 (Part A)

| IMDG Segregation Code | Not applicable. | Not applicable. | NONE |
|-----------------------|-----------------|-----------------|------|
| | | | |

Please contact the address or phone number listed on the first page of the SDS for additional information on the transport/shipment of the material by rail (RID) or inland waterways (ADN).

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Carcinogenicity

| <u>Ingredient</u> | CAS Nbr | <u>Classification</u> | Regulation |
|-------------------|------------|-------------------------|------------------------|
| Titanium dioxide | 13463-67-7 | Grp. 2B: Possible human | International Agency |
| | | carc. | for Research on Cancer |

Global inventory status

Contact 3M for more information.

DIRECTIVE 2012/18/EU

Seveso hazard categories, Annex 1, Part 1

| Hazard Categories | Qualifying quantity (tonnes) for the application of | | |
|-----------------------------|---|-------------------------|--|
| | Lower-tier requirements | Upper-tier requirements | |
| E2 Hazardous to the Aquatic | 200 | 500 | |
| environment | | | |

Seveso named dangerous substances, Annex 1, Part 2 None

Regulation (EU) No 649/2012

No chemicals listed

15.2. Chemical Safety Assessment

A chemical safety assessment has not been carried out for this substance/mixture in accordance with Regulation (EC) No 1907/2006, as amended.

SECTION 16: Other information

List of relevant H statements

| H302 | Harmful if swallowed. |
|-------|--|
| H317 | May cause an allergic skin reaction. |
| H318 | Causes serious eye damage. |
| H319 | Causes serious eye irritation. |
| H330 | Fatal if inhaled. |
| H334 | May cause allergy or asthma symptoms or breathing difficulties if inhaled. |
| H341 | Suspected of causing genetic defects. |
| H351i | Suspected of causing cancer by inhalation. |
| H411 | Toxic to aquatic life with long lasting effects. |

Revision information:

Section 3: Composition/Information of ingredients table information was modified.

Section 8: Occupational exposure limit table information was modified.

Section 9: Flammability (solid, gas) information information was deleted.

Section 09: Flammability information information was added.

Section 09: Odor information was modified.

Section 09: Particle Characteristics N/A information was added.

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications. In addition, this SDS is being provided to convey health and safety information. If you are the importer of record of this product into the European Union, you are responsible for all regulatory requirements, including, but not limited to, product registrations/notifications, substance volume tracking, and potential substance registration.

3M Ireland MSDSs are available at www.3M.com