Safety Data Sheet

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SECTION 1: Identification

1.1. Product identifier
3M™ Screen Print UV Gloss Clear 9760LX

Product Identification Numbers
75-0400-3390-6, 75-0400-3392-2, 75-3472-7553-1, 75-3472-7554-9
7100095374, 7010346435, 7100175412, 7100175357

1.2. Recommended use and restrictions on use

Recommended use
Clear coat for latex inks, Ink

1.3. Supplier's details

MANUFACTURER:	3M
DIVISION:	Commercial Branding and Transportation Division
ADDRESS:	3M Center, St. Paul, MN 55144-1000, USA
Telephone:	1-888-3M HELPS (1-888-364-3577)

1.4. Emergency telephone number
1-800-364-3577 or (651) 737-6501 (24 hours)

SECTION 2: Hazard identification

2.1. Hazard classification
Acute Toxicity (oral): Category 4.
Skin Corrosion/Irritation: Category 2.
Serious Eye Damage/Irritation: Category 1.
Skin Sensitizer: Category 1.
Reproductive Toxicity: Category 1B.
Specific Target Organ Toxicity (repeated exposure): Category 2.

2.2. Label elements
Signal word
Danger

Symbols
Corrosion |Exclamation mark |Health Hazard |

Pictograms

Hazard Statements

Harmful if swallowed.
Causes skin irritation.
Causes serious eye damage.
May cause an allergic skin reaction.
May damage fertility or the unborn child.

May cause damage to organs through prolonged or repeated exposure: skin.

Precautionary statements

Prevention:
Obtain special instructions before use.
Do not handle until all safety precautions have been read and understood.
Do not breathe vapors.
Wash exposed skin thoroughly after handling.
Do not eat, drink or smoke when using this product.
Contaminated work clothing should not be allowed out of the workplace.
Wear protective gloves, eye protection, face protection, and if needed, respiratory protection (see SDS Section 8).

Response:
IF ON SKIN: Wash with plenty of soap and water.
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
IF exposed or concerned: Immediately call a POISON CENTER or doctor.
Get medical attention if you feel unwell.
Rinse mouth.
If skin irritation or rash occurs: Get medical attention.
Take off contaminated clothing and wash it before reuse.

Storage:
Store locked up.

Disposal:
Dispose of contents and container in accordance with applicable local, regional, national, and international regulations.

18% of the mixture consists of ingredients of unknown acute oral toxicity.
18% of the mixture consists of ingredients of unknown acute dermal toxicity.
90% of the mixture consists of ingredients of unknown acute inhalation toxicity.

SECTION 3: Composition/information on ingredients

Ingredient	C.A.S. No.	% by Wt
2-Propenoic acid, 2-methyl-, polymer with butyl 2-methyl-2-propenoate and methyl 2-methyl-2-propenoate	28262-63-7	10 - 30
N,N-DIMETHYLACRYLAMIDE	2680-03-7	10 - 30 Trade Secret *
Acrylate Polymer	72162-39-1	5 - 10 Trade Secret *

Amine Modified Acrylic Oligomer	67906-98-3	5 - 10 Trade Secret *
Isobornyl Acrylate	5888-33-5	5 - 10 Trade Secret *
1,6-hexanediol diacrylate	13048-33-4	5 - 10 Trade Secret *
1-HYDROXYCYCLOHEXYL PHENYL KETONE	947-19-3	3 - 7
2,4,6-Trimethylbenzoyldiphenylphosphine oxide	75980-60-8	1 - 5 Trade Secret *
VINYL ACETATE-VINYL ALCOHOL-VINYL CHLORIDE POLYMER	25086-48-0	1 - 5
UV Stabilizer	Trade Secret*	1 - 5
Phenol, 2,2'-[6-(2,4-dibutoxyphenyl)-1,3,5-triazine-2,4-diyl]bis[5-butoxy-	208343-47-9	1 - 5
PHENOXY ETHYL ACRYLATE	48145-04-6	0.1 - 1 Trade Secret *
Siloxanes and Silicones, 3-[3-(acetyloxy)-2-hydroxypropoxy]propyl Me, di-Me, 3-[2-hydroxy-3-[(1-oxo-2-propenyl)oxy]propoxy]propyl Me	125455-51-8	0.1 - 1 Trade Secret *
Toluene	108-88-3	< 0.2

*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:
Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:
Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye Contact:
Immediately flush with large amounts of water for at least 15 minutes. Remove contact lenses if easy to do. Continue rinsing. Immediately get medical attention.

If Swallowed:
Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

Allergic skin reaction (redness, swelling, blistering, and itching). Serious damage to the eyes (corneal cloudiness, severe pain, tearing, ulcerations, and significantly impaired or loss of vision). Target organ effects following prolonged or repeated exposure. See Section 11 for additional details.

4.3. Indication of any immediate medical attention and special treatment required
Not applicable.

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media
In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture
Closed containers exposed to heat from fire may build pressure and explode.

Hazardous Decomposition or By-Products

Substance	Condition

Aldehydes	During Combustion
Carbon monoxide	During Combustion
Carbon dioxide	During Combustion
Hydrogen Chloride	During Combustion
Oxides of Nitrogen	During Combustion

5.3. Special protective actions for fire-fighters
Water may not effectively extinguish fire; however, it should be used to keep fire-exposed containers and surfaces cool and prevent explosive rupture. Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures
Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Use personal protective equipment based on the results of an exposure assessment. Refer to Section 8 for PPE recommendations. If anticipated exposure resulting from an accidental release exceeds the protective capabilities of the PPE listed in Section 8, or are unknown, select PPE that offers an appropriate level of protection. Consider the physical and chemical hazards of the material when doing so. Examples of PPE ensembles for emergency response could include wearing bunker gear for a release of flammable material; wearing chemical protective clothing if the spilled material is a corrosive, a sensitizer, a significant dermal irritant, or can be absorbed through the skin; or donning a positive pressure supplied-air respirator for chemicals with inhalation hazards. For information regarding physical and health hazards, refer to sections 2 and 11 of the SDS.

6.2. Environmental precautions
Avoid release to the environment. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up
Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with detergent and water. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling
For industrial/occupational use only. Not for consumer sale or use. Do not handle until all safety precautions have been read and understood. Do not breathe dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.) Use personal protective equipment (gloves, respirators, etc.) as required.

7.2. Conditions for safe storage including any incompatibilities
Store away from heat. Store away from oxidizing agents.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits
If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
Toluene	108-88-3	ACGIH	TWA:20 ppm	A4: Not class. as human carcin, Ototoxicant
Toluene	108-88-3	OSHA	TWA:200 ppm;CEIL:300 ppm	
1,6-hexanediol diacrylate	13048-33-4	AIHA	TWA:1 mg/m3(0.11 ppm)	Dermal Sensitizer
N,N-DIMETHYLACRYLAMIDE	2680-03-7	Manufacturer determined	TWA(8 hours):3.2 mg/m3(0.8 ppm)	SKIN

ACGIH : American Conference of Governmental Industrial Hygienists
AIHA : American Industrial Hygiene Association
CMRG : Chemical Manufacturer's Recommended Guidelines
OSHA : United States Department of Labor - Occupational Safety and Health Administration
TWA: Time-Weighted-Average
STEL: Short Term Exposure Limit
CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls
Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:
Full Face Shield
Indirect Vented Goggles

Skin/hand protection
Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended: Polymer laminate

If this product is used in a manner that presents a higher potential for exposure (e.g., spraying, high splash potential, etc.), then use of a protective apron may be necessary. See recommended glove material(s) for determining appropriate apron material(s). If a glove material is not available as an apron, polymer laminate is a suitable option.

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:
Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates, including oily mists
Half facepiece or full facepiece supplied-air respirator

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Liquid
Color	Colorless
Odor	Slight Acrylate
Odor threshold	*No Data Available*
pH	*No Data Available*
Melting point	*No Data Available*
Boiling Point	>=200 ºF
Flash Point	>=200 ºF [*Test Method:*Closed Cup]
Evaporation rate	<=1 [*Test Method:*Estimated] [*Ref Std:*WATER=1]
Flammability	Not Applicable
Flammable Limits(LEL)	*No Data Available*
Flammable Limits(UEL)	*No Data Available*
Vapor Pressure	*No Data Available*
Relative Vapor Density	*No Data Available*
Density	1.3 g/ml
Relative Density	1.3 [*Ref Std:*WATER=1]
Solubility in Water	Moderate
Solubility- non-water	Moderate
Partition coefficient: n-octanol/ water	*No Data Available*
Autoignition temperature	*No Data Available*
Decomposition temperature	*No Data Available*
Kinematic Viscosity	*No Data Available*
Average particle size	*Not Applicable*
Bulk density	*No Data Available*
Hazardous Air Pollutants	*No Data Available*
Molecular weight	*No Data Available*
Volatile Organic Compounds	*No Data Available*
Percent volatile	*No Data Available*
Softening point	*Not Applicable*
VOC Less H2O & Exempt Solvents	*No Data Available*
Particle Characteristics	*Not Applicable*

SECTION 10: Stability and reactivity

10.1. Reactivity
This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability
Stable.

10.3. Possibility of hazardous reactions
Hazardous polymerization may occur. Upon depletion of inhibitor or exposure to heat

10.4. Conditions to avoid
Heat

10.5. Incompatible materials
Strong oxidizing agents

10.6. Hazardous decomposition products

Substance	Condition
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:
May be harmful if inhaled. Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain. May cause additional health effects (see below).

Skin Contact:
May be harmful in contact with skin. Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, dryness, cracking, blistering, and pain. Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching. May cause additional health effects (see below).

Eye Contact:
Corrosive (Eye Burns): Signs/symptoms may include cloudy appearance of the cornea, chemical burns, severe pain, tearing, ulcerations, significantly impaired vision or complete loss of vision.

Ingestion:
Harmful if swallowed. Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea. May cause additional health effects (see below).

Additional Health Effects:

Prolonged or repeated exposure may cause target organ effects:
Dermal Effects: Signs/symptoms may include redness, itching, acne, or bumps on the skin.

Reproductive/Developmental Toxicity:
Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

Toxicological Data
If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >2,000 - =5,000 mg/kg
Overall product	Inhalation-Dust/Mist(4 hr)		No data available; calculated ATE >5 - =12.5 mg/l

Overall product	Ingestion		No data available; calculated ATE >300 - =2,000 mg/kg
N,N-DIMETHYLACRYLAMIDE	Dermal	Rat	LD50 907 mg/kg
N,N-DIMETHYLACRYLAMIDE	Ingestion	Rat	LD50 > 215 mg/kg
2-Propenoic acid, 2-methyl-, polymer with butyl 2-methyl-2-propenoate and methyl 2-methyl-2-propenoate	Dermal		LD50 estimated to be > 5,000 mg/kg
2-Propenoic acid, 2-methyl-, polymer with butyl 2-methyl-2-propenoate and methyl 2-methyl-2-propenoate	Ingestion		LD50 estimated to be 2,000 - 5,000 mg/kg
Isobornyl Acrylate	Dermal	Rabbit	LD50 > 5,000 mg/kg
Isobornyl Acrylate	Ingestion	Rat	LD50 4,350 mg/kg
1,6-hexanediol diacrylate	Dermal	Rabbit	LD50 3,636 mg/kg
1,6-hexanediol diacrylate	Ingestion	Rat	LD50 > 5,000 mg/kg
1-HYDROXYCYCLOHEXYL PHENYL KETONE	Dermal	Rat	LD50 > 5,000 mg/kg
1-HYDROXYCYCLOHEXYL PHENYL KETONE	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 1 mg/l
1-HYDROXYCYCLOHEXYL PHENYL KETONE	Ingestion	Rat	LD50 2,500 mg/kg
2,4,6-Trimethylbenzoyldiphenylphosphine oxide	Dermal	Professional judgement	LD50 estimated to be > 5,000 mg/kg
2,4,6-Trimethylbenzoyldiphenylphosphine oxide	Ingestion	Rat	LD50 > 5,000 mg/kg
VINYL ACETATE-VINYL ALCOHOL-VINYL CHLORIDE POLYMER	Dermal	Rabbit	LD50 > 8,000 mg/kg
VINYL ACETATE-VINYL ALCOHOL-VINYL CHLORIDE POLYMER	Ingestion	Rat	LD50 > 8,000 mg/kg
Phenol, 2,2'-[6-(2,4-dibutoxyphenyl)-1,3,5-triazine-2,4-diyl]bis[5-butoxy-	Dermal	Rat	LD50 > 2,000 mg/kg
Phenol, 2,2'-[6-(2,4-dibutoxyphenyl)-1,3,5-triazine-2,4-diyl]bis[5-butoxy-	Ingestion	Rat	LD50 > 2,000 mg/kg
UV Stabilizer	Dermal	Rat	LD50 > 2,000 mg/kg
UV Stabilizer	Ingestion	Rat	LD50 > 2,000 mg/kg
PHENOXY ETHYL ACRYLATE	Dermal	Rat	LD50 > 2,000 mg/kg
PHENOXY ETHYL ACRYLATE	Ingestion	Rat	LD50 > 5,000 mg/kg
Siloxanes and Silicones, 3-[3-(acetyloxy)-2-hydroxypropoxy]propyl Me, di-Me, 3-[2-hydroxy-3-[(1-oxo-2-propenyl)oxy]propoxy]propyl Me	Dermal	similar compounds	LD50 > 5,000 mg/kg
Siloxanes and Silicones, 3-[3-(acetyloxy)-2-hydroxypropoxy]propyl Me, di-Me, 3-[2-hydroxy-3-[(1-oxo-2-propenyl)oxy]propoxy]propyl Me	Ingestion	similar compounds	LD50 > 2,000 mg/kg
Toluene	Dermal	Rat	LD50 12,000 mg/kg
Toluene	Inhalation-Vapor (4 hours)	Rat	LC50 30 mg/l
Toluene	Ingestion	Rat	LD50 5,550 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
N,N-DIMETHYLACRYLAMIDE	Rabbit	No significant irritation
Isobornyl Acrylate	Rabbit	Minimal irritation
1,6-hexanediol diacrylate	Rabbit	Irritant
Amine Modified Acrylic Oligomer	similar compounds	Irritant
Acrylate Polymer	similar compounds	Irritant
1-HYDROXYCYCLOHEXYL PHENYL KETONE	Rabbit	No significant irritation
2,4,6-Trimethylbenzoyldiphenylphosphine oxide	Rabbit	No significant irritation
VINYL ACETATE-VINYL ALCOHOL-VINYL CHLORIDE POLYMER	Professional judgement	No significant irritation

Phenol, 2,2'-[6-(2,4-dibutoxyphenyl)-1,3,5-triazine-2,4-diyl]bis[5-butoxy-	Rabbit	No significant irritation
UV Stabilizer	Rabbit	No significant irritation
PHENOXY ETHYL ACRYLATE	Rabbit	No significant irritation
Siloxanes and Silicones, 3-[3-(acetyloxy)-2-hydroxypropoxy]propyl Me, di-Me, 3-[2-hydroxy-3-[(1-oxo-2-propenyl)oxy]propoxy]propyl Me	similar compounds	No significant irritation
Toluene	Rabbit	Irritant

Serious Eye Damage/Irritation

Name	Species	Value
N,N-DIMETHYLACRYLAMIDE	In vitro data	Corrosive
Isobornyl Acrylate	Rabbit	Mild irritant
1,6-hexanediol diacrylate	Rabbit	Moderate irritant
Amine Modified Acrylic Oligomer	similar compounds	Severe irritant
Acrylate Polymer	similar compounds	Severe irritant
1-HYDROXYCYCLOHEXYL PHENYL KETONE	Rabbit	Mild irritant
2,4,6-Trimethylbenzoyldiphenylphosphine oxide	Rabbit	No significant irritation
VINYL ACETATE-VINYL ALCOHOL-VINYL CHLORIDE POLYMER	Professional judgement	No significant irritation
Phenol, 2,2'-[6-(2,4-dibutoxyphenyl)-1,3,5-triazine-2,4-diyl]bis[5-butoxy-	Rabbit	No significant irritation
UV Stabilizer	Rabbit	No significant irritation
PHENOXY ETHYL ACRYLATE	Rabbit	No significant irritation
Siloxanes and Silicones, 3-[3-(acetyloxy)-2-hydroxypropoxy]propyl Me, di-Me, 3-[2-hydroxy-3-[(1-oxo-2-propenyl)oxy]propoxy]propyl Me	similar compounds	No significant irritation
Toluene	Rabbit	Moderate irritant

Skin Sensitization

Name	Species	Value
N,N-DIMETHYLACRYLAMIDE	In vitro data	Sensitizing
Isobornyl Acrylate	Human and animal	Sensitizing
1,6-hexanediol diacrylate	Guinea pig	Sensitizing
Amine Modified Acrylic Oligomer	similar compounds	Sensitizing
1-HYDROXYCYCLOHEXYL PHENYL KETONE	Guinea pig	Not classified
2,4,6-Trimethylbenzoyldiphenylphosphine oxide	Mouse	Sensitizing
Phenol, 2,2'-[6-(2,4-dibutoxyphenyl)-1,3,5-triazine-2,4-diyl]bis[5-butoxy-	Guinea pig	Not classified
UV Stabilizer	Mouse	Not classified
PHENOXY ETHYL ACRYLATE	Guinea pig	Sensitizing
Siloxanes and Silicones, 3-[3-(acetyloxy)-2-hydroxypropoxy]propyl Me, di-Me, 3-[2-hydroxy-3-[(1-oxo-2-propenyl)oxy]propoxy]propyl Me	similar compounds	Sensitizing
Toluene	Guinea pig	Not classified

Respiratory Sensitization

For the component/components, either no data are currently available or the data are not sufficient for classification.

Germ Cell Mutagenicity

Name	Route	Value
N,N-DIMETHYLACRYLAMIDE	In vivo	Not mutagenic
N,N-DIMETHYLACRYLAMIDE	In Vitro	Some positive data exist, but the data are not sufficient for classification
Isobornyl Acrylate	In Vitro	Not mutagenic
1,6-hexanediol diacrylate	In Vitro	Some positive data exist, but the data are not sufficient for classification
1-HYDROXYCYCLOHEXYL PHENYL KETONE	In Vitro	Not mutagenic
1-HYDROXYCYCLOHEXYL PHENYL KETONE	In vivo	Not mutagenic
2,4,6-Trimethylbenzoyldiphenylphosphine oxide	In Vitro	Not mutagenic
Phenol, 2,2'-[6-(2,4-dibutoxyphenyl)-1,3,5-triazine-2,4-diyl]bis[5-butoxy-	In Vitro	Not mutagenic
UV Stabilizer	In Vitro	Not mutagenic
Toluene	In Vitro	Not mutagenic
Toluene	In vivo	Not mutagenic

Carcinogenicity

Name	Route	Species	Value
1,6-hexanediol diacrylate	Dermal	Mouse	Not carcinogenic
Toluene	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification
Toluene	Ingestion	Rat	Some positive data exist, but the data are not sufficient for classification
Toluene	Inhalation	Mouse	Some positive data exist, but the data are not sufficient for classification

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test Result	Exposure Duration
N,N-DIMETHYLACRYLAMIDE	Ingestion	Not classified for female reproduction	Rat	NOAEL 30 mg/kg/day	premating into lactation
N,N-DIMETHYLACRYLAMIDE	Ingestion	Not classified for male reproduction	Rat	NOAEL 30 mg/kg/day	29 days
N,N-DIMETHYLACRYLAMIDE	Ingestion	Not classified for development	Rat	NOAEL 30 mg/kg/day	premating into lactation
N,N-DIMETHYLACRYLAMIDE	Dermal	Not classified for male reproduction	Rat	NOAEL 250 mg/kg/day	13 weeks
Isobornyl Acrylate	Ingestion	Not classified for male reproduction	Rat	NOAEL 500 mg/kg/day	31 days
Isobornyl Acrylate	Ingestion	Not classified for female reproduction	Rat	NOAEL 100 mg/kg/day	premating into lactation
Isobornyl Acrylate	Ingestion	Not classified for development	Rat	NOAEL 100 mg/kg/day	premating into lactation
1,6-hexanediol diacrylate	Not Specified	Not classified for development	Rat	NOAEL 750 mg/kg/day	during organogenesis
1-HYDROXYCYCLOHEXYL PHENYL KETONE	Ingestion	Not classified for female reproduction	Rat	NOAEL 900 mg/kg/day	2 generation
1-HYDROXYCYCLOHEXYL PHENYL KETONE	Ingestion	Not classified for male reproduction	Rat	NOAEL 900 mg/kg/day	2 generation
1-HYDROXYCYCLOHEXYL PHENYL KETONE	Ingestion	Not classified for development	Rabbit	NOAEL 750 mg/kg/day	during gestation
2,4,6-Trimethylbenzoyldiphenylphosphine oxide	Ingestion	Toxic to development	Rat	NOAEL 150 mg/kg/day	during gestation
2,4,6-Trimethylbenzoyldiphenylphosphine oxide	Ingestion	Toxic to female reproduction	Rat	NOAEL 200 mg/kg/day	premating into lactation
2,4,6-Trimethylbenzoyldiphenylphosphine oxide	Ingestion	Toxic to male reproduction	Rat	NOAEL 60 mg/kg/day	85 days
PHENOXY ETHYL ACRYLATE	Ingestion	Not classified for male reproduction	Rat	NOAEL 800 mg/kg/day	43 days
PHENOXY ETHYL ACRYLATE	Ingestion	Toxic to female reproduction	Rat	NOAEL 300	premating

				mg/kg/day	into lactation
PHENOXY ETHYL ACRYLATE	Ingestion	Toxic to development	Rat	NOAEL 300 mg/kg/day	premating into lactation
Toluene	Inhalation	Not classified for female reproduction	Human	NOAEL Not available	occupational exposure
Toluene	Inhalation	Not classified for male reproduction	Rat	NOAEL 2.3 mg/l	1 generation
Toluene	Ingestion	Toxic to development	Rat	LOAEL 520 mg/kg/day	during gestation
Toluene	Inhalation	Toxic to development	Human	NOAEL Not available	poisoning and/or abuse

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
N,N-DIMETHYLACRYLAMIDE	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	Irritation Positive	
N,N-DIMETHYLACRYLAMIDE	Inhalation	central nervous system depression	Not classified		NOAEL Not available	
1,6-hexanediol diacrylate	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	
Amine Modified Acrylic Oligomer	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	
Acrylate Polymer	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	
Toluene	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
Toluene	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	
Toluene	Inhalation	immune system	Not classified	Mouse	NOAEL 0.004 mg/l	3 hours
Toluene	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	poisoning and/or abuse

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
N,N-DIMETHYLACRYLAMIDE	Dermal	heart	Not classified	Rat	NOAEL 250 mg/kg/day	13 weeks
N,N-DIMETHYLACRYLAMIDE	Dermal	endocrine system	Not classified	Rat	NOAEL 250 mg/kg/day	13 weeks
N,N-DIMETHYLACRYLAMIDE	Dermal	hematopoietic system	Not classified	Rat	NOAEL 250 mg/kg/day	13 weeks
N,N-DIMETHYLACRYLAMIDE	Dermal	liver	Not classified	Rat	NOAEL 250 mg/kg/day	13 weeks
N,N-DIMETHYLACRYLAMIDE	Dermal	nervous system	Not classified	Rat	NOAEL 250 mg/kg/day	13 weeks
N,N-DIMETHYLACRYLAMIDE	Dermal	kidney and/or bladder	Not classified	Rat	NOAEL 250 mg/kg/day	13 weeks
N,N-DIMETHYLACRYLAMIDE	Ingestion	gastrointestinal tract	Not classified	Rat	NOAEL 80 mg/kg/day	28 days

N,N-DIMETHYLACRYLAMIDE	Ingestion	hematopoietic system	Not classified	Rat	NOAEL 80 mg/kg/day	28 days
N,N-DIMETHYLACRYLAMIDE	Ingestion	immune system	Not classified	Rat	NOAEL 80 mg/kg/day	28 days
N,N-DIMETHYLACRYLAMIDE	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 80 mg/kg/day	28 days
N,N-DIMETHYLACRYLAMIDE	Ingestion	heart	Not classified	Rat	NOAEL 80 mg/kg/day	28 days
N,N-DIMETHYLACRYLAMIDE	Ingestion	endocrine system	Not classified	Rat	NOAEL 80 mg/kg/day	28 days
N,N-DIMETHYLACRYLAMIDE	Ingestion	bone, teeth, nails, and/or hair	Not classified	Rat	NOAEL 80 mg/kg/day	28 days
N,N-DIMETHYLACRYLAMIDE	Ingestion	liver	Not classified	Rat	NOAEL 80 mg/kg/day	28 days
N,N-DIMETHYLACRYLAMIDE	Ingestion	muscles	Not classified	Rat	NOAEL 80 mg/kg/day	28 days
N,N-DIMETHYLACRYLAMIDE	Ingestion	nervous system	Not classified	Rat	NOAEL 80 mg/kg/day	28 days
N,N-DIMETHYLACRYLAMIDE	Ingestion	eyes	Not classified	Rat	NOAEL 80 mg/kg/day	28 days
N,N-DIMETHYLACRYLAMIDE	Ingestion	respiratory system	Not classified	Rat	NOAEL 80 mg/kg/day	28 days
Isobornyl Acrylate	Ingestion	gastrointestinal tract	Not classified	Rat	NOAEL 500 mg/kg/day	31 days
Isobornyl Acrylate	Ingestion	immune system	Not classified	Rat	NOAEL 500 mg/kg/day	31 days
Isobornyl Acrylate	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 500 mg/kg/day	31 days
Isobornyl Acrylate	Ingestion	heart	Not classified	Rat	NOAEL 500 mg/kg/day	31 days
Isobornyl Acrylate	Ingestion	endocrine system	Not classified	Rat	NOAEL 500 mg/kg/day	31 days
Isobornyl Acrylate	Ingestion	hematopoietic system	Not classified	Rat	NOAEL 500 mg/kg/day	31 days
Isobornyl Acrylate	Ingestion	liver	Not classified	Rat	NOAEL 500 mg/kg/day	31 days
Isobornyl Acrylate	Ingestion	nervous system	Not classified	Rat	NOAEL 500 mg/kg/day	31 days
Isobornyl Acrylate	Ingestion	respiratory system	Not classified	Rat	NOAEL 500 mg/kg/day	31 days
1,6-hexanediol diacrylate	Dermal	skin	May cause damage to organs though prolonged or repeated exposure	Mouse	LOAEL 70 mg/kg/day	80 weeks
1-HYDROXYCYCLOHEXYL PHENYL KETONE	Ingestion	endocrine system	Not classified	Rat	NOAEL 1,000 mg/kg/day	90 days
1-HYDROXYCYCLOHEXYL PHENYL KETONE	Ingestion	liver	Not classified	Rat	NOAEL 1,000 mg/kg/day	90 days
1-HYDROXYCYCLOHEXYL PHENYL KETONE	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 1,000 mg/kg/day	90 days
1-HYDROXYCYCLOHEXYL PHENYL KETONE	Ingestion	heart	Not classified	Rat	NOAEL 1,000 mg/kg/day	90 days
1-	Ingestion	blood	Not classified	Rat	NOAEL	90 days

HYDROXYCYCLOHEXYL PHENYL KETONE					1,000 mg/kg/day	
1-HYDROXYCYCLOHEXYL PHENYL KETONE	Ingestion	immune system	Not classified	Rat	NOAEL 1,000 mg/kg/day	90 days
1-HYDROXYCYCLOHEXYL PHENYL KETONE	Ingestion	nervous system	Not classified	Rat	NOAEL 1,000 mg/kg/day	90 days
2,4,6-Trimethylbenzoyldiphenyl phosphine oxide	Ingestion	skin	Not classified	Rat	NOAEL 1,000 mg/kg/day	90 days
2,4,6-Trimethylbenzoyldiphenyl phosphine oxide	Ingestion	blood	Not classified	Rat	NOAEL 1,000 mg/kg/day	90 days
2,4,6-Trimethylbenzoyldiphenyl phosphine oxide	Ingestion	liver	Not classified	Rat	NOAEL 1,000 mg/kg/day	90 days
2,4,6-Trimethylbenzoyldiphenyl phosphine oxide	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 1,000 mg/kg/day	90 days
2,4,6-Trimethylbenzoyldiphenyl phosphine oxide	Ingestion	nervous system	Not classified	Rat	NOAEL 1,000 mg/kg/day	90 days
Phenol, 2,2'-[6-(2,4-dibutoxyphenyl)-1,3,5-triazine-2,4-diyl]bis[5-butoxy-	Ingestion	hematopoietic system	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
Phenol, 2,2'-[6-(2,4-dibutoxyphenyl)-1,3,5-triazine-2,4-diyl]bis[5-butoxy-	Ingestion	nervous system	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
Phenol, 2,2'-[6-(2,4-dibutoxyphenyl)-1,3,5-triazine-2,4-diyl]bis[5-butoxy-	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
Toluene	Inhalation	auditory system	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	poisoning and/or abuse
Toluene	Inhalation	nervous system	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	poisoning and/or abuse
Toluene	Inhalation	eyes	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	poisoning and/or abuse
Toluene	Inhalation	olfactory system	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	poisoning and/or abuse
Toluene	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Rat	LOAEL 2.3 mg/l	15 months
Toluene	Inhalation	heart	Not classified	Rat	NOAEL 11.3 mg/l	15 weeks
Toluene	Inhalation	liver	Not classified	Rat	NOAEL 11.3 mg/l	15 weeks
Toluene	Inhalation	kidney and/or bladder	Not classified	Rat	NOAEL 11.3 mg/l	15 weeks
Toluene	Inhalation	endocrine system	Not classified	Rat	NOAEL 1.1 mg/l	4 weeks
Toluene	Inhalation	immune system	Not classified	Mouse	NOAEL Not available	20 days
Toluene	Inhalation	bone, teeth, nails, and/or hair	Not classified	Mouse	NOAEL 1.1 mg/l	8 weeks
Toluene	Inhalation	hematopoietic system	Not classified	Human	NOAEL Not available	occupational exposure
Toluene	Inhalation	vascular system	Not classified	Human	NOAEL Not available	occupational exposure
Toluene	Inhalation	gastrointestinal tract	Not classified	Multiple animal species	NOAEL 11.3 mg/l	15 weeks
Toluene	Ingestion	nervous system	Some positive data exist, but the data are not sufficient for	Rat	NOAEL 625 mg/kg/day	13 weeks

			classification			
Toluene	Ingestion	heart	Not classified	Rat	NOAEL 2,500 mg/kg/day	13 weeks
Toluene	Ingestion	liver	Not classified	Multiple animal species	NOAEL 2,500 mg/kg/day	13 weeks
Toluene	Ingestion	kidney and/or bladder	Not classified	Multiple animal species	NOAEL 2,500 mg/kg/day	13 weeks
Toluene	Ingestion	hematopoietic system	Not classified	Mouse	NOAEL 600 mg/kg/day	14 days
Toluene	Ingestion	endocrine system	Not classified	Mouse	NOAEL 105 mg/kg/day	28 days
Toluene	Ingestion	immune system	Not classified	Mouse	NOAEL 105 mg/kg/day	4 weeks

Aspiration Hazard

Name	Value
Toluene	Aspiration hazard

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

Ecotoxicological information

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

SECTION 13: Disposal considerations

13.1. Disposal methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Combustion products will include halogen acid (HCl/HF/HBr). Facility must be capable of handling halogenated materials. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

SECTION 14: Transport Information

For Transport Information, please visit http://3M.com/Transportinfo or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information

15.1. US Federal Regulations

Contact 3M for more information.

EPCRA 311/312 Hazard Classifications:

Physical Hazards
Not Applicable.

Health Hazards
Acute toxicity
Reproductive toxicity
Respiratory or Skin Sensitization
Serious eye damage or eye irritation
Skin Corrosion or Irritation
Specific target organ toxicity (single or repeated exposure)

15.2. State Regulations

Contact 3M for more information.

15.3. Chemical Inventories

The components of this material are in compliance with the provisions of the Korean Toxic Chemical Control Law. Certain restrictions may apply. Contact the selling division for additional information.

The components of this material are in compliance with the provisions of Japan Chemical Substance Control Law. Certain restrictions may apply. Contact the selling division for additional information.

The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

Contact 3M for more information.

15.4. International Regulations

Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: Other information

NFPA Hazard Classification

Health: 3 **Flammability:** 1 **Instability:** 1 **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

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