Safety Data Sheet

Copyright,2026, 3M India Limited.All rights reserved. Copying and/or downloading of this information for the purpose of properly utilizing 3M products is allowed provided that: (1) the information is copied in full with no changes unless prior written agreement is obtained from 3M, and (2) neither the copy nor the original is resold or otherwise distributed with the intention of earning a profit thereon.

Document group:	06-4416-1	**Version number:**	2.09
Issue Date:	14/08/2026	**Supersedes date:**	30/03/2026

This Safety Data Sheet has been prepared in accordance with the GHS guidelines & India Hazardous substances (Classification, Labeling & Packaging) Draft Rules 2011.

SECTION 1: Identification

1.1. Product identifier
3M(TM) Adhesion Promoter K-520

1.2. Recommended use and restrictions on use

Recommended use
Primer for adhesive tapes for automotive applications., Primer

1.3. Supplier's details

Address:	3M India Limited, plot-48-51, Electronic city, Hosur road, Bangalore-560100
Telephone:	080-45543000, contact Product EHS team
E Mail:	productehs.in@mmm.com
Website:	http://solutions.3mindia.co.in

1.4. Emergency telephone number
080-45543000 (Contact hours: 8:00 AM to 5:00 PM)

SECTION 2: Hazard identification

Under MSIHC Rules, information is noted below on flammability, acute toxicity and explosivity relevant to this product. In line with international standards, information on other hazard classes and associated precautionary statements relevant to this product are included as well.

2.1. Classification of the substance or mixture
Flammable Liquid: Category 2.
Acute Toxicity (inhalation): Category 5.
Skin Corrosion/Irritation: Category 2.
Serious Eye Damage/Irritation: Category 2A
Carcinogenicity: Category 2.
Reproductive Toxicity: Category 1B.
Specific Target Organ Toxicity (repeated exposure): Category 1.
Specific Target Organ Toxicity (single exposure): Category 3.
Aspiration Hazard: Category 1.
Acute Aquatic Toxicity: Category 2.
Chronic Aquatic Toxicity: Category 3.

2.2. Label elements
Signal Word
Danger

Symbols
Flame |Exclamation mark |Health Hazard |

Pictograms



HAZARD STATEMENTS:

H225	Highly flammable liquid and vapour.
H315	Causes skin irritation.
H319	Causes serious eye irritation.
H333	May be harmful if inhaled.
H351	Suspected of causing cancer.
H360	May damage fertility or the unborn child.
H336	May cause drowsiness or dizziness.
H304	May be fatal if swallowed and enters airways.
H372	Causes damage to organs through prolonged or repeated exposure: nervous system | sensory organs.
H401	Toxic to aquatic life.
H412	Harmful to aquatic life with long lasting effects.

PRECAUTIONARY STATEMENTS

Prevention:

P201	Obtain special instructions before use.
P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P260	Do not breathe dust/fume/gas/mist/vapours/spray.
P280F	Wear respiratory protection.

Response:

P301 + P310	IF SWALLOWED: Immediately call a POISON CENTER or doctor.
P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P308 + P313	IF exposed or concerned: Get medical advice/attention.
P331	Do NOT induce vomiting.
P370 + P378	In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry chemical or carbon dioxide to extinguish.

2.3. Other hazards
None known.

SECTION 3: Composition/information on ingredients

This material is a mixture.

Ingredient	CAS Nbr	% by Wt
Toluene	108-88-3	80 - 100
Propan-2-ol	67-63-0	1 - 10
2,5-Furandione, reaction products with polypropylene, chlorinated	68609-36-9	1 - 5
Polyamideamine	Trade Secret	1 - 5
1-Methoxypropan-2-ol	107-98-2	0.5 - 1.5
Ethylbenzene	100-41-4	< 1

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation
Remove person to fresh air. If you feel unwell, get medical attention.

Skin contact
Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye contact
Immediately flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. Get medical attention.

If swallowed
Do not induce vomiting. Get immediate medical attention.

4.2. Most important symptoms and effects, both acute and delayed

Aspiration pneumonitis (coughing, gasping, choking, burning of the mouth, and difficulty breathing). Central nervous system depression (headache, dizziness, drowsiness, incoordination, nausea, slurred speech, giddiness, and unconsciousness). Target organ effects following prolonged or repeated exposure. See Section 11 for additional details.

4.3. Indication of any immediate medical attention and special treatment required
Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable Extinguishing media
In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry chemical or carbon dioxide to extinguish.

5.2. Special hazards arising from the substance or mixture
Closed containers exposed to heat from fire may build pressure and explode.

Hazardous Decomposition or By-Products

Substance	Condition
Hydrocarbons.	During combustion.
Carbon monoxide.	During combustion.
Carbon dioxide.	During combustion.
Hydrogen Chloride	During combustion.
Oxides of nitrogen.	During combustion.

5.3. Special protective actions for fire-fighters
Water may not effectively extinguish fire; however, it should be used to keep fire-exposed containers and surfaces cool and prevent explosive rupture. Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures
Use PPE - Exposure Assessment Use personal protective equipment based on the results of an exposure assessment. Refer to Section 8 for PPE recommendations. If anticipated exposure resulting from an accidental release exceeds the protective capabilities of the PPE listed in Section 8, or are unknown, select PPE that offers an appropriate level of protection. Consider the physical and chemical hazards of the material when doing so. Examples of PPE ensembles for emergency response could include wearing bunker gear for a release of flammable material; wearing chemical protective clothing if the spilled material is a corrosive, a sensitizer, a significant dermal irritant, or can be absorbed through the skin; or donning a positive pressure supplied-air respirator for chemicals with inhalation hazards. For information regarding physical and health hazards, refer to sections 2 and 11 of the SDS. Evacuate area. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Warning! A motor could be an ignition source and could cause flammable gases or vapors in the spill area to burn or explode.

6.2. Environmental precautions
Avoid release to the environment. For larger spills, cover drains and build dykes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up
Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible using non-sparking tools. Place in a metal container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorised person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and Safety Data Sheet. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling
For industrial/occupational use only. Not for consumer sale or use. Do not handle until all safety precautions have been read and understood. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Take precautionary measures against static discharge. Do not breathe dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Avoid release to the environment. Avoid contact with oxidising agents (eg. chlorine, chromic acid etc.) Keep away from reactive metals (eg. Aluminum, zinc etc.) to avoid the formation of hydrogen gas that could create an explosion hazard. Wear low static or properly grounded shoes. Use personal protective equipment (eg. gloves, respirators…) as required. To minimize the risk of ignition, determine applicable electrical classifications for the process using this product and select specific local exhaust ventilation equipment to avoid flammable vapor accumulation. Ground/bond container and receiving equipment if there is potential for static electricity accumulation during transfer.

7.2. Conditions for safe storage including any incompatibilities
Store in a well-ventilated place. Keep cool. Keep container tightly closed to prevent contamination with water or air. If contamination is suspected, do not reseal container. Store away from heat. Store away from acids. Store away from oxidising agents.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limits
If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	CAS Nbr	Agency	Limit type	Additional comments
Ethylbenzene	100-41-4	ACGIH	TWA:20 ppm	A3: Confirmed animal carcin., Ototoxicant
1-Methoxypropan-2-ol	107-98-2	ACGIH	TWA:50 ppm;STEL:100 ppm	A4: Not class. as human carcin
Toluene	108-88-3	ACGIH	TWA:20 ppm	A4: Not class. as human carcin, Ototoxicant
Propan-2-ol	67-63-0	ACGIH	TWA:200 ppm;STEL:400 ppm	A4: Not class. as human carcin

ACGIH : American Conference of Governmental Industrial Hygienists
AIHA : American Industrial Hygiene Association
CMRG : Chemical Manufacturer's Recommended Guidelines
TWA: Time-Weighted-Average
STEL: Short Term Exposure Limit
CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls
Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment. Use explosion-proof ventilation equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:
Indirect vented goggles.

Skin/hand protection
Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

For prolonged or repeated contact, gloves made from the following material(s) are recommended (breakthrough times are >4 hours): Polymer laminate, Polyvinyl alcohol (PVA).

Any glove recommended for prolonged/repeated contact is also suitable for short-term/splash contact.

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:
Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Liquid.

Specific Physical Form:	Liquid.
Color	Tan, Yellow
Odor	Solvent
Odour threshold	*No data available.*
pH	*Not applicable.*
Melting point/Freezing point: NA	*Not applicable.*
Boiling point/Initial boiling point/Boiling range	111 ºC [*Details:*Based on Toluene]
Flash point	4 ºC [*Test Method:*Tagliabue closed cup] [*Details:*Based on Toluene]
Evaporation rate	*No data available.*
Flammability	Flammable Liquid: Category 2.
Flammable Limits(LEL)	1 % volume [*Test Method:*Estimated]
Flammable Limits(UEL)	8 % volume [*Test Method:*Estimated]
Vapour pressure	23 mm Hg [@ 20 ºC] [*Test Method:*Estimated]
Relative Vapor Density	3.1 [*Test Method:*Estimated]
Density	0.86 g/ml
Relative density	0.86 [*Ref Std:*WATER=1]
Water solubility	Negligible
Solubility- non-water	*No data available.*
Partition coefficient: n-octanol/water	*No data available.*
Autoignition temperature	480 ºC [*Details:*Based on Toluene]
Decomposition temperature	*No data available.*
Kinematic Viscosity	5.8 mm²/sec
Volatile organic compounds (VOC)	822 g/l [*Test Method:*calculated SCAQMD rule 443.1]
Percent volatile	96 % weight
VOC less H2O & exempt solvents	822 g/l [*Test Method:*calculated SCAQMD rule 443.1]
Molecular weight	*No data available.*

Particle Characteristics	*Not applicable.*

SECTION 10: Stability and reactivity

10.1 Reactivity
This material may be reactive with certain agents under certain conditions - see the remaining headings in this section

10.2 Chemical stability
Stable.

10.3 Possibility of hazardous reactions
Hazardous polymerisation will not occur.

10.4 Conditions to avoid
Heat.
High shear and high temperature conditions
Sparks and/or flames.
Temperatures above the boiling point.

10.5 Incompatible materials
Alkali and alkaline earth metals.
Aluminium
Finely divided active metals

Metal powder
Reaction with water, alcohols, and amines is not hazardous if container can vent to the atmosphere to prevent pressure buildup.
Reactive metals
Strong oxidising agents.
Aluminium or magnesium powder and high/shear temperature conditions.

10.6 Hazardous decomposition products

Substance	Condition
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labelling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1 Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation
May be harmful if inhaled. Respiratory tract irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain. May cause additional health effects (see below).

Skin contact
Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, dryness, cracking, blistering, and pain.

Eye contact
Severe eye irritation: Signs/symptoms may include significant redness, swelling, pain, tearing, cloudy appearance of the cornea, and impaired vision.

Ingestion
Chemical (aspiration) pneumonitis: Signs/symptoms may include coughing, gasping, choking, burning of the mouth, difficulty breathing, bluish coloured skin (cyanosis), and may be fatal. Gastrointestinal irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhoea. May cause additional health effects (see below).

Additional Health Effects:

Single exposure may cause target organ effects:
Central nervous system (CNS) depression: Signs/symptoms may include headache, dizziness, drowsiness, incoordination, nausea, slowed reaction time, slurred speech, giddiness, and unconsciousness.

Prolonged or repeated exposure may cause target organ effects:
Ocular effects: Signs/symptoms may include blurred or significantly impaired vision. Auditory effects: Signs/symptoms may include hearing impairment, balance dysfunction and ringing in the ears. Olfactory effects: Signs/symptoms may include decreased ability to detect odours and complete loss of smell. Neurological effects: Signs/symptoms may include personality changes, lack of coordination, sensory loss, tingling or numbness of the extremities, weakness, tremors, and changes in blood pressure and heart rate.

Reproductive/Developmental Toxicity:
Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

Carcinogenicity:
Contains a chemical or chemicals which can cause cancer.

Toxicological Data
If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Inhalation-Vapor(4 hr)		No data available; calculated ATE >20 - =50 mg/l
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
Toluene	Dermal	Rat	LD50 12,000 mg/kg
Toluene	Inhalation-Vapor (4 hours)	Rat	LC50 30 mg/l
Toluene	Ingestion	Rat	LD50 5,550 mg/kg
Propan-2-ol	Dermal	Rabbit	LD50 12,870 mg/kg
Propan-2-ol	Inhalation-Vapor (4 hours)	Rat	LC50 72.6 mg/l
Propan-2-ol	Ingestion	Rat	LD50 4,710 mg/kg
1-Methoxypropan-2-ol	Dermal	Rabbit	LD50 11,000-13,800 mg/kg
1-Methoxypropan-2-ol	Inhalation-Vapor (4 hours)	Rat	LC50 56 mg/l
1-Methoxypropan-2-ol	Ingestion	Rat	LD50 6,100 mg/kg
2,5-Furandione, reaction products with polypropylene, chlorinated	Dermal	Guinea pig	LD50 > 1,000 mg/kg
2,5-Furandione, reaction products with polypropylene, chlorinated	Ingestion	Rat	LD50 > 3,200 mg/kg
Ethylbenzene	Dermal	Rabbit	LD50 15,433 mg/kg
Ethylbenzene	Inhalation-Vapor (4 hours)	Rat	LC50 17.4 mg/l
Ethylbenzene	Ingestion	Rat	LD50 4,769 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Toluene	Rabbit	Irritant
Propan-2-ol	Multiple animal species	No significant irritation
1-Methoxypropan-2-ol	Not available	Minimal irritation
2,5-Furandione, reaction products with polypropylene, chlorinated	Guinea pig	No significant irritation
Ethylbenzene	Rabbit	Mild irritant

Serious Eye Damage/Irritation

Name	Species	Value
Toluene	Rabbit	Moderate irritant
Propan-2-ol	Rabbit	Severe irritant
1-Methoxypropan-2-ol	Not available	Mild irritant

2,5-Furandione, reaction products with polypropylene, chlorinated	Professional judgement	Mild irritant
Ethylbenzene	Rabbit	Moderate irritant

Sensitization:

Skin Sensitisation

Name	Species	Value
Toluene	Guinea pig	Not classified
Propan-2-ol	Guinea pig	Not classified
1-Methoxypropan-2-ol	Guinea pig	Not classified
Ethylbenzene	Human	Not classified

Respiratory Sensitisation

For the component/components, either no data are currently available or the data are not sufficient for classification.

Germ Cell Mutagenicity

Name	Route	Value
Toluene	In Vitro	Not mutagenic
Toluene	In vivo	Not mutagenic
Propan-2-ol	In Vitro	Not mutagenic
Propan-2-ol	In vivo	Not mutagenic
1-Methoxypropan-2-ol	In Vitro	Not mutagenic
Ethylbenzene	In vivo	Not mutagenic
Ethylbenzene	In Vitro	Some positive data exist, but the data are not sufficient for classification

Carcinogenicity

Name	Route	Species	Value
Toluene	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification
Toluene	Ingestion	Rat	Some positive data exist, but the data are not sufficient for classification
Toluene	Inhalation	Mouse	Some positive data exist, but the data are not sufficient for classification
Propan-2-ol	Inhalation	Rat	Some positive data exist, but the data are not sufficient for classification
1-Methoxypropan-2-ol	Inhalation	Multiple animal species	Some positive data exist, but the data are not sufficient for classification
Ethylbenzene	Inhalation	Multiple animal species	Carcinogenic.

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test result	Exposure Duration
Toluene	Inhalation	Not classified for female reproduction	Human	NOAEL Not available	occupational exposure
Toluene	Inhalation	Not classified for male reproduction	Rat	NOAEL 2.3 mg/l	1 generation
Toluene	Ingestion	Toxic to development	Rat	LOAEL 520 mg/kg/day	during gestation
Toluene	Inhalation	Toxic to development	Human	NOAEL Not	poisoning

				available	and/or abuse
Propan-2-ol	Ingestion	Not classified for female reproduction	Rat	NOAEL 1,000 mg/kg/day	2 generation
Propan-2-ol	Ingestion	Not classified for male reproduction	Rat	NOAEL 500 mg/kg/day	2 generation
Propan-2-ol	Ingestion	Not classified for development	Rat	NOAEL 400 mg/kg/day	during organogenesis
Propan-2-ol	Inhalation	Not classified for development	Rat	LOAEL 9 mg/l	during gestation
1-Methoxypropan-2-ol	Inhalation	Not classified for male reproduction	Rat	NOAEL 11 mg/l	2 generation
1-Methoxypropan-2-ol	Ingestion	Not classified for female reproduction	Mouse	NOAEL 3,328 mg/kg/day	2 generation
1-Methoxypropan-2-ol	Inhalation	Not classified for female reproduction	Rat	NOAEL 3.7 mg/l	2 generation
1-Methoxypropan-2-ol	Ingestion	Not classified for male reproduction	Mouse	NOAEL 3,328 mg/kg	2 generation
1-Methoxypropan-2-ol	Ingestion	Not classified for development	Rat	NOAEL 370 mg/kg	during gestation
1-Methoxypropan-2-ol	Inhalation	Not classified for development	Rat	NOAEL 3.7 mg/l	2 generation
Ethylbenzene	Inhalation	Not classified for development	Rat	NOAEL 4.3 mg/l	premating & during gestation

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Toluene	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
Toluene	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	
Toluene	Inhalation	immune system	Not classified	Mouse	NOAEL 0.004 mg/l	3 hours
Toluene	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	poisoning and/or abuse
Propan-2-ol	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
Propan-2-ol	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	
Propan-2-ol	Inhalation	auditory system	Not classified	Guinea pig	NOAEL 13.4 mg/l	24 hours
Propan-2-ol	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	poisoning and/or abuse
1-Methoxypropan-2-ol	Dermal	central nervous system depression	Not classified	Rabbit	NOAEL 1,800 mg/kg	13 weeks
1-Methoxypropan-2-ol	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
Ethylbenzene	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
Ethylbenzene	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human and animal	NOAEL Not available	
Ethylbenzene	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Professional judgement	NOAEL Not available	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure

						Duration
Toluene	Inhalation	auditory system	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	poisoning and/or abuse
Toluene	Inhalation	nervous system	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	poisoning and/or abuse
Toluene	Inhalation	eyes	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	poisoning and/or abuse
Toluene	Inhalation	olfactory system	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	poisoning and/or abuse
Toluene	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Rat	LOAEL 2.3 mg/l	15 months
Toluene	Inhalation	heart	Not classified	Rat	NOAEL 11.3 mg/l	15 weeks
Toluene	Inhalation	liver	Not classified	Rat	NOAEL 11.3 mg/l	15 weeks
Toluene	Inhalation	kidney and/or bladder	Not classified	Rat	NOAEL 11.3 mg/l	15 weeks
Toluene	Inhalation	endocrine system	Not classified	Rat	NOAEL 1.1 mg/l	4 weeks
Toluene	Inhalation	immune system	Not classified	Mouse	NOAEL Not available	20 days
Toluene	Inhalation	bone, teeth, nails, and/or hair	Not classified	Mouse	NOAEL 1.1 mg/l	8 weeks
Toluene	Inhalation	hematopoietic system	Not classified	Human	NOAEL Not available	occupational exposure
Toluene	Inhalation	vascular system	Not classified	Human	NOAEL Not available	occupational exposure
Toluene	Inhalation	gastrointestinal tract	Not classified	Multiple animal species	NOAEL 11.3 mg/l	15 weeks
Toluene	Ingestion	nervous system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 625 mg/kg/day	13 weeks
Toluene	Ingestion	heart	Not classified	Rat	NOAEL 2,500 mg/kg/day	13 weeks
Toluene	Ingestion	liver	Not classified	Multiple animal species	NOAEL 2,500 mg/kg/day	13 weeks
Toluene	Ingestion	kidney and/or bladder	Not classified	Multiple animal species	NOAEL 2,500 mg/kg/day	13 weeks
Toluene	Ingestion	hematopoietic system	Not classified	Mouse	NOAEL 600 mg/kg/day	14 days
Toluene	Ingestion	endocrine system	Not classified	Mouse	NOAEL 105 mg/kg/day	28 days
Toluene	Ingestion	immune system	Not classified	Mouse	NOAEL 105 mg/kg/day	4 weeks
Propan-2-ol	Inhalation	kidney and/or bladder	Not classified	Rat	NOAEL 12.3 mg/l	24 months
Propan-2-ol	Inhalation	nervous system	Not classified	Rat	NOAEL 12 mg/l	13 weeks
Propan-2-ol	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 400 mg/kg/day	12 weeks
1-Methoxypropan-2-ol	Dermal	kidney and/or bladder	Not classified	Rabbit	NOAEL 1,800 mg/kg/day	13 weeks
1-Methoxypropan-2-ol	Dermal	hematopoietic system	Not classified	Rabbit	NOAEL 1,000 mg/kg/day	3 weeks
1-Methoxypropan-2-ol	Inhalation	kidney and/or bladder	Not classified	Rat	NOAEL 3.7 mg/l	13 weeks
1-Methoxypropan-2-ol	Inhalation	liver	Not classified	Rat	NOAEL 11 mg/l	13 weeks
1-Methoxypropan-2-ol	Inhalation	hematopoietic system	Not classified	Rat	NOAEL 2.2 mg/l	10 days

1-Methoxypropan-2-ol	Ingestion	liver	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 920 mg/kg/day	13 weeks
1-Methoxypropan-2-ol	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 920 mg/kg/day	13 weeks
Ethylbenzene	Inhalation	auditory system	May cause damage to organs though prolonged or repeated exposure	Rat	LOAEL 0.9 mg/l	13 weeks
Ethylbenzene	Inhalation	kidney and/or bladder	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 1.1 mg/l	2 years
Ethylbenzene	Inhalation	liver	Some positive data exist, but the data are not sufficient for classification	Mouse	NOAEL 1.1 mg/l	103 weeks
Ethylbenzene	Inhalation	hematopoietic system	Not classified	Rat	NOAEL 3.4 mg/l	28 days
Ethylbenzene	Inhalation	endocrine system	Not classified	Mouse	NOAEL 3.3 mg/l	103 weeks
Ethylbenzene	Inhalation	gastrointestinal tract	Not classified	Rat	NOAEL 3.3 mg/l	2 years
Ethylbenzene	Inhalation	bone, teeth, nails, and/or hair	Not classified	Multiple animal species	NOAEL 4.2 mg/l	90 days
Ethylbenzene	Inhalation	muscles	Not classified	Multiple animal species	NOAEL 4.2 mg/l	90 days
Ethylbenzene	Inhalation	heart	Not classified	Multiple animal species	NOAEL 3.3 mg/l	2 years
Ethylbenzene	Inhalation	immune system	Not classified	Multiple animal species	NOAEL 3.3 mg/l	2 years
Ethylbenzene	Inhalation	respiratory system	Not classified	Multiple animal species	NOAEL 3.3 mg/l	2 years
Ethylbenzene	Ingestion	liver	Not classified	Rat	NOAEL 680 mg/kg/day	6 months
Ethylbenzene	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 680 mg/kg/day	6 months

Aspiration Hazard

Name	Value
Toluene	Aspiration hazard
Ethylbenzene	Aspiration hazard

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. Additional information leading to material classification in Section 2 is available upon request. In addition, environmental fate and effects data on ingredients may not be reflected in this section because an ingredient is present below the threshold for labelling, an ingredient is not expected to be available for exposure, or the data is considered not relevant to the material as a whole.

12.1. Toxicity

Acute aquatic hazard:
GHS Acute 2: Toxic to aquatic life.

Chronic aquatic hazard:
GHS Chronic 3: Harmful to aquatic life with long lasting effects.

No product test data available.

Material	CAS Nbr	Organism	Type	Exposure	Test endpoint	Test result
Toluene	108-88-3	Coho Salmon	Experimental	96 hours	LC50	5.5 mg/l
Toluene	108-88-3	Grass Shrimp	Experimental	96 hours	LC50	9.5 mg/l
Toluene	108-88-3	Green algae	Experimental	72 hours	EC50	12.5 mg/l
Toluene	108-88-3	Leopard frog	Experimental	9 days	LC50	0.39 mg/l
Toluene	108-88-3	Pink Salmon	Experimental	96 hours	LC50	6.41 mg/l
Toluene	108-88-3	Water flea	Experimental	48 hours	EC50	3.78 mg/l
Toluene	108-88-3	Coho Salmon	Experimental	40 days	NOEC	1.39 mg/l
Toluene	108-88-3	Diatom	Experimental	72 hours	NOEC	10 mg/l
Toluene	108-88-3	Water flea	Experimental	7 days	NOEC	0.74 mg/l
Toluene	108-88-3	Activated sludge	Experimental	12 hours	IC50	292 mg/l
Toluene	108-88-3	Bacteria	Experimental	16 hours	NOEC	29 mg/l
Toluene	108-88-3	Bacteria	Experimental	24 hours	EC50	84 mg/l
Toluene	108-88-3	Redworm	Experimental	28 days	LC50	>150 mg per kg of bodyweight
Toluene	108-88-3	Soil microbes	Experimental	28 days	NOEC	<26 mg/kg (Dry Weight)
Propan-2-ol	67-63-0	Green algae	Experimental	72 hours	ErC50	>1,000 mg/l
Propan-2-ol	67-63-0	Medaka	Experimental	96 hours	LC50	>100 mg/l
Propan-2-ol	67-63-0	Water flea	Experimental	48 hours	EC50	>1,000 mg/l
Propan-2-ol	67-63-0	Green algae	Experimental	72 hours	NOEC	1,000 mg/l
Propan-2-ol	67-63-0	Water flea	Experimental	21 days	NOEC	100 mg/l
Propan-2-ol	67-63-0	Bacteria	Experimental	16 hours	LOEC	1,050 mg/l
2,5-Furandione, reaction products with polypropylene, chlorinated	68609-36-9	N/A	Data not available or insufficient for classification	N/A	N/A	N/A
Polyamideamine	Trade Secret	N/A	Data not available or insufficient for classification	N/A	N/A	N/A
1-Methoxypropan-2-ol	107-98-2	Algae or other aquatic plants	Experimental	72 hours	ErC50	6,745 mg/l
1-Methoxypropan-2-ol	107-98-2	Copepod	Experimental	48 hours	EC50	2,954 mg/l
1-Methoxypropan-2-ol	107-98-2	Golden Orfe	Experimental	96 hours	LC50	6,812 mg/l
1-Methoxypropan-2-ol	107-98-2	Green algae	Experimental	96 hours	EC50	>1,000 mg/l
1-Methoxypropan-2-ol	107-98-2	Water flea	Experimental	48 hours	EC50	23,300 mg/l
1-Methoxypropan-2-ol	107-98-2	Activated sludge	Experimental	3 hours	IC50	>1,000 mg/l
Ethylbenzene	100-41-4	Activated sludge	Experimental	49 hours	EC50	130 mg/l
Ethylbenzene	100-41-4	Atlantic Silverside	Experimental	96 hours	LC50	5.1 mg/l
Ethylbenzene	100-41-4	Green algae	Experimental	96 hours	EC50	3.6 mg/l
Ethylbenzene	100-41-4	Mysid Shrimp	Experimental	96 hours	LC50	2.6 mg/l
Ethylbenzene	100-41-4	Rainbow trout	Experimental	96 hours	LC50	4.2 mg/l
Ethylbenzene	100-41-4	Water flea	Experimental	48 hours	EC50	1.8 mg/l
Ethylbenzene	100-41-4	Water flea	Experimental	7 days	NOEC	0.96 mg/l

12.2. Persistence and degradability

Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol
Toluene	108-88-3	Experimental Biodegradation	20 days	BOD	80 %BOD/ThOD	APHA Std Meth Water/Wastewater
Toluene	108-88-3	Experimental Photolysis		Photolytic half-life (in air)	5.2 days (t 1/2)	
Propan-2-ol	67-63-0	Experimental	14 days	BOD	86 %BOD/ThOD	OECD 301C - MITI test (I)

		Biodegradation				
Propan-2-ol	67-63-0	Experimental Photolysis		Photolytic half-life (in air)	6.2 days (t 1/2)	
2,5-Furandione, reaction products with polypropylene, chlorinated	68609-36-9	Data not available-insufficient	N/A	N/A	N/A	N/A
Polyamideamine	Trade Secret	Data not available-insufficient	N/A	N/A	N/A	N/A
1-Methoxypropan-2-ol	107-98-2	Experimental Biodegradation	28 days	BOD	90 %BOD/ThOD	OECD 301C - MITI test (I)
Ethylbenzene	100-41-4	Experimental Biodegradation	28 days	CO2 evolution	70-80 %CO2 evolution/THCO2 evolution	ISO 14593 Inorg C Headspace
Ethylbenzene	100-41-4	Experimental Photolysis		Photolytic half-life (in air)	4.26 days (t 1/2)	

12.3 : Bioaccumulative potential

Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol
Toluene	108-88-3	Experimental BCF - Other	72 hours	Bioaccumulation factor	90	
Toluene	108-88-3	Experimental Bioconcentration		Log Kow	2.73	
Propan-2-ol	67-63-0	Experimental Bioconcentration		Log Kow	0.05	OECD 107 log Kow shke flsk mtd
2,5-Furandione, reaction products with polypropylene, chlorinated	68609-36-9	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Polyamideamine	Trade Secret	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
1-Methoxypropan-2-ol	107-98-2	Experimental Bioconcentration		Log Kow	-0.437	
Ethylbenzene	100-41-4	Experimental BCF - Fish	42 days	Bioaccumulation factor	1	

12.4. Mobility in soil
Please contact manufacturer for more details

12.5 Other Adverse effects
No information available.

SECTION 13: Disposal considerations

13.1. Disposal methods
Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Incinerate in a permitted waste incineration facility. Combustion products will include halogen acid (HCl/HF/HBr). Facility must be capable of handling halogenated materials. As a disposal alternative, utilize an acceptable permitted waste disposal facility. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

SECTION 14: Transport Information

Air Transport (IATA)Regulations

UN No UN1866
Proper Shipping Name RESIN SOLUTION
Hazard Classs/Division 3
Subsidiary Risk Not applicable
Other Dangerous Goods Descriptions: None assigned.

Packing Group: II

Marine Transport (IMDG)
UN No UN1866
Proper Shipping Name RESIN SOLUTION
Hazard Classs/Division 3
Subsidiary Risk Not applicable
Other Dangerous Goods Descriptions: None assigned.

Packing Group: II
Environmental Hazards: Not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Global inventory status
Contact 3M for more information. The components of this material are in compliance with the provisions of the Korea Chemical Control Act. Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Japan Chemical Substance Control Law. Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Japan Industrial Safety and Health Law. Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Philippines RA 6969 requirements. Certain restrictions may apply. Contact the selling division for additional information. The components of this product are in compliance with the new substance notification requirements of CEPA. This product complies with Measures on Environmental Management of New Chemical Substances. All ingredients are listed on or exempt from on China IECSC inventory. The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

Applicable Environmental, Health and Safety Regulations
The Manufacture, Storage and Import of Hazardous Chemical Rules, 1989
Hazardous Waste(Management , Handling & Transboundary) Rules, 2008
Hazardous Chemicals (Classification, Packaging and Labelling Draft Rules), 2011
Central Motor Vehicle Rules, 1989

The following ingredients are listed as hazardous on Part II of Schedule I of the India Manufacture, Storage and Import of Hazardous Chemicals (MSIHC) rules
Ethylbenzene
Propan-2-ol
Toluene

The following ingredients are classified as hazardous based on the criteria listed under Part I of Schedule I of the India Manufacture, Storage and Import of Hazardous Chemicals (MSIHC) rules:
The product is classified as Very Highly Flammable liquid as per MSIHC Rules, 1989.

SECTION 16: Other information

NFPA Hazard Classification

Health: 2 **Flammability:** 3 **Instability:** 0 **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

Revision information:
Label: Symbol information was modified.
Section 12: Component ecotoxicity information information was modified.
Section 12: Persistence and Degradability information information was modified.
Section 12:Bioccumulative potential information information was modified.
Section 13: Standard Phrase Category Waste GHS information was modified.

DISCLAIMER: The information in this Safety Data Sheet (SDS) is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this SDS or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own evaluation to satisfy themselves as to the suitability of the product for their own intended applications. In addition, this SDS is being provided to convey health and safety information. If you are the importer of record of this product into India, you are responsible to comply with all applicable regulatory requirements, including, but not limited to, product registrations/notifications, substance volume tracking, and potential substance registration/notification.

3M India SDSs are available at http://solutions.3mindia.co.in