



Safety Data Sheet

© 2026, 3M Company All rights reserved. Copying and/or downloading of this information for the purpose of properly utilizing 3M products is allowed provided that: (1) the information is copied in full with no changes unless prior written agreement is obtained from 3M, and (2) neither the copy nor the original is resold or otherwise distributed with the intention of earning a profit thereon.

Document group:	28-2520-6	Version number:	5.00
Issue Date:	23/08/2026	Supersedes date:	04/07/2021

This Safety Data Sheet has been prepared in accordance with the New Zealand, Hazardous Substances (Safety Data Sheets) Notice 2017.

IDENTIFICATION:

1.1. Product identifier

3M(TM) Scotch-Weld(TM) Structural Plastic Adhesive DP8005 Off-White

Product Identification Numbers

62-2786-1445-8

7100088846

1.2. Recommended use and restrictions on use

Recommended use

Adhesive

1.3. Supplier's details

Address:	3M New Zealand Ltd, 94 Apollo Drive, Rosedale 0632, Auckland
Telephone:	(09) 477 4040
E Mail:	innovation@nz.mmm.com
Website:	3m.co.nz

1.4. Emergency telephone number

24 hr Medical Emergency, National Poisons Centre, 0800 764 766 (0800 POISON)

This product is a kit or a multipart product which consists of multiple, independently packaged components. A Safety Data Sheet for each of these components is included. Please do not separate the component Safety Data Sheets from this cover page. The document numbers of the SDSs for components of this product are:

08-8284-5, 28-2521-4

One or more components of this KIT is classified as a hazardous substance in accordance with the relevant criteria of the HSNO Act 1996 and the Hazardous Substances (Hazard Classification) Notice 2020.

TRANSPORT INFORMATION

NOT HAZARDOUS FOR TRANSPORT

Marine Pollutant:Not applicable.

Revision information:

Complete document review.

The information in this Safety Data Sheet (SDS) is believed to be correct as of the date of issue. TO THE EXTENT PERMITTED BY LAW, 3M MAKES NO WARRANTY, EXPRESSED OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY, OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OR COURSE OF PERFORMANCE OR USAGE OF TRADE. User is responsible for determining whether the 3M product is fit for a particular purpose and suitable for user's method of use or application. Given the variety of factors that can affect the use and application of a 3M product, some of which are uniquely within the user's knowledge and control, it is essential that the user evaluates the 3M product to determine whether it is fit for a particular purpose and suitable for user's method of use or application. 3M provides information in electronic form as a service to customers. Due to the remote possibility of electronic transfer may have resulted in errors, omissions or alterations in this information; 3M makes no representations as to its completeness or accuracy. In addition, information obtained from a database may not be as current as the information in the SDS available directly from 3M.

3M New Zealand SDS are available at 3M New Zealand Website: <http://solutions.3mnz.co.nz>



Safety Data Sheet

© 2026, 3M Company All rights reserved. Copying and/or downloading of this information for the purpose of properly utilizing 3M products is allowed provided that: (1) the information is copied in full with no changes unless prior written agreement is obtained from 3M, and (2) neither the copy nor the original is resold or otherwise distributed with the intention of earning a profit thereon.

Document group:	28-2521-4	Version number:	5.00
Issue Date:	23/08/2026	Supersedes date:	04/07/2021

This Safety Data Sheet has been prepared in accordance with the New Zealand, Hazardous Substances (Safety Data Sheets) Notice 2017.

SECTION 1: Identification

1.1. Product identifier

3M(TM) Scotch-Weld(TM) Structural Plastic Adhesive DP8005 Off-White, Part B

1.2. Recommended use and restrictions on use

Recommended use

Adhesive

For Industrial or Professional use only

1.3. Supplier's details

Address: 3M New Zealand Ltd, 94 Apollo Drive, Rosedale 0632, Auckland
Telephone: (09) 477 4040
E Mail: innovation@nz.mmm.com
Website: 3m.co.nz

1.4. Emergency telephone number

24 hr Medical Emergency, National Poisons Centre, 0800 764 766 (0800 POISON)

SECTION 2: Hazard identification

Classified as hazardous in accordance with the relevant criteria of the HSNO Act 1996 and the Hazardous Substances (Hazard Classification) Notice 2020.

Refer to Section 14 of this Safety Data Sheet for product Dangerous Goods Classification.

2.1. Classification of the substance or mixture

Serious eye damage: Category 1
Respiratory sensitisation: Category 1
Skin sensitisation: Category 1
Carcinogenicity: Category 2
Reproductive Toxicity: Category 1
Hazardous to the aquatic environment chronic: Category 3

2.2. Label elements

SIGNAL WORD

Danger

Symbols:

Corrosion |Health Hazard |

Pictograms



HAZARD STATEMENTS:

H318 Causes serious eye damage.
H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H317 May cause an allergic skin reaction.
H351 Suspected of causing cancer.
H360 May damage fertility or the unborn child.

H412 Harmful to aquatic life with long lasting effects.

PRECAUTIONARY STATEMENTS

Prevention

P201 Obtain special instructions before use.
P202 Do not handle until all safety precautions have been read and understood.
P261 Avoid breathing dust/fume/gas/mist/vapours/spray.
P272 Contaminated work clothing should not be allowed out of the workplace.
P273 Avoid release to the environment.
P280B Wear protective gloves and eye/face protection.
P284 Wear respiratory protection.

Response

P302 + P352 IF ON SKIN: Wash with plenty of soap and water.
P304 + P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310 Immediately call a POISON CENTER or doctor/physician.
P333 + P313 If skin irritation or rash occurs: Get medical advice/attention.
P342 + P311 If experiencing respiratory symptoms: Call a POISON CENTER or doctor/physician.
P362 + P364 Take off contaminated clothing and wash it before reuse.

Storage

P405 Store locked up.

Disposal

P501 Dispose of contents/container via an approved hazardous waste disposal contractor.

SECTION 3: Composition/information on ingredients

Ingredient	CAS Nbr	% by Weight
Tetrahydrofurfuryl Methacrylate	2455-24-5	30 - 70
2-Ethylhexyl Methacrylate	688-84-6	10 - 20
Impact Modifier	20882-04-6	1 - 9
Styrene	100-42-5	< 0.2

Maleic anhydride	108-31-6	< 0.002
------------------	----------	---------

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation

Remove person to fresh air. If you feel unwell, get medical attention.

Skin contact

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye contact

Immediately flush with large amounts of water for at least 15 minutes. Remove contact lenses if easy to do. Continue rinsing. Immediately get medical attention.

A product risk assessment is recommended to determine if eye wash facilities may be required when using this product in the workplace.

If swallowed

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

Allergic respiratory reaction (difficulty breathing, wheezing, cough, and tightness of chest). Allergic skin reaction (redness, swelling, blistering, and itching). Serious damage to the eyes (corneal cloudiness, severe pain, tearing, ulcerations, and significantly impaired or loss of vision).

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture

None inherent in this product.

Hazardous Decomposition or By-Products

Substance

Aldehydes.
Carbon monoxide.
Carbon dioxide.
Hydrogen cyanide.
Irritant vapours or gases.
Oxides of nitrogen.

Condition

During combustion.
During combustion.
During combustion.
During combustion.
During combustion.
During combustion.

5.3. Special protective actions for fire-fighters

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

5.4. Hazchem code:

Not applicable.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Use personal protective equipment based on the results of an exposure assessment. Refer to Section 8 for PPE recommendations. If anticipated exposure resulting from an accidental release exceeds the protective capabilities of the PPE listed in Section 8, or are unknown, select PPE that offers an appropriate level of protection. Consider the physical and chemical hazards of the material when doing so. Examples of PPE ensembles for emergency response could include wearing bunker gear for a release of flammable material; wearing chemical protective clothing if the spilled material is a corrosive, a sensitizer, a significant dermal irritant, or can be absorbed through the skin; or donning a positive pressure supplied-air respirator for chemicals with inhalation hazards. For information regarding physical and health hazards, refer to sections 2 and 11 of the SDS. Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice.

6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dykes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up

Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorised person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and Safety Data Sheet. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

Refer to Section 15 - Controls for more information

7.1. Precautions for safe handling

For industrial/occupational use only. Not for consumer sale or use. Do not handle until all safety precautions have been read and understood. Do not breathe dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Use personal protective equipment (eg. gloves, respirators...) as required.

7.2. Conditions for safe storage including any incompatibilities

Store away from heat. Store away from acids.

7.3. Certified handler

Not required

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	CAS Nbr	Agency	Limit type	Additional comments
Styrene	100-42-5	ACGIH	TWA:10 ppm;STEL:20 ppm	A3: Confirmed animal carcin., Ototoxicant
Styrene	100-42-5	New Zealand	TWA(8 hours):85 mg/m3(20	Giant Pond Snail BCF -

Maleic anhydride	108-31-6	WES ACGIH	ppm);STEL(15 minutes):170 mg/m3(40 ppm) TWA(inhalable fraction and vapor):0.01 mg/m3	Invertebrate Invertebrate A4: Not class. as human carcin, Dermal/Respiratory Sensitizer	BCF -
Maleic anhydride	108-31-6	New Zealand WES	TWA(inhalable fraction and vapor)(8 hours):0.01 mg/m3(0.0025 ppm)	Capable of csng resp/skin sens	

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

CMRG : Chemical Manufacturer's Recommended Guidelines

New Zealand WES : New Zealand Workplace Exposure Standards.

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

ppm: parts per million

mg/m³: milligrams per cubic metre

CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Full face shield.

Indirect vented goggles.

Refer AS/NZS 1336 - Recommended practices for occupational eye protection and for performance specifications AS/NZS 1337, Parts 1 - 6 - Personal eye-protection.

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended: Polymer laminate

If this product is used in a manner that presents a higher potential for exposure (e.g., spraying, high splash potential, etc.), then use of a protective apron may be necessary. See recommended glove material(s) for determining appropriate apron material(s). If a glove material is not available as an apron, polymer laminate is a suitable option.

Select and use gloves according to AS/NZ 2161.

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates

Half facepiece or full facepiece supplied-air respirator.

For questions about suitability for a specific application, consult with your respirator manufacturer.

Refer AS/NZS 1715 - Selection, use and maintenance of respiratory protective equipment and AS/NZS 1716 - Respiratory protective devices.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Liquid.
Specific Physical Form:	Paste
Colour	Off-White
Odour	Mild Acrylic
Odour threshold	No data available.
pH	Not applicable.
Melting point/Freezing point	Not applicable.
Boiling point/Initial boiling point/Boiling range	≥ 82.2 °C
Flash point	103.3 °C [Test Method: Closed Cup]
Evaporation rate	No data available.
Flammability	Not applicable.
Flammable Limits(LEL)	No data available.
Flammable Limits(UEL)	No data available.
Vapour pressure	≤ 0.1 mm Hg [@ 20 °C]
Relative Vapour Density	No data available.
Density	0.98 g/ml
Relative density	0.98 [Ref Std: WATER=1]
Water solubility	Slight (less than 10%)
Solubility- non-water	No data available.
Partition coefficient: n-octanol/water	No data available.
Autoignition temperature	No data available.
Decomposition temperature	No data available.
Kinematic Viscosity	23,469 mm ² /sec
Volatile organic compounds (VOC)	No data available.
Percent volatile	No data available.
VOC less H ₂ O & exempt solvents	7.3 g/l [Details: when used as intended with Part A]
VOC less H ₂ O & exempt solvents	0.8 % [Details: when used as intended with Part A]
VOC less H ₂ O & exempt solvents	392 g/l [Test Method: calculated SCAQMD rule 443.1] [Details: as supplied]
Molecular weight	No data available.

Particle Characteristics	Not applicable.
--------------------------	-----------------

SECTION 10: Stability and reactivity

10.1 Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section

10.2 Chemical stability

Stable.

10.3 Possibility of hazardous reactions

Hazardous polymerisation will not occur.

10.4 Conditions to avoid

Heat.

10.5 Incompatible materials

Strong acids.

10.6 Hazardous decomposition products

<u>Substance</u>	<u>Condition</u>
None known.	

Refer to Section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labelling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1 Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation

Respiratory tract irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain. Allergic respiratory reaction: Signs/symptoms may include difficulty breathing, wheezing, cough, and tightness of chest. May cause additional health effects (see below).

Skin contact

Contact with the skin during product use is not expected to result in significant irritation. Allergic skin reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching. May cause additional health effects (see below).

Eye contact

Corrosive (eye burns): Signs/symptoms may include cloudy appearance of the cornea, chemical burns, severe pain, tearing, ulcerations, significantly impaired vision or complete loss of vision.

Ingestion

Gastrointestinal irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhoea. May cause additional health effects (see below).

Additional Health Effects:

Reproductive/Developmental Toxicity:

Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

Carcinogenicity:

Contains a chemical or chemicals which can cause cancer.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >5,000 mg/kg
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
Tetrahydrofurfuryl Methacrylate	Ingestion	Rat	LD50 4,000 mg/kg
Tetrahydrofurfuryl Methacrylate	Dermal	similar health hazards	LD50 estimated to be 2,000 - 5,000 mg/kg
2-Ethylhexyl Methacrylate	Dermal	Professional judgement	LD50 estimated to be > 5,000 mg/kg
2-Ethylhexyl Methacrylate	Ingestion	Rat	LD50 > 2,000 mg/kg
Impact Modifier	Dermal	Professional judgement	LD50 estimated to be > 5,000 mg/kg
Impact Modifier	Ingestion	Rat	LD50 > 2,000 mg/kg
Styrene	Dermal	Rat	LD50 > 2,000 mg/kg
Styrene	Inhalation-Vapor (4 hours)	Rat	LC50 11.8 mg/l
Styrene	Ingestion	Rat	LD50 5,000 mg/kg
Maleic anhydride	Dermal	Rabbit	LD50 2,620 mg/kg
Maleic anhydride	Ingestion	Rat	LD50 1,030 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Tetrahydrofurfuryl Methacrylate	Rabbit	No significant irritation
2-Ethylhexyl Methacrylate	Rabbit	Minimal irritation
Impact Modifier	Professional judgement	Mild irritant
Styrene	Professional judgement	Mild irritant
Maleic anhydride	Human and animal	Corrosive

Serious Eye Damage/Irritation

Name	Species	Value
Tetrahydrofurfuryl Methacrylate	Rabbit	No significant irritation
2-Ethylhexyl Methacrylate	Rabbit	No significant irritation
Impact Modifier	In vitro data	Corrosive
Styrene	Professional judgement	Moderate irritant
Maleic anhydride	Rabbit	Corrosive

Sensitisation:

Skin Sensitisation

Name	Species	Value
Tetrahydrofurfuryl Methacrylate	official classification	Sensitising
2-Ethylhexyl Methacrylate	Guinea pig	Sensitising
Impact Modifier	Professional judgement	Sensitising
Styrene	Guinea pig	Not classified
Maleic anhydride	Multiple animal species	Sensitising

Respiratory Sensitisation

Name	Species	Value
Maleic anhydride	Human	Sensitising

Germ Cell Mutagenicity

Name	Route	Value
Tetrahydrofurfuryl Methacrylate	In Vitro	Not mutagenic
2-Ethylhexyl Methacrylate	In Vitro	Not mutagenic
Impact Modifier	In Vitro	Not mutagenic
Styrene	In Vitro	Some positive data exist, but the data are not sufficient for classification
Styrene	In vivo	Some positive data exist, but the data are not sufficient for classification
Maleic anhydride	In vivo	Not mutagenic
Maleic anhydride	In Vitro	Some positive data exist, but the data are not sufficient for classification

Carcinogenicity

Name	Route	Species	Value
Styrene	Ingestion	Mouse	Carcinogenic.
Styrene	Inhalation	Human and animal	Carcinogenic.

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test result	Exposure Duration
Tetrahydrofurfuryl Methacrylate	Ingestion	Not classified for male reproduction	Rat	NOAEL 300 mg/kg/day	29 days
Tetrahydrofurfuryl Methacrylate	Ingestion	Toxic to female reproduction	Rat	NOAEL 120 mg/kg/day	premating into lactation
Tetrahydrofurfuryl Methacrylate	Ingestion	Toxic to development	Rat	NOAEL 120 mg/kg/day	premating into lactation
2-Ethylhexyl Methacrylate	Ingestion	Not classified for male reproduction		NOAEL 1,000 mg/kg/day	49 days
2-Ethylhexyl Methacrylate	Ingestion	Not classified for female reproduction		NOAEL 300 mg/kg/day	premating into lactation
2-Ethylhexyl Methacrylate	Ingestion	Not classified for development		NOAEL 300 mg/kg/day	during gestation

Styrene	Ingestion	Not classified for female reproduction	Rat	NOAEL 21 mg/kg/day	3 generation
Styrene	Inhalation	Not classified for female reproduction	Rat	NOAEL 2.1 mg/l	2 generation
Styrene	Inhalation	Not classified for male reproduction	Rat	NOAEL 2.1 mg/l	2 generation
Styrene	Ingestion	Not classified for male reproduction	Rat	NOAEL 400 mg/kg/day	60 days
Styrene	Ingestion	Not classified for development	Rat	NOAEL 400 mg/kg/day	during gestation
Styrene	Inhalation	Not classified for development	Multiple animal species	NOAEL 2.1 mg/l	during gestation
Maleic anhydride	Ingestion	Not classified for female reproduction	Rat	NOAEL 55 mg/kg/day	2 generation
Maleic anhydride	Ingestion	Not classified for male reproduction	Rat	NOAEL 55 mg/kg/day	2 generation
Maleic anhydride	Ingestion	Not classified for development	Rat	NOAEL 140 mg/kg/day	during organogenesis

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Impact Modifier	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	
Styrene	Inhalation	auditory system	Causes damage to organs	Multiple animal species	LOAEL 4.3 mg/l	not available
Styrene	Inhalation	liver	Causes damage to organs	Mouse	LOAEL 2.1 mg/l	not available
Styrene	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	occupational exposure
Styrene	Inhalation	respiratory irritation	May cause respiratory irritation	Human and animal	NOAEL Not available	
Styrene	Inhalation	endocrine system	Not classified	Rat	NOAEL Not available	not available
Styrene	Inhalation	kidney and/or bladder	Not classified	Multiple animal species	NOAEL 2.1 mg/l	not available
Maleic anhydride	Inhalation	respiratory irritation	May cause respiratory irritation	Human	NOAEL Not available	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Tetrahydrofurfuryl Methacrylate	Ingestion	endocrine system	Not classified	Rat	NOAEL 300 mg/kg/day	29 days
Tetrahydrofurfuryl Methacrylate	Ingestion	hematopoietic system	Not classified	Rat	NOAEL 300 mg/kg/day	29 days
Tetrahydrofurfuryl Methacrylate	Ingestion	immune system	Not classified	Rat	NOAEL 300 mg/kg/day	29 days
Tetrahydrofurfuryl Methacrylate	Ingestion	heart	Not classified	Rat	NOAEL 300 mg/kg/day	29 days
Tetrahydrofurfuryl Methacrylate	Ingestion	liver	Not classified	Rat	NOAEL 300 mg/kg/day	29 days
Tetrahydrofurfuryl Methacrylate	Ingestion	nervous system	Not classified	Rat	NOAEL 300 mg/kg/day	29 days
Tetrahydrofurfuryl Methacrylate	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 300 mg/kg/day	29 days
Tetrahydrofurfuryl Methacrylate	Ingestion	respiratory system	Not classified	Rat	NOAEL 300 mg/kg/day	29 days
2-Ethylhexyl Methacrylate	Ingestion	heart	Not classified	Rat	NOAEL 360	90 days

3M(TM) Scotch-Weld(TM) Structural Plastic Adhesive DP8005 Off-White, Part B

					mg/kg/day	
2-Ethylhexyl Methacrylate	Ingestion	endocrine system	Not classified	Rat	NOAEL 360 mg/kg/day	90 days
2-Ethylhexyl Methacrylate	Ingestion	hematopoietic system	Not classified	Rat	NOAEL 360 mg/kg/day	90 days
2-Ethylhexyl Methacrylate	Ingestion	liver	Not classified	Rat	NOAEL 360 mg/kg/day	90 days
2-Ethylhexyl Methacrylate	Ingestion	immune system	Not classified	Rat	NOAEL 360 mg/kg/day	90 days
2-Ethylhexyl Methacrylate	Ingestion	nervous system	Not classified	Rat	NOAEL 360 mg/kg/day	90 days
2-Ethylhexyl Methacrylate	Ingestion	eyes	Not classified	Rat	NOAEL 360 mg/kg/day	90 days
2-Ethylhexyl Methacrylate	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 360 mg/kg/day	90 days
Styrene	Inhalation	auditory system	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL not available	occupational exposure
Styrene	Inhalation	eyes	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	occupational exposure
Styrene	Inhalation	liver	May cause damage to organs though prolonged or repeated exposure	Mouse	LOAEL 0.85 mg/l	13 weeks
Styrene	Inhalation	nervous system	Some positive data exist, but the data are not sufficient for classification	Multiple animal species	LOAEL 1.1 mg/l	not available
Styrene	Inhalation	hematopoietic system	Not classified	Rat	NOAEL 0.85 mg/l	7 days
Styrene	Inhalation	endocrine system	Not classified	Rat	NOAEL 0.6 mg/l	10 days
Styrene	Inhalation	respiratory system	Not classified	Multiple animal species	LOAEL 0.09 mg/l	not available
Styrene	Inhalation	heart	Not classified	Multiple animal species	NOAEL 4.3 mg/l	2 years
Styrene	Inhalation	gastrointestinal tract	Not classified	Multiple animal species	NOAEL 4.3 mg/l	2 years
Styrene	Inhalation	bone, teeth, nails, and/or hair	Not classified	Multiple animal species	NOAEL 4.3 mg/l	2 years
Styrene	Inhalation	muscles	Not classified	Multiple animal species	NOAEL 4.3 mg/l	2 years
Styrene	Inhalation	kidney and/or bladder	Not classified	Multiple animal species	NOAEL 4.3 mg/l	2 years
Styrene	Ingestion	nervous system	Some positive data exist, but the data are not sufficient for classification	Rat	LOAEL 500 mg/kg/day	8 weeks
Styrene	Ingestion	immune system	Some positive data exist, but the data are not sufficient for classification	Multiple animal species	NOAEL Not available	not available
Styrene	Ingestion	liver	Not classified	Rat	NOAEL 677 mg/kg/day	6 months
Styrene	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 677 mg/kg/day	6 months
Styrene	Ingestion	hematopoietic system	Not classified	Dog	NOAEL 600 mg/kg/day	470 days
Styrene	Ingestion	heart	Not classified	Rat	NOAEL 35 mg/kg/day	105 weeks
Styrene	Ingestion	respiratory system	Not classified	Rat	NOAEL 35 mg/kg/day	105 weeks
Maleic anhydride	Inhalation	respiratory system	Causes damage to organs through prolonged or repeated exposure	Rat	LOAEL 0.0011 mg/l	6 months
Maleic anhydride	Inhalation	endocrine system	Not classified	Rat	NOAEL 0.0098 mg/l	6 months

3M(TM) Scotch-Weld(TM) Structural Plastic Adhesive DP8005 Off-White, Part B

Maleic anhydride	Inhalation	hematopoietic system	Not classified	Rat	NOAEL 0.0098 mg/l	6 months
Maleic anhydride	Inhalation	nervous system	Not classified	Rat	NOAEL 0.0098 mg/l	6 months
Maleic anhydride	Inhalation	kidney and/or bladder	Not classified	Rat	NOAEL 0.0098 mg/l	6 months
Maleic anhydride	Inhalation	heart	Not classified	Rat	NOAEL 0.0098 mg/l	6 months
Maleic anhydride	Inhalation	liver	Not classified	Rat	NOAEL 0.0098 mg/l	6 months
Maleic anhydride	Inhalation	eyes	Not classified	Rat	NOAEL 0.0098 mg/l	6 months
Maleic anhydride	Ingestion	kidney and/or bladder	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 55 mg/kg/day	80 days
Maleic anhydride	Ingestion	liver	Some positive data exist, but the data are not sufficient for classification	Rat	LOAEL 250 mg/kg/day	183 days
Maleic anhydride	Ingestion	heart	Not classified	Rat	NOAEL 600 mg/kg/day	183 days
Maleic anhydride	Ingestion	nervous system	Not classified	Rat	NOAEL 600 mg/kg/day	183 days
Maleic anhydride	Ingestion	gastrointestinal tract	Not classified	Rat	NOAEL 150 mg/kg/day	80 days
Maleic anhydride	Ingestion	hematopoietic system	Not classified	Dog	NOAEL 60 mg/kg/day	90 days
Maleic anhydride	Ingestion	skin	Not classified	Rat	NOAEL 150 mg/kg/day	80 days
Maleic anhydride	Ingestion	endocrine system	Not classified	Rat	NOAEL 150 mg/kg/day	80 days
Maleic anhydride	Ingestion	immune system	Not classified	Rat	NOAEL 150 mg/kg/day	80 days
Maleic anhydride	Ingestion	eyes	Not classified	Rat	NOAEL 150 mg/kg/day	80 days
Maleic anhydride	Ingestion	respiratory system	Not classified	Rat	NOAEL 150 mg/kg/day	80 days

Aspiration Hazard

Name	Value
Styrene	Aspiration hazard

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. Additional information leading to material classification in Section 2 is available upon request. In addition, environmental fate and effects data on ingredients may not be reflected in this section because an ingredient is present below the threshold for labelling, an ingredient is not expected to be available for exposure, or the data is considered not relevant to the material as a whole.

12.1. Toxicity**Ecotoxic to the aquatic environment.**

Acute Aquatic Toxicity: Category 3

Chronic Aquatic Toxicity: Category 3

No product test data available.

Material	CAS Number	Organism	Type	Exposure	Test endpoint	Test result
Tetrahydrofurfuryl	2455-24-5	Fathead minnow	Experimental	96 hours	LC50	34.7 mg/l

Methacrylate						
Tetrahydrofurfuryl Methacrylate	2455-24-5	Green algae	Experimental	72 hours	ErC50	>100 mg/l
Tetrahydrofurfuryl Methacrylate	2455-24-5	Green algae	Experimental	72 hours	ErC10	100 mg/l
Tetrahydrofurfuryl Methacrylate	2455-24-5	Water flea	Experimental	21 days	NOEC	37.2 mg/l
2-Ethylhexyl Methacrylate	688-84-6	Green algae	Experimental	72 hours	ErC50	5.3 mg/l
2-Ethylhexyl Methacrylate	688-84-6	Medaka	Experimental	96 hours	LC50	2.8 mg/l
2-Ethylhexyl Methacrylate	688-84-6	Water flea	Experimental	48 hours	EC50	4.6 mg/l
2-Ethylhexyl Methacrylate	688-84-6	Green algae	Experimental	72 hours	NOEC	0.81 mg/l
2-Ethylhexyl Methacrylate	688-84-6	Water flea	Experimental	21 days	NOEC	0.105 mg/l
Impact Modifier	20882-04-6	Green algae	Experimental	72 hours	ErC50	>312 mg/l
Impact Modifier	20882-04-6	Water flea	Experimental	48 hours	EC50	>515.4 mg/l
Impact Modifier	20882-04-6	Green algae	Experimental	72 hours	ErC10	>=161 mg/l
Styrene	100-42-5	Fathead minnow	Experimental	96 hours	LC50	4.02 mg/l
Styrene	100-42-5	Green algae	Experimental	72 hours	ErC50	4.9 mg/l
Styrene	100-42-5	Water flea	Experimental	48 hours	EC50	4.7 mg/l
Styrene	100-42-5	Green algae	Experimental	96 hours	ErC10	0.28 mg/l
Styrene	100-42-5	Water flea	Experimental	21 days	NOEC	1.01 mg/l
Styrene	100-42-5	Activated sludge	Experimental	30 minutes	EC50	500 mg/l
Styrene	100-42-5	Redworm	Experimental	14 days	LC50	120 mg/kg (Dry Weight)
Maleic anhydride	108-31-6	Bacteria	Experimental	18 hours	EC10	44.6 mg/l
Maleic anhydride	108-31-6	Rainbow trout	Experimental	96 hours	LC50	75 mg/l
Maleic anhydride	108-31-6	Green algae	Hydrolysis Product	72 hours	ErC50	74.4 mg/l
Maleic anhydride	108-31-6	Water flea	Hydrolysis Product	48 hours	EC50	93.8 mg/l
Maleic anhydride	108-31-6	Water flea	Experimental	21 days	NOEC	10 mg/l
Maleic anhydride	108-31-6	Green algae	Hydrolysis Product	72 hours	ErC10	11.8 mg/l

12.2. Persistence and degradability

Material	CAS Number	Test type	Duration	Study Type	Test result	Protocol
Tetrahydrofurfuryl	2455-24-5	Experimental Biodegradation	28 days	BOD	75 %BOD/ThO D (< 10 day	OECD 301F - Manometric

Methacrylate					window)	respirometry
2-Ethylhexyl Methacrylate	688-84-6	Experimental Biodegradation	28 days	BOD	88 %BOD/ThO D	OECD 301C - MITI test (I)
Impact Modifier	20882-04-6	Experimental Biodegradation	28 days	BOD	≥80 %BOD/Th OD (< 10 day window)	OECD 301F - Manometric respirometry
Impact Modifier	20882-04-6	Experimental Hydrolysis		Hydrolytic half-life (pH 7)	>1 years (t 1/2)	OECD 111 Hydrolysis func of pH
Styrene	100-42-5	Experimental Biodegradation	33 days	CO2 evolution	>50 %CO2 evolution/THC O2 evolution	
Styrene	100-42-5	Experimental Biodegradation	28 days	BOD	100 %BOD/CO D	ISO 9408 Ult Aerobic Biodeg
Styrene	100-42-5	Experimental Photolysis		Photolytic half-life (in air)	6.6 hours (t 1/2)	
Styrene	100-42-5	Experimental Soil Metabolism Aerobic	112 days	CO2 evolution	95 %CO2 evolution/THC O2 evolution	
Maleic anhydride	108-31-6	Hydrolysis product Biodegradation	25 days	CO2 evolution	>90 %CO2 evolution/THC O2 evolution	OECD 301B - Modified sturm or CO2
Maleic anhydride	108-31-6	Experimental Hydrolysis		Hydrolytic half-life	0.37 minutes (t 1/2)	

12.3 : Bioaccumulative potential

Material	CAS Number	Test type	Duration	Study Type	Test result	Protocol
Tetrahydrofurfuryl Methacrylate	2455-24-5	Experimental Bioconcentration		Log Kow	1.76	OECD 117 log Kow HPLC method
2-Ethylhexyl Methacrylate	688-84-6	Experimental Bioconcentration	96 hours	Bioaccumulation factor	37	OECD305-Bioconcentration
2-Ethylhexyl Methacrylate	688-84-6	Experimental Bioconcentration		Log Kow	4.95	similar to OECD 107
Impact Modifier	20882-04-6	Experimental Bioconcentration		Log Kow	0.782	EC A.8 Partition Coefficient
Styrene	100-42-5	Experimental Aquatic Inherent Biodegrad.	14 days	BOD	100 %BOD/Th OD	OECD 302C - Modified MITI (II)
Styrene	100-42-5	Experimental BCF - Fish		Bioaccumulation factor	13.5	
Styrene	100-42-5	Experimental Bioconcentration		Log Kow	2.96	similar to OECD 107
Maleic anhydride	108-31-6	Experimental Bioconcentration		Log Kow	-2.61	OECD 107 log Kow shake flask mtd

12.4. Mobility in soil

Please contact manufacturer for more details

12.5 Other adverse effects

No information available.

SECTION 13: Disposal considerations**13.1. Disposal methods**

In accordance with the Hazardous Substances (Disposal) Notice 2017 and the relevant criteria of the HSNO Act 1996.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

Packaging (that may or may not contain any residual substance) may be lawfully disposed of by householders or other consumers through public or commercial waste collection services.

SECTION 14: Transport Information**New Zealand Land Transport Rule: Dangerous Goods - Road/Rail Transport**

UN No.: Not applicable.

Proper Shipping Name: Not applicable.

Class/Division: Not applicable.

Sub Risk: Not applicable.

Packing Group: Not applicable.

Hazchem Code: Not applicable.

IERG: Not applicable.

International Air Transport Association (IATA) - Air Transport

UN No.: Not applicable.

Proper Shipping Name: Not applicable.

Class/Division: Not applicable.

Sub Risk: Not applicable.

Packing Group: Not applicable.

International Maritime Dangerous Goods Code (IMDG) - Marine Transport

UN No.: Not applicable.

Proper Shipping Name: Not applicable.

Class/Division: Not applicable.

Sub Risk: Not applicable.

Packing Group: Not applicable.

Marine Pollutant: Not applicable.

SECTION 15: Regulatory information

HSNO Approval number HSR002679

Group standard name Surface Coatings and Colourants (Carcinogenic) Group Standard 2020

HSNO Hazard classification Refer to Section 2: Hazard identification

NZ Inventory of Chemicals (NZIoC) Status

All applicable chemical ingredients in this material are in compliance with NZIoC listing requirements.

Controls in accordance with The Health and Safety at Work Act 2015, Health and Safety at Work (Hazardous Substances) Regulations 2017 and the HSNO Act 1996, Hazardous Substances (Hazardous Property Controls) Notice 2017

Certified handler	Not required
Location Compliance Certificate	Not required
Hazardous atmosphere zone	Not required
Fire extinguishers	Not required
Emergency response plan	100 L or 100 kg (for Hazardous to the aquatic environment Category 1 substances); or 1 000 L or 1 000 kg (for Acute toxicity Category 4, Skin sensitisation Category 1, Respiratory sensitisation Category 1, Hazardous to the aquatic environment Category 2 or Hazardous to the aquatic environment Category 3 substances); or 10 000 L or 10 000 kg (for all other substances)
Secondary containment	100 L or 100 kg (for Hazardous to the aquatic environment Category 1 substances); or 1 000 L or 1 000 kg (for Acute toxicity Category 4, Skin sensitisation Category 1, Respiratory sensitisation Category 1, Hazardous to the aquatic environment Category 2 or Hazardous to the aquatic environment Category 3 substances); or 10 000 L or 10 000 kg (for all other substances)
Tracking	Not required
Warning signage	100 L or 100 kg (for Hazardous to the aquatic environment Category 1 substances); or 1 000 L or 1 000 kg (for Serious eye damage Category 1, Hazardous to the aquatic environment Category 2 or Hazardous to the aquatic environment Category 3 substances); or 10 000 L or 10 000 kg (for Acute toxicity Category 4 or Hazardous to the aquatic environment Category 4 substances)

SECTION 16: Other information

Revision information:

Complete document review.

Document group:	28-2521-4	Version number:	5.00
Issue Date:	23/08/2026	Supersedes date:	04/07/2021

Key to abbreviations and acronyms

GHS refers to the Globally Harmonised System of Classification and Labelling of Chemicals, 7th revised edition of 2017

HSNO means Hazardous Substances and New Organisms Act 1996

The information in this Safety Data Sheet (SDS) is believed to be correct as of the date of issue. TO THE EXTENT PERMITTED BY LAW, 3M MAKES NO WARRANTY, EXPRESSED OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY, OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OR COURSE OF PERFORMANCE OR USAGE OF TRADE. User is responsible for determining whether the 3M product is fit for a particular purpose and suitable for user's method of use or application. Given the variety of factors that can affect the use and application of a 3M product, some of which are uniquely within the user's knowledge and control, it is essential that the user evaluates the 3M product to determine whether it is fit for a particular purpose and suitable for user's method of use or application. 3M provides information in electronic form as a service to customers. Due to the remote possibility of electronic transfer may have resulted in errors, omissions or alterations in this information; 3M makes no representations as to its completeness or accuracy. In addition, information obtained from a database may not be as current as the information in the SDS available directly from 3M.

3M New Zealand SDS are available at 3M New Zealand Website: <http://solutions.3mnz.co.nz>



Safety Data Sheet

© 2026, 3M Company All rights reserved. Copying and/or downloading of this information for the purpose of properly utilizing 3M products is allowed provided that: (1) the information is copied in full with no changes unless prior written agreement is obtained from 3M, and (2) neither the copy nor the original is resold or otherwise distributed with the intention of earning a profit thereon.

Document group:	08-8284-5	Version number:	5.00
Issue Date:	23/08/2026	Supersedes date:	03/07/2023

This Safety Data Sheet has been prepared in accordance with the New Zealand, Hazardous Substances (Safety Data Sheets) Notice 2017.

SECTION 1: Identification

1.1. Product identifier

3M™ Scotch-Weld™ Structural Plastic Adhesive DP8005 Off-White and Structural Plastic Adhesive 8005 Off-White, Part A

1.2. Recommended use and restrictions on use

Recommended use

Structural adhesive.

For Industrial or Professional use only

1.3. Supplier's details

Address: 3M New Zealand Ltd, 94 Apollo Drive, Rosedale 0632, Auckland
Telephone: (09) 477 4040
E Mail: innovation@nz.mmm.com
Website: 3m.co.nz

1.4. Emergency telephone number

24 hr Medical Emergency, National Poisons Centre, 0800 764 766 (0800 POISON)

SECTION 2: Hazard identification

Classified as hazardous in accordance with the relevant criteria of the HSNO Act 1996 and the Hazardous Substances (Hazard Classification) Notice 2020.

Refer to Section 14 of this Safety Data Sheet for product Dangerous Goods Classification.

2.1. Classification of the substance or mixture

Flammable Liquids: Category 4
Serious eye damage: Category 1
Respiratory sensitisation: Category 1
Skin sensitisation: Category 1
Germ Cell Mutagenicity: Category 2
Hazardous to the aquatic environment chronic: Category 2

2.2. Label elements

SIGNAL WORD

Danger

Symbols:

Corrosion |Health Hazard |Environment |

Pictograms



HAZARD STATEMENTS:

H227	Combustible Liquid
H318	Causes serious eye damage.
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H317	May cause an allergic skin reaction.
H341	Suspected of causing genetic defects.
H411	Toxic to aquatic life with long lasting effects.

PRECAUTIONARY STATEMENTS

Prevention

P201	Obtain special instructions before use.
P202	Do not handle until all safety precautions have been read and understood.
P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P261	Avoid breathing dust/fume/gas/mist/vapours/spray.
P272	Contaminated work clothing should not be allowed out of the workplace.
P273	Avoid release to the environment.
P280B	Wear protective gloves and eye/face protection.
P284	Wear respiratory protection.

Response

P302 + P352	IF ON SKIN: Wash with plenty of soap and water.
P304 + P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310	Immediately call a POISON CENTER or doctor/physician.
P333 + P313	If skin irritation or rash occurs: Get medical advice/attention.
P342 + P311	If experiencing respiratory symptoms: Call a POISON CENTER or doctor/physician.
P362 + P364	Take off contaminated clothing and wash it before reuse.
P370 + P378	In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry chemical or carbon dioxide to extinguish.
P391	Collect spillage.

Storage

P403	Store in a well-ventilated place.
P405	Store locked up.

Disposal

P501	Dispose of contents/container via an approved hazardous waste disposal contractor.
------	--

2.3. Other hazards

Although titanium dioxide is classified as a carcinogen, exposures associated with this health effect are not expected during normal, intended use of this product. Persons previously sensitised to amines may develop a cross-sensitisation reaction to certain other amines.

SECTION 3: Composition/information on ingredients

Ingredient	CAS Nbr	% by Weight
Polyester Adipate	Trade Secret	40 - 70
Polyfunctional Aziridine	64265-57-2	20 - 40
Amine Borane Complex	223674-50-8	5 - 20
Silane, trimethoxyoctyl-, hydrolysis products with silica	67762-90-7	0.5 - 1.5
Titanium dioxide	13463-67-7	<= 0.5

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation

Remove person to fresh air. If you feel unwell, get medical attention.

Skin contact

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye contact

Immediately flush with large amounts of water for at least 15 minutes. Remove contact lenses if easy to do. Continue rinsing. Immediately get medical attention. A product risk assessment is recommended to determine if eye wash facilities may be required when using this product in the workplace.

If swallowed

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

Allergic respiratory reaction (difficulty breathing, wheezing, cough, and tightness of chest). Allergic skin reaction (redness, swelling, blistering, and itching). Serious damage to the eyes (corneal cloudiness, severe pain, tearing, ulcerations, and significantly impaired or loss of vision).

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media

In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry chemical or carbon dioxide to extinguish.

5.2. Special hazards arising from the substance or mixture

Closed containers exposed to heat from fire may build pressure and explode.

Hazardous Decomposition or By-Products

Substance

Aldehydes.

Condition

During combustion.

Carbon monoxide.
Carbon dioxide.
Irritant vapours or gases.
Oxides of nitrogen.

During combustion.
During combustion.
During combustion.
During combustion.

5.3. Special protective actions for fire-fighters

Water may not effectively extinguish fire; however, it should be used to keep fire-exposed containers and surfaces cool and prevent explosive rupture. Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

5.4. Hazchem code: Not applicable.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Use personal protective equipment based on the results of an exposure assessment. Refer to Section 8 for PPE recommendations. If anticipated exposure resulting from an accidental release exceeds the protective capabilities of the PPE listed in Section 8, or are unknown, select PPE that offers an appropriate level of protection. Consider the physical and chemical hazards of the material when doing so. Examples of PPE ensembles for emergency response could include wearing bunker gear for a release of flammable material; wearing chemical protective clothing if the spilled material is a corrosive, a sensitizer, a significant dermal irritant, or can be absorbed through the skin; or donning a positive pressure supplied-air respirator for chemicals with inhalation hazards. For information regarding physical and health hazards, refer to sections 2 and 11 of the SDS. Evacuate area. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Warning! A motor could be an ignition source and could cause flammable gases or vapors in the spill area to burn or explode.

6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dykes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up

Contain spill. Cover spill area with a fire-extinguishing foam. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible using non-sparking tools. Place in a metal container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorised person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and Safety Data Sheet. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

Refer to Section 15 - Controls for more information

7.1. Precautions for safe handling

For industrial/occupational use only. Not for consumer sale or use. Do not handle until all safety precautions have been read and understood. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Avoid breathing dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidising agents (eg. chlorine, chromic acid etc.) Use personal protective equipment (eg. gloves, respirators...) as required.

7.2. Conditions for safe storage including any incompatibilities

Store in a well-ventilated place. Keep cool. Store away from heat. Store away from acids. Store away from oxidising agents.

7.3. Certified handler

Required when present in any quantity, for Acute toxicity Category 2 substances Not required

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	CAS Nbr	Agency	Limit type	Additional comments
Titanium dioxide	13463-67-7	ACGIH	TWA(Respirable nanoscale particles):0.2 mg/m ³ ;TWA(Respirable finescale particles):2.5 mg/m ³	A3: Confirmed animal carcinogen.
Titanium dioxide	13463-67-7	New Zealand WES	TWA(Ultrafine fraction)(8 hours):0.2 mg/m ³ ;TWA(as respirable dust)(8 hours):2.5 mg/m ³ ;TWA(8 hours):10 mg/m ³	

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

CMRG : Chemical Manufacturer's Recommended Guidelines

New Zealand WES : New Zealand Workplace Exposure Standards.

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

ppm: parts per million

mg/m³: milligrams per cubic metre

CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Full face shield.

Indirect vented goggles.

Refer AS/NZS 1336 - Recommended practices for occupational eye protection and for performance specifications AS/NZS 1337, Parts 1 - 6 - Personal eye-protection.

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended: Polymer laminate

If this product is used in a manner that presents a higher potential for exposure (e.g., spraying, high splash potential, etc.), then use of a protective apron may be necessary. See recommended glove material(s) for determining appropriate apron material(s). If a glove material is not available as an apron, polymer laminate is a suitable option.

Select and use gloves according to AS/NZ 2161.

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

Refer AS/NZS 1715 - Selection, use and maintenance of respiratory protective equipment and AS/NZS 1716 - Respiratory protective devices.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Liquid.
Specific Physical Form:	Paste
Colour	White
Odour	Mild Acrylic
Odour threshold	<i>No data available.</i>
pH	<i>Not applicable.</i>
Melting point/Freezing point	<i>Not applicable.</i>
Boiling point/Initial boiling point/Boiling range	≥ 82.2 °C
Flash point	82.2 °C [<i>Test Method:</i> Closed Cup]
Evaporation rate	<i>No data available.</i>
Flammability	Flammable Liquid: Category 4.
Flammable Limits(LEL)	<i>No data available.</i>
Flammable Limits(UEL)	<i>No data available.</i>
Vapour pressure	≤ 0.1 mm Hg
Relative Vapour Density	<i>No data available.</i>
Density	1.063 g/ml
Relative density	1.063 [<i>Ref Std:</i> WATER=1]
Water solubility	Slight (less than 10%)
Solubility- non-water	<i>No data available.</i>
Partition coefficient: n-octanol/water	<i>No data available.</i>
Autoignition temperature	<i>No data available.</i>
Decomposition temperature	<i>No data available.</i>
Kinematic Viscosity	46,096 mm ² /sec
Volatile organic compounds (VOC)	≤ 65 g/l [<i>Test Method:</i> calculated SCAQMD rule 443.1] [<i>Details:</i> EU VOC content]
Percent volatile	5 - 10 % weight [<i>Test Method:</i> ACS]
VOC less H₂O & exempt solvents	7.8 g/l [<i>Details:</i> when used as intended with Part B]

VOC less H ₂ O & exempt solvents	0.8 % [<i>Details:</i> when used as intended with Part B]
VOC less H ₂ O & exempt solvents	65 g/l [<i>Test Method:</i> calculated SCAQMD rule 443.1] [<i>Details:</i> as supplied]
Molecular weight	<i>No data available.</i>

Particle Characteristics	<i>Not applicable.</i>
--------------------------	------------------------

SECTION 10: Stability and reactivity

10.1 Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section

10.2 Chemical stability

Stable.

10.3 Possibility of hazardous reactions

Hazardous polymerisation will not occur.

10.4 Conditions to avoid

Heat.

Sparks and/or flames.

10.5 Incompatible materials

Strong acids.

Strong oxidising agents.

10.6 Hazardous decomposition products

Substance

Condition

None known.

Refer to Section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labelling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1 Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation

Respiratory tract irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain. Allergic respiratory reaction: Signs/symptoms may include difficulty breathing, wheezing, cough, and tightness of chest.

Skin contact

Mild Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, and dryness. Allergic skin reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye contact

Corrosive (eye burns): Signs/symptoms may include cloudy appearance of the cornea, chemical burns, severe pain, tearing, ulcerations, significantly impaired vision or complete loss of vision.

Ingestion

May be harmful if swallowed.

Gastrointestinal irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhoea.

Additional Health Effects:

Genotoxicity:

Genotoxicity and Mutagenicity: May interact with genetic material and possibly alter gene expression.

Additional information:

Persons previously sensitised to amines may develop a cross-sensitisation reaction to certain other amines.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Ingestion		No data available; calculated ATE >2,000 - =5,000 mg/kg
Polyfunctional Aziridine	Dermal	Rabbit	LD50 > 3,000 mg/kg
Polyfunctional Aziridine	Inhalation-Dust/Mist (4 hours)	Rat	LC50 0.252 mg/l
Polyfunctional Aziridine	Ingestion	Rat	LD50 3,038 mg/kg
Amine Borane Complex	Ingestion	Rat	LD50 693 mg/kg
Silane, trimethoxyoctyl-, hydrolysis products with silica	Dermal	Rabbit	LD50 > 5,000 mg/kg
Silane, trimethoxyoctyl-, hydrolysis products with silica	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.691 mg/l
Silane, trimethoxyoctyl-, hydrolysis products with silica	Ingestion	Rat	LD50 > 5,110 mg/kg
Titanium dioxide	Dermal	Rabbit	LD50 > 10,000 mg/kg
Titanium dioxide	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 6.82 mg/l
Titanium dioxide	Ingestion	Rat	LD50 > 10,000 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Polyfunctional Aziridine	Rabbit	Mild irritant
Amine Borane Complex	Rabbit	No significant irritation
Silane, trimethoxyoctyl-, hydrolysis products with silica	Rabbit	No significant irritation
Titanium dioxide	Rabbit	No significant irritation

Serious Eye Damage/Irritation

Name	Species	Value
Polyfunctional Aziridine	Rabbit	Corrosive
Amine Borane Complex	Professional judgement	Severe irritant
Silane, trimethoxyoctyl-, hydrolysis products with silica	Rabbit	No significant irritation

Titanium dioxide	Rabbit	No significant irritation
------------------	--------	---------------------------

Sensitisation:

Skin Sensitisation

Name	Species	Value
Polyfunctional Aziridine	Human and animal	Sensitising
Amine Borane Complex	Guinea pig	Sensitising
Silane, trimethoxyoctyl-, hydrolysis products with silica	Human and animal	Not classified
Titanium dioxide	Human and animal	Not classified

Respiratory Sensitisation

Name	Species	Value
Polyfunctional Aziridine	Human	Sensitising

Germ Cell Mutagenicity

Name	Route	Value
Polyfunctional Aziridine	In vivo	Mutagenic
Amine Borane Complex	In Vitro	Not mutagenic
Silane, trimethoxyoctyl-, hydrolysis products with silica	In Vitro	Not mutagenic
Titanium dioxide	In Vitro	Not mutagenic
Titanium dioxide	In vivo	Not mutagenic

Carcinogenicity

Name	Route	Species	Value
Silane, trimethoxyoctyl-, hydrolysis products with silica	Not specified.	Mouse	Some positive data exist, but the data are not sufficient for classification
Titanium dioxide	Ingestion	Multiple animal species	Not carcinogenic
Titanium dioxide	Inhalation	Rat	Carcinogenic.

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test result	Exposure Duration
Silane, trimethoxyoctyl-, hydrolysis products with silica	Ingestion	Not classified for female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
Silane, trimethoxyoctyl-, hydrolysis products with silica	Ingestion	Not classified for male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
Silane, trimethoxyoctyl-, hydrolysis products with silica	Ingestion	Not classified for development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Polyfunctional Aziridine	Inhalation	respiratory irritation	Some positive data exist, but the	Rat	NOAEL Not	4 hours

			data are not sufficient for classification		available	
--	--	--	--	--	-----------	--

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Silane, trimethoxyoctyl-, hydrolysis products with silica	Inhalation	respiratory system	Not classified	Human	NOAEL Not available	occupational exposure
Silane, trimethoxyoctyl-, hydrolysis products with silica	Inhalation	silicosis	Not classified	Human	NOAEL Not available	occupational exposure
Titanium dioxide	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Rat	LOAEL 0.01 mg/l	2 years
Titanium dioxide	Inhalation	pulmonary fibrosis	Not classified	Human	NOAEL Not available	occupational exposure

Aspiration Hazard

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. Additional information leading to material classification in Section 2 is available upon request. In addition, environmental fate and effects data on ingredients may not be reflected in this section because an ingredient is present below the threshold for labelling, an ingredient is not expected to be available for exposure, or the data is considered not relevant to the material as a whole.

12.1. Toxicity

Ecotoxic to the aquatic environment.

Acute Aquatic Toxicity: Category 2

Chronic Aquatic Toxicity: Category 2

No product test data available.

Material	CAS Number	Organism	Type	Exposure	Test endpoint	Test result
Polyfunctional Aziridine	64265-57-2	Common Carp	Experimental	96 hours	LC50	>100 mg/l
Polyfunctional Aziridine	64265-57-2	Green algae	Experimental	72 hours	ErC50	5.5 mg/l
Polyfunctional Aziridine	64265-57-2	Water flea	Experimental	48 hours	EC50	81 mg/l
Polyfunctional Aziridine	64265-57-2	Green algae	Experimental	72 hours	NOEC	0.92 mg/l
Amine Borane Complex	223674-50-8	N/A	Data not available or insufficient for classification	N/A	N/A	N/A
Silane, trimethoxyoctyl-, hydrolysis products with silica	67762-90-7	N/A	Data not available or insufficient for classification	N/A	N/A	N/A

Titanium dioxide	13463-67-7	Activated sludge	Experimental	3 hours	NOEC	>=1,000 mg/l
Titanium dioxide	13463-67-7	Diatom	Experimental	72 hours	EC50	>10,000 mg/l
Titanium dioxide	13463-67-7	Fathead minnow	Experimental	96 hours	LC50	>100 mg/l
Titanium dioxide	13463-67-7	Water flea	Experimental	48 hours	EC50	>100 mg/l
Titanium dioxide	13463-67-7	Diatom	Experimental	72 hours	NOEC	5,600 mg/l

12.2. Persistence and degradability

Material	CAS Number	Test type	Duration	Study Type	Test result	Protocol
Polyfunctional Aziridine	64265-57-2	Experimental Biodegradation	29 days	CO2 evolution	1 %CO2 evolution/THC O2 evolution	OECD 301B - Modified Sturm or CO2
Amine Borane Complex	223674-50-8	Experimental Biodegradation	28 days	CO2 evolution	44 %CO2 evolution/THC O2 evolution	EC C.4.C. CO2 Evolution Test
Silane, trimethoxyoctyl-, hydrolysis products with silica	67762-90-7	Data not available - insufficient	N/A	N/A	N/A	N/A
Titanium dioxide	13463-67-7	Data not available - insufficient	N/A	N/A	N/A	N/A

12.3 : Bioaccumulative potential

Material	CAS Number	Test type	Duration	Study Type	Test result	Protocol
Polyfunctional Aziridine	64265-57-2	Modeled Bioconcentration		Log Kow	1.4	ACD/Labs ChemSketch™
Amine Borane Complex	223674-50-8	Experimental Bioconcentration		Log Kow	>5.99	EC A.8 Partition Coefficient
Silane, trimethoxyoctyl-, hydrolysis products with silica	67762-90-7	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Titanium dioxide	13463-67-7	Experimental BCF - Fish	42 days	Bioaccumulation factor	9.6	

12.4. Mobility in soil

Please contact manufacturer for more details

12.5 Other adverse effects

No information available.

SECTION 13: Disposal considerations

13.1. Disposal methods

In accordance with the Hazardous Substances (Disposal) Notice 2017 and the relevant criteria of the HSNO Act 1996.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

Packaging (that may or may not contain any residual substance) may be lawfully disposed of by householders or other consumers through public or commercial waste collection services.

SECTION 14: Transport Information**New Zealand Land Transport Rule: Dangerous Goods - Road/Rail Transport**

UN No.: Not applicable.

Proper Shipping Name: Not applicable.

Class/Division: Not applicable.

Sub Risk: Not applicable.

Packing Group: Not applicable.

Hazchem Code: Not applicable.

IERG: Not applicable.

International Air Transport Association (IATA) - Air Transport

UN No.: Not applicable.

Proper Shipping Name: Not applicable.

Class/Division: Not applicable.

Sub Risk: Not applicable.

Packing Group: Not applicable.

International Maritime Dangerous Goods Code (IMDG) - Marine Transport

UN No.: Not applicable.

Proper Shipping Name: Not applicable.

Class/Division: Not applicable.

Sub Risk: Not applicable.

Packing Group: Not applicable.

Marine Pollutant: Not applicable.

SECTION 15: Regulatory information

HSNO Approval number HSR002657

Group standard name Surface Coatings and Colourants (Combustible) Group Standard 2020

HSNO Hazard classification Refer to Section 2: Hazard identification

NZ Inventory of Chemicals (NZIoC) Status

All applicable chemical ingredients in this material are in compliance with NZIoC listing requirements.

Controls in accordance with The Health and Safety at Work Act 2015, Health and Safety at Work (Hazardous Substances) Regulations 2017 and the HSNO Act 1996, Hazardous Substances (Hazardous Property Controls) Notice 2017

Certified handler	Required when present in any quantity, for Acute toxicity Category 2 substances
Location Compliance Certificate	Not required

Hazardous atmosphere zone	Not required
Fire extinguishers	Two required for 500 L
Emergency response plan	100 L 100 L (for Hazardous to the aquatic environment Category 1 substances); or 1 000 L (for Acute toxicity Category 4, Skin sensitisation Category 1, Respiratory sensitisation Category 1, Hazardous to the aquatic environment Category 2 or Hazardous to the aquatic environment Category 3 substances); or 10 000 L (for all other substances)
Secondary containment	100 L 100 L (for Hazardous to the aquatic environment Category 1 substances); or 1 000 L (for Acute toxicity Category 4, Skin sensitisation Category 1, Respiratory sensitisation Category 1, Hazardous to the aquatic environment Category 2 or Hazardous to the aquatic environment Category 3 substances); or 10 000 L (for all other substances)
Tracking	Not required Required (for Acute toxicity Category 2 substances).
Warning signage	100 L (for Hazardous to the aquatic environment Category 1 substances); or 1 000 L (for Serious eye damage Category 1, Hazardous to the aquatic environment Category 2 or Hazardous to the aquatic environment Category 3 substances); or 10 000 L (for all other substances) 100 L (for Hazardous to the aquatic environment Category 1 substances); or 250 L (for all other substances)

SECTION 16: Other information

Revision information:

Complete document review.

Document group:	08-8284-5	Version number:	5.00
Issue Date:	23/08/2026	Supersedes date:	03/07/2023

Key to abbreviations and acronyms

GHS refers to the Globally Harmonised System of Classification and Labelling of Chemicals, 7th revised edition of 2017

HSNO means Hazardous Substances and New Organisms Act 1996

The information in this Safety Data Sheet (SDS) is believed to be correct as of the date of issue. TO THE EXTENT PERMITTED BY LAW, 3M MAKES NO WARRANTY, EXPRESSED OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY, OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OR COURSE OF PERFORMANCE OR USAGE OF TRADE. User is responsible for determining whether the 3M product is fit for a particular purpose and suitable for user's method of use or application. Given the variety of factors that can affect the use and application of a 3M product, some of which are uniquely within the user's knowledge and control, it is essential that the user evaluates the 3M product to determine whether it is fit for a particular purpose and suitable for user's method of use or application. 3M provides information in electronic form as a service to customers. Due to the remote possibility of electronic transfer may have resulted in errors, omissions or alterations in this information; 3M makes no representations as to its completeness or accuracy. In addition, information obtained from a database may not be as current as the information in the SDS available directly from 3M.

3M New Zealand SDS are available at 3M New Zealand Website: <http://solutions.3mnz.co.nz>