Safety Data Sheet

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This Safety Data Sheet has been prepared in accordance with the Canadian Hazardous Products Regulations.

SECTION 1: Identification

1.1. Product identifier
3M™ Screen Print UV Matte Clear 9730i

Product Identification Numbers
42-0034-0776-6 75-3500-1535-2

1.2. Recommended use and restrictions on use

Intended Use
Ink

Restrictions on use
Not applicable

1.3. Supplier's details

Company:	3M Canada Company
Division:	Commercial Branding and Transportation Division
Address:	1840 Oxford Street East, Post Office Box 5757, London, Ontario N6A 4T1
Telephone:	(800) 364-3577
Website:	www.3M.ca

1.4. Emergency telephone number
Medical Emergency Telephone:1-800-3M HELPS / 1800 364 3577

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture
Acute Toxicity (oral): Category 4.
Acute Toxicity (dermal): Category 4.
Skin Corrosion/Irritation: Category 2.
Serious Eye Damage/Irritation: Category 1.
Skin Sensitizer: Category 1A.
Carcinogenicity: Category 2.
Reproductive Toxicity: Category 1B.
Specific Target Organ Toxicity (repeated exposure): Category 2.

2.2. Label elements
Signal word
Danger

Symbols
Corrosion |Exclamation mark |Health Hazard |

Pictograms



Hazard Statements

Harmful if swallowed or in contact with skin. Causes skin irritation. Causes serious eye damage. May cause an allergic skin reaction. Suspected of causing cancer. May damage fertility or the unborn child.

May cause damage to organs through prolonged or repeated exposure: skin.

Precautionary statements

Prevention:
Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not breathe vapours. Wash exposed skin thoroughly after handling. Do not eat, drink or smoke when using this product. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves, eye protection, face protection, and respiratory protection.

Response:
IF ON SKIN: Wash with plenty of soap and water. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor. Get medical attention if you feel unwell. Rinse mouth. If skin irritation or rash occurs: Get medical attention. Take off contaminated clothing and wash it before reuse.

Storage:
Store locked up.

Disposal:
Dispose of contents and container in accordance with applicable local, regional, national, and international regulations.

2.3. Other hazards
None known.

33% of the mixture consists of ingredients of unknown acute oral toxicity.
33% of the mixture consists of ingredients of unknown acute dermal toxicity.

SECTION 3: Composition/information on ingredients

This material is a mixture.

Ingredient	C.A.S. No.	% by Wt	Common Name
N,N-Dimethylacrylamide	2680-03-7	15 - 40 Trade Secret *	2-Propenamide, N,N-dimethyl-
Acrylic Polymer	Trade Secret	10 - 15	Not Applicable
Silica gel, pptd., cryst.-free	112926-00-8	< 15	Silica gel, pptd., cryst.-free

Isobornyl Acrylate	5888-33-5	7 - 13 Trade Secret *	2-Propenoic acid, 1,7,7-trimethylbicyclo[2.2.1]hept-2-yl ester, exo-
1,6-hexanediol diacrylate	13048-33-4	5 - 10 Trade Secret *	2-Propenoic acid, 1,6-hexanediyl ester
2-Propenoic acid, 1,6-hexanediyl ester, polymer with 2-aminoethanol	67906-98-3	5 - 10 Trade Secret *	No Data Available
Urethane Acrylic Oligomer	72162-39-1	5 - < 10 Trade Secret *	No Data Available
1-HYDROXYCYCLOHEXYL PHENYL KETONE	947-19-3	3 - 7	Methanone, (1-hydroxycyclohexyl)phenyl-
POLY(DIMETHYLSILOXANE)	63148-62-9	< 5	Siloxanes and Silicones, di-Me
UV Stabilizer 1	Trade Secret	1 - 5	Not Applicable
UV Stabilizer 2	Trade Secret	< 5	Not Applicable
VINYL ACETATE-VINYL ALCOHOL-VINYL CHLORIDE POLYMER	25086-48-0	1 - 5	Acetic acid ethenyl ester, polymer with chloroethene and ethenol
2,4,6-Trimethylbenzoyldiphenylphosphine oxide	75980-60-8	<= 4 Trade Secret *	2,4,6-Trimethylbenzoyl diphenyl phosphine oxide; Phosphine oxide, diphenyl(2,4,6-trimethylbenzoyl)-
N,N'-BIS(2,2,6,6-TETRAMETHYL-4-PIPERIDINYL)-1,6-HEXANEDIAMINE, POLYMERS W/MORPHOLINE-2,4,6-TRICHLORO-1,3,5-TRIAZINE RCTN PROD, METHYLATED	193098-40-7	< 1	1,6-Hexanediamine, N,N'-bis(2,2,6,6-tetramethyl-4-piperidinyl)-, polymers with morpholine-2,4,6-trichloro-1,3,5-triazine reaction products, methylated
PHENOXY ETHYL ACRYLATE	48145-04-6	<= 1 Trade Secret *	2-Propenoic acid, 2-phenoxyethyl ester
POLYETHYLENE	9002-88-4	<= 1	Ethene, homopolymer
Siloxanes and Silicones, 3-[3-(acetyloxy)-2-hydroxypropoxy]propyl Me, di-Me, 3-[2-hydroxy-3-[(1-oxo-2-propenyl)oxy]propoxy]propyl Me	125455-51-8	<= 0.5 Trade Secret *	Siloxanes and Silicones, 3-[3-(acetyloxy)-2-hydroxypropoxy]propyl Me, di-Me, 3-[2-hydroxy-3-[(1-oxo-2-propenyl)oxy]propoxy]propyl Me
N-Butyl Methacrylate	97-88-1	0.01 - 0.15	2-Propenoic acid, 2-methyl-, butyl ester
Toluene	108-88-3	< 0.12	No Data Available

Acrylic Polymers is a non-hazardous material according to WHMIS criteria. Specific information has been withheld as a trade secret.
UV Stabilizer 1 is a non-hazardous material according to WHMIS criteria. Specific information has been withheld as a trade secret.
UV Stabilizer 2 is a non-hazardous material according to WHMIS criteria. Specific information has been withheld as a trade secret.

*The concentration (exact or range) of this component has been withheld as a trade secret.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:
Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:
Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye Contact:
Immediately flush with large amounts of water for at least 15 minutes. Remove contact lenses if easy to do. Continue rinsing. Immediately get medical attention.

If Swallowed:
Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

Allergic skin reaction (redness, swelling, blistering, and itching). Serious damage to the eyes (corneal cloudiness, severe pain, tearing, ulcerations, and significantly impaired or loss of vision). Target organ effects following prolonged or repeated exposure. See Section 11 for additional details.

4.3. Indication of any immediate medical attention and special treatment required
Not applicable.

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media
In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Unsuitable extinguishing media
None Determined

5.3. Special hazards arising from the substance or mixture
Closed containers exposed to heat from fire may build pressure and explode.

Hazardous Decomposition or By-Products

Substance	Condition
Carbon monoxide	During Combustion
Carbon dioxide	During Combustion
Hydrogen Chloride	During Combustion
Oxides of Nitrogen	During Combustion

5.4. Special protection actions for fire-fighters
Water may not effectively extinguish fire; however, it should be used to keep fire-exposed containers and surfaces cool and prevent explosive rupture. Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures
Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapours, in accordance with good industrial hygiene practice. Use personal protective equipment based on the results of an exposure assessment. Refer to Section 8 for PPE recommendations. If anticipated exposure resulting from an accidental release exceeds the protective capabilities of the PPE listed in Section 8, or are unknown, select PPE that offers an appropriate level of protection. Consider the physical and chemical hazards of the material when doing so. Examples of PPE ensembles for emergency response could include wearing bunker gear for a release of flammable material; wearing chemical protective clothing if the spilled material is a corrosive, a sensitizer, a significant dermal irritant, or can be absorbed through the skin; or donning a positive pressure supplied-air respirator for chemicals with inhalation hazards. For information regarding physical and health hazards, refer to sections 2 and 11 of the SDS.

6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up
Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with detergent and water. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling
For industrial or professional use only. Not for consumer sale or use. Do not handle until all safety precautions have been read and understood. Do not breathe dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.) Use personal protective equipment (gloves, respirators, etc.) as required.

7.2. Conditions for safe storage including any incompatibilities
Store away from heat. Store away from oxidizing agents. Store locked up.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits
If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
Toluene	108-88-3	ACGIH	TWA:20 ppm	
1,6-hexanediol diacrylate	13048-33-4	AIHA	TWA:1 mg/m3(0.11 ppm)	Dermal Sensitizer
N,N-Dimethylacrylamide	2680-03-7	Manufacturer determined	TWA(8 hours):3.2 mg/m3(0.8 ppm)	SKIN

ACGIH : American Conference of Governmental Industrial Hygienists
AIHA : American Industrial Hygiene Association
CMRG : Chemical Manufacturer's Recommended Guidelines
TWA: Time-Weighted-Average
STEL: Short Term Exposure Limit
CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls
Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:
Full Face Shield

Indirect Vented Goggles

Skin/hand protection
Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.
Gloves made from the following material(s) are recommended: Polymer laminate

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron - polymer laminate

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:
Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates, including oily mists
Half facepiece or full facepiece supplied-air respirator

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Liquid
Colour	Colourless
Odour	Slight Acrylate
Odour threshold	*No Data Available*
pH	*No Data Available*
Melting point/Freezing point	*No Data Available*
Boiling point	>=93.3 ºC
Flash Point	>=93.3 ºC [*Test Method:*Closed Cup]
Evaporation rate	<=1 [*Test Method:*Estimated]
Flammability	Not Applicable
Flammable Limits(LEL)	*No Data Available*
Flammable Limits(UEL)	*No Data Available*
Vapour Pressure	*No Data Available*
Relative Vapour Density	*No Data Available*
Density	1.3 g/ml
Relative density	1.3 [*Ref Std:*WATER=1]
Water solubility	Moderate
Solubility- non-water	*No Data Available*
Partition coefficient: n-octanol/ water	*No Data Available*
Autoignition temperature	*No Data Available*
Decomposition temperature	*No Data Available*
Kinematic Viscosity	*No Data Available*
Volatile Organic Compounds	*No Data Available*
Percent volatile	*No Data Available*
VOC Less H2O & Exempt Solvents	<=10 g/l

Particle Characteristics	*Not Applicable*

SECTION 10: Stability and reactivity

10.1. Reactivity
This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability
Stable.

10.3. Possibility of hazardous reactions
Hazardous polymerization will not occur.

10.4. Conditions to avoid
Light
Heat

10.5. Incompatible materials
Strong oxidizing agents

10.6. Hazardous decomposition products

Substance	Condition
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent regulatory authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:
Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain. May cause additional health effects (see below).

Skin Contact:
Harmful in contact with skin. Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, dryness, cracking, blistering, and pain. Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching. May cause additional health effects (see below).

Eye Contact:
Corrosive (Eye Burns): Signs/symptoms may include cloudy appearance of the cornea, chemical burns, severe pain, tearing, ulcerations, significantly impaired vision or complete loss of vision.

Ingestion:
Harmful if swallowed. Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea,

vomiting and diarrhea. May cause additional health effects (see below).

Additional Health Effects:

Prolonged or repeated exposure may cause target organ effects:
Dermal Effects: Signs/symptoms may include redness, itching, acne, or bumps on the skin.

Reproductive/Developmental Toxicity:
Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

Carcinogenicity:
Contains a chemical or chemicals which can cause cancer.

Ingredient	CAS No.	Class Description	Regulation
Butyl Methacrylate	97-88-1	Grp. 2B: Possible human carc.	International Agency for Research on Cancer

Toxicological Data
If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >1,000 - =2,000 mg/kg
Overall product	Ingestion		No data available; calculated ATE >300 - =2,000 mg/kg
N,N-Dimethylacrylamide	Dermal	Rat	LD50 907 mg/kg
N,N-Dimethylacrylamide	Ingestion	Rat	LD50 > 215 mg/kg
Isobornyl Acrylate	Dermal	Rabbit	LD50 > 5,000 mg/kg
Isobornyl Acrylate	Ingestion	Rat	LD50 4,350 mg/kg
Silica gel, pptd., cryst.-free	Dermal	Rabbit	LD50 > 5,000 mg/kg
Silica gel, pptd., cryst.-free	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.691 mg/l
Silica gel, pptd., cryst.-free	Ingestion	Rat	LD50 > 5,110 mg/kg
1,6-hexanediol diacrylate	Dermal	Rabbit	LD50 3,636 mg/kg
1,6-hexanediol diacrylate	Ingestion	Rat	LD50 > 5,000 mg/kg
1-HYDROXYCYCLOHEXYL PHENYL KETONE	Dermal	Rat	LD50 > 5,000 mg/kg
1-HYDROXYCYCLOHEXYL PHENYL KETONE	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 1 mg/l
1-HYDROXYCYCLOHEXYL PHENYL KETONE	Ingestion	Rat	LD50 2,500 mg/kg
2,4,6-Trimethylbenzoyldiphenylphosphine oxide	Dermal	Professional judgement	LD50 estimated to be > 5,000 mg/kg
2,4,6-Trimethylbenzoyldiphenylphosphine oxide	Ingestion	Rat	LD50 > 5,000 mg/kg
VINYL ACETATE-VINYL ALCOHOL-VINYL CHLORIDE POLYMER	Dermal	Rabbit	LD50 > 8,000 mg/kg
VINYL ACETATE-VINYL ALCOHOL-VINYL CHLORIDE POLYMER	Ingestion	Rat	LD50 > 8,000 mg/kg
UV Stabilizer 1	Dermal	Rat	LD50 > 2,000 mg/kg
UV Stabilizer 1	Ingestion	Rat	LD50 > 2,000 mg/kg
UV Stabilizer 2	Dermal	Rat	LD50 > 2,000 mg/kg
UV Stabilizer 2	Ingestion	Rat	LD50 > 2,000 mg/kg
POLY(DIMETHYLSILOXANE)	Dermal	Multiple animal species	LD50 > 2,000 mg/kg
POLY(DIMETHYLSILOXANE)	Ingestion	Rat	LD50 > 5,000 mg/kg
POLYETHYLENE	Dermal		LD50 estimated to be > 5,000 mg/kg
PHENOXY ETHYL ACRYLATE	Dermal	Rat	LD50 > 2,000 mg/kg
PHENOXY ETHYL ACRYLATE	Ingestion	Rat	LD50 > 5,000 mg/kg

POLYETHYLENE	Ingestion	Rat	LD50 > 2,000 mg/kg
N,N'-BIS(2,2,6,6-TETRAMETHYL-4-PIPERIDINYL)-1,6-HEXANEDIAMINE, POLYMERS W/MORPHOLINE-2,4,6-TRICHLORO-1,3,5-TRIAZINE RCTN PROD, METHYLATED	Dermal	Rat	LD50 > 2,000 mg/kg
N,N'-BIS(2,2,6,6-TETRAMETHYL-4-PIPERIDINYL)-1,6-HEXANEDIAMINE, POLYMERS W/MORPHOLINE-2,4,6-TRICHLORO-1,3,5-TRIAZINE RCTN PROD, METHYLATED	Ingestion	Rat	LD50 >500, <2,000 mg/kg
N,N'-BIS(2,2,6,6-TETRAMETHYL-4-PIPERIDINYL)-1,6-HEXANEDIAMINE, POLYMERS W/MORPHOLINE-2,4,6-TRICHLORO-1,3,5-TRIAZINE RCTN PROD, METHYLATED	Inhalation-Dust/Mist (4 hours)	similar compounds	LC50 2.8 mg/l
Siloxanes and Silicones, 3-[3-(acetyloxy)-2-hydroxypropoxy]propyl Me, di-Me, 3-[2-hydroxy-3-[(1-oxo-2-propenyl)oxy]propoxy]propyl Me	Dermal	similar compounds	LD50 > 5,000 mg/kg
Siloxanes and Silicones, 3-[3-(acetyloxy)-2-hydroxypropoxy]propyl Me, di-Me, 3-[2-hydroxy-3-[(1-oxo-2-propenyl)oxy]propoxy]propyl Me	Ingestion	similar compounds	LD50 > 2,000 mg/kg
N-Butyl Methacrylate	Dermal	Rabbit	LD50 > 2,000 mg/kg
N-Butyl Methacrylate	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 27 mg/l
N-Butyl Methacrylate	Ingestion	Rat	LD50 > 2,000 mg/kg
Toluene	Dermal	Rat	LD50 12,000 mg/kg
Toluene	Inhalation-Vapor (4 hours)	Rat	LC50 30 mg/l
Toluene	Ingestion	Rat	LD50 5,550 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
N,N-Dimethylacrylamide	Rabbit	No significant irritation
Isobornyl Acrylate	Rabbit	Minimal irritation
Silica gel, pptd., cryst.-free	Rabbit	No significant irritation
1,6-hexanediol diacrylate	Rabbit	Irritant
2-Propenoic acid, 1,6-hexanediyl ester, polymer with 2-aminoethanol	similar compounds	Irritant
Urethane Acrylic Oligomer	similar compounds	Irritant
1-HYDROXYCYCLOHEXYL PHENYL KETONE	Rabbit	No significant irritation
2,4,6-Trimethylbenzoyldiphenylphosphine oxide	Rabbit	No significant irritation
VINYL ACETATE-VINYL ALCOHOL-VINYL CHLORIDE POLYMER	Professional judgement	No significant irritation
UV Stabilizer 1	Rabbit	No significant irritation
UV Stabilizer 2	Rabbit	No significant irritation
POLY(DIMETHYLSILOXANE)	Human and animal	No significant irritation
PHENOXY ETHYL ACRYLATE	Rabbit	No significant irritation
POLYETHYLENE	Professional judgement	No significant irritation
N,N'-BIS(2,2,6,6-TETRAMETHYL-4-PIPERIDINYL)-1,6-HEXANEDIAMINE, POLYMERS W/MORPHOLINE-2,4,6-TRICHLORO-1,3,5-TRIAZINE RCTN PROD, METHYLATED	Rabbit	No significant irritation
Siloxanes and Silicones, 3-[3-(acetyloxy)-2-hydroxypropoxy]propyl Me, di-Me, 3-[2-hydroxy-3-[(1-oxo-2-propenyl)oxy]propoxy]propyl Me	similar compounds	No significant irritation
N-Butyl Methacrylate	Rabbit	Irritant
Toluene	Rabbit	Irritant

Serious Eye Damage/Irritation

Name	Species	Value
N,N-Dimethylacrylamide	In vitro data	Corrosive
Isobornyl Acrylate	Rabbit	Mild irritant
Silica gel, pptd., cryst.-free	Rabbit	No significant irritation
1,6-hexanediol diacrylate	Rabbit	Moderate irritant
2-Propenoic acid, 1,6-hexanediyl ester, polymer with 2-aminoethanol	similar compounds	Severe irritant
Urethane Acrylic Oligomer	similar compounds	Severe irritant
1-HYDROXYCYCLOHEXYL PHENYL KETONE	Rabbit	Mild irritant
2,4,6-Trimethylbenzoyldiphenylphosphine oxide	Rabbit	No significant irritation
VINYL ACETATE-VINYL ALCOHOL-VINYL CHLORIDE POLYMER	Professional judgement	No significant irritation
UV Stabilizer 1	Rabbit	No significant irritation
UV Stabilizer 2	Rabbit	No significant irritation
POLY(DIMETHYLSILOXANE)	Rabbit	No significant irritation
PHENOXY ETHYL ACRYLATE	Rabbit	No significant irritation
N,N'-BIS(2,2,6,6-TETRAMETHYL-4-PIPERIDINYL)-1,6-HEXANEDIAMINE, POLYMERS W/MORPHOLINE-2,4,6-TRICHLORO-1,3,5-TRIAZINE RCTN PROD, METHYLATED	Rabbit	Severe irritant
Siloxanes and Silicones, 3-[3-(acetyloxy)-2-hydroxypropoxy]propyl Me, di-Me, 3-[2-hydroxy-3-[(1-oxo-2-propenyl)oxy]propoxy]propyl Me	similar compounds	No significant irritation
N-Butyl Methacrylate	Rabbit	Mild irritant
Toluene	Rabbit	Moderate irritant

Skin Sensitization

Name	Species	Value
N,N-Dimethylacrylamide	In vitro data	Sensitizing
Isobornyl Acrylate	Human and animal	Sensitizing
Silica gel, pptd., cryst.-free	Human and animal	Not classified
1,6-hexanediol diacrylate	Guinea pig	Sensitizing
2-Propenoic acid, 1,6-hexanediyl ester, polymer with 2-aminoethanol	similar compounds	Sensitizing
1-HYDROXYCYCLOHEXYL PHENYL KETONE	Guinea pig	Not classified
2,4,6-Trimethylbenzoyldiphenylphosphine oxide	Mouse	Sensitizing
UV Stabilizer 1	Guinea pig	Not classified
UV Stabilizer 2	Mouse	Not classified
POLY(DIMETHYLSILOXANE)	Human and animal	Not classified
PHENOXY ETHYL ACRYLATE	Guinea pig	Sensitizing
N,N'-BIS(2,2,6,6-TETRAMETHYL-4-PIPERIDINYL)-1,6-HEXANEDIAMINE, POLYMERS W/MORPHOLINE-2,4,6-TRICHLORO-1,3,5-TRIAZINE RCTN PROD, METHYLATED	Guinea pig	Not classified
Siloxanes and Silicones, 3-[3-(acetyloxy)-2-hydroxypropoxy]propyl Me, di-Me, 3-[2-hydroxy-3-[(1-oxo-2-propenyl)oxy]propoxy]propyl Me	similar compounds	Sensitizing
N-Butyl Methacrylate	Guinea	Sensitizing

	pig	
Toluene	Guinea pig	Not classified

Respiratory Sensitization

For the component/components, either no data are currently available or the data are not sufficient for classification.

Germ Cell Mutagenicity

Name	Route	Value
N,N-Dimethylacrylamide	In vivo	Not mutagenic
N,N-Dimethylacrylamide	In Vitro	Some positive data exist, but the data are not sufficient for classification
Isobornyl Acrylate	In Vitro	Not mutagenic
Silica gel, pptd., cryst.-free	In Vitro	Not mutagenic
1,6-hexanediol diacrylate	In Vitro	Some positive data exist, but the data are not sufficient for classification
1-HYDROXYCYCLOHEXYL PHENYL KETONE	In Vitro	Not mutagenic
1-HYDROXYCYCLOHEXYL PHENYL KETONE	In vivo	Not mutagenic
2,4,6-Trimethylbenzoyldiphenylphosphine oxide	In Vitro	Not mutagenic
UV Stabilizer 1	In Vitro	Not mutagenic
UV Stabilizer 2	In Vitro	Not mutagenic
POLY(DIMETHYLSILOXANE)	In Vitro	Not mutagenic
POLY(DIMETHYLSILOXANE)	In vivo	Not mutagenic
N,N'-BIS(2,2,6,6-TETRAMETHYL-4-PIPERIDINYL)-1,6-HEXANEDIAMINE, POLYMERS W/MORPHOLINE-2,4,6-TRICHLORO-1,3,5-TRIAZINE RCTN PROD, METHYLATED	In Vitro	Not mutagenic
N-Butyl Methacrylate	In Vitro	Not mutagenic
N-Butyl Methacrylate	In vivo	Not mutagenic
Toluene	In Vitro	Not mutagenic
Toluene	In vivo	Not mutagenic

Carcinogenicity

Name	Route	Species	Value
Silica gel, pptd., cryst.-free	Not Specified	Mouse	Some positive data exist, but the data are not sufficient for classification
1,6-hexanediol diacrylate	Dermal	Mouse	Not carcinogenic
POLY(DIMETHYLSILOXANE)	Dermal	Mouse	Not carcinogenic
POLY(DIMETHYLSILOXANE)	Ingestion	Mouse	Not carcinogenic
POLYETHYLENE	Not Specified	Multiple animal species	Some positive data exist, but the data are not sufficient for classification
N-Butyl Methacrylate	Inhalation	Multiple animal species	Carcinogenic
Toluene	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification
Toluene	Ingestion	Rat	Some positive data exist, but the data are not sufficient for classification
Toluene	Inhalation	Mouse	Some positive data exist, but the data are not sufficient for classification

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test result	Exposure Duration
N,N-Dimethylacrylamide	Ingestion	Not classified for female reproduction	Rat	NOAEL 30 mg/kg/day	premating into lactation
N,N-Dimethylacrylamide	Ingestion	Not classified for male reproduction	Rat	NOAEL 30 mg/kg/day	29 days
N,N-Dimethylacrylamide	Ingestion	Not classified for development	Rat	NOAEL 30 mg/kg/day	premating into lactation
N,N-Dimethylacrylamide	Dermal	Not classified for male reproduction	Rat	NOAEL 250	13 weeks

				mg/kg/day	
Isobornyl Acrylate	Ingestion	Not classified for male reproduction	Rat	NOAEL 500 mg/kg/day	31 days
Isobornyl Acrylate	Ingestion	Not classified for female reproduction	Rat	NOAEL 100 mg/kg/day	premating into lactation
Isobornyl Acrylate	Ingestion	Not classified for development	Rat	NOAEL 100 mg/kg/day	premating into lactation
Silica gel, pptd., cryst.-free	Ingestion	Not classified for female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
Silica gel, pptd., cryst.-free	Ingestion	Not classified for male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
Silica gel, pptd., cryst.-free	Ingestion	Not classified for development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis
1,6-hexanediol diacrylate	Not Specified	Not classified for development	Rat	NOAEL 750 mg/kg/day	during organogenesis
1-HYDROXYCYCLOHEXYL PHENYL KETONE	Ingestion	Not classified for development	Rat	NOAEL 900 mg/kg/day	during gestation
2,4,6-Trimethylbenzoyldiphenylphosphine oxide	Ingestion	Toxic to development	Rat	NOAEL 150 mg/kg/day	during gestation
2,4,6-Trimethylbenzoyldiphenylphosphine oxide	Ingestion	Toxic to female reproduction	Rat	NOAEL 200 mg/kg/day	premating into lactation
2,4,6-Trimethylbenzoyldiphenylphosphine oxide	Ingestion	Toxic to male reproduction	Rat	NOAEL 60 mg/kg/day	85 days
POLY(DIMETHYLSILOXANE)	Ingestion	Not classified for development	Rat	NOAEL 3,800 mg/kg/day	during organogenesis
POLY(DIMETHYLSILOXANE)	Dermal	Not classified for development	Rabbit	NOAEL 1,000 mg/kg/day	during organogenesis
PHENOXY ETHYL ACRYLATE	Ingestion	Not classified for male reproduction	Rat	NOAEL 800 mg/kg/day	43 days
PHENOXY ETHYL ACRYLATE	Ingestion	Toxic to female reproduction	Rat	NOAEL 300 mg/kg/day	premating into lactation
PHENOXY ETHYL ACRYLATE	Ingestion	Toxic to development	Rat	NOAEL 300 mg/kg/day	premating into lactation
N-Butyl Methacrylate	Ingestion	Not classified for male reproduction	Rat	NOAEL 1,000 mg/kg/day	44 days
N-Butyl Methacrylate	Ingestion	Not classified for female reproduction	Rat	NOAEL 300 mg/kg/day	premating & during gestation
N-Butyl Methacrylate	Ingestion	Not classified for development	Rabbit	NOAEL 300 mg/kg/day	during gestation
N-Butyl Methacrylate	Inhalation	Not classified for development	Rat	NOAEL 1.8 mg/l	during gestation
Toluene	Inhalation	Not classified for female reproduction	Human	NOAEL Not available	occupational exposure
Toluene	Inhalation	Not classified for male reproduction	Rat	NOAEL 2.3 mg/l	1 generation
Toluene	Ingestion	Toxic to development	Rat	LOAEL 520 mg/kg/day	during gestation
Toluene	Inhalation	Toxic to development	Human	NOAEL Not available	poisoning and/or abuse

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
N,N-Dimethylacrylamide	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	Irritation Positive	
N,N-Dimethylacrylamide	Inhalation	central nervous system depression	Not classified		NOAEL Not available	
1,6-hexanediol diacrylate	Inhalation	respiratory irritation	Some positive data exist, but the	Human	NOAEL Not	

			data are not sufficient for classification		available	
2-Propenoic acid, 1,6-hexanediyl ester, polymer with 2-aminoethanol	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	
Urethane Acrylic Oligomer	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	
N,N'-BIS(2,2,6,6-TETRAMETHYL-4-PIPERIDINYL)-1,6-HEXANEDIAMINE, POLYMERS W/MORPHOLINE-2,4,6-TRICHLORO-1,3,5-TRIAZINE RCTN PROD, METHYLATED	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	
N-Butyl Methacrylate	Inhalation	respiratory irritation	May cause respiratory irritation		NOAEL Not available	
Toluene	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
Toluene	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	
Toluene	Inhalation	immune system	Not classified	Mouse	NOAEL 0.004 mg/l	3 hours
Toluene	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	poisoning and/or abuse

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
N,N-Dimethylacrylamide	Dermal	heart | endocrine system | hematopoietic system | liver | nervous system | kidney and/or bladder	Not classified	Rat	NOAEL 250 mg/kg/day	13 weeks
Isobornyl Acrylate	Ingestion	gastrointestinal tract | immune system | kidney and/or bladder | heart | endocrine system | hematopoietic system | liver | nervous system | respiratory system	Not classified	Rat	NOAEL 500 mg/kg/day	31 days
Silica gel, pptd., cryst.-free	Inhalation	respiratory system | silicosis	Not classified	Human	NOAEL Not available	occupational exposure
1,6-hexanediol diacrylate	Dermal	skin	May cause damage to organs though prolonged or repeated exposure	Mouse	LOAEL 70 mg/kg/day	80 weeks
1-HYDROXYCYCLOHEXYL PHENYL KETONE	Ingestion	endocrine system | liver | kidney and/or bladder | heart | blood | immune system | nervous system	Not classified	Rat	NOAEL 1,000 mg/kg/day	90 days
2,4,6-Trimethylbenzoyldiphenyl phosphine oxide	Ingestion	skin | blood | liver | kidney and/or bladder | nervous system	Not classified	Rat	NOAEL 1,000 mg/kg/day	90 days
UV Stabilizer 1	Ingestion	hematopoietic system | nervous system | kidney and/or bladder	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
POLY(DIMETHYLSILO	Ingestion	eyes	Not classified	Rat	NOAEL 10%	90 days

XANE)						
POLY(DIMETHYLSILOXANE)	Ingestion	respiratory system	Not classified	Rat	NOAEL 1%	90 days
POLY(DIMETHYLSILOXANE)	Ingestion	gastrointestinal tract	Not classified	Multiple animal species	NOAEL 10%	90 days
POLY(DIMETHYLSILOXANE)	Ingestion	hematopoietic system	Not classified	Rat	NOAEL 10%	90 days
POLY(DIMETHYLSILOXANE)	Ingestion	heart | liver | kidney and/or bladder | vascular system	Not classified	Rat	NOAEL 1%	90 days
N,N'-BIS(2,2,6,6-TETRAMETHYL-4-PIPERIDINYL)-1,6-HEXANEDIAMINE, POLYMERS W/MORPHOLINE-2,4,6-TRICHLORO-1,3,5-TRIAZINE RCTN PROD, METHYLATED	Ingestion	gastrointestinal tract | immune system	May cause damage to organs though prolonged or repeated exposure	Rat	NOAEL 15 mg/kg/day	28 days
N-Butyl Methacrylate	Inhalation	kidney and/or bladder	Not classified	Rat	NOAEL 11 mg/l	28 days
N-Butyl Methacrylate	Inhalation	olfactory system	Not classified	Rat	NOAEL 1.8 mg/l	28 days
N-Butyl Methacrylate	Inhalation	heart | endocrine system | hematopoietic system | liver | nervous system | respiratory system	Not classified	Rat	NOAEL 11 mg/l	28 days
N-Butyl Methacrylate	Ingestion	olfactory system	Not classified	Rat	NOAEL 60 mg/kg/day	90 days
N-Butyl Methacrylate	Ingestion	endocrine system | hematopoietic system | liver | nervous system | kidney and/or bladder | heart | immune system	Not classified	Rat	NOAEL 360 mg/kg/day	90 days
Toluene	Inhalation	auditory system | nervous system | eyes | olfactory system	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	poisoning and/or abuse
Toluene	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Rat	LOAEL 2.3 mg/l	15 months
Toluene	Inhalation	heart | liver | kidney and/or bladder	Not classified	Rat	NOAEL 11.3 mg/l	15 weeks
Toluene	Inhalation	endocrine system	Not classified	Rat	NOAEL 1.1 mg/l	4 weeks
Toluene	Inhalation	immune system	Not classified	Mouse	NOAEL Not available	20 days
Toluene	Inhalation	bone, teeth, nails, and/or hair	Not classified	Mouse	NOAEL 1.1 mg/l	8 weeks
Toluene	Inhalation	hematopoietic system | vascular system	Not classified	Human	NOAEL Not available	occupational exposure
Toluene	Inhalation	gastrointestinal tract	Not classified	Multiple animal species	NOAEL 11.3 mg/l	15 weeks
Toluene	Ingestion	nervous system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 625 mg/kg/day	13 weeks
Toluene	Ingestion	heart	Not classified	Rat	NOAEL 2,500 mg/kg/day	13 weeks
Toluene	Ingestion	liver | kidney and/or bladder	Not classified	Multiple animal	NOAEL 2,500	13 weeks

				species	mg/kg/day	
Toluene	Ingestion	hematopoietic system	Not classified	Mouse	NOAEL 600 mg/kg/day	14 days
Toluene	Ingestion	endocrine system	Not classified	Mouse	NOAEL 105 mg/kg/day	28 days
Toluene	Ingestion	immune system	Not classified	Mouse	NOAEL 105 mg/kg/day	4 weeks

Aspiration Hazard

Name	Value
Toluene	Aspiration hazard

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

No data available.

SECTION 13: Disposal considerations

13.1. Disposal methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Combustion products will include halogen acid (HCl/HF/HBr). Facility must be capable of handling halogenated materials. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

SECTION 14: Transport Information

For Transport Information, please visit http://3M.com/Transportinfo or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Global inventory status

Contact 3M for more information. The components of this material are in compliance with the provisions of the Korea Chemical Control Act. Certain restrictions may apply. Contact the selling division for additional information. The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

SECTION 16: Other information

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

Health: 3 **Flammability:** 1 **Instability:** 1 **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

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