



## Safety Data Sheet

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This Safety Data Sheet has been prepared in accordance with the REACH Regulation (1907/2006), as amended for GB.

### SECTION 1: Identification of the substance/mixture and of the company/undertaking

#### 1.1. Product identifier

3M™ Scotchcast™ Resin 9 Part B, Europe

#### Product Identification Numbers

80-6116-2508-0

7100150614

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

##### Identified uses

Encapsulation.

#### 1.3. Details of the supplier of the safety data sheet

**Address:** 3M United Kingdom PLC, 3M Centre, Cain Road, Bracknell, Berkshire, RG12 8HT.  
**Telephone:** +44 (0)1344 858 000  
**E Mail:** ner-productstewardship@mmm.com  
**Website:** www.3M.com/uk

#### 1.4. Emergency telephone number

+44 (0)1344 858 000

### SECTION 2: Hazard identification

#### 2.1. Classification of the substance or mixture

The retained CLP Regulation (EU) No 1272/2008 as amended for Great Britain

The health and environmental classifications of this material have been derived using the calculation method, except in cases where test data are available or the physical form impacts classification. Classification(s) based on test data or physical form are noted below, if applicable.

This material has been tested for skin corrosion/irritation and the test results are reflected in the assigned classification.

**CLASSIFICATION:**

Skin Corrosion/Irritation, Category 2 - Skin Irrit. 2; H315  
 Serious Eye Damage/Eye Irritation, Category 1 - Eye Dam. 1; H318  
 Skin Sensitization, Category 1 - Skin Sens. 1; H317  
 Reproductive Toxicity, Category 1B - Repr. 1B; H360F  
 Specific Target Organ Toxicity-Single Exposure, Category 3 - STOT SE 3; H336  
 Hazardous to the Aquatic Environment (Acute), Category 1 - Aquatic Acute 1; H400  
 Hazardous to the Aquatic Environment (Chronic), Category 1 - Aquatic Chronic 1; H410

For full text of H phrases, see Section 16.

**2.2. Label elements****The retained CLP Regulation (EU) No 1272/2008 as amended for Great Britain****SIGNAL WORD**

DANGER.

**Symbols**

GHS05 (Corrosion) |GHS07 (Exclamation mark) |GHS08 (Health Hazard) |GHS09 (Environment) |

**Pictograms**

Ingredient	CAS Nbr	EC No.	% by Wt
Fatty Acid	68911-25-1		40 - 70
Benzene, ethenyl-, homopolymer (oligomeric)	9003-53-6	500-008-9	7 - 15
3,3'-Oxybis(ethyleneoxy)bis(propylamine)	4246-51-9	224-207-2	1 - 10
Cashew, nutshell liq..	8007-24-7	232-355-4	< 3
2,2'-iminodiethylamine	111-40-0	203-865-4	< 1

**HAZARD STATEMENTS:**

H315	Causes skin irritation.
H318	Causes serious eye damage.
H317	May cause an allergic skin reaction.
H360F	May damage fertility.
H336	May cause drowsiness or dizziness.
H410	Very toxic to aquatic life with long lasting effects.

**PRECAUTIONARY STATEMENTS****Prevention:**

P201	Obtain special instructions before use.
P261A	Avoid breathing vapours.
P273	Avoid release to the environment.
P2801	Wear protective gloves, eye protection, face protection, and respiratory protection.

**Response:**

P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
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P310

Immediately call a POISON CENTRE or doctor/physician.

**SUPPLEMENTAL INFORMATION:****Supplemental Precautionary Statements:**

Restricted to professional users.

11% of the mixture consists of components of unknown acute oral toxicity.

**2.3. Other hazards**

Persons previously sensitised to amines may develop a cross-sensitisation reaction to certain other amines.

This material does not contain any substances that are assessed to be a PBT or vPvB

**SECTION 3: Composition/information on ingredients****3.1. Substances**

Not applicable

**3.2. Mixtures**

Ingredient	Identifier(s)	%	Classification according to Regulation (EC) No. 1272/2008 [CLP], as amended for GB
Fatty Acid	(CAS-No.) 68911-25-1	40 - 70	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1A, H317 STOT SE 3, H336 Aquatic Acute 1, H400,M=1 Aquatic Chronic 1, H410,M=1
Mica-group minerals	(CAS-No.) 12001-26-2	15 - 30	Substance with a national occupational exposure limit
Talc	(CAS-No.) 14807-96-6 (EC-No.) 238-877-9	15 - 30	Substance with a national occupational exposure limit
Benzene, ethenyl-, homopolymer (oligomeric)	(CAS-No.) 9003-53-6 (EC-No.) 500-008-9	7 - 15	Repr. 1B, H360F
3,3'-Oxybis(ethyleneoxy)bis(propylamine)	(CAS-No.) 4246-51-9 (EC-No.) 224-207-2	1 - 10	Skin Corr. 1B, H314 Eye Dam. 1, H318 Skin Sens. 1, H317
Cashew, nutshell liq..	(CAS-No.) 8007-24-7 (EC-No.) 232-355-4	< 3	Aquatic Chronic 3, H412 Skin Irrit. 2, H315 Eye Dam. 1, H318 Skin Sens. 1A, H317
2,2'-iminodiethylamine	(CAS-No.) 111-40-0 (EC-No.) 203-865-4	< 1	Acute Tox. 4, H312 Acute Tox. 4, H302 Skin Corr. 1B, H314 Skin Sens. 1, H317 Acute Tox. 2, H330
toluene	(CAS-No.) 108-88-3 (EC-No.) 203-625-9	< 0.5	Flam. Liq. 2, H225 Asp. Tox. 1, H304 Skin Irrit. 2, H315 Repr. 2, H361d

			STOT SE 3, H336 STOT RE 2, H373 Aquatic Chronic 3, H412
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Please see section 16 for the full text of any H statements referred to in this section

For information on ingredient occupational exposure limits or PBT or vPvB status, see sections 8 and 12 of this SDS

**SECTION 4: First aid measures**

**4.1. Description of first aid measures**

**Inhalation**

Remove person to fresh air. If you feel unwell, get medical attention.

**Skin contact**

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

**Eye contact**

Immediately flush with large amounts of water for at least 15 minutes. Remove contact lenses if easy to do. Continue rinsing. Immediately get medical attention.

**If swallowed**

Rinse mouth. If you feel unwell, get medical attention.

**4.2. Most important symptoms and effects, both acute and delayed**

The most important symptoms and effects based on the GB CLP classification include:  
Irritation to the skin (localized redness, swelling, itching, and dryness). Allergic skin reaction (redness, swelling, blistering, and itching). Serious damage to the eyes (corneal cloudiness, severe pain, tearing, ulcerations, and significantly impaired or loss of vision). Central nervous system depression (headache, dizziness, drowsiness, incoordination, nausea, slurred speech, giddiness, and unconsciousness).

**4.3. Indication of any immediate medical attention and special treatment required**

Not applicable

**SECTION 5: Fire-fighting measures**

**5.1. Extinguishing media**

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

**5.2. Special hazards arising from the substance or mixture**

None inherent in this product.

**Hazardous Decomposition or By-Products**

Substance

Carbon monoxide  
Carbon dioxide.  
Oxides of nitrogen.

Condition

During combustion.  
During combustion.  
During combustion.

**5.3. Advice for fire-fighters**

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

## SECTION 6: Accidental release measures

### 6.1. Personal precautions, protective equipment and emergency procedures

Use personal protective equipment based on the results of an exposure assessment. Refer to Section 8 for PPE recommendations. If anticipated exposure resulting from an accidental release exceeds the protective capabilities of the PPE listed in Section 8, or are unknown, select PPE that offers an appropriate level of protection. Consider the physical and chemical hazards of the material when doing so. Examples of PPE ensembles for emergency response could include wearing bunker gear for a release of flammable material; wearing chemical protective clothing if the spilled material is a corrosive, a sensitizer, a significant dermal irritant, or can be absorbed through the skin; or donning a positive pressure supplied-air respirator for chemicals with inhalation hazards. For information regarding physical and health hazards, refer to sections 2 and 11 of the SDS. Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapours, in accordance with good industrial hygiene practice.

### 6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dykes to prevent entry into sewer systems or bodies of water.

### 6.3. Methods and material for containment and cleaning up

Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorised person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and Safety Data Sheet. Seal the container. Dispose of collected material as soon as possible.

### 6.4. Reference to other sections

Refer to Section 8 and Section 13 for more information

## SECTION 7: Handling and storage

### 7.1. Precautions for safe handling

For industrial/occupational use only. Not for consumer sale or use. Do not handle until all safety precautions have been read and understood. Do not breathe dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidising agents (eg. chlorine, chromic acid etc.) Use personal protective equipment (eg. gloves, respirators...) as required.

### 7.2. Conditions for safe storage including any incompatibilities

Store in a well-ventilated place. Keep container tightly closed. Store away from strong bases. Store away from oxidising agents.

### 7.3. Specific end use(s)

See information in Section 7.1 and 7.2 for handling and storage recommendations. See Section 8 for exposure controls and personal protection recommendations.

## SECTION 8: Exposure controls/personal protection

### 8.1 Control parameters

#### Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	CAS Nbr	Agency	Limit type	Additional comments
toluene	108-88-3	UK HSE	TWA: 191 mg/m <sup>3</sup> (50 ppm);	SKIN

2,2'-iminodiethylamine	111-40-0	UK HSE	STEL: 384 mg/m <sup>3</sup> (100 ppm)	
Mica-group minerals	12001-26-2	UK HSE	TWA:4.3 mg/m <sup>3</sup> (1 ppm)	SKIN
			TWA(respirable):0.8 mg/m <sup>3</sup> ;TWA(Inhalable):10 mg/m <sup>3</sup>	
Talc	14807-96-6	UK HSE	TWA(as respirable dust):1 mg/m <sup>3</sup>	

UK HSE : UK Health and Safety Commission

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

### Biological limit values

No biological limit values exist for any of the components listed in Section 3 of this safety data sheet.

## 8.2. Exposure controls

### 8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

### 8.2.2. Personal protective equipment (PPE)

#### Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Full face shield.

Indirect vented goggles.

#### Applicable Norms/Standards

Use eye/face protection conforming to EN 16321

#### Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended:

<b>Material</b>	<b>Thickness (mm)</b>	<b>Breakthrough Time</b>
Polymer laminate	No data available	No data available

#### Applicable Norms/Standards

Use gloves tested to EN 374

If this product is used in a manner that presents a higher potential for exposure (e.g., spraying, high splash potential, etc.), then use of a protective apron may be necessary. See recommended glove material(s) for determining appropriate apron material(s). If a glove material is not available as an apron, polymer laminate is a suitable option.

#### Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

*Applicable Norms/Standards*

Use a respirator conforming to EN 140 or EN 136: filter types A & P

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

<b>Physical state</b>	Liquid.
<b>Specific Physical Form:</b>	Viscous.
<b>Colour</b>	Brown
<b>Odor</b>	Moderate Amine
<b>Odour threshold</b>	<i>No data available.</i>
<b>Melting point/freezing point</b>	<i>No data available.</i>
<b>Boiling point/boiling range</b>	>= 180 °C
<b>Flammability</b>	Not applicable.
<b>Flammable Limits(LEL)</b>	<i>No data available.</i>
<b>Flammable Limits(UEL)</b>	<i>No data available.</i>
<b>Flash point</b>	180 °C [ <i>Test Method: Closed Cup</i> ]
<b>Autoignition temperature</b>	<i>No data available.</i>
<b>Decomposition temperature</b>	<i>No data available.</i>
<b>pH</b>	<i>substance/mixture is non-soluble (in water)</i>
<b>Kinematic Viscosity</b>	11,328 mm <sup>2</sup> /sec
<b>Water solubility</b>	Nil
<b>Solubility- non-water</b>	<i>No data available.</i>
<b>Partition coefficient: n-octanol/water</b>	<i>No data available.</i>
<b>Vapour pressure</b>	<i>Not applicable.</i>
<b>Density</b>	1.26 g/ml - 1.3 g/ml
<b>Relative density</b>	1.26 - 1.3 [ <i>Ref Std: WATER=1</i> ]
<b>Relative Vapour Density</b>	<i>Not applicable.</i>
<b>Particle Characteristics</b>	<i>Not applicable.</i>

### 9.2. Other information

#### 9.2.2 Other safety characteristics

Average particle size	<i>No data available.</i>
Bulk density	<i>No data available.</i>
EU Volatile Organic Compounds	<i>No data available.</i>
Evaporation rate	<i>No data available.</i>
Molecular weight	<i>No data available.</i>
Percent volatile	Negligible
Softening point	<i>No data available.</i>

## SECTION 10: Stability and reactivity

### 10.1 Reactivity

This material is considered to be non reactive under normal use conditions

### 10.2 Chemical stability

Stable.

### 10.3 Possibility of hazardous reactions

Hazardous polymerisation will not occur.

### 10.4 Conditions to avoid

Not determined

### 10.5 Incompatible materials

Strong oxidising agents.

Strong bases.

### 10.6 Hazardous decomposition products

<u>Substance</u>	<u>Condition</u>
Aldehydes.	Oxidation, heat or reaction
Amine compounds.	Oxidation, heat or reaction
Irritant vapours or gases.	Oxidation, heat or reaction

Refer to section 5.2 for hazardous decomposition products during combustion.

## SECTION 11: Toxicological information

The information below may not agree with the material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 11 are based on UN GHS calculation rules and classifications derived from 3M assessments.

### 11.1. Information on hazard classes as defined in the retained CLP Regulation (EU) No 1272/2008, as amended for Great Britain.

#### Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

#### Inhalation

Respiratory tract irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain. Allergic respiratory reaction: Signs/symptoms may include difficulty breathing, wheezing, cough, and tightness of chest. May cause additional health effects (see below).

#### Skin contact

Skin Irritation: Signs/symptoms may include localised redness, swelling, itching, dryness, cracking, blistering, and pain. Allergic skin reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

#### Eye contact

Corrosive (eye burns): Signs/symptoms may include cloudy appearance of the cornea, chemical burns, severe pain, tearing, ulcerations, significantly impaired vision or complete loss of vision.

#### Ingestion

May be harmful if swallowed.

Gastrointestinal irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhoea. May cause additional health effects (see below).

#### Additional Health Effects:

#### Single exposure may cause target organ effects:

Central nervous system (CNS) depression: Signs/symptoms may include headache, dizziness, drowsiness, incoordination,

nausea, slowed reaction time, slurred speech, giddiness, and unconsciousness.

**Reproductive/Developmental Toxicity:**

Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

**Additional information:**

Persons previously sensitised to amines may develop a cross-sensitisation reaction to certain other amines.

**Toxicological Data**

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

**Acute Toxicity**

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >5,000 mg/kg
Overall product	Ingestion		No data available; calculated ATE >2,000 - =5,000 mg/kg
Fatty Acid	Dermal	Rat	LD50 > 2,000 mg/kg
Fatty Acid	Ingestion	Rat	LD50 > 2,000 mg/kg
Mica-group minerals	Dermal		LD50 estimated to be > 5,000 mg/kg
Mica-group minerals	Ingestion		LD50 estimated to be 2,000 - 5,000 mg/kg
Talc	Dermal		LD50 estimated to be > 5,000 mg/kg
Talc	Ingestion		LD50 estimated to be > 5,000 mg/kg
3,3'-Oxybis(ethyleneoxy)bis(propylamine)	Dermal	Rabbit	LD50 2,525 mg/kg
3,3'-Oxybis(ethyleneoxy)bis(propylamine)	Ingestion	Rat	LD50 2,850 mg/kg
Cashew, nutshell liq..	Dermal	Rat	LD50 > 2,000 mg/kg
Cashew, nutshell liq..	Ingestion	Rat	LD50 > 2,000 mg/kg
2,2'-iminodiethylamine	Dermal	Rabbit	LD50 1,045 mg/kg
2,2'-iminodiethylamine	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.07 mg/l
2,2'-iminodiethylamine	Ingestion	Rat	LD50 819 mg/kg
toluene	Dermal	Rat	LD50 12,000 mg/kg
toluene	Inhalation-Vapour (4 hours)	Rat	LC50 30 mg/l
toluene	Ingestion	Rat	LD50 5,550 mg/kg

ATE = acute toxicity estimate

**Skin Corrosion/Irritation**

Name	Species	Value
Fatty Acid	Rat	Irritant
Talc	Rabbit	No significant irritation
3,3'-Oxybis(ethyleneoxy)bis(propylamine)	Rabbit	Corrosive
Cashew, nutshell liq..	Rabbit	Irritant
2,2'-iminodiethylamine	Rabbit	Corrosive
toluene	Rabbit	Irritant

**Serious Eye Damage/Irritation**

Name	Species	Value
Fatty Acid	In vitro data	Severe irritant
Talc	Rabbit	No significant irritation
3,3'-Oxybis(ethyleneoxy)bis(propylamine)	Rabbit	Corrosive
Cashew, nutshell liq..	Rabbit	Corrosive
2,2'-iminodiethylamine	Rabbit	Corrosive
toluene	Rabbit	Moderate irritant

**Skin Sensitisation**

Name	Species	Value
Fatty Acid	Guinea pig	Sensitising
3,3'-Oxybis(ethyleneoxy)bis(propylamine)	Professional judgement	Sensitising
Cashew, nutshell liq..	Multiple animal species	Sensitising
2,2'-iminodiethylamine	Guinea pig	Sensitising
toluene	Guinea pig	Not classified

**Respiratory Sensitisation**

Name	Species	Value
Talc	Human	Not classified
2,2'-iminodiethylamine	Human	Sensitising

**Germ Cell Mutagenicity**

Name	Route	Value
Fatty Acid	In Vitro	Not mutagenic
Talc	In Vitro	Not mutagenic
Talc	In vivo	Not mutagenic
3,3'-Oxybis(ethyleneoxy)bis(propylamine)	In Vitro	Not mutagenic
Cashew, nutshell liq..	In Vitro	Not mutagenic
2,2'-iminodiethylamine	In Vitro	Not mutagenic
toluene	In Vitro	Not mutagenic
toluene	In vivo	Not mutagenic

**Carcinogenicity**

Name	Route	Species	Value
Talc	Dermal	Human	Some positive data exist, but the data are not sufficient for classification
Talc	Inhalation	Rat	Carcinogenic.
2,2'-iminodiethylamine	Dermal	Multiple animal species	Not carcinogenic
toluene	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification
toluene	Ingestion	Rat	Some positive data exist, but the data are not sufficient for classification
toluene	Inhalation	Mouse	Some positive data exist, but the data are not sufficient for classification

**Reproductive Toxicity****Reproductive and/or Developmental Effects**

Name	Route	Value	Species	Test result	Exposure Duration
Fatty Acid	Ingestion	Not classified for female reproduction	Rat	NOAEL 1,000 mg/kg/day	prematuring into lactation
Fatty Acid	Ingestion	Not classified for male reproduction	Rat	NOAEL 1,000 mg/kg/day	29 days

Fatty Acid	Ingestion	Not classified for development	Rat	NOAEL 1,000 mg/kg/day	premating into lactation
Talc	Ingestion	Not classified for development	Rat	NOAEL 1,600 mg/kg	during organogenesis
Benzene, ethenyl-, homopolymer (oligomeric)	Ingestion	Toxic to female reproduction	Rat	NOAEL 5 mg/kg/day	premating into lactation
3,3'-Oxybis(ethyleneoxy)bis(propylamine)	Ingestion	Not classified for female reproduction	Rat	NOAEL 600 mg/kg/day	premating into lactation
3,3'-Oxybis(ethyleneoxy)bis(propylamine)	Ingestion	Not classified for male reproduction	Rat	NOAEL 600 mg/kg/day	59 days
3,3'-Oxybis(ethyleneoxy)bis(propylamine)	Ingestion	Not classified for development	Rat	NOAEL 600 mg/kg/day	premating into lactation
Cashew, nutshell liq..	Ingestion	Not classified for female reproduction	Rat	NOAEL 1,000 mg/kg/day	premating into lactation
Cashew, nutshell liq..	Ingestion	Not classified for male reproduction	Rat	NOAEL 1,000 mg/kg/day	28 days
Cashew, nutshell liq..	Ingestion	Not classified for development	Rat	NOAEL 1,000 mg/kg/day	premating into lactation
2,2'-iminodiethylamine	Ingestion	Not classified for male reproduction	Rat	NOAEL 300 mg/kg/day	28 days
2,2'-iminodiethylamine	Ingestion	Not classified for development	Rat	NOAEL 300 mg/kg/day	premating & during gestation
2,2'-iminodiethylamine	Ingestion	Not classified for female reproduction	Rat	NOAEL 30 mg/kg/day	premating & during gestation
toluene	Inhalation	Not classified for female reproduction	Human	NOAEL Not available	occupational exposure
toluene	Inhalation	Not classified for male reproduction	Rat	NOAEL 2.3 mg/l	1 generation
toluene	Ingestion	Toxic to development	Rat	LOAEL 520 mg/kg/day	during gestation
toluene	Inhalation	Toxic to development	Human	NOAEL Not available	poisoning and/or abuse

**Target Organ(s)**

**Specific Target Organ Toxicity - single exposure**

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Fatty Acid	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	Irritation Positive	
Fatty Acid	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Rat	NOAEL Not available	
3,3'-Oxybis(ethyleneoxy)bis(propylamine)	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	
Cashew, nutshell liq..	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	
2,2'-iminodiethylamine	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification		NOAEL Not available	
toluene	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
toluene	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	
toluene	Inhalation	immune system	Not classified	Mouse	NOAEL 0.004 mg/l	3 hours
toluene	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	poisoning and/or abuse

## Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Fatty Acid	Ingestion	heart   skin   endocrine system   gastrointestinal tract   bone, teeth, nails, and/or hair   hematopoietic system   liver   immune system   muscles   nervous system   eyes   kidney and/or bladder   respiratory system   vascular system	Not classified	Rat	NOAEL 1,000 mg/kg/day	29 days
Mica-group minerals	Inhalation	pneumoconiosis	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	occupational exposure
Talc	Inhalation	pneumoconiosis	Repeated and prolonged exposure to large amounts of talc dust can cause lung injury	Human	NOAEL Not available	occupational exposure
Talc	Inhalation	pulmonary fibrosis   respiratory system	Not classified	Rat	NOAEL 18 mg/m <sup>3</sup>	113 weeks
3,3'-Oxybis(ethyleneoxy)bis(propylamine)	Ingestion	gastrointestinal tract   heart   endocrine system   bone, teeth, nails, and/or hair   hematopoietic system   liver   immune system   muscles   nervous system   eyes   kidney and/or bladder   respiratory system   vascular system	Not classified	Rat	NOAEL 600 mg/kg/day	59 days
Cashew, nutshell liq..	Ingestion	hematopoietic system   liver   immune system   respiratory system   nervous system	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
2,2'-iminodiethylamine	Ingestion	endocrine system   liver   kidney and/or bladder	Not classified	Rat	NOAEL 1,210 mg/kg/day	90 days
toluene	Inhalation	auditory system   nervous system   eyes   olfactory system	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	poisoning and/or abuse
toluene	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Rat	LOAEL 2.3 mg/l	15 months
toluene	Inhalation	heart   liver   kidney and/or bladder	Not classified	Rat	NOAEL 11.3 mg/l	15 weeks
toluene	Inhalation	endocrine system	Not classified	Rat	NOAEL 1.1 mg/l	4 weeks
toluene	Inhalation	immune system	Not classified	Mouse	NOAEL Not available	20 days
toluene	Inhalation	bone, teeth, nails, and/or hair	Not classified	Mouse	NOAEL 1.1 mg/l	8 weeks
toluene	Inhalation	hematopoietic system   vascular system	Not classified	Human	NOAEL Not available	occupational exposure
toluene	Inhalation	gastrointestinal tract	Not classified	Multiple animal species	NOAEL 11.3 mg/l	15 weeks
toluene	Ingestion	nervous system	Some positive data exist, but the	Rat	NOAEL 625	13 weeks

**3M™ Scotchcast™ Resin 9 Part B, Europe**

			data are not sufficient for classification		mg/kg/day	
toluene	Ingestion	heart	Not classified	Rat	NOAEL 2,500 mg/kg/day	13 weeks
toluene	Ingestion	liver   kidney and/or bladder	Not classified	Multiple animal species	NOAEL 2,500 mg/kg/day	13 weeks
toluene	Ingestion	hematopoietic system	Not classified	Mouse	NOAEL 600 mg/kg/day	14 days
toluene	Ingestion	endocrine system	Not classified	Mouse	NOAEL 105 mg/kg/day	28 days
toluene	Ingestion	immune system	Not classified	Mouse	NOAEL 105 mg/kg/day	4 weeks

**Aspiration Hazard**

Name	Value
toluene	Aspiration hazard

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

**11.2. Information on other hazards**

This material does not contain any substances that are assessed to be an endocrine disruptor for human health.

**SECTION 12: Ecological information**

The information below may not agree with the material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 12 are based on UN GHS calculation rules and classifications derived from 3M assessments.

**12.1. Toxicity**

No product test data available.

Material	CAS #	Organism	Type	Exposure	Test endpoint	Test result
Fatty Acid	68911-25-1	Fathead minnow	Experimental	96 hours	LL50	2.16 mg/l
Fatty Acid	68911-25-1	Green algae	Experimental	72 hours	EL50	0.43 mg/l
Fatty Acid	68911-25-1	Water flea	Experimental	48 hours	EL50	0.57 mg/l
Fatty Acid	68911-25-1	Green algae	Experimental	72 hours	NOEL	0.28 mg/l
Fatty Acid	68911-25-1	Activated sludge	Experimental	3 hours	EC50	410.3 mg/l
Mica-group minerals	12001-26-2	N/A	Data not available or insufficient for classification	N/A	N/A	N/A
Talc	14807-96-6	N/A	Data not available or insufficient for classification	N/A	N/A	N/A
Benzene, ethenyl-, homopolymer (oligomeric)	9003-53-6	N/A	Data not available or insufficient for classification	N/A	N/A	N/A
3,3'-Oxybis(ethyleneoxy)bis(propylamine)	4246-51-9	Bacteria	Experimental	17 hours	EC50	4,000 mg/l
3,3'-Oxybis(ethyleneoxy)bis(propylamine)	4246-51-9	Golden Orfe	Experimental	96 hours	LC50	>1,000 mg/l

**3M™ Scotchcast™ Resin 9 Part B, Europe**

3,3'-Oxybis(ethyleneoxy)bis(propylamine)	4246-51-9	Green algae	Experimental	72 hours	EC50	>500 mg/l
3,3'-Oxybis(ethyleneoxy)bis(propylamine)	4246-51-9	Water flea	Experimental	48 hours	EC50	218.16 mg/l
3,3'-Oxybis(ethyleneoxy)bis(propylamine)	4246-51-9	Green algae	Experimental	72 hours	EC10	5.4 mg/l
Cashew, nutshell liq..	8007-24-7	Green algae	Experimental	72 hours	EL50	5.82 mg/l
Cashew, nutshell liq..	8007-24-7	Sheepshead Minnow	Experimental	96 hours	LL50	>1,000 mg/l
Cashew, nutshell liq..	8007-24-7	Water flea	Experimental	48 hours	EL50	40.46 mg/l
Cashew, nutshell liq..	8007-24-7	Green algae	Experimental	72 hours	NOEL	1 mg/l
2,2'-iminodiethylamine	111-40-0	Brine shrimp	Experimental	24 hours	EC50	710 mg/l
2,2'-iminodiethylamine	111-40-0	Golden Orfe	Experimental	96 hours	LC50	248 mg/l
2,2'-iminodiethylamine	111-40-0	Green algae	Experimental	72 hours	ErC50	1,164 mg/l
2,2'-iminodiethylamine	111-40-0	Water flea	Experimental	48 hours	EC50	16 mg/l
2,2'-iminodiethylamine	111-40-0	Green algae	Experimental	72 hours	NOEC	10 mg/l
2,2'-iminodiethylamine	111-40-0	Three-spined stickleback	Experimental	28 days	NOEC	10 mg/l
2,2'-iminodiethylamine	111-40-0	Water flea	Experimental	21 days	NOEC	5.6 mg/l
2,2'-iminodiethylamine	111-40-0	Activated sludge	Experimental	30 minutes	EC50	2,000 mg/l
2,2'-iminodiethylamine	111-40-0	Bacteria	Experimental	17 hours	EC50	1.7 mg/l
2,2'-iminodiethylamine	111-40-0	Redworm	Experimental	56 days	NOEC	500 mg/kg (Dry Weight)
toluene	108-88-3	Coho Salmon	Experimental	96 hours	LC50	5.5 mg/l
toluene	108-88-3	Grass Shrimp	Experimental	96 hours	LC50	9.5 mg/l
toluene	108-88-3	Green algae	Experimental	72 hours	EC50	12.5 mg/l
toluene	108-88-3	Leopard frog	Experimental	9 days	LC50	0.39 mg/l
toluene	108-88-3	Pink Salmon	Experimental	96 hours	LC50	6.41 mg/l
toluene	108-88-3	Water flea	Experimental	48 hours	EC50	3.78 mg/l
toluene	108-88-3	Coho Salmon	Experimental	40 days	NOEC	1.39 mg/l
toluene	108-88-3	Diatom	Experimental	72 hours	NOEC	10 mg/l
toluene	108-88-3	Water flea	Experimental	7 days	NOEC	0.74 mg/l
toluene	108-88-3	Activated sludge	Experimental	12 hours	IC50	292 mg/l
toluene	108-88-3	Bacteria	Experimental	16 hours	NOEC	29 mg/l
toluene	108-88-3	Bacteria	Experimental	24 hours	EC50	84 mg/l
toluene	108-88-3	Redworm	Experimental	28 days	LC50	>150 mg per kg of bodyweight
toluene	108-88-3	Soil microbes	Experimental	28 days	NOEC	<26 mg/kg (Dry Weight)

**12.2. Persistence and degradability**

Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol
Fatty Acid	68911-25-1	Experimental Biodegradation	28 days	BOD	0 %BOD/ThOD	OECD 301F - Manometric respirometry
Mica-group minerals	12001-26-2	Data not available or insufficient	N/A	N/A	N/A	N/A
Talc	14807-96-6	Data not available or insufficient	N/A	N/A	N/A	N/A
Benzene, ethenyl-, homopolymer (oligomeric)	9003-53-6	Experimental Biodegradation	28 days	BOD	2 %BOD/ThOD	OECD 301C - MITI test (I)
3,3'-Oxybis(ethyleneoxy)bis(propylamine)	4246-51-9	Experimental Biodegradation	25 days	CO2 evolution	-8 %CO2 evolution/THCO2 evolution	OECD 301B - Modified Sturm or CO2
3,3'-Oxybis(ethyleneoxy)bis(propylamine)	4246-51-9	Estimated Photolysis		Photolytic half-life (in air)	2.96 hours (t 1/2)	
Cashew, nutshell liq.	8007-24-7	Experimental Biodegradation	28 days	BOD	83.8 %BOD/ThOD	OECD 301F - Manometric respirometry
2,2'-iminodiethylamine	111-40-0	Experimental Aquatic Inherent Biodegrad.	30 days	Percent degraded	90 %degraded	
2,2'-iminodiethylamine	111-40-0	Experimental Biodegradation	21 days	BOD	87 %BOD/ThOD	OECD 301D - Closed bottle test
2,2'-iminodiethylamine	111-40-0	Experimental Biodegradation		Half-life (t 1/2)	28 days (t 1/2)	
2,2'-iminodiethylamine	111-40-0	Experimental Biodegradation		Half-life (t 1/2)	52.1 days (t 1/2)	
toluene	108-88-3	Experimental Biodegradation	20 days	BOD	80 %BOD/ThOD	APHA Std Meth Water/Wastewater
toluene	108-88-3	Experimental Photolysis		Photolytic half-life (in air)	5.2 days (t 1/2)	

### 12.3 : Bioaccumulative potential

Material	Cas No.	Test type	Duration	Study Type	Test result	Protocol
Fatty Acid	68911-25-1	Modeled Bioconcentration		Bioaccumulation factor	42	Catalogic™
Fatty Acid	68911-25-1	Modeled Bioconcentration		Log Kow	11.7	Episuite™
Mica-group minerals	12001-26-2	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Talc	14807-96-6	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Benzene, ethenyl-, homopolymer (oligomeric)	9003-53-6	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
3,3'-Oxybis(ethyleneoxy)bis(propylamine)	4246-51-9	Experimental Bioconcentration		Log Kow	-1.25	
Cashew, nutshell liq.	8007-24-7	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
2,2'-iminodiethylamine	111-40-0	Experimental BCF - Fish	42 days	Bioaccumulation factor	≤6.3	OECD305-Bioconcentration
2,2'-iminodiethylamine	111-40-0	Modeled Bioconcentration		Log Kow	-2.1	Episuite™
toluene	108-88-3	Experimental BCF - Other	72 hours	Bioaccumulation factor	90	
toluene	108-88-3	Experimental Bioconcentration		Log Kow	2.73	

### 12.4. Mobility in soil

Material	Cas No.	Test type	Study Type	Test result	Protocol
Fatty Acid	68911-25-1	Modeled Mobility in Soil	Koc	3,780,000,000 l/kg	
3,3'-Oxybis(ethyleneoxy)bis(propylamine)	4246-51-9	Modeled Mobility in Soil	Koc	1 l/kg	ACD/Labs ChemSketch™
Cashew, nutshell liq..	8007-24-7	Modeled Mobility in Soil	Koc	3200-1800000 l/kg	ACD/Labs ChemSketch™
2,2'-iminodiethylamine	111-40-0	Experimental Mobility in Soil	Koc	≥2582 l/kg	40CFR796.2750 Sed/Soil Adsorp
toluene	108-88-3	Experimental Mobility in Soil	Koc	37-160 l/kg	

**12.5. Results of the PBT and vPvB assessment**

This material does not contain any substances that are assessed to be a PBT or vPvB

**12.6. Other adverse effects**

This material does not contain any substances that are assessed to be an endocrine disruptor for environmental effects

**SECTION 13: Disposal considerations**

**13.1 Waste treatment methods**

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

The coding of a waste stream is based on the application of the product by the consumer. Since this is out of the control of 3M, no waste code(s) for products after use will be provided. Please refer to the European Waste Code (EWC - 2000/532/EC and amendments) to assign the correct waste code to your waste stream. Ensure national and/or regional regulations are complied with and always use a licensed waste contractor.

**EU waste code (product as sold)**

08 04 09\* Waste adhesives and sealants containing organic solvents or other dangerous substances

**EU waste code (product container after use)**

20 01 27\* Paint, inks, adhesives and resins containing dangerous substances

**SECTION 14: Transportation information**

	Ground Transport (ADR)	Air Transport (IATA)	Marine Transport (IMDG)
<b>14.1 UN number</b>	UN3082	UN3082	UN3082
<b>14.2 UN proper shipping name</b>	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.(FATTY ACIDS, C18-UNSATD, DIMERS,	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.(FATTY ACIDS, C18-UNSATD, DIMERS,	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.(FATTY ACIDS, C18-UNSATD, DIMERS, POLYMERS WITH 3,3-

	POLYMERS WITH 3,3-(OXYBIS(2,1-ETHANEDIYLOXY))BIS(1-PROPANAMINE))	POLYMERS WITH 3,3-(OXYBIS(2,1-ETHANEDIYLOXY))BIS(1-PROPANAMINE))	(OXYBIS(2,1-ETHANEDIYLOXY))BIS(1-PROPANAMINE))
<b>14.3 Transport hazard class(es)</b>	9	9	9
<b>14.4 Packing group</b>	III	III	III
<b>14.5 Environmental hazards</b>	Environmentally Hazardous	Not applicable	Marine Pollutant
<b>14.6 Special precautions for user</b>	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.
<b>14.7 Transport in bulk according to Annex II of Marpol 73/78 and IBC Code</b>	No data available.	No data available.	No data available.
<b>Control Temperature</b>	No data available.	No data available.	No data available.
<b>Emergency Temperature</b>	No data available.	No data available.	No data available.
<b>ADR Classification Code</b>	M6	Not applicable.	Not applicable.
<b>IMDG Segregation Code</b>	Not applicable.	Not applicable.	NONE

Please contact the address or phone number listed on the first page of the SDS for additional information on the transport/shipment of the material by rail (RID) or inland waterways (ADN).

## SECTION 15: Regulatory information

### 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

#### Carcinogenicity

<u>Ingredient</u>	<u>CAS Nbr</u>	<u>Classification</u>	<u>Regulation</u>
Benzene, ethenyl-, homopolymer (oligomeric)	9003-53-6	Gr. 3: Not classifiable	International Agency for Research on Cancer
Talc	14807-96-6	Grp. 2A: Probable human carc.	International Agency for Research on Cancer
toluene	108-88-3	Gr. 3: Not classifiable	International Agency for Research on Cancer

#### Restrictions on the manufacture, placing on the market and use:

The following substance(s) contained in this product is/are subject to Annex XVII of regulation (EC) 1907/2006, as amended for GB, with regard to restrictions on the manufacture, placing on the market and use when present in certain dangerous conditions. Users of this product are required to comply with the restrictions placed upon it by the aforementioned provision.

<u>Ingredient</u>	<u>CAS Nbr</u>
toluene	108-88-3

Restriction status: listed in UK REACH Annex XVII

Restricted uses: See Annex XVII to Regulation (EC) No 1907/2006 as amended for Great Britain for Conditions of Restriction

#### Global inventory status

Contact 3M for more information. The components of this material are in compliance with the provisions of the Korea Chemical Control Act. Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Australia National Industrial Chemical Notification and Assessment Scheme (NICNAS). Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Japan Chemical Substance Control Law. Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Philippines RA 6969 requirements. Certain restrictions may apply. Contact the selling division for additional information. The components of this product are in compliance with the new substance notification requirements of CEPA. This product complies with Measures on Environmental Management of New Chemical Substances. All ingredients are listed on or exempt from on China IECSC inventory. The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

#### COMAH Regulation, SI 2015/483

Seveso hazard categories, Annex 1, Part 1

Hazard Categories	Qualifying quantity (tonnes) for the application of	
	Lower-tier requirements	Upper-tier requirements
E1 Hazardous to the Aquatic environment	100	200

Seveso named dangerous substances, Annex 1, Part 2

None

#### Regulation (EU) No 649/2012, as amended for GB

No chemicals listed

#### 15.2. Chemical Safety Assessment

A chemical safety assessment has not been carried out for this substance/mixture in accordance with Regulation (EC) No 1907/2006, as amended for GB.

## SECTION 16: Other information

#### List of relevant H statements

H225	Highly flammable liquid and vapour.
H302	Harmful if swallowed.
H304	May be fatal if swallowed and enters airways.
H312	Harmful in contact with skin.
H314	Causes severe skin burns and eye damage.
H315	Causes skin irritation.

H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H319	Causes serious eye irritation.
H330	Fatal if inhaled.
H336	May cause drowsiness or dizziness.
H360F	May damage fertility.
H361d	Suspected of damaging the unborn child.
H373	May cause damage to organs through prolonged or repeated exposure.
H400	Very toxic to aquatic life.
H410	Very toxic to aquatic life with long lasting effects.
H412	Harmful to aquatic life with long lasting effects.

**Revision information:**

GB Section 15: Carcinogenicity information information was modified.  
Section 1: E-mail address information was modified.  
Label: CLP Precautionary - Prevention information was modified.  
Section 02: Label Elements: GB Percent Unknown information was deleted.  
Section 6: Accidental release personal information information was modified.  
Section 7: Conditions safe storage information was modified.  
Section 8: Occupational exposure limit table information was modified.  
OEL Reg Agency Desc information was modified.  
Section 08: Personal Protection - Apron Statement information was added.  
Section 8: Personal Protection - Skin/body information information was deleted.  
Section 8: Skin protection - protective clothing information information was deleted.  
Section 9: Flammability (solid, gas) information information was deleted.  
Section 09: Flammability information information was added.  
Section 09: Odor information was modified.  
Section 09: Particle Characteristics N/A information was added.  
Section 11: Carcinogenicity Table information was modified.  
Section 12: Component ecotoxicity information information was modified.  
Section 12: Mobility in soil information information was modified.  
Section 12: Persistence and Degradability information information was modified.  
Section 12: Biocumulative potential information information was modified.  
Section 15: Seveso Substance Text information was deleted.

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications. In addition, this SDS is being provided to convey health and safety information. If you are the importer of record of this product into the European Union, you are responsible for all regulatory requirements, including, but not limited to, product registrations/notifications, substance volume tracking, and potential substance registration.

**3M SDSs for Great Britain are available at [www.3M.com/uk](http://www.3M.com/uk)**

For Northern Ireland documents, please contact your 3M representative to obtain a copy.