



## Safety Data Sheet

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### SECTION 1: Identification

#### 1.1. Product identifier

3M™ Heavy Duty Glass Cleaner Concentrate (Product No. 20, Twist 'n Fill™ System)

#### Product Identification Numbers

61-0000-6344-8, 61-0000-6381-0, 70-0715-9305-0, 70-0715-9306-8, 70-0716-8355-4, 70-0716-8356-2  
7010315348, 7010385278, 7010299241, 7010364143

#### 1.2. Recommended use and restrictions on use

##### Recommended use

Non-streaking, heavy-duty cleaner for windows, glass, mirrors and other mirrored surfaces., Hard Surface Cleaner

#### 1.3. Supplier's details

**MANUFACTURER:** 3M  
**DIVISION:** Commercial Branding and Transportation Division  
**ADDRESS:** 3M Center, St. Paul, MN 55144-1000, USA  
**Telephone:** 1-888-3M HELPS (1-888-364-3577)

#### 1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

### SECTION 2: Hazard identification

#### 2.1. Hazard classification

Flammable Liquid: Category 3.

Serious Eye Damage/Irritation: Category 1.

Skin Corrosion/Irritation: Category 2.

Specific Target Organ Toxicity (single exposure): Category 3.

#### 2.2. Label elements

##### Signal word

Danger

##### Symbols

Flame | Corrosion | Exclamation mark |

##### Pictograms

**Hazard Statements**

Flammable liquid and vapor.

Causes serious eye damage.

Causes skin irritation.

May cause drowsiness or dizziness.

**Precautionary Statements****Prevention:**

Keep away from heat/sparks/open flames/hot surfaces. - No smoking.

Ground/bond container and receiving equipment.

Use only non-sparking tools.

Take precautionary measures against static discharge.

Keep container tightly closed.

Use explosion-proof electrical/ventilating/lighting equipment.

Avoid breathing dust/fume/gas/mist/vapors/spray.

Use only outdoors or in a well-ventilated area.

Wear protective gloves and eye/face protection.

Wash thoroughly after handling.

**Response:**

IF INHALED: Remove person to fresh air and keep comfortable for breathing.

IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do.

Continue rinsing.

Immediately call a POISON CENTER or doctor/physician.

If skin irritation occurs: Get medical advice/attention.

Take off contaminated clothing and wash it before reuse.

In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry chemical or carbon dioxide to extinguish.

**Storage:**

Store in a well-ventilated place. Keep container tightly closed.

Keep cool.

Store locked up.

**Disposal:**

Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

60% of the mixture consists of ingredients of unknown acute inhalation toxicity.

**SECTION 3: Composition/information on ingredients**

Ingredient	C.A.S. No.	% by Wt
Propoxypropanol	1569-01-3	45 - 70 Trade Secret *
WATER	7732-18-5	30 - 40
Poly(oxy-1,2-ethanediyl), .alpha.- (carboxymethyl)-.omega.-hydroxy-, C12-14-alkyl ethers	220622-96-8	1 - 5 Trade Secret *

Ethanolamine	141-43-5	0.5 - 1.5 Trade Secret *
C10-16 Alcohol Ethoxylate	68002-97-1	< 0.5
Fragrance Compound	Trade Secret*	<= 0.5
Amino anthraquinone sodium salt	Trade Secret*	< 0.02
Dye	Trade Secret*	< 0.01

\*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

## SECTION 4: First aid measures

### 4.1. Description of first aid measures

#### Inhalation:

Remove person to fresh air. If you feel unwell, get medical attention.

#### Skin Contact:

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

#### Eye Contact:

Immediately flush with large amounts of water for at least 15 minutes. Remove contact lenses if easy to do. Continue rinsing. Immediately get medical attention.

#### If Swallowed:

Rinse mouth. If you feel unwell, get medical attention.

### 4.2. Most important symptoms and effects, both acute and delayed

Serious damage to the eyes (corneal cloudiness, severe pain, tearing, ulcerations, and significantly impaired or loss of vision). Central nervous system depression (headache, dizziness, drowsiness, incoordination, nausea, slurred speech, giddiness, and unconsciousness).

### 4.3. Indication of any immediate medical attention and special treatment required

Not applicable

## SECTION 5: Fire-fighting measures

### 5.1. Suitable extinguishing media

In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry chemical or carbon dioxide to extinguish.

### 5.2. Special hazards arising from the substance or mixture

Closed containers exposed to heat from fire may build pressure and explode.

### Hazardous Decomposition or By-Products

#### Substance

Carbon monoxide  
Carbon dioxide

#### Condition

During Combustion  
During Combustion

### 5.3. Special protective actions for fire-fighters

Water may not effectively extinguish fire; however, it should be used to keep fire-exposed containers and surfaces cool and prevent explosive rupture. Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

## SECTION 6: Accidental release measures

**6.1. Personal precautions, protective equipment and emergency procedures**

Evacuate area. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Warning! A motor could be an ignition source and could cause flammable gases or vapors in the spill area to burn or explode. Use personal protective equipment based on the results of an exposure assessment. Refer to Section 8 for PPE recommendations. If anticipated exposure resulting from an accidental release exceeds the protective capabilities of the PPE listed in Section 8, or are unknown, select PPE that offers an appropriate level of protection. Consider the physical and chemical hazards of the material when doing so. Examples of PPE ensembles for emergency response could include wearing bunker gear for a release of flammable material; wearing chemical protective clothing if the spilled material is a corrosive, a sensitizer, a significant dermal irritant, or can be absorbed through the skin; or donning a positive pressure supplied-air respirator for chemicals with inhalation hazards. For information regarding physical and health hazards, refer to sections 2 and 11 of the SDS.

**6.2. Environmental precautions**

Avoid release to the environment. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water.

**6.3. Methods and material for containment and cleaning up**

Contain spill. Cover spill area with a fire extinguishing foam that is resistant to polar solvents. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible using non-sparking tools. Place in a metal container approved for transportation by appropriate authorities. Clean up residue with water. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

**SECTION 7: Handling and storage****7.1. Precautions for safe handling**

For industrial/occupational use only. Not for consumer sale or use. This product is not intended to be used without prior dilution as specified on the product label. Grounding or safety shoes with electrostatic dissipating soles (ESD) are not required with a chemical dispensing system. Keep out of reach of children. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Take precautionary measures against static discharge. Avoid breathing dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Avoid release to the environment. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.) Wear low static or properly grounded shoes. To minimize the risk of ignition, determine applicable electrical classifications for the process using this product and select specific local exhaust ventilation equipment to avoid flammable vapor accumulation. Ground/bond container and receiving equipment if there is potential for static electricity accumulation during transfer.

**7.2. Conditions for safe storage including any incompatibilities**

Store in a well-ventilated place. Keep container tightly closed. Keep cool. Store away from acids. Store away from oxidizing agents.

**SECTION 8: Exposure controls/personal protection****8.1. Control parameters****Occupational exposure limits**

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
Ethanolamine	141-43-5	ACGIH	TWA:3 ppm;STEL:6 ppm	
Ethanolamine	141-43-5	OSHA	TWA:6 mg/m3(3 ppm)	

ACGIH : American Conference of Governmental Industrial Hygienists  
AIHA : American Industrial Hygiene Association  
CMRG : Chemical Manufacturer's Recommended Guidelines  
OSHA : United States Department of Labor - Occupational Safety and Health Administration  
TWA: Time-Weighted-Average  
STEL: Short Term Exposure Limit  
CEIL: Ceiling

## 8.2. Exposure controls

### 8.2.1. Engineering controls

NOTE: When used with a chemical dispensing system as directed, special ventilation is not required. Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment. Use explosion-proof ventilation equipment.

### 8.2.2. Personal protective equipment (PPE)

#### Eye/face protection

NOTE: When used with a chemical dispensing system as directed, eye contact with the concentrate is not expected to occur. The following protection(s) are recommended if the product is not used with a chemical dispensing system or if there is an accidental release, wear protective eye/face protection. Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Full Face Shield

Indirect Vented Goggles

#### Skin/hand protection

NOTE: When used with a chemical dispensing system as directed, skin contact with the concentrate is not expected to occur. If product is not used with a chemical dispensing system or if there is an accidental release:

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing.

Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended: Polymer laminate

If product is not used with a chemical dispensing system or if there is an accidental release:

Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended:

#### Respiratory protection

NOTE: When used with a chemical dispensing system as directed, respiratory protection is not required.

If product is not used with a chemical dispensing system or if there is an accidental release:

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates

Half facepiece or full facepiece supplied-air respirator

For questions about suitability for a specific application, consult with your respirator manufacturer.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

<b>Appearance</b>	
Physical state	Liquid
Color	Dark Blue-Violet
<b>Odor</b>	Moderate Floral
Odor threshold	No Data Available
pH	9.3 - 10.5
Melting point	Not Applicable
Boiling Point	275 °F [Details: Approximately]
Flash Point	118 °F [Test Method: Closed Cup]
Evaporation rate	No Data Available
Flammability (solid, gas)	Not Applicable
Flammable Limits(LEL)	No Data Available
Flammable Limits(UEL)	No Data Available
Vapor Pressure	No Data Available
Vapor Density	No Data Available
Density	7.93 lb/gal
Specific Gravity	0.942 - 0.953 [Ref Std: WATER=1]
Solubility in Water	Complete
Solubility- non-water	No Data Available
Partition coefficient: n-octanol/ water	No Data Available
Autoignition temperature	No Data Available
Decomposition temperature	No Data Available
Viscosity	10 centipoise
Hazardous Air Pollutants	Not Applicable
Volatile Organic Compounds	60 - 65 % weight
Percent volatile	95 - 100 %
VOC Less H2O & Exempt Solvents	860 - 890 g/l

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

### 10.2. Chemical stability

Stable.

### 10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

### 10.4. Conditions to avoid

Sparks and/or flames

### 10.5. Incompatible materials

Strong oxidizing agents

### 10.6. Hazardous decomposition products

#### Substance

#### Condition

None known.

Refer to section 5.2 for hazardous decomposition products during combustion.

## SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient

classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

### 11.1. Information on Toxicological effects

#### Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

##### Inhalation:

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

May cause additional health effects (see below).

##### Skin Contact:

May be harmful in contact with skin.

Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, dryness, cracking, blistering, and pain.

##### Eye Contact:

Corrosive (Eye Burns): Signs/symptoms may include cloudy appearance of the cornea, chemical burns, severe pain, tearing, ulcerations, significantly impaired vision or complete loss of vision.

##### Ingestion:

May be harmful if swallowed.

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

May cause additional health effects (see below).

#### Additional Health Effects:

##### Single exposure may cause target organ effects:

Central Nervous System (CNS) Depression: Signs/symptoms may include headache, dizziness, drowsiness, incoordination, nausea, slowed reaction time, slurred speech, giddiness, and unconsciousness.

#### Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

##### Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >2,000 - =5,000 mg/kg
Overall product	Inhalation-Vapor(4 hr)		No data available; calculated ATE >50 mg/l
Overall product	Ingestion		No data available; calculated ATE >2,000 - =5,000 mg/kg
Propoxypropanol	Dermal	Rabbit	LD50 2,805 mg/kg
Propoxypropanol	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 11.8 mg/l
Propoxypropanol	Ingestion	Rat	LD50 2,500 mg/kg
Poly(oxy-1,2-ethanediyl), .alpha.-(carboxymethyl)-.omega.-hydroxy-, C12-14-alkyl ethers	Dermal	Rabbit	LD50 > 2,000 mg/kg
Poly(oxy-1,2-ethanediyl), .alpha.-(carboxymethyl)-.omega.-hydroxy-, C12-14-alkyl ethers	Ingestion	Rat	LD50 > 2,000 mg/kg

Ethanolamine	Inhalation-Vapor	official classification	LC50 estimated to be 10 - 20 mg/l
Ethanolamine	Dermal	Rabbit	LD50 2,504 mg/kg
Ethanolamine	Ingestion	Rat	LD50 1,089 mg/kg
C10-16 Alcohol Ethoxylate	Dermal	Rabbit	LD50 > 2,000 mg/kg
C10-16 Alcohol Ethoxylate	Ingestion	Rat	LD50 > 2,000 mg/kg

ATE = acute toxicity estimate

### Skin Corrosion/Irritation

Name	Species	Value
Propoxypropanol	Rabbit	Minimal irritation
Poly(oxy-1,2-ethanediyl), .alpha.-(carboxymethyl)-.omega.-hydroxy-, C12-14-alkyl ethers	Rabbit	Irritant
Ethanolamine	Rabbit	Corrosive
C10-16 Alcohol Ethoxylate	Professional judgement	No significant irritation

### Serious Eye Damage/Irritation

Name	Species	Value
Overall product	In vitro data	Corrosive
Propoxypropanol	Rabbit	Severe irritant
Poly(oxy-1,2-ethanediyl), .alpha.-(carboxymethyl)-.omega.-hydroxy-, C12-14-alkyl ethers	Rabbit	Corrosive
Ethanolamine	Rabbit	Corrosive
C10-16 Alcohol Ethoxylate	Professional judgement	No significant irritation

### Skin Sensitization

Name	Species	Value
Ethanolamine	Guinea pig	Not classified

### Respiratory Sensitization

For the component/components, either no data are currently available or the data are not sufficient for classification.

### Germ Cell Mutagenicity

Name	Route	Value
Propoxypropanol	In Vitro	Not mutagenic
Ethanolamine	In Vitro	Not mutagenic
Ethanolamine	In vivo	Not mutagenic

### Carcinogenicity

For the component/components, either no data are currently available or the data are not sufficient for classification.

### Reproductive Toxicity

#### Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test Result	Exposure Duration
Propoxypropanol	Inhalation	Not classified for development	Rat	NOAEL 3.6 mg/l	during organogenesis



Ethanolamine	Dermal	Not classified for development	Rat	NOAEL 225 mg/kg/day	during organogenesis
Ethanolamine	Ingestion	Not classified for development	Rat	NOAEL 450 mg/kg/day	during organogenesis

**Target Organ(s)****Specific Target Organ Toxicity - single exposure**

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Propoxypropanol	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Multiple animal species	LOAEL 10.8 mg/l	6 hours
Propoxypropanol	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification		NOAEL Not available	
Propoxypropanol	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Rat	LOAEL 1,770 mg/kg	not applicable
Poly(oxy-1,2-ethanediyl), .alpha.-(carboxymethyl)-.omega.-hydroxy-, C12-14-alkyl ethers	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification		NOAEL Not available	
Ethanolamine	Inhalation	respiratory irritation	May cause respiratory irritation	Human and animal	NOAEL Not available	

**Specific Target Organ Toxicity - repeated exposure**

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Propoxypropanol	Inhalation	liver   kidney and/or bladder	Not classified	Rat	NOAEL 9.5 mg/l	11 days
Ethanolamine	Inhalation	hematopoietic system   liver	Not classified	Rat	NOAEL 0.1559 mg/l	28 days
Ethanolamine	Inhalation	respiratory system	Not classified	Rat	LOAEL 0.0102 mg/l	28 days
Ethanolamine	Inhalation	heart   endocrine system   immune system   nervous system   eyes   kidney and/or bladder	Not classified	Rat	NOAEL 0.1559 mg/l	28 days
Ethanolamine	Ingestion	hematopoietic system   liver   kidney and/or bladder   respiratory system	Not classified	Rat	NOAEL Not available	

**Aspiration Hazard**

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

**SECTION 12: Ecological information****Ecotoxicological information**

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

**Chemical fate information**

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

## SECTION 13: Disposal considerations

### 13.1. Disposal methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Incinerate in a permitted waste incineration facility. As a disposal alternative, utilize an acceptable permitted waste disposal facility. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

EPA Hazardous Waste Number (RCRA): D001 (Ignitable)

## SECTION 14: Transport Information

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

## SECTION 15: Regulatory information

### 15.1. US Federal Regulations

Contact 3M for more information.

#### EPCRA 311/312 Hazard Classifications:

##### Physical Hazards

Flammable (gases, aerosols, liquids, or solids)

##### Health Hazards

Serious eye damage or eye irritation

Skin Corrosion or Irritation

Specific target organ toxicity (single or repeated exposure)

### 15.2. State Regulations

Contact 3M for more information.

### 15.3. Chemical Inventories

The components of this product are in compliance with the new substance notification requirements of CEPA.

The components of this material are in compliance with the China "Measures on Environmental Management of New Chemical Substance". Certain restrictions may apply. Contact the selling division for additional information.

The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

Contact 3M for more information.

### 15.4. International Regulations

Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

## SECTION 16: Other information

### NFPA Hazard Classification

**Health:** 3 **Flammability:** 2 **Instability:** 0 **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

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