



Safety Data Sheet

© 2025, 3M Company All rights reserved. Copying and/or downloading of this information for the purpose of properly utilizing 3M products is allowed provided that: (1) the information is copied in full with no changes unless prior written agreement is obtained from 3M, and (2) neither the copy nor the original is resold or otherwise distributed with the intention of earning a profit thereon.

Document group:	44-6858-3	Version number:	1.00
Issue Date:	15/05/2025	Supersedes date:	Initial issue.

This Safety Data Sheet has been prepared in accordance with the New Zealand, Hazardous Substances (Safety Data Sheets) Notice 2017.

IDENTIFICATION:

1.1. Product identifier

3M™ Scotch-Weld™ Epoxy Adhesive DP420, Off-White (Kit)

Product Identification Numbers

7100320459 62-3280-1437-8

1.2. Recommended use and restrictions on use

Recommended use

Adhesive

1.3. Supplier's details

Address:	3M New Zealand Ltd, 94 Apollo Drive, Rosedale 0632, Auckland
Telephone:	(09) 477 4040
E Mail:	innovation@nz.mmm.com
Website:	3m.co.nz

1.4. Emergency telephone number

24 hr Medical Emergency, National Poisons Centre, 0800 764 766 (0800 POISON)

This product is a kit or a multipart product which consists of multiple, independently packaged components. A Safety Data Sheet for each of these components is included. Please do not separate the component Safety Data Sheets from this cover page. The document numbers of the SDSs for components of this product are:

11-2409-8, 44-6855-9

One or more components of this KIT is classified as a hazardous substance in accordance with the relevant criteria of the HSNO Act 1996 and the Hazardous Substances (Hazard Classification) Notice 2020.

TRANSPORT INFORMATION

The Components of this KIT have various Dangerous Goods Transportation Classifications. Please refer to the attached component Safety Data Sheets for individual Transportation Classifications.

Revision information:

Initial issue.

The information in this Safety Data Sheet (SDS) is believed to be correct as of the date of issue. TO THE EXTENT PERMITTED BY LAW, 3M MAKES NO WARRANTY, EXPRESSED OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY, OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OR COURSE OF PERFORMANCE OR USAGE OF TRADE. User is responsible for determining whether the 3M product is fit for a particular purpose and suitable for user's method of use or application. Given the variety of factors that can affect the use and application of a 3M product, some of which are uniquely within the user's knowledge and control, it is essential that the user evaluates the 3M product to determine whether it is fit for a particular purpose and suitable for user's method of use or application. 3M provides information in electronic form as a service to customers. Due to the remote possibility of electronic transfer may have resulted in errors, omissions or alterations in this information; 3M makes no representations as to its completeness or accuracy. In addition, information obtained from a database may not be as current as the information in the SDS available directly from 3M.

3M New Zealand SDS are available at 3M New Zealand Website: <http://solutions.3mnz.co.nz>



Safety Data Sheet

© 2025, 3M Company All rights reserved. Copying and/or downloading of this information for the purpose of properly utilizing 3M products is allowed provided that: (1) the information is copied in full with no changes unless prior written agreement is obtained from 3M, and (2) neither the copy nor the original is resold or otherwise distributed with the intention of earning a profit thereon.

Document group:	11-2409-8	Version number:	7.00
Issue Date:	10/03/2025	Supersedes date:	23/08/2021

This Safety Data Sheet has been prepared in accordance with the New Zealand, Hazardous Substances (Safety Data Sheets) Notice 2017.

SECTION 1: Identification

1.1. Product identifier

3M™ Scotch-Weld™ Epoxy Adhesive DP420 Off-White, Part B

1.2. Recommended use and restrictions on use

Recommended use

Structural adhesive.

For Industrial or Professional use only

1.3. Supplier's details

Address: 3M New Zealand Ltd, 94 Apollo Drive, Rosedale 0632, Auckland
Telephone: (09) 477 4040
E Mail: innovation@nz.mmm.com
Website: 3m.co.nz

1.4. Emergency telephone number

24 hr Medical Emergency, National Poisons Centre, 0800 764 766 (0800 POISON)

SECTION 2: Hazard identification

Classified as hazardous in accordance with the relevant criteria of the HSNO Act 1996 and the Hazardous Substances (Hazard Classification) Notice 2020.

Refer to Section 14 of this Safety Data Sheet for product Dangerous Goods Classification.

2.1. Classification of the substance or mixture

Eye irritation: Category 2

Skin sensitisation: Category 1

Hazardous to the aquatic environment chronic: Category 2

2.2. Label elements

SIGNAL WORD

Warning

Symbols:

Exclamation mark | Environment |

Pictograms



HAZARD STATEMENTS:

H319	Causes serious eye irritation.
H317	May cause an allergic skin reaction.
H411	Toxic to aquatic life with long lasting effects.

PRECAUTIONARY STATEMENTS

Prevention

P261	Avoid breathing dust/fume/gas/mist/vapours/spray.
P264	Wash exposed skin thoroughly after handling.
P272	Contaminated work clothing should not be allowed out of the workplace.
P273	Avoid release to the environment.
P280E	Wear protective gloves.

Response

P302 + P352	IF ON SKIN: Wash with plenty of soap and water.
P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P333 + P313	If skin irritation or rash occurs: Get medical advice/attention.
P337 + P313	If eye irritation persists: Get medical advice.
P362 + P364	Take off contaminated clothing and wash it before reuse.
P391	Collect spillage.

Disposal

P501	Dispose of contents/container via an approved hazardous waste disposal contractor.
------	--

SECTION 3: Composition/information on ingredients

Ingredient	CAS Nbr	% by Weight
Epoxy Resin	25068-38-6	80 - 95
Acrylic Polymer	Trade Secret	1 - 20

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation

Remove person to fresh air. If you feel unwell, get medical attention.

Skin contact

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye contact

Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

A product risk assessment is recommended to determine if eye wash facilities may be required when using this product in the workplace.

If swallowed

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

The most important symptoms and effects based on the CLP classification include:

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures**5.1. Suitable extinguishing media**

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture

None inherent in this product.

Hazardous Decomposition or By-Products**Substance**

Aldehydes.
Carbon monoxide.
Carbon dioxide.
Hydrogen Chloride
Irritant vapours or gases.

Condition

During combustion.
During combustion.
During combustion.
During combustion.
During combustion.

5.3. Special protective actions for fire-fighters

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

5.4. Hazchem code: -3Z**SECTION 6: Accidental release measures****6.1. Personal precautions, protective equipment and emergency procedures**

Use personal protective equipment based on the results of an exposure assessment. Refer to Section 8 for PPE recommendations. If anticipated exposure resulting from an accidental release exceeds the protective capabilities of the PPE listed in Section 8, or are unknown, select PPE that offers an appropriate level of protection. Consider the physical and chemical hazards of the material when doing so. Examples of PPE ensembles for emergency response could include wearing bunker gear for a release of flammable material; wearing chemical protective clothing if the spilled material is a corrosive, a sensitizer, a significant dermal irritant, or can be absorbed through the skin; or donning a positive pressure supplied-air respirator for chemicals with inhalation hazards. For information regarding physical and health hazards, refer to sections 2 and 11 of the SDS. Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice.

6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dykes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up

Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible.

Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorised person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and Safety Data Sheet. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

Refer to Section 15 - Controls for more information

7.1. Precautions for safe handling

For industrial/occupational use only. Not for consumer sale or use. Avoid breathing dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidising agents (eg. chlorine, chromic acid etc.)

7.2. Conditions for safe storage including any incompatibilities

Store away from oxidising agents.

7.3. Certified handler

Not required

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limits

No occupational exposure limit values exist for any of the components listed in Section 3 of this Safety Data Sheet.

8.2. Exposure controls

8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Safety glasses with side shields.

Indirect vented goggles.

Refer AS/NZS 1336 - Recommended practices for occupational eye protection and for performance specifications AS/NZS 1337, Parts 1 - 6 - Personal eye-protection.

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended: Polymer laminate

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then

use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron - polymer laminate

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates

Half facepiece or full facepiece supplied-air respirator.

For questions about suitability for a specific application, consult with your respirator manufacturer.

Refer AS/NZS 1715 - Selection, use and maintenance of respiratory protective equipment and AS/NZS 1716 - Respiratory protective devices.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Liquid.
Specific Physical Form:	Paste
Colour	White
Odour	Mild Epoxy
Odour threshold	No data available.
pH	Not applicable.
Melting point/Freezing point	No data available.
Boiling point/Initial boiling point/Boiling range	>=260 °C
Flash point	248.9 °C [Test Method:Closed Cup]
Evaporation rate	Not applicable.
Flammability	Not applicable.
Flammable Limits(LEL)	Not applicable.
Flammable Limits(UEL)	Not applicable.
Vapour pressure	Not applicable.
Relative Vapour Density	Not applicable.
Density	1.14 g/ml
Relative density	1.14 [Ref Std:WATER=1]
Water solubility	Nil
Solubility- non-water	No data available.
Partition coefficient: n-octanol/water	No data available.
Autoignition temperature	No data available.
Decomposition temperature	No data available.
Kinematic Viscosity	30,702 mm ² /sec
Volatile organic compounds (VOC)	No data available.
Percent volatile	No data available.
VOC less H ₂ O & exempt solvents	0 g/l [Test Method:calculated SCAQMD rule 443.1] [Details:when used as intended with Part A]
VOC less H ₂ O & exempt solvents	5 g/l [Test Method:calculated SCAQMD rule 443.1] [Details:as supplied]
VOC less H ₂ O & exempt solvents	0 % [Test Method:calculated SCAQMD rule 443.1] [Details:when used as intended with Part A]
Molecular weight	No data available.

Particle Characteristics

Not applicable.

SECTION 10: Stability and reactivity

10.1 Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section

10.2 Chemical stability

Stable.

10.3 Possibility of hazardous reactions

Hazardous polymerisation will not occur.

10.4 Conditions to avoid

Heat is generated during cure. Do not cure a mass larger than 50 grams in a confined space to prevent a premature exothermic reaction with production of intense heat and smoke.

10.5 Incompatible materials

Strong oxidising agents.

10.6 Hazardous decomposition products

<u>Substance</u>	<u>Condition</u>
None known.	

Refer to Section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labelling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1 Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation

Respiratory tract irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Skin contact

Mild Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, and dryness. Allergic skin reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye contact

Moderate eye irritation: Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

Ingestion

Gastrointestinal irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhoea.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
Epoxy Resin	Dermal	Rat	LD50 > 1,600 mg/kg
Epoxy Resin	Ingestion	Rat	LD50 > 1,000 mg/kg
Acrylic Polymer	Dermal	Rabbit	LD50 > 5,000 mg/kg
Acrylic Polymer	Ingestion	Rat	LD50 > 5,000 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Epoxy Resin	Rabbit	Mild irritant
Acrylic Polymer	Professional judgement	Minimal irritation

Serious Eye Damage/Irritation

Name	Species	Value
Epoxy Resin	Rabbit	Moderate irritant
Acrylic Polymer	Professional judgement	Mild irritant

Sensitisation:**Skin Sensitisation**

Name	Species	Value
Epoxy Resin	Human and animal	Sensitising

Respiratory Sensitisation

Name	Species	Value
Epoxy Resin	Human	Not classified

Germ Cell Mutagenicity

Name	Route	Value
Epoxy Resin	In vivo	Not mutagenic
Epoxy Resin	In Vitro	Some positive data exist, but the data are not sufficient for classification

Carcinogenicity

Name	Route	Species	Value
Epoxy Resin	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test result	Exposure Duration
Epoxy Resin	Ingestion	Not classified for female reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
Epoxy Resin	Ingestion	Not classified for male reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
Epoxy Resin	Dermal	Not classified for development	Rabbit	NOAEL 300 mg/kg/day	during organogenesis
Epoxy Resin	Ingestion	Not classified for development	Rat	NOAEL 750 mg/kg/day	2 generation

Target Organ(s)**Specific Target Organ Toxicity - single exposure**

For the component/components, either no data are currently available or the data are not sufficient for classification.

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Epoxy Resin	Dermal	liver	Not classified	Rat	NOAEL 1,000 mg/kg/day	2 years
Epoxy Resin	Dermal	nervous system	Not classified	Rat	NOAEL 1,000 mg/kg/day	13 weeks
Epoxy Resin	Ingestion	auditory system heart endocrine system hematopoietic system liver eyes kidney and/or bladder	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days

Aspiration Hazard

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. Additional information leading to material classification in Section 2 is available upon request. In addition, environmental fate and effects data on ingredients may not be reflected in this section because an ingredient is present below the threshold for labelling, an ingredient is not expected to be available for exposure, or the data is considered not relevant to the material as a whole.

12.1. Toxicity**Ecotoxic to the aquatic environment.**

Acute Aquatic Toxicity: Category 2

Chronic Aquatic Toxicity: Category 2

No product test data available.

Material	CAS Number	Organism	Type	Exposure	Test endpoint	Test result
Epoxy Resin	25068-38-6	Activated sludge	Estimated	3 hours	IC50	>100 mg/l

Epoxy Resin	25068-38-6	Green algae	Estimated	72 hours	EC50	>11 mg/l
Epoxy Resin	25068-38-6	Rainbow trout	Estimated	96 hours	LC50	2 mg/l
Epoxy Resin	25068-38-6	Water flea	Estimated	48 hours	EC50	1.8 mg/l
Epoxy Resin	25068-38-6	Green algae	Estimated	72 hours	NOEC	4.2 mg/l
Epoxy Resin	25068-38-6	Water flea	Estimated	21 days	NOEC	0.3 mg/l
Acrylic Polymer	Trade Secret	N/A	Data not available or insufficient for classification	N/A	N/A	N/A

12.2. Persistence and degradability

Material	CAS Number	Test type	Duration	Study Type	Test result	Protocol
Epoxy Resin	25068-38-6	Estimated Biodegradation	28 days	BOD	5 %BOD/COD	OECD 301F - Manometric respirometry
Epoxy Resin	25068-38-6	Estimated Hydrolysis		Hydrolytic half-life	117 hours (t _{1/2})	
Acrylic Polymer	Trade Secret	Data not available or insufficient	N/A	N/A	N/A	N/A

12.3 : Bioaccumulative potential

Material	CAS Number	Test type	Duration	Study Type	Test result	Protocol
Epoxy Resin	25068-38-6	Estimated Bioconcentration		Log K _{ow}	3.242	
Acrylic Polymer	Trade Secret	Data not available or insufficient for classification	N/A	N/A	N/A	N/A

12.4. Mobility in soil

Please contact manufacturer for more details

12.5 Other adverse effects

No information available.

SECTION 13: Disposal considerations

13.1. Disposal methods

In accordance with the Hazardous Substances (Disposal) Notice 2017 and the relevant criteria of the HSNO Act 1996.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Combustion products will include halogen acid (HCl/HF/HBr). Facility must be capable of handling halogenated materials. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

Packaging (that may or may not contain any residual substance) may be lawfully disposed of by householders or other consumers through public or commercial waste collection services.

SECTION 14: Transport Information

New Zealand Land Transport Rule: Dangerous Goods - Road/Rail Transport

UN No.: UN3082

Proper Shipping Name: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. , (4,4'-Isopropylidenediphenol-Epichlorohydrin Polymer)

Class/Division: 9

Sub Risk: Not applicable.

Packing Group: III

Hazchem Code: -3Z

IERG: 47

International Air Transport Association (IATA) - Air Transport

UN No.: UN3082

Proper Shipping Name: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. , (4,4'-Isopropylidenediphenol-Epichlorohydrin Polymer)

Class/Division: 9

Sub Risk: Not applicable.

Packing Group: III

International Maritime Dangerous Goods Code (IMDG) - Marine Transport

UN No.: UN3082

Proper Shipping Name: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. , (4,4'-Isopropylidenediphenol-Epichlorohydrin Polymer)

Class/Division: 9

Sub Risk: Not applicable.

Packing Group: III

Marine Pollutant: 4,4'-Isopropylidenediphenol-Epichlorohydrin Polymer

SECTION 15: Regulatory information

HSNO Approval number	HSR002670
Group standard name	Surface Coatings and Colourants (Subsidiary Hazard) Group Standard 2020
HSNO Hazard classification	Refer to Section 2: Hazard identification

NZ Inventory of Chemicals (NZIoC) Status

All applicable chemical ingredients in this material are in compliance with NZIoC listing requirements.

Controls in accordance with The Health and Safety at Work Act 2015, Health and Safety at Work (Hazardous Substances) Regulations 2017 and the HSNO Act 1996, Hazardous Substances (Hazardous Property Controls) Notice 2017

Certified handler	Not required
Location Compliance Certificate	Not required
Hazardous atmosphere zone	Not required
Fire extinguishers	Not required
Emergency response plan	100 L or 100 kg (for Hazardous to the aquatic environment Category 1 substances); or 1 000 L or 1 000 kg (for Acute toxicity Category 4, Skin sensitisation Category 1, Respiratory sensitisation Category 1, Hazardous to the aquatic environment Category 2 or Hazardous to the aquatic environment Category 3 substances); or 10 000 L or 10 000 kg (for Germ cell mutagenicity Category 1, Reproductive toxicity Category 1, Specific target organ toxicity Category 1, Serious eye damage Category 1, Hazardous to the aquatic environment Category 4 substances)

Secondary containment	100 L or 100 kg (for Hazardous to the aquatic environment Category 1 substances); or 1 000 L or 1 000 kg (for Acute toxicity Category 4, Skin sensitisation Category 1, Respiratory sensitisation Category 1, Hazardous to the aquatic environment Category 2 or Hazardous to the aquatic environment Category 3 substances); or 10 000 L or 10 000 kg (for Germ cell mutagenicity Category 1, Reproductive toxicity Category 1, Specific target organ toxicity Category 1, Serious eye damage Category 1, Hazardous to the aquatic environment Category 4 substances)
Tracking	Not required
Warning signage	100 L or 100 kg (for Hazardous to the aquatic environment Category 1 substances); or 1 000 L or 1 000 kg (for Serious eye damage Category 1, Hazardous to the aquatic environment Category 2 or Hazardous to the aquatic environment Category 3 substances); or 10 000 L or 10 000 kg (for Acute toxicity Category 4 or Hazardous to the aquatic environment Category 4 substances)

SECTION 16: Other information

Revision information:

Complete document review.

Document group:	11-2409-8	Version number:	7.00
Issue Date:	10/03/2025	Supersedes date:	23/08/2021

Key to abbreviations and acronyms

GHS refers to the Globally Harmonised System of Classification and Labelling of Chemicals, 7th revised edition of 2017

HSNO means Hazardous Substances and New Organisms Act 1996

The information in this Safety Data Sheet (SDS) is believed to be correct as of the date of issue. TO THE EXTENT PERMITTED BY LAW, 3M MAKES NO WARRANTY, EXPRESSED OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY, OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OR COURSE OF PERFORMANCE OR USAGE OF TRADE. User is responsible for determining whether the 3M product is fit for a particular purpose and suitable for user's method of use or application. Given the variety of factors that can affect the use and application of a 3M product, some of which are uniquely within the user's knowledge and control, it is essential that the user evaluates the 3M product to determine whether it is fit for a particular purpose and suitable for user's method of use or application. 3M provides information in electronic form as a service to customers. Due to the remote possibility of electronic transfer may have resulted in errors, omissions or alterations in this information; 3M makes no representations as to its completeness or accuracy. In addition, information obtained from a database may not be as current as the information in the SDS available directly from 3M.

3M New Zealand SDS are available at 3M New Zealand Website: <http://solutions.3mnz.co.nz>



Safety Data Sheet

© 2025, 3M Company All rights reserved. Copying and/or downloading of this information for the purpose of properly utilizing 3M products is allowed provided that: (1) the information is copied in full with no changes unless prior written agreement is obtained from 3M, and (2) neither the copy nor the original is resold or otherwise distributed with the intention of earning a profit thereon.

Document group:	44-6855-9	Version number:	1.00
Issue Date:	15/05/2025	Supersedes date:	Initial issue.

This Safety Data Sheet has been prepared in accordance with the New Zealand, Hazardous Substances (Safety Data Sheets) Notice 2017.

SECTION 1: Identification

1.1. Product identifier

3M™ Scotch-Weld™ Epoxy Adhesive DP-420 OWT , Part A

1.2. Recommended use and restrictions on use

Recommended use

Structural adhesive.

For Industrial or Professional use only

1.3. Supplier's details

Address:	3M New Zealand Ltd, 94 Apollo Drive, Rosedale 0632, Auckland
Telephone:	(09) 477 4040
E Mail:	innovation@nz.mmm.com
Website:	3m.co.nz

1.4. Emergency telephone number

24 hr Medical Emergency, National Poisons Centre, 0800 764 766 (0800 POISON)

SECTION 2: Hazard identification

Classified as hazardous in accordance with the relevant criteria of the HSNO Act 1996 and the Hazardous Substances (Hazard Classification) Notice 2020.

Refer to Section 14 of this Safety Data Sheet for product Dangerous Goods Classification.

2.1. Classification of the substance or mixture

Skin corrosion: Category 1B

Serious eye damage: Category 1

Skin sensitisation: Category 1

Specific target organ toxicity – single exposure: Category 2

2.2. Label elements

SIGNAL WORD

Danger

Symbols:

Corrosion | Exclamation mark | Health Hazard |

Pictograms



HAZARD STATEMENTS:

H314	Causes severe skin burns and eye damage.
H317	May cause an allergic skin reaction.
H371	May cause damage to organs: blood or blood-forming organs.

PRECAUTIONARY STATEMENTS

Prevention

P260	Do not breathe dust/fume/gas/mist/vapours/spray.
P264	Wash exposed skin thoroughly after handling.
P270	Do not eat, drink or smoke when using this product.
P272	Contaminated work clothing should not be allowed out of the workplace.
P280D	Wear protective gloves, protective clothing, and eye/face protection.

Response

P301 + P330 + P331	IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
P303 + P361 + P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower.
P304 + P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310	Immediately call a POISON CENTER or doctor/physician.
P333 + P313	If skin irritation or rash occurs: Get medical advice/attention.
P362 + P364	Take off contaminated clothing and wash it before reuse.
P363	Wash contaminated clothing before reuse.

Storage

P405	Store locked up.
------	------------------

Disposal

P501	Dispose of contents/container via an approved hazardous waste disposal contractor.
------	--

2.3. Other hazards

May cause chemical gastrointestinal burns. Persons previously sensitised to amines may develop a cross-sensitisation reaction to certain other amines.

SECTION 3: Composition/information on ingredients

Ingredient	CAS Nbr	% by Weight
Modified Epoxy Resin	Trade Secret	40 - 80
4,7,10-Trioxatridecane-1,13-Diamine	4246-51-9	10 - 50
Calcium salt	13477-34-4	1 - 9
2,4,6-tris((Dimethylamino)Methyl)Phenol	90-72-2	1 - 6
Silane, trimethoxyoctyl-, hydrolysis products with silica	67762-90-7	1 - 5
Water	7732-18-5	<= 2

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation

Remove person to fresh air. If you feel unwell, get medical attention.

Skin contact

Immediately flush with large amounts of water for at least 15 minutes. Remove contaminated clothing. Get immediate medical attention. Wash clothing before reuse.

Eye contact

Immediately flush with large amounts of water for at least 15 minutes. Remove contact lenses if easy to do. Continue rinsing. Immediately get medical attention.

A product risk assessment is recommended to determine if eye wash facilities may be required when using this product in the workplace.

If swallowed

Rinse mouth. Do not induce vomiting. Get immediate medical attention.

4.2. Most important symptoms and effects, both acute and delayed

Skin burns (localized redness, swelling, itching, intense pain, blistering, and tissue destruction). Allergic skin reaction (redness, swelling, blistering, and itching). Serious damage to the eyes (corneal cloudiness, severe pain, tearing, ulcerations, and significantly impaired or loss of vision). Target organ effects. See Section 11 for additional details.

4.3. Indication of any immediate medical attention and special treatment required

Overexposure to this product may result in methemoglobinemia. Methemoglobinemia may be clinically suspected by the presence of clinical "cyanosis" in the presence of a normal PaO₂ (as obtained by arterial blood gases). Routine pulse oximetry may be inaccurate for monitoring oxygen saturation in the presence of methemoglobinemia, and should not be used to make the diagnosis of this disorder. If the patient is symptomatic or if the methemoglobin level is >20%, specific therapy with methylene blue should be considered as part of the medical management.

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture

None inherent in this product.

Hazardous Decomposition or By-Products

Substance

Aldehydes.
Carbon monoxide.
Carbon dioxide.
Irritant vapours or gases.
Oxides of nitrogen.

Condition

During combustion.
During combustion.
During combustion.
During combustion.
During combustion.

5.3. Special protective actions for fire-fighters

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

5.4. Hazchem code: 2X

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Use personal protective equipment based on the results of an exposure assessment. Refer to Section 8 for PPE recommendations. If anticipated exposure resulting from an accidental release exceeds the protective capabilities of the PPE listed in Section 8, or are unknown, select PPE that offers an appropriate level of protection. Consider the physical and chemical hazards of the material when doing so. Examples of PPE ensembles for emergency response could include wearing bunker gear for a release of flammable material; wearing chemical protective clothing if the spilled material is a corrosive, a sensitizer, a significant dermal irritant, or can be absorbed through the skin; or donning a positive pressure supplied-air respirator for chemicals with inhalation hazards. For information regarding physical and health hazards, refer to sections 2 and 11 of the SDS.

6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dykes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up

Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorised person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and Safety Data Sheet. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

Refer to Section 15 - Controls for more information

7.1. Precautions for safe handling

For industrial/occupational use only. Not for consumer sale or use. Do not breathe dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidising agents (eg. chlorine, chromic acid etc.)

7.2. Conditions for safe storage including any incompatibilities

Store away from acids. Store away from oxidising agents.

7.3. Certified handler

Not required

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limits

No occupational exposure limit values exist for any of the components listed in Section 3 of this Safety Data Sheet.

8.2. Exposure controls

8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Full face shield.

Indirect vented goggles.

Refer AS/NZS 1336 - Recommended practices for occupational eye protection and for performance specifications AS/NZS 1337, Parts 1 - 6 - Personal eye-protection.

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing.

Gloves made from the following material(s) are recommended: Butyl rubber.

Neoprene.

Nitrile rubber.

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron – Butyl rubber

Neoprene apron.

Apron – Nitrile

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

Refer AS/NZS 1715 - Selection, use and maintenance of respiratory protective equipment and AS/NZS 1716 - Respiratory protective devices.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Liquid.
Specific Physical Form:	Paste
Colour	Amber
Odour	Mild Amine, Pungent odour
Odour threshold	<i>No data available.</i>
pH	<i>Not applicable.</i>
Melting point/Freezing point	<i>No data available.</i>
Boiling point/Initial boiling point/Boiling range	≥ 175 °C
Flash point	≥ 171.1 °C [<i>Test Method: Closed Cup</i>]
Evaporation rate	<i>Not applicable.</i>
Flammability	Not applicable.

Flammable Limits(LEL)	<i>Not applicable.</i>
Flammable Limits(UEL)	<i>Not applicable.</i>
Vapour pressure	<i>Not applicable.</i>
Relative Vapour Density	<i>Not applicable.</i>
Density	1.12 g/ml
Relative density	1.12 [Ref Std:WATER=1]
Water solubility	Slight (less than 10%)
Solubility- non-water	<i>No data available.</i>
Partition coefficient: n-octanol/water	<i>No data available.</i>
Autoignition temperature	<i>No data available.</i>
Decomposition temperature	<i>No data available.</i>
Kinematic Viscosity	8,929 mm ² /sec
Volatile organic compounds (VOC)	<i>No data available.</i>
Percent volatile	<i>No data available.</i>
VOC less H₂O & exempt solvents	0 g/l [Test Method:calculated SCAQMD rule 443.1] [Details:when used as intended with Part B]
VOC less H₂O & exempt solvents	0 g/l [Test Method:calculated SCAQMD rule 443.1] [Details:as supplied]
VOC less H₂O & exempt solvents	0 % [Test Method:calculated SCAQMD rule 443.1] [Details:when used as intended with Part B]
Molecular weight	<i>No data available.</i>

Particle Characteristics	<i>Not applicable.</i>
---------------------------------	------------------------

SECTION 10: Stability and reactivity

10.1 Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section

10.2 Chemical stability

Stable.

10.3 Possibility of hazardous reactions

Hazardous polymerisation will not occur.

10.4 Conditions to avoid

Heat is generated during cure. Do not cure a mass larger than 50 grams in a confined space to prevent a premature exothermic reaction with production of intense heat and smoke.

10.5 Incompatible materials

Strong oxidising agents.

10.6 Hazardous decomposition products

Substance

None known.

Condition

Refer to Section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be

reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labelling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1 Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation

No health effects are expected.

Skin contact

May be harmful in contact with skin.

Corrosive (skin burns): Signs/symptoms may include localised redness, swelling, itching, intense pain, blistering, ulceration, and tissue destruction. Allergic skin reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye contact

Corrosive (eye burns): Signs/symptoms may include cloudy appearance of the cornea, chemical burns, severe pain, tearing, ulcerations, significantly impaired vision or complete loss of vision.

Ingestion

May be harmful if swallowed.

Gastrointestinal corrosion: Signs/symptoms may include severe mouth, throat and abdominal pain, nausea, vomiting, and diarrhea; blood in the faeces and/or vomitus may also be seen. May cause additional health effects (see below).

Additional Health Effects:

Single exposure may cause target organ effects:

Methemoglobinemia: Signs/symptoms may include headache, dizziness, nausea, difficulty breathing, and generalised weakness.

Additional information:

Persons previously sensitised to amines may develop a cross-sensitisation reaction to certain other amines.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >2,000 - =5,000 mg/kg
Overall product	Ingestion		No data available; calculated ATE >2,000 - =5,000 mg/kg
4,7,10-Trioxatridecane-1,13-Diamine	Dermal	Rabbit	LD50 2,525 mg/kg
4,7,10-Trioxatridecane-1,13-Diamine	Ingestion	Rat	LD50 2,850 mg/kg
Calcium salt	Ingestion	Rat	LD50 >300, <2000 mg/kg
Calcium salt	Dermal	similar compounds	LD50 > 2,000 mg/kg
2,4,6-tris((Dimethylamino)Methyl)Phenol	Dermal	Rat	LD50 1,280 mg/kg
2,4,6-tris((Dimethylamino)Methyl)Phenol	Ingestion	Rat	LD50 1,000 mg/kg
Silane, trimethoxyoctyl-, hydrolysis products with silica	Dermal	Rabbit	LD50 > 5,000 mg/kg
Silane, trimethoxyoctyl-, hydrolysis products with silica	Inhalation-Dust/Mist	Rat	LC50 > 0.691 mg/l

	(4 hours)		
Silane, trimethoxyoctyl-, hydrolysis products with silica	Ingestion	Rat	LD50 > 5,110 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
4,7,10-Trioxatridecane-1,13-Diamine	Rabbit	Corrosive
Calcium salt	similar compounds	No significant irritation
2,4,6-tris((Dimethylamino)Methyl)Phenol	Rabbit	Corrosive
Silane, trimethoxyoctyl-, hydrolysis products with silica	Rabbit	No significant irritation

Serious Eye Damage/Irritation

Name	Species	Value
4,7,10-Trioxatridecane-1,13-Diamine	Rabbit	Corrosive
Calcium salt	Rabbit	Corrosive
2,4,6-tris((Dimethylamino)Methyl)Phenol	Rabbit	Corrosive
Silane, trimethoxyoctyl-, hydrolysis products with silica	Rabbit	No significant irritation

Sensitisation:

Skin Sensitisation

Name	Species	Value
4,7,10-Trioxatridecane-1,13-Diamine	Professional judgement	Sensitising
Calcium salt	similar compounds	Not classified
2,4,6-tris((Dimethylamino)Methyl)Phenol	Guinea pig	Not classified
Silane, trimethoxyoctyl-, hydrolysis products with silica	Human and animal	Not classified

Respiratory Sensitisation

For the component/components, either no data are currently available or the data are not sufficient for classification.

Germ Cell Mutagenicity

Name	Route	Value
4,7,10-Trioxatridecane-1,13-Diamine	In Vitro	Not mutagenic
Calcium salt	In Vitro	Not mutagenic
2,4,6-tris((Dimethylamino)Methyl)Phenol	In Vitro	Not mutagenic
Silane, trimethoxyoctyl-, hydrolysis products with silica	In Vitro	Not mutagenic

Carcinogenicity

Name	Route	Species	Value
Silane, trimethoxyoctyl-, hydrolysis products with silica	Not specified.	Mouse	Some positive data exist, but the data are not sufficient for classification

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test result	Exposure
------	-------	-------	---------	-------------	----------

					Duration
4,7,10-Trioxatridecane-1,13-Diamine	Ingestion	Not classified for female reproduction	Rat	NOAEL 600 mg/kg/day	premating into lactation
4,7,10-Trioxatridecane-1,13-Diamine	Ingestion	Not classified for male reproduction	Rat	NOAEL 600 mg/kg/day	59 days
4,7,10-Trioxatridecane-1,13-Diamine	Ingestion	Not classified for development	Rat	NOAEL 600 mg/kg/day	premating into lactation
Calcium salt	Ingestion	Not classified for female reproduction	similar compounds	NOAEL 1,500 mg/kg/day	premating into lactation
Calcium salt	Ingestion	Not classified for male reproduction	similar compounds	NOAEL 1,500 mg/kg/day	28 days
Calcium salt	Ingestion	Not classified for development	similar compounds	NOAEL 1,500 mg/kg/day	premating into lactation
2,4,6-tris((Dimethylamino)Methyl)Phenol	Ingestion	Not classified for male reproduction	Rat	NOAEL 150 mg/kg/day	2 generation
2,4,6-tris((Dimethylamino)Methyl)Phenol	Ingestion	Not classified for female reproduction	Rat	NOAEL 50 mg/kg/day	2 generation
2,4,6-tris((Dimethylamino)Methyl)Phenol	Ingestion	Not classified for development	Rabbit	NOAEL 15 mg/kg/day	during gestation
Silane, trimethoxyoctyl-, hydrolysis products with silica	Ingestion	Not classified for female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
Silane, trimethoxyoctyl-, hydrolysis products with silica	Ingestion	Not classified for male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
Silane, trimethoxyoctyl-, hydrolysis products with silica	Ingestion	Not classified for development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
4,7,10-Trioxatridecane-1,13-Diamine	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	
Calcium salt	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	
Calcium salt	Ingestion	methemoglobinemia	Causes damage to organs	Human	NOAEL Not available	environmental exposure
2,4,6-tris((Dimethylamino)Methyl)Phenol	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
4,7,10-Trioxatridecane-1,13-Diamine	Ingestion	gastrointestinal tract heart endocrine system bone, teeth, nails, and/or hair hematopoietic system liver immune system muscles nervous system eyes kidney and/or bladder respiratory system vascular system	Not classified	Rat	NOAEL 600 mg/kg/day	59 days
Calcium salt	Ingestion	heart skin endocrine system bone, teeth, nails,	Not classified	similar compounds	NOAEL 1,500 mg/kg/day	28 days

		and/or hair hematopoietic system liver immune system nervous system eyes kidney and/or bladder respiratory system vascular system				
2,4,6-tris((Dimethylamino)Methyl)Phenol	Dermal	skin	Not classified	Rat	NOAEL 25 mg/kg/day	4 weeks
2,4,6-tris((Dimethylamino)Methyl)Phenol	Dermal	liver nervous system auditory system hematopoietic system eyes	Not classified	Rat	NOAEL 125 mg/kg/day	4 weeks
2,4,6-tris((Dimethylamino)Methyl)Phenol	Ingestion	heart endocrine system hematopoietic system liver muscles nervous system kidney and/or bladder respiratory system vascular system auditory system skin gastrointestinal tract bone, teeth, nails, and/or hair immune system eyes	Not classified	Rat	NOAEL 150 mg/kg/day	90 days
Silane, trimethoxyoctyl-, hydrolysis products with silica	Inhalation	respiratory system silicosis	Not classified	Human	NOAEL Not available	occupational exposure

Aspiration Hazard

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. Additional information leading to material classification in Section 2 is available upon request. In addition, environmental fate and effects data on ingredients may not be reflected in this section because an ingredient is present below the threshold for labelling, an ingredient is not expected to be available for exposure, or the data is considered not relevant to the material as a whole.

12.1. Toxicity

No product test data available.

Material	CAS Number	Organism	Type	Exposure	Test endpoint	Test result
Modified Epoxy Resin	Trade Secret	N/A	Data not available or insufficient for classification	N/A	N/A	N/A % weight
4,7,10-Trioxatridecane	4246-51-9	Bacteria	Experimental	17 hours	EC50	4,000 mg/l

-1,13-Diamine						
4,7,10-Trioxatridecane-1,13-Diamine	4246-51-9	Golden Orfe	Experimental	96 hours	LC50	>1,000 mg/l
4,7,10-Trioxatridecane-1,13-Diamine	4246-51-9	Green algae	Experimental	72 hours	EC50	>500 mg/l
4,7,10-Trioxatridecane-1,13-Diamine	4246-51-9	Water flea	Experimental	48 hours	EC50	218.16 mg/l
4,7,10-Trioxatridecane-1,13-Diamine	4246-51-9	Green algae	Experimental	72 hours	EC10	5.4 mg/l
Calcium salt	13477-34-4	Guppy	Estimated	96 hours	LC50	1,378 mg/l
Calcium salt	13477-34-4	Fathead minnow	Estimated	30 days	NOEC	58 mg/l
2,4,6-tris((Dimethylamino)Methyl)Phenol	90-72-2	N/A	Experimental	96 hours	LC50	718 mg/l
2,4,6-tris((Dimethylamino)Methyl)Phenol	90-72-2	Common Carp	Experimental	96 hours	LC50	>100 mg/l
2,4,6-tris((Dimethylamino)Methyl)Phenol	90-72-2	Green algae	Experimental	72 hours	EC50	46.7 mg/l
2,4,6-tris((Dimethylamino)Methyl)Phenol	90-72-2	Water flea	Experimental	48 hours	EC50	>100 mg/l
2,4,6-tris((Dimethylamino)Methyl)Phenol	90-72-2	Green algae	Experimental	72 hours	NOEC	6.44 mg/l
Silane, trimethoxyoctyl-, hydrolysis products with silica	67762-90-7	N/A	Data not available or insufficient for classification	N/A	N/A	N/A

12.2. Persistence and degradability

Material	CAS Number	Test type	Duration	Study Type	Test result	Protocol
4,7,10-Trioxatridecane-1,13-Diamine	4246-51-9	Experimental Biodegradation	25 days	CO2 evolution	-8 %CO2 evolution/THC O2 evolution	OECD 301B - Modified Sturm or CO2
4,7,10-Trioxatridecane-1,13-Diamine	4246-51-9	Estimated Photolysis		Photolytic half-life (in air)	2.96 hours (t 1/2)	
Calcium salt	13477-34-4	Data not available - insufficient	N/A	N/A	N/A	N/A
2,4,6-	90-72-2	Experimental	28 days	BOD	4 %BOD/ThO	OECD 301D - Closed

tris((Dimethylamino)Methyl)Phenol		Biodegradation			D	bottle test
Silane, trimethoxyoctyl-, hydrolysis products with silica	67762-90-7	Data not available - insufficient	N/A	N/A	N/A	N/A

12.3 : Bioaccumulative potential

Material	CAS Number	Test type	Duration	Study Type	Test result	Protocol
4,7,10-Trioxatridecane-1,13-Diamine	4246-51-9	Experimental Bioconcentration		Log Kow	-1.25	
Calcium salt	13477-34-4	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
2,4,6-tris((Dimethylamino)Methyl)Phenol	90-72-2	Experimental Bioconcentration		Log Kow	-0.66	830.7550 Part.Coef Shake Flask
Silane, trimethoxyoctyl-, hydrolysis products with silica	67762-90-7	Data not available or insufficient for classification	N/A	N/A	N/A	N/A

12.4. Mobility in soil

Please contact manufacturer for more details

12.5 Other adverse effects

No information available.

SECTION 13: Disposal considerations

13.1. Disposal methods

In accordance with the Hazardous Substances (Disposal) Notice 2017 and the relevant criteria of the HSNO Act 1996.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

Packaging (that may or may not contain any residual substance) may be lawfully disposed of by householders or other consumers through public or commercial waste collection services.

SECTION 14: Transport Information

New Zealand Land Transport Rule: Dangerous Goods - Road/Rail Transport

UN No.: UN2735

Proper Shipping Name: AMINES, LIQUID, CORROSIVE, N.O.S. , (Bis(3-Aminopropyl) Ether of Diethylene Glycol)

Class/Division: 8

Sub Risk: Not applicable.

Packing Group: II

Special Instructions:Limited quantity may apply

Hazchem Code: 2X

IERG: 36

International Air Transport Association (IATA) - Air Transport

UN No.: UN2735

Proper Shipping Name: AMINES, LIQUID, CORROSIVE, N.O.S. , (Bis(3-Aminopropyl) Ether of Diethylene Glycol)

Class/Division: 8

Sub Risk: Not applicable.

Packing Group: II

International Maritime Dangerous Goods Code (IMDG) - Marine Transport

UN No.: UN2735

Proper Shipping Name: AMINES, LIQUID, CORROSIVE, N.O.S. , (Bis(3-Aminopropyl) Ether of Diethylene Glycol)

Class/Division: 8

Sub Risk: Not applicable.

Packing Group: II

Marine Pollutant: Not applicable.

Special Instructions:Limited quantity may apply

SECTION 15: Regulatory information

HSNO Approval number HSR002658

Group standard name Surface Coatings and Colourants (Corrosive) Group Standard 2020

HSNO Hazard classification Refer to Section 2: Hazard identification

NZ Inventory of Chemicals (NZIoC) Status

All applicable chemical ingredients in this material are in compliance with NZIoC listing requirements.

Controls in accordance with The Health and Safety at Work Act 2015, Health and Safety at Work (Hazardous Substances) Regulations 2017 and the HSNO Act 1996, Hazardous Substances (Hazardous Property Controls) Notice 2017

Certified handler	Not required
Location Compliance Certificate	Not required
Hazardous atmosphere zone	Not required
Fire extinguishers	Not required
Emergency response plan	100 L or 100 kg (for Hazardous to the aquatic environment Category 1 substances); or 1 000 L or 1 000 kg (for Acute toxicity Category 4, Skin sensitisation Category 1, Respiratory sensitisation Category 1, Skin corrosion Category 1B, Hazardous to the aquatic environment Category 2 or Hazardous to the aquatic environment Category 3 substances); or 10 000 L or 10 000 kg (for all other substances)
Secondary containment	100 L or 100 kg (for Hazardous to the aquatic environment Category 1 substances); or 1 000 L or 1 000 kg (for Acute toxicity Category 4, Skin sensitisation Category 1, Respiratory sensitisation Category 1, Skin corrosion Category 1B, Hazardous to the aquatic environment Category 2 or Hazardous to the aquatic environment Category 3 substances); or 10 000 L or 10 000 kg (for all other substances)
Tracking	Not required
Warning signage	100 L or 100 kg (for Hazardous to the aquatic environment Category 1 substances); or 250 L or 250 kg (for Skin corrosion Category 1B substances);

or 1 000 L or 1 000 kg (for all other substances)

SECTION 16: Other information

Revision information:

Initial issue.

Document group:	44-6855-9	Version number:	1.00
Issue Date:	15/05/2025	Supersedes date:	Initial issue.

Key to abbreviations and acronyms

GHS refers to the Globally Harmonised System of Classification and Labelling of Chemicals, 7th revised edition of 2017

HSNO means Hazardous Substances and New Organisms Act 1996

The information in this Safety Data Sheet (SDS) is believed to be correct as of the date of issue. TO THE EXTENT PERMITTED BY LAW, 3M MAKES NO WARRANTY, EXPRESSED OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY, OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OR COURSE OF PERFORMANCE OR USAGE OF TRADE. User is responsible for determining whether the 3M product is fit for a particular purpose and suitable for user's method of use or application. Given the variety of factors that can affect the use and application of a 3M product, some of which are uniquely within the user's knowledge and control, it is essential that the user evaluates the 3M product to determine whether it is fit for a particular purpose and suitable for user's method of use or application. 3M provides information in electronic form as a service to customers. Due to the remote possibility of electronic transfer may have resulted in errors, omissions or alterations in this information; 3M makes no representations as to its completeness or accuracy. In addition, information obtained from a database may not be as current as the information in the SDS available directly from 3M.

3M New Zealand SDS are available at 3M New Zealand Website: <http://solutions.3mnz.co.nz>