



Safety Data Sheet

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Document group:	19-0042-2	Version number:	22.01
Revision date:	08/11/2022	Supersedes date:	18/02/2022
Transportation version number:			

This Safety Data Sheet has been prepared in accordance with the REACH Regulation (EC) 1907/2006 and its modifications.

IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

1.1. Product identifier

3M Scotch-Weld Urethane Adhesive DP-609

Product Identification Numbers

FS-9100-5423-8 FS-9100-5424-6 UU-0101-3335-1

7000080396 7000080397 7100200502

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses

Adhesive

1.3. Details of the supplier of the safety data sheet

Address: 3M United Kingdom PLC, 3M Centre, Cain Road, Bracknell, Berkshire, RG12 8HT.
Telephone: +44 (0)1344 858 000
E Mail: tox.uk@mmm.com

Website: www.3M.com/uk

1.4. Emergency telephone number

+44 (0)1344 858 000

This product is a kit or a multipart product which consists of multiple, independently packaged components. A Safety Data Sheet for each of these components is included. Please do not separate the component Safety Data Sheets from this cover page. The document numbers of the MSDSs for components of this product are:

19-0037-2, 19-0017-4

TRANSPORTATION INFORMATION

Refer to section 14 of the kit components for transport information.

KIT LABEL

2.1. Classification of the substance or mixture

CLP REGULATION (EC) No 1272/2008

CLASSIFICATION:

Acute Toxicity, Category 4 - Acute Tox. 4; H332

Skin Corrosion/Irritation, Category 2 - Skin Irrit. 2; H315

Serious Eye Damage/Eye Irritation, Category 2 - Eye Irrit. 2; H319

Respiratory Sensitization, Category 1 - Resp. Sens. 1; H334

Skin Sensitization, Category 1 - Skin Sens. 1; H317

Carcinogenicity, Category 2 - Carc. 2; H351

Specific Target Organ Toxicity-Repeated Exposure, Category 2 - STOT RE 2; H373

Specific Target Organ Toxicity-Single Exposure, Category 3 - STOT SE 3; H335

For full text of H phrases, see Section 16.

2.2. Label elements

CLP REGULATION (EC) No 1272/2008

SIGNAL WORD

DANGER.

Symbols

GHS07 (Exclamation mark) | GHS08 (Health Hazard) |

Pictograms



Contains:

4,4'-methylenediphenyl diisocyanate; 2-Ethylhexyl 4,4-dibutyl-10-ethyl-7-oxo-8-oxa-3,5-dithia-4-stannatetradecanoate; Formaldehyde, oligomeric reaction products with aniline and phosgene; 2-(3,4-Epoxy cyclohexyl)ethyltrimethoxysilane; o-(p-isocyanatobenzyl)phenyl isocyanate; Polymethylene polyphenylene isocyanate

HAZARD STATEMENTS:

H332	Harmful if inhaled.
H315	Causes skin irritation.
H319	Causes serious eye irritation.
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H317	May cause an allergic skin reaction.
H351	Suspected of causing cancer.
H335	May cause respiratory irritation.
H373	May cause damage to organs through prolonged or repeated exposure: respiratory system

PRECAUTIONARY STATEMENTS

Prevention:

P260A Do not breathe vapours.

P280K Wear protective gloves and respiratory protection.

Response:

P304 + P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P333 + P313	If skin irritation or rash occurs: Get medical advice/attention.
P342 + P311	If experiencing respiratory symptoms: Call a POISON CENTRE or doctor/physician.

For containers not exceeding 125 ml the following Hazard and Precautionary statements may be used:

<=125 ml Hazard statements

H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H317	May cause an allergic skin reaction.
H351	Suspected of causing cancer.

<=125 ml Precautionary statements

Prevention:

P260A	Do not breathe vapours.
P280K	Wear protective gloves and respiratory protection.

Response:

P304 + P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P333 + P313	If skin irritation or rash occurs: Get medical advice/attention.
P342 + P311	If experiencing respiratory symptoms: Call a POISON CENTRE or doctor/physician.

Refer to Safety Data Sheet for component % unknown values (www.3M.com/msds).

Information required per Regulation (EU) 2020/1149 as regards diisocyanates:

As from 24 August 2023 adequate training is required before industrial or professional use. Further information can be found at feica.eu/Puinfo

Revision information:

Kit: Component document group number(s) information was modified.
Label: CLP Ingredients - kit components information was modified.



Safety Data Sheet

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Document group: 19-0017-4
Revision date: 25/07/2022

Version number: 11.02
Supersedes date: 08/05/2018

This Safety Data Sheet has been prepared in accordance with the REACH Regulation (EC) 1907/2006 and its modifications.

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

3M™ Urethane Adhesive DP-609 (Part B)

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses

Structural adhesive.

1.3. Details of the supplier of the safety data sheet

Address: 3M United Kingdom PLC, 3M Centre, Cain Road, Bracknell, Berkshire, RG12 8HT.
Telephone: +44 (0)1344 858 000
E Mail: tox.uk@mmm.com
Website: www.3M.com/uk

1.4. Emergency telephone number

+44 (0)1344 858 000

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture

CLP REGULATION (EC) No 1272/2008

CLASSIFICATION:

This material is not classified as hazardous according to Regulation (EC) No. 1272/2008, as amended, on classification, labelling, and packaging of substances and mixtures.

2.2. Label elements

CLP REGULATION (EC) No 1272/2008

Not applicable

SUPPLEMENTAL INFORMATION:

Supplemental Hazard Statements:

EUH210 Safety data sheet available on request.

EUH208 Contains 2-Ethylhexyl 4,4-dibutyl-10-ethyl-7-oxo-8-oxa-3,5-dithia-4-stannatetradecanoate. May produce an allergic reaction.

2.3. Other hazards

None known.

This material does not contain any substances that are assessed to be a PBT or vPvB

SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Ingredient	Identifier(s)	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
Polyester Resin (N.J.T.S. Reg. No. 04499600-7131)	Trade Secret	40 - 70	Substance not classified as hazardous
Propane-1,2-diol, propoxylated	(CAS-No.) 25322-69-4	20 - 30	Substance not classified as hazardous
Talc	(CAS-No.) 14807-96-6 (EC-No.) 238-877-9	15 - 25	Substance with a national occupational exposure limit
Propylidynetrimethanol, propoxylated	(CAS-No.) 25723-16-4 (EC-No.) 500-041-9	1 - 10	Substance not classified as hazardous
Zeolites	(CAS-No.) 1318-02-1 (EC-No.) 215-283-8	1 - 5	Substance with a national occupational exposure limit
2-ethylhexanoic acid	(CAS-No.) 149-57-5 (EC-No.) 205-743-6	<= 0.2	Repr. 2, H361d
2-Ethylhexyl 4,4-dibutyl-10-ethyl-7-oxo-8-oxa-3,5-dithia-4-stannatetradecanoate	(CAS-No.) 10584-98-2 (EC-No.) 234-186-1	<= 0.2	Acute Tox. 4, H302 Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317 Muta. 2, H341 Repr. 1B, H360FD STOT RE 1, H372 Aquatic Acute 1, H400,M=10

Please see section 16 for the full text of any H statements referred to in this section

For information on ingredient occupational exposure limits or PBT or vPvB status, see sections 8 and 12 of this SDS

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation

Remove person to fresh air. If you feel unwell, get medical attention.

Skin contact

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye contact

No need for first aid is anticipated.

If swallowed

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

No critical symptoms or effects. See Section 11.1, information on toxicological effects.

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures**5.1. Extinguishing media**

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture

None inherent in this product.

Hazardous Decomposition or By-Products**Substance**

Carbon monoxide

Carbon dioxide.

Oxides of nitrogen.

Toxic vapour, gas, particulate.

Condition

During combustion.

During combustion.

During combustion.

During combustion.

5.3. Advice for fire-fighters

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures**6.1. Personal precautions, protective equipment and emergency procedures**

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapours, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dykes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up

Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorised person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and Safety Data Sheet. Seal the container. Dispose of collected material as soon as possible.

6.4. Reference to other sections

Refer to Section 8 and Section 13 for more information

SECTION 7: Handling and storage

7.1. Precautions for safe handling

For industrial/occupational use only. Not for consumer sale or use. Do not handle until all safety precautions have been read and understood. Do not breathe dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidising agents (eg. chlorine, chromic acid etc.) Use personal protective equipment (eg. gloves, respirators...) as required.

7.2. Conditions for safe storage including any incompatibilities

Store away from oxidising agents.

7.3. Specific end use(s)

See information in Section 7.1 and 7.2 for handling and storage recommendations. See Section 8 for exposure controls and personal protection recommendations.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	CAS Nbr	Agency	Limit type	Additional comments
Tin, organic compounds, except cyhexatin	10584-98-2	UK HSC	TWA(as Sn):0.1 mg/m ³ ;STEL(as Sn):0.2 mg/m ³	SKIN
Aluminium oxides	1318-02-1	UK HSC	TWA(as respirable dust):4 mg/m ³ ;TWA(as inhalable dust):10 mg/m ³	
Talc	14807-96-6	UK HSC	TWA(as respirable dust):1 mg/m ³	

UK HSC : UK Health and Safety Commission

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

Biological limit values

No biological limit values exist for any of the components listed in Section 3 of this safety data sheet.

Recommended monitoring procedures:Information on recommended monitoring procedures can be obtained from UK HSC

8.2. Exposure controls

8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

None required.

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing.

Gloves made from the following material(s) are recommended:

Material	Thickness (mm)	Breakthrough Time
Butyl rubber.	No data available	No data available
Neoprene.	No data available	No data available
Nitrile rubber.	No data available	No data available

Applicable Norms/Standards

Use gloves tested to EN 374

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

Applicable Norms/Standards

Use a respirator conforming to EN 140 or EN 136: filter types A & P

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Liquid.
Colour	Off-White
Odor	Polyester
Odour threshold	No data available.
Melting point/freezing point	No data available.
Boiling point/boiling range	>=121.1 °C
Flammability (solid, gas)	Not applicable.
Flammable Limits(LEL)	No data available.
Flammable Limits(UEL)	No data available.
Flash point	>=93.3 °C [Test Method:Closed Cup]
Autoignition temperature	No data available.
Decomposition temperature	No data available.
pH	substance/mixture is non-soluble (in water)
Kinematic Viscosity	19,084 mm ² /sec
Water solubility	Negligible
Solubility- non-water	No data available.
Partition coefficient: n-octanol/water	No data available.
Vapour pressure	<=186,158.4 Pa [@ 55 °C]
Density	1.31 g/ml
Relative density	1.31 [Ref Std:WATER=1]
Relative Vapor Density	Not applicable.

9.2. Other information

9.2.2 Other safety characteristics

EU Volatile Organic Compounds

No data available.

Evaporation rate

Not applicable.

Molecular weight

No data available.

SECTION 10: Stability and reactivity

10.1 Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section

10.2 Chemical stability

Stable.

10.3 Possibility of hazardous reactions

Hazardous polymerisation will not occur.

10.4 Conditions to avoid

Heat is generated during cure. Do not cure a mass larger than 50 grams in a confined space to prevent a premature exothermic reaction with production of intense heat and smoke.

10.5 Incompatible materials

Strong oxidising agents.

10.6 Hazardous decomposition products

Substance

Condition

None known.

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 11 are based on UN GHS calculation rules and classifications derived from internal hazard assessments.

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation

May cause additional health effects (see below).

Skin contact

Contact with the skin during product use is not expected to result in significant irritation. Allergic skin reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye contact

Contact with the eyes during product use is not expected to result in significant irritation.

Ingestion

Gastrointestinal irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhoea. May cause additional health effects (see below).

Additional Health Effects:**Prolonged or repeated exposure may cause target organ effects:**

Pneumoconiosis: Sign/symptoms may include persistent cough, breathlessness, chest pain, increased amounts of sputum, and changes in lung function tests.

Reproductive/Developmental Toxicity:

Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >5,000 mg/kg
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
Polyester Resin (N.J.T.S. Reg. No. 04499600-7131)	Ingestion	Rat	LD50 > 15,000 mg/kg
Propane-1,2-diol, propoxylated	Dermal	Rabbit	LD50 > 10,000 mg/kg
Propane-1,2-diol, propoxylated	Ingestion	Rat	LD50 > 2,000 mg/kg
Talc	Dermal		LD50 estimated to be > 5,000 mg/kg
Talc	Ingestion		LD50 estimated to be > 5,000 mg/kg
Propylidynetrimethanol, propoxylated	Dermal	Rat	LD50 > 2,000 mg/kg
Propylidynetrimethanol, propoxylated	Ingestion	Rat	LD50 > 2,500 mg/kg
Zeolites	Dermal	Rabbit	LD50 > 2,000 mg/kg
Zeolites	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 4.57 mg/l
Zeolites	Ingestion	Rat	LD50 > 5,000 mg/kg
2-ethylhexanoic acid	Dermal	Rat	LD50 > 2,000 mg/kg
2-ethylhexanoic acid	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 3.54 mg/l
2-ethylhexanoic acid	Ingestion	Rat	LD50 2,043 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Propane-1,2-diol, propoxylated	Rabbit	No significant irritation
Talc	Rabbit	No significant irritation
Propylidynetrimethanol, propoxylated	Rabbit	No significant irritation
Zeolites	Rabbit	No significant irritation
2-ethylhexanoic acid	Rabbit	Mild irritant

Serious Eye Damage/Irritation

Name	Species	Value
Propane-1,2-diol, propoxylated	Rabbit	No significant irritation
Talc	Rabbit	No significant irritation
Propylidynetrimethanol, propoxylated	Rabbit	Mild irritant
Zeolites	Rabbit	Mild irritant
2-ethylhexanoic acid	Rabbit	Mild irritant

Skin Sensitisation

Name	Species	Value
2-ethylhexanoic acid	Guinea pig	Not classified

Respiratory Sensitisation

Name	Species	Value
Talc	Human	Not classified

Germ Cell Mutagenicity

Name	Route	Value
Talc	In Vitro	Not mutagenic
Talc	In vivo	Not mutagenic
2-ethylhexanoic acid	In Vitro	Not mutagenic
2-ethylhexanoic acid	In vivo	Not mutagenic

Carcinogenicity

Name	Route	Species	Value
Talc	Inhalation	Rat	Some positive data exist, but the data are not sufficient for classification

Reproductive Toxicity**Reproductive and/or Developmental Effects**

Name	Route	Value	Species	Test result	Exposure Duration
Talc	Ingestion	Not classified for development	Rat	NOAEL 1,600 mg/kg	during organogenesis
2-ethylhexanoic acid	Ingestion	Not classified for female reproduction	Rat	NOAEL 800 mg/kg/day	2 generation
2-ethylhexanoic acid	Ingestion	Not classified for male reproduction	Rat	NOAEL 800 mg/kg/day	2 generation
2-ethylhexanoic acid	Ingestion	Toxic to development	Rat	NOAEL 100 mg/kg/day	during gestation

Target Organ(s)**Specific Target Organ Toxicity - single exposure**

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
2-ethylhexanoic acid	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Talc	Inhalation	pneumoconiosis	Repeated and prolonged exposure to large amounts of talc dust can cause lung injury	Human	NOAEL Not available	occupational exposure
Talc	Inhalation	pulmonary fibrosis respiratory system	Not classified	Rat	NOAEL 18 mg/m ³	113 weeks
2-ethylhexanoic acid	Ingestion	hematopoietic system liver kidney and/or bladder heart endocrine system	Not classified	Rat	NOAEL 917 mg/kg/day	13 weeks

		gastrointestinal tract bone, teeth, nails, and/or hair immune system muscles nervous system eyes respiratory system vascular system				
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Aspiration Hazard

For the component/components, either no data is currently available or the data is not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

11.2. Information on other hazards

This material does not contain any substances that are assessed to be an endocrine disruptor for human health.

SECTION 12: Ecological information

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 12 are based on UN GHS calculation rules and classifications derived from 3M assessments.

12.1. Toxicity

No product test data available.

Material	CAS #	Organism	Type	Exposure	Test endpoint	Test result
Polyester Resin (N.J.T.S. Reg. No. 04499600-7131)	Trade Secret		Data not available or insufficient for classification			N/A
Propane-1,2-diol, propoxylated	25322-69-4	Activated sludge	Experimental	3 hours	EC50	>1,000 mg/l
Propane-1,2-diol, propoxylated	25322-69-4	Green algae	Experimental	72 hours	EC50	>100 mg/l
Propane-1,2-diol, propoxylated	25322-69-4	Water flea	Experimental	48 hours	EC50	105.8 mg/l
Propane-1,2-diol, propoxylated	25322-69-4	Zebra Fish	Experimental	96 hours	LC50	>100 mg/l
Propane-1,2-diol, propoxylated	25322-69-4	Green algae	Experimental	72 hours	NOEC	>100 mg/l
Propane-1,2-diol, propoxylated	25322-69-4	Water flea	Experimental	21 days	NOEC	>=10 mg/l
Talc	14807-96-6		Data not available or insufficient for classification			N/A
Propylidynetrimethanol , propoxylated	25723-16-4	Activated sludge	Experimental	3 hours	EC10	>10,000 mg/l
Propylidynetrimethanol , propoxylated	25723-16-4	Green algae	Experimental	72 hours	EC50	>100 mg/l
Propylidynetrimethanol , propoxylated	25723-16-4	Water flea	Experimental	48 hours	EC50	>100 mg/l
Propylidynetrimethanol , propoxylated	25723-16-4	Zebra Fish	Experimental	96 hours	LC50	>100 mg/l
Propylidynetrimethanol , propoxylated	25723-16-4	Green algae	Experimental	72 hours	NOEC	100 mg/l
Propylidynetrimethanol , propoxylated	25723-16-4	Water flea	Experimental	21 days	NOEC	8.5 mg/l

Zeolites	1318-02-1		Analogous Compound	22 days	EC50	364.9 mg/l
Zeolites	1318-02-1	African clawed frog	Analogous Compound	96 hours	LC50	1,800 mg/l
Zeolites	1318-02-1	Fathead minnow	Analogous Compound	96 hours	LC50	>680 mg/l
Zeolites	1318-02-1	Green algae	Analogous Compound	72 hours	EC50	130 mg/l
Zeolites	1318-02-1	Water flea	Analogous Compound	48 hours	EC50	>100 mg/l
Zeolites	1318-02-1	Fathead minnow	Analogous Compound	30 days	NOEC	86.7 mg/l
Zeolites	1318-02-1	Green algae	Analogous Compound	72 hours	NOEC	18 mg/l
Zeolites	1318-02-1	Water flea	Analogous Compound	21 days	NOEC	32 mg/l
Zeolites	1318-02-1	Bacteria	Experimental	16 hours	EC50	950 mg/l
Zeolites	1318-02-1	Radish	Experimental	23 days	EC50	4,000 mg/kg (Dry Weight)
2-ethylhexanoic acid	149-57-5	Activated sludge	Experimental	30 minutes	EC20	650 mg/l
2-ethylhexanoic acid	149-57-5	Bacteria	Experimental	17 hours	EC50	112.1 mg/l
2-ethylhexanoic acid	149-57-5	Green algae	Experimental	72 hours	ErC50	44.4 mg/l
2-ethylhexanoic acid	149-57-5	Medaka	Experimental	96 hours	LC50	>100 mg/l
2-ethylhexanoic acid	149-57-5	Water flea	Experimental	48 hours	EC50	85.4 mg/l
2-ethylhexanoic acid	149-57-5	Green algae	Experimental	96 hours	ErC10	27.9 mg/l
2-ethylhexanoic acid	149-57-5	Water flea	Experimental	21 days	NOEC	25 mg/l
2-Ethylhexyl 4,4-dibutyl-10-ethyl-7-oxo-8-oxa-3,5-dithia-4-stannatetradecanoate	10584-98-2	Activated sludge	Experimental	3 hours	EC50	>100 mg/l
2-Ethylhexyl 4,4-dibutyl-10-ethyl-7-oxo-8-oxa-3,5-dithia-4-stannatetradecanoate	10584-98-2	Green algae	Experimental	72 hours	EC50	0.56 mg/l
2-Ethylhexyl 4,4-dibutyl-10-ethyl-7-oxo-8-oxa-3,5-dithia-4-stannatetradecanoate	10584-98-2	Water flea	Experimental	48 hours	EC50	0.035 mg/l
2-Ethylhexyl 4,4-dibutyl-10-ethyl-7-oxo-8-oxa-3,5-dithia-4-stannatetradecanoate	10584-98-2	Green algae	Experimental	72 hours	NOEC	0.19 mg/l
2-Ethylhexyl 4,4-dibutyl-10-ethyl-7-oxo-8-oxa-3,5-dithia-4-stannatetradecanoate	10584-98-2	Water flea	Experimental	21 days	NOEC	0.098 mg/l

12.2. Persistence and degradability

Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol
Polyester Resin (N.J.T.S. Reg. No. 04499600-7131)	Trade Secret	Data not availbl-insufficient	N/A	N/A	N/A	N/A
Propane-1,2-diol, propoxylated	25322-69-4	Experimental Biodegradation	28 days	BOD	89 % weight	OECD 301F - Manometric respirometry
Talc	14807-96-6	Data not availbl-insufficient	N/A	N/A	N/A	N/A
Propylidynetrimethanol, propoxylated	25723-16-4	Experimental Biodegradation	28 days	BOD	84 %BOD/ThO D	

Zeolites	1318-02-1	Analogous Compound Hydrolysis		Hydrolytic half-life	60 days (t 1/2)	
2-ethylhexanoic acid	149-57-5	Experimental Biodegradation	28 days	Dissolv. Organic Carbon Deplet	99 %removal of DOC	OECD 301E - Modif. OECD Screen
2-Ethylhexyl 4,4-dibutyl-10-ethyl-7-oxo-8-oxa-3,5-dithia-4-stannatetradecanoate	10584-98-2	Experimental Biodegradation	28 days	BOD	22-48 % weight	
2-Ethylhexyl 4,4-dibutyl-10-ethyl-7-oxo-8-oxa-3,5-dithia-4-stannatetradecanoate	10584-98-2	Experimental Hydrolysis		Hydrolytic half-life	10-12 hours (t 1/2)	

12.3 : Bioaccumulative potential

Material	Cas No.	Test type	Duration	Study Type	Test result	Protocol
Polyester Resin (N.J.T.S. Reg. No. 04499600-7131)	Trade Secret	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Propane-1,2-diol, propoxylated	25322-69-4	Experimental Bioconcentration		Log Kow	<0.9	
Talc	14807-96-6	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Propylidynetrimethanol, propoxylated	25723-16-4	Experimental Bioconcentration		Log Kow	1.8	
Zeolites	1318-02-1	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
2-ethylhexanoic acid	149-57-5	Experimental Bioconcentration		Log Kow	2.7	similar to OECD 107
2-Ethylhexyl 4,4-dibutyl-10-ethyl-7-oxo-8-oxa-3,5-dithia-4-stannatetradecanoate	10584-98-2	Data not available or insufficient for classification	N/A	N/A	N/A	N/A

12.4. Mobility in soil

Material	Cas No.	Test type	Study Type	Test result	Protocol
Propylidynetrimethanol, propoxylated	25723-16-4	Experimental Mobility in Soil	Koc	<18 l/kg	OECD 121 Estim. of Koc by HPLC
2-ethylhexanoic acid	149-57-5	Modeled Mobility in Soil	Koc	4 l/kg	ACD/Labs ChemSketch™
2-Ethylhexyl 4,4-dibutyl-10-ethyl-7-oxo-8-oxa-3,5-dithia-4-stannatetradecanoate	10584-98-2	Estimated Mobility in Soil	Koc	6,500,000 l/kg	Episuite™

12.5. Results of the PBT and vPvB assessment

This material does not contain any substances that are assessed to be a PBT or vPvB

12.6. Endocrine disrupting properties

This material does not contain any substances that are assessed to be an endocrine disruptor for environmental effects

12.7. Other adverse effects

No information available.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

The coding of a waste stream is based on the application of the product by the consumer. Since this is out of the control of 3M, no waste code(s) for products after use will be provided. Please refer to the European Waste Code (EWC - 2000/532/EC and amendments) to assign the correct waste code to your waste stream. Ensure national and/or regional regulations are complied with and always use a licensed waste contractor.

EU waste code (product as sold)

08 04 10 Waste adhesives and sealants other than those mentioned in 08 04 09
20 01 28 Paint, inks, adhesives and resins other than those mentioned in 20 01 27

SECTION 14: Transportation information

Not hazardous for transportation.

	Ground Transport (ADR)	Air Transport (IATA)	Marine Transport (IMDG)
14.1 UN number or ID number	No data available.	No data available.	No data available.
14.2 UN proper shipping name	No data available.	No data available.	No data available.
14.3 Transport hazard class(es)	No data available.	No data available.	No data available.
14.4 Packing group	No data available.	No data available.	No data available.
14.5 Environmental hazards	No data available.	No data available.	No data available.
14.6 Special precautions for user	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.
14.7 Marine Transport in bulk according to IMO instruments	No data available.	No data available.	No data available.
Control Temperature	No data available.	No data available.	No data available.
Emergency Temperature	No data available.	No data available.	No data available.

ADR Classification Code	No data available.	No data available.	No data available.
IMDG Segregation Code	No data available.	No data available.	No data available.

Please contact the address or phone number listed on the first page of the SDS for additional information on the transport/shipment of the material by rail (RID) or inland waterways (ADN).

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Carcinogenicity

Ingredient

Zeolites

CAS Nbr

1318-02-1

Classification

Gr. 3: Not classifiable

Regulation

International Agency
for Research on Cancer

Global inventory status

Contact 3M for more information. The components of this material are in compliance with the provisions of the Korea Chemical Control Act. Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Australia National Industrial Chemical Notification and Assessment Scheme (NICNAS). Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Philippines RA 6969 requirements. Certain restrictions may apply. Contact the selling division for additional information. The components of this product are in compliance with the new substance notification requirements of CEPA. This product complies with Measures on Environmental Management of New Chemical Substances. All ingredients are listed on or exempt from on China IECSC inventory. The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

DIRECTIVE 2012/18/EU

Seveso hazard categories, Annex 1, Part 1

None

Seveso named dangerous substances, Annex 1, Part 2

None

Regulation (EU) No 649/2012

Chemical	Identifier(s)	Annex I
2-Ethylhexyl 4,4-dibutyl-10-ethyl-7-oxo-8-oxa-3,5-dithia-4-stannatetradecanoate	10584-98-2	Part 1

15.2. Chemical Safety Assessment

A chemical safety assessment has not been carried out for this mixture. Chemical safety assessments for the contained substances may have been carried out by the registrants of the substances in accordance with Regulation (EC) No 1907/2006, as amended.

SECTION 16: Other information

List of relevant H statements

H302	Harmful if swallowed.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H341	Suspected of causing genetic defects.
H360FD	May damage fertility. May damage the unborn child.
H361d	Suspected of damaging the unborn child.
H372	Causes damage to organs through prolonged or repeated exposure.
H400	Very toxic to aquatic life.

Revision information:

EU Section 09: pH information information was added.
 Section 1: Product name information was modified.
 Section 02: CLP Classification Statements information was added.
 Label: CLP Classification information was deleted.
 Section 03: Composition table % Column heading information was added.
 Section 3: Composition/ Information of ingredients table information was modified.
 Section 03: Substance not applicable information was added.
 Section 4: First aid for eye contact information information was modified.
 Section 04: Information on toxicological effects information was modified.
 Section 5: Hazardous combustion products table information was modified.
 Section 7: Precautions safe handling information information was modified.
 Section 8: Occupational exposure limit table information was modified.
 Section 8: Personal Protection - Thermal hazards information information was deleted.
 Section 09: Color information was added.
 Section 9: Evaporation Rate information information was deleted.
 Section 9: Explosive properties information information was deleted.
 Section 09: Kinematic Viscosity information information was added.
 Section 9: Melting point information information was modified.
 Section 09: Odor information was added.
 Sections 3 and 9: Odour, colour, grade information information was deleted.
 Section 9: Oxidising properties information information was deleted.
 Section 9: pH information information was deleted.
 Section 9: Property description for optional properties information was modified.
 Section 9: Vapour density value information was added.
 Section 9: Vapour density value information was deleted.
 Section 9: Viscosity information information was deleted.
 Section 11: Acute Toxicity table information was modified.
 Section 11: Carcinogenicity Table information was modified.
 Section 11: Classification disclaimer information was modified.
 Section 11: Germ Cell Mutagenicity Table information was modified.
 Section 11: No endocrine disruptor information available warning information was added.
 Section 11: Reproductive and/or Developmental Effects text information was deleted.
 Section 11: Reproductive Hazards information information was deleted.
 Section 11: Reproductive Toxicity Table information was modified.
 Section 11: Reproductive/developmental effects information information was added.
 Section 11: Serious Eye Damage/Irritation Table information was modified.
 Section 11: Skin Corrosion/Irritation Table information was modified.
 Section 11: Skin Sensitization Table information was added.
 Section 11: Skin Sensitization text information was deleted.
 Section 11: Target Organs - Repeated Table information was added.
 Section 11: Target Organs - Repeated Table information was deleted.
 Section 11: Target Organs - Single Table information was modified.
 Section 12: 12.6. Endocrine Disrupting Properties information was added.

Section 12: 12.7. Other adverse effects information was modified.
Section 12: Component ecotoxicity information information was modified.
Section 12: Contact manufacturer for more detail. information was deleted.
Section 12: Mobility in soil information information was added.
Section 12: No endocrine disruptor information available warning information was added.
Section 12: Persistence and Degradability information information was modified.
Section 12: Biocumulative potential information information was modified.
Section 13: 13.1. Waste disposal note information was modified.
Section 14 Classification Code – Main Heading information was added.
Section 14 Classification Code – Regulation Data information was added.
Section 14 Control Temperature – Main Heading information was added.
Section 14 Control Temperature – Regulation Data information was added.
Section 14 Disclaimer Information information was added.
Section 14 Emergency Temperature – Main Heading information was added.
Section 14 Emergency Temperature – Regulation Data information was added.
Section 14 Hazard Class + Sub Risk – Main Heading information was added.
Section 14 Hazard Class + Sub Risk – Regulation Data information was added.
Section 14 Hazardous/Not Hazardous for Transportation information was added.
Section 14 Other Dangerous Goods – Main Heading information was added.
Section 14 Other Dangerous Goods – Regulation Data information was added.
Section 14 Packing Group – Main Heading information was added.
Section 14 Packing Group – Regulation Data information was added.
Section 14 Proper Shipping Name information was added.
Section 14 Regulations – Main Headings information was added.
Section 14 Segregation – Regulation Data information was added.
Section 14 Segregation Code – Main Heading information was added.
Section 14 Special Precautions – Main Heading information was added.
Section 14 Special Precautions – Regulation Data information was added.
Section 14 Transport in bulk – Regulation Data information was added.
Section 14 Marine transport in bulk according to IMO instruments – Main Heading information was added.
Section 14 UN Number Column data information was added.
Section 14 UN Number information was added.
Section 14: Transportation classification information was deleted.
Section 15: Chemical Safety Assessment information was added.
Section 15: Regulations - Inventories information was modified.
Two-column table displaying the unique list of H Codes and statements (std phrases) for all components of the given material.
information was modified.
Section 16: UK disclaimer information was deleted.
Section 2: No PBT/vPvB information available warning information was added.

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications. In addition, this SDS is being provided to convey health and safety information. If you are the importer of record of this product into the European Union, you are responsible for all regulatory requirements, including, but not limited to, product registrations/notifications, substance volume tracking, and potential substance registration.

3M United Kingdom MSDSs are available at www.3M.com/uk



Safety Data Sheet

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Revision date: 18/12/2024

Version number: 19.00
Supersedes date: 15/12/2021

This Safety Data Sheet has been prepared in accordance with the REACH Regulation (1907/2006), as amended for GB.

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

3M™ Urethane Adhesive DP-609 (Part A)

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses

Structural adhesive.

1.3. Details of the supplier of the safety data sheet

Address: 3M United Kingdom PLC, 3M Centre, Cain Road, Bracknell, Berkshire, RG12 8HT.
Telephone: +44 (0)1344 858 000
E Mail: tox.uk@mmm.com
Website: www.3M.com/uk

1.4. Emergency telephone number

+44 (0)1344 858 000

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture

The retained CLP Regulation (EU) No 1272/2008 as amended for Great Britain

The health and environmental classifications of this material have been derived using the calculation method, except in cases where test data are available or the physical form impacts classification. Classification(s) based on test data or physical form are noted below, if applicable.

CLASSIFICATION:

Acute Toxicity, Category 4 - Acute Tox. 4; H332
Skin Corrosion/Irritation, Category 2 - Skin Irrit. 2; H315
Serious Eye Damage/Eye Irritation, Category 2 - Eye Irrit. 2; H319
Respiratory Sensitization, Category 1 - Resp. Sens. 1; H334
Skin Sensitization, Category 1 - Skin Sens. 1; H317
Carcinogenicity, Category 2 - Carc. 2; H351

Specific Target Organ Toxicity-Repeated Exposure, Category 2 - STOT RE 2; H373

Specific Target Organ Toxicity-Single Exposure, Category 3 - STOT SE 3; H335

For full text of H phrases, see Section 16.

2.2. Label elements

The retained CLP Regulation (EU) No 1272/2008 as amended for Great Britain

SIGNAL WORD

DANGER.

Symbols

GHS07 (Exclamation mark) | GHS08 (Health Hazard) |

Pictograms



Ingredient	CAS Nbr	EC No.	% by Wt
Formaldehyde, oligomeric reaction products with aniline and phosgene	32055-14-4	500-079-6	10 - 30
Polymethylene polyphenylene isocyanate	9016-87-9		10 - 30
o-(p-isocyanatobenzyl)phenyl isocyanate	5873-54-1	227-534-9	1 - 10
4,4'-methylenediphenyl diisocyanate	101-68-8	202-966-0	1 - 10

HAZARD STATEMENTS:

H332	Harmful if inhaled.
H315	Causes skin irritation.
H319	Causes serious eye irritation.
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H317	May cause an allergic skin reaction.
H351	Suspected of causing cancer.
H335	May cause respiratory irritation.
H373	May cause damage to organs through prolonged or repeated exposure: respiratory system.

PRECAUTIONARY STATEMENTS

Prevention:

P260A	Do not breathe vapours.
P280K	Wear protective gloves and respiratory protection.

Response:

P304 + P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P333 + P313	If skin irritation or rash occurs: Get medical advice/attention.
P342 + P311	If experiencing respiratory symptoms: Call a POISON CENTRE or doctor/physician.

For containers not exceeding 125 ml the following Hazard and Precautionary statements may be used:

<=125 ml Hazard statements

H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H317	May cause an allergic skin reaction.
H351	Suspected of causing cancer.

<=125 ml Precautionary statements

Prevention:

P260A	Do not breathe vapours.
P280K	Wear protective gloves and respiratory protection.

Response:

P304 + P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P333 + P313	If skin irritation or rash occurs: Get medical advice/attention.
P342 + P311	If experiencing respiratory symptoms: Call a POISON CENTRE or doctor/physician.

Contains 40% of components with unknown hazards to the aquatic environment.

Information required per Regulation (EU) 2020/1149, amendment to REACH Regulation (1907/2006) as amended for Great Britain, as regards diisocyanates:

As from 24 August 2023 adequate training is required before industrial or professional use. Further information can be found at feica.eu/Puinfo

2.3. Other hazards

Persons previously sensitised to isocyanates may develop a cross-sensitisation reaction to other isocyanates.
This material does not contain any substances that are assessed to be a PBT or vPvB

SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Ingredient	Identifier(s)	%	Classification according to Regulation (EC) No. 1272/2008 [CLP], as amended for GB
POLYMETHYLENEPOLYPHENYLENE ISOCYANATE-POLYPROPYLENE GLYCOL COPOLYMER	Trade Secret	15 - 40	Substance not classified as hazardous
Formaldehyde, oligomeric reaction products with aniline and phosgene	(CAS-No.) 32055-14-4 (EC-No.) 500-079-6	10 - 30	Acute Tox. 4, H332 Skin Irrit. 2, H315 Eye Irrit. 2, H319 Resp. Sens. 1, H334 Skin Sens. 1, H317 Carc. 2, H351 STOT SE 3, H335 STOT RE 2, H373
Polymethylene polyphenylene isocyanate	(CAS-No.) 9016-87-9	10 - 30	Acute Tox. 4, H332 Skin Irrit. 2, H315 Eye Irrit. 2, H319 Resp. Sens. 1, H334 Skin Sens. 1, H317 Carc. 2, H351

			STOT SE 3, H335 STOT RE 2, H373
Talc	(CAS-No.) 14807-96-6 (EC-No.) 238-877-9	10 - 30	Substance with a national occupational exposure limit
o-(p-isocyanatobenzyl)phenyl isocyanate	(CAS-No.) 5873-54-1 (EC-No.) 227-534-9	1 - 10	Acute Tox. 4, H332 Skin Irrit. 2, H315 Eye Irrit. 2, H319 Resp. Sens. 1, H334 Skin Sens. 1, H317 Carc. 2, H351 STOT SE 3, H335 STOT RE 2, H373 Nota 2,C
4,4'-methylenediphenyl diisocyanate	(CAS-No.) 101-68-8 (EC-No.) 202-966-0	1 - 10	Acute Tox. 4, H332 Skin Irrit. 2, H315 Eye Irrit. 2, H319 Resp. Sens. 1, H334 Skin Sens. 1, H317 Carc. 2, H351 STOT SE 3, H335 STOT RE 2, H373 Nota 2,C
Zeolites	(CAS-No.) 1318-02-1 (EC-No.) 215-283-8	1 - 5	Substance with a national occupational exposure limit

Please see section 16 for the full text of any H statements referred to in this section

Specific Concentration Limits

Ingredient	Identifier(s)	Specific Concentration Limits
o-(p-isocyanatobenzyl)phenyl isocyanate	(CAS-No.) 5873-54-1 (EC-No.) 227-534-9	(C ≥ 5%) Skin Irrit. 2, H315 (C ≥ 5%) Eye Irrit. 2, H319 (C ≥ 0.1%) Resp. Sens. 1, H334 (C ≥ 5%) STOT SE 3, H335
Formaldehyde, oligomeric reaction products with aniline and phosgene	(CAS-No.) 32055-14-4 (EC-No.) 500-079-6	(C ≥ 5%) Skin Irrit. 2, H315 (C ≥ 5%) Eye Irrit. 2, H319 (C ≥ 0.1%) Resp. Sens. 1, H334 (C ≥ 5%) STOT SE 3, H335
4,4'-methylenediphenyl diisocyanate	(CAS-No.) 101-68-8 (EC-No.) 202-966-0	(C ≥ 5%) Skin Irrit. 2, H315 (C ≥ 5%) Eye Irrit. 2, H319 (C ≥ 0.1%) Resp. Sens. 1, H334 (C ≥ 5%) STOT SE 3, H335
Polymethylene polyphenylene isocyanate	(CAS-No.) 9016-87-9	(C ≥ 5%) Skin Irrit. 2, H315 (C ≥ 5%) Eye Irrit. 2, H319 (C ≥ 0.1%) Resp. Sens. 1, H334 (C ≥ 5%) STOT SE 3, H335

For information on ingredient occupational exposure limits or PBT or vPvB status, see sections 8 and 12 of this SDS

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation

Remove person to fresh air. If you feel unwell, get medical attention.

Skin contact

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye contact

Immediately flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. Get medical attention.

If swallowed

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

The most important symptoms and effects based on the GB CLP classification include:

Irritating to the respiratory tract (coughing, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain).

Allergic respiratory reaction (difficulty breathing, wheezing, cough, and tightness of chest). Harmful if inhaled. Irritation to the skin (localized redness, swelling, itching, and dryness). Allergic skin reaction (redness, swelling, blistering, and itching).

Serious irritation to the eyes (significant redness, swelling, pain, tearing, and impaired vision). Target organ effects. See Section 11 for additional details.

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture

None inherent in this product.

Hazardous Decomposition or By-Products

Substance

Isocyanates

Carbon monoxide

Carbon dioxide.

Hydrogen cyanide.

Oxides of nitrogen.

Toxic vapour, gas, particulate.

Condition

During combustion.

During combustion.

During combustion.

During combustion.

During combustion.

During combustion.

5.3. Advice for fire-fighters

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapours, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dykes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up

Contain spill. Pour isocyanate decontaminant solution (90% water, 8% concentrated ammonia, 2% detergent) on spill and allow to react for 10 minutes. Or pour water on spill and allow to react for more than 30 minutes. Cover with absorbent material. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a container approved for transportation by appropriate authorities, but do not seal the container for 48 hours to avoid pressure build-up. Clean up residue with an appropriate solvent selected by a qualified and authorised person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and Safety Data Sheet. Dispose of collected material as soon as possible.

6.4. Reference to other sections

Refer to Section 8 and Section 13 for more information

SECTION 7: Handling and storage

7.1. Precautions for safe handling

For industrial/occupational use only. Not for consumer sale or use. Do not breathe dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse.

7.2. Conditions for safe storage including any incompatibilities

Store in a well-ventilated place. Keep container tightly closed to prevent contamination with water or air. If contamination is suspected, do not reseal container. Store away from heat. Store away from amines.

7.3. Specific end use(s)

See information in Section 7.1 and 7.2 for handling and storage recommendations. See Section 8 for exposure controls and personal protection recommendations.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	CAS Nbr	Agency	Limit type	Additional comments
Aluminium oxides	1318-02-1	UK HSE	TWA(as respirable dust):4 mg/m ³ ;TWA(as inhalable dust):10 mg/m ³	
Talc	14807-96-6	UK HSE	TWA(as respirable dust):1 mg/m ³	
Free isocyanates	9016-87-9	UK HSE	TWA(as NCO):0.02 mg/m ³ ;STEL(as NCO):0.07 mg/m ³	Respiratory Sensitizer

UK HSE : UK Health and Safety Commission

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

Biological limit values

Ingredient	CAS Nbr	Agency	Determinant	Biological Specimen	Sampling Time	Value	Additional comments
Free isocyanates	9016-87-9	UK EH40 BMGVs	Isocyanate-derived diamine	Creatinine in urine	EPE	1 umol/mol	

UK EH40 BMGVs : UK. EH40 Biological Monitoring Guidance Values (BMGVs)

EPE: At the end of the period of exposure.

8.2. Exposure controls

8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Safety glasses with side shields.

Indirect vented goggles.

Applicable Norms/Standards

Use eye protection conforming to EN 166

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing.

Gloves made from the following material(s) are recommended:

Material	Thickness (mm)	Breakthrough Time
Neoprene.	No data available	No data available
Nitrile rubber.	No data available	No data available
Natural rubber.	No data available	No data available

Applicable Norms/Standards

Use gloves tested to EN 374

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

Applicable Norms/Standards

Use a respirator conforming to EN 140 or EN 136: filter types A & P

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Liquid.
Specific Physical Form:	Viscous Liquid
Colour	Brown
Odor	Odourless
Odour threshold	No data available.
Melting point/freezing point	No data available.
Boiling point/boiling range	207.8 °C [Details: CONDITIONS: @ 5mm]
Flammability	Not applicable.
Flammable Limits(LEL)	No data available.
Flammable Limits(UEL)	No data available.
Flash point	93.9 °C [Test Method: Closed Cup]
Autoignition temperature	No data available.
Decomposition temperature	No data available.
pH	substance/mixture is non-soluble (in water)
Kinematic Viscosity	20,370 mm ² /sec
Water solubility	Insoluble
Solubility- non-water	No data available.
Partition coefficient: n-octanol/water	No data available.
Vapour pressure	<=186,158.4 Pa [@ 55 °C]
Density	1.35 g/ml
Relative density	1.35 [Ref Std: WATER=1]
Relative Vapour Density	Not applicable.
Particle Characteristics	Not applicable.

9.2. Other information**9.2.2 Other safety characteristics**

EU Volatile Organic Compounds

No data available.

Evaporation rate

Not applicable.

Molecular weight

No data available.

SECTION 10: Stability and reactivity**10.1 Reactivity**

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section

10.2 Chemical stability

Stable.

10.3 Possibility of hazardous reactions

Hazardous polymerisation will not occur.

10.4 Conditions to avoid

Heat is generated during cure. Do not cure a mass larger than 50 grams in a confined space to prevent a premature exothermic reaction with production of intense heat and smoke.

Heat.

10.5 Incompatible materials

Amines.

Alcohols.

Reaction with water, alcohols, and amines is not hazardous if container can vent to the atmosphere to prevent pressure buildup.

10.6 Hazardous decomposition products

<u>Substance</u>	<u>Condition</u>
-------------------------	-------------------------

None known.

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not agree with the material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 11 are based on UN GHS calculation rules and classifications derived from 3M assessments.

11.1. Information on hazard classes as defined in the retained CLP Regulation (EU) No 1272/2008, as amended for Great Britain.

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation

Respiratory tract irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain. Allergic respiratory reaction: Signs/symptoms may include difficulty breathing, wheezing, cough, and tightness of chest. May cause additional health effects (see below).

Skin contact

Skin Irritation: Signs/symptoms may include localised redness, swelling, itching, dryness, cracking, blistering, and pain. Allergic skin reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye contact

Severe eye irritation: Signs/symptoms may include significant redness, swelling, pain, tearing, cloudy appearance of the cornea, and impaired vision.

Ingestion

Gastrointestinal irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhoea.

Additional Health Effects:

Prolonged or repeated exposure may cause target organ effects:

Pneumoconiosis: Sign/symptoms may include persistent cough, breathlessness, chest pain, increased amounts of sputum, and changes in lung function tests. Respiratory effects: Signs/symptoms may include cough, shortness of breath, chest tightness, wheezing, increased heart rate, bluish coloured skin (cyanosis), sputum production, changes in lung function tests, and respiratory failure.

Additional information:

Persons previously sensitised to isocyanates may develop a cross-sensitisation reaction to other isocyanates.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

3M™ Urethane Adhesive DP-609 (Part A)

Name	Route	Species	Value
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
Polymethylene polyphenylene isocyanate	Dermal	Rabbit	LD50 > 5,000 mg/kg
Polymethylene polyphenylene isocyanate	Inhalation-Dust/Mist (4 hours)	Rat	LC50 0.368 mg/l
Polymethylene polyphenylene isocyanate	Ingestion	Rat	LD50 31,600 mg/kg
Talc	Dermal		LD50 estimated to be > 5,000 mg/kg
Talc	Ingestion		LD50 estimated to be > 5,000 mg/kg
Formaldehyde, oligomeric reaction products with aniline and phosgene	Dermal	Rabbit	LD50 > 5,000 mg/kg
Formaldehyde, oligomeric reaction products with aniline and phosgene	Inhalation-Dust/Mist (4 hours)	Rat	LC50 0.368 mg/l
Formaldehyde, oligomeric reaction products with aniline and phosgene	Ingestion	Rat	LD50 31,600 mg/kg
o-(p-isocyanatobenzyl)phenyl isocyanate	Dermal	Rabbit	LD50 > 5,000 mg/kg
4,4'-methylenediphenyl diisocyanate	Dermal	Rabbit	LD50 > 5,000 mg/kg
o-(p-isocyanatobenzyl)phenyl isocyanate	Inhalation-Dust/Mist (4 hours)	Rat	LC50 0.368 mg/l
o-(p-isocyanatobenzyl)phenyl isocyanate	Ingestion	Rat	LD50 31,600 mg/kg
4,4'-methylenediphenyl diisocyanate	Inhalation-Dust/Mist (4 hours)	Rat	LC50 0.368 mg/l
4,4'-methylenediphenyl diisocyanate	Ingestion	Rat	LD50 31,600 mg/kg
Zeolites	Dermal	Rabbit	LD50 > 2,000 mg/kg
Zeolites	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 4.57 mg/l
Zeolites	Ingestion	Rat	LD50 > 5,000 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Polymethylene polyphenylene isocyanate	official classification	Irritant
Talc	Rabbit	No significant irritation
Formaldehyde, oligomeric reaction products with aniline and phosgene	official classification	Irritant
o-(p-isocyanatobenzyl)phenyl isocyanate	official classification	Irritant
4,4'-methylenediphenyl diisocyanate	official classification	Irritant
Zeolites	Rabbit	No significant irritation

Serious Eye Damage/Irritation

Name	Species	Value
Polymethylene polyphenylene isocyanate	official classification	Severe irritant
Talc	Rabbit	No significant irritation
Formaldehyde, oligomeric reaction products with aniline and phosgene	official classification	Severe irritant
o-(p-isocyanatobenzyl)phenyl isocyanate	official classification	Severe irritant

	ion	
4,4'-methylenediphenyl diisocyanate	official classification	Severe irritant
Zeolites	Rabbit	Mild irritant

Skin Sensitisation

Name	Species	Value
Polymethylene polyphenylene isocyanate	Mouse	Sensitising
Formaldehyde, oligomeric reaction products with aniline and phosgene	Mouse	Sensitising
o-(p-isocyanatobenzyl)phenyl isocyanate	Mouse	Sensitising
4,4'-methylenediphenyl diisocyanate	Mouse	Sensitising

Respiratory Sensitisation

Name	Species	Value
Polymethylene polyphenylene isocyanate	Human	Sensitising
Talc	Human	Not classified
Formaldehyde, oligomeric reaction products with aniline and phosgene	Human	Sensitising
o-(p-isocyanatobenzyl)phenyl isocyanate	Human	Sensitising
4,4'-methylenediphenyl diisocyanate	Human	Sensitising

Germ Cell Mutagenicity

Name	Route	Value
Polymethylene polyphenylene isocyanate	In Vitro	Some positive data exist, but the data are not sufficient for classification
Talc	In Vitro	Not mutagenic
Talc	In vivo	Not mutagenic
Formaldehyde, oligomeric reaction products with aniline and phosgene	In Vitro	Some positive data exist, but the data are not sufficient for classification
o-(p-isocyanatobenzyl)phenyl isocyanate	In Vitro	Some positive data exist, but the data are not sufficient for classification
4,4'-methylenediphenyl diisocyanate	In Vitro	Some positive data exist, but the data are not sufficient for classification

Carcinogenicity

Name	Route	Species	Value
Polymethylene polyphenylene isocyanate	Inhalation	Rat	Some positive data exist, but the data are not sufficient for classification
Talc	Inhalation	Rat	Some positive data exist, but the data are not sufficient for classification
Formaldehyde, oligomeric reaction products with aniline and phosgene	Inhalation	Rat	Some positive data exist, but the data are not sufficient for classification
o-(p-isocyanatobenzyl)phenyl isocyanate	Inhalation	Rat	Some positive data exist, but the data are not sufficient for classification
4,4'-methylenediphenyl diisocyanate	Inhalation	Rat	Some positive data exist, but the data are not sufficient for classification

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test result	Exposure Duration
Polymethylene polyphenylene isocyanate	Inhalation	Not classified for development	Rat	NOAEL 0.004 mg/l	during organogenesis
Talc	Ingestion	Not classified for development	Rat	NOAEL 1,600 mg/kg	during organogenesis
Formaldehyde, oligomeric reaction products with aniline and phosgene	Inhalation	Not classified for development	Rat	NOAEL 0.004 mg/l	during organogenesis
o-(p-isocyanatobenzyl)phenyl isocyanate	Inhalation	Not classified for development	Rat	NOAEL	during

				0.004 mg/l	organogenesis
4,4'-methylenediphenyl diisocyanate	Inhalation	Not classified for development	Rat	NOAEL 0.004 mg/l	during organogenesis

Target Organ(s)**Specific Target Organ Toxicity - single exposure**

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Polymethylene polyphenylene isocyanate	Inhalation	respiratory irritation	May cause respiratory irritation	official classification	NOAEL Not available	
Formaldehyde, oligomeric reaction products with aniline and phosgene	Inhalation	respiratory irritation	May cause respiratory irritation	official classification	NOAEL Not available	
o-(p-isocyanatobenzyl)phenyl isocyanate	Inhalation	respiratory irritation	May cause respiratory irritation	official classification	NOAEL Not available	
4,4'-methylenediphenyl diisocyanate	Inhalation	respiratory irritation	May cause respiratory irritation	official classification	NOAEL Not available	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Polymethylene polyphenylene isocyanate	Inhalation	respiratory system	Causes damage to organs through prolonged or repeated exposure	Rat	LOAEL 0.004 mg/l	13 weeks
Talc	Inhalation	pneumoconiosis	Repeated and prolonged exposure to large amounts of talc dust can cause lung injury	Human	NOAEL Not available	occupational exposure
Talc	Inhalation	pulmonary fibrosis respiratory system	Not classified	Rat	NOAEL 18 mg/m ³	113 weeks
Formaldehyde, oligomeric reaction products with aniline and phosgene	Inhalation	respiratory system	Causes damage to organs through prolonged or repeated exposure	Rat	LOAEL 0.004 mg/l	13 weeks
o-(p-isocyanatobenzyl)phenyl isocyanate	Inhalation	respiratory system	Causes damage to organs through prolonged or repeated exposure	Rat	LOAEL 0.004 mg/l	13 weeks
4,4'-methylenediphenyl diisocyanate	Inhalation	respiratory system	Causes damage to organs through prolonged or repeated exposure	Rat	LOAEL 0.004 mg/l	13 weeks

Aspiration Hazard

For the component/components, either no data is currently available or the data is not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

11.2. Information on other hazards

This material does not contain any substances that are assessed to be an endocrine disruptor for human health.

SECTION 12: Ecological information

The information below may not agree with the material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 12 are based on UN GHS calculation rules and classifications derived from 3M assessments.

12.1. Toxicity

No product test data available.

Material	CAS #	Organism	Type	Exposure	Test endpoint	Test result
POLYMETHYLENE POLYPHENYLENE ISOCYANATE-POLYPROPYLENE GLYCOL COPOLYMER	Trade Secret	N/A	Data not available or insufficient for classification	N/A	N/A	N/A
Formaldehyde, oligomeric reaction products with aniline and phosgene	32055-14-4	Green algae	Estimated	72 hours	EL50	>100 mg/l
Formaldehyde, oligomeric reaction products with aniline and phosgene	32055-14-4	Water flea	Estimated	24 hours	EC50	>100 mg/l
Formaldehyde, oligomeric reaction products with aniline and phosgene	32055-14-4	Green algae	Estimated	72 hours	NOEL	100 mg/l
Polymethylene polyphenylene isocyanate	9016-87-9	Green algae	Analogous Compound	72 hours	No tox obs at lmt of water sol	>100 mg/l
Polymethylene polyphenylene isocyanate	9016-87-9	Water flea	Analogous Compound	24 hours	No tox obs at lmt of water sol	>100 mg/l
Polymethylene polyphenylene isocyanate	9016-87-9	Green algae	Analogous Compound	72 hours	No tox obs at lmt of water sol	>100 mg/l
Polymethylene polyphenylene isocyanate	9016-87-9	Activated sludge	Analogous Compound	3 hours	EC50	>100 mg/l
Talc	14807-96-6	N/A	Data not available or insufficient for classification	N/A	N/A	N/A
o-(p-isocyanatobenzyl)phenyl isocyanate	5873-54-1	Activated sludge	Analogous Compound	3 hours	EC50	>100 mg/l
o-(p-isocyanatobenzyl)phenyl isocyanate	5873-54-1	Green algae	Analogous Compound	72 hours	No tox obs at lmt of water sol	>100 mg/l
o-(p-isocyanatobenzyl)phenyl isocyanate	5873-54-1	Water flea	Analogous Compound	24 hours	No tox obs at lmt of water sol	>100 mg/l
o-(p-isocyanatobenzyl)phenyl isocyanate	5873-54-1	Zebra Fish	Analogous Compound	96 hours	No tox obs at lmt of water sol	>100 mg/l
o-(p-isocyanatobenzyl)phenyl isocyanate	5873-54-1	Activated sludge	Estimated	3 hours	EC50	>100 mg/l
o-(p-isocyanatobenzyl)phenyl isocyanate	5873-54-1	Green algae	Estimated	72 hours	EC50	>1,640 mg/l
o-(p-isocyanatobenzyl)phenyl isocyanate	5873-54-1	Water flea	Estimated	24 hours	EC50	>1,000 mg/l
o-(p-isocyanatobenzyl)phenyl isocyanate	5873-54-1	Zebra Fish	Estimated	96 hours	LC50	>1,000 mg/l
o-(p-isocyanatobenzyl)phenyl isocyanate	5873-54-1	Green algae	Analogous Compound	72 hours	NOEL	100 mg/l
o-(p-isocyanatobenzyl)phenyl isocyanate	5873-54-1	Green algae	Estimated	72 hours	NOEC	1,640 mg/l

3M™ Urethane Adhesive DP-609 (Part A)

o-(p-isocyanatobenzyl)p henyl isocyanate	5873-54-1	Water flea	Estimated	21 days	NOEC	10 mg/l
o-(p-isocyanatobenzyl)p henyl isocyanate	5873-54-1	Water flea	Experimental	21 days	NOEC	100 mg/l
4,4'- methylenediphenyl diisocyanate	101-68-8	Activated sludge	Analogous Compound	3 hours	EC50	>100 mg/l
4,4'- methylenediphenyl diisocyanate	101-68-8	Green algae	Analogous Compound	72 hours	No tox obs at lmt of water sol	>100 mg/l
4,4'- methylenediphenyl diisocyanate	101-68-8	Water flea	Analogous Compound	24 hours	No tox obs at lmt of water sol	>100 mg/l
4,4'- methylenediphenyl diisocyanate	101-68-8	Zebra Fish	Analogous Compound	96 hours	No tox obs at lmt of water sol	>100 mg/l
4,4'- methylenediphenyl diisocyanate	101-68-8	Activated sludge	Estimated	3 hours	EC50	>100 mg/l
4,4'- methylenediphenyl diisocyanate	101-68-8	Green algae	Estimated	72 hours	EC50	>1,640 mg/l
4,4'- methylenediphenyl diisocyanate	101-68-8	Water flea	Estimated	24 hours	EC50	>1,000 mg/l
4,4'- methylenediphenyl diisocyanate	101-68-8	Zebra Fish	Estimated	96 hours	LC50	>1,000 mg/l
4,4'- methylenediphenyl diisocyanate	101-68-8	Green algae	Analogous Compound	72 hours	NOEL	100 mg/l
4,4'- methylenediphenyl diisocyanate	101-68-8	Green algae	Estimated	72 hours	NOEC	1,640 mg/l
4,4'- methylenediphenyl diisocyanate	101-68-8	Water flea	Estimated	21 days	NOEC	10 mg/l
4,4'- methylenediphenyl diisocyanate	101-68-8	Water flea	Experimental	21 days	NOEC	100 mg/l
Zeolites	1318-02-1	African clawed frog	Analogous Compound	96 hours	LC50	1,800 mg/l
Zeolites	1318-02-1	Fathead minnow	Analogous Compound	96 hours	LC50	>680 mg/l
Zeolites	1318-02-1	Green algae	Analogous Compound	72 hours	EC50	130 mg/l
Zeolites	1318-02-1	Sediment organism	Analogous Compound	22 days	EC50	364.9 mg/l
Zeolites	1318-02-1	Water flea	Analogous Compound	48 hours	EC50	>100 mg/l
Zeolites	1318-02-1	Fathead minnow	Analogous Compound	30 days	NOEC	86.7 mg/l
Zeolites	1318-02-1	Green algae	Analogous Compound	72 hours	NOEC	18 mg/l
Zeolites	1318-02-1	Water flea	Analogous Compound	21 days	NOEC	32 mg/l
Zeolites	1318-02-1	Bacteria	Experimental	16 hours	EC50	950 mg/l
Zeolites	1318-02-1	Radish	Experimental	23 days	EC50	4,000 mg/kg (Dry Weight)

12.2. Persistence and degradability

Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol
POLYMETHYLE	Trade Secret	Data not availbl-	N/A	N/A	N/A	N/A

NEPOLYPHENYLENE ISOCYANATE-POLYPROPYLENE GLYCOL COPOLYMER		insufficient				
Formaldehyde, oligomeric reaction products with aniline and phosgene	32055-14-4	Data not available or insufficient	N/A	N/A	N/A	N/A
Polymethylene polyphenylene isocyanate	9016-87-9	Analogous Compound Aquatic Inherent Biodegrad.	28 days	BOD	0 %BOD/ThOD	OECD 302C - Modified MITI (II)
Polymethylene polyphenylene isocyanate	9016-87-9	Analogous Compound Hydrolysis		Hydrolytic half-life	20 hours (t 1/2)	
Talc	14807-96-6	Data not available or insufficient	N/A	N/A	N/A	N/A
o-(p-isocyanatobenzyl)phenyl isocyanate	5873-54-1	Estimated Hydrolysis		Hydrolytic half-life	20 hours (t 1/2)	
o-(p-isocyanatobenzyl)phenyl isocyanate	5873-54-1	Data not available or insufficient	N/A	N/A	N/A	N/A
4,4'-methylenediphenyl diisocyanate	101-68-8	Estimated Hydrolysis		Hydrolytic half-life	20 hours (t 1/2)	
4,4'-methylenediphenyl diisocyanate	101-68-8	Data not available or insufficient	N/A	N/A	N/A	N/A
Zeolites	1318-02-1	Analogous Compound Hydrolysis		Hydrolytic half-life	60 days (t 1/2)	

12.3 : Bioaccumulative potential

Material	Cas No.	Test type	Duration	Study Type	Test result	Protocol
POLYMETHYLENE NEPOLYPHENYLENE ISOCYANATE-POLYPROPYLENE GLYCOL COPOLYMER	Trade Secret	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Formaldehyde, oligomeric reaction products with aniline and phosgene	32055-14-4	Estimated Bioconcentration	28 days	Bioaccumulation factor	200	OECD305-Bioconcentration
Polymethylene polyphenylene isocyanate	9016-87-9	Analogous Compound BCF - Fish	28 days	Bioaccumulation factor	200	OECD305-Bioconcentration
Polymethylene polyphenylene isocyanate	9016-87-9	Analogous Compound Bioconcentration		Log Kow	4.51	
Talc	14807-96-6	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
o-(p-isocyanatobenzyl)phenyl isocyanate	5873-54-1	Analogous Compound BCF - Fish	28 days	Bioaccumulation factor	200	
o-(p-isocyanatobenzyl)phenyl isocyanate	5873-54-1	Experimental BCF - Fish	28 days	Bioaccumulation factor	200	OECD305-Bioconcentration
o-(p-isocyanatobenzyl)phenyl isocyanate	5873-54-1	Experimental		Log Kow	4.51	OECD 117 log Kow HPLC

isocyanatobenzyl)p henyl isocyanate		Bioconcentration				method
4,4'- methylenediphenyl diisocyanate	101-68-8	Analogous Compound BCF - Fish	28 days	Bioaccumulation factor	200	
4,4'- methylenediphenyl diisocyanate	101-68-8	Experimental BCF - Fish	28 days	Bioaccumulation factor	200	OECD305-Bioconcentration
4,4'- methylenediphenyl diisocyanate	101-68-8	Experimental Bioconcentration		Log Kow	4.51	OECD 117 log Kow HPLC method
Zeolites	1318-02-1	Data not available or insufficient for classification	N/A	N/A	N/A	N/A

12.4. Mobility in soil

Material	Cas No.	Test type	Study Type	Test result	Protocol
o-(p- isocyanatobenzyl)p henyl isocyanate	5873-54-1	Modeled Mobility in Soil	Koc	300,000 l/kg	Episuite™
o-(p- isocyanatobenzyl)p henyl isocyanate	5873-54-1	Estimated Mobility in Soil	Koc	34,000 l/kg	Episuite™
4,4'- methylenediphenyl diisocyanate	101-68-8	Modeled Mobility in Soil	Koc	300,000 l/kg	Episuite™
4,4'- methylenediphenyl diisocyanate	101-68-8	Estimated Mobility in Soil	Koc	34,000 l/kg	Episuite™

12.5. Results of the PBT and vPvB assessment

This material does not contain any substances that are assessed to be a PBT or vPvB

12.6. Other adverse effects

This material does not contain any substances that are assessed to be an endocrine disruptor for environmental effects

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

The coding of a waste stream is based on the application of the product by the consumer. Since this is out of the control of 3M, no waste code(s) for products after use will be provided. Please refer to the European Waste Code (EWC - 2000/532/EC and amendments) to assign the correct waste code to your waste stream. Ensure national and/or regional regulations are complied with and always use a licensed waste contractor.

EU waste code (product as sold)

- 08 04 09* Waste adhesives and sealants containing organic solvents or other dangerous substances
- 20 01 27* Paint, inks, adhesives and resins containing dangerous substances

SECTION 14: Transportation information

Not hazardous for transportation.

	Ground Transport (ADR)	Air Transport (IATA)	Marine Transport (IMDG)
14.1 UN number	No data available.	No data available.	No data available.
14.2 UN proper shipping name	No data available.	No data available.	No data available.
14.3 Transport hazard class(es)	No data available.	No data available.	No data available.
14.4 Packing group	No data available.	No data available.	No data available.
14.5 Environmental hazards	No data available.	No data available.	No data available.
14.6 Special precautions for user	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.	Please refer to the other sections of the SDS for further information.
14.7 Transport in bulk according to Annex II of Marpol 73/78 and IBC Code	No data available.	No data available.	No data available.
Control Temperature	No data available.	No data available.	No data available.
Emergency Temperature	No data available.	No data available.	No data available.
ADR Classification Code	No data available.	No data available.	No data available.
IMDG Segregation Code	No data available.	No data available.	No data available.

Please contact the address or phone number listed on the first page of the SDS for additional information on the transport/shipment of the material by rail (RID) or inland waterways (ADN).

SECTION 15: Regulatory information**15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture**
Carcinogenicity
Ingredient
CAS NbrClassificationRegulation

o-(p-isocyanatobenzyl)phenyl isocyanate

5873-54-1

Carc. 2

The retained CLP Regulation (EU) No 1272/2008, as amended for Great Britain, UK Mandatory Classification and

o-(p-isocyanatobenzyl)phenyl isocyanate	5873-54-1	Gr. 3: Not classifiable	Labelling list International Agency for Research on Cancer 3M classified according to the retained CLP Regulation (EU) No 1272/2008, as amended for Great Britain The retained CLP Regulation (EU) No 1272/2008, as amended for Great Britain, UK Mandatory Classification and Labelling list International Agency for Research on Cancer 3M classified according to the retained CLP Regulation (EU) No 1272/2008, as amended for Great Britain International Agency for Research on Cancer International Agency for Research on Cancer
Formaldehyde, oligomeric reaction products with aniline and phosgene	32055-14-4	Carc. 2	
4,4'-methylenediphenyl diisocyanate	101-68-8	Carc. 2	
4,4'-methylenediphenyl diisocyanate	101-68-8	Gr. 3: Not classifiable	
Polymethylene polyphenylene isocyanate	9016-87-9	Carc. 2	
Polymethylene polyphenylene isocyanate	9016-87-9	Gr. 3: Not classifiable	
Zeolites	1318-02-1	Gr. 3: Not classifiable	International Agency for Research on Cancer

Restrictions on the manufacture, placing on the market and use:

The following substance(s) contained in this product is/are subject to Annex XVII of regulation (EC) 1907/2006, as amended for GB, with regard to restrictions on the manufacture, placing on the market and use when present in certain dangerous conditions. Users of this product are required to comply with the restrictions placed upon it by the aforementioned provision.

<u>Ingredient</u>	<u>CAS Nbr</u>
o-(p-isocyanatobenzyl)phenyl isocyanate	5873-54-1
4,4'-methylenediphenyl diisocyanate	101-68-8
Polymethylene polyphenylene isocyanate	9016-87-9

Restriction status: listed in UK REACH Annex XVII

Restricted uses: See Annex XVII to Regulation (EC) No 1907/2006 as amended for Great Britain for Conditions of

Restriction

Global inventory status

Contact 3M for more information. The components of this material are in compliance with the provisions of the Korea Chemical Control Act. Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Australia National Industrial Chemical Notification and Assessment Scheme (NICNAS). Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Philippines RA 6969 requirements. Certain restrictions may apply. Contact the selling division for additional information. The components of this product are in compliance with the new substance notification requirements of CEPA. This product complies with Measures on Environmental Management of New Chemical Substances. All ingredients are listed on or exempt from on China IECSC inventory. The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

COMAH Regulation, SI 2015/483

Seveso hazard categories, Annex 1, Part 1

None

Seveso named dangerous substances, Annex 1, Part 2

None

Regulation (EU) No 649/2012, as amended for GB

No chemicals listed

15.2. Chemical Safety Assessment

A chemical safety assessment has not been carried out for this substance/mixture in accordance with Regulation (EC) No 1907/2006, as amended for GB.

SECTION 16: Other information**List of relevant H statements**

H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H332	Harmful if inhaled.
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H335	May cause respiratory irritation.
H351	Suspected of causing cancer.
H373	May cause damage to organs through prolonged or repeated exposure.
H373	May cause damage to organs through prolonged or repeated exposure: respiratory system.

Revision information:

GB Section 02: CLP Ingredient table information was added.

GB Section 02: Other hazards phrase information was added.

GB Section 04: First Aid - Symptoms and Effects (GB CLP) information was added.

GB Section 04: Information on toxicological effects information was added.

GB Section 12: Classification Warning information was added.

GB Section 15: Carcinogenicity information information was added.

GB Section 15: Chemical Safety Assessment information was added.

GBSDS Section 14 Transport in bulk - Main Heading information was added.

GBSDS Section 14 UN Number information was added.

CLP: Ingredient table information was deleted.

Label: CLP Percent Unknown information was deleted.

Section 02: Label Elements: GB Percent Unknown information was added.
Section 2: Other hazards phrase information was deleted.
Section 3: Composition/ Information of ingredients table information was added.
Section 3: Composition/ Information of ingredients table information was deleted.
Section 03: SCL table information was added.
Section 03: SCL table information was deleted.
Section 04: First Aid - Symptoms and Effects (CLP) information was deleted.
Section 04: Information on toxicological effects information was deleted.
Section 8: Eye/face protection information information was modified.
Section 8: Occupational exposure limit table information was modified.
OEL Reg Agency Desc information was modified.
Section 9: Flammability (solid, gas) information information was deleted.
Section 09: Flammability information information was added.
Section 09: Kinematic Viscosity information information was modified.
Section 09: Particle Characteristics N/A information was added.
Section 9: Vapour density value information was modified.
Section 11: Acute Toxicity table information was modified.
Section 11: Classification disclaimer information was deleted.
Section 11: GB Classification disclaimer information was added.
Section 11: GB No endocrine disruptor information available warning information was added.
Section 11: No endocrine disruptor information available warning information was deleted.
Section 11: Skin Sensitization Table information was modified.
Section 11: Target Organs - Repeated Table information was modified.
Section 12: 12.6. Endocrine Disrupting Properties information was deleted.
Section 12: 12.6. Other adverse effects information was added.
Section 12: 12.7. Other adverse effects information was deleted.
Section 12: Classification Warning information was deleted.
Section 12: Component ecotoxicity information information was modified.
Section 12: Mobility in soil information information was modified.
Prints No Data if Adverse effects information is not present information was deleted.
Section 12: No endocrine disruptor information available warning information was added.
Section 12: No endocrine disruptor information available warning information was deleted.
Section 12: Persistence and Degradability information information was modified.
Section 12: Biocumulative potential information information was modified.
Section 14 Marine transport in bulk according to IMO instruments – Main Heading information was deleted.
Section 14 UN Number information was deleted.
Section 15: Carcinogenicity information information was deleted.
Section 15: Chemical Safety Assessment information was deleted.
Section 15: Restrictions on manufacture ingredients information information was modified.
Two-column table displaying the unique list of H Codes and statements (std phrases) for all components of the given material.
information was added.
Two-column table displaying the unique list of H Codes and statements (std phrases) for all components of the given material.
information was deleted.
Section 16: Web address information was added.
Section 16: Web address information was deleted.

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